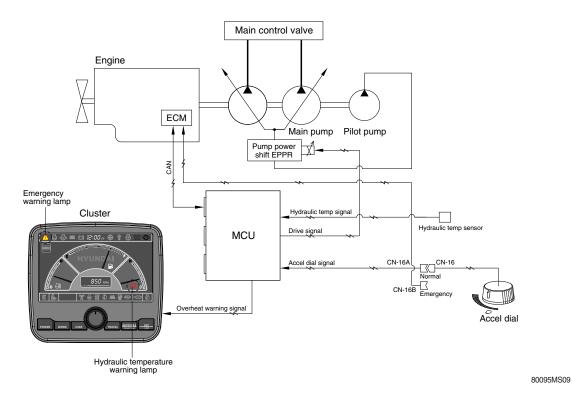
GROUP 7 ENGINE OVERHEAT PREVENTION SYSTEM



1. The engine coolant temperature or the hydraulic oil temperature is overheated over 100°C, the warning lamp is ON and the pump input torque or the engine speed is reduced as below logic table.

2. LOGIC TABLE

Description		Condition	Function
First step warning	Activated	- Coolant temperature : Above 103°C - Hydraulic oil temperature : Above 100°C	- Warning lamp: ON, buzzer: OFF - Pump input torque is reduced Warning lamp & buzzer: ON - Pump input torque is reduced.
	Canceled	- Coolant temperature : Less than 100°C - Hydraulic oil temperature : Less than 95°C	- Return to pre-set the pump absorption torque.
Second step warning	Activated	- Coolant or hydraulic oil temperature : Above 105°C	Emergency warning lamp pops up on the center of LCD and the buzzer sounds.Engine speed is reduced after 10 seconds.
	Canceled	- Coolant temperature : Less than 103°C - Hydraulic oil temperature : Less than 100°C	Return to pre-set the engine speed.Hold pump absorption torque on the first step warning.