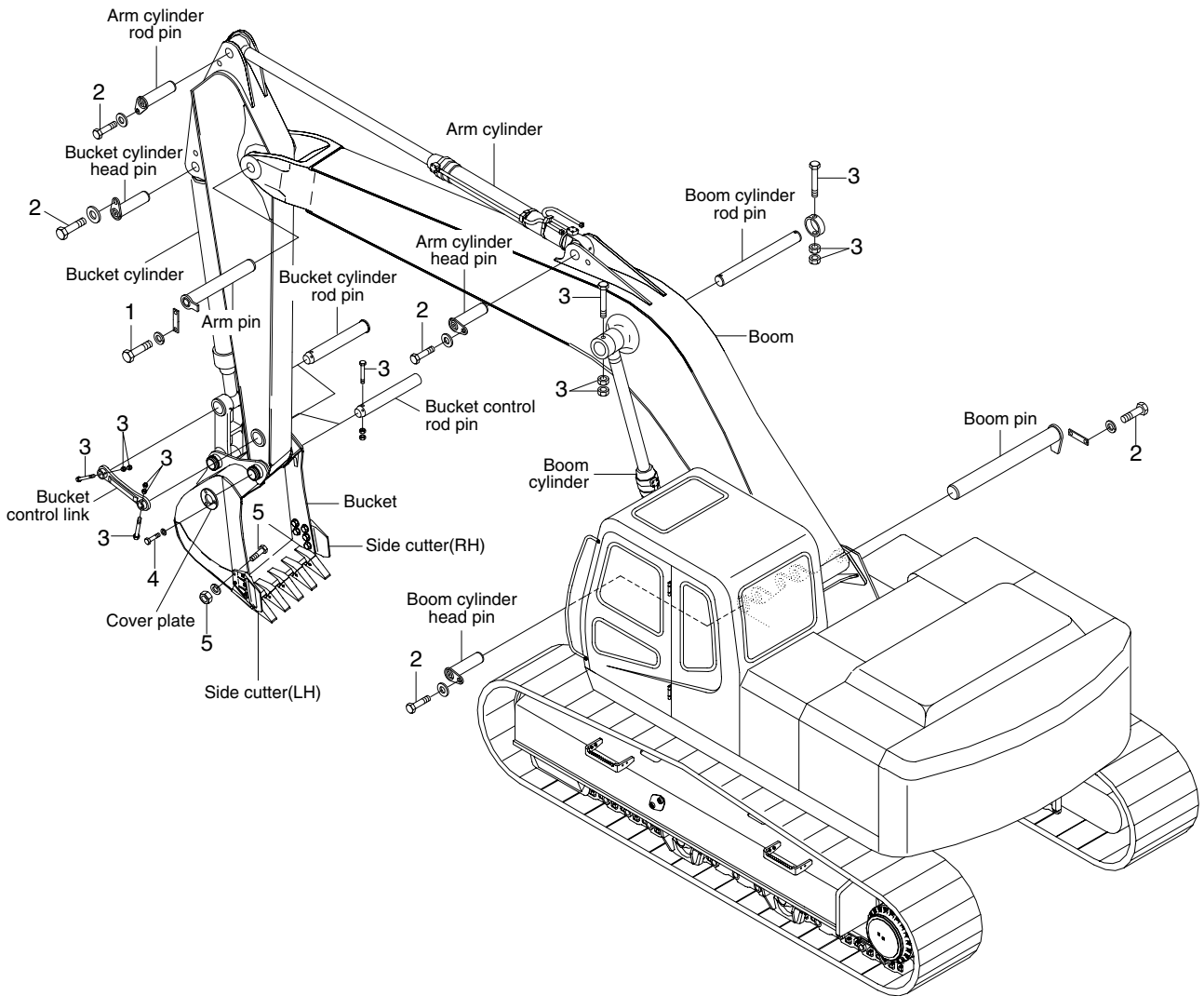


GROUP 7 WORK EQUIPMENT



4809S9CM13

· Tightening torque

Item	Size	kgf · m	lbf · ft
1	M16×2.0	29.7±4.5	215±32.5
2	M20×2.5	57.9±8.7	419±62.9
3	M24×3.0	100±15	723±108

Item	Size	kgf · m	lbf · ft
4	M27×3.0	135±15	977±109
5	M30×3.5	199±30	1439±217
-	-	-	-