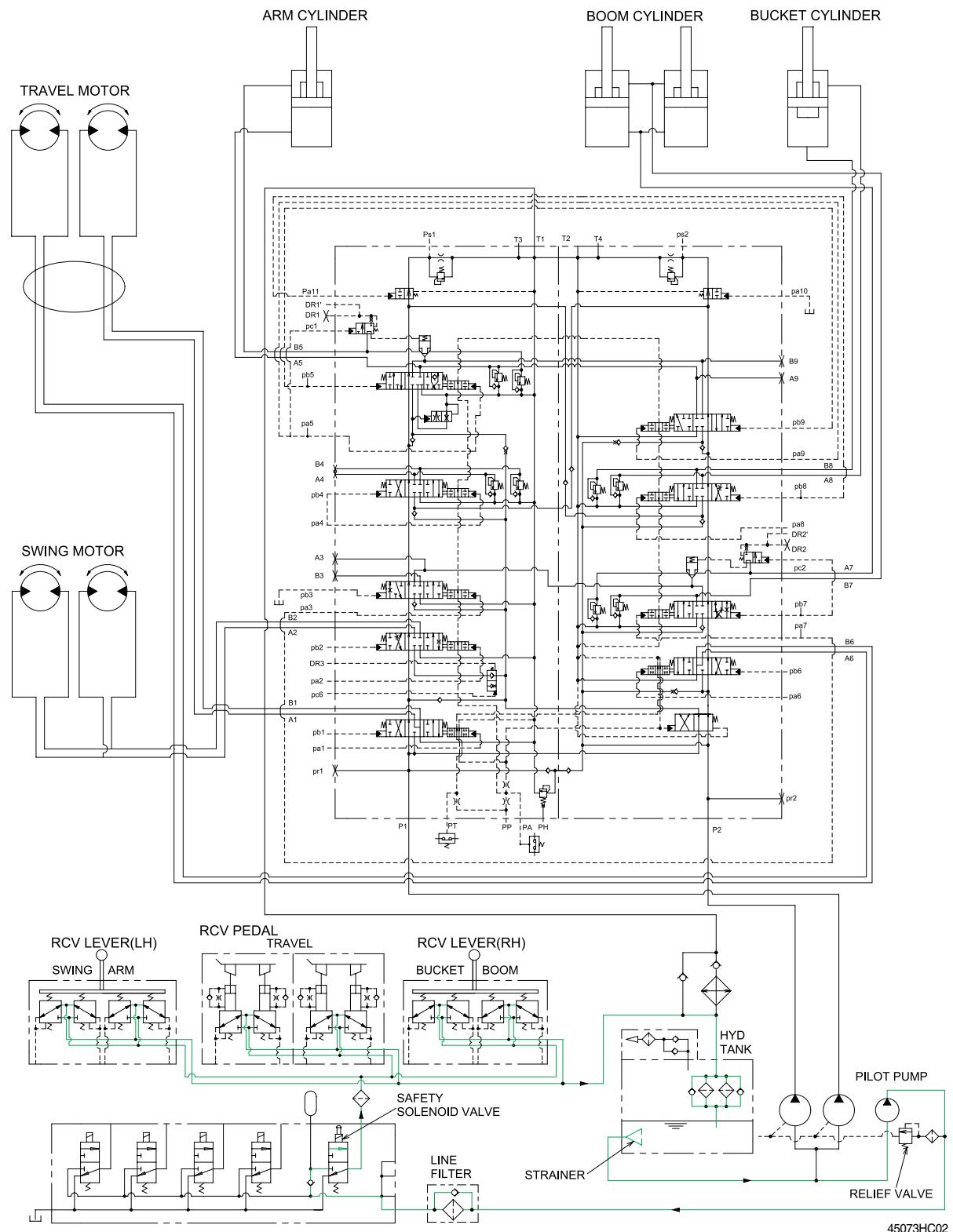


1. SUCTION, DELIVERY AND RETURN CIRCUIT



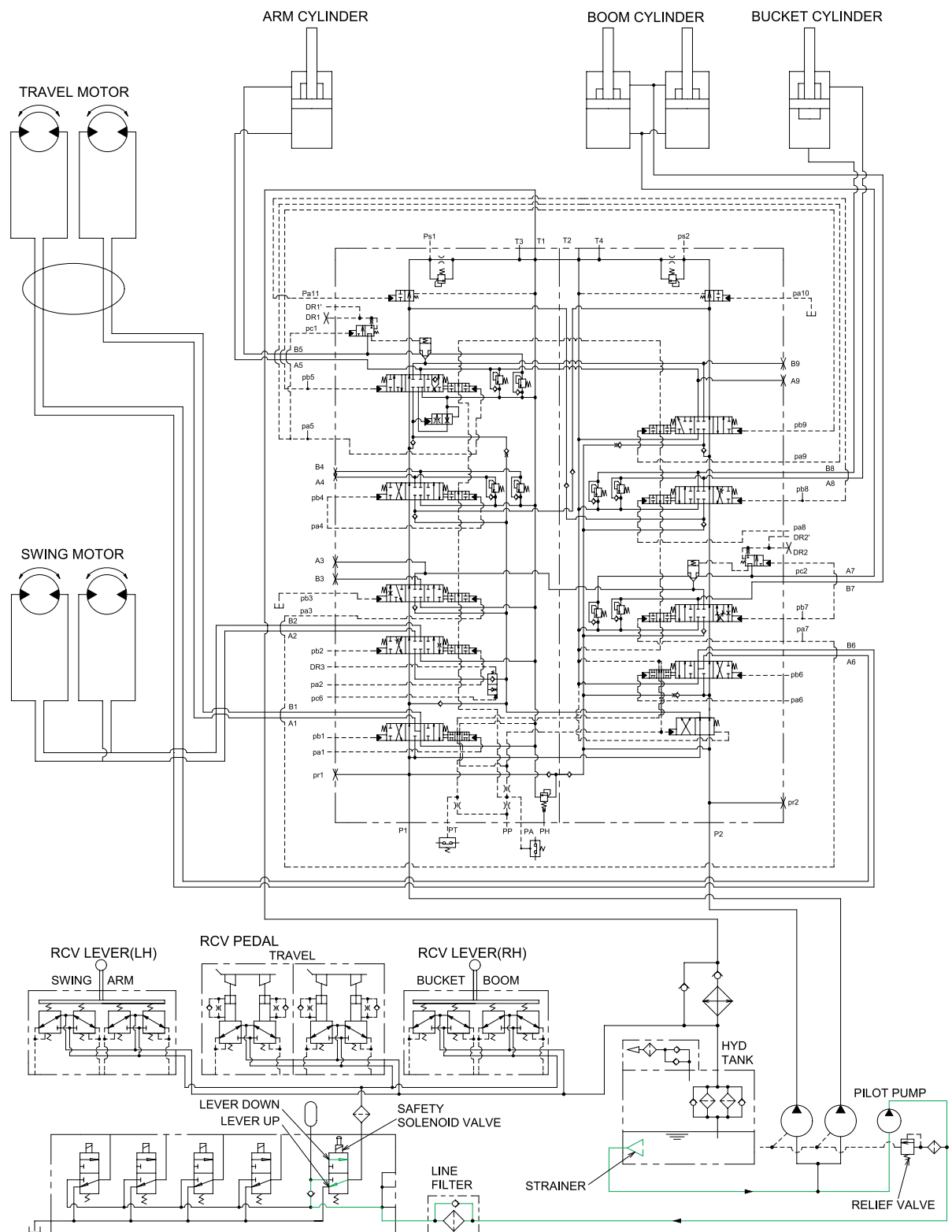
45073HC02

The pilot pump receive oil from the hydraulic tank. The discharged oil from the pilot pump flows to the safety solenoid valve through the line filter. The oil is filtered by the line filter. The pilot relief valve is provided in the pilot pump for limiting the pilot circuit pressure.

The oil filtered by line filter flows remote control valve through safety solenoid valve.

The return oil from remote control valve returned to hydraulic tank.

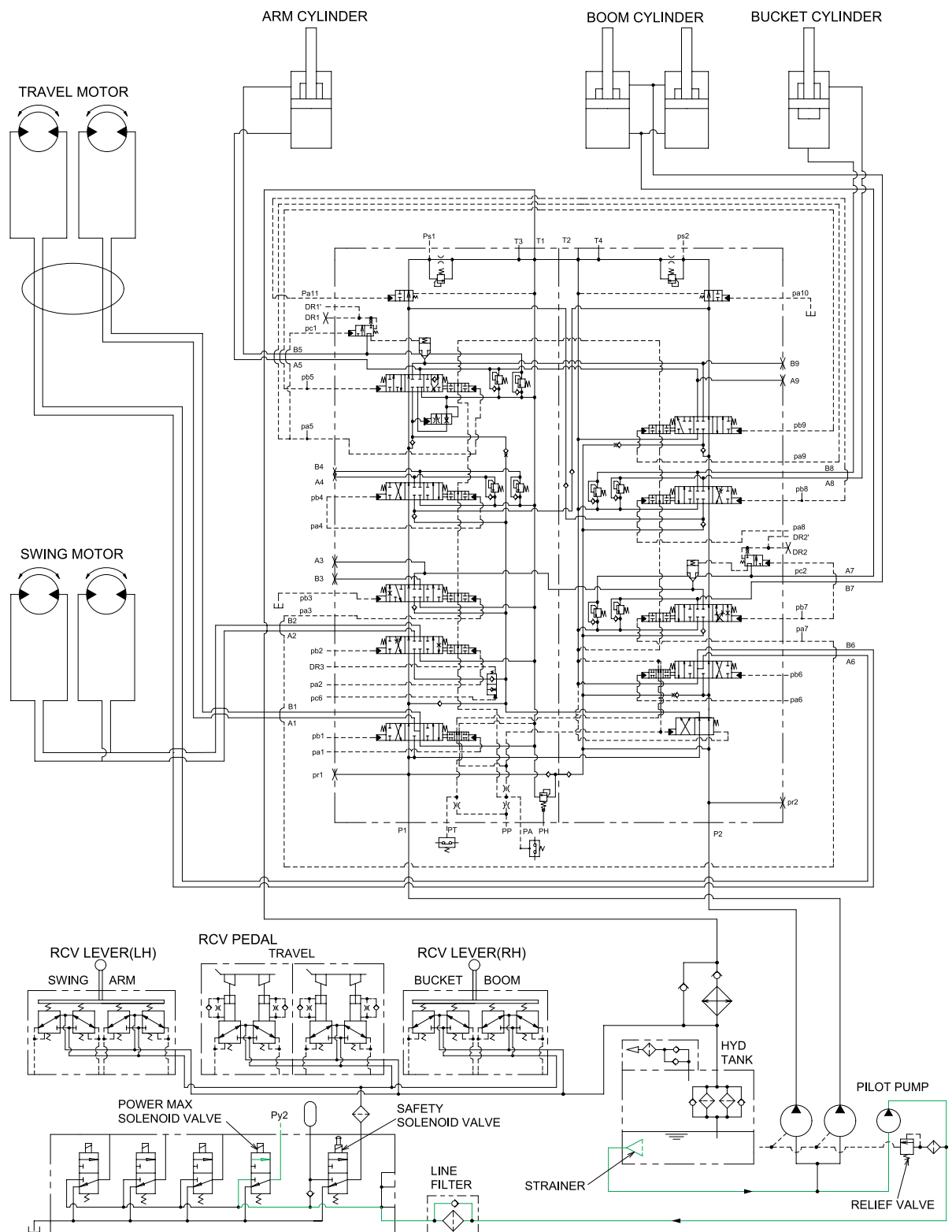
2. SAFETY SOLENOID VALVE(SAFETY LEVER)



When the lever of the safety solenoid valve is moved downward, oil flows into the remote control valve through solenoid valve and line filter.

When the lever of the safety solenoid valve moved upward, oil does not flows into the remote control valve, because of blocked by the spool.

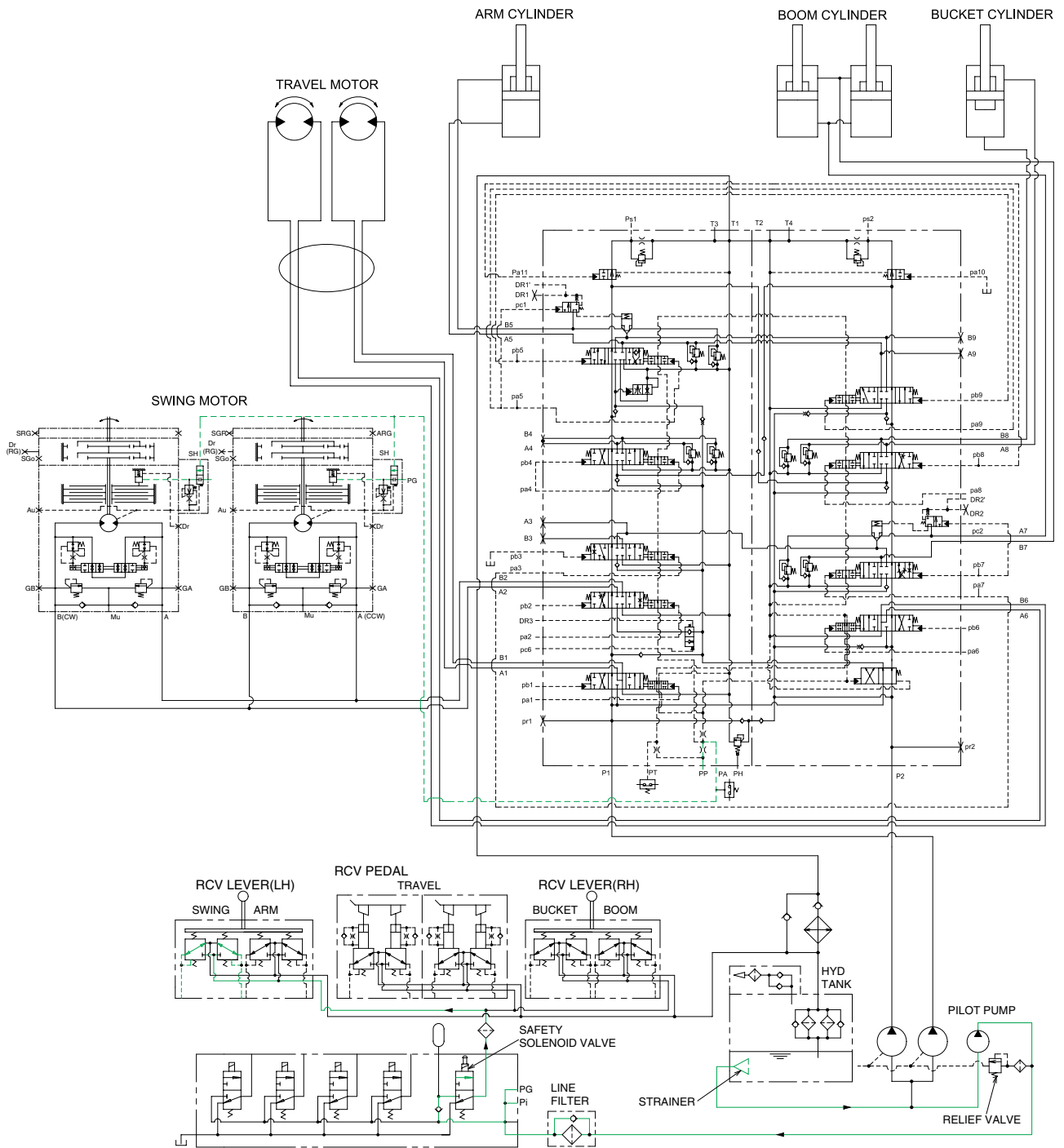
3. MAIN RELIEF PRESSURE CHANGE CIRCUIT



45073HC04

When the power max switch on the left control lever is pushed ON, the power max solenoid valve is actuated, the discharged oil from the pilot pump into Py2 port of the main relief valve of main control valve ; Then the setting pressure of the main control valve is raises from 330kgf/cm² to 360kgf/cm² for increasing the digging power. And even when press continuously, it is canceled after 8 seconds.

4. SWING PARKING BRAKE RELEASE



45073HC05

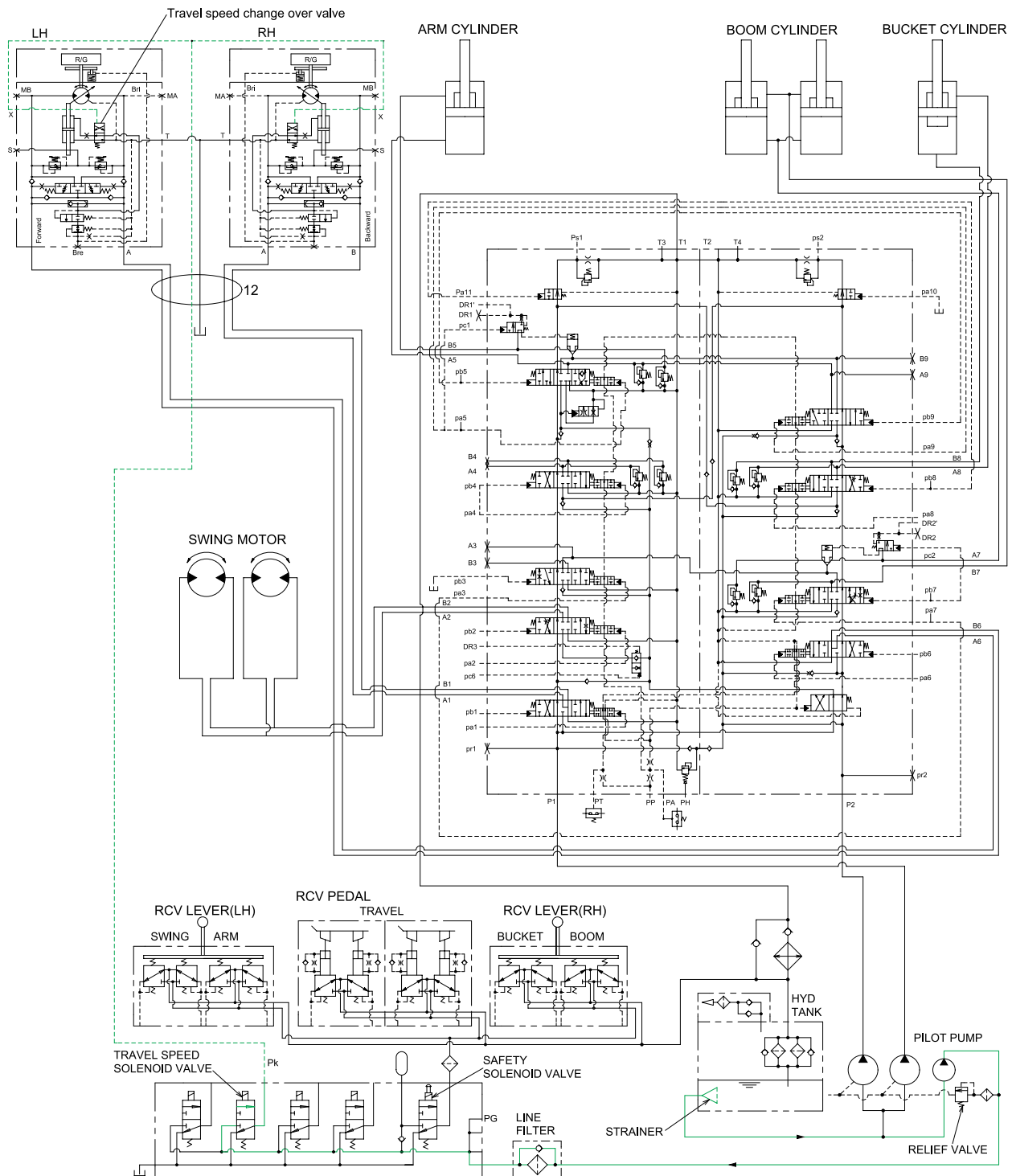
When one of the RCV lever (except travel lever) is tilted, the pilot oil flows into SH port through main control valve.

This pressure moves spool so, discharged oil from pilot valve flows to swing motor PG port.

This pressure is applied to swing motor disc, thus the brake is released.

When all of the RCV lever are set in the neutral position, oil in the swing motor disc cylinder is drained, thus the brake is applied.

5. TRAVEL SPEED CONTROL PRESSURE

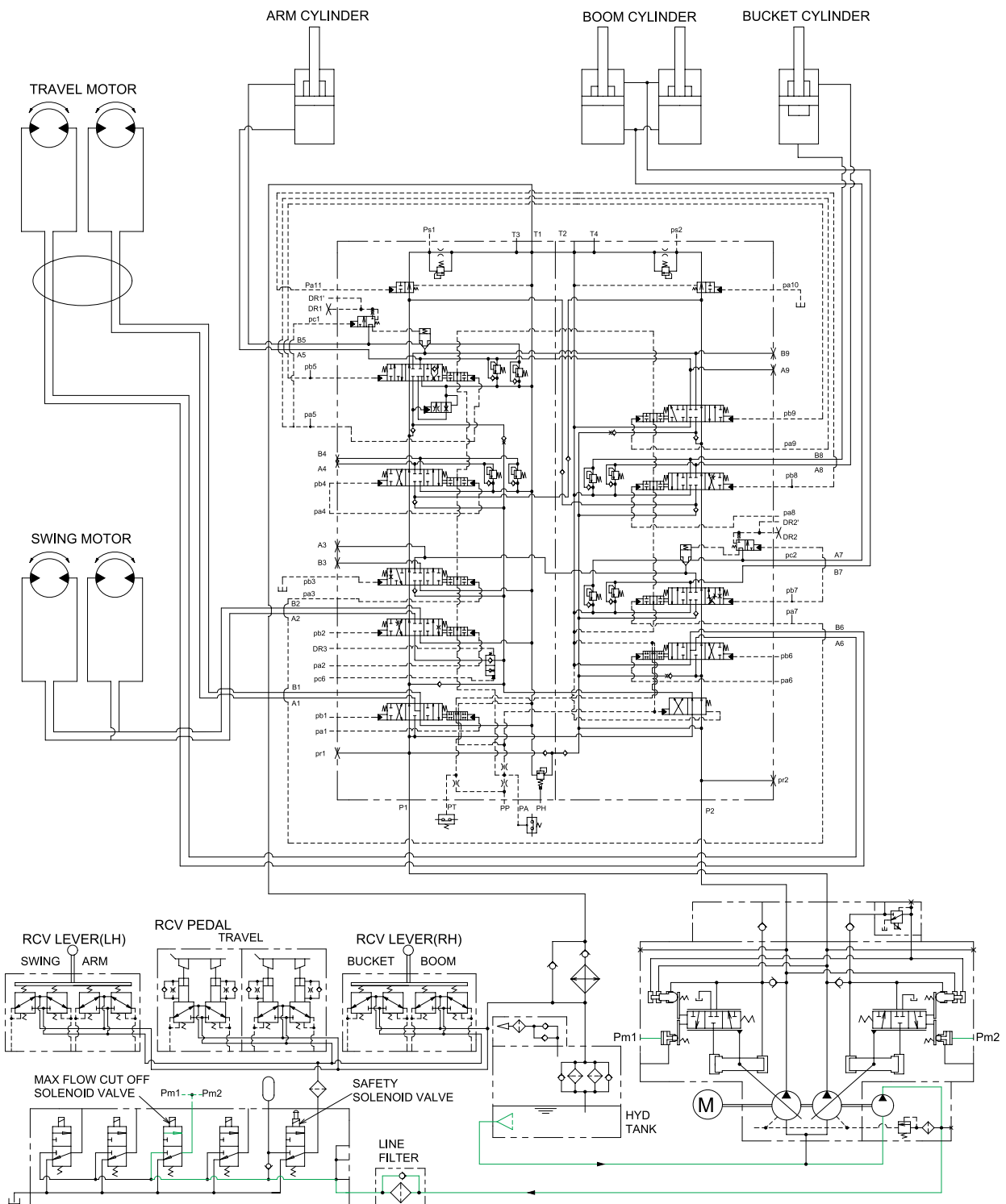


45073HC06

When the travel speed solenoid valve was placed in the Hi position, the pressure oil from pilot pump through line filter flows to port(Pk) of travel speed change over valve, and the control piston is pushed up, thus minimizing the displacement.

When the travel speed solenoid valve was placed in the Lo position, the oil of Pk port return to the tank and the control piston is returned, thus maximizing the displacement.

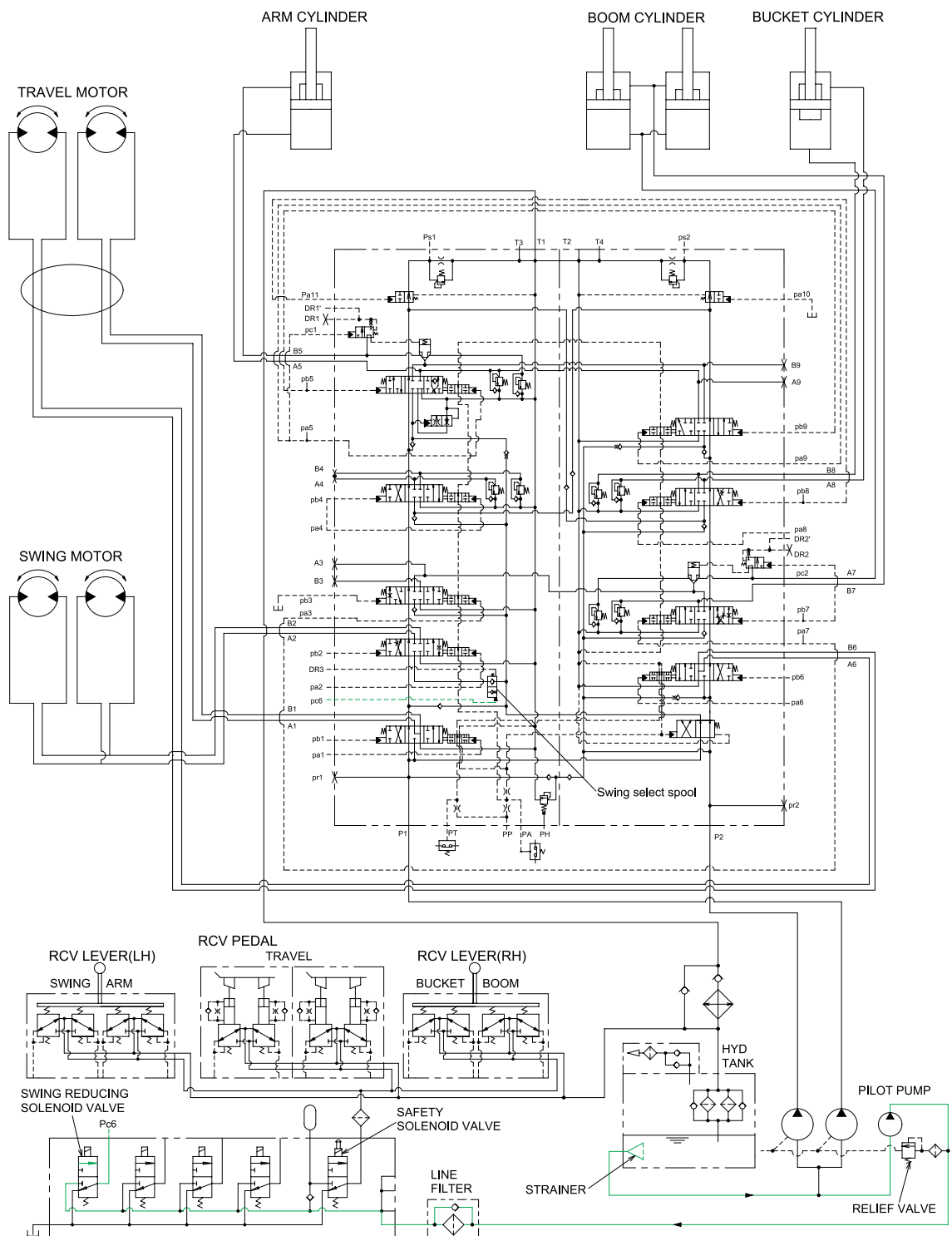
6. MAX FLOW CUT OFF SYSTEM



45073HC07

When the breaker operation mode is selected on the cluster, max flow cut off solenoid valve actuates automatically. Thus pilot pressure(Pm1,Pm2) is sent to the regulator and pump discharge volume is decreased.

7. BOOM PRIORITY SYSTEM



45073HC08

When carrying out the combined operation of swing and boom or arm, the boom or arm speed can be lowered than operating speed of swing. When the heavy duty working mode in work mode is selected on the cluster, swing reducing solenoid valve actuates automatically.

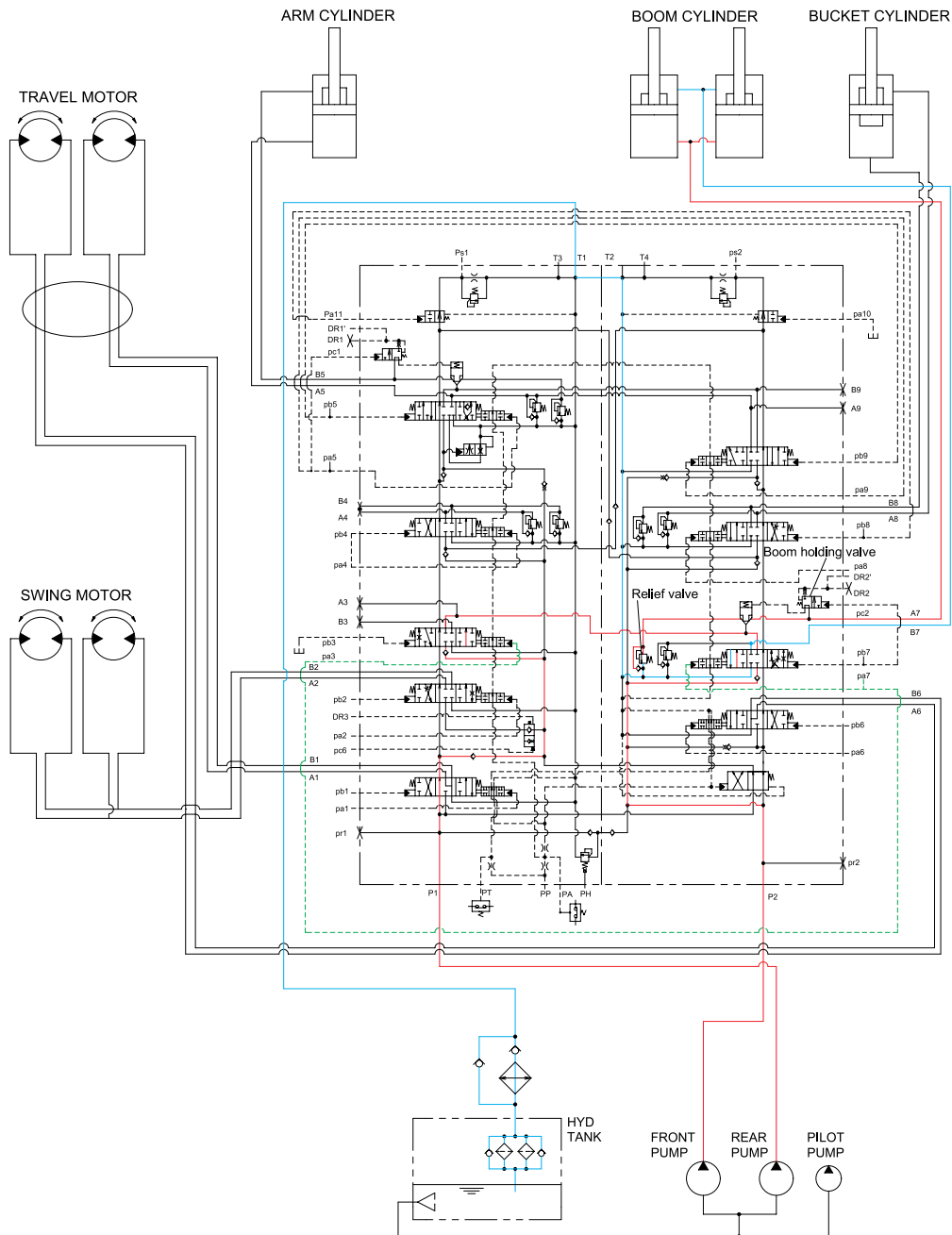
The oil from pilot pump flows into the solenoid valve through the line filter.

6Pc pressure from solenoid valve change the swing select spool and decreases the oil flow rate to the swing section by orifice.

This is called the boom priority system.

GROUP 4 SINGLE OPERATION

1. BOOM UP OPERATION



45073HC09

When the RH control lever is pulled back, the boom spools in the main control valve are moved to the up position by the pilot oil pressure from the remote control valve.

The oil from the front and rear pump flows the main control valve and then goes to the large chamber of boom cylinders via logic valve.

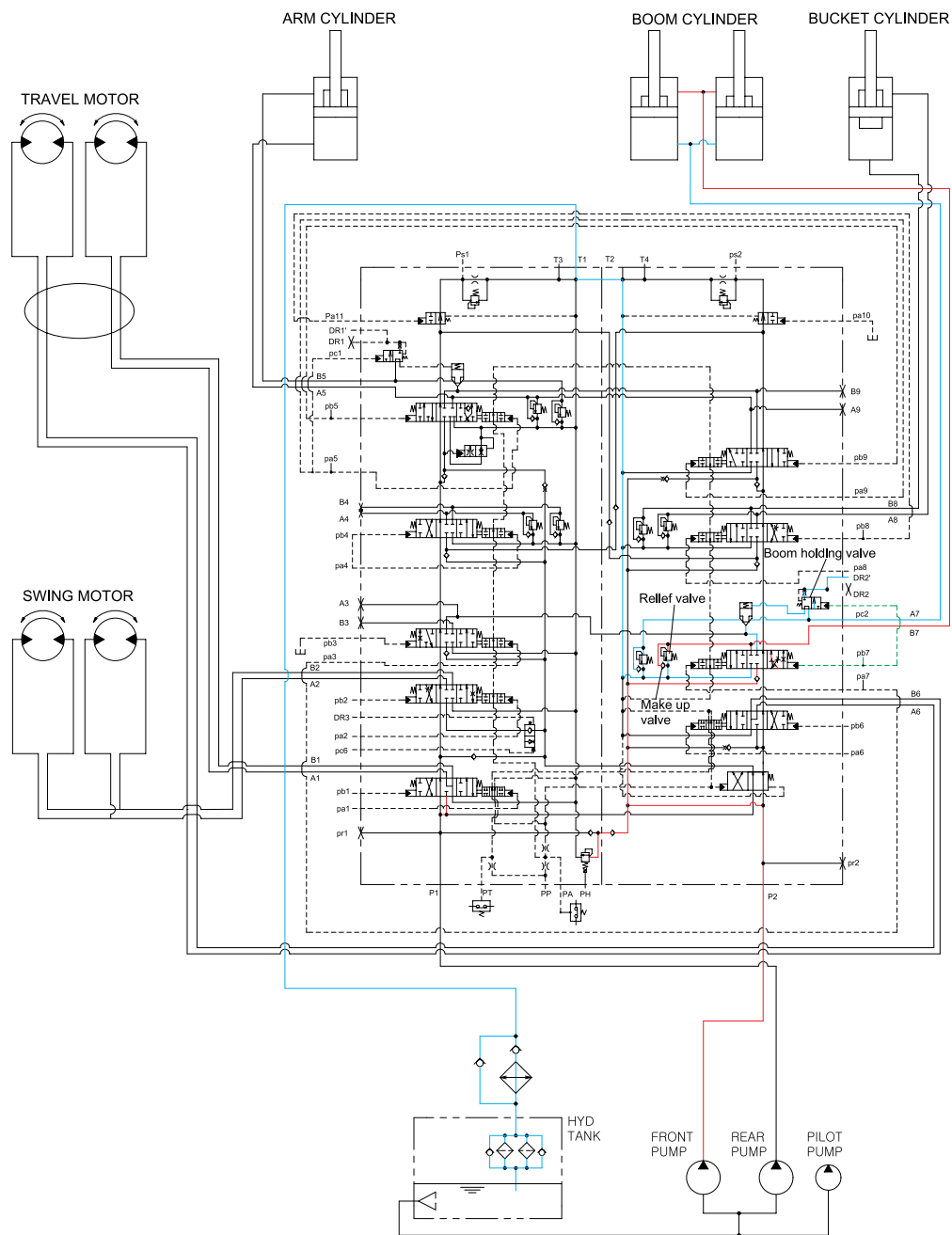
At the same time, the oil from the small chamber of boom cylinders returns to the hydraulic oil tank through the boom spool in the main control valve. When this happens, the boom goes up.

The excessive pressure in the boom cylinder bottom end circuit is prevented by relief valve.

When the boom is up and the control lever is returned to neutral position, the circuit for the holding pressure at the bottom end of the boom cylinder is closed by the boom holding valve.

This prevents the hydraulic drift of boom cylinders.

2. BOOM DOWN OPERATION



45073HC10

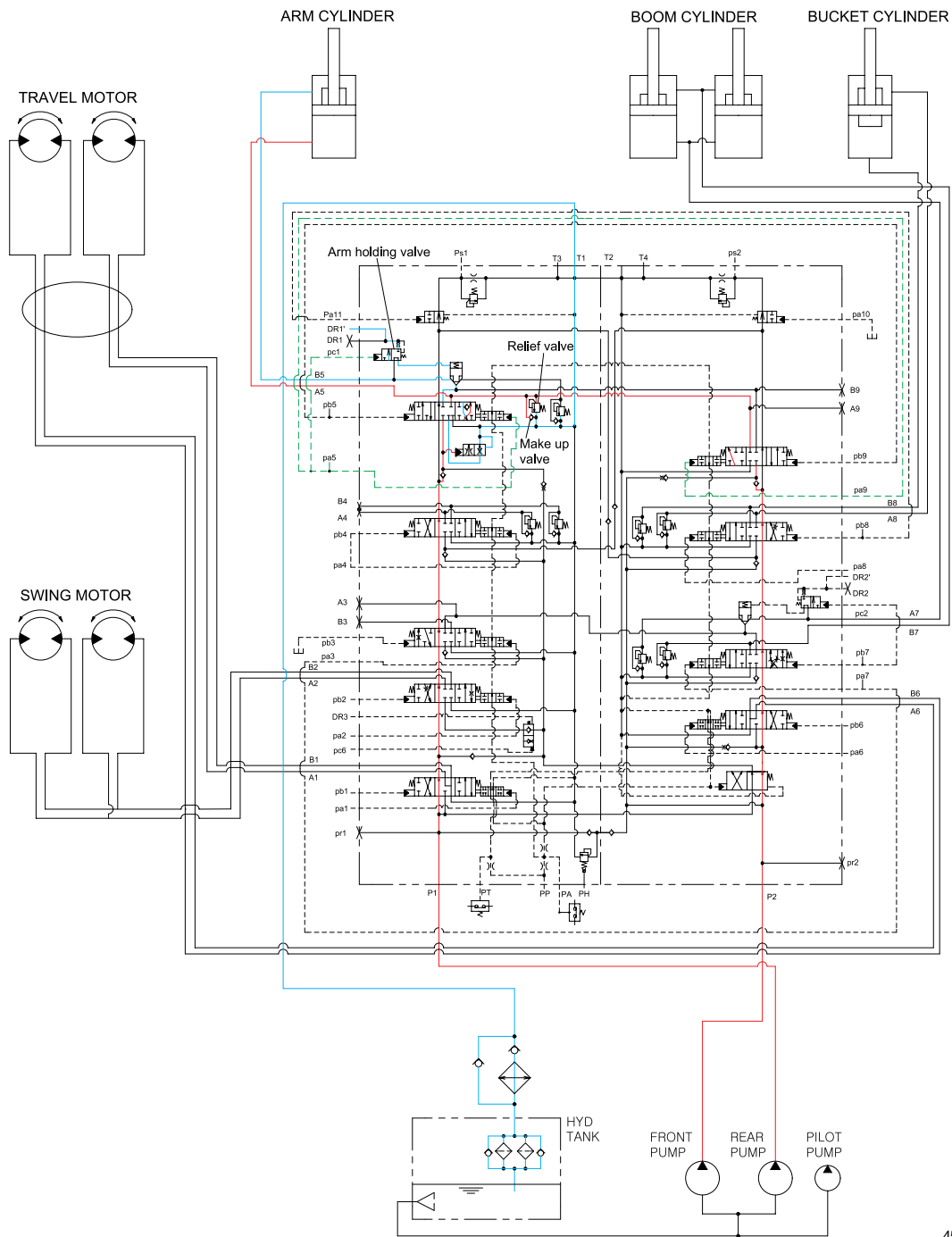
When the RH control lever is pushed forward, the boom spools in the main control valve are moved to the down position by the pilot oil pressure from the remote control valve.

The oil from the front pump flows into the main control valve and then goes to the small chamber of boom cylinders. At the same time, the oil from the large chamber of boom cylinders returns to the hydraulic tank through the boom spool in the main control valve.

When the down speed of boom is faster, the oil returned from the large chamber of boom cylinder combines with the oil from the front pump, and flows into the small chamber of the boom cylinder.

This prevents cylinder cavitation by the negative pressure when the rear pump flow can not match the boom down speed. And the excessive pressure in the boom cylinder rod end circuit is prevented by the relief valve.

3. ARM ROLL IN OPERATION



When the LH control lever is pulled back, the arm spools in the main control valve are moved to the roll in position by the pilot oil pressure from the remote control valve.

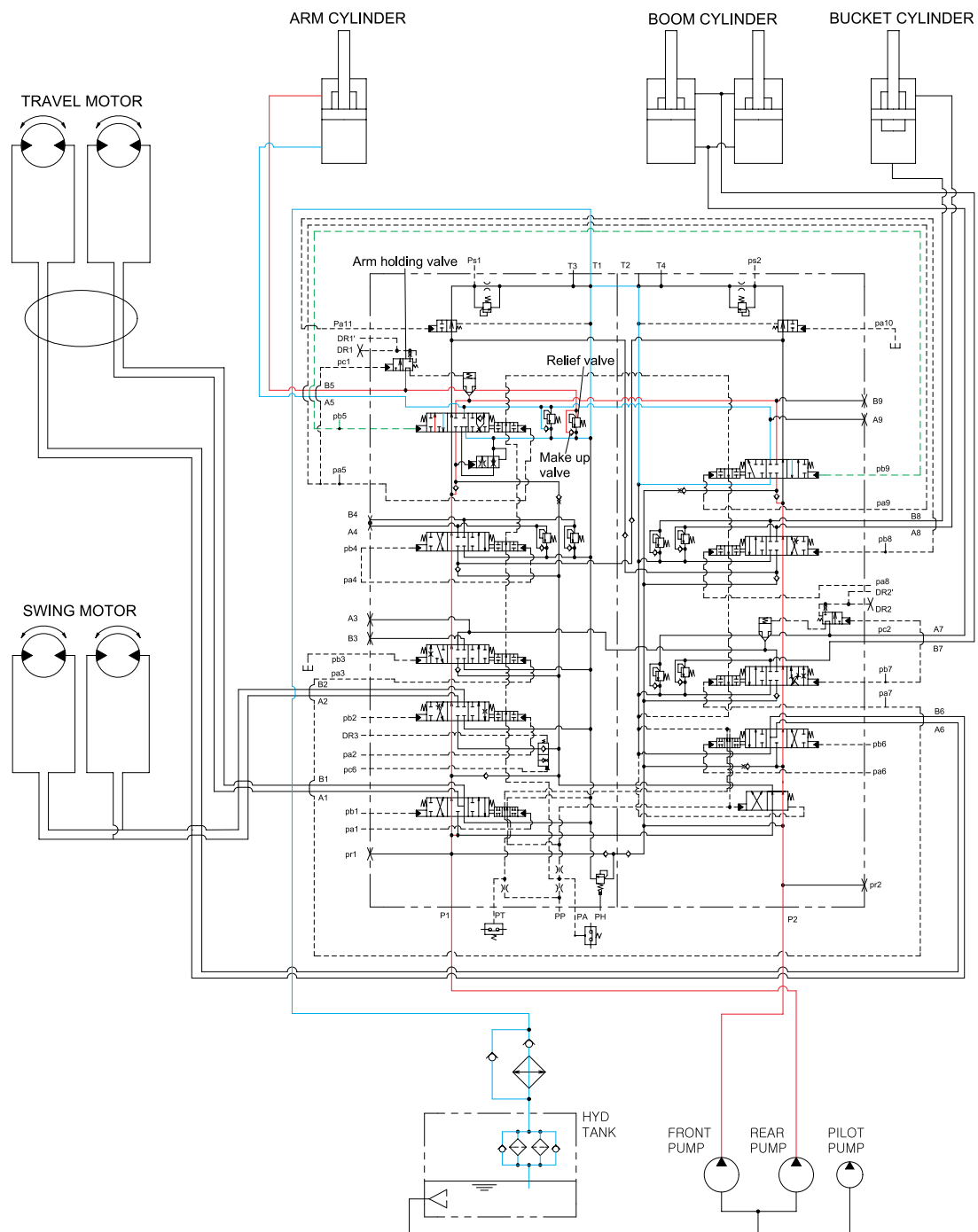
The oil from the front and rear pump flows into the main control valve and then goes to the large chamber of arm cylinder.

At the same time, the oil from the small chamber of arm cylinder returns to the hydraulic oil tank through the arm spool in the main control valve. When this happens, the arm roll in.

When the roll in speed of arm is faster, the oil returned from the small chamber of arm cylinder combines with the oil from both pump, and flows into the large chamber of the arm cylinder by a make up valve.

The excessive pressure in the arm cylinder bottom end circuit is prevented by relief valve.

4. ARM ROLL OUT OPERATION

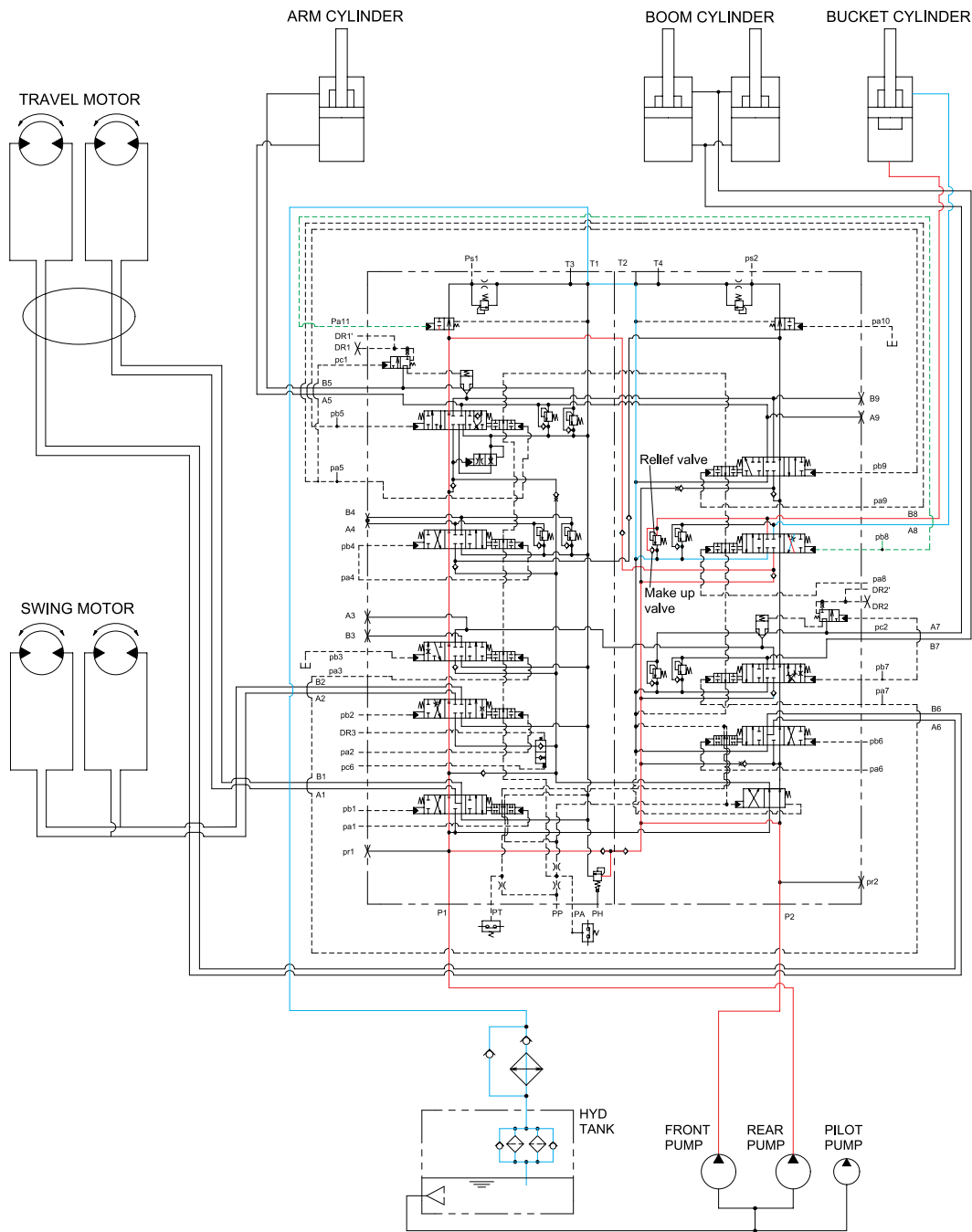


45073HC12

When the LH control lever is pushed forward, the arm spools in the main control valve are moved to the roll out position by the pilot oil pressure from the remote control valve. The oil from the front and rear pump flows into the main control valve and then goes to the small chamber of arm cylinder. At the same time, the oil from the large chamber of arm cylinder returns to the hydraulic oil tank through the arm spool in the main control valve.

When this happens, the arm roll out. The excessive pressure in the arm cylinder rod end circuit is prevented by relief valve. When the arm is rolled out and the control lever is returned to neutral position, the circuit for the holding pressure at the rod end of the arm cylinder is closed by the arm holding valve. This prevents the hydraulic drift of arm cylinder.

5. BUCKET ROLL IN OPERATION



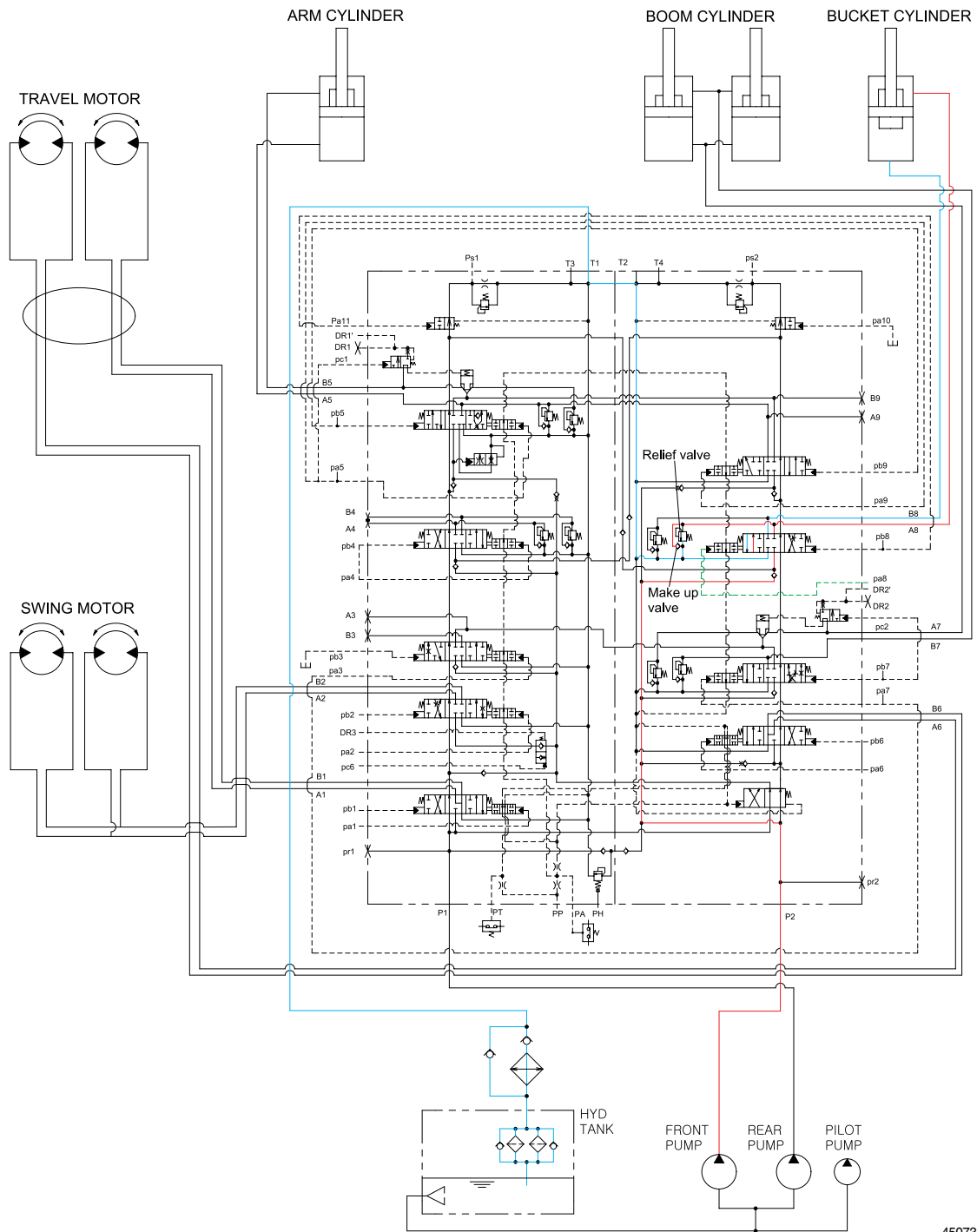
45073HC13

When the RH control lever is pulled left, the bucket spool in the main control valve is moved to the roll in position by the pilot oil pressure from the remote control valve.

The center bypass valve is blocked by pilot pressure (pa11) and then the oil from rear pump is joint to flow of the front pump via confluence passage.

The oil from the front and rear pump flows into the main control valve and then goes to the large chamber of bucket cylinder. At the same time, the oil from the small chamber of bucket cylinder returns to the hydraulic oil tank through the bucket spool in the main control valve. When this happens, the bucket roll in. The cavitation which will happen to the bottom of the bucket cylinder is prevented by the make up valve, on other hand. The excessive pressure is also prevented by an overload relief valve in the main control valve.

6. BUCKET ROLL OUT OPERATION



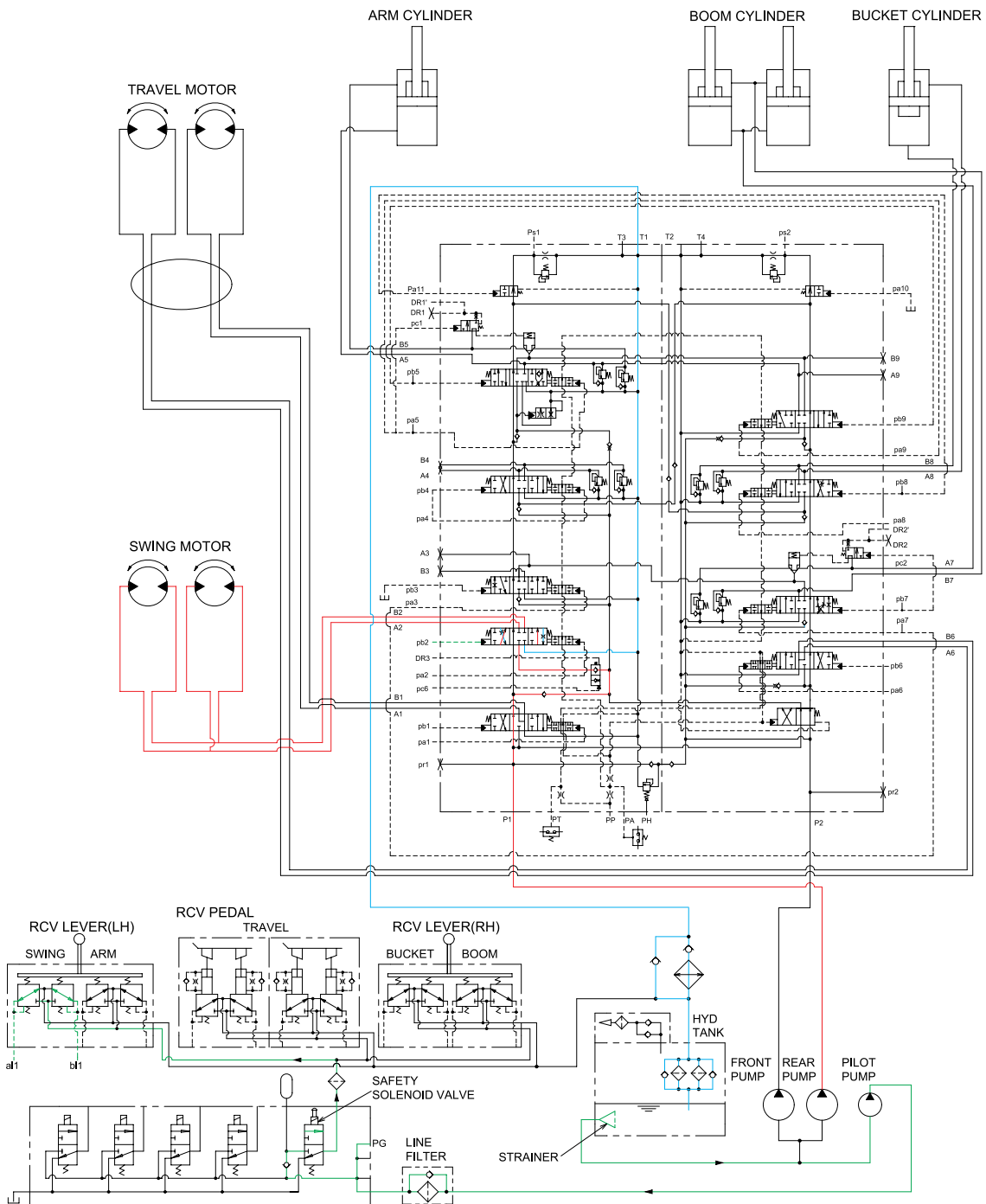
45073HC14

When the RH control lever is placed right, the bucket spool in the main control valve is moved to the roll out position by the pilot oil pressure from the remote control valve.

The oil from the front pump flows into the main control valve and then goes to the small chamber of bucket cylinder. At the same time the oil from the large chamber of bucket cylinder returns to the hydraulic oil tank through the bucket spool in the main control valve. When this happens the bucket roll out.

The cavitation which will happen to the rod of the bucket cylinder is prevented by a make up valve, on other hand. The excessive pressure is also prevented by an overload relief valve in the main control valve.

7. SWING OPERATION



45073HC15

When the LH control lever is placed left or right, the swing spool in the main control valve is moved to the left or right swing position by the pilot oil pressure from the remote control valve.

The oil from the rear pump flows into the main control valve and then goes to the swing motor.

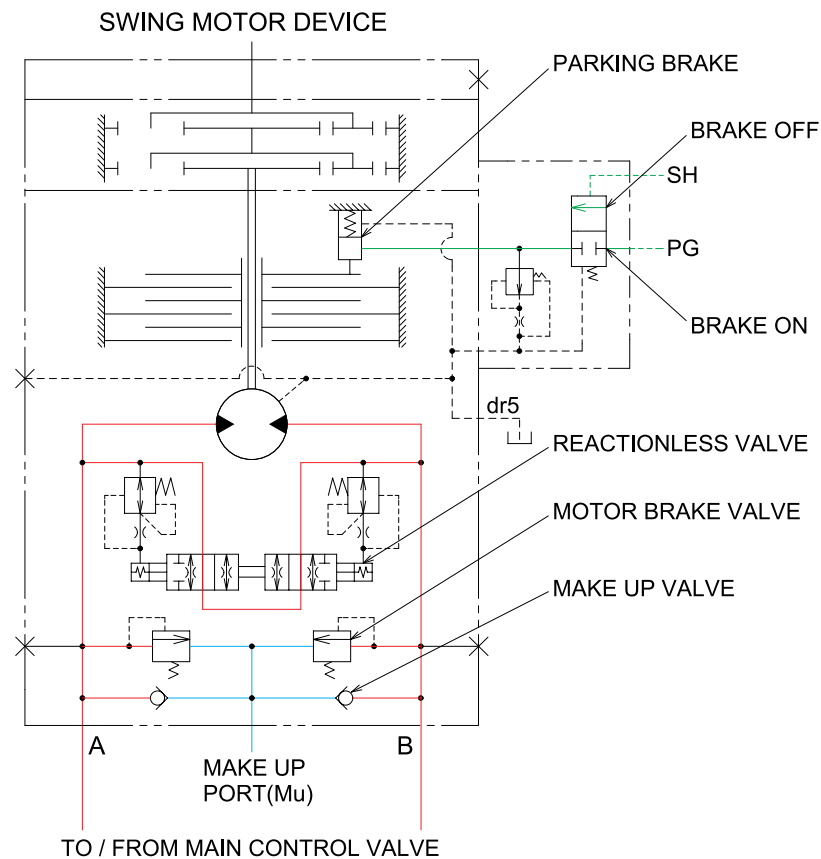
At the same time, the return oil from the swing motor returns to the hydraulic oil tank through the swing spool in the main control valve.

When this happens, the superstructure swings to the left or right.

The swing parking brake, make up valve and the motor brake valve are provided in the swing motors.

The cavitation which will happen to the swing motor is also prevented by the make up valve in the swing motor itself.

SWING CIRCUIT OPERATION



45073HC15-1

1) MOTOR BRAKE VALVE

Motor brake valve for the swing motor limits to cushion the starting and stopping pressure of swing operation.

2) MAKE UP VALVE

The make up valves prevent cavitation by supplying return oil to the vacuum side of the motor.

3) PARKING BRAKE

In case that the parking, of the machine at slope is required during operation, there is the danger of involuntary swing caused by the self weight of the machine. The brake is connected to prevent this involuntary swing.

PARKING BRAKE "OFF" OPERATION

The parking brake is released by the pilot pressure oil from the pilot pump.

When the left control lever placed in the swing position, the pilot pressure at the shuttle valve is transferred to the brake release valve and the brake release valve is change over. Then the pilot pressure lift the brake piston and release the parking brake.

PARKING BRAKE "ON" OPERATION

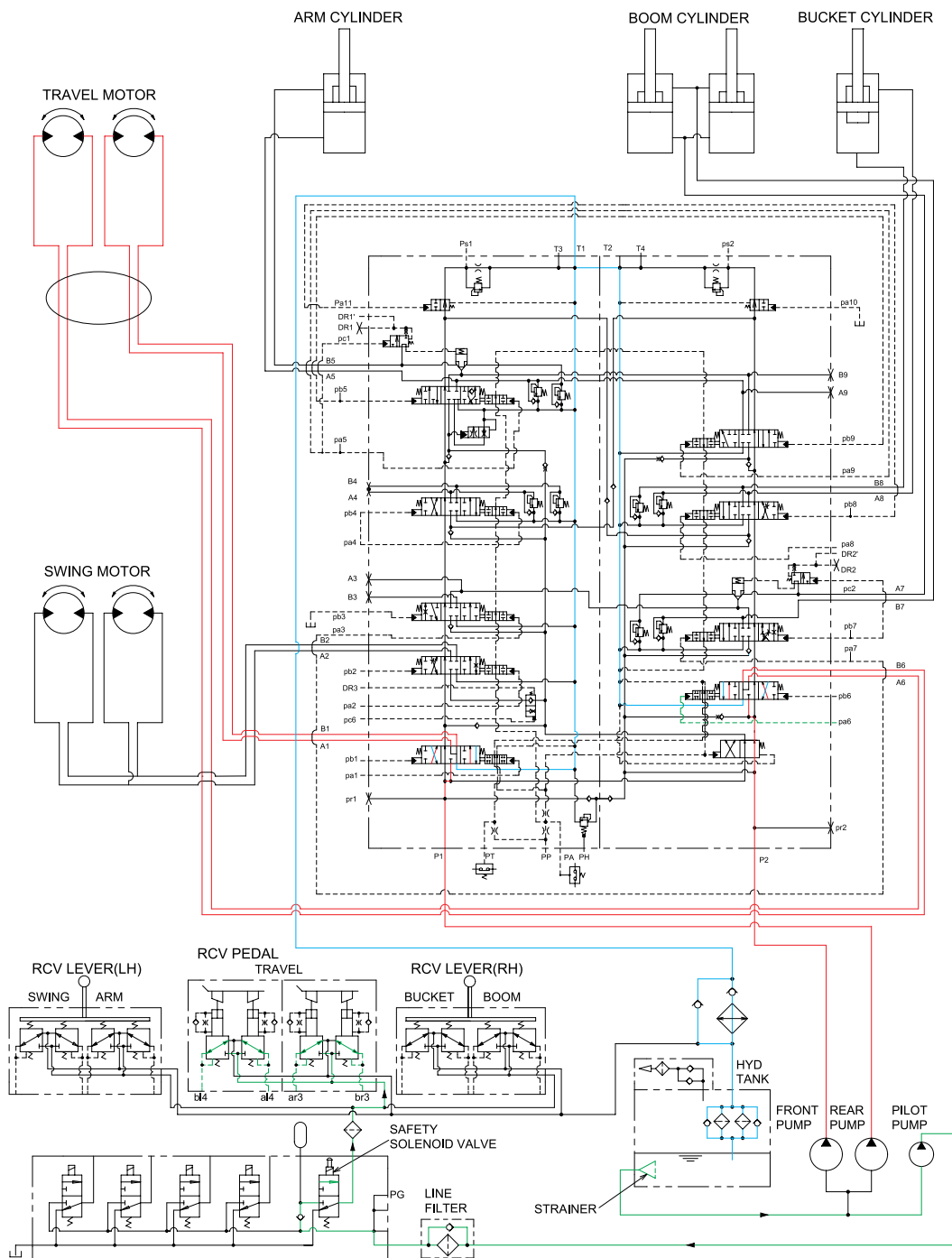
When the control lever placed in the neutral position, the pressure of the pilot oil passage down.

Then the brake release valve returned to the neutral position and the oil is returned from the brake piston to the tank. And the brake is set to 'ON'.

4) REACTIONLESS VALVE

This bypass valve absorbs shocks produced as swing motion stops and reduced oscillation cause by swing motion.

8. TRAVEL FORWARD AND REVERSE OPERATION



45073HC16

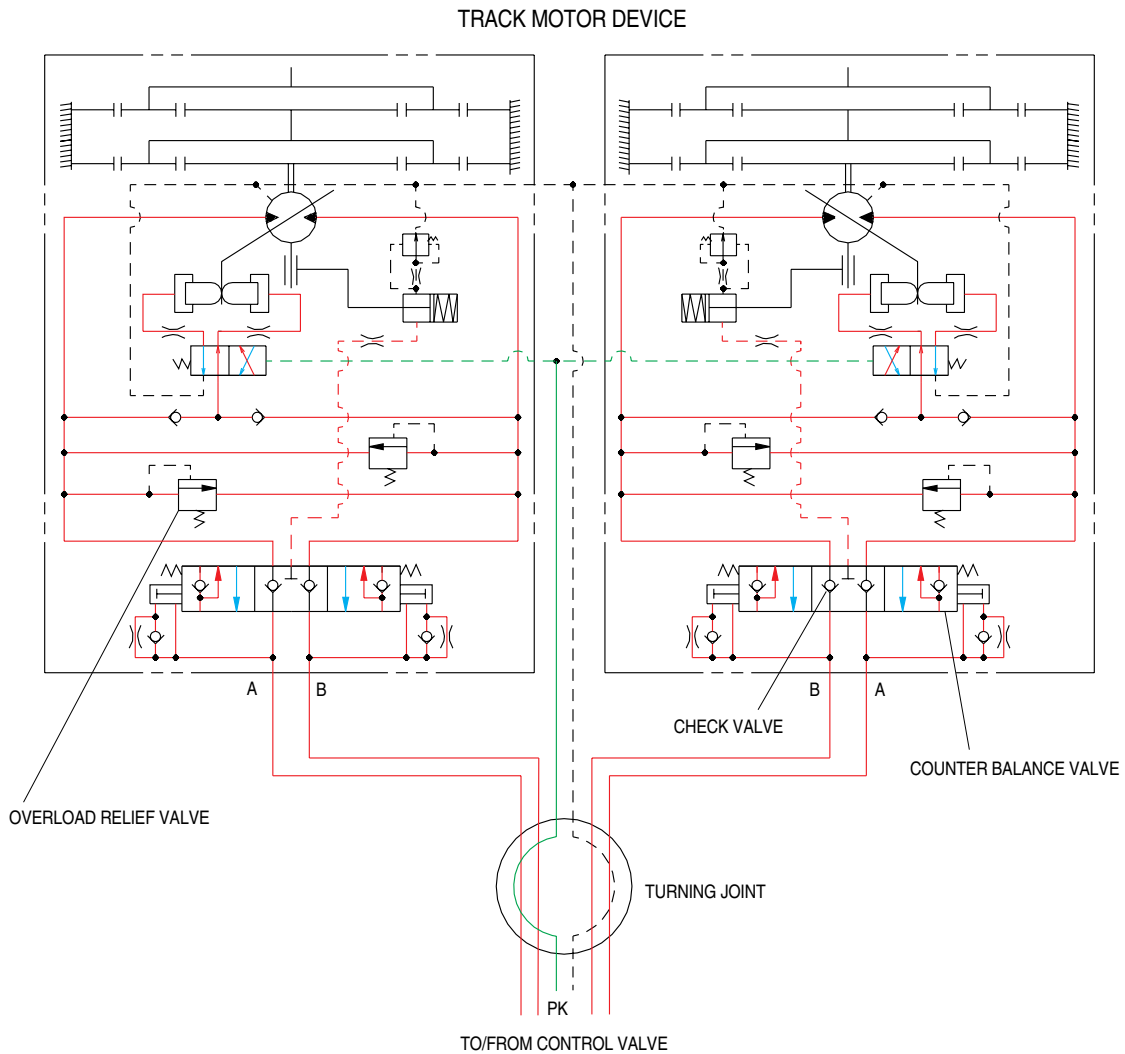
When the travel levers are placed forward or reverse position, the travel spools in the main control valve are moved to the forward or reverse travel position by the pilot oil pressure from the remote control valve.

The oil from the both pumps flow into the main control valve and then go to the both travel motors through the turning joint.

The return oil from both travel motors returns to the hydraulic oil tank through the turning joint and the travel(RH, LH) spools in the main control valve.

When this happens, the machine moves to the forward or reverse.

TRAVEL CIRCUIT OPERATION



3-20 (210-7)

Valves are provided on travel motors to offer the following functions.

1) CHECK VALVE

Stopping the motor, this valve sucks the oil from lower pressure passage for prevention the negative pressure and the cavitation of the motor.

2) COUNTER BALANCE VALVE

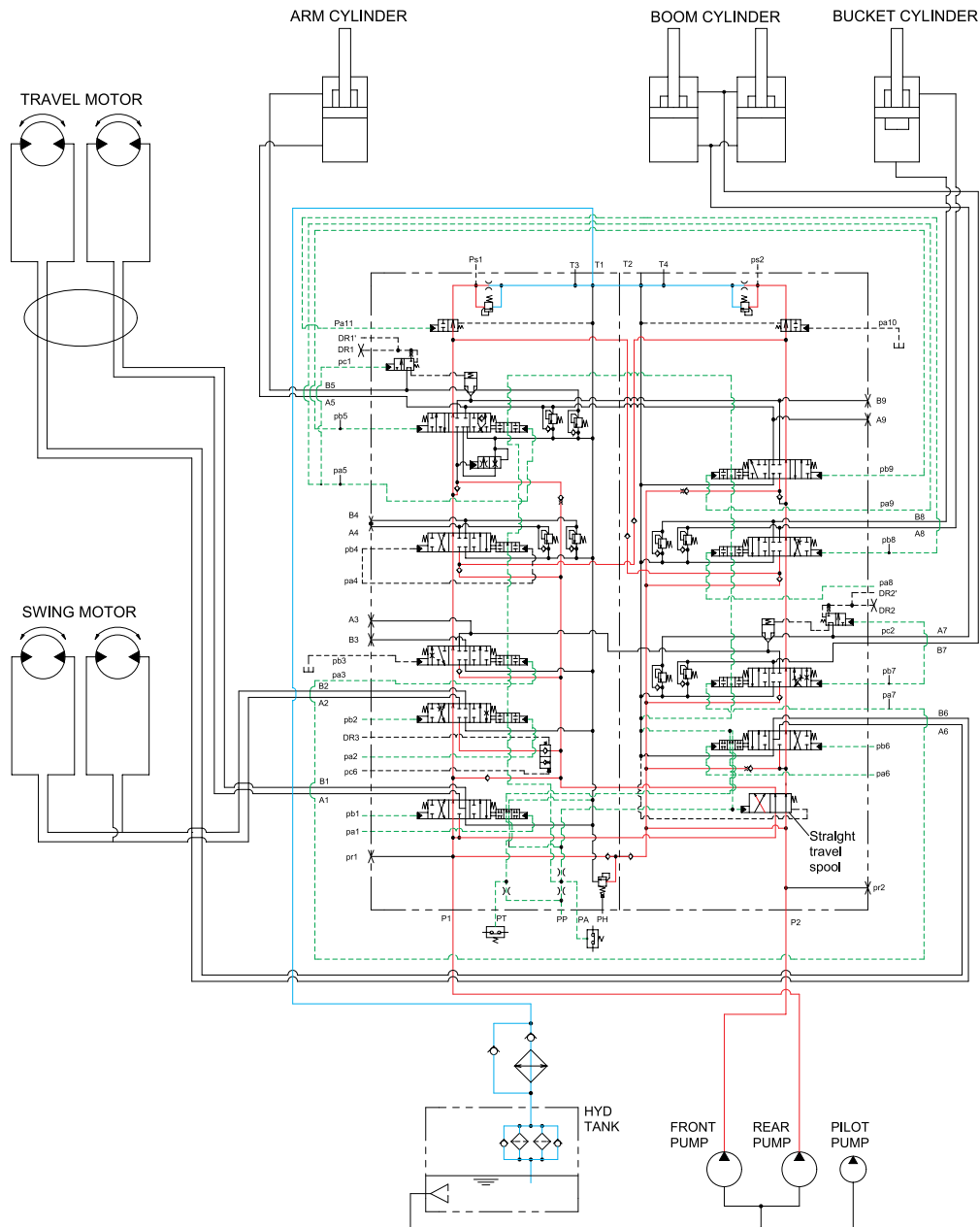
When stopping the motor of slope descending, this valve to prevent the motor over run.

3) OVERLOAD RELIEF VALVE

Relief valve limit the circuit pressure below 345kgf/cm^2 to prevent high pressure generated at a time of stopping the machine. Stopping the motor, this valve sucks the oil from lower pressure passage for preventing the negative pressure and the cavitation of the motor.

GROUP 5 COMBINED OPERATION

1. OUTLINE



45073HC17

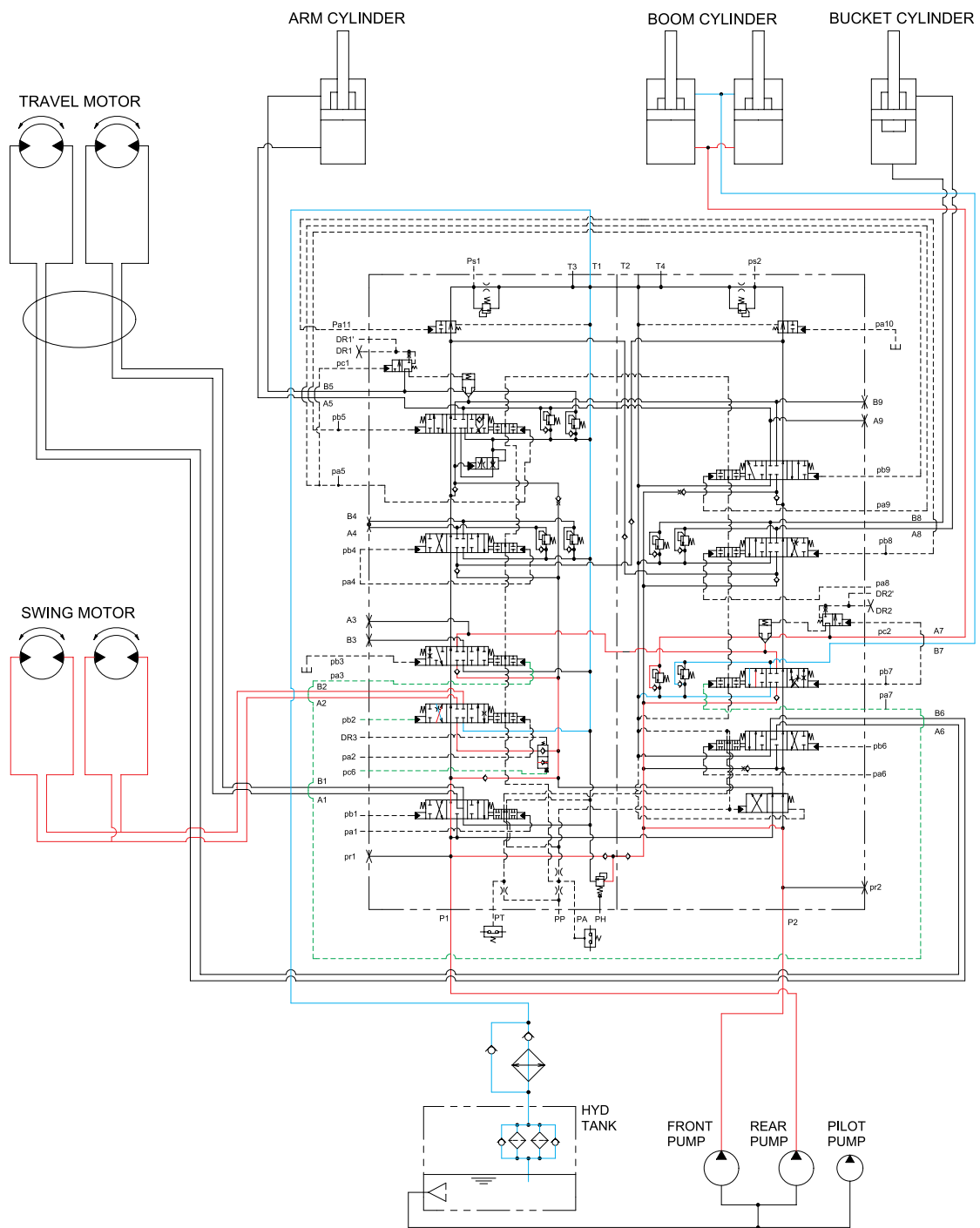
The oil from the front and rear pump flows through the neutral oil passage, bypass oil passage and confluence oil passage in the main control valve. Then the oil goes to each actuator and operates them. Check valves and orifices are located on these oil passage in the main control valve. These control the oil from the main pumps so as to correspond to the operation of each actuator and smooth the combined operation.

STRAIGHT TRAVEL SPOOL

This straight travel spool is provided in the main control valve.

If any actuator is operated when traveling, the straight travel spool is pushed to the left by the pilot oil pressure (PP) from the pilot pump. Consequently, the left and right travel oil supply passage are connected, and equivalent amount of oil flows into the left and right travel motors. This keeps the straight travel.

2. COMBINED SWING AND BOOM UP OPERATION(HEAVY DUTY MODE)

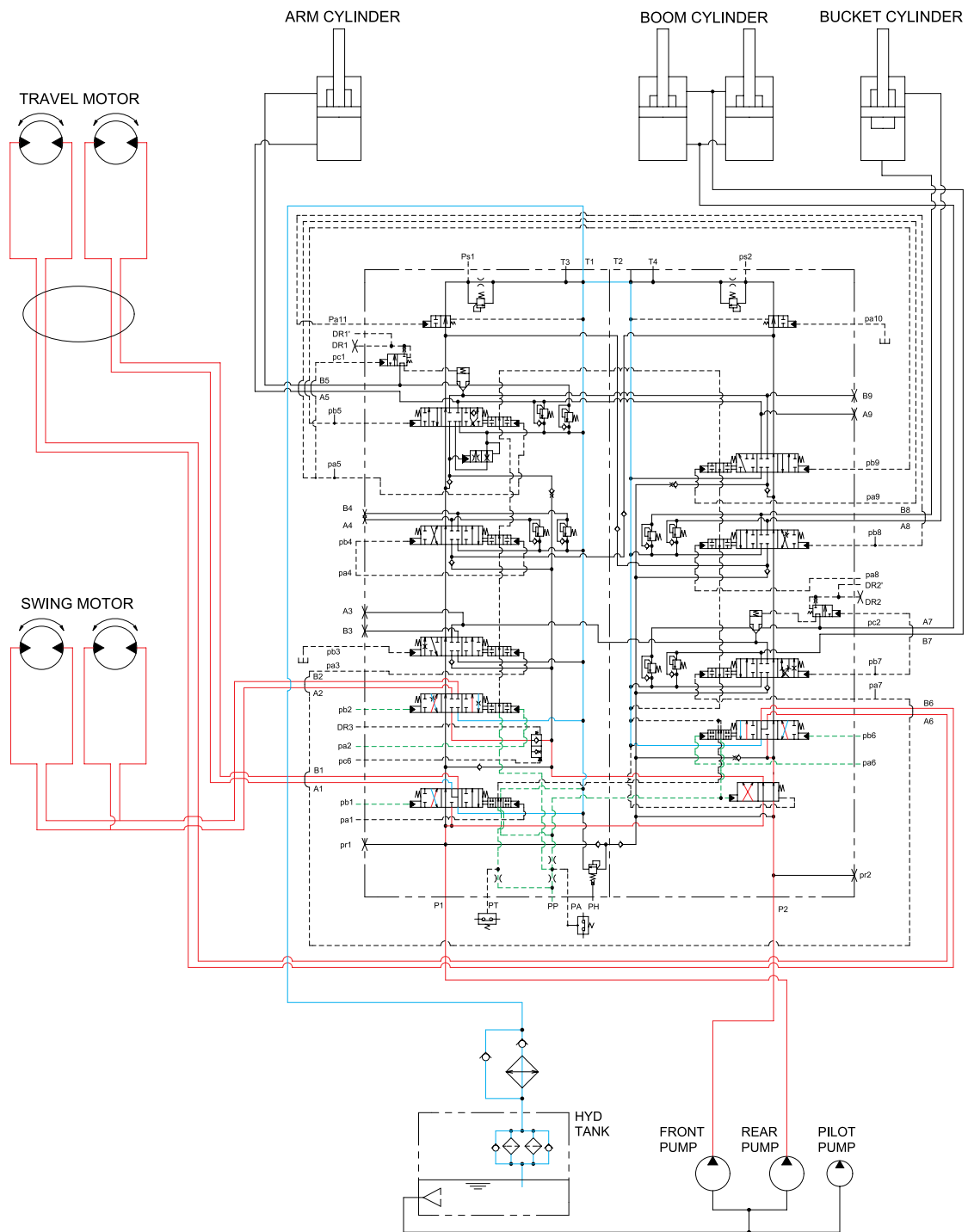


45073HC18

When the swing and boom functions are operated, simultaneously the swing and boom spools in the main control valve are moved to the functional position by the pilot oil pressure from the remote control valve. The oil from the rear pump flows into the swing motor through the swing spool. The oil from the front pump flows into the boom cylinders through the boom spool in the left control valve.

At the same time, the pressure in the boom circuits can be high while the swing pressure is low, therefore the oil from the front pump flows into the boom cylinders through boom spool via confluence oil passage by logic valve in case boom up operation.

3. COMBINED SWING AND TRAVEL OPERATION



45073HC22

When the swing and travel functions are operated, simultaneously the swing spool and travel spools in the main control valve are moved to the functional position by the pilot oil pressure from the remote control valve. At the same time, the straight travel spool is pushed to the right by the pilot oil pressure(PP) from the pilot pump.

The oil from the rear pump flows into the swing motor through the swing spool. The oil from the front pump flows into the travel motors through the RH travel spool of the left control valve and the LH travel spool of the right control valve via the straight travel spool.

The superstructure swings and the machine travels straight.