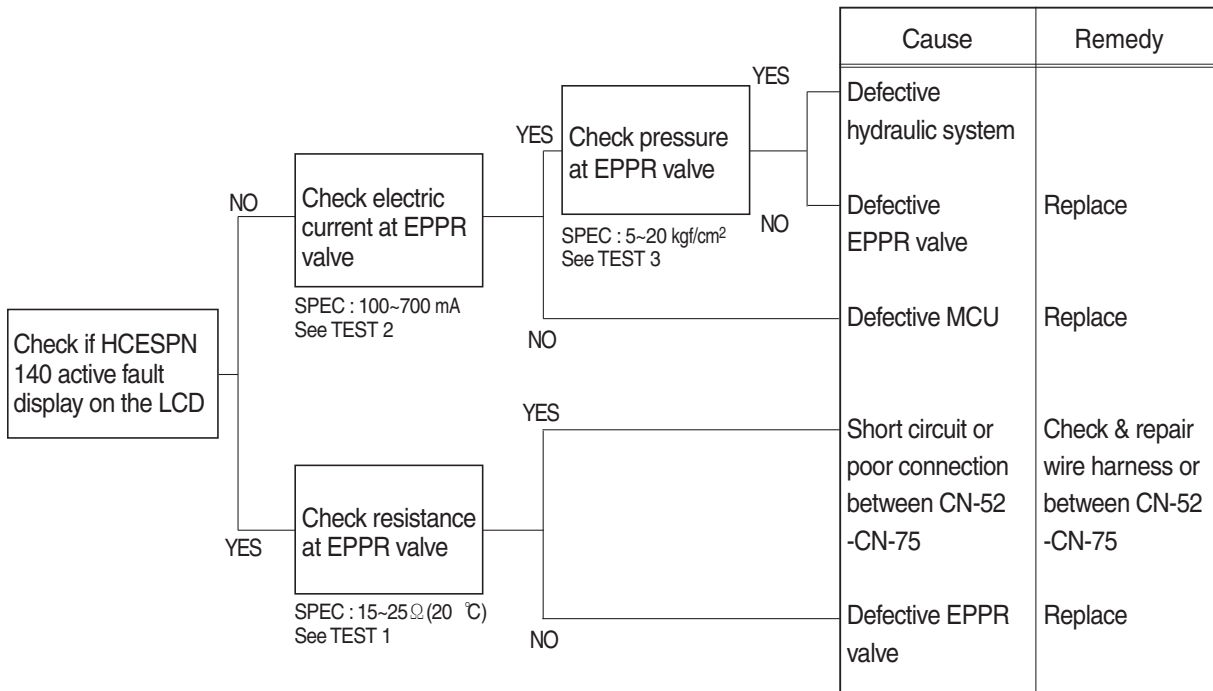


GROUP 4 MECHATRONICS SYSTEM (CLUSTER TYPE 1)

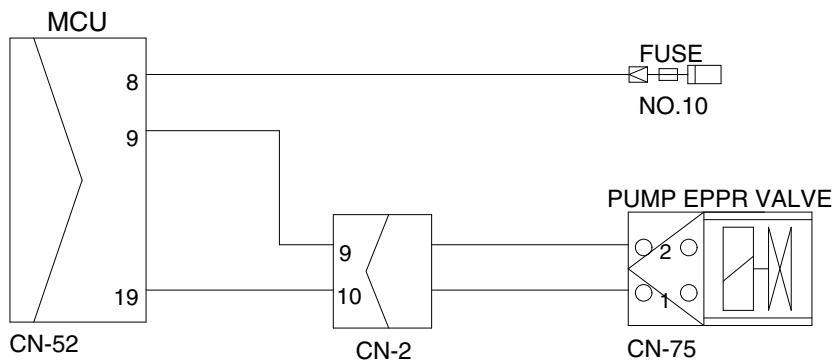
1. ALL ACTUATORS SPEED ARE SLOW

- ※ Boom, Arm, Bucket, Swing and travel speed are slow, but engine speed is good.
- ※ Spec : P-mode 2100 ± 50 rpm S-mode 2000 ± 50 rpm E-mode 1900 ± 50 rpm
 (HCEC engine : P-mode 1950 ± 50 rpm S-mode 1850 ± 50 rpm E-mode 1750 ± 50 rpm)
- ※ Before carrying out below procedure, check all the related connectors are properly inserted and fault code on the cluster.

1) INSPECTION PROCEDURE



Wiring diagram

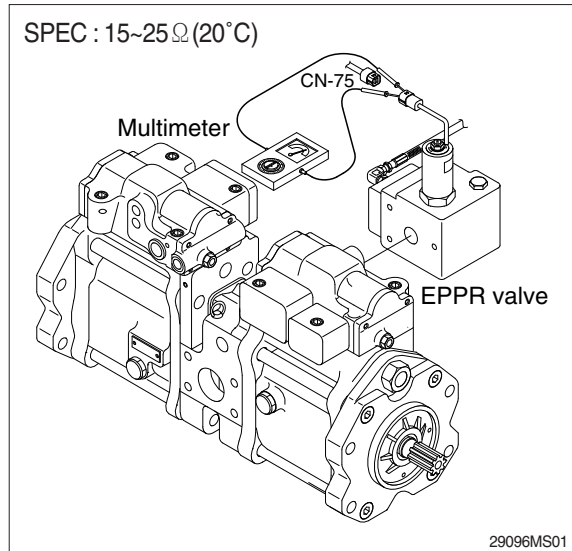


3309S6MS01

2) TEST PROCEDURE

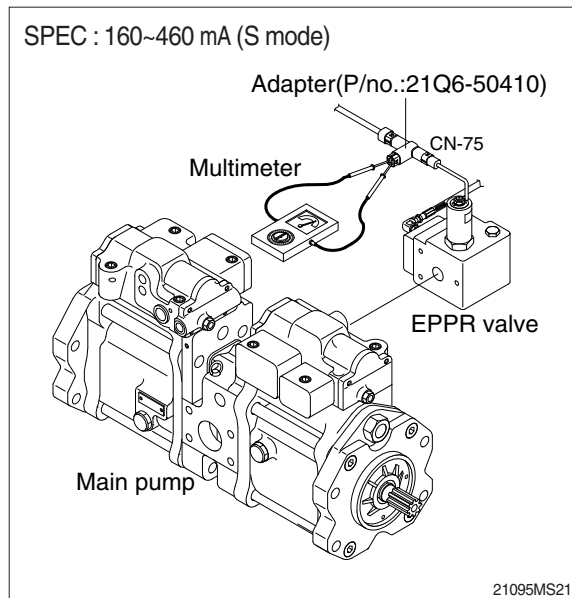
(1) **Test 1** : Check resistance at connector CN-75.

- ① Starting key OFF.
- ② Disconnect connector CN-75 from EPPR valve at main hydraulic pump.
- ③ Check resistance between 2 lines as figure.



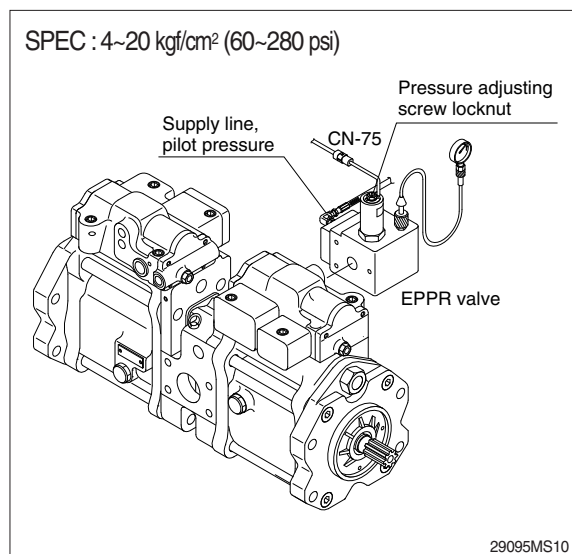
(2) **Test 2** : Check electric current at EPPR valve.

- ① Install multimeter as figure.
- ② Start engine.
- ③ Set the accel dial at "10" (MAX)
- ④ Set S-mode and cancel auto decel mode.
- ⑤ If tachometer show approx 2000 ± 50 rpm (HCEC engine : 1850 ± 50 rpm), check electric current.



(3) **Test 3** : Check pressure at EPPR valve.

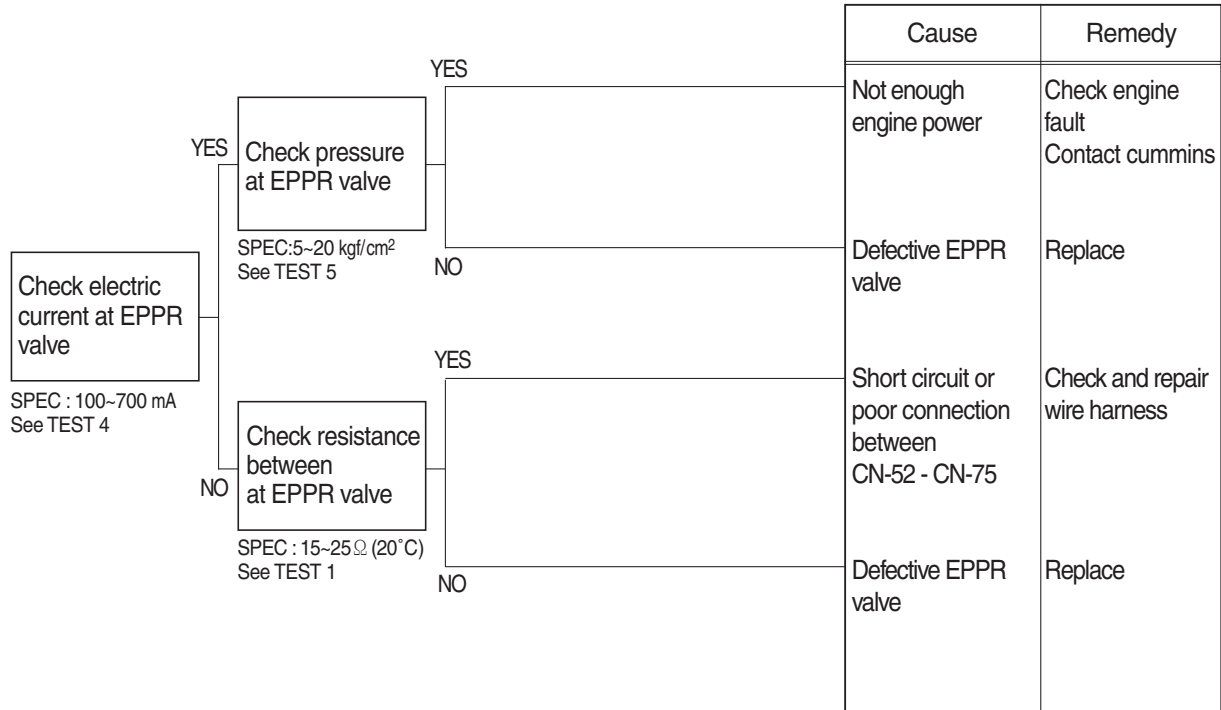
- ① Remove plug and connect pressure gauge as figure.
 - Gauge capacity : 0 to 50 kgf/cm² (0 to 710 psi)
- ② Start engine.
- ③ Set the accel dial at "10" (Max).
- ④ Set S-mode and cancel auto decel mode.
- ⑤ If tachometer show approx 2000 ± 50 rpm (HCEC engine : 1850 ± 50 rpm), check pressure.
- ⑥ If pressure is not correct, adjust it.
- ⑦ After adjust, test the machine.



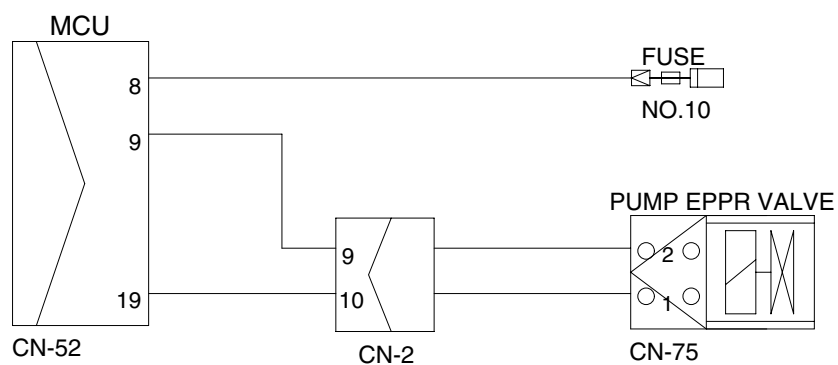
2. ENGINE STALL

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

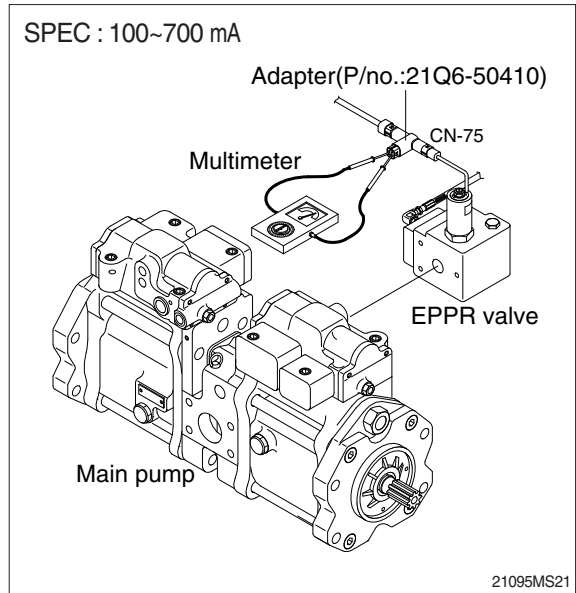


3309S6MS01

2) TEST PROCEDURE

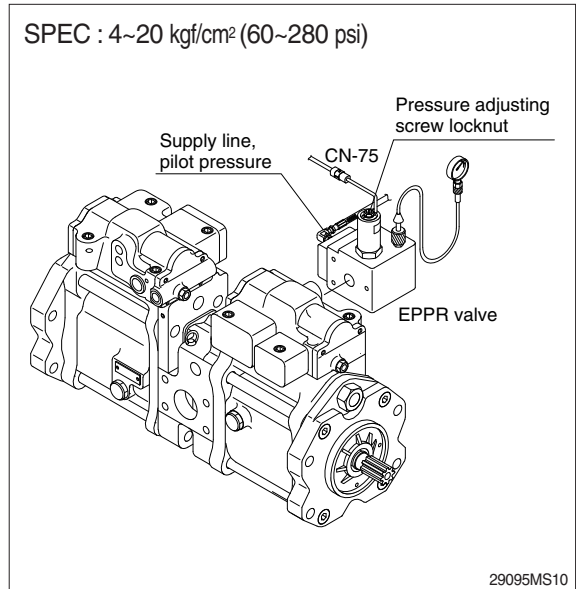
(1) **Test 4** : Check electric current at EPPR valve at S-mode

- ① Install multimeter as figure.
- ② Start engine.
- ③ Set the accel dial at "10" (max)
- ④ Set S-mode with 2000 ± 50 rpm (HCEC engine : 1850 ± 50 rpm).
- ⑤ Check electric current.



(2) **Test 5** : Check pressure at EPPR valve at S-mode

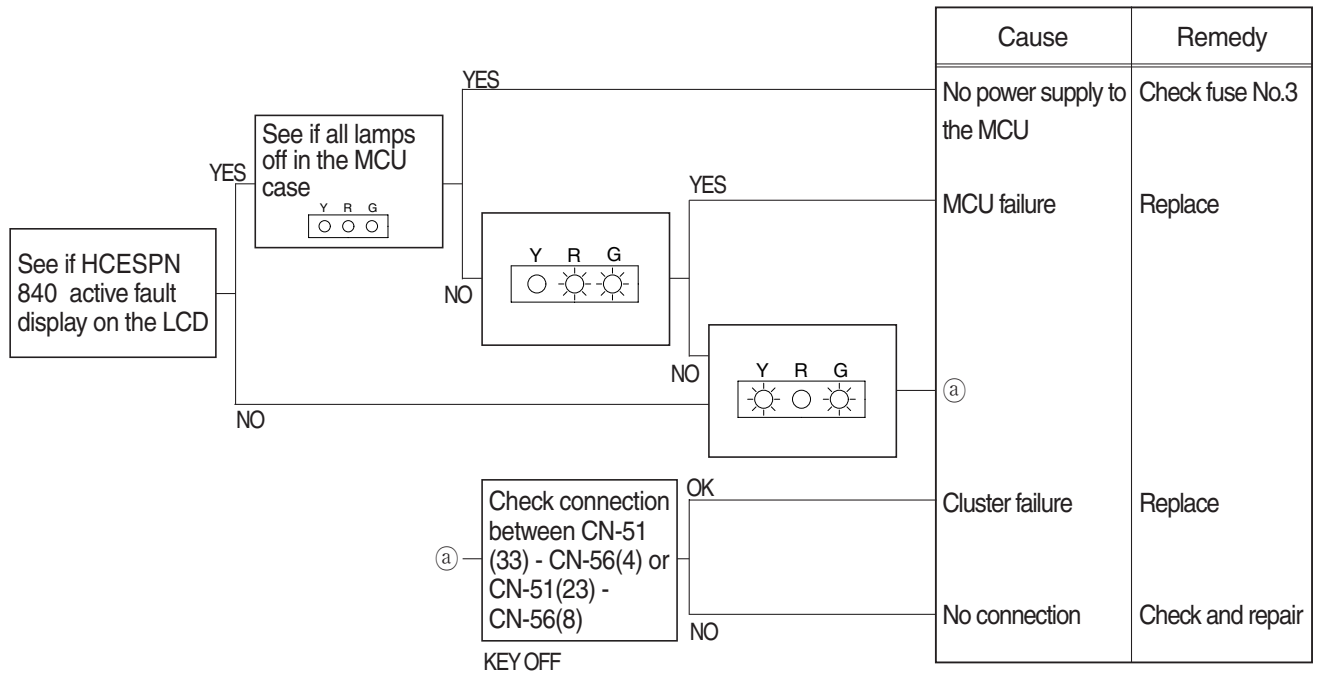
- ① Connect pressure gauge at EPPR valve.
- ② Start engine.
- ③ Set the accel dial at "10" (max)
- ④ Set S-mode with 2000 ± 50 rpm (HCEC engine : 1850 ± 50 rpm).
- ⑤ Operate bucket lever completely push or pull.
- ⑥ Hold arm lever at the end of stroke.
- ⑦ Check pressure at relief position.



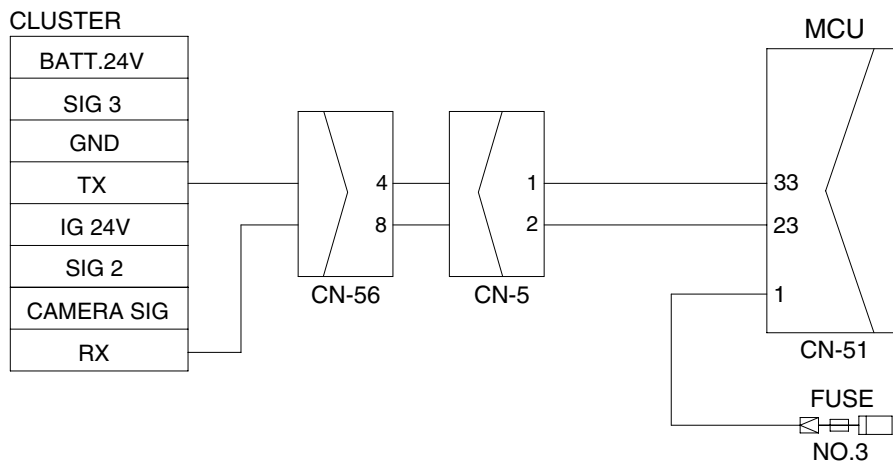
3. MALFUNCTION OF CLUSTER OR MODE SELECTION SYSTEM

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

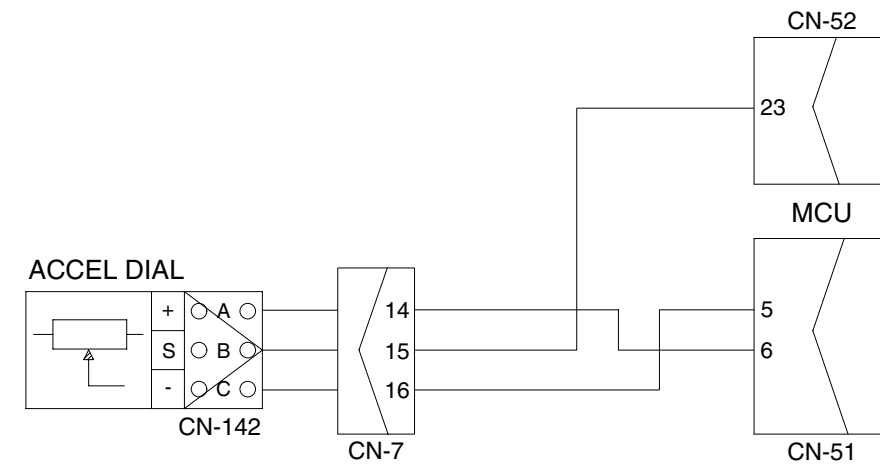
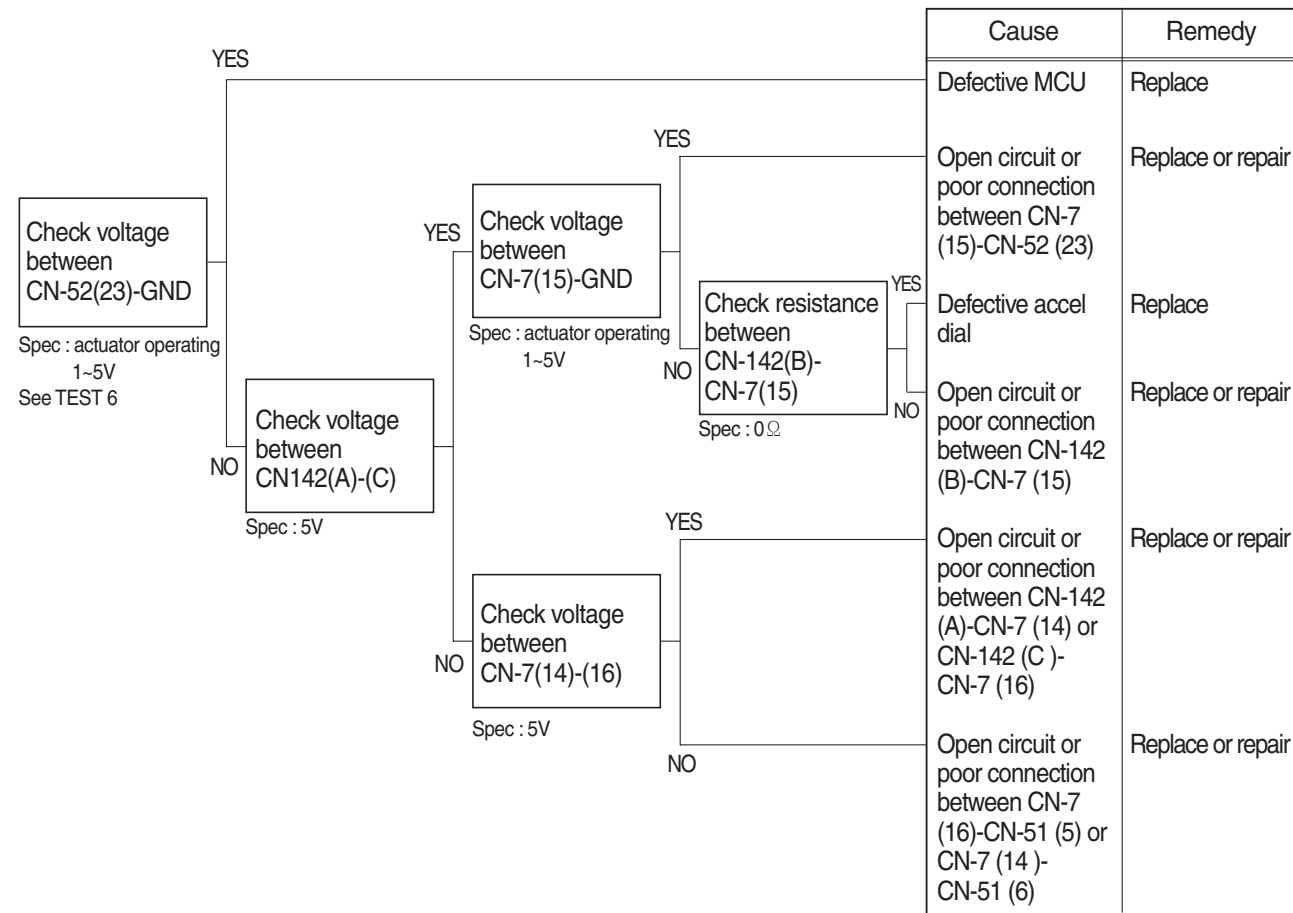


3009SH6MS02

4. MALFUNCTION OF ACCEL DIAL

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE

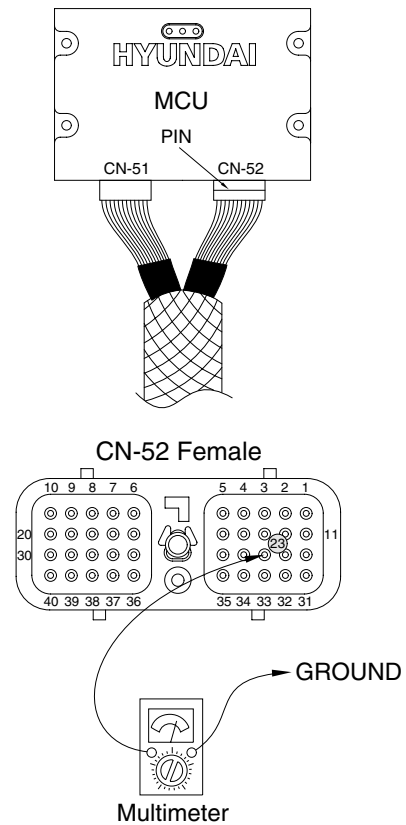


2) TEST PROCEDURE

(1) **Test 6** : Check voltage at CN-52(23) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (23) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

SPEC : Actuator operating : 1~5 V



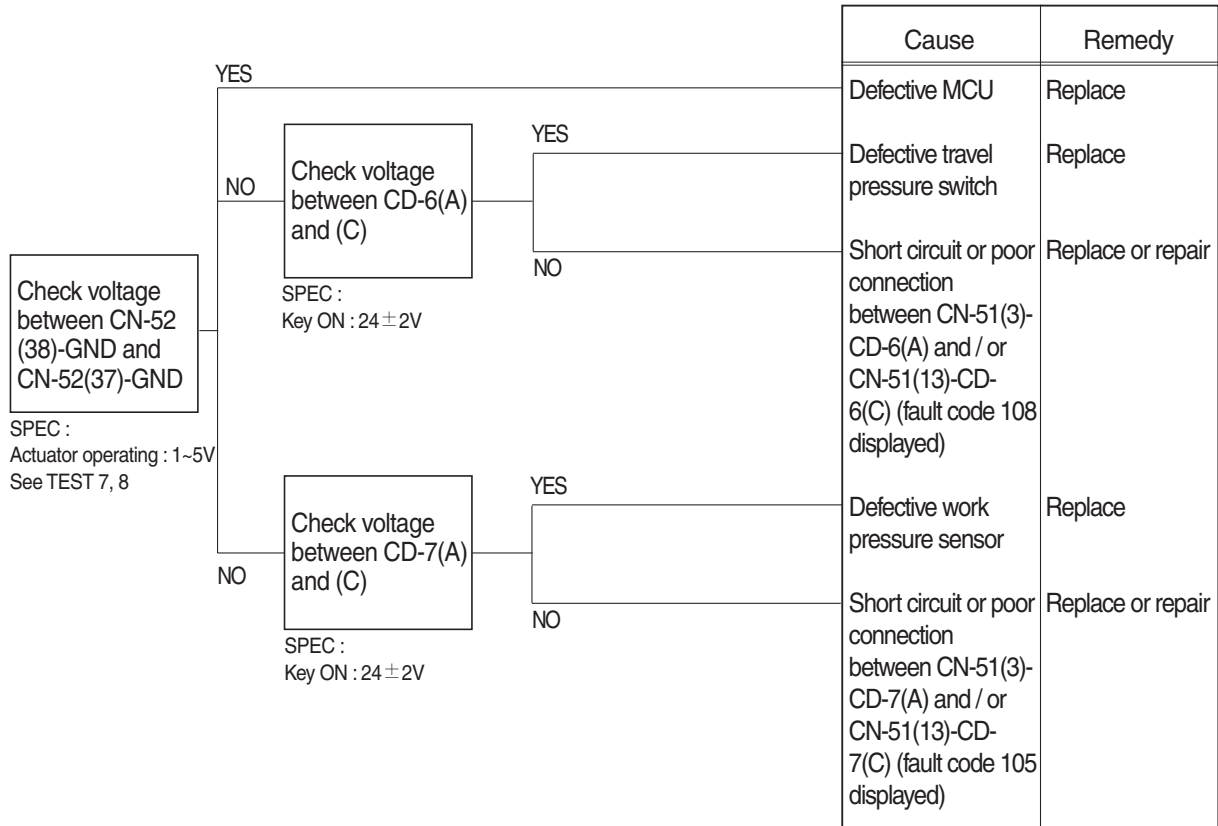
3009SH6MS04

5. AUTO DECEL SYSTEM DOES NOT WORK

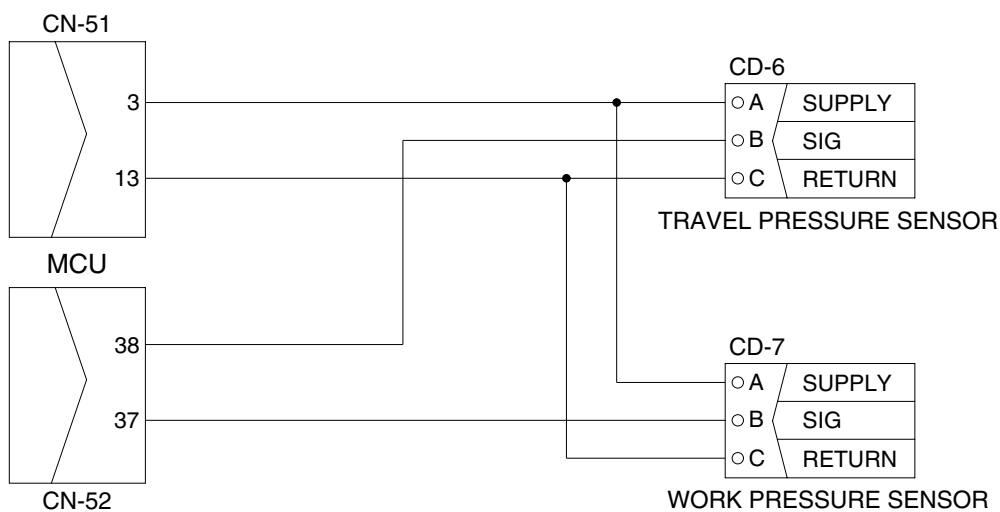
- Fault code : HCESPN 105, FMI 0~4 (work pressure sensor)
HCESPN 108, FMI 0~4 (travel oil pressure sensor)

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



3009SH6MS05

2) TEST PROCEDURE

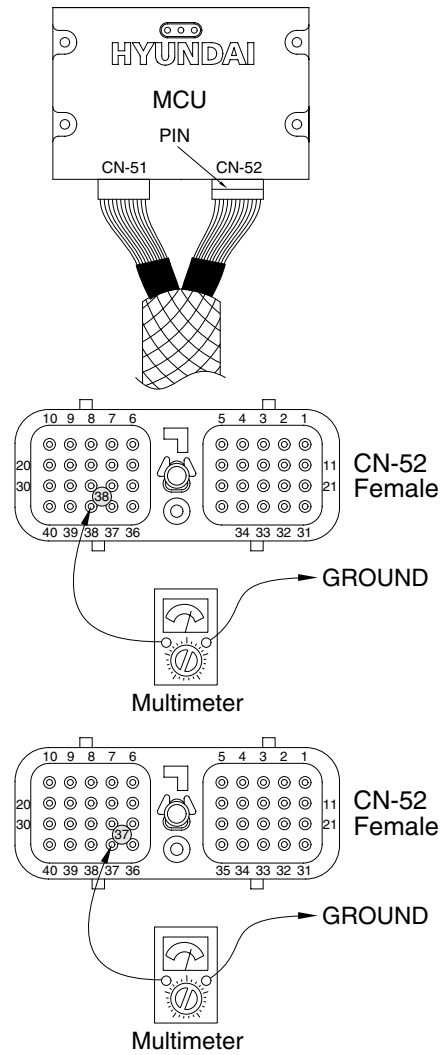
(1) **Test 7** : Check voltage at CN-52(38) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (38) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

(2) **Test 8** : Check voltage at CN-52(37) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper
- ② Insert prepared pin to rear side of connectors : One pin to (37) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

SPEC : Actuator operating : 1~5 V



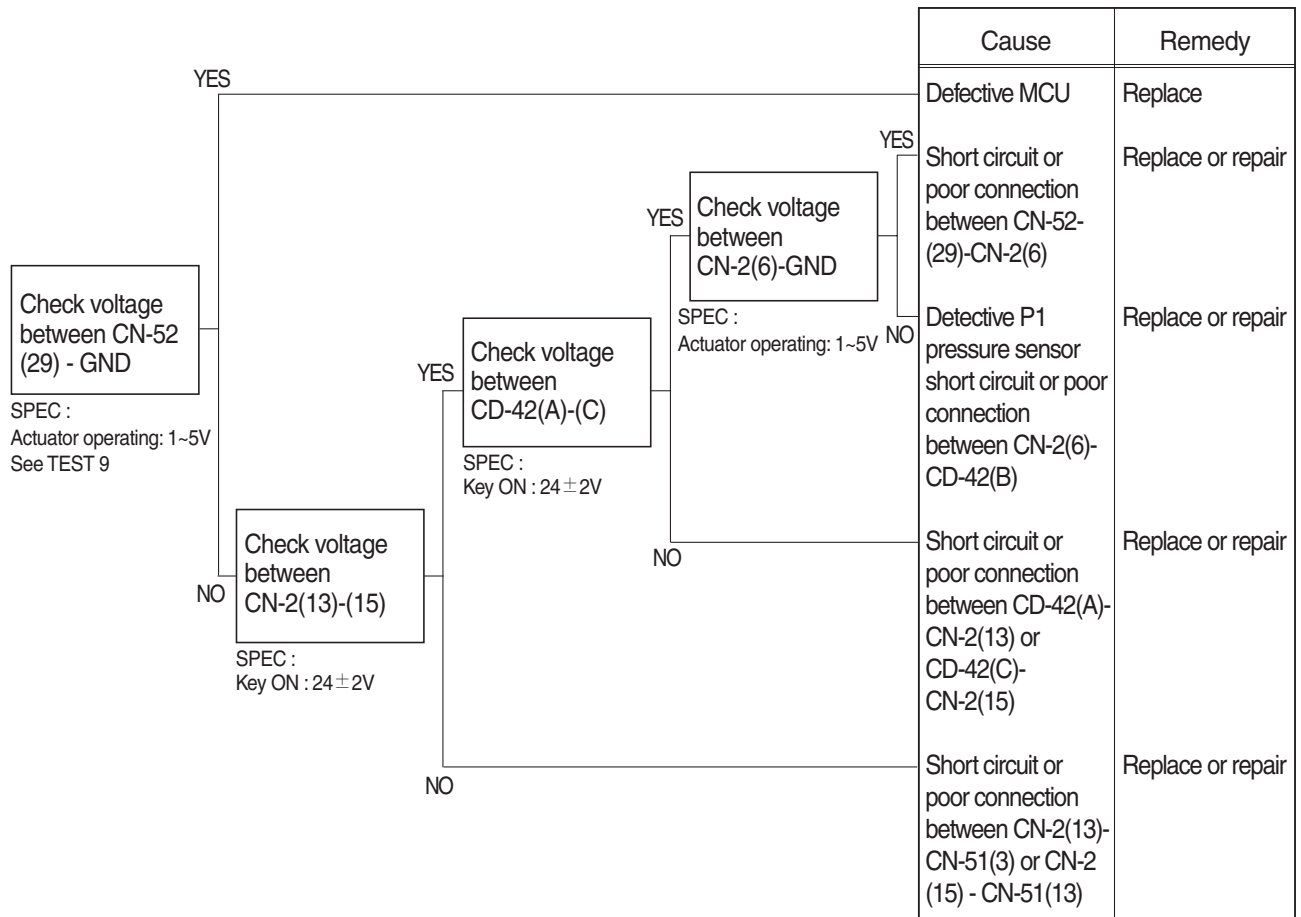
3009SH6MS06

6. MALFUNCTION OF PUMP 1 PRESSURE SENSOR

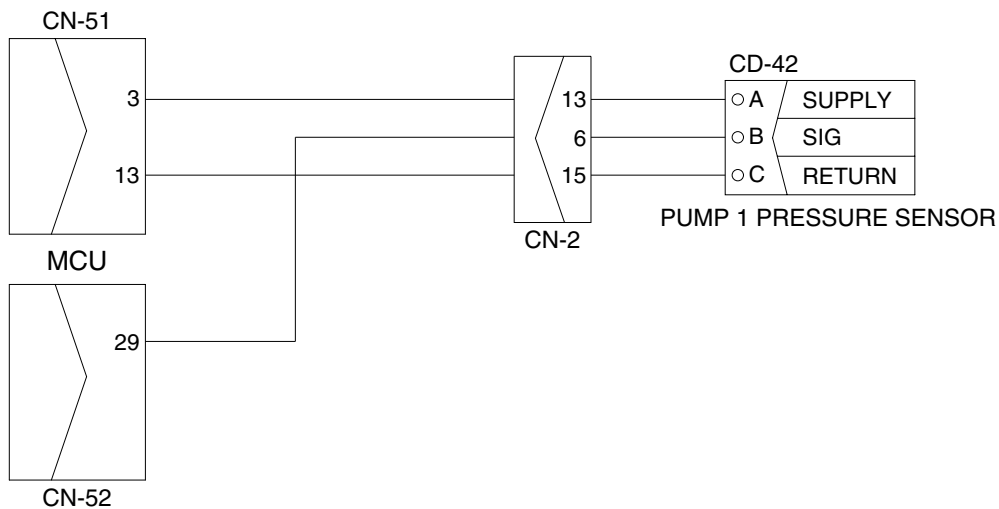
· Fault code : HCESPN 120, FMI 0~4

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

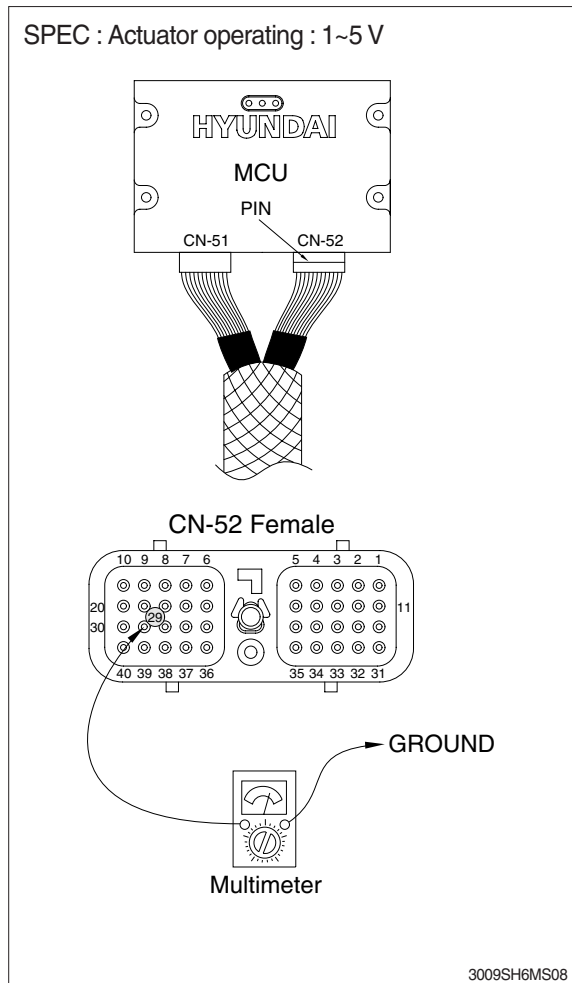


3009SH6MS07

2) TEST PROCEDURE

(1) **Test 9** : Check voltage at CN-52(29) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (29) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

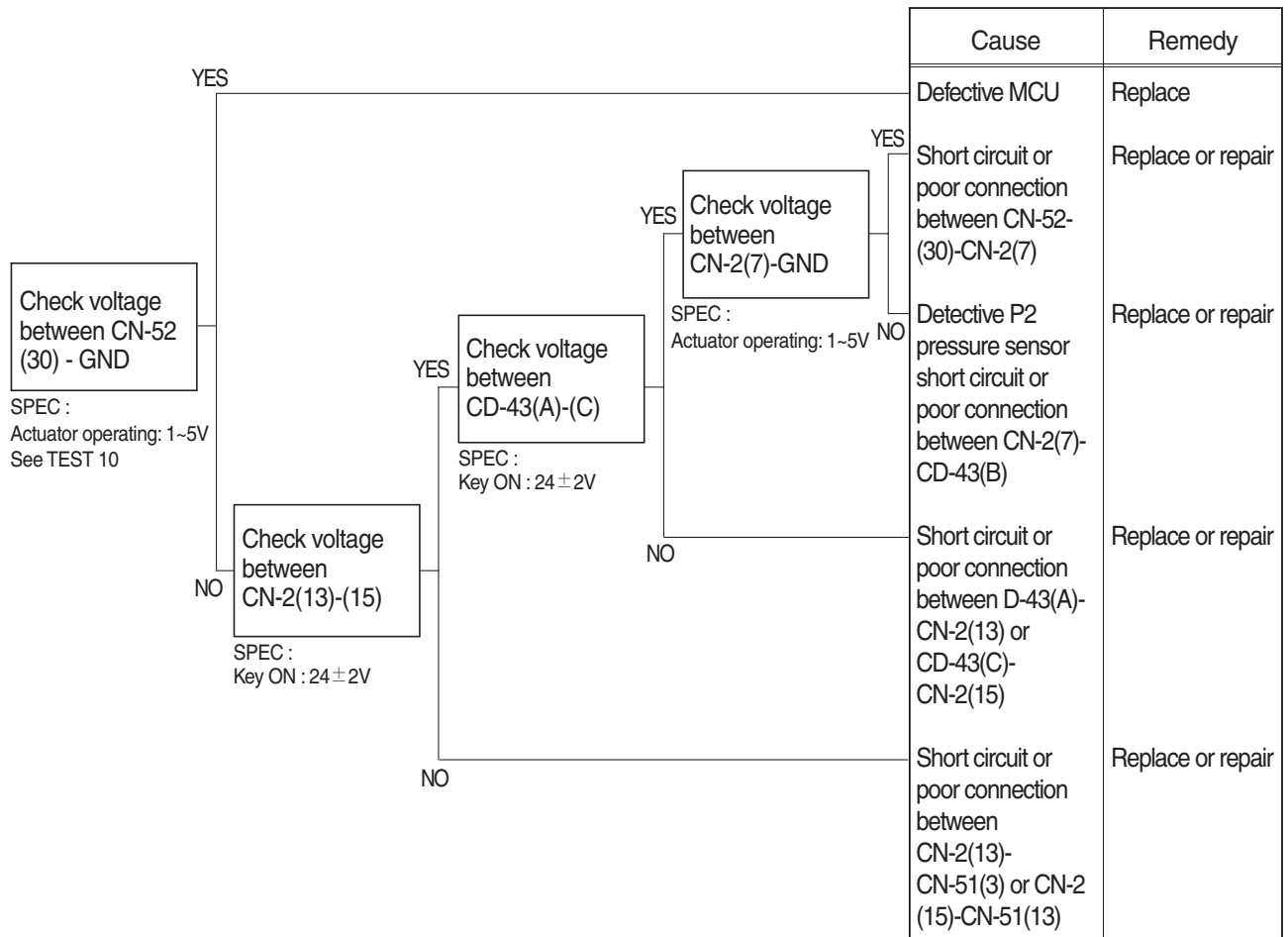


7. MALFUNCTION OF PUMP 2 PRESSURE SENSOR

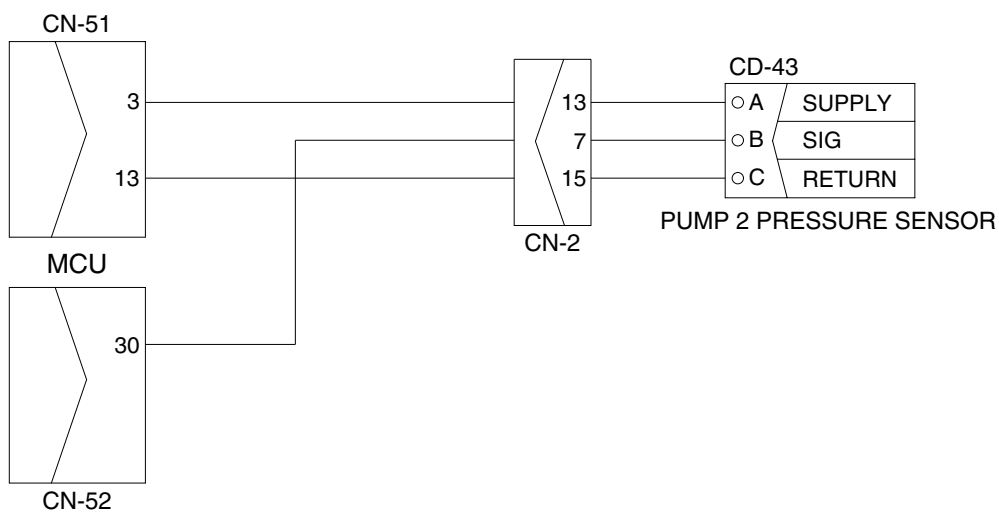
· Fault code : HCESPN 121, FMI 0~4

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



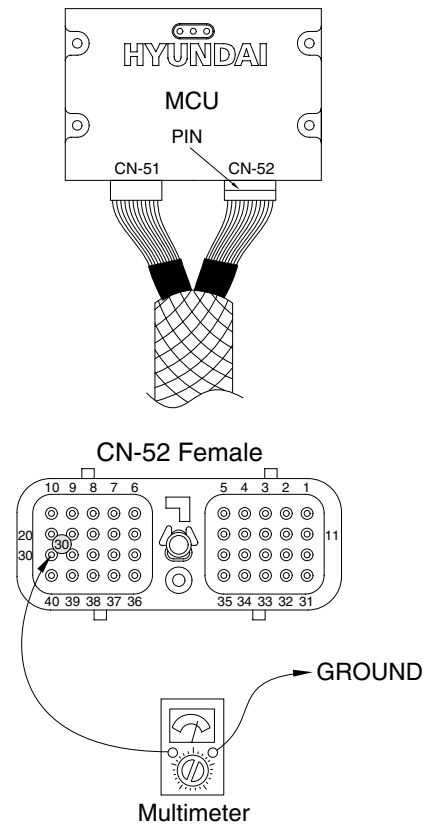
3009SH6MS09

2) TEST PROCEDURE

(1) Test 10 : Check voltage at CN-52(30) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (30) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

SPEC : Actuator operating : 1~5 V



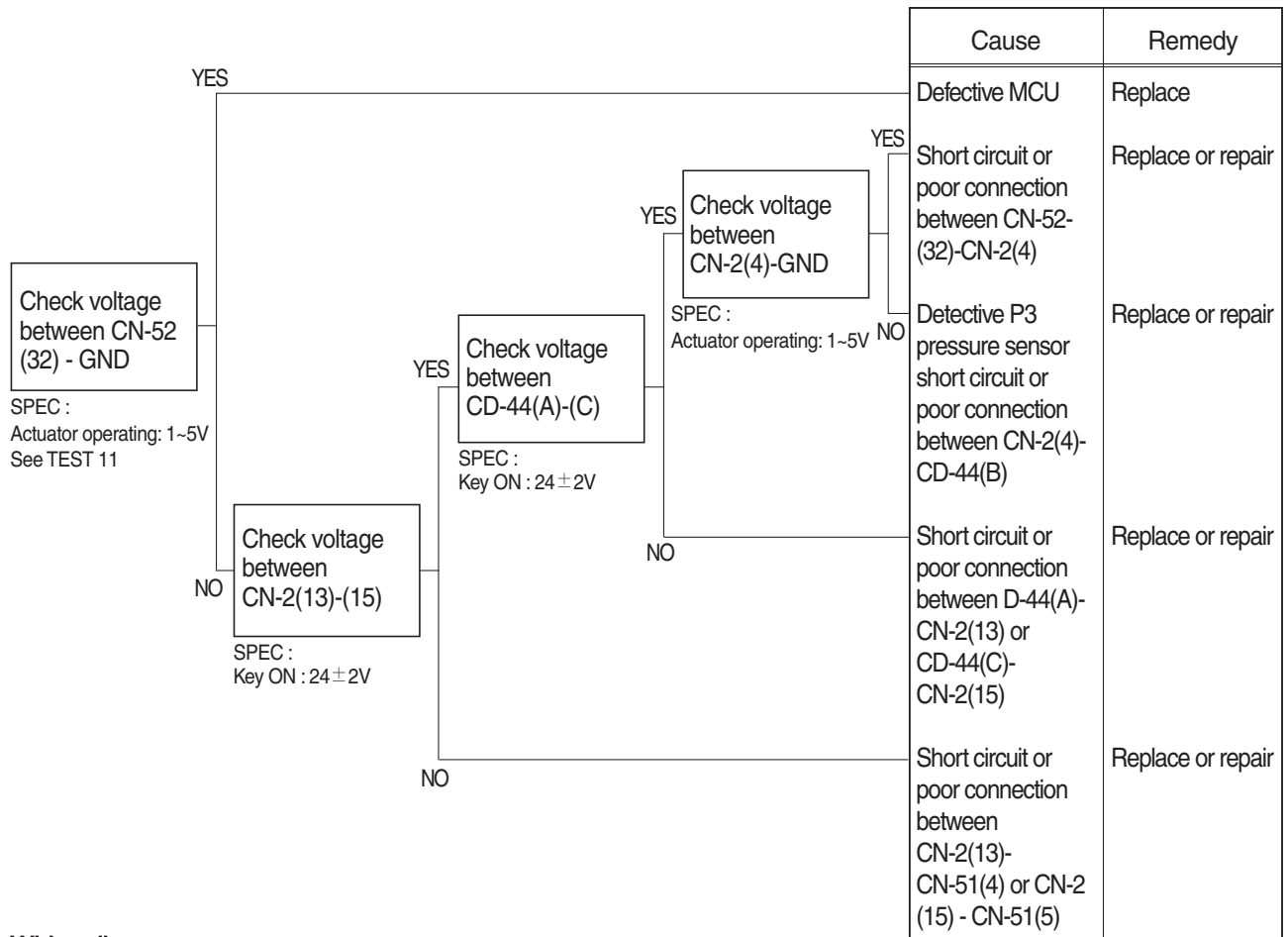
3009SH6MS10

8. MALFUNCTION OF PUMP 3 PRESSURE SENSOR

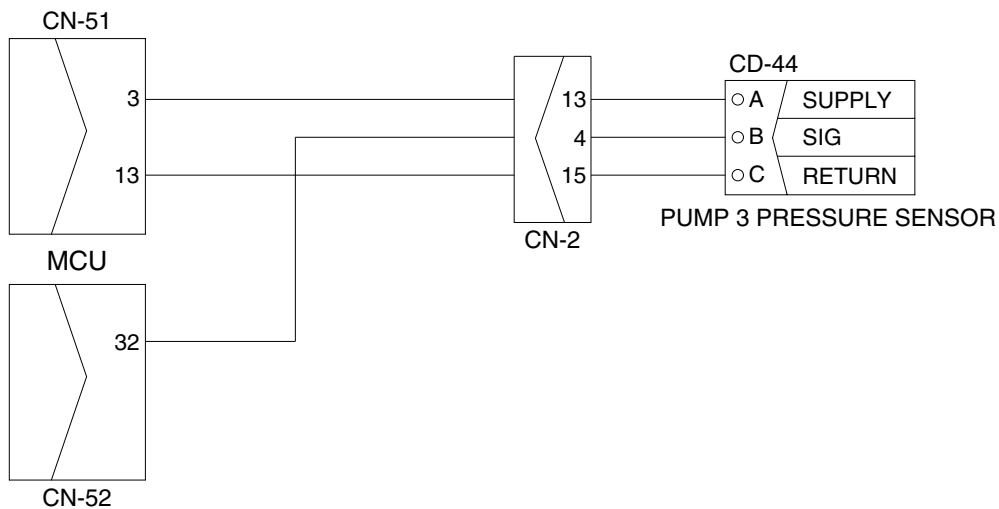
· Fault code : HCESPN 125, FMI 0~4

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



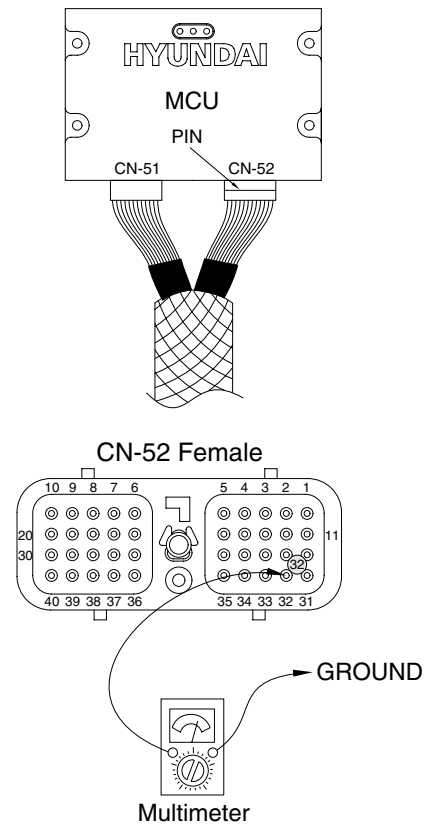
3009SH6MS11

2) TEST PROCEDURE

(1) **Test 11** : Check voltage at CN-52(32) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (32) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

SPEC : Actuator operating : 1~5 V



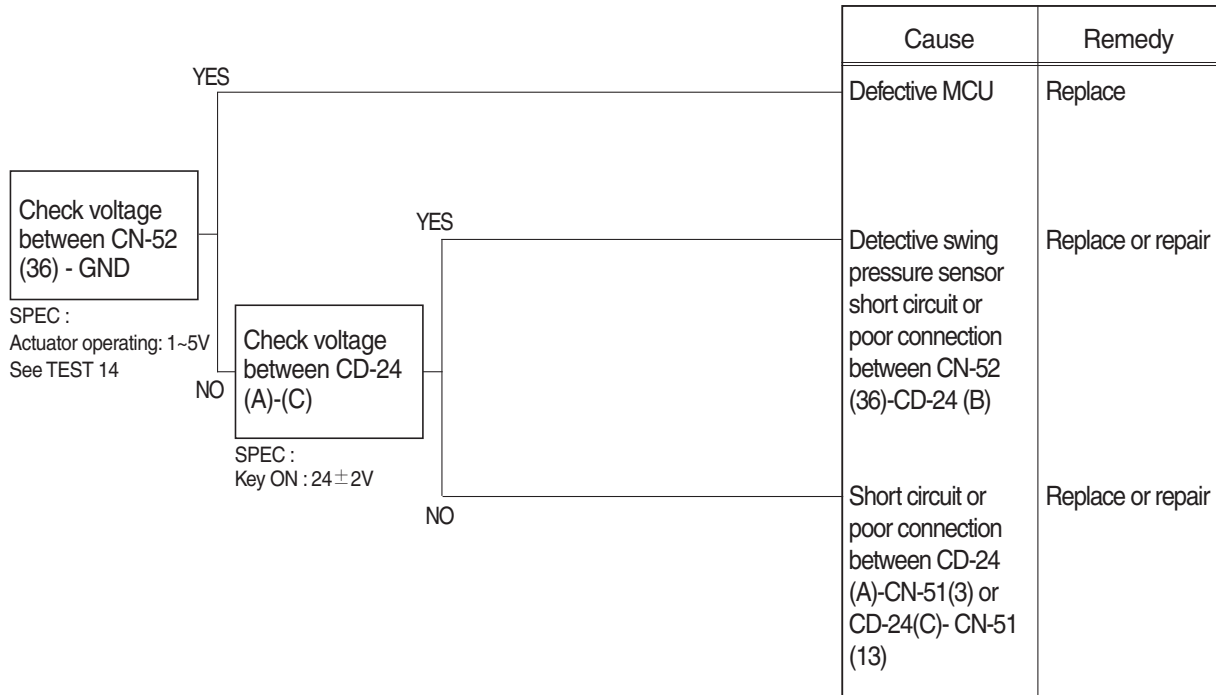
3009SH6MS12

9. MALFUNCTION OF SWING PRESSURE SENSOR

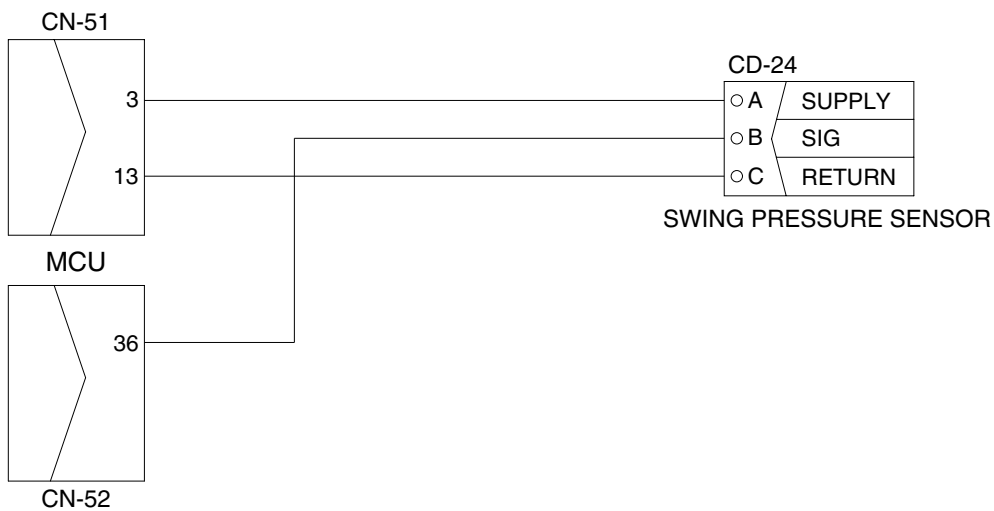
· Fault code : HCESPN 135, FMI 0~4

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

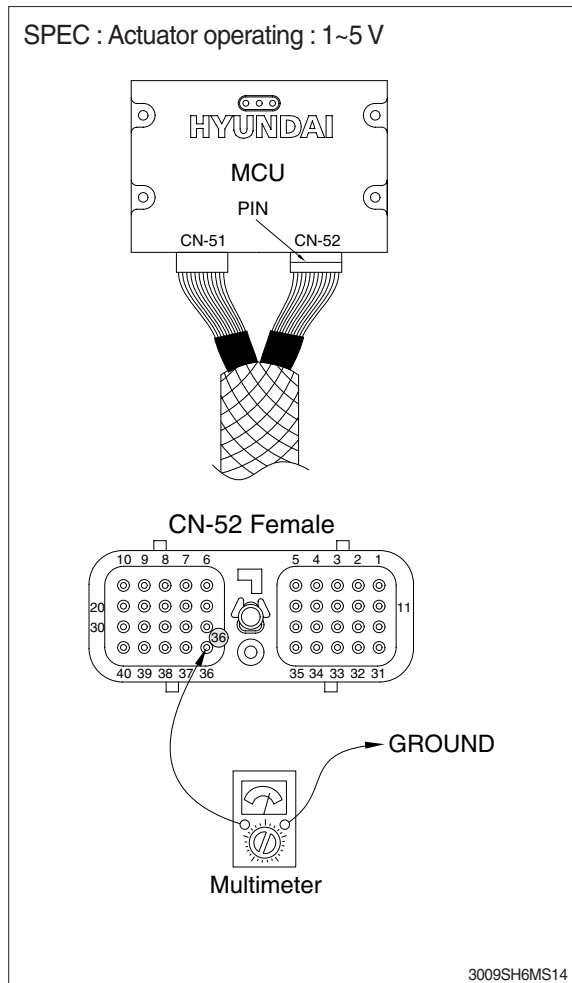


3009SH6MS13

2) TEST PROCEDURE

(1) Test 14 : Check voltage at CN-52(36) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (36) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

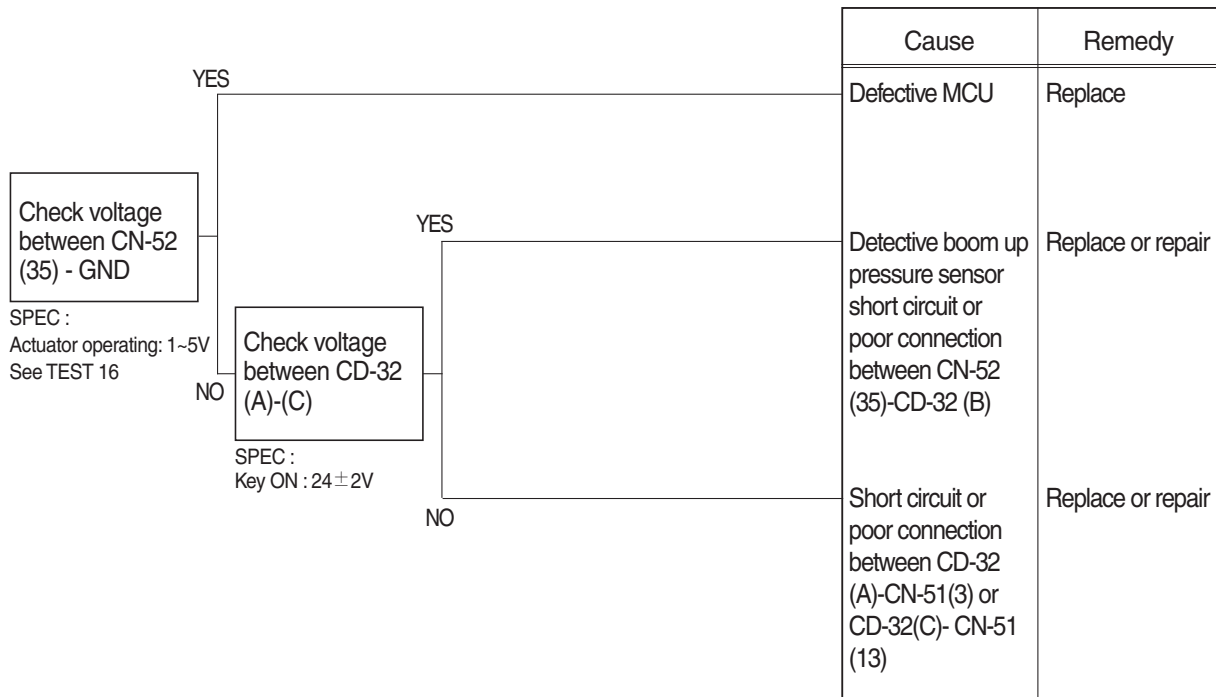


10. MALFUNCTION OF BOOM UP PRESSURE SENSOR

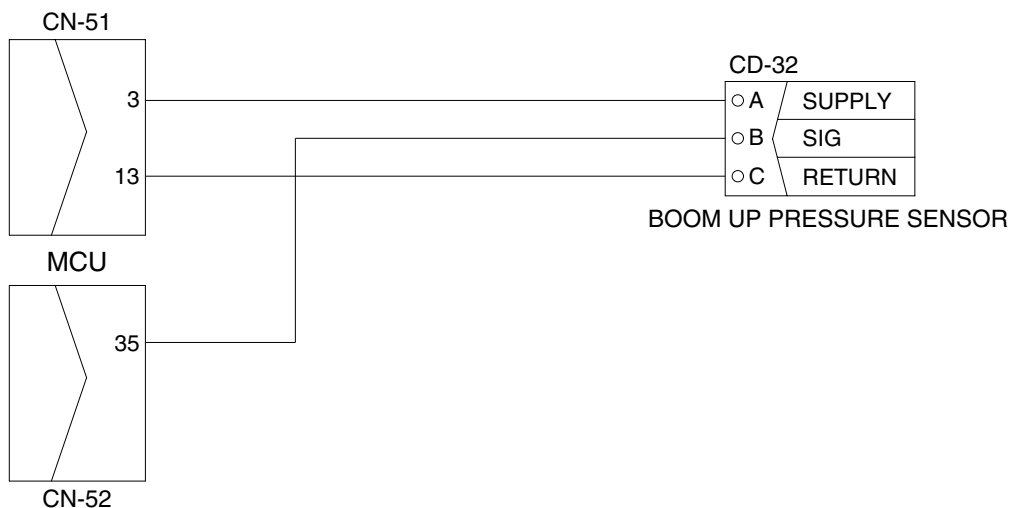
· Fault code : HCESPN 127, FMI 0~4

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

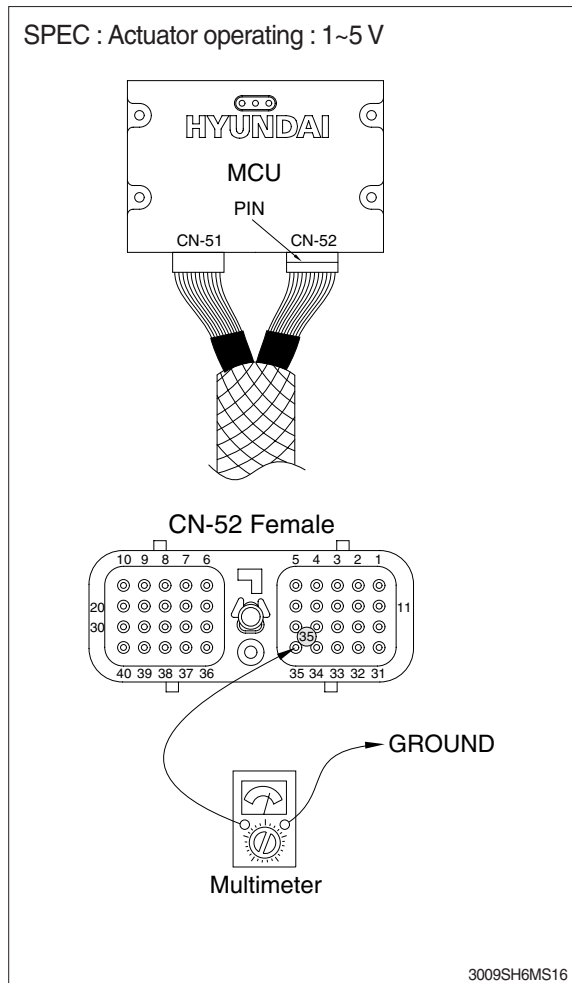


3009SH6MS15

2) TEST PROCEDURE

(1) **Test 16** : Check voltage at CN-52(35) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (35) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

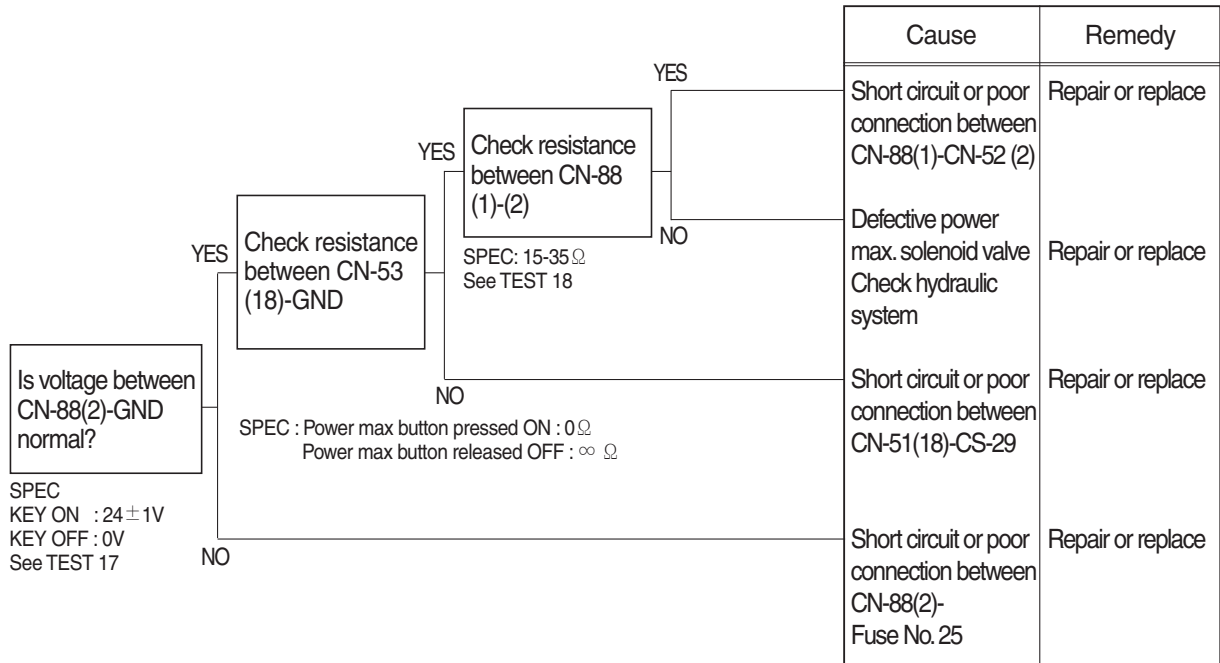


11. MALFUNCTION OF POWER MAX

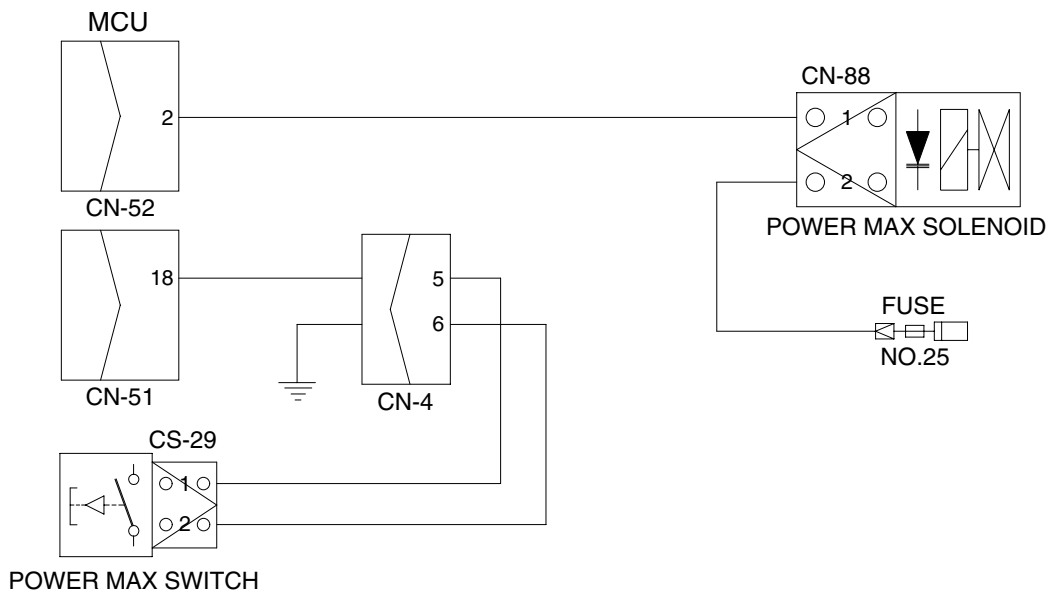
· Fault code : HCESPN 166, FMI 4 or 6

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

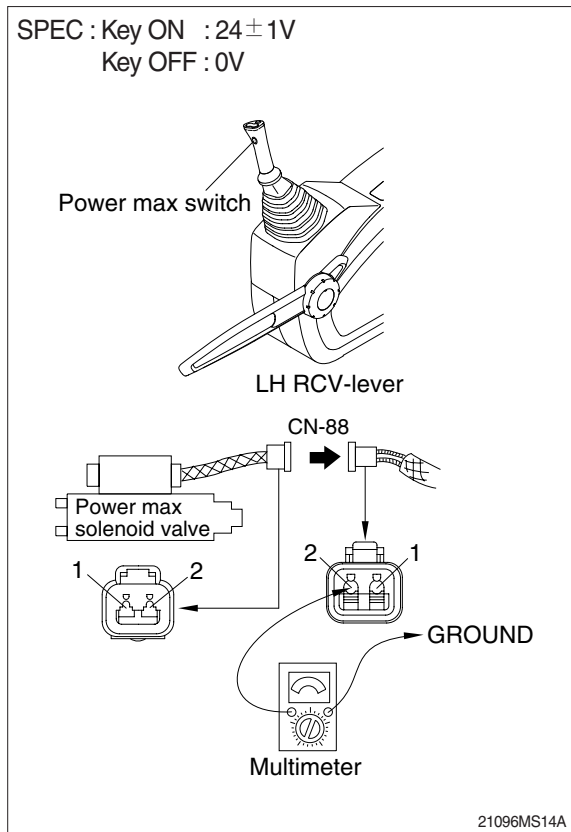


3009SH6MS17

2) TEST PROCEDURE

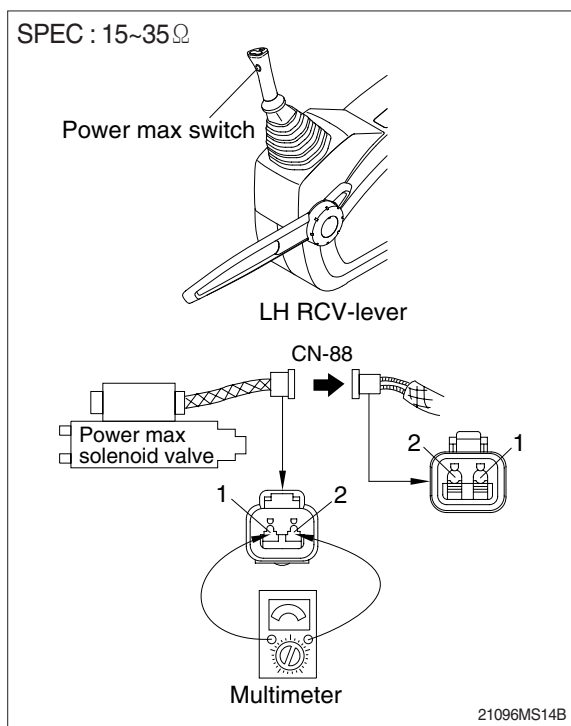
(1) **Test 17:** Check voltage between connector CN-88(2) - GND.

- ① Disconnect connector CN-88 from power max solenoid valve.
- ② Start key ON.
- ③ Check voltage as figure.



(2) **Test 18:** Check resistance of the solenoid valve between CN-88(1)-(2).

- ① Starting key OFF.
- ② Disconnect connector CN-88 from power max solenoid valve.
- ③ Check resistance as figure.

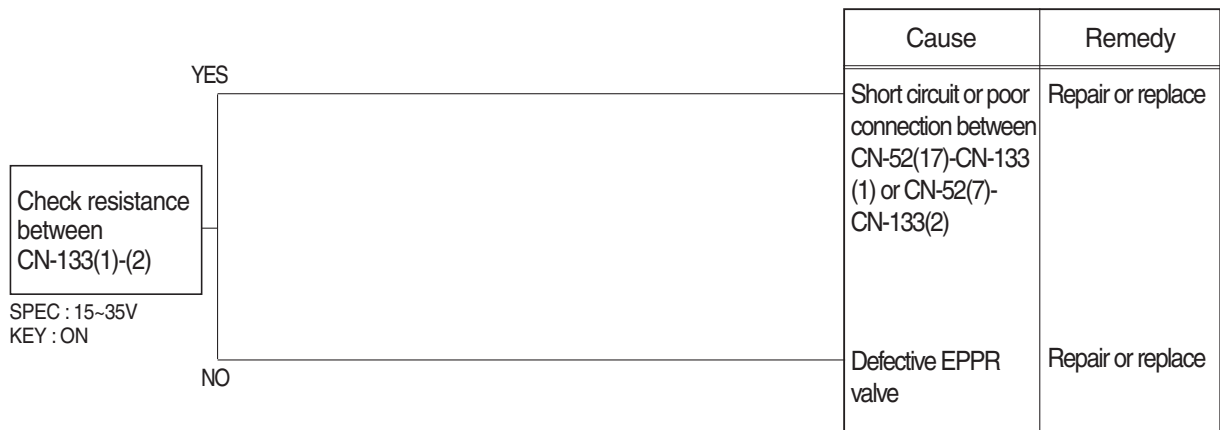


12. MALFUNCTION OF BOOM PRIORITY EPPR VALVE

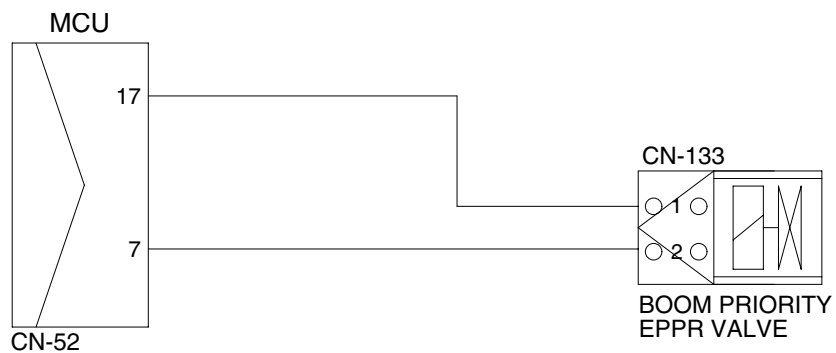
· Fault code : HCESPN 141, FMI 5 or 6

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



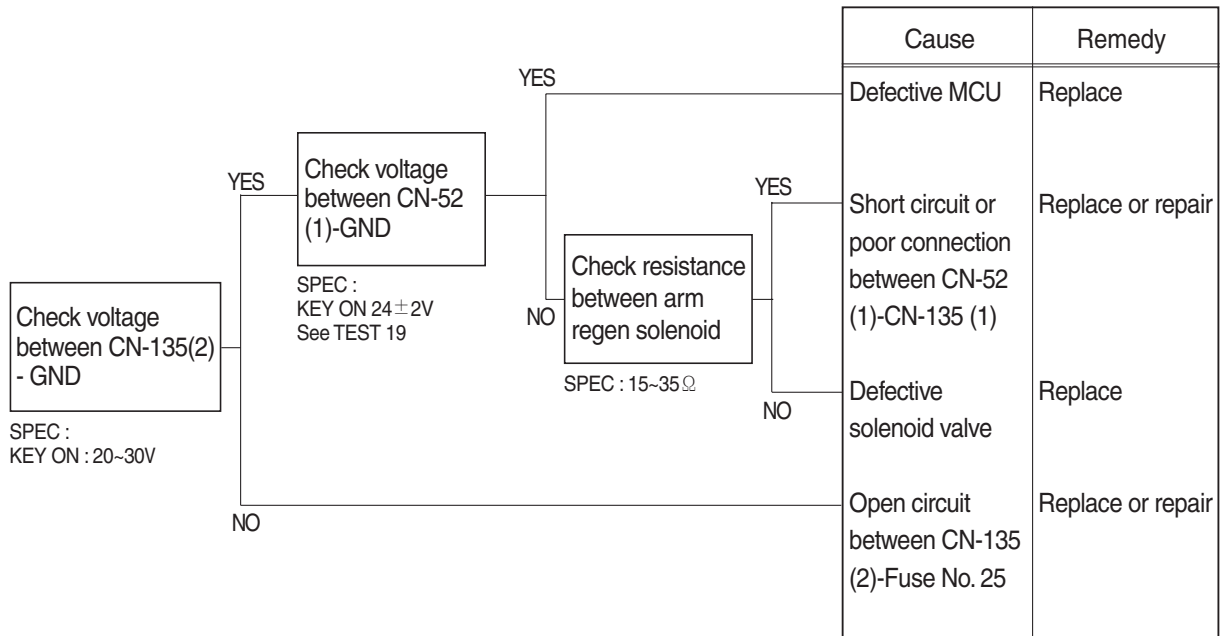
3009SH6MS18

13. MALFUNCTION OF ARM REGENERATION SOLENOID

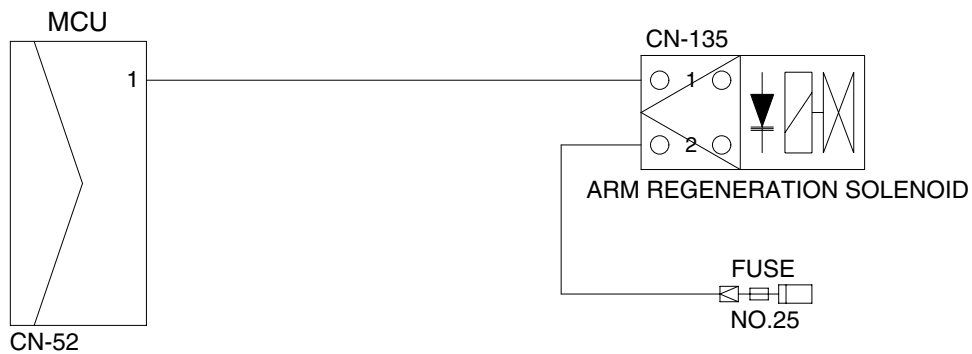
· Fault code : HCESPN 170, FMI 4 or 6

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



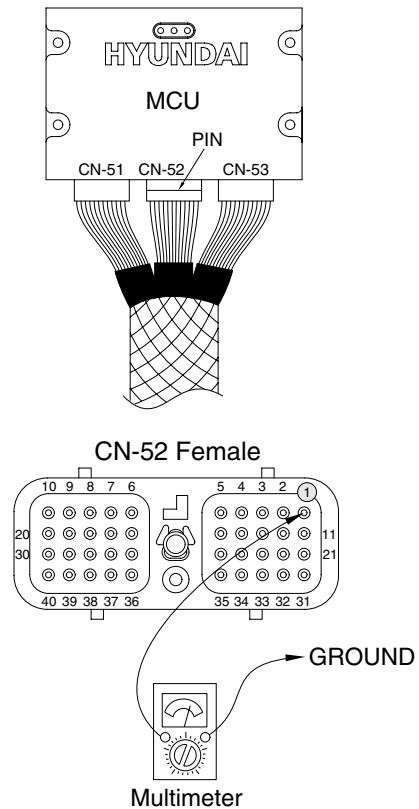
3009SH6MS19

2) TEST PROCEDURE

(1) **Test 19** : Check voltage at CN-52(1) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (1) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

SPEC : Key ON : 24 ± 2 V



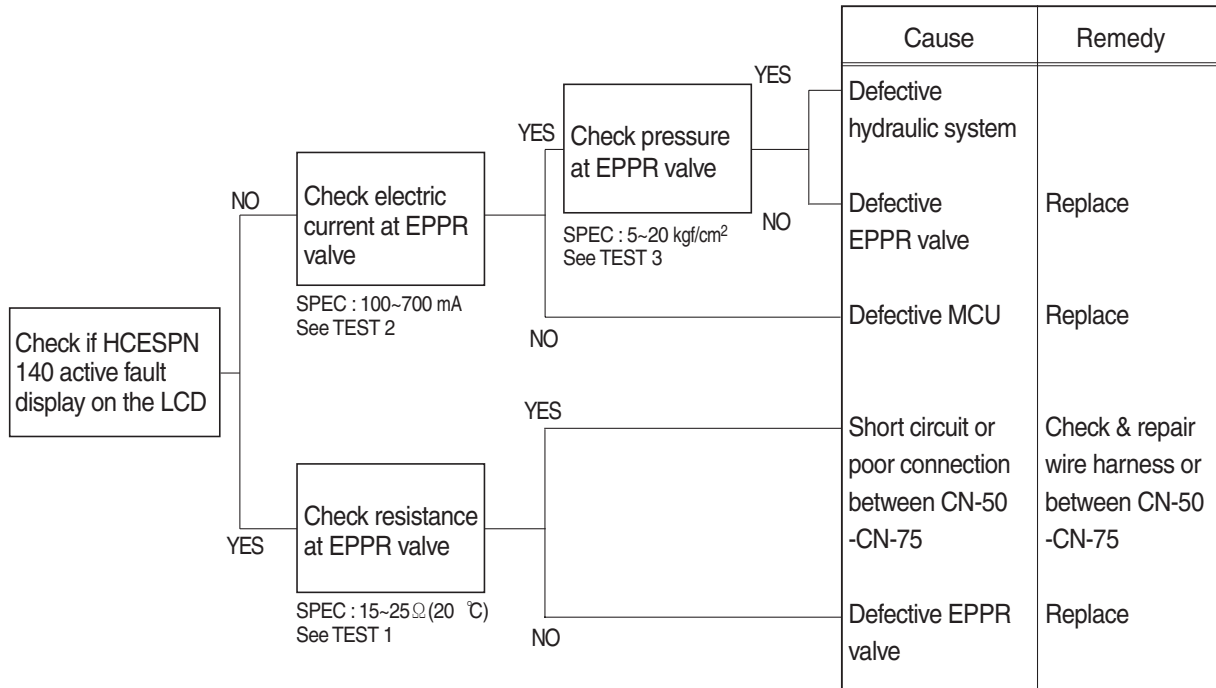
21096MS16A

MECHATRONICS SYSTEM (CLUSTER TYPE 2)

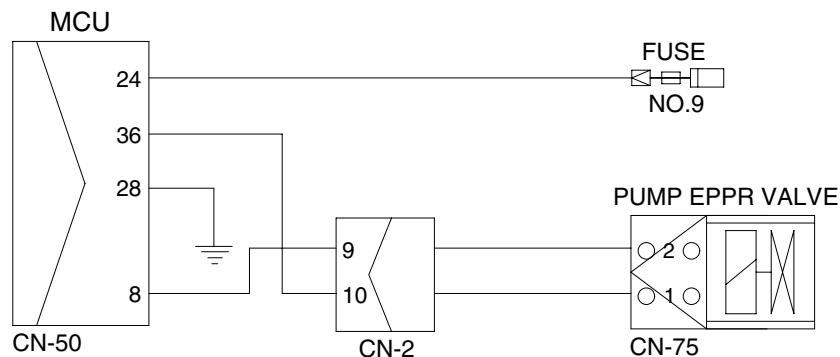
1. ALL ACTUATORS SPEED ARE SLOW

- ※ Boom, Arm, Bucket, Swing and travel speed are slow, but engine speed is good.
- ※ Spec : P-mode 2100 ± 50 rpm S-mode 2000 ± 50 rpm E-mode 1900 ± 50 rpm
- ※ Before carrying out below procedure, check all the related connectors are properly inserted and fault code on the cluster.

1) INSPECTION PROCEDURE



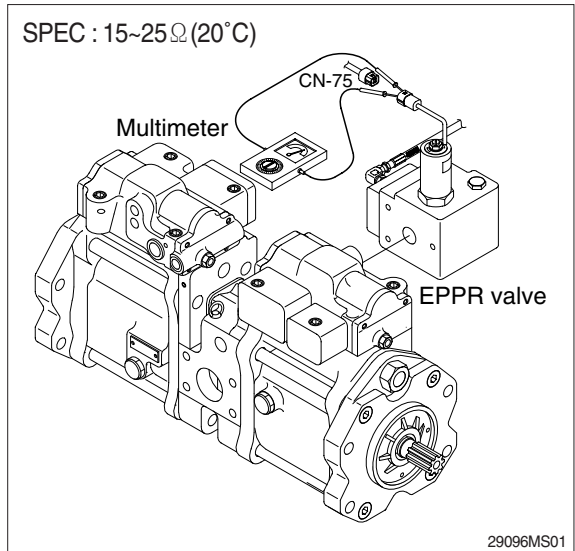
Wiring diagram



2) TEST PROCEDURE

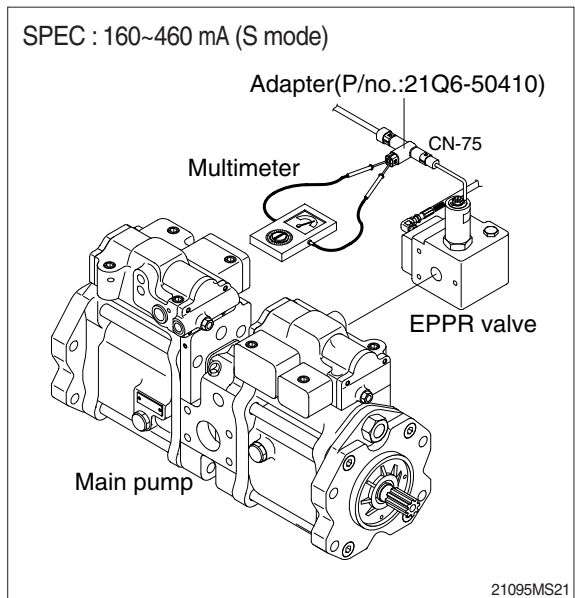
(1) **Test 1** : Check resistance at connector CN-75.

- ① Starting key OFF.
- ② Disconnect connector CN-75 from EPPR valve at main hydraulic pump.
- ③ Check resistance between 2 lines as figure.



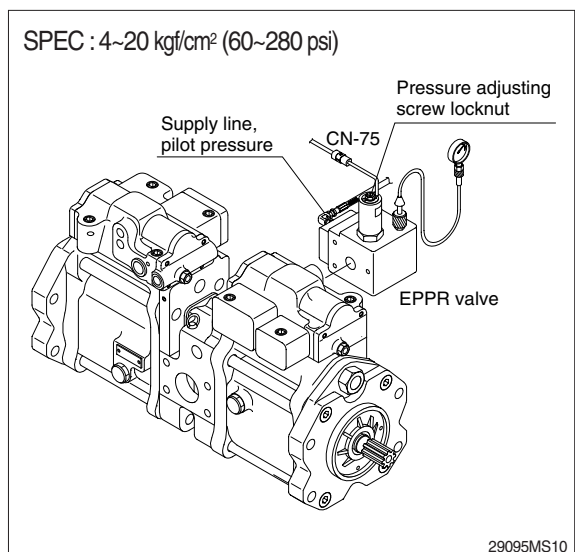
(2) **Test 2** : Check electric current at EPPR valve.

- ① Install multimeter as figure.
- ② Start engine.
- ③ Set the accel dial at "10" (MAX)
- ④ Set H-mode and cancel auto decel mode.
- ⑤ If tachometer show approx 2000 ± 50 rpm, check electric current.



(3) **Test 3** : Check pressure at EPPR valve.

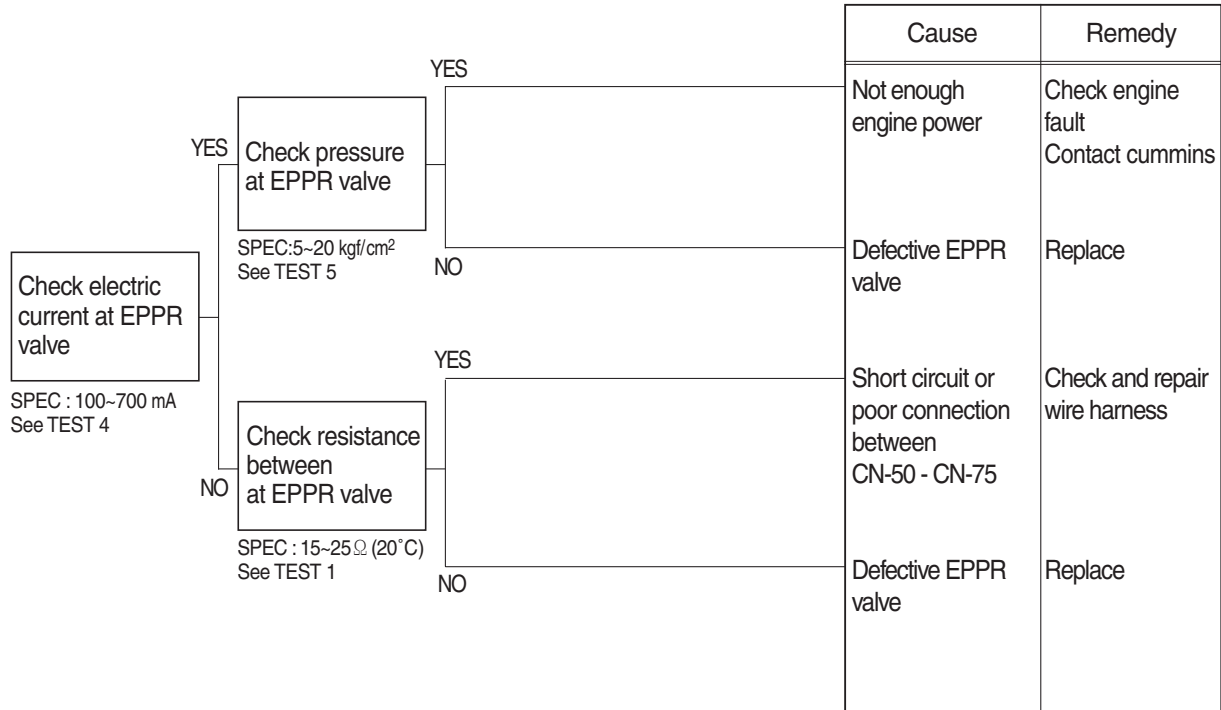
- ① Remove plug and connect pressure gauge as figure.
 - Gauge capacity : 0 to 50 kgf/cm² (0 to 710 psi)
- ② Start engine.
- ③ Set the accel dial at "10" (Max).
- ④ Set H-mode and cancel auto decel mode.
- ⑤ If tachometer show approx 2000 ± 50 rpm, check pressure.
- ⑥ If pressure is not correct, adjust it.
- ⑦ After adjust, test the machine.



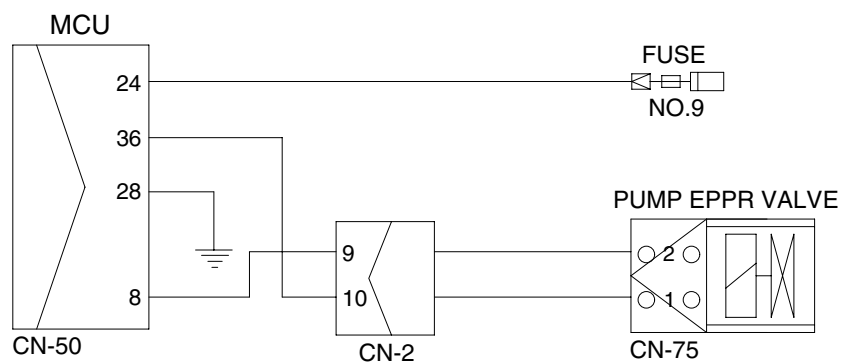
2. ENGINE STALL

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

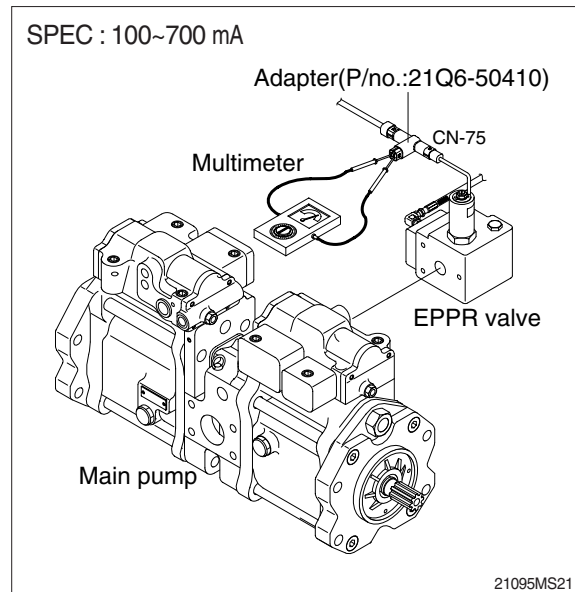


3009SH6MS30

2) TEST PROCEDURE

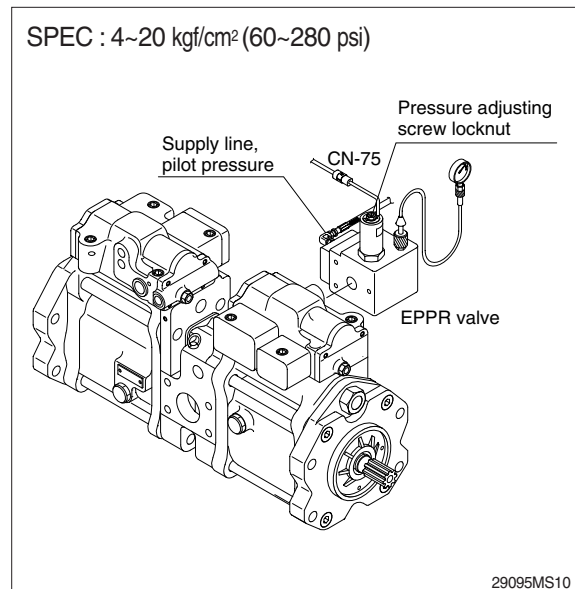
(1) Test 4 : Check electric current at EPPR valve at S-mode

- ① Install multimeter as figure.
- ② Start engine.
- ③ Set the accel dial at "10" (max)
- ④ Set H-mode with 2000 ± 50 rpm.
- ⑤ Check electric current.



(2) Test 5 : Check pressure at EPPR valve at S-mode

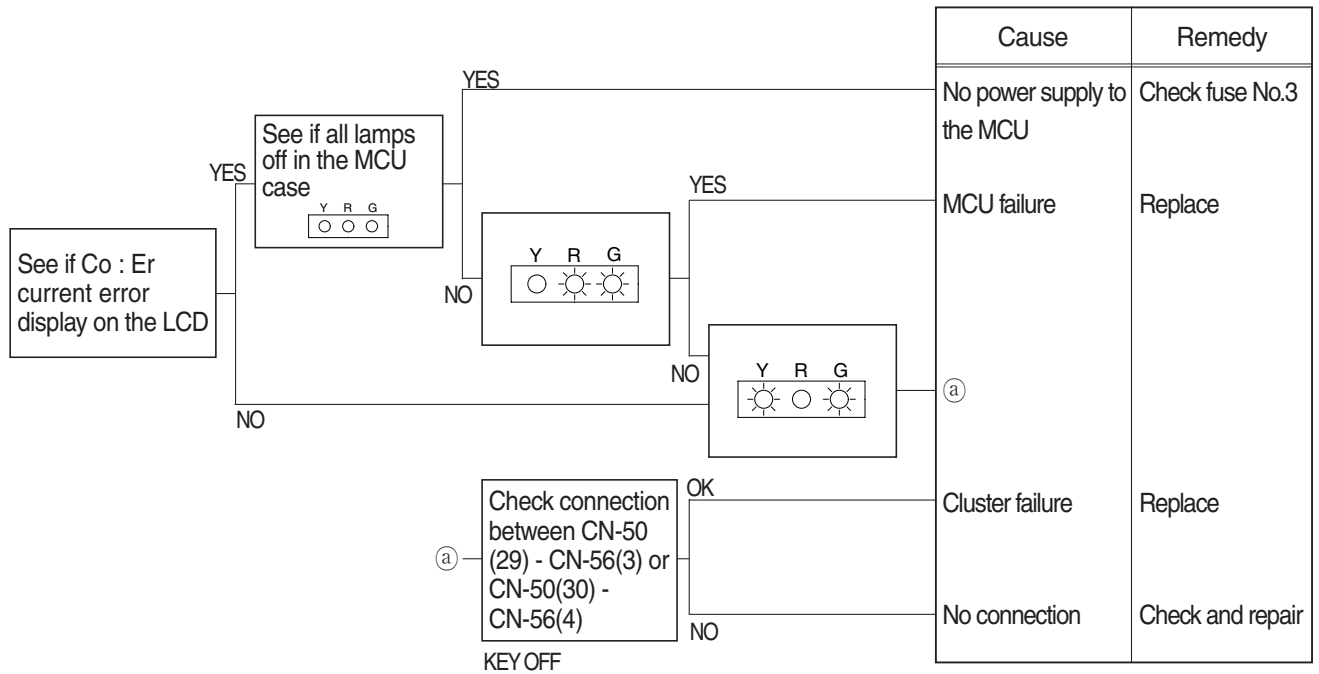
- ① Connect pressure gauge at EPPR valve.
- ② Start engine.
- ③ Set the accel dial at "10" (max)
- ④ Set H-mode with 2000 ± 50 rpm.
- ⑤ Operate bucket lever completely push or pull.
- ⑥ Hold arm lever at the end of stroke.
- ⑦ Check pressure at relief position.



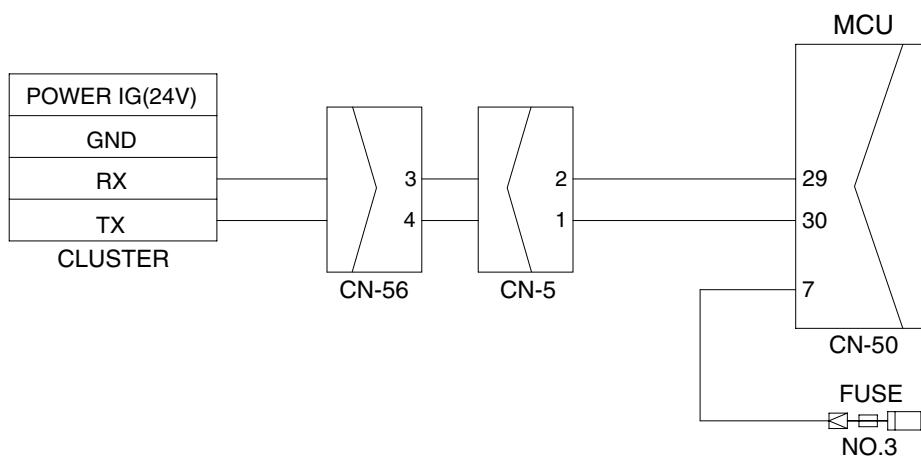
3. MALFUNCTION OF CLUSTER OR MODE SELECTION SYSTEM

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

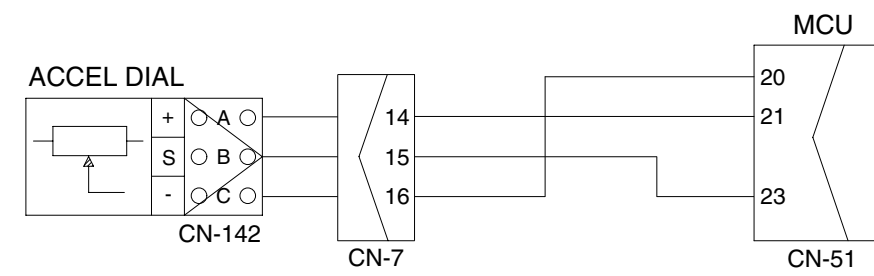
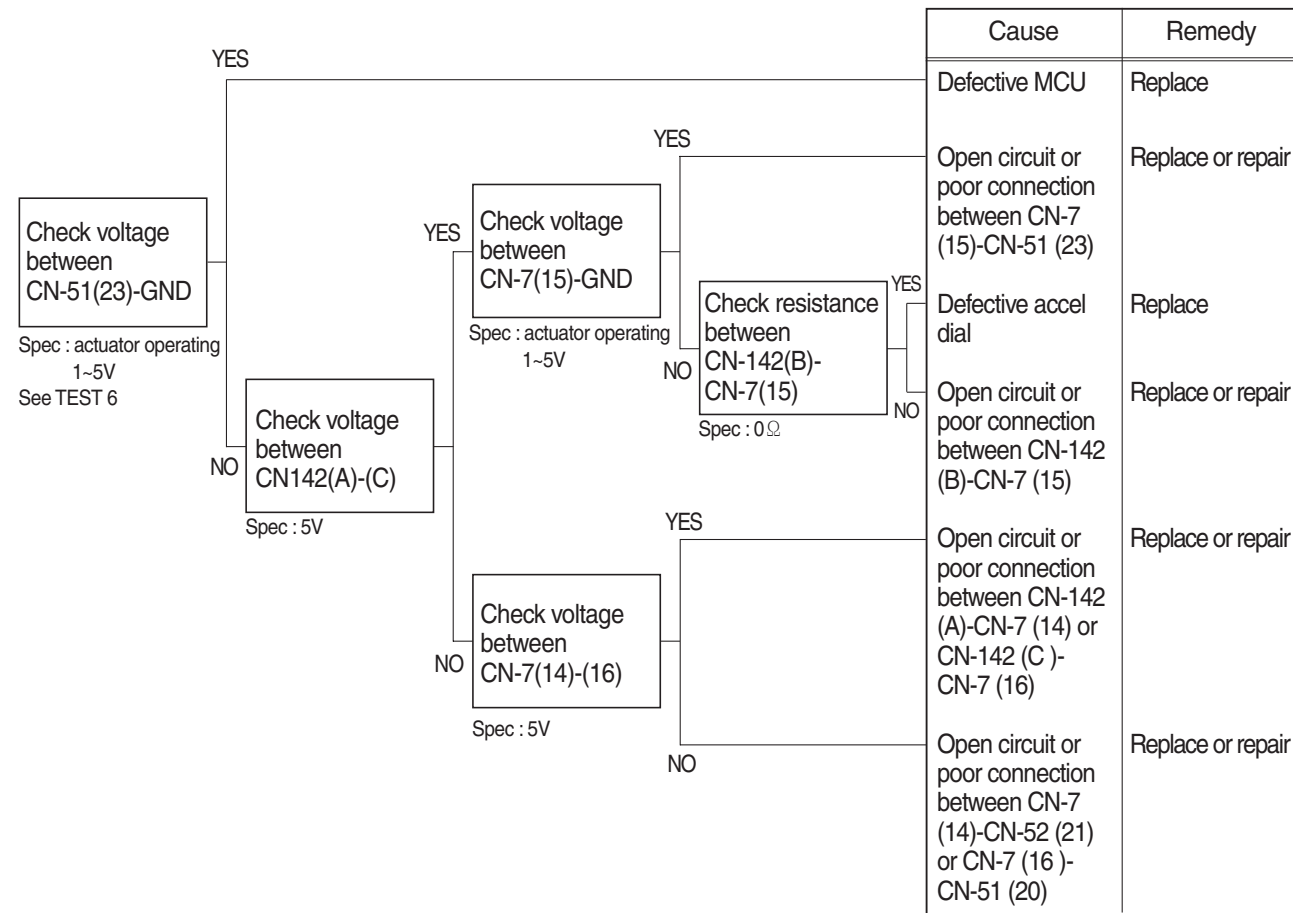


3009SH6MS31

4. MALFUNCTION OF ACCEL DIAL

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE

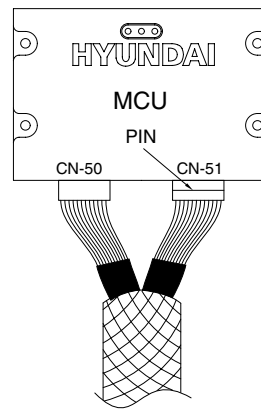


2) TEST PROCEDURE

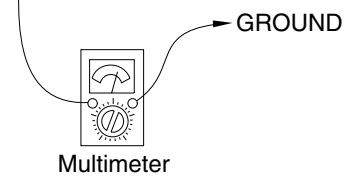
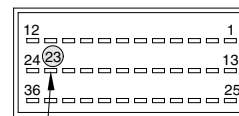
(1) **Test 6** : Check voltage at CN-51(23) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (21) of CN-52.
- ③ Starting key ON.
- ④ Check voltage as figure.

SPEC : Actuator operating : 1~5 V



CN-51 Female

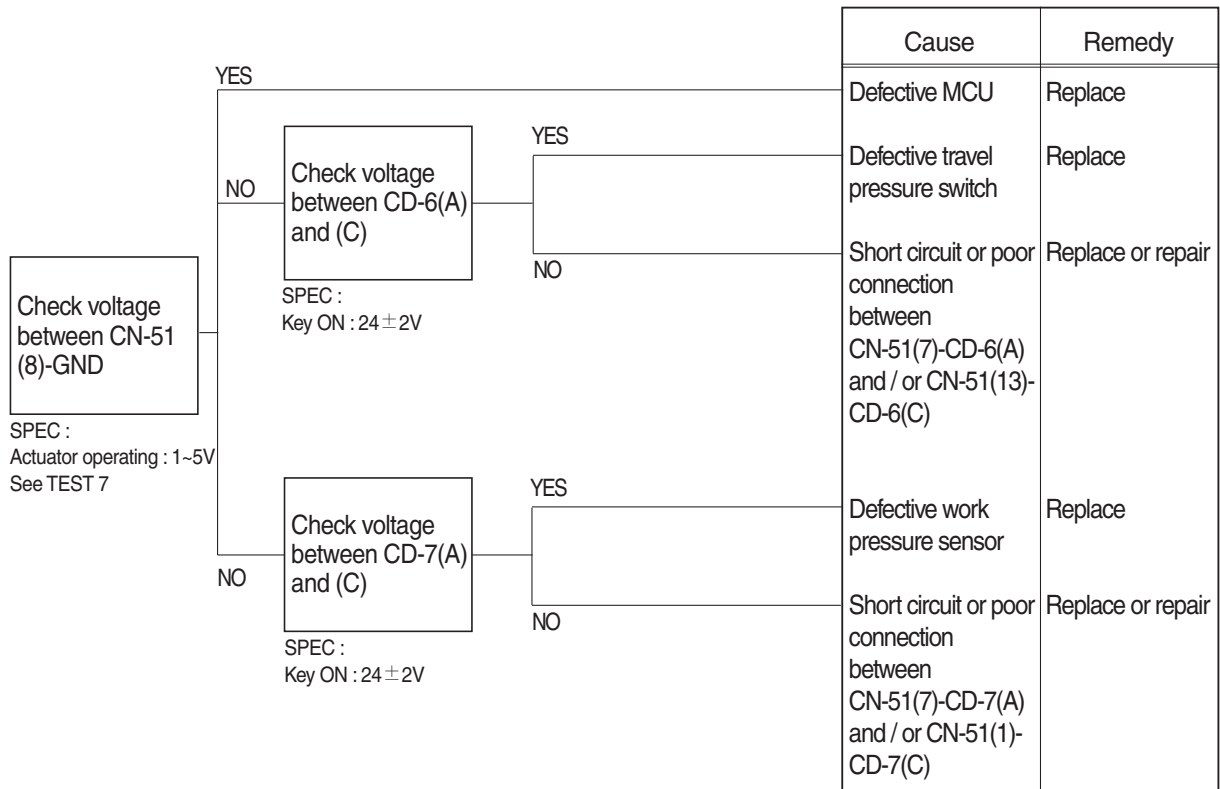


3009SH6MS33

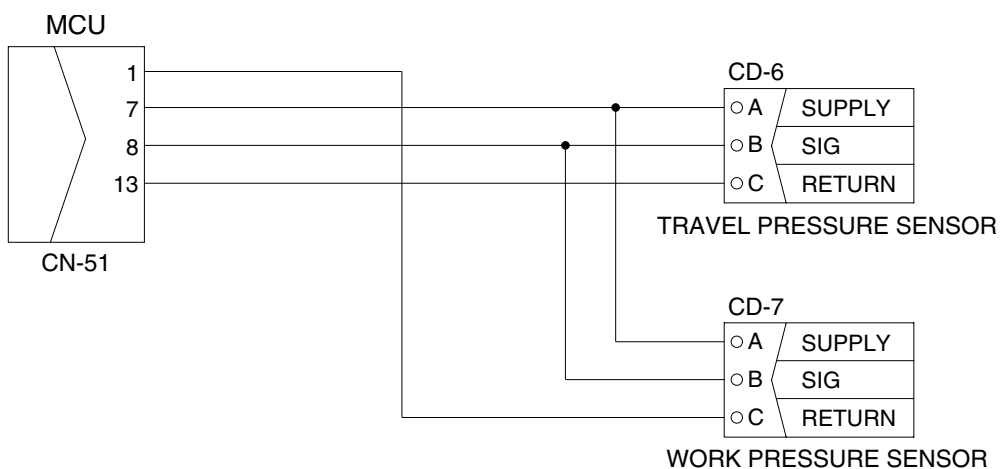
5. AUTO DECEL SYSTEM DOES NOT WORK

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



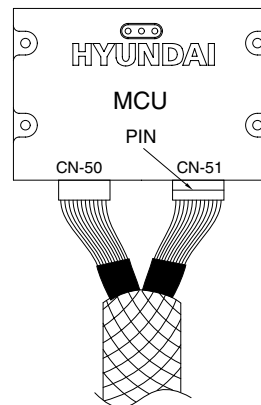
3009SH6MS34

2) TEST PROCEDURE

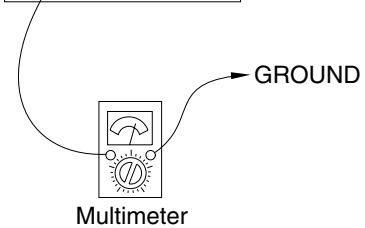
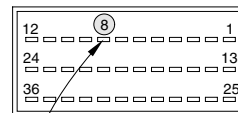
(1) **Test 7** : Check voltage at CN-51(8) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (8) of CN-51.
- ③ Starting key ON.
- ④ Check voltage as figure.

SPEC : Actuator operating : 1~5 V



CN-51 Female

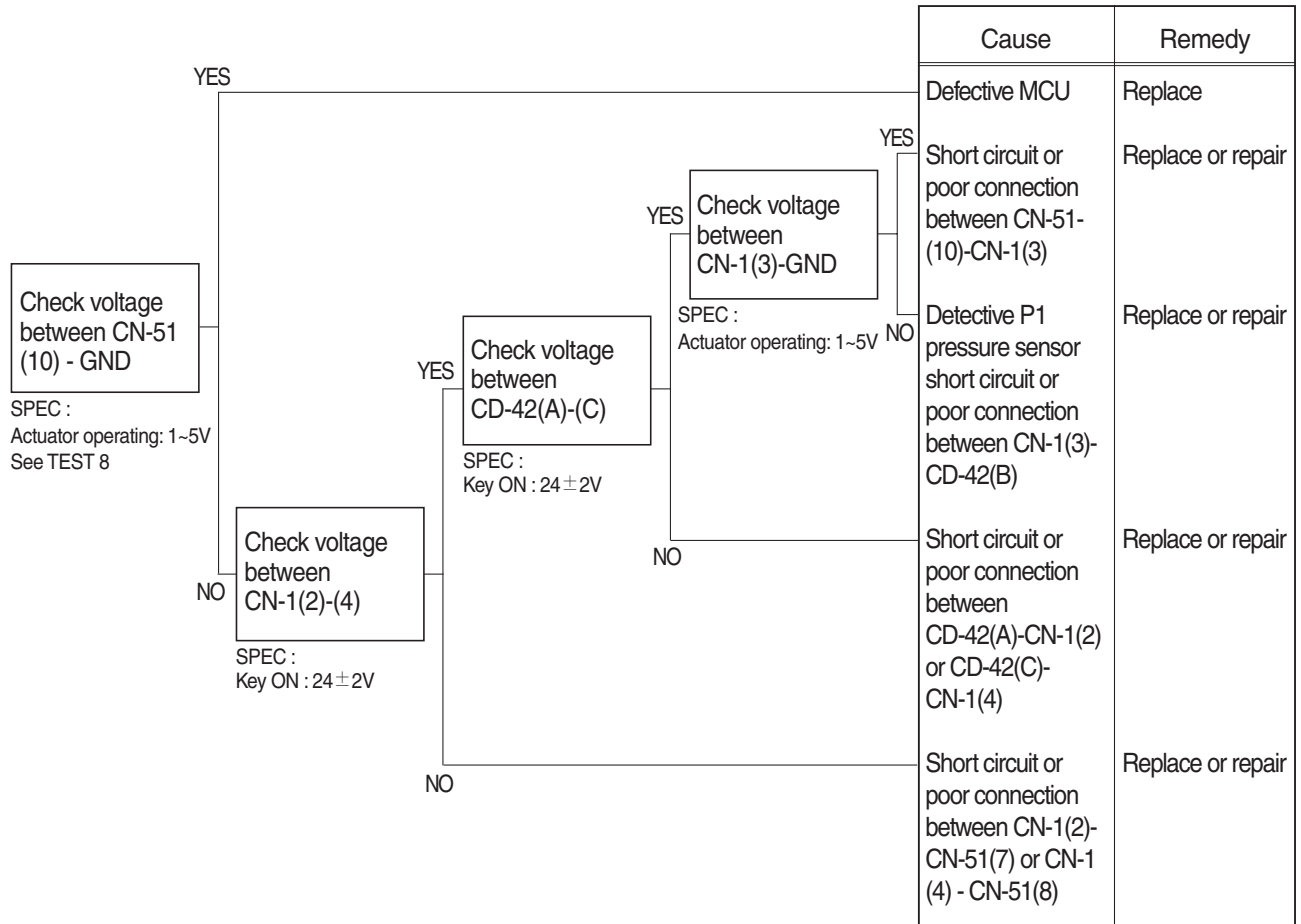


3009SH6MS35

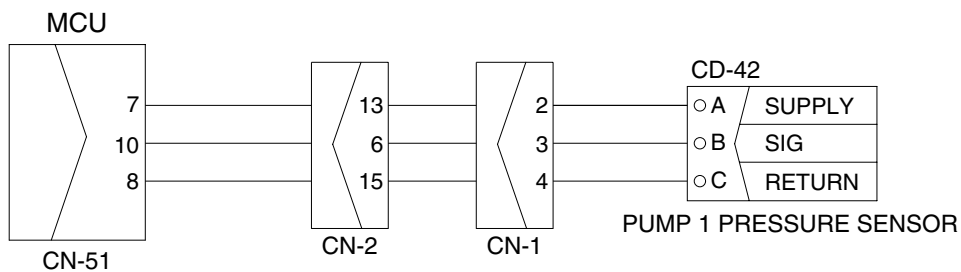
6. MALFUNCTION OF PUMP 1 PRESSURE SENSOR

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

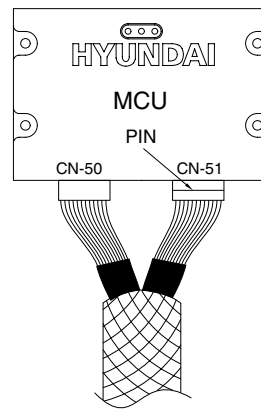


2) TEST PROCEDURE

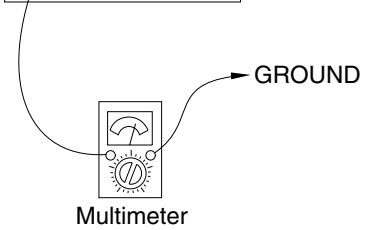
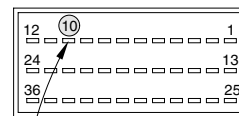
(1) **Test 8** : Check voltage at CN-51(10) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (10) of CN-51.
- ③ Starting key ON.
- ④ Check voltage as figure.

SPEC : Actuator operating : 1~5 V



CN-51 Female

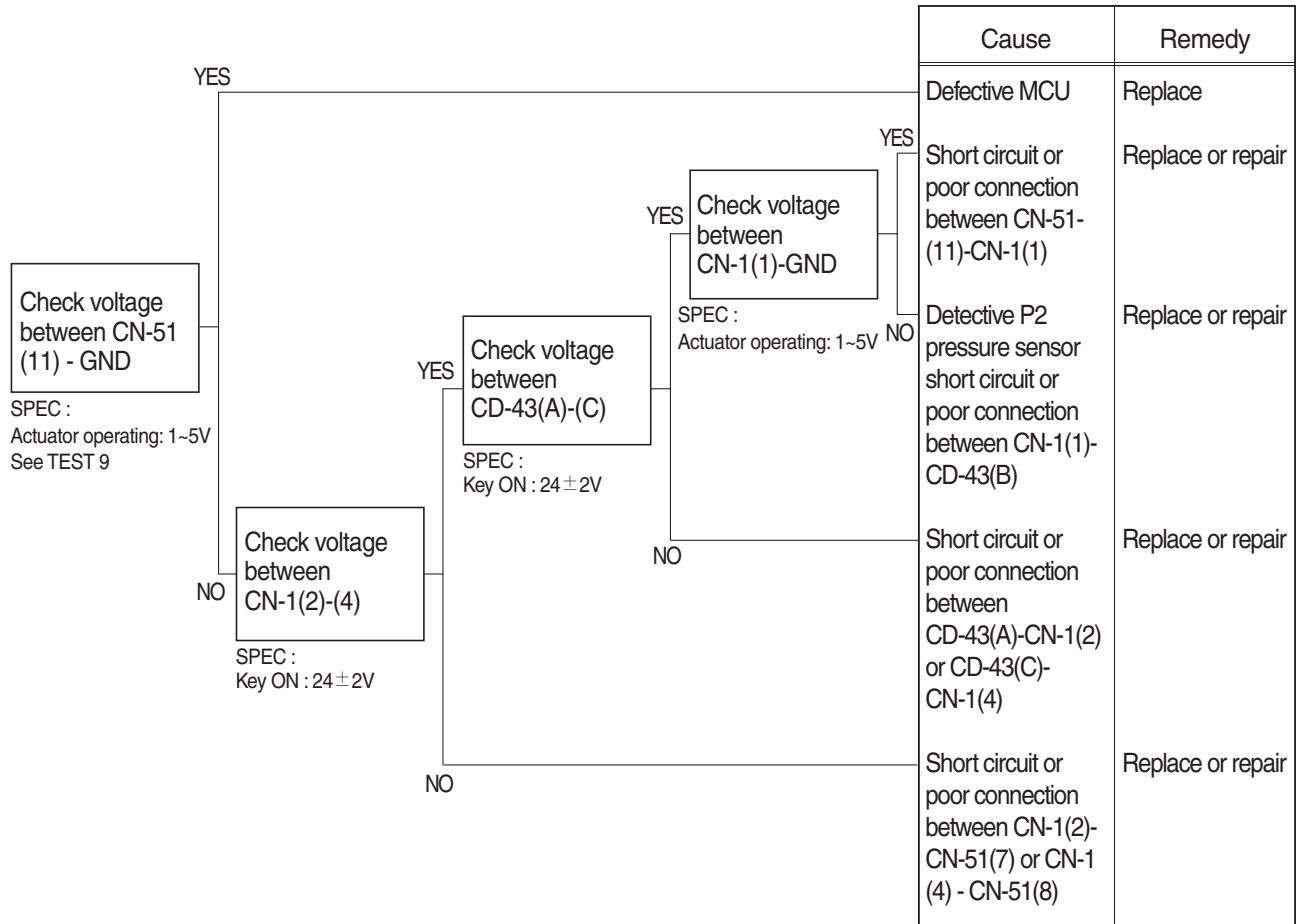


3009SH6MS37

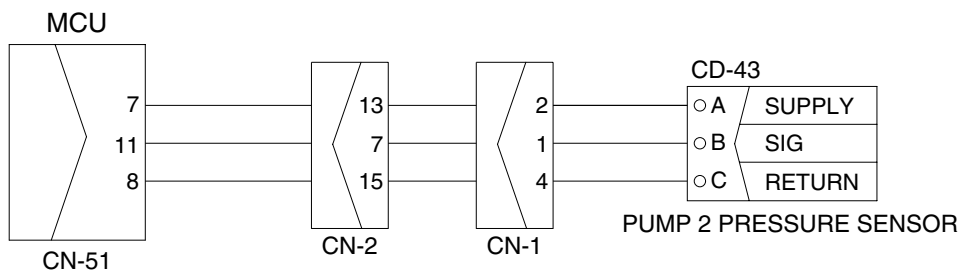
7. MALFUNCTION OF PUMP 2 PRESSURE SENSOR

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



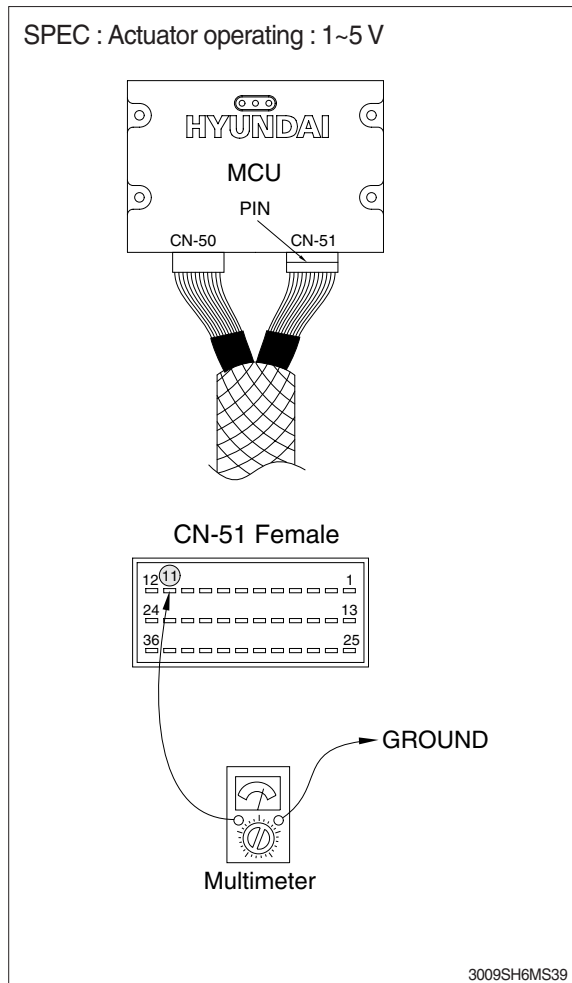
Wiring diagram



2) TEST PROCEDURE

(1) Test 9 : Check voltage at CN-51(11) and ground.

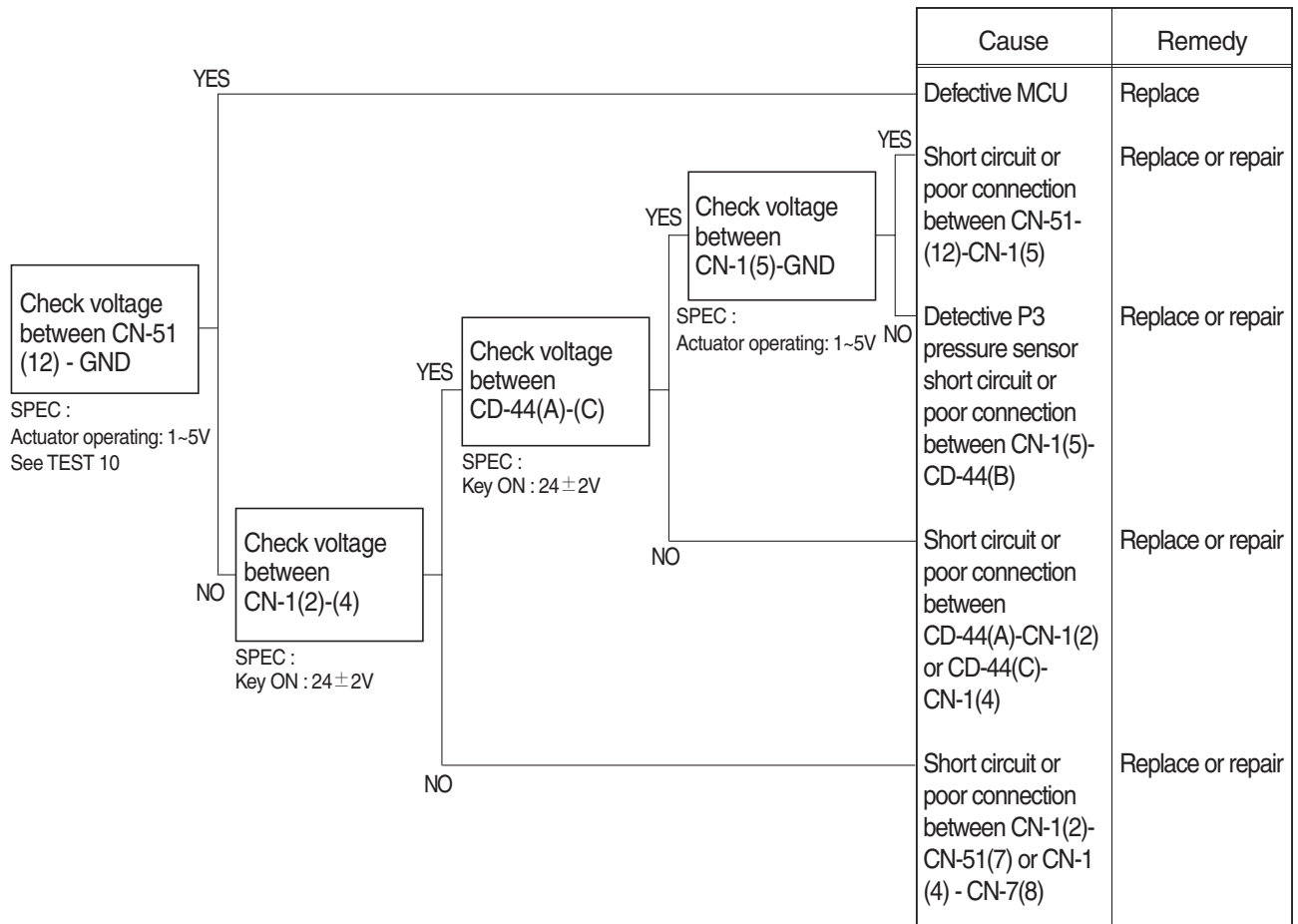
- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (11) of CN-51.
- ③ Starting key ON.
- ④ Check voltage as figure.



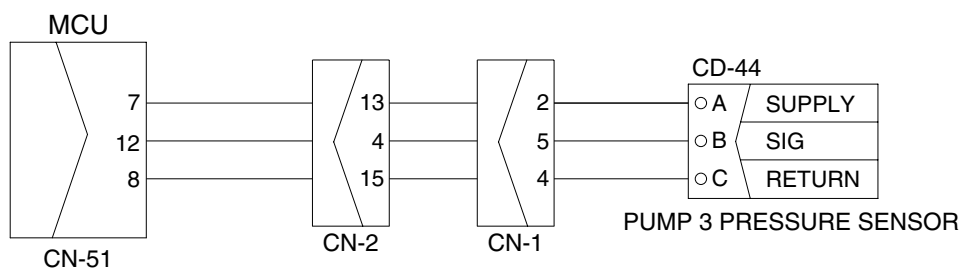
8. MALFUNCTION OF PUMP 3 PRESSURE SENSOR

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



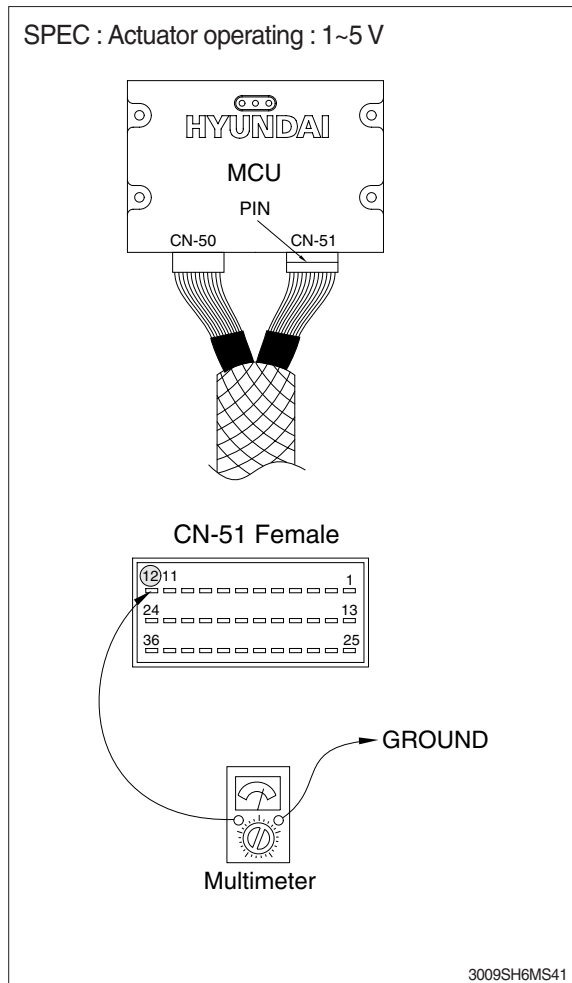
Wiring diagram



2) TEST PROCEDURE

(1) **Test 10** : Check voltage at CN-51(12) and ground.

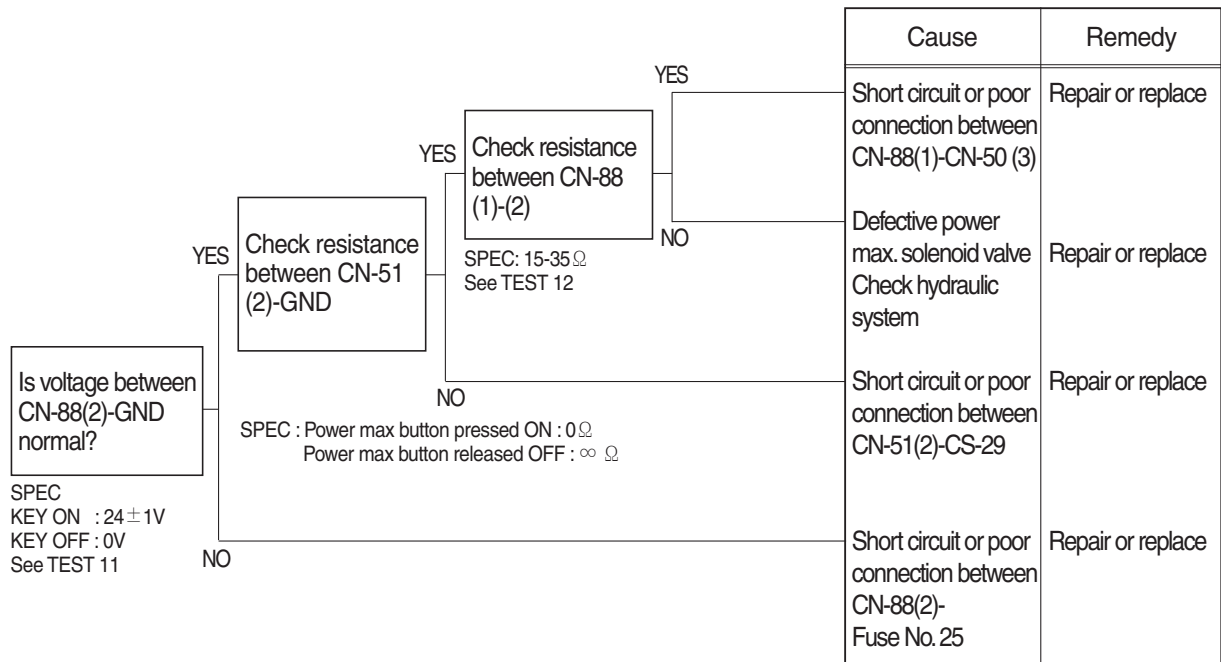
- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Insert prepared pin to rear side of connectors : One pin to (12) of CN-51.
- ③ Starting key ON.
- ④ Check voltage as figure.



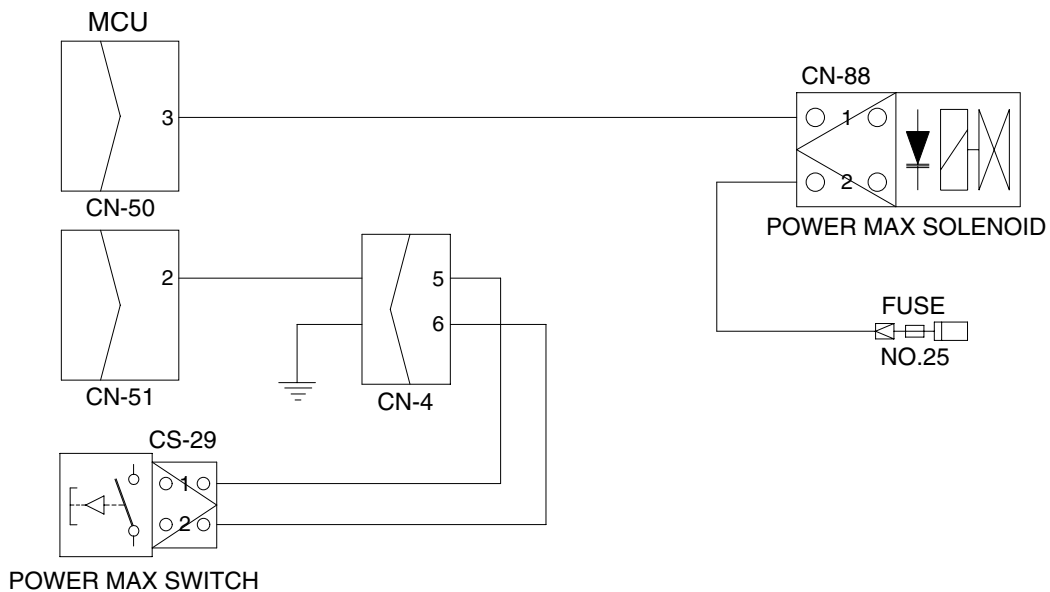
9. MALFUNCTION OF POWER MAX

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

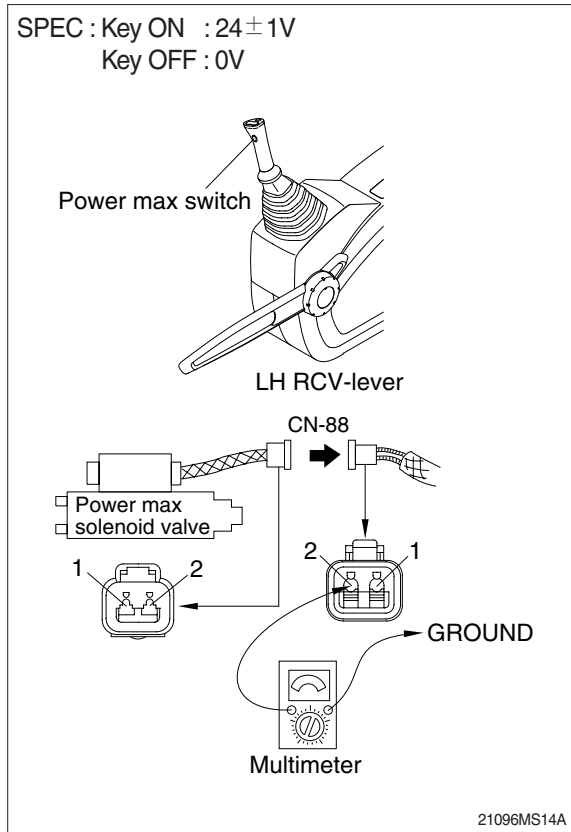


3009SH6MS42

2) TEST PROCEDURE

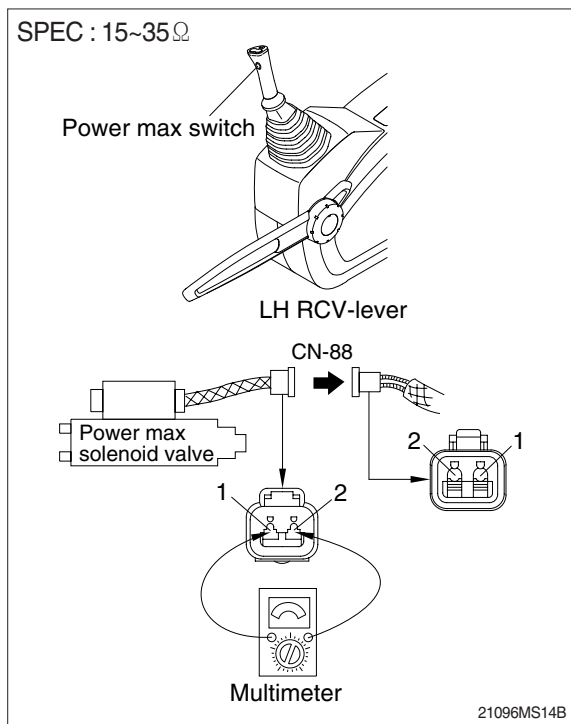
(1) **Test 11:** Check voltage between connector CN-88(2) - GND.

- ① Disconnect connector CN-88 from power max solenoid valve.
- ② Start key ON.
- ③ Check voltage as figure.



(2) **Test 12:** Check resistance of the solenoid valve between CN-88(1)-(2).

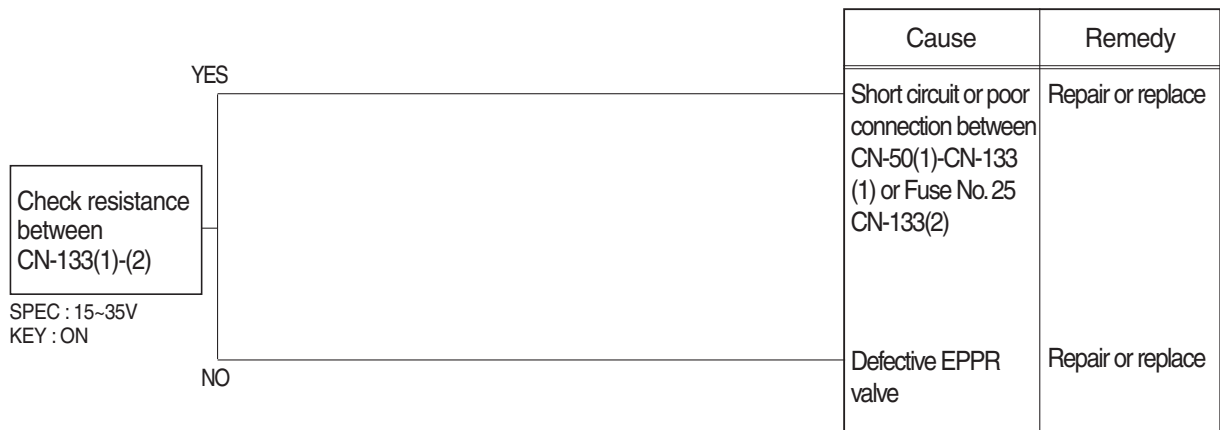
- ① Starting key OFF.
- ② Disconnect connector CN-88 from power max solenoid valve.
- ③ Check resistance as figure.



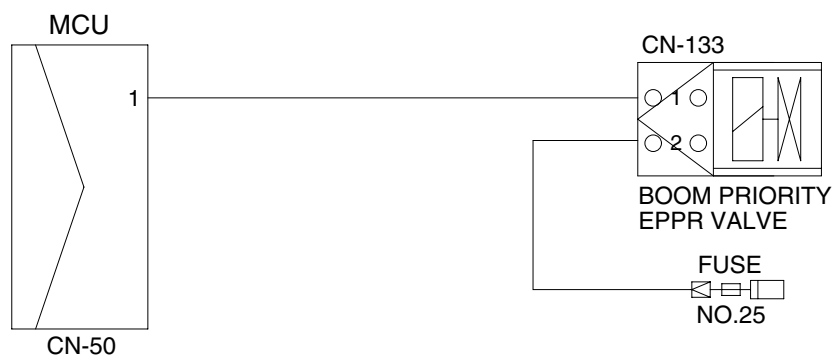
10. MALFUNCTION OF BOOM PRIORITY EPPR VALVE

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



3009SH6MS43