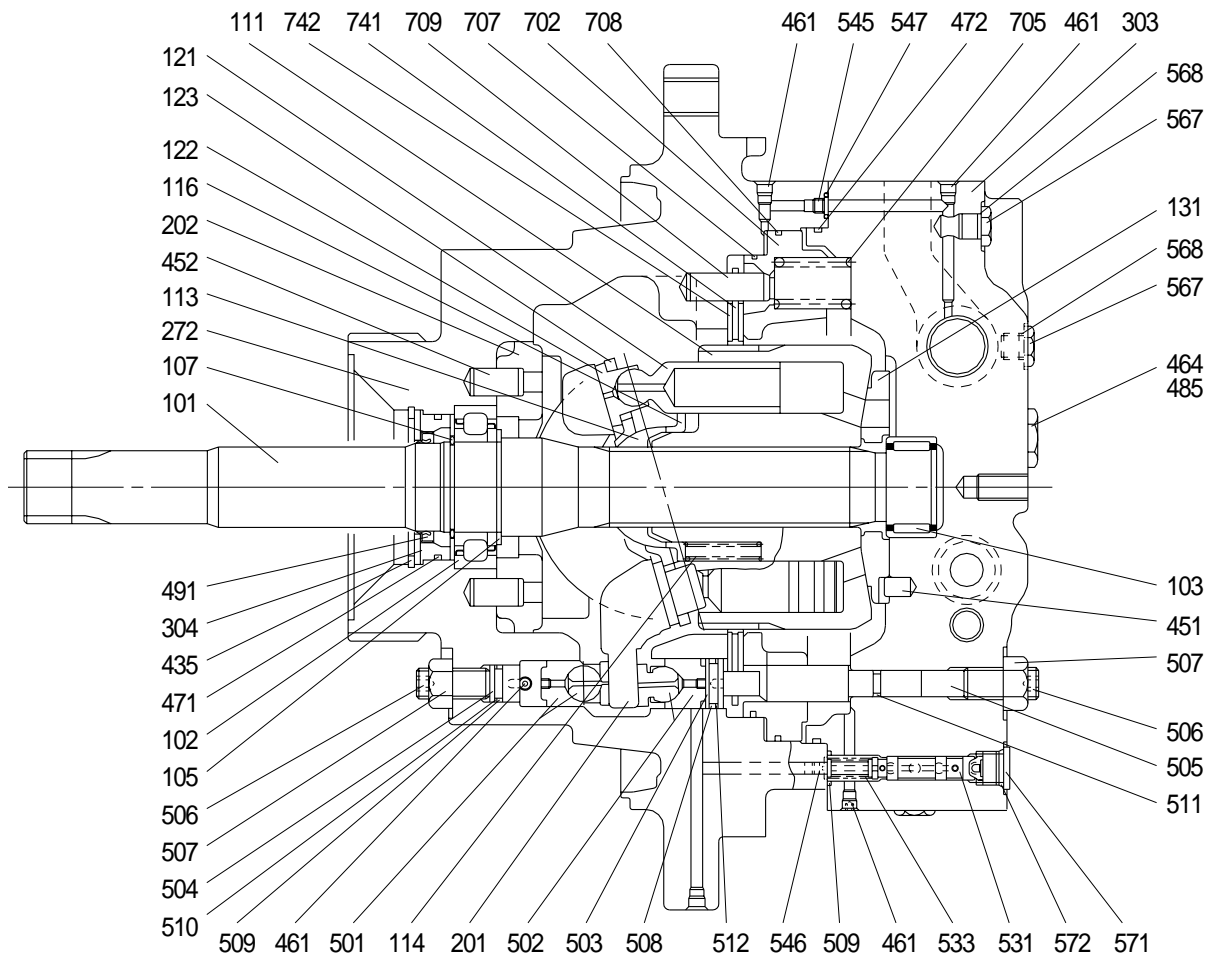


2. TRAVEL MOTOR

1) STRUCTURE(1/2)



101	Drive shaft	304	Seal cover	510	Back up ring
102	Roller bearing	435	Snap ring	511	O-ring
103	Needle bearing	451	Pin 2	512	Back up ring
106	Bearing spacer	452	Pin 1	531	Tilting spool
107	Snap ring	461	Plug	533	Tilting spring
111	Cylinder block	471	O-ring	545	Orifice
113	Spherical bushing	472	O-ring	546	Orifice
114	Cylinder spring	491	Oil seal	547	O-ring
116	Spacer	501	Tilting piston	571	Plug
121	Piston	502	Tilting piston 1	572	O-ring
122	Shoe	503	Stopper	705	Brake piston
123	Set plate	504	Stopper S	707	Piston ring 252
131	Valve plate	505	Tilting rod	708	Piston ring 278
201	Swash plate	506	Hex socket screw	709	Center pin
202	Swash plate support	507	Nu	741	Separator plate
272	Casing A	508	O-ring	742	Friction plate
303	Valve casing	509	O-ring		