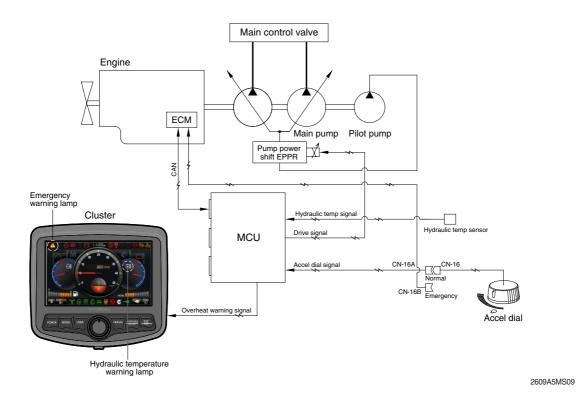
GROUP 7 ENGINE OVERHEAT PREVENTION SYSTEM



1. If the engine coolant temperature or the hydraulic oil temperature is overheated over 100°C, the warning lamp is ON and the pump input torque or the engine speed is reduced as below logic table.

2. LOGIC TABLE

Description		Condition	Function
First step warning	Activated	- Coolant temperature : Above 103°C - Hydraulic oil temperature : Above 100°C	- Warning lamp : ON , buzzer : OFF - Pump input torque is reduced.
			Warning lamp & buzzer : ONPump input torque is reduced.
	Canceled	 Coolant temperature : Less than 100°C Hydraulic oil temperature : Less than 95°C 	- Return to pre-set the pump absorption torque.
Second step warning	Activated	- Coolant temperature : Above 107°C - Hydraulic oil temperature : Above 105°C	Emergency warning lamp pops up on the center of LCD and the buzzer sounds.Engine speed is reduced after 10 seconds.
	Canceled	- Coolant temperature : Less than 103°C - Hydraulic oil temperature : Less than 100°C	 Return to pre-set the engine speed. Hold pump absorption torque on the first step warning.