GROUP 12 MONITORING SYSTEM (R450LC-7A up to #0117, R500LC-7A up to #0057)

1. OUTLINE

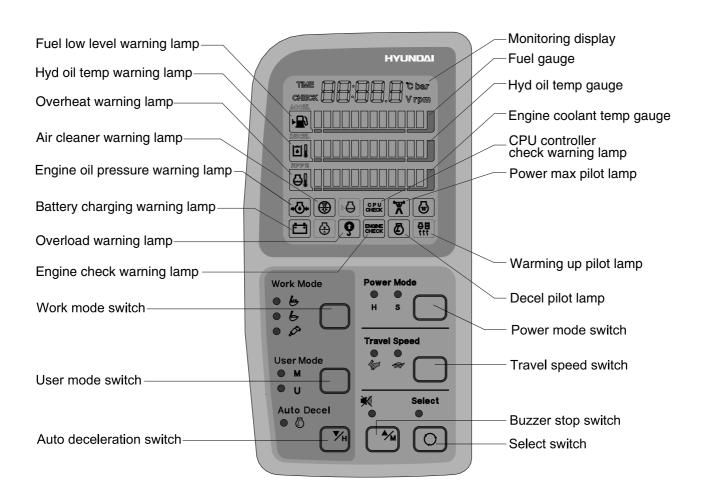
Monitoring system consists of the monitor part and switch part.

The monitor part gives warnings when any abnormality occurs in the machine and informs the condition of the machine.

Various select switches are built into the monitor panel, which act as the control portion of the machine control system.

2. CLUSTER

1) MONITOR PANEL



50075MS10

2) CLUSTER CHECK PROCEDURE

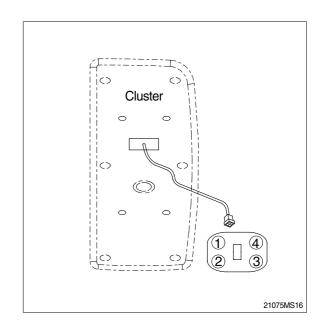
- (1) Start key: ON
- Check monitor initial 5 seconds
 - a. All lamps light up.
 - b. Buzzer sound.
- 2) Check monitor after 5 seconds: Indicate cluster version and machine condition
 - a. Cluster program version: CL: 2.0 Indicates program version 2.0 for 2 seconds.
 - b. Tachometer: Orpm
 - c. Fuel gauge: All light up below appropriate level
 - d. Hydraulic temperature : All light up below appropriate level
 - e. Engine coolant temperature gauge: All light up below appropriate level
 - f. Warning lamp
 - * During start key ON the engine oil pressure lamp and battery charging lamp go on, but it is not abnormal.
 - * When engine coolant temperature below 30°C, the warming up lamp lights up.
- ③ Indicating lamp state
 - a. Work mode selection : General workb. Power mode selection : S mode
 - c. User mode selection : No LED ON
 - d. Auto decel LED: ON
 - e. Travel speed pilot lamp: Low(Turtle)

(2) Start of engine

- ① Check machine condition
 - a. Tachometer indicates at present rpm
 - b. Gauge and warning lamp: Indicate at present condition.
 - * When normal condition: All warning lamp OFF
 - c. Work mode selection: General work
 - d. Power mode selection: S mode
 - e. User mode selection: No LED ON
 - f. Auto decel LED: ON
 - g. Travel speed pilot lamp: Low(Turtle)
- ② When warming up operation
 - a. Warming up lamp: ON
 - b. 10 seconds after engine started, engine speed increases to 1000 rpm(Auto decel LED: ON)
 - * Others same as above ①.
- ③ When abnormal condition
 - a. The lamp lights up and the buzzer sounds.
 - b. If BUZZER STOP switch is pressed, buzzer sound is canceled but the lamp light up until normal condition.

3. CLUSTER CONNECTOR

No.	Signal	Input / Output
1	Power IG(24V)	Input(20~32V)
2	GND	Input(0V)
3	Serial-(RX)	Input(Vpp=12V)
4	Serial+(TX)	Output(Vpp=4V)



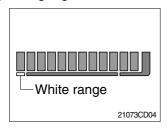
4. CLUSTER FUNCTION

1) Monitoring display



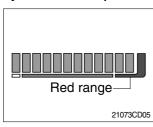
- (1) This displays the current time and machine information such as engine rpm, coolant/hydraulic oil temperature, hydraulic oil pressure and also error codes.
- * Refer to the page 5-34 for details.

2) Fuel gauge



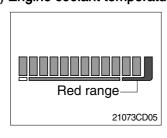
- (1) This gauge indicates the amount of fuel in the fuel tank.
- (2) Fill the fuel when the white range or warning lamp | blinks.
- * If the gauge illuminates the white range or warning lamp blinks even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

3) Hydraulic oil temperature gauge



- (1) This indicates the temperature of coolant.
 - White range : below 30°C(86°F)
 Green range : 30-105 °C(86-221°F)
 Red range : above 105°C(221°F)
- (2) The green range illuminates when operating.
- (3) Keep idling engine at low speed until the green range illuminates before operation of machine.
- (4) When the red range illuminates, reduce the load on the system. If the gauge stays in the red range, stop the machine and check the cause of the problem.

4) Engine coolant temperature gauge



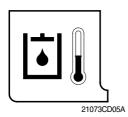
- (1) This indicates the temperature of coolant.
 - White range : below 30°C(86°F)
 Green range : 30-105 °C(86-221°F)
 Red range : above 105°C(221°F)
- (2) The green range illuminates when operating.
- (3) Keep idling engine at low speed until the green range illuminates before operation of machine.
- (4) When the red range illuminates, turn OFF the engine, check the radiator and engine.

5) Fuel low level warning lamp



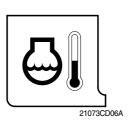
- (1) This lamp blinks and the buzzer sounds when the level of fuel is below 68 *l* (18U.S. gal).
- (2) Fill the fuel immediately when the lamp blinks.

6) Hydraulic oil temperature warning lamp



- (1) This lamp blinks and the buzzer sounds when the temperature of coolant is over the normal temperature 105°C(221°F).
- (2) Check the cooling system when the lamp blinks.

7) Overheat warning lamp



- (1) This warning lamp operates and the buzzer sounds when the temperature of hydraulic oil is over 110°C(221°F).
- (2) Check the hydraulic oil level when the lamp blinks.
- (3) Check for debris between oil cooler and radiator.

8) Engine oil pressure warning lamp



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- (1) This lamp blinks and the buzzer sounds after starting the engine because of the low oil pressure.
- (2) If the lamp blinks during engine operation, shut OFF engine immediately. Check oil level.

9) Air cleaner warning lamp



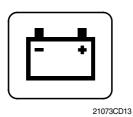
- (1) This lamp blinks and the buzzer sounds when the filter of air cleaner is clogged.
- (2) Check the filter and clean or replace it.

10) CPU controller check warming lamp



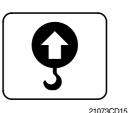
- (1) Communication problem between CPU controller and cluster makes the lamp blink and the buzzer sounds.
- (2) Check if any fuse for cpu burnt off.
- (3) Check the communication line between CPU controller and cluster.

11) Battery charging warning lamp



- (1) This lamp blinks and the buzzer sounds when the starting switch is ON, it is turned OFF after starting the engine.
- (2) Check the battery charging circuit when this lamp blinks during engine operation.

12) Overload warning lamp(Option)



(1) When the machine is overload, the overload warning lamp blinks during the overload switch ON.

13) Engine check lamp



- (1) This lamp blinks and buzzer sounds when the communication between CPU controller and ECM on the engine is abnormal(2) or if any fault code received from ECM.
- Check the communication line between them. If the communication line is OK, then check the fault code on the cluster.

14) Power max pilot lamp



(1) The lamp will be ON when pushing power max switch on the LH RCV lever.

15) Decel pilot lamp



- (1) Operating auto decel or one touch decel makes the lamp ON.
- (2) The lamp will be ON when pushing one touch decel switch on the LH RCV lever.

16) Warming up pilot lamp



(1) This lamp is turned ON when the coolant temperature is below 30°C (86°F).

(2) The automatic warming up is cancelled when the engine coolant temperature is above 30°C, or when 10 minutes have passed since starting.

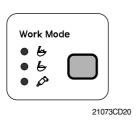
17) Preheat pilot lamp



(1) This lamp is turned ON when the preheating function is actuated in cold weather.

(2) Start the engine as this lamp is OFF.

18) Work mode switch



(1) This switch is to select the machine operation mode, which shifts from general operation mode to heavy operation mode and breaker mode in a raw by pressing the switch.

* Refer to the page 5-4 for details.

19) User mode switch



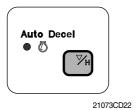
(1) This switch is to select the maximum power or user mode.

· M : Maximum power

· U : Memorizing operators preferable power setting.

300075MS20

20) Auto deceleration switch



function. When actuated the engine speed is lowered automatically when all control levers and pedals are at neutral position to save the fuel.

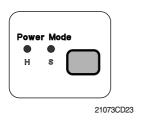
(1) This switch is used to actuate or cancel the auto deceleration

· Light ON : Auto deceleration function is selected.

 Light OFF: Auto deceleration function is cancelled so that the engine speed increased to previous setting value.

Operating the auto deceleration function makes the decel indicating lamp on the LCD panel ON.

21) Power mode switch



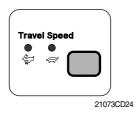
(1) The lamp of selected mode is turned ON by pressing the switch().

· H: High power.

(2)

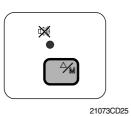
· S : Standard power.

22) Travel speed control switch



(1) This switch is to control the travel speed which is changed to high speed(Rabbit mark) by pressing the switch and low speed(Turtle mark) by pressing it again.

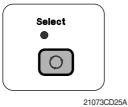
23) Buzzer stop switch



(1) When the starting switch is turned ON first, normally the alarm buzzer sounds for 2 seconds during lamp check operation.

(2) The red lamp lights ON and the buzzer sounds when the machine has a problem.
In this case, press this switch and buzzer stops, but the red lamp lights until the problem is cleared.

24) Select switch



- (1) This switch is used to select the monitor display function.
- * Refer to the page 5-33 for details.
- (2) If the switch is pressed for 3 seconds in time display mode, it moves to time adjusting function, and you can adjust the time as below.
 - · Hour by auto decel() switch
 - · Minute by buzzer stop() switch.
- (3) After time set, the switch is pressed, it returns to clock display.

5. MONITORING DISPLAY

1) OUTLINE

Information of machine performance as monitored by the CPU controller can be displayed on the cluster when the operator selects a display mode by touching **SELECT** switch alone or with **BUZZER STOP** switch on the cluster as below.

Display group	How to select display mode			Name	Display on the cluster
Display group	Group selection	Display mode	selection	Name	Display of the cluster
		Initial		Engine rpm	700 rpm
	Way 1 Key switch ON or START	Touch SELECT 1 time		Time	TIME 12:30
		Touch SECLET 2 times		Power shift pressure (EPPR valve)	EP: [] bar
Group 0 (Default)	Way 2	Touch SELECT 3 times		CPU model & version	45:05.1
,	Touch AUTO DECEL switch while pressing BUZZER STOP at	Touch SELECT 4 times	Option (Only when	Front pump pressure	P (: [[] bar
	group 1~4.	Touch SELECT 5 times	a pressure	Rear pump pressure	P2:200 bar
		Touch SELECT 6 times	installed)	Pilot pressure	P3:30 bar
		Default		Battery voltage(V)	P:5.48^
Group 1	Touch SELECT switch once while pressing BUZZER STOP. In this group SELECT LED ON	Touch SELECT 1 time		Potentiometer voltage(V)	Pa: 2.5 _v
(Volt, temp, EPPR press,		Touch SELECT 2 times		Accel dial voltage(V)	dL: 3.8√
version)		Touch SELECT 3 times		Hydraulic oil temperature(°C)	Hd: 50°
		Touch SELECT 4 times		Coolant temperature(°C)	[E: 85°
		Touch SELEC	T 5 times	Ambient pressure(KPA)	AP: 100
	Touch SELECT switch twice while pressing BUZZER STOP.	Default		Current error	снеск Е г : []]
Group 2 (Error code)		Touch SELECT 1 time		Recorded error (Only key switch ON)	TIME E.F.: [] 3
	In this group BUZZER STOP LED blinks	Press down() & SELECT at the same time		Recorded error deletion (Only key switch ON)	TIME E
	Touch SELECT switch 3 times while pressing BUZZER STOP. In this group SELECT LED blinks at 0.5sec interval	Default		Pump prolix switch	PP:on or oF F
		Touch SELEC	T 1 time	Auto decel pressure switch	dP:on or oF F
Group 3 (Switch input)		Touch SELECT 2 times		Power boost switch	Pb:on or of F
		Touch SELECT 3 times		Travel oil pressure switch	oP:on or oF F
		Touch SELECT 4 times		One touch decel switch	odion or of F
		Touch SELECT 5 times		Travel alarm switch	br:on or of F

Dioploy group	How to select display mode		Name	Display on the cluster
Display group	Group selection	Display mode selection	Name	Display of the cluster
	Touch SELECT switch 4 times while pressing BUZZER STOP. In this group SELECT LED blinks at 1sec interval	Default	Hourmeter	Ha:an oraFF
		Touch SELECT 1 time	Neutral relay (Anti-restart relay)	nr:on or of F
		Touch SELECT 2 times	Travel speed solenoid	ES:on or oFF
Group 4 (Output)		Touch SELECT 3 times	Power boost solenoid (2-stage relief solenoid)	PS:on or oF F
		Touch SELECT 4 times	Boom priority solenoid	65:an or of F
		Touch SELECT 5 times	Travel alarm	ALL:on or of F
		Touch SELECT 6 times	Max flow cut off solenoid	F5:on or oFF

 ^{**} By touching SELECT switch once while pressing BUZZER STOP, display group shifts.
 Example: Group 0 → 1 → 2 → 3 → 4 → 0

2) DESCRIPTION OF MONITORING DISPLAY

Group	Display	Name	Description	
	1850 rpm	Engine speed	It displays current engine speed detected by engine speed sensor from 500 to 3000rpm. Range: 500~3000rpm by 10rpm	
	TIME 12:30	Time	It displays current time(12 is hour and 30 is minute) Range: Hour(1~12), minute(00~59)	
	EP : 10bar	Power shift pressure of EPPR valve	It shows that pump power shift pressure of EPPR valve being controlled by the CPU controller is 10bar. Range: 00~50bar by 1bar	
Group 0	45 : C5.1	Model and CPU program version	It shows that machine model(R450/500LC-7A) and the program version of the CPU controller is 5.1. Version display range: 0.0~9.9 by 0.1	
	P1:100bar (Option)	Front pump pressure	It displays front pump pressure of 100bar which is detected by pressure sensor. Range: 000~500bar by 10bar	
	P2 : 200bar (Option)	Rear pump pressure	It displays rear pump pressure of 200bar which is detected by pressure sensor. Range: 000~500bar by 10bar	
	P3 : 30bar (Option)	Pilot pump pressure	It displays pilot pump pressure of 30bar which is detected by pressure sensor. Range: 00~50bar by 1bar	
	b: 24.8V	Battery voltage	It shows that battery power of 24.8V is supplied into CPU controller Range: 00.0~48.0V by 0.1V	
	Po : 2.5V	Potentiometer voltage	It shows that throttle command signal voltage is 2.5V. Range: 0.0~5.0V by 0.1V	
Group 1	dL : 3.8V	Accel dial voltage	It shows that accel dial signal voltage is 3.8V. Range: 0.0~5.0V by 0.1V	
	Hd : 50° C	Hydraulic oil temperature	It shows that hydraulic oil temperature detected by temperature sensor is 50°C. Range : 0~150°C by 1°C	
	Ct : 85°C	Coolant temperature	It shows that coolant oil temperature received from ECM is 50°C. Range: 0~150°C by 1°C	
	AP : 100	Ambient pressure	It shows that ambient pressure recived from ECM is 120kpa Range : 0~125kpa by 1kpa	

Group	Display	Name	Description	
	CHECK Er: 03	Current error	It shows that current error of 03(Short circuit in pump EPPR valve system) is diagnosed by self diagnosis system in the CPU controller. If more than 2 errors, when pressing ▼ or ▲ switch, other error codes show. Range: 00~999	
Group 2 TIME Er: 03		Recorded error	It shows recorded error code of 03 which is diagnosed before. If more than 2 error codes, when pressing ▼ or ▲ switch, other error codes show. Range: 00~58	
	тіме Ег : 00	Recorded error deletion	It shows all recorded error codes are removed in the CPU controller memory.	
	PP : on or oFF	Pump prolix switch	PP: on Shows that pump prolix switch is turned on(At emergency position). PP: oFF Shows that pump prolix switch is turned off(At normal position).	
	dP : on or oFF	Auto decel pressure switch	dP: on Shows that auto decel pressure switch is pressed on (No operation of control lever). dP: oFF Shows that auto decel pressure switch is released off (Operation of control lever).	
Group 3	Pb : on or oFF	Power boost switch	Pb: on Shows that power boost switch is pressed on (Activated). Pb: oFF Shows that power boost switch is released off (Canceled).	
	oP : on or oFF	Travel oil pressure switch	oP: on Shows that travel oil pressure switch is pressed on (No operation of travel control lever). oP: oFF Shows that travel oil pressure switch is released off (Operation of travel control lever).	
	od : on or oFF	One touch decel switch	od : on Shows that one touch decel switch is pressed. od : oFF Shows that one touch decel switch is released.	
	br : on or oFF	Travel alarm switch	br : on Shows that travel alarm function is selected. br : oFF Shows that travel alarm function is canceled.	

Group	Display	Name	Description
	Ho : on or oFF	Hourmeter	Ho: on Shows that hourmeter is activated by CPU controller. Ho: oFF Shows that hourmeter is turned off.
	nr : on or oFF	Neutral relay (Anti-restart relay)	nr: on Shows that neutral relay for anti-restarting function is activated(Engine start is possible). nr: oFF Shows that neutral relay is turned off to disable the engine restart.
Group 4	ts: on or oFF Travel speed solenoid Travel speed ts: oFF Shows the (Low speed speed)	ts: on Shows that travel speed solenoid is activated (High speed). ts: oFF Shows that travel speed solenoid is released (Low speed).	
Gloup 4	PS : on or oFF	Power boost	PS: on Shows that power boost solenoid is activated to maximize the power(Power up). PS: oFF Shows that power boost solenoid is turned off(Cancel the power boost function).
	bs : on or oFF	Boom priority solenoid	bs: on Shows that boom priority solenoid is activated. bs: oFF Shows that boom priority solenoid is released.
	Ru : on or oFF	Travel alarm	Ru: on Shows that travel buzzer is activated. Ru: oFF Shows that travel buzzer is canceled.
	FS : on or oFF	Max flow cut off solenoid	FS: on Shows that max flow cut off solenoid is activated. FS: oFF Shows that max flow cut off solenoid is released.

GROUP 12 MONITORING SYSTEM (R450LC-7A #0118 and up, R500LC-7A #0058 and up)

1. OUTLINE

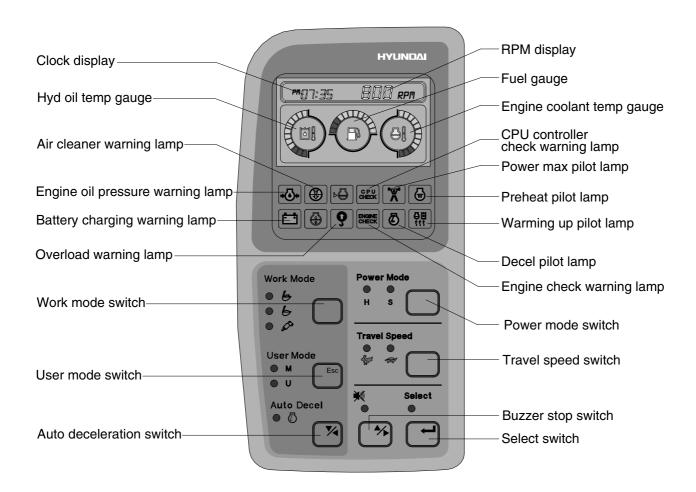
Monitoring system consists of the monitor part and switch part.

The monitor part gives warnings when any abnormality occurs in the machine and informs the condition of the machine.

Various select switches are built into the monitor panel, which act as the control portion of the machine control system.

2. CLUSTER

1) MONITOR PANEL



2507A5MS10

2) CLUSTER CHECK PROCEDURE

(1) Start key: ON

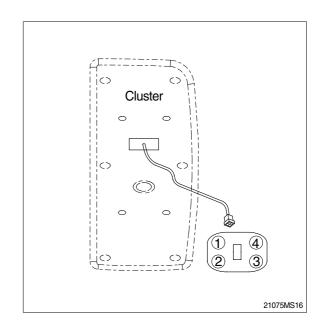
- Check monitor initial 5 seconds
 - a. All lamps light up.
 - b. Buzzer sound.
- ② Check monitor after 5 seconds: Indicate cluster version and machine condition
 - a. Cluster program version: 「1.00 ↓ Indicates program version 「1.00 ↓ for 5 seconds.
 - b. Tachometer: 0rpm
 - c. Fuel gauge: All light up below appropriate level
 - d. Hydraulic temperature : All light up below appropriate level
 - e. Engine coolant temperature gauge: All light up below appropriate level
 - f. Warning lamp
 - * During start key **ON** the engine oil pressure lamp and battery charging lamp go on, but it is not abnormal.
 - * When engine coolant temperature below 30°C, the warming up lamp lights up.
- ③ Indicating lamp state
 - a. Work mode selection: General work
 - b. Power mode selection: S mode
 - c. User mode selection: No LED ON
 - d. Auto decel LED: ON
 - e. Travel speed pilot lamp: Low(Turttle)

(2) Start of engine

- Check machine condition
 - a. Tachometer indicates at present rpm
 - b. Gauge and warning lamp: Indicate at present condition.
 - * When normal condition: All warning lamp OFF
 - c. Work mode selection: General work
 - d. Power mode selection: S mode
 - e. User mode selection: No LED ON
 - f. Auto decel LED: ON
 - g. Travel speed pilot lamp: Low(Turttle)
- ② When warming up operation
 - a. Warming up lamp: ON
 - b. 10 seconds after engine started, engine speed increases to 1200 rpm(Auto decel LED: ON)
 - * Others same as above (1).
- ③ When abnormal condition
 - a. The lamp lights up and the buzzer sounds.
 - b. If **BUZZER STOP** switch is pressed, buzzer sound is canceled but the lamp light up until normal condition.

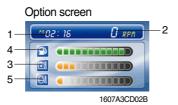
3. CLUSTER CONNECTOR

No.	Signal	Input / Output
1	Power IG(24V)	Input(20~32V)
2	GND	Input(0V)
3	Serial-(RX)	Input(Vpp=12V)
4	Serial+(TX)	Output(Vpp=4V)



2) LCD main operation display





- 1 Time display
- 2 RPM display
- 3 Hydraulic oil temperature gauge
- 4 Fuel level gauge
- 5 Engine coolant temperature gauge

(1) Time display



- ① This displays the current time.
- * Refer to the page 3-7 to set time for details.

(2) RPM display



① This displays the engine rpm.

(3) Hydraulic oil temperature gauge

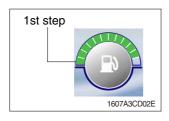


① This gauge indicates the temperature of hydraulic oil in 12 step gauge.

1st step : Below 30°C(86°F)
 2nd~10th step : 30-105 °C(86-221°F)
 11th~12th step : Above 105°C(221°F)

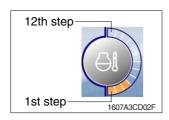
- ② The gauge between 2nd and 10th steps illuminates when operating.
- ③ Keep idling engine at low speed until the gauge between 2nd and 10th steps illuminates, before operation of machine.
- When the gauge of 11th and 12th steps illuminates, reduce the load on the system. If the gauge stays in the 11th~12th steps, stop the machine and check the cause of the problem.

(4) Fuel level gauge



- ① This gauge indicates the amount of fuel in the fuel tank.
- ② Fill the fuel when the 1st step or fuel icon blinks in red.
- If the gauge illuminates the 1st step or fuel icon blinks in red even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

(5) Engine coolant temperature gauge



① This gauge indicates the temperature of coolant in 12 step gauge.

1st step : Below 30°C(86°F)
 2nd~10th step : 30-105 °C(86-221°F)
 11th~12th step : Above 105°C(221°F)

- ② The gauge between 2nd and 10th steps illuminates when operating.
- ③ Keep idling engine at low speed until the gauge between 2nd and 10th steps illuminates, before operation of machine.
- ④ When the gauge of 11th and 12th steps illuminates, turn OFF the engine, check the radiator and engine.

3) Warning of main operation screen

(1) Warning display

① Engine coolant temperature





- This lamp blinks and the buzzer sounds when the temperature of coolant is over the normal temperature 105°C(221°F).
- Check the cooling system when the lamp blinks.

② Fuel level





- This lamp blinks and the buzzer sounds when the level of fuel is below 68 l (18.0U.S. gal).
- Fill the fuel immediately when the lamp blinks.

3 Hydraulic oil temperature





- This warning lamp operates and the buzzer sounds when the temperature of hydraulic oil is over 105 °C(221 °F) .
- Check the hydraulic oil level when the lamp blinks.
- Check for debris between oil cooler and radiator.

4 All gauge





- This lamp blinks and the buzzer sounds when the all gauge is abnormal.
- Check the each system when the lamp blinks.

⑤ Communication error



- Communication problem between CPU controller and cluster makes the lamp blinks and the buzzer sounds.

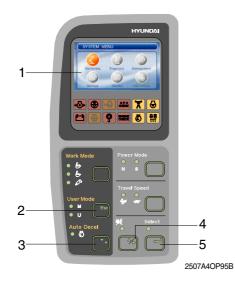
Check if any fuse for CPU burnt off.
 If not check the communication line between them.

(2) Pop-up icon display

No	Switch	Selected mode	Display
1	Work mode switch	General work mode	**************************************
		Heavy duty work mode	**09 16 600 RPA
		Breaker operation mode	**09 18
2	Power mode switch	High power work mode	MD9 24 600 REN
		Standard power work mode	**************************************

No	Switch	Selected mode	Display
3	3 Auto deceleration switch	Light ON	**************************************
	SWILCTI	Light OFF	™09:23 600 RPM
4	Travel speed control	Low speed	™03:26
	switch	High speed	**09:26

4) LCD



1 : LCD

2 Esc : Escape,

Return to the previous menu

3 : Down/Left Direction

4 : Up/Right Direction

5 Select(Enter)
Activate the currently chosen item

(1) Main menu



1 SSELVEN : Menu information



: Monitoring

- Equipment, Switch, Output



: Diagnosis

- Current error, Recorded error



: Maintenance



: Settings

Time set, Dual modeSystem lock(Reserved)



: Display

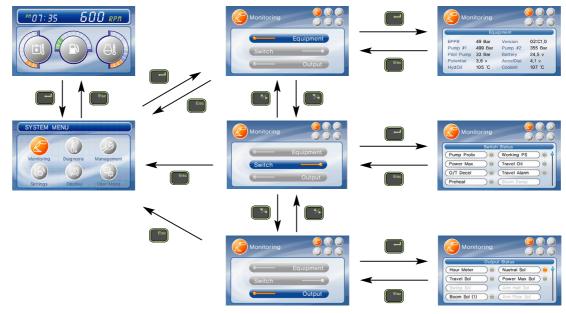
- Operation skin, Brightness, Language



: User mode

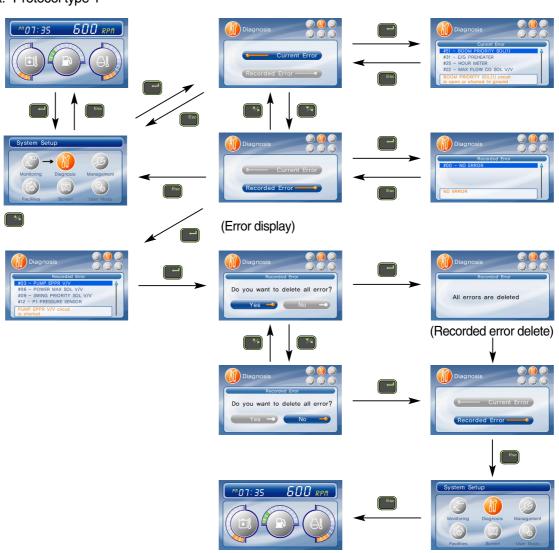
(2) Display map

① Monitoring



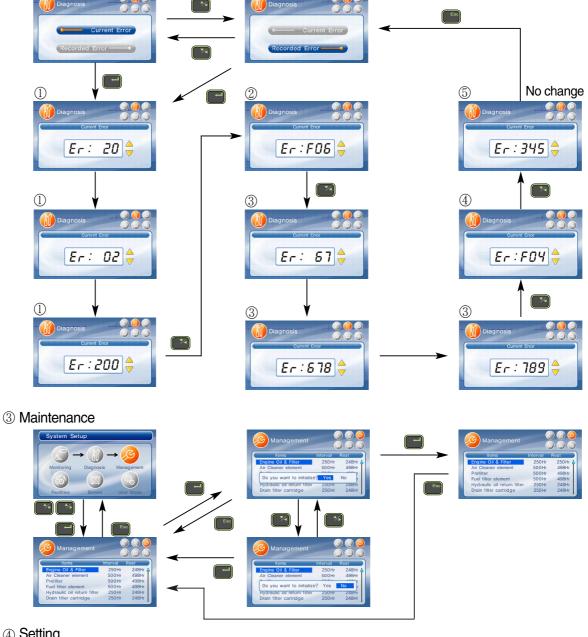
② Diagnosis

a. Protocol type 1



b. Protocol type 2

- If there are more than 2 error codes, each one can be displayed by pressing or switch respectively.
- 3 error codes (①SPN200200, ②FMI06, ③SPN6789, ④FMI04, ⑤345) display.



4 Setting

a. Time set



b. System lock - Reserved

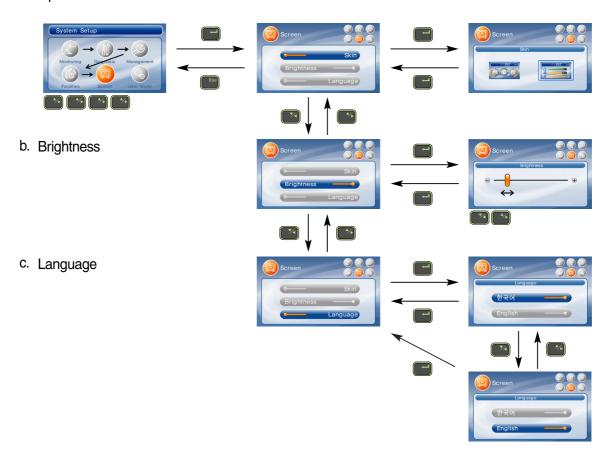
c. Dual mode

- Changing the MCU mode

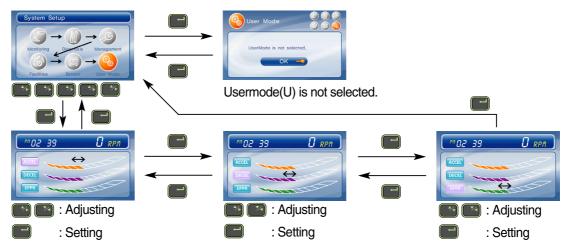


⑤ Display

a. Operation skin



6 User mode



5) Warning and pilot lamp

(1) Engine oil pressure warning lamp



21073CD07

- ① This lamp blinks and the buzzer sounds after starting the engine because of the low oil pressure.
- ② If the lamp blinks during engine operation, shut OFF engine immediately. Check oil level.

(2) Air cleaner warning lamp



21073CD08

- ① This lamp blinks and the buzzer sounds when the filter of air cleaner is clogged.
- ② Check the filter and clean or replace it.

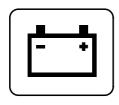
(3) CPU controller check warning lamp



21073CD10

- ① If any fault code is received from CPU controller, this lamp blinks and the buzzer sounds.
- ② Check the communication line between CPU controller and cluster.

(4) Battery charging warning lamp



21073CD13

- ① This lamp blinks and the buzzer sounds when the starting switch is ON, it is turned OFF after starting the engine.
- ② Check the battery charging circuit when this lamp blinks during engine operation.

(5) Overload warning lamp



21073CD15

① When the machine is overload, the overload warning lamp blinks during the overload switch is ON.

(6) Engine check warning lamp



29073CD10

- ① This lamp blinks and the buzzer sounds when the communication between CPU controller and ECU on the engine is abnormal, or if any fault code received from ECU.
- ② Check the communication line between them.
 If the communication line is OK, then check the fault code on the cluster

(7) Power max pilot lamp



21073CD11

① The lamp will be ON when pushing power max switch on the LH RCV lever.

(8) Decel pilot lamp



21073CD17

- ① Operating auto decel or one touch decel makes the lamp ON.
- ② The lamp will be ON when pushing one touch decel switch on the LH RCV lever.

(9) Warming up pilot lamp



21073CD18

- ① This lamp is turned ON when the coolant temperature is below $30^{\circ}C(86^{\circ}F)$.
- ② The automatic warming up is cancelled when the engine coolant temperature is above 30 °C, or when 10 minutes have passed since starting.

(10) Preheat pilot lamp



21073CD12

- ① Turning the start key switch ON position starts preheating in cold weather.
- ② Start the engine as this lamp is OFF.