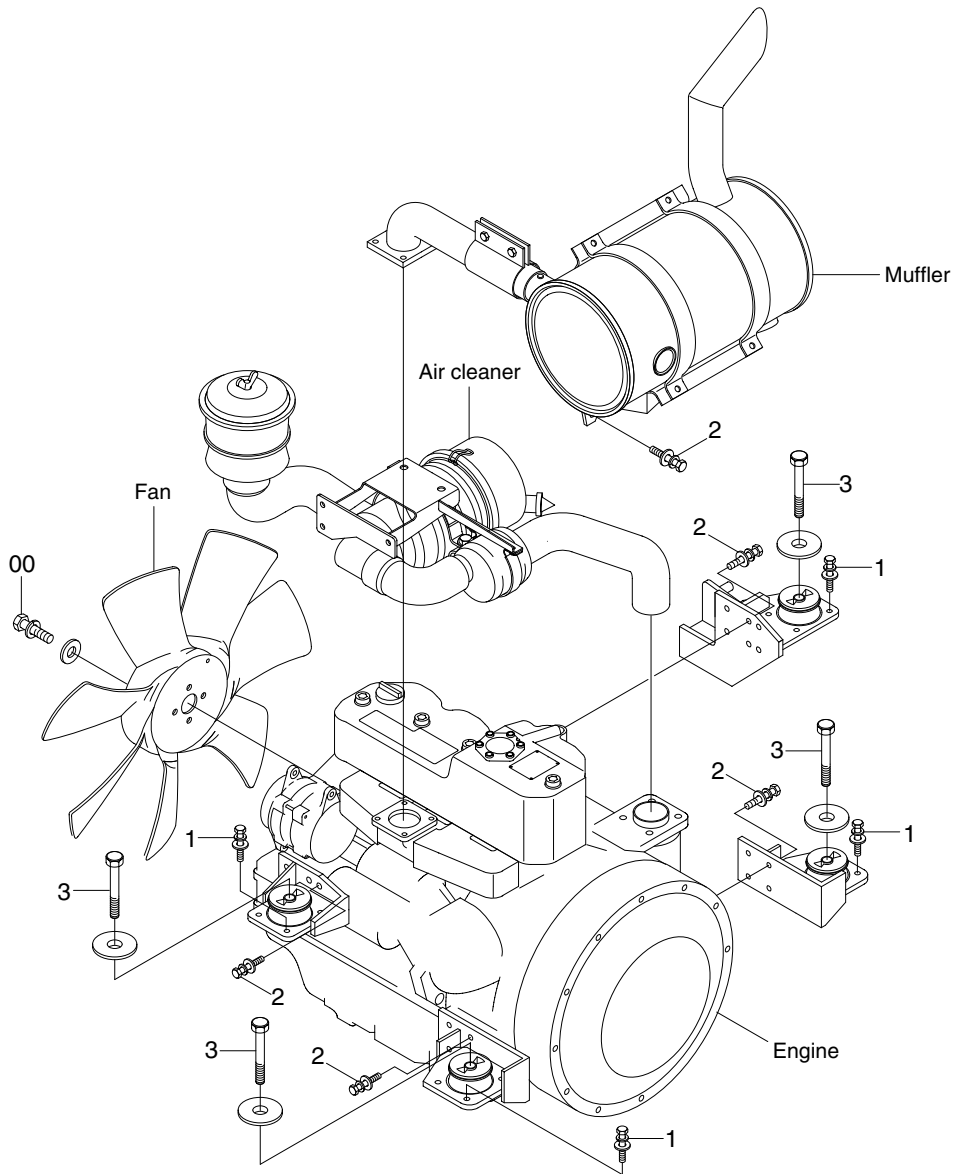


# GROUP 2 ENGINE SYSTEM

## 1. ENGINE AND ACCESSORIES MOUNTING



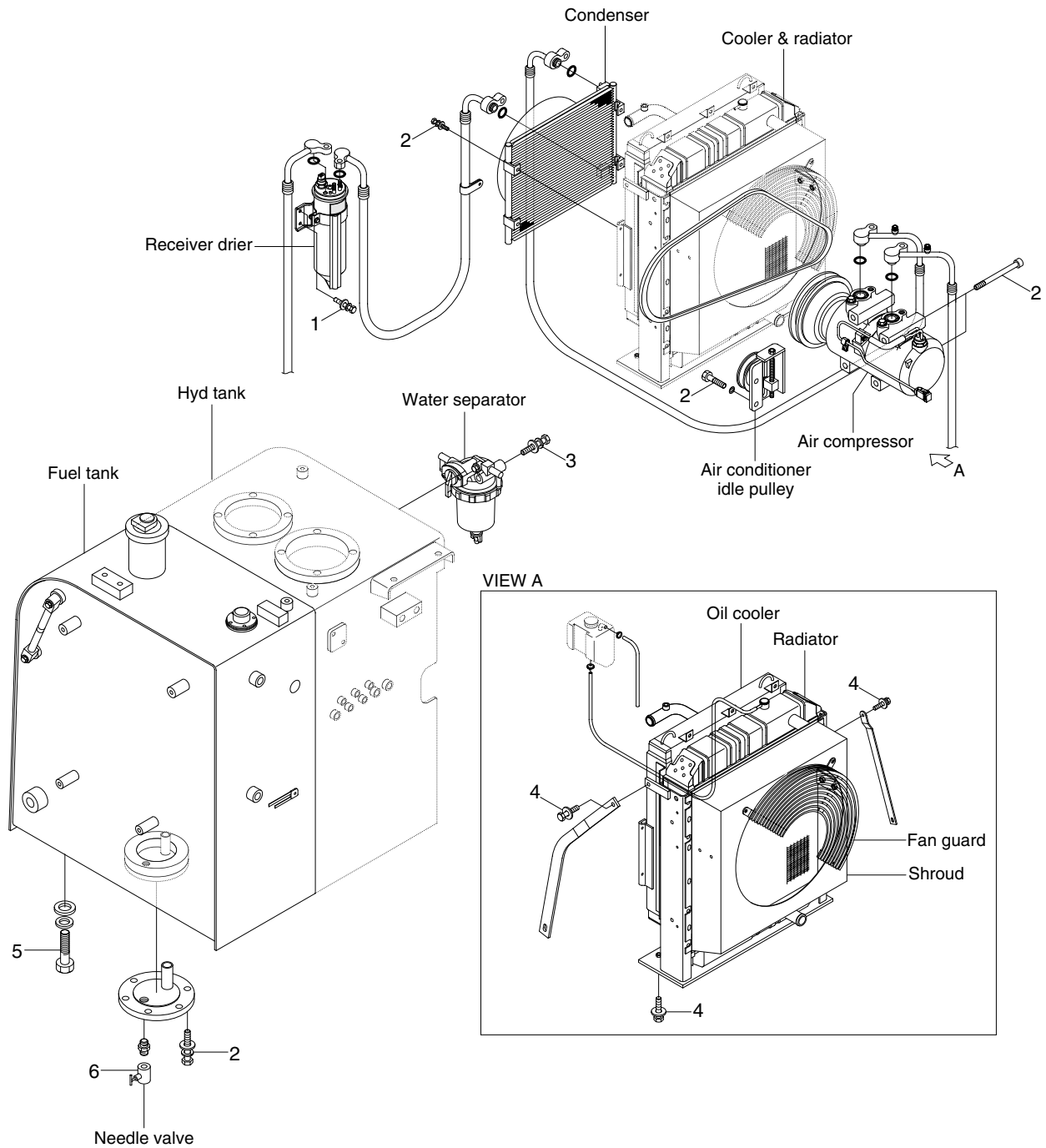
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· Tightening torque

Item	Size	kgf · m	lbf · ft
1	M 8 × 1.25	2.5 ± 0.5	18.1 ± 3.6
2	M10 × 1.5	7.0 ± 1.5	50.6 ± 10.9

Item	Size	kgf · m	lbf · ft
3	M 16 × 2.0	25 ± 0.5	181 ± 19
-	-	-	-

## 2. COOLING SYSTEM AND FUEL TANK MOUNTING



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### · Tightening torque

Item	Size	kgf · m	lbf · ft
1	M 6 × 1.0	1.05 ± 0.2	7.6 ± 1.45
2	M 8 × 1.25	2.5 ± 0.5	18.1 ± 3.6
3	M10 × 1.5	6.9 ± 1.4	49.9 ± 10.1

Item	Size	kgf · m	lbf · ft
4	M12 × 1.75	12.2 ± 1.3	88.2 ± 9.4
5	M 16 × 2.0	29.7 ± 4.5	215 ± 36.2
6	-	2.3 ± 0.6	16.6 ± 4.3