Group	1 Safety Hints	1-1
Group	2 Specifications	1-9

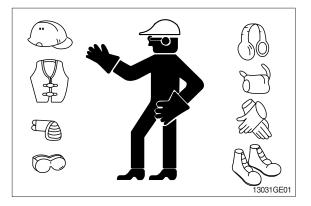
GROUP 1 SAFETY

FOLLOW SAFE PROCEDURE

Unsafe work practices are dangerous. Understand service procedure before doing work; Do not attempt shortcuts.

WEAR PROTECTIVE CLOTHING

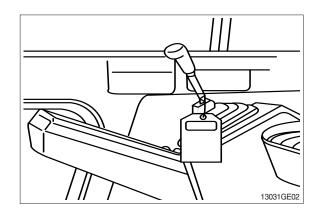
Wear close fitting clothing and safety equipment appropriate to the job.



WARN OTHERS OF SERVICE WORK

Unexpected machine movement can cause serious injury.

Before performing any work on the excavator, attach a **Do Not Operate** tag on the right side control lever.



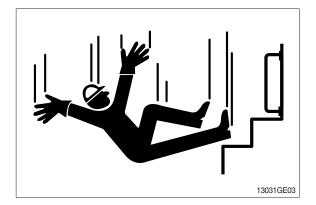
USE HANDHOLDS AND STEPS

Falling is one of the major causes of personal injury.

When you get on and off the machine, always maintain a three point contact with the steps and handrails and face the machine. Do not use any controls as handholds.

Never jump on or off the machine. Never mount or dismount a moving machine.

Be careful of slippery conditions on platforms, steps, and handrails when leaving the machine.

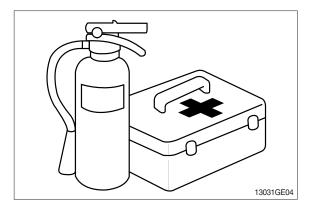


PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

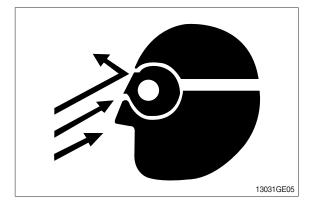
Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



PROTECT AGAINST FLYING DEBRIS

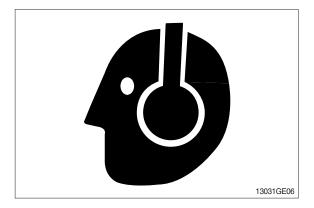
Guard against injury from flying pieces of metal or debris; Wear goggles or safety glasses.



PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

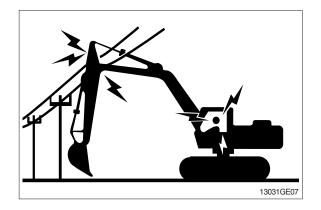
Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



AVOID POWER LINES

Serious injury or death can result from contact with electric lines.

Never move any part of the machine or load closer to electric line than 3m(10ft) plus twice the line insulator length.



KEEP RIDERS OFF EXCAVATOR

Only allow the operator on the excavator. Keep riders off.

Riders on excavator are subject to injury such as being struck by foreign objects and being thrown off the excavator. Riders also obstruct the operator's view resulting in the excavator being operated in an unsafe manner.

MOVE AND OPERATE MACHINE SAFELY

Bystanders can be run over. Know the location of bystanders before moving, swinging, or operating the machine.

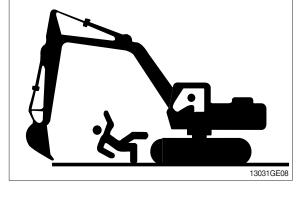
Always keep the travel alarm in working condition. It warns people when the excavator starts to move.

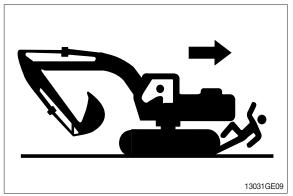
Use a signal person when moving, swinging, or operating the machine in congested areas. Coordinate hand signals before starting the excavator.

OPERATE ONLY FORM OPERATOR'S SEAT

Avoid possible injury machine damage. Do not start engine by shorting across starter terminals.

NEVER start engine while standing on ground. Start engine only from operator's seat.







PARK MACHINE SAFELY

Before working on the machine:

- \cdot Park machine on a level surface.
- · Lower bucket to the ground.
- \cdot Turn auto idle switch off.
- Run engine at 1/2 speed without load for 2 minutes.
- Turn key switch to OFF to stop engine. Remove key from switch.
- Move pilot control shutoff lever to locked position.
- · Allow engine to cool.

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

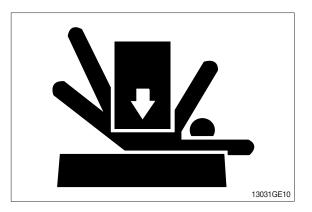
Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load.

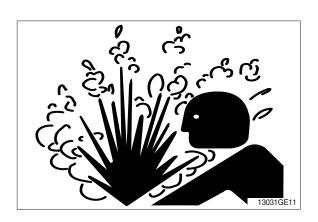
Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.

SERVICE COOLING SYSTEM SAFELY

Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off engine. Only remove filler cap when cool enough to touch with bare hands.





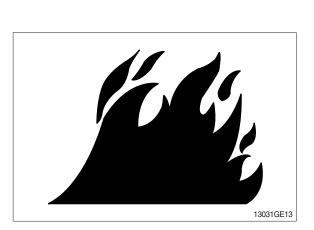
HANDLE FLUIDS SAFELY-AVOID FIRES

Handle fuel with care; It is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks. Always stop engine before refueling machine. Fill fuel tank outdoors.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; They can ignite and burn spontaneously.





BEWARE OF EXHAUST FUMES

Prevent asphyxiation. Engine exhaust fumes can cause sickness or death.

If you must operate in a building, be positive there is adequate ventilation. Either use an exhaust pipe extension to remove the exhaust fumes or open doors and windows to bring enough outside air into the area.

REMOVE PAINT BEFORE WELDING OR HEATING

Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

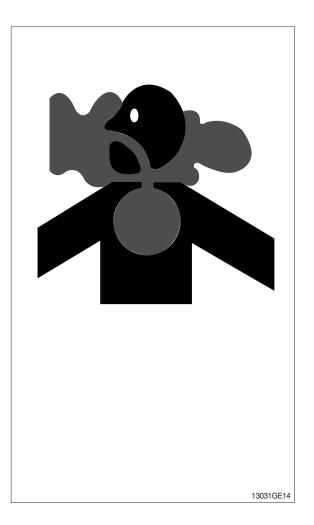
Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

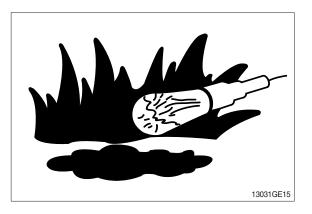
Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

ILLUMINATE WORK AREA SAFELY

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.





SERVICE MACHINE SAFELY

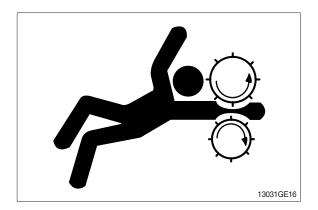
Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

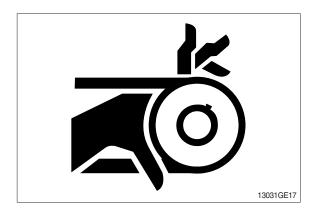
Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.

STAY CLEAR OF MOVING PARTS

Entanglements in moving parts can cause serious injury.

To prevent accidents, use care when working around rotating parts.





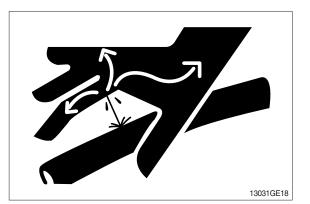
AVOID HIGH PRESSURE FLUIDS

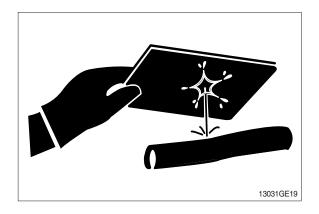
Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result.





AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials.

Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area. Install fire resisting guards to protect hoses or other materials.



PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

Do not charge a frozen battery; It may explode. Warm battery to $16^{\circ}C(60^{\circ}F)$.

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PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

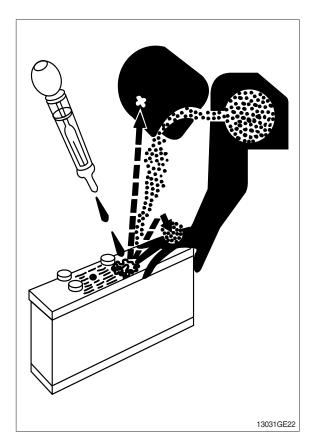
- 1. Filling batteries in a well-ventilated area.
- 2. Wearing eye protection and rubber gloves.
- 3. Avoiding breathing fumes when electrolyte is added.
- 4. Avoiding spilling of dripping electrolyte.
- 5. Use proper jump start procedure.

If you spill acid on yourself:

- 1. Flush your skin with water.
- 2. Apply baking soda or lime to help neutralize the acid.
- 3. Flush your eyes with water for 10-15 minutes. Get medical attention immediately.

If acid is swallowed:

- 1. Drink large amounts of water or milk.
- 2. Then drink milk of magnesia, beaten eggs, or vegetable oil.
- 3. Get medical attention immediately.



USE TOOLS PROPERLY

Use tools appropriate to the work. Makeshift tools, parts, and procedures can create safety hazards.

Use power tools only to loosen threaded tools and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only recommended replacement parts. (See Parts catalogue.)

DISPOSE OF FLUIDS PROPERLY

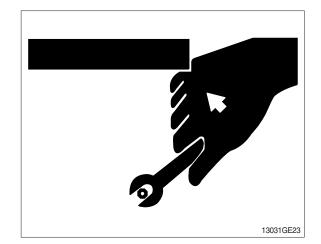
Improperly disposing of fluids can harm the environment and ecology. Before draining any fluids, find out the proper way to dispose of waste from your local environmental agency.

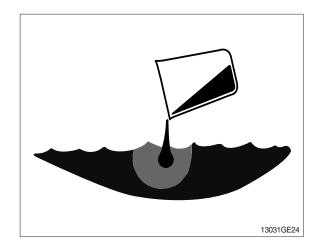
Use proper containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

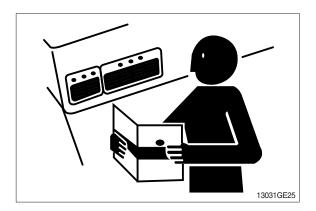
DO NOT pour oil into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil, fuel, coolant, brake fluid, filters, batteries, and other harmful waste.

REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.





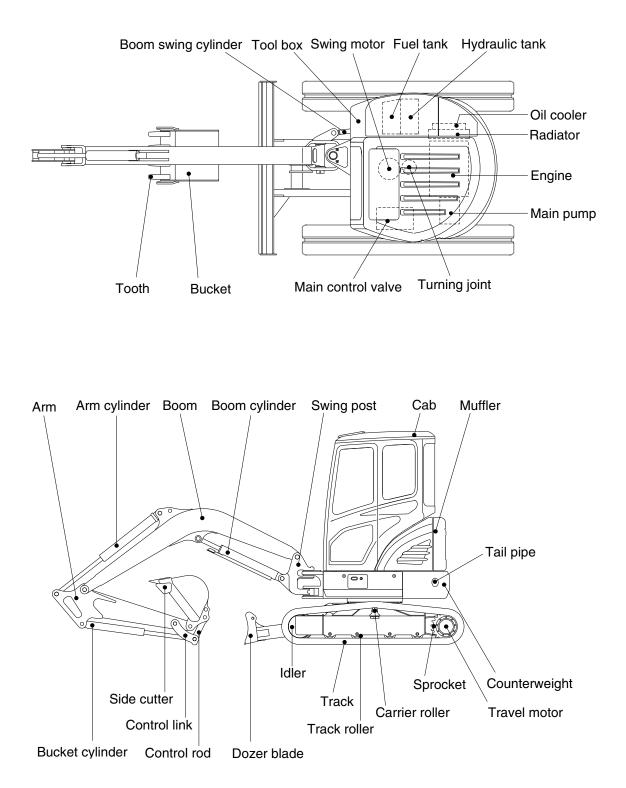


LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.

GROUP 2 SPECIFICATIONS

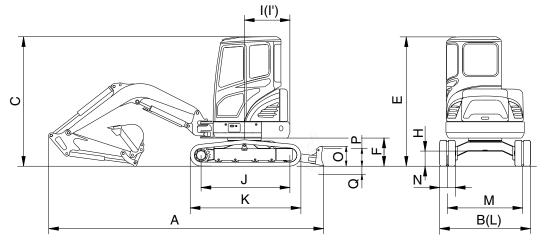
1. MAJOR COMPONENT



R35Z72SP01

2. SPECIFICATIONS

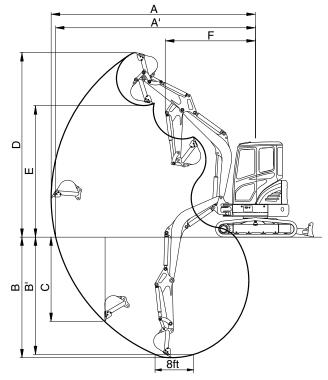
1) 2.5 m (8' 2") MONO BOOM, 1.3 m (4' 3") ARM, WITH BOOM SWING POST



35Z9A2SP02

Description		Unit	Specification
Operating weight		kg (lb)	3690 (8140)
Bucket capacity (SAE heaped), standard		m³ (yd³)	0.11 (0.14)
Overall length	А		4790 (15' 9")
Overall width, with 300 mm shoe	В		1740 (5' 9")
Overall height	С	_	2500 (8' 2")
Overall height of cab	E		2500 (8' 2")
Ground clearance of counterweight	F		540 (1' 9")
Minimum ground clearance	Н		290 (0' 11")
Rear-end distance	I		870 (2' 10")
Rear-end swing radius	ľ	mm (ft-in)	870 (2' 10")
Distance between tumblers	J		1700 (5'7")
Undercarriage length	K		2130 (7' 0")
Undercarriage width	L		1740 (5'9")
Track gauge	М		1440 (4' 9")
Track shoe width, standard	Ν		300 (1' 0")
Height of blade	0		370 (1' 3")
Ground clearance of blade up	Р		375 (1'3")
Depth of blade down	Q		390 (1'3")
Travel speed (low/high)		km/hr (mph)	2.5/4.2 (1.6/2.6)
Swing speed		rpm	9.5
Gradeability		Degree (%)	30 (58)
Ground pressure (300 mm rubber track shoe	e)	kgf/cm² (psi)	0.34 (4.83)
Max traction force		kg (lb)	3100 (6835)

3. WORKING RANGE



1) 2.5 m (8' 2") MONO BOOM WITH BOOM SWING POST

35Z9A2SP03

Description		1.3 m (4' 3") Arm
Max digging reach	Α	5315 mm (17' 5")
Max digging reach on ground	A'	5200 mm (17' 1")
Max digging depth	В	3135 mm (10' 3")
Max digging depth (8ft level)	Β'	2670 mm (8' 9")
Max vertical wall digging depth	С	2190 mm (7'2")
Max digging height	D	4810 mm (15' 9")
Max dumping height	E	3425 mm (11' 3")
Min swing radius	F	2350 mm (7'9")
Boom swing radius (left/right)		75°/50°
		27.4 kN
	SAE	2800 kgf
Puelet digging force		6170 lbf
Bucket digging force		30.7 kN
	ISO	3130 kgf
		6900 lbf
		18.9 kN
	SAE	1930 kgf
Arm crowd force		4250 lbf
Ann crowd force		19.5 kN
	ISO	1990 kgf
		4390 lbf

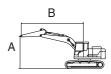
4. WEIGHT

Item	kg	lb
Upperstructure assembly	1975	4350
Main frame weld assembly	460	1010
Engine assembly	172	380
Main pump assembly	19	42
Main control valve assembly	25	55
Swing motor assembly	40	90
Hydraulic oil tank assembly	50	110
Fuel tank assembly	30	70
Boom swing post	80	180
Counterweight	410	900
Cab assembly	210	460
Canopy assembly	100	220
Lower chassis assembly	1230	2710
Track frame weld assembly	400	880
Swing bearing	50	110
Travel motor assembly	40	88
Turning joint	15	35
Track recoil spring	33.3	73
ldler	22.4	49
Carrier roller	7	15
Track roller	11.5	25
Sprocket	7	15
Rubber track (300 mm)	160	353
Dozer blade assembly	140	310
Front attachment assembly (2.5 m boom, 1.3 m arm, 0.11 m ³ SAE heaped bucket)	485	1070
2.5 m boom assembly	140	310
1.3 m arm assembly	80	180
0.11 m ³ SAE heaped bucket	87	191
Boom cylinder assembly	40	90
Arm cylinder assembly	40	90
Bucket cylinder assembly	30	70
Bucket control link assembly	20	45
Dozer cylinder assembly	30	70
Boom swing cylinder assembly	30	70

5. LIFTING CAPACITIES

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Dozer		Outtriger	
R35Z-9A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
	Cab	2500	1300	410	300	-	Up	-	-	-

· 🕴 : Rating over-front · 🕂 : Rating over-side or 360 degree



					Load ra	dius (B)				At	max. rea	ch
Load po		1.0 m	(3.3 ft)	2.0 m ((6.6 ft)	3.0 m ((9.8 ft)	4.0 m (13.1 ft)	Capa	acity	Reach
height ((A)	ŀ	-‡	U	-	ŀ	-‡	ŀ		ŀ	- †	m (ft)
4.0 m (13.1 ft)	kg Ib									*670 *1480	*670 *1480	3.12 (10.2)
3.5 m	kg									*640	570	3.66
(11.5 ft)	lb									*1410	1260	(12.0)
3.0 m	kg							570	490	560	480	4.04
(9.8 ft)	lb							1260	1080	1230	1060	(13.3)
2.5 m	kg					*670	*670	560	490	500	430	4.30
(8.2 ft)	lb					*1480	*1480	1230	1080	1100	950	(14.1)
2.0 m	kg					*790	760	560	480	460	400	4.48
(6.6 ft)	lb					*1740	1680	1230	1060	1010	880	(14.7)
1.5 m	kg					850	730	540	470	440	380	4.58
(4.9 ft)	lb					1870	1610	1190	1040	970	840	(15.0)
1.0 m	kg					820	700	530	460	430	370	4.61
(3.3 ft)	lb					1810	1540	1170	1010	950	820	(15.1)
0.5 m	kg					800	680	520	450	430	370	4.57
(1.6 ft)	lb					1760	1500	1150	990	950	820	(15.0)
Ground	kg			*1260	1260	790	670	520	450	440	390	4.46
Line	lb			*2780	2780	1740	1480	1150	990	970	860	(14.6)
-0.5 m	kg			1540	1260	780	670	520	450	470	410	4.27
(-1.6 ft)	lb			3400	2780	1720	1480	1150	990	1040	900	(14.0)
-1.0 m	kg	*1930	*1930	1550	1270	780	670	520	450	520	450	4.00
(-3.3 ft)	lb	*4250	*4250	3420	2800	1720	1480	1150	990	1150	990	(13.1)
-1.5 m	kg	*2490	*2490	1570	1290	790	680			610	530	3.61
(-4.9 ft)	lb	*5490	*5490	3460	2840	1740	1500			1340	1170	(11.8)
-2.0 m	kg			*1210	*1210	*670	*670			*650	*650	3.03
(-6.6 ft)	lb			*2670	*2670	*1480	*1480			*1430	*1430	(9.9)

Note 1. Lifting capacity are based on ISO 10567.

- 2. Lifting capacity of the Robex series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.

* Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.

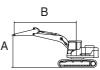
Consult your Hyundai dealer regarding the lifting capacities for specific work tools and attachments.

* Please be aware of the local regulations and instructions for lifting operations.

▲ Failure to comply to the rated load can cause possible personal injury or property damage. Make adjustments to the rated load as necessory for non-standard configurations.

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Dozer		Outt	riger
R35Z-9A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
N352-9A	Cab	2500	1300	410	300	-	Down	-	-	-

· 🕴 : Rating over-front · 🕂 : Rating over-side or 360 degree



					Load rad	dius (B)				At	max. rea	ch
Load pc		1.0 m	(3.3 ft)	2.0 m ((6.6 ft)	3.0 m (9.8 ft)	4.0 m (13.1 ft)	Capa	acity	Reach
height ((A)	ŀ	-†	ŀ	-	ŀ	-‡	ŀ	-‡	ŀ	÷	m (ft)
4.0 m	kg									*670	*670	3.12
(13.1 ft)	lb									*1480	*1480	(10.2)
3.5 m	kg									*640	630	3.66
(11.5 ft)	lb									*1410	1390	(12.0)
3.0 m	kg							*620	550	*630	540	4.04
(9.8 ft)	lb							*1370	1210	*1390	1190	(13.3)
2.5 m	kg					*670	*670	*620	550	*630	480	4.30
(8.2 ft)	lb					*1480	*1480	*1370	1210	*1390	1060	(14.1)
2.0 m	kg					*790	*790	*650	540	*630	450	4.48
(6.6 ft)	lb					*1740	*1740	*1430	1190	*1390	990	(14.7)
1.5 m	kg					*930	810	*690	530	*640	430	4.58
(4.9 ft)	lb					*2050	1790	*1520	1170	*1410	950	(15.0)
1.0 m	kg					*1060	790	*740	520	*650	420	4.61
(3.3 ft)	lb					*2340	1740	*1630	1150	*1430	930	(15.1)
0.5 m	kg					*1150	770	*770	510	*660	420	4.57
(1.6 ft)	lb					*2540	1700	*1700	1120	*1460	930	(15.0)
Ground	kg			*1260	*1260	*1190	750	*790	500	*670	430	4.46
Line	lb			*2780	*2780	*2620	1650	*1740	1100	*1480	950	(14.6)
-0.5 m	kg			*1930	1430	*1170	750	*770	500	*680	460	4.27
(-1.6 ft)	lb			*4250	3150	*2580	1650	*1700	1100	*1500	1010	(14.0)
-1.0 m	kg	*1930	*1930	*1890	1440	*1110	750	*690	510	*690	510	4.00
(-3.3 ft)	lb	*4250	*4250	*4170	3170	*2450	1650	*1520	1120	*1520	1120	(13.1)
-1.5 m	kg	*2490	*2490	*1620	1460	*970	760			*690	590	3.61
(-4.9 ft)	lb	*5490	*5490	*3570	3220	*2140	1680			*1520	1300	(11.8)
-2.0 m	kg			*1210	*1210	*670	*670			*650	*650	3.03
(-6.6 ft)	lb			*2670	*2670	*1480	*1480			*1430	*1430	(9.9)

Note 1. Lifting capacity are based on ISO 10567.

- 2. Lifting capacity of the Robex series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
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- * Lifting capacities are based upon a standard machine conditions.

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The difference between the weight of a work tool attachment must be subtracted.

Consult your Hyundai dealer regarding the lifting capacities for specific work tools and attachments.

- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause possible personal injury or property damage. Make adjustments to the rated load as necessory for non-standard configurations.

ANGLE DOZER BLADE

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Dozer		Outt	riger
	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
R35Z-9A	Cab	2500	1300	410	300	-	Down	-	-	-

· № : Rating over-front · - + : Rating over-side or 360 degree

					Load rad	dius (B)				At	max. rea	ch
Load po		1.0 m	(3.3 ft)	2.0 m (6.6 ft)		3.0 m (9.8 ft)		4.0 m (13.1 ft)	Capa	acity	Reach
height ((A)	ŀ	-‡	ŀ	-‡	ŀ	-‡	ŀ	- *	ľ	-	m (ft)
4.0 m	kg									*550	*550	3.18
(13.1 ft)	lb									*1210	*1210	(10.4)
3.5 m	kg									*530	*530	3.71
(11.5 ft)	lb									*1170	*1170	(12.2)
3.0 m	kg							*520	510	*530	490	4.08
(9.8 ft)	lb							*1150	1120	*1170	1080	(13.4)
2.5 m	kg							*530	500	*530	430	4.34
(8.2 ft)	lb							*1170	1100	*1170	950	(14.2)
2.0 m	kg					*680	*680	*560	490	*540	400	4.51
(6.6 ft)	lb					*1500	*1500	*1230	1080	*1190	880	(14.8)
1.5 m	kg					*820	770	*610	480	*550	380	4.61
(4.9 ft)	lb					*1810	1700	*1340	1060	*1210	840	(15.1)
1.0 m	kg					*960	740	*660	470	*570	370	4.64
(3.3 ft)	lb					*2120	1630	*1460	1040	*1260	820	(15.2)
0.5 m	kg			*1050	*1050	*1060	710	*700	460	*590	370	4.60
(1.6 ft)	lb			*2310	*2310	*2340	1570	*1540	1010	*1300	820	(15.1)
Ground	kg			*1520	1360	*1110	700	*720	450	*600	380	4.50
Line	lb			*3350	3000	*2450	1540	*1590	990	*1320	840	(14.8)
-0.5 m	kg	*1560	*1560	*2050	1360	*1110	690	*710	450	*620	400	4.31
(-1.6 ft)	lb	*3440	*3440	*4520	3000	*2450	1520	*1570	990	*1370	880	(14.2)
-1.0 m	kg	*1900	*1900	*1880	1370	*1060	690	*660	450	*640	440	4.04
(-3.3 ft)	lb	*4190	*4190	*4140	3020	*2340	1520	*1460	990	*1410	970	(13.3)
-1.5 m	kg	*2320	*2320	*1640	1390	*940	700			*660	520	3.66
(-4.9 ft)	lb	*5110	*5110	*3620	3060	*2070	1540			*1460	1150	(12.0)
-2.0 m	kg			*1270	*1270	*710	*710			*670	*670	3.09
(-6.6 ft)	lb			*2800	*2800	*1570	*1570			*1480	*1480	(10.2)

Note 1. Lifting capacity are based on ISO 10567.

- 2. Lifting capacity of the Robex series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- * Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.

Consult your Hyundai dealer regarding the lifting capacities for specific work tools and attachments.

* Please be aware of the local regulations and instructions for lifting operations.

▲ Failure to comply to the rated load can cause possible personal injury or property damage. Make adjustments to the rated load as necessory for non-standard configurations.

ANGLE DOZER BLADE

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Dozer		Outt	riger
R35Z-9A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
N30Z-9A	Cab	2500	1300	410	300	-	Down	-	-	-

· № : Rating over-front · - 🖶 : Rating over-side or 360 degree

					Load rad	dius (B)				At	max. rea	ch
Load po		1.0 m	(3.3 ft)	2.0 m (6.6 ft)		3.0 m (9.8 ft)		4.0 m (13.1 ft)	Capa	acity	Reach
height ((A)	ŀ	-‡	ŀ	-‡	ŀ	-‡	ŀ	- *	ľ	-	m (ft)
4.0 m	kg									*550	*550	3.18
(13.1 ft)	lb									*1210	*1210	(10.4)
3.5 m	kg									*530	*530	3.71
(11.5 ft)	lb									*1170	*1170	(12.2)
3.0 m	kg							*520	510	*530	490	4.08
(9.8 ft)	lb							*1150	1120	*1170	1080	(13.4)
2.5 m	kg							*530	500	*530	430	4.34
(8.2 ft)	lb							*1170	1100	*1170	950	(14.2)
2.0 m	kg					*680	*680	*560	490	*540	400	4.51
(6.6 ft)	lb					*1500	*1500	*1230	1080	*1190	880	(14.8)
1.5 m	kg					*820	770	*610	480	*550	380	4.61
(4.9 ft)	lb					*1810	1700	*1340	1060	*1210	840	(15.1)
1.0 m	kg					*960	740	*660	470	*570	370	4.64
(3.3 ft)	lb					*2120	1630	*1460	1040	*1260	820	(15.2)
0.5 m	kg			*1050	*1050	*1060	710	*700	460	*590	370	4.60
(1.6 ft)	lb			*2310	*2310	*2340	1570	*1540	1010	*1300	820	(15.1)
Ground	kg			*1520	1360	*1110	700	*720	450	*600	380	4.50
Line	lb			*3350	3000	*2450	1540	*1590	990	*1320	840	(14.8)
-0.5 m	kg	*1560	*1560	*2050	1360	*1110	690	*710	450	*620	400	4.31
(-1.6 ft)	lb	*3440	*3440	*4520	3000	*2450	1520	*1570	990	*1370	880	(14.2)
-1.0 m	kg	*1900	*1900	*1880	1370	*1060	690	*660	450	*640	440	4.04
(-3.3 ft)	lb	*4190	*4190	*4140	3020	*2340	1520	*1460	990	*1410	970	(13.3)
-1.5 m	kg	*2320	*2320	*1640	1390	*940	700			*660	520	3.66
(-4.9 ft)	lb	*5110	*5110	*3620	3060	*2070	1540			*1460	1150	(12.0)
-2.0 m	kg			*1270	*1270	*710	*710			*670	*670	3.09
(-6.6 ft)	lb			*2800	*2800	*1570	*1570			*1480	*1480	(10.2)

Note 1. Lifting capacity are based on ISO 10567.

- 2. Lifting capacity of the Robex series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- * Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.

Consult your Hyundai dealer regarding the lifting capacities for specific work tools and attachments.

- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause possible personal injury or property damage. Make adjustments to the rated load as necessory for non-standard configurations.

6. BUCKET SELECTION GUIDE

0.11 m³ SAE heaped bucket	

Con	o oitr /	14/	dth		Recommendation
Cap	Capacity		Width		2.5 m (8' 2") boom
SAE heaped	CECE heaped	Without side cutter	With side cutter	- Weight	1.3 m (4' 3") arm
0.11 m ³ (0.14 yd ³)	0.09 m ³ (0.12 yd ³)	550 mm (21.7")	610 mm (24.0")		Applicable for materials with density of 1600 kgf/m ³ (2700 lb/yd ³) or less

7. UNDERCARRIAGE

(1) TRACKS

X-leg type center frame is integrally welded with reinforced box-section track frames. The design includes dry tracks, lubricated rollers, idlers, sprockets, hydraulic track adjusters with shock absorbing springs and assembled track-type tractor shoes with double grousers.

(2) TYPES OF SHOES

			Steel double grouser	Rubber track
Model	Shapes			
	Shoe width	mm (in)	300 (12")	300 (12")
	Operating weight	kg (lb)	3750 (8270)	3690 (8130)
R35Z-9A	Ground pressure	kgf/cm ² (psi)	0.35 (4.98)	0.34 (4.83)
	Overall width	mm (ft-in)	1740 (5' 9")	1740 (5' 9")

(3) NUMBER OF ROLLERS AND SHOES ON EACH SIDE

Item	Quantity
Carrier rollers	1EA
Track rollers	4EA
Track shoes	44EA

8. SPECIFICATIONS FOR MAJOR COMPONENTS

1) ENGINE

Item	Specification
Model	Yanmar 3TNV88F-ESHYB
Туре	4-cycle diesel engine, low emission
Cooling method	Water cooling
Number of cylinders and arrangement	3 cylinders, in-line
Firing order	1-3-2
Combustion chamber type	Direct injection type
Cylinder bore $ imes$ stroke	88×90 mm (3.46" × 3.54")
Piston displacement	1642 cc (100.2 cu in)
Compression ratio	19.1 : 1
Rated gross horse power (SAE J1995)	24.4 Hp at 2200 rpm (18.2 kW at 2200 rpm)
Maximum torque at 1320 rpm	9.6 kgf · m (69.3 lbf · ft)
Engine oil quantity	6.7 / (1.8 U.S. gal)
Dry weight	172 kg (380 lb)
High idling speed	2350+30 rpm
Low idling speed	1200±30 rpm
Rated fuel consumption	177 g/Hp · hr at 2200 rpm
Starting motor	12V-2.3 kW
Alternator	12V-55 A
Battery	1×12 V \times 70 Ah (20h rating)

2) MAIN PUMP

Item	Specification
Туре	Variable displacement tandem axis piston pumps
Capacity	2×17 cc/rev
Maximum pressure	230 kgf/cm ² (3270 psi)
Rated oil flow	2 ×37.4 <i>i</i> /min (2 ×9.9 U.S. gpm / 2 ×8.2 U.K. gpm)
Rated speed	2200 rpm

3) GEAR PUMP

Item	Specification
Туре	Fixed displacement gear pump single stage
Capacity	10.5/4.5 cc/rev
Maximum pressure	205/40 kgf/cm ² (2920/570 psi)
Rated oil flow	23.1/9.9 l /min (6.1/2.6 U.S. gpm / 5.1/2.2 U.K. gpm)

4) MAIN CONTROL VALVE

Item	Specification
Туре	Sectional, 10 spools (11 Blocks)
Operating method	Hydraulic pilot system
Main relief valve pressure (P1,P2 / P3)	230 kgf/cm ² (3270 psi) / 205 kgf/cm ² (2920 psi)
Overload relief valve pressure	250 kgf/cm ² (3560 psi)

5) SWING MOTOR

Item	Specification
Туре	Fixed displacement axial piston motor
Capacity	22 cc/rev
Relief pressure	200 kgf/cm ² (2845 psi)
Braking system	Automatic, spring applied hydraulic released
Braking torque	9.2 kgf · m (66.5 lbf · ft)
Brake release pressure	20~65 kgf/cm ² (284~925 psi)
Reduction gear type	2 - stage planetary

6) TRAVEL MOTOR

Item	Specification
Туре	Variable displacement axial piston motor
Relief pressure	230 kgf/cm ² (3270 psi)
Reduction gear type	2-stage planetary
Braking system	Automatic, spring applied hydraulic released
Brake release pressure	12.2 kgf/cm ² (174 psi)
Braking torque	3.9 kgf · m (28 lbf · ft)

7) REMOTE CONTROL VALVE

Item		Specification
Туре		Pressure reducing type
On analian and an	Minimum	5 kgf/cm² (71 psi)
Operating pressure	Maximum	20.5 kgf/cm ² (292 psi)
Single operation stroke	Lever	6.5/8.5 mm (0.26/0.33 in)

8) CYLINDER

Ite	Specification	
Poom outinder	Bore dia $ imes$ Rod dia $ imes$ Stroke	\varnothing 85 \times \varnothing 45 \times 540 mm
Boom cylinder	Cushion	Extend only
Arm a diadar	Bore dia $ imes$ Rod dia $ imes$ Stroke	\emptyset 80 \times \emptyset 45 \times 585 mm
Arm cylinder	Cushion	Extend and retract
Dualet aulindar	Bore dia $ imes$ Rod dia $ imes$ Stroke	\varnothing 70 \times \varnothing 45 \times 510 mm
Bucket cylinder	Cushion	-
Poom outing outinder	Bore dia $ imes$ Rod dia $ imes$ Stroke	\varnothing 80 \times \varnothing 45 \times 400 mm
Boom swing cylinder	Cushion	-
Dener er lieder	Bore dia $ imes$ Rod dia $ imes$ Stroke	\varnothing 95 \times \varnothing 50 \times 152 mm
Dozer cylinder	Cushion	-

* Discoloration of cylinder rod can occur when the friction reduction additive of lubrication oil spreads on the rod surface.

* Discoloration does not cause any harmful effect on the cylinder performance.

9) BUCKET

Item	Capa	acity	Tooth	Width		
	SAE heaped	CECE heaped	quantity	Without side cutter	With side cutter	
STD	0.11 m³ (0.14 yd³)	0.09 m ³ (0.12 yd ³)	4	550 mm (21.7")	610 mm (24.0")	

9. RECOMMENDED OILS

Use only oils listed below or equivalent. Do not mix different brand oil.

Service point	Kind of fluid	Capacity ℓ (U.S. gal)	Ambient temperature °C(°F)								
			-50	-30	-20 -	10	0 1	0 2	20 3) 40	
			(-58)	(-22)	(-4) (14) (3	32) (5	50) (6	68) (86) (104)	
Engine oil pan	Engine oil	6.7 (1.8)	★SAE 5W-40								
				^		-+0					
								SAI	Ξ 30		
					SAE	10W	1				
								20			
				SAE 10W-30							
						1	SAE 1	5W-40	1 1		
	Gear oil	0.5×2 (0.13×2)									
Final drive				*	SAE 75V	V-90					
							SVE 0	5W-140			
							JAE 0	500-140			
	Hydraulic oil	Tank: 37 (9.8) System: 60 (15.9)									
Hydraulic tank					★ISO V	′G 15					
										_	
						1	ISO VG 46				
							ISO VG 68				
								50 000			
Fuel tank	Diesel fuel★¹	40 (10.5)		★ASTM	D975 NC).1	1				
							AST	M D975	NO.2		
Fitting (grease nipple)	Grease	As required			★ NLC	GI NO.1		1			
							1	NLGI NO	.2		
Radiator (reservoir tank)	Mixture of antifreeze and soft water* ²	5.5 (1.5)									
			Ethylene glycol base permanent type (50 : 50)								
			★Ethy	lene glycol base	e permanent t	ype (60 : 40)					

SAE : Society of Automotive Engineers

API : American Petroleum Institute

ISO : International Organization for Standardization

- NLGI : National Lubricating Grease Institute
- **ASTM** : American Society of Testing and Material
- * : Cold region Russia, CIS, Mongolia
- ★1 : Ultra low sulfur diesel
 - sulfur content $\leq 15 \text{ ppm}$

★2 : Soft water

City water or distilled water