

## GROUP 8 TURNING JOINT

### 1. REMOVAL AND INSTALL

#### 1) REMOVAL

- (1) Lower the work equipment to the ground and stop the engine.
- (2) Operate the control levers and pedals several times to release the remaining pressure in the hydraulic piping.
- (3) Loosen the breather slowly to release the pressure inside the hydraulic tank.

**▲ Escaping fluid under pressure can penetrate the skin causing serious injury.**

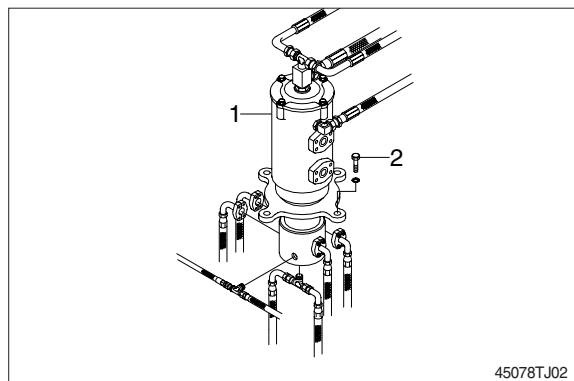
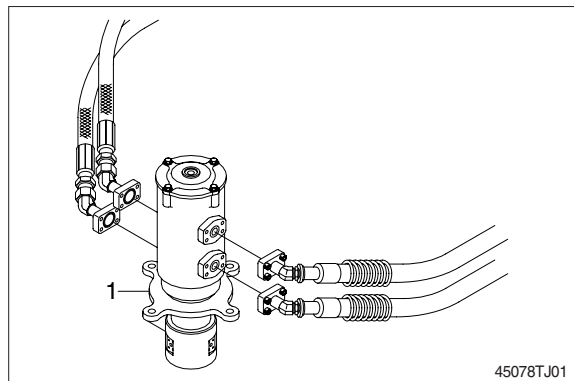
※ When pipes and hoses are disconnected, the oil inside the piping will flow out, so catch it in oil pan.

- (4) Disconnect all hoses .
- (5) Sling the turning joint assembly (1) and remove the mounting bolt (2).
  - Weight : 50 kg (110 lb)
  - Tightening torque :  $29.7 \pm 45 \text{ kgf} \cdot \text{m}$   
( $215 \pm 32.5 \text{ lbf} \cdot \text{ft}$ )

- (6) Remove the turning joint assembly.
  - ※ When removing the turning joint, check that all the hoses have been disconnected.

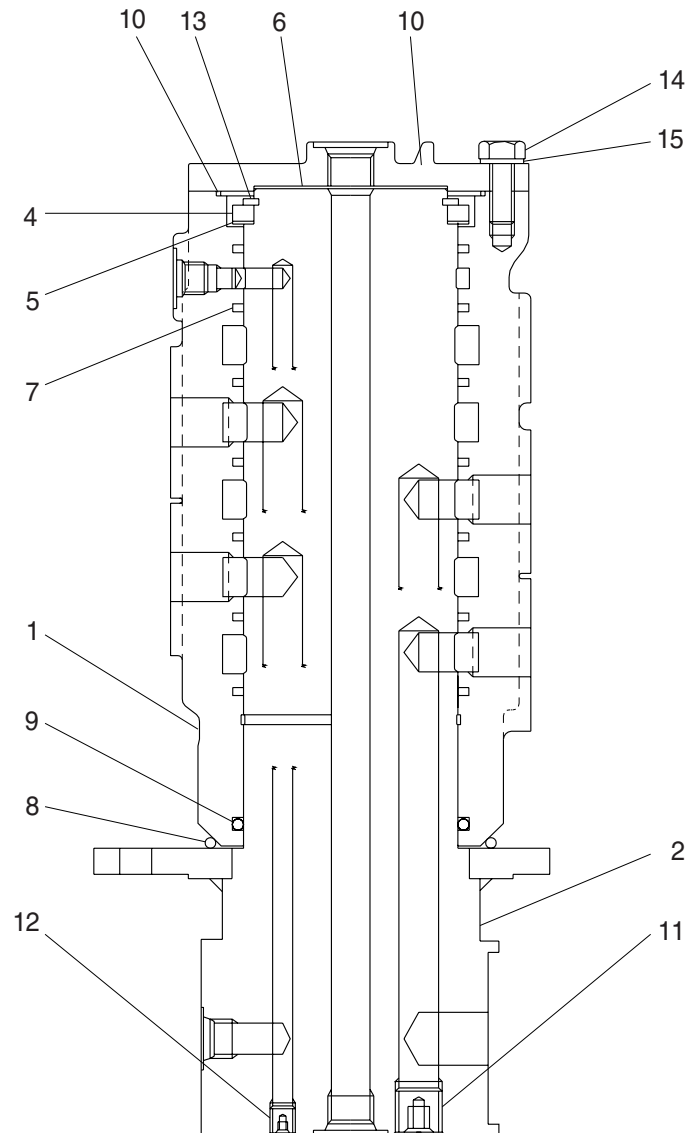
#### 2) INSTALL

- (1) Carry out installation in the reverse order to removal.
  - ※ Take care of turning joint direction.
  - ※ Assemble hoses to their original positions.
  - ※ Confirm the hydraulic oil level and check the hydraulic oil leak or not.



## 2. DISASSEMBLY AND ASSEMBLY

### 1) STRUCTURE



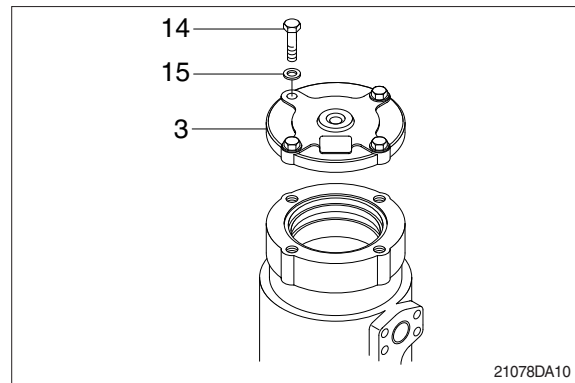
R210TJT2

- |   |                |    |              |    |                |
|---|----------------|----|--------------|----|----------------|
| 1 | Hub            | 6  | Shim         | 11 | Plug           |
| 2 | Shaft assembly | 7  | Slipper seal | 12 | Plug           |
| 3 | Cover          | 8  | O-ring       | 13 | Retaining ring |
| 4 | Spacer         | 9  | O-ring       | 14 | Hexagon bolt   |
| 5 | Shim           | 10 | O-ring       | 15 | Spring washer  |

## 2) DISASSEMBLY

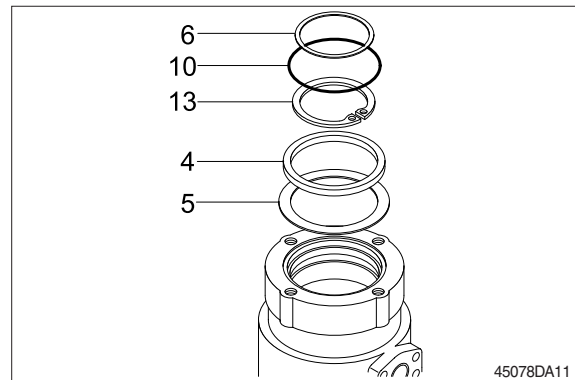
※ Before the disassembly, clean the turning joint.

(1) Remove bolts (14), washer (15) and cover(3).



(2) Remove shim (6) and O-ring (10).

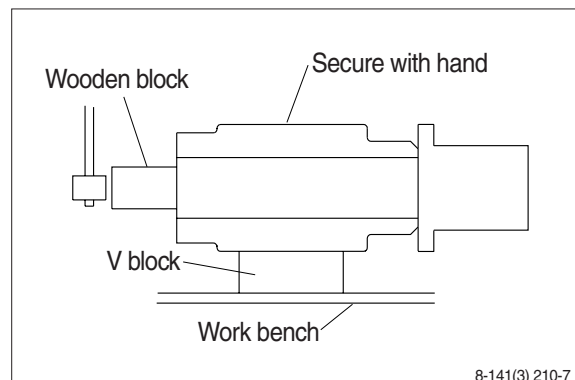
(3) Remove retainer ring (13), spacer (4) and shim (5).



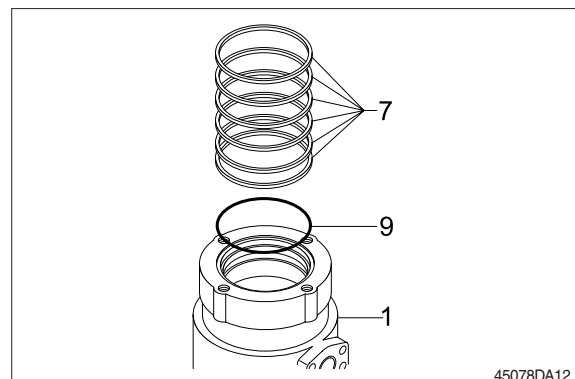
(4) Place body (1) on a V-block and by using a wood buffer at the shaft end, hit out shaft (2) to about 1/2 from the body with a hammer.

※ Take care not to damage the shaft (2) when remove body (1) or rest it sideways.

※ Put a fitting mark on body (1) and shaft (2).



(5) Remove six slipper seals (7) and O-ring (9), from body (1).

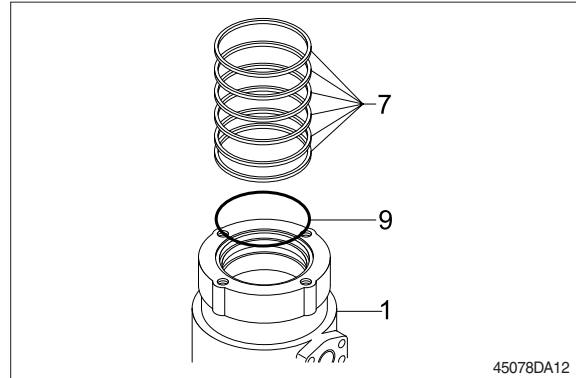


### 3) ASSEMBLY

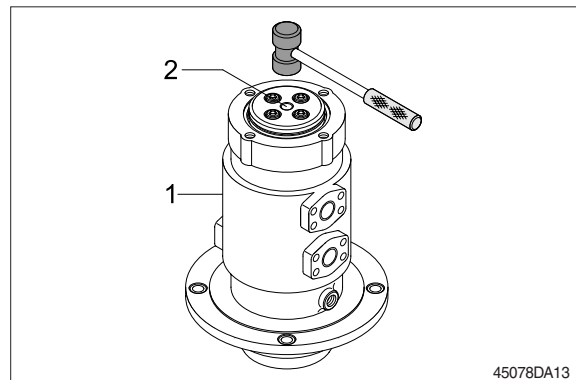
- ※ Clean all parts.
- ※ As a general rule, replace oil seals and O-ring.
- ※ Coat the sliding surfaces of all parts with engine oil or grease before installing.

(1) Fix seven slipper seal (7) and O-ring (9), to body (1).

(2) Fit O-ring (8) to shaft (2).



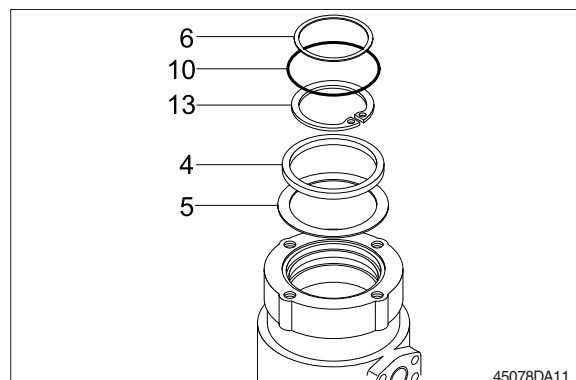
(3) Set shaft (2) on block, tap body (1) with a plastic hammer to install.



(4) Fit shim (5), spacer (4) and retainer ring (13) to shaft (2).

(5) Fit O-ring (10) to body (1).

(6) Fit shim (6) to shaft (2).



- (7) Install cover (3) to body (1) and tighten bolts (14).
- Torque : 10~12.5 kgf · m  
(72.3~90.4 lbf · ft)

