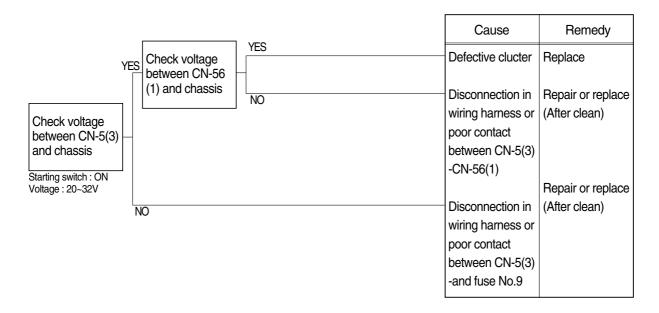
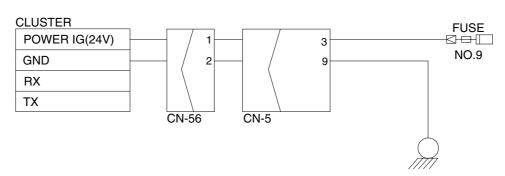
# **GROUP 3 ELECTRICAL SYSTEM**

### 1. WHEN STARTING SWITCH IS TURNED ON, MONITOR PANEL DISPLAY DOES NOT APPEAR

- · Before disconnecting the connector, always turn the starting switch OFF.
- Before carrying out below procedure, check all the related connectors are properly inserted and short of fuse No.9.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.





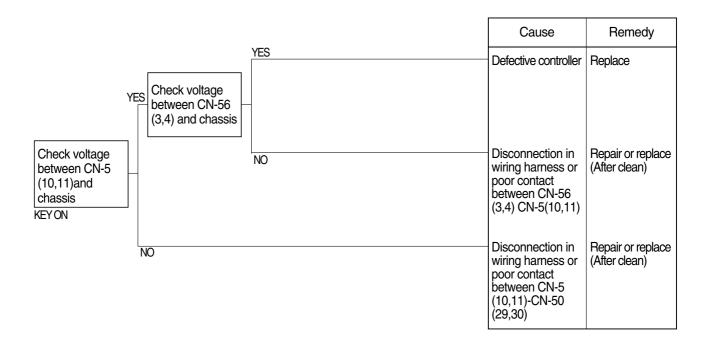
#### Check voltage

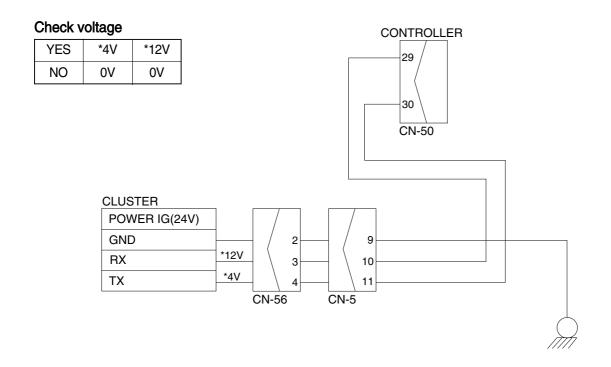
YES	20 ~ 32V	
NO	0V	

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#### 2. COMMUNICATION ERROR "Co: Er" FLASHES ON THE CLUSTER

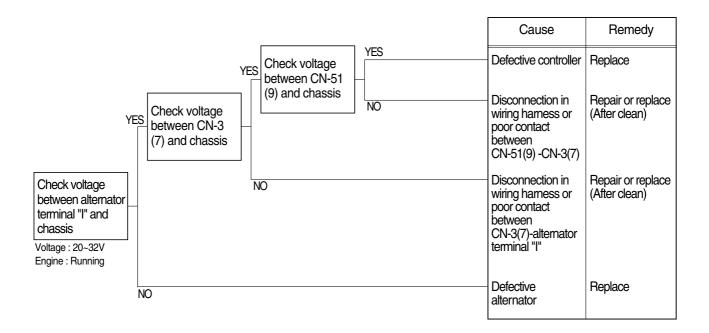
- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.





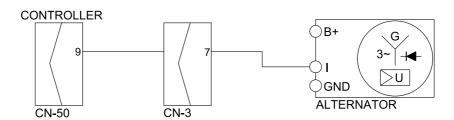
# 3. - + BATTERY CHARGING WARNING LAMP LIGHTS UP(Starting switch : ON)

- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.



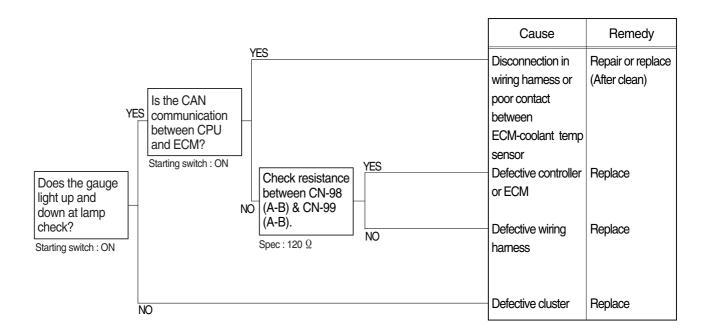
#### Check voltage

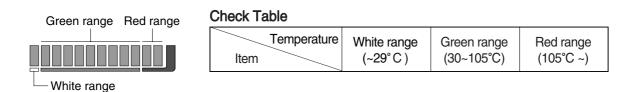
YES	20 ~ 32V
NO	0V

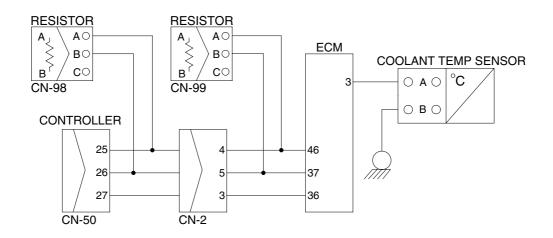


# 4. WHEN COOLANT OVERHEAT WARNING LAMP LIGHTS UP(Engine is started)

- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.





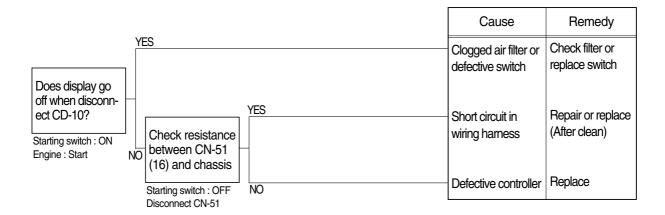


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# 5.

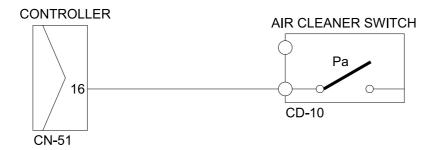
# WHEN AIR CLEANER WARNING LAMP LIGHTS UP(Engine is started)

- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.



#### Check resistance

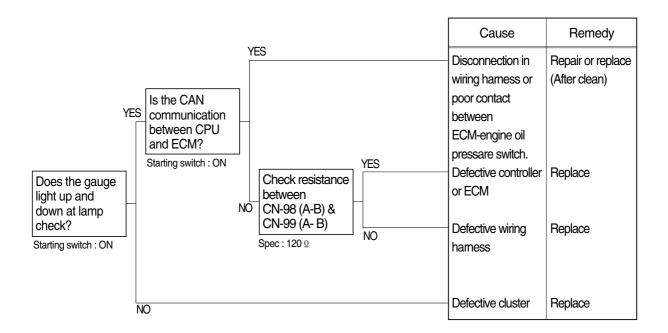
YES	MAX 1Ω
NO	MIN 1MΩ



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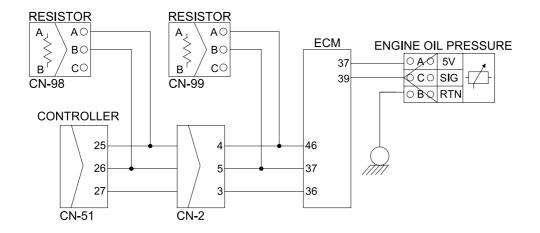
# 6. → WHEN ENGINE OIL PRESSURE WARNING LAMP LIGHTS UP(Engine is started)

- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.



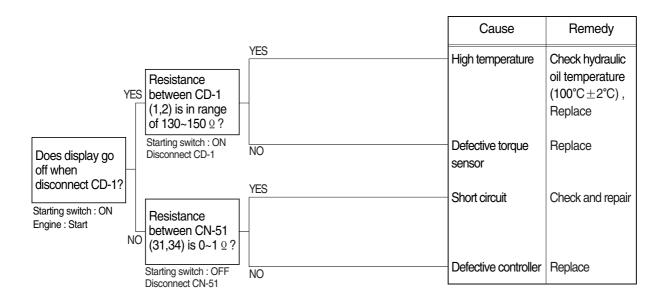
#### Check resistance

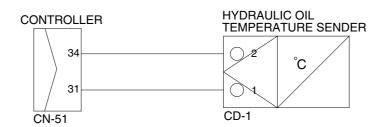
YES	MAX 1Ω
NO	MIN 1MΩ



# 7. WHEN HYDRAULIC OIL TEMPERATURE WARNING LAMP LIGHTS UP(Engine is started)

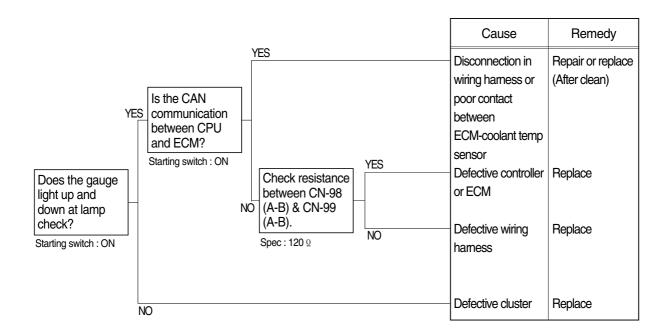
- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.

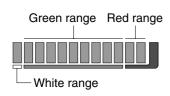




#### 8. WHEN COOLANT TEMPERATURE GAUGE DOES NOT OPERATE

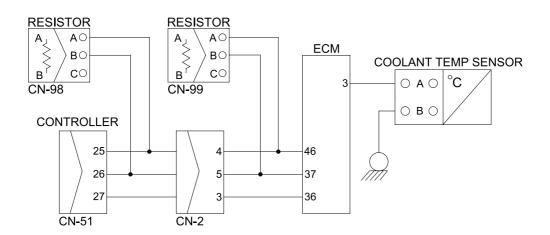
- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.





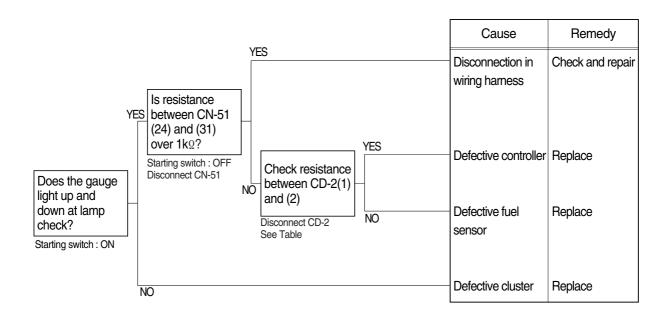
#### **Check Table**

Temperature	White range	Green range	Red range
Item	(~29°C)	(30~105°C)	(105°C ~)



# 9. WHEN FUEL GAUGE DOES NOT OPERATE(Check warning lamp ON/OFF)

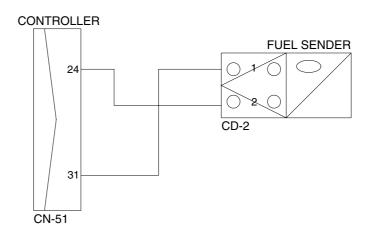
- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.





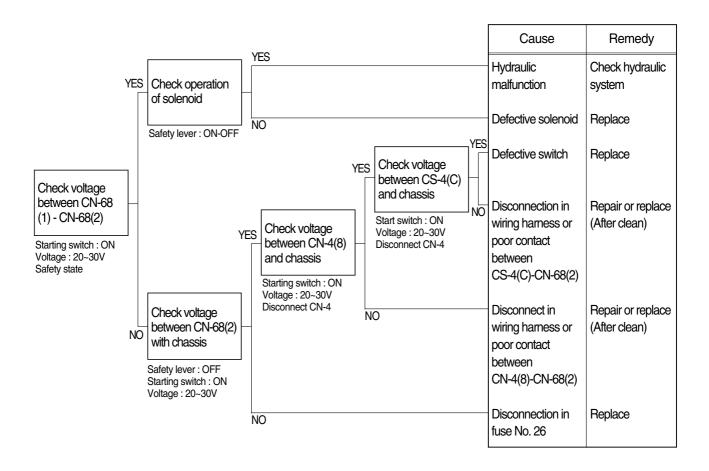
#### **Check Table**

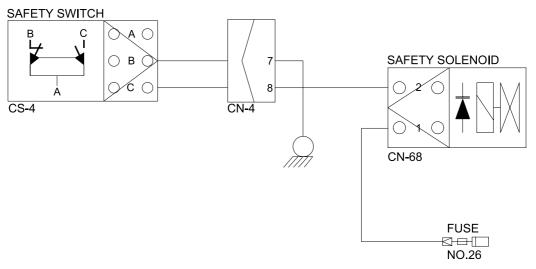
ltem Level	White range	Green range	Red range
Unit Resistance( $\Omega$ )	700~601	600~101	~100
Tolerance(%)	±5	±5	±5



#### 10. WHEN SAFETY SOLENOID DOES NOT OPERATE

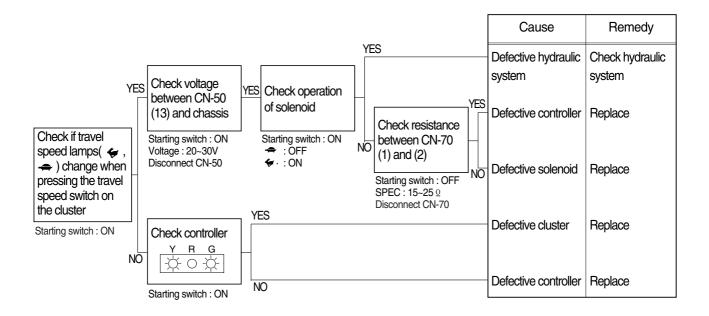
- · Before disconnecting the connector, always turn the starting switch OFF.
- Before carrying out below procedure, check all the related connectors are properly inserted and short of fuse No.26.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.

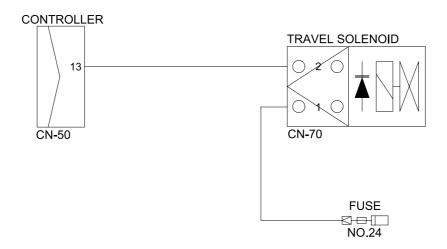




### 11. WHEN TRAVEL SPEED 1, 2 DOES NOT OPERATE

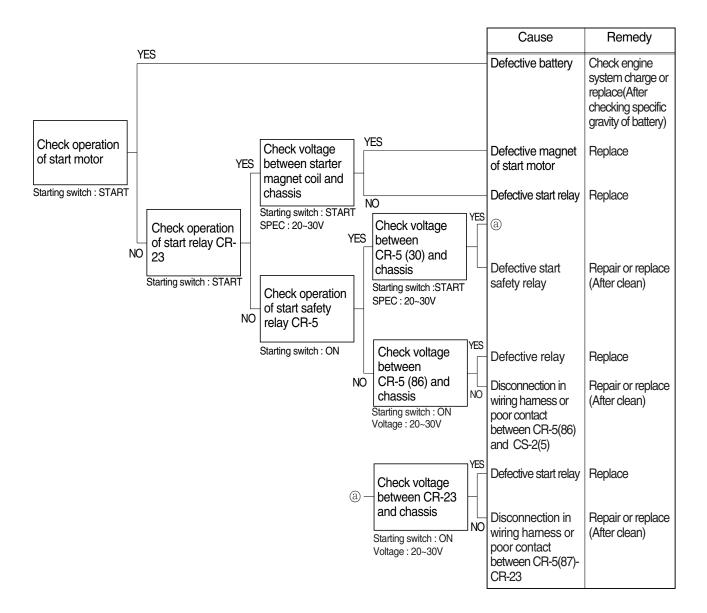
- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted and short of fuse No.24.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.

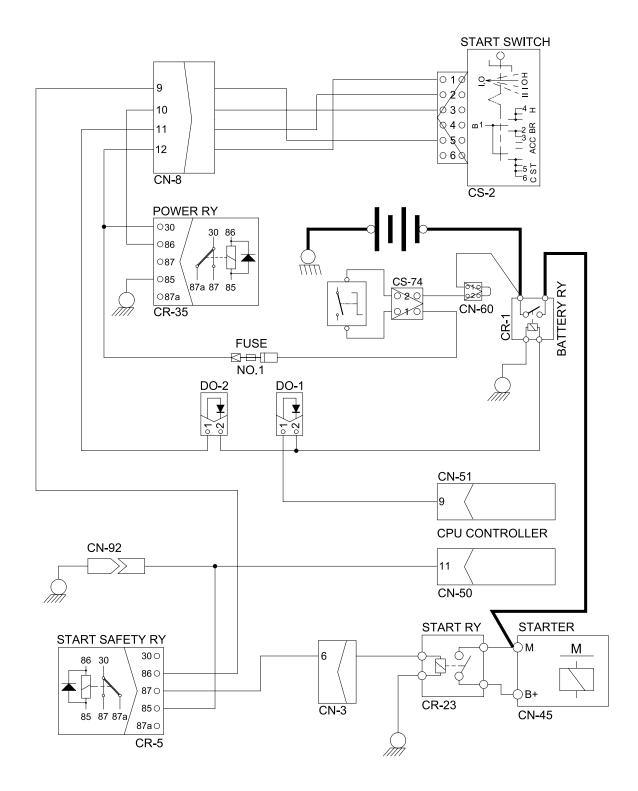




### 12. WHEN ENGINE DOES NOT START

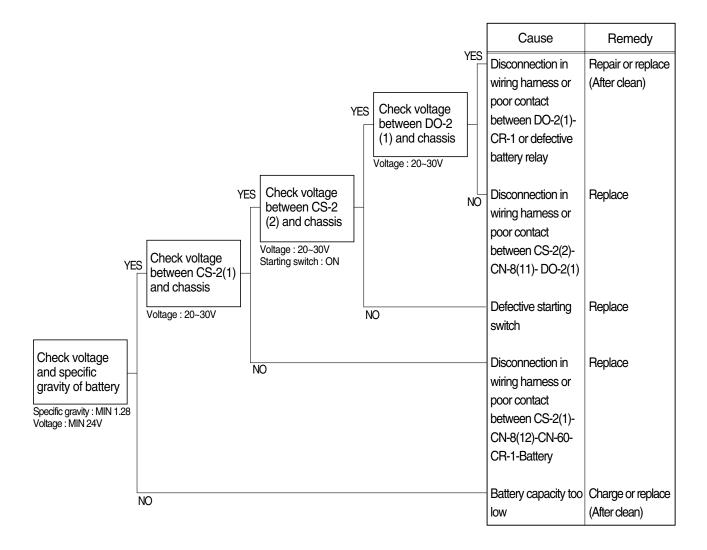
- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.

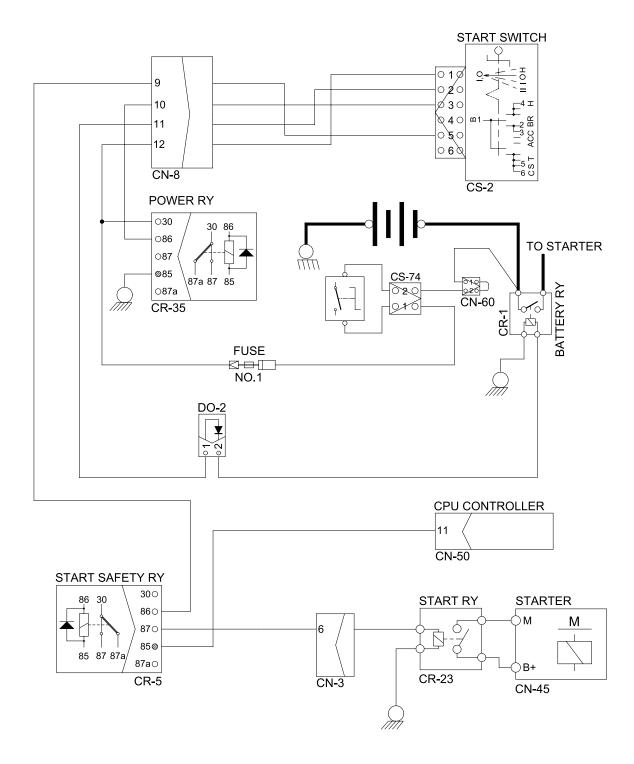




### 13. WHEN STARTING SWITCH ON DOES NOT OPERATE

- · Before disconnecting the connector, always turn the starting switch OFF.
- · Before carrying out below procedure, check all the related connectors are properly inserted and master switch ON.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.



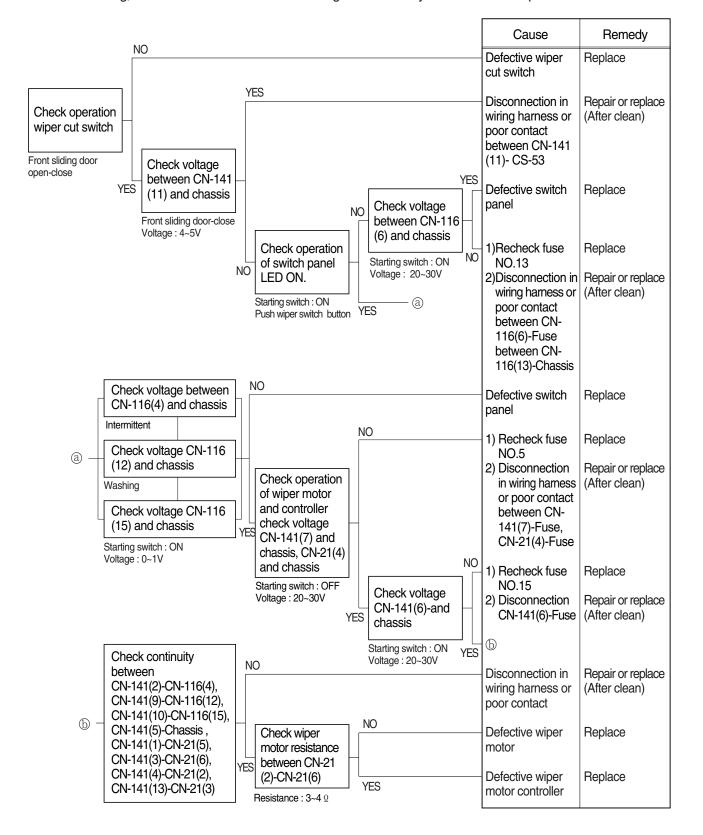


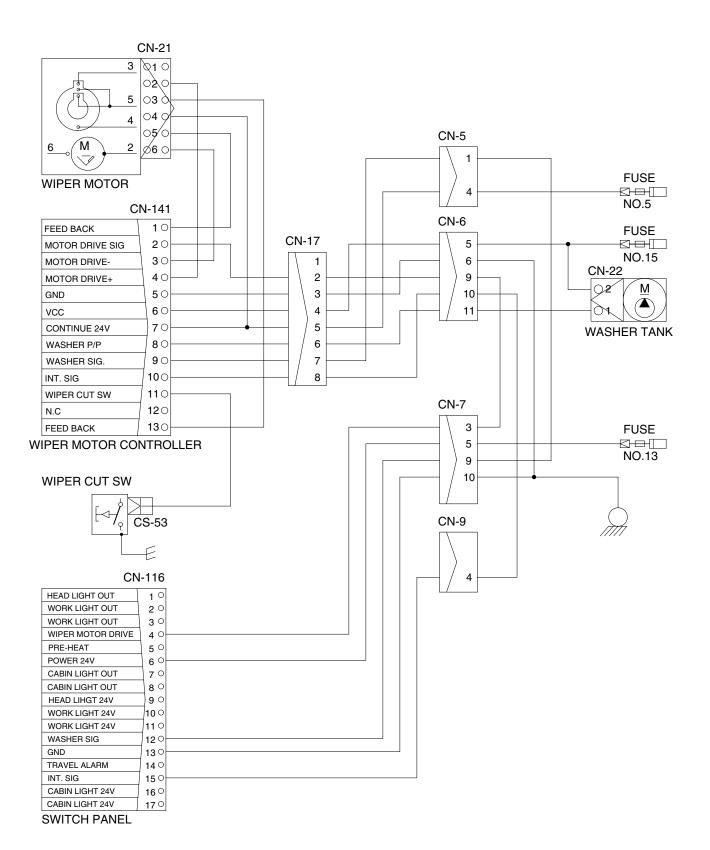
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### 14. WHEN STARTING SWITCH IS TURNED ON, WIPER MOTOR DOES NOT OPERATE

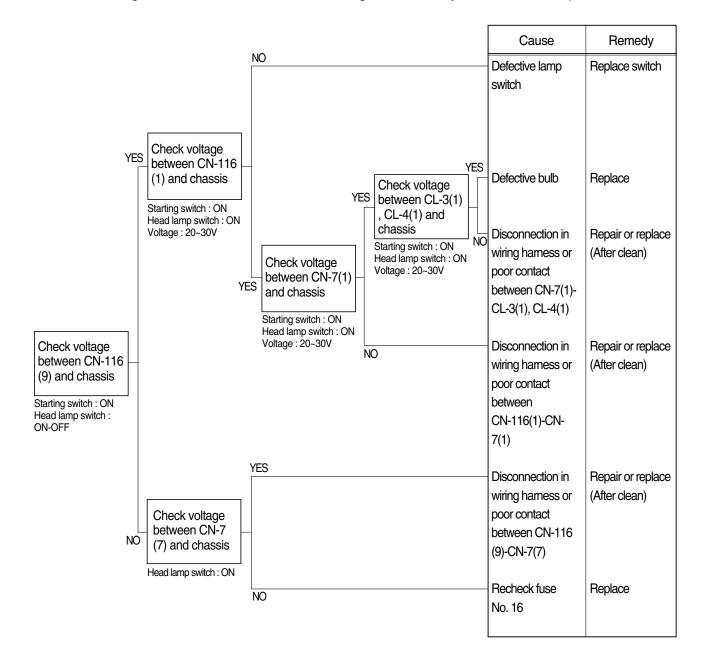
- · Before disconnecting the connector, always turn the starting switch OFF.
- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.5,13 and 15 is not blown out.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.

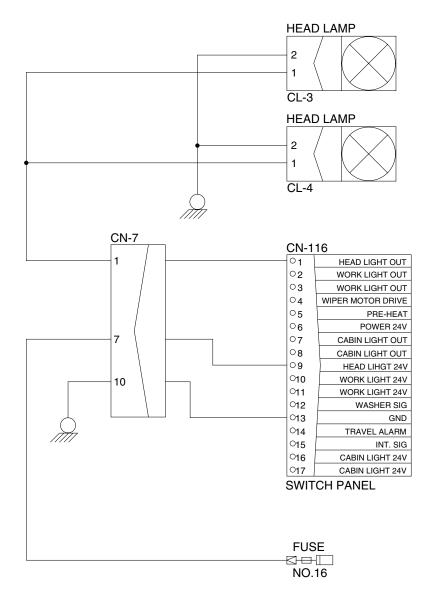




# 15. WHEN STARTING SWITCH IS TURNED ON, HEAD LAMP DOES NOT LIGHTS UP

- · Before disconnecting the connector, always turn the starting switch OFF.
- Before carrying out below procedure, check all the related connectors are properly inserted and short of fuse No.16.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.



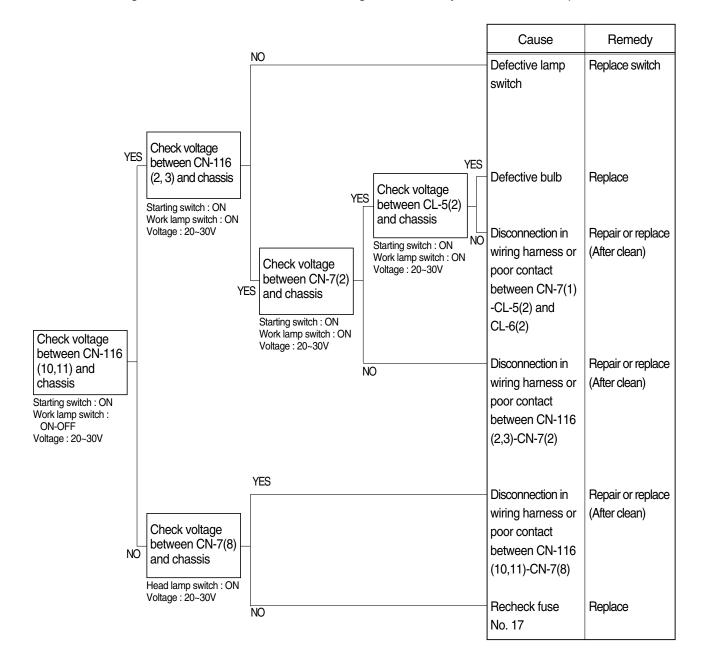


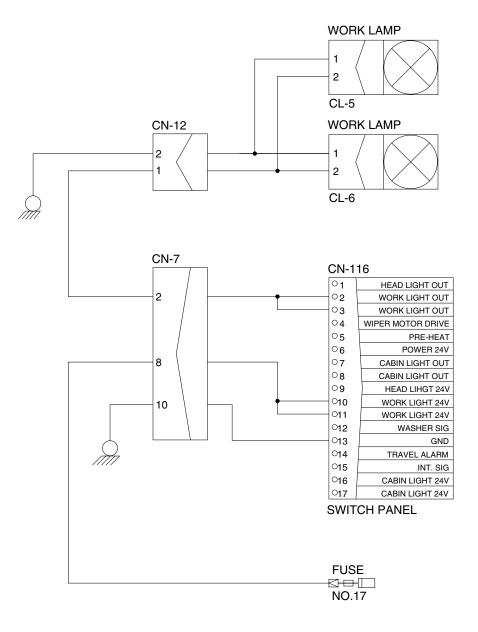
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# 16. WHEN STARTING SWITCH IS TURNED ON, WORK LAMP DOES NOT LIGHTS UP

- · Before disconnecting the connector, always turn the starting switch OFF.
- Before carrying out below procedure, check all the related connectors are properly inserted and short of fuse No.17.
- · After checking, insert the disconnected connectors again immediately unless otherwise specified.





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