

# SECTION 1 GENERAL



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# SECTION 1 GENERAL

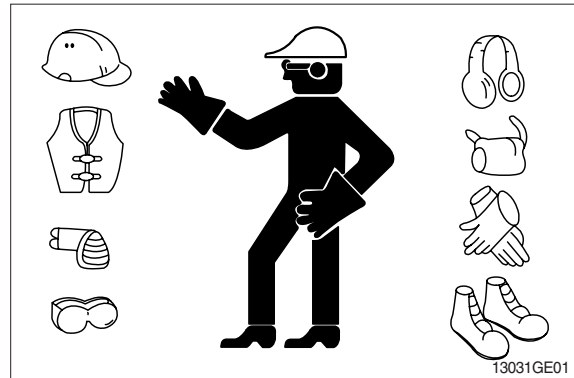
## GROUP 1 SAFETY

### FOLLOW SAFE PROCEDURE

Unsafe work practices are dangerous. Understand service procedure before doing work; Do not attempt shortcuts.

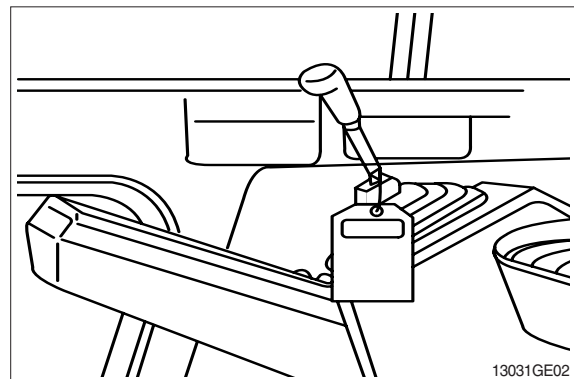
### WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.



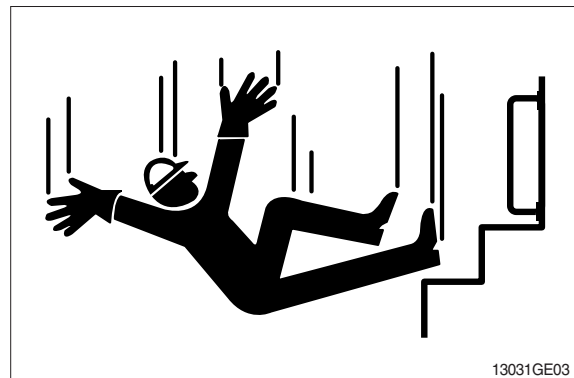
### WARN OTHERS OF SERVICE WORK

Unexpected machine movement can cause serious injury. Before performing any work on the excavator, attach a 「Do Not Operate」 tag on the right side control lever.



### USE HANDHOLDS AND STEPS

Falling is one of the major causes of personal injury. When you get on and off the machine, always maintain a three point contact with the steps and handrails and face the machine. Do not use any controls as handholds. Never jump on or off the machine. Never mount or dismount a moving machine. Be careful of slippery conditions on platforms, steps, and handrails when leaving the machine.

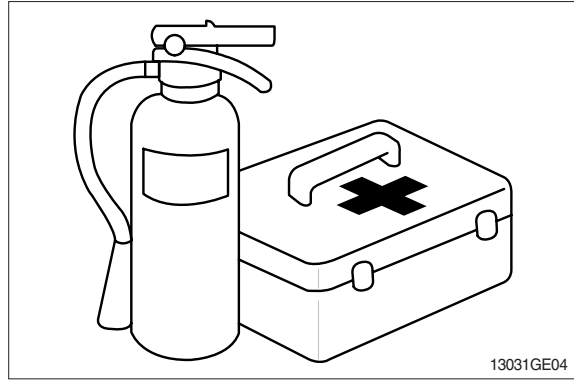


## PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

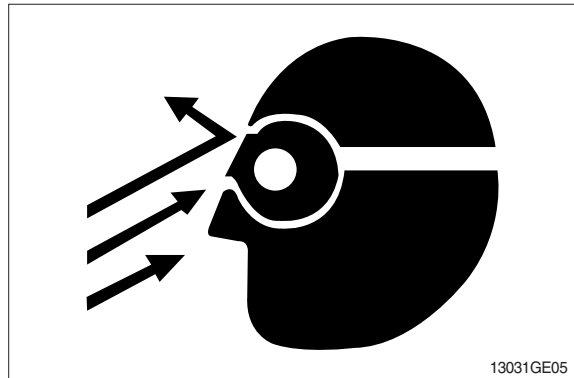
Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



## PROTECT AGAINST FLYING DEBRIS

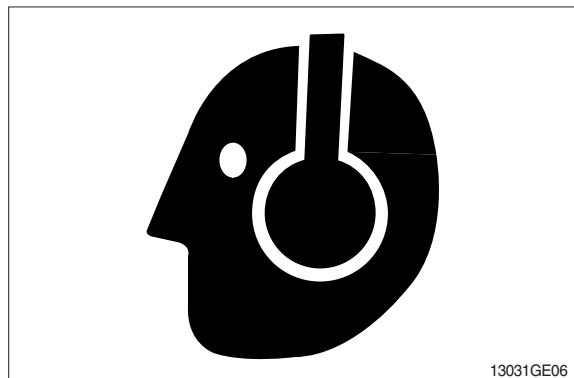
Guard against injury from flying pieces of metal or debris; Wear goggles or safety glasses.



## PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

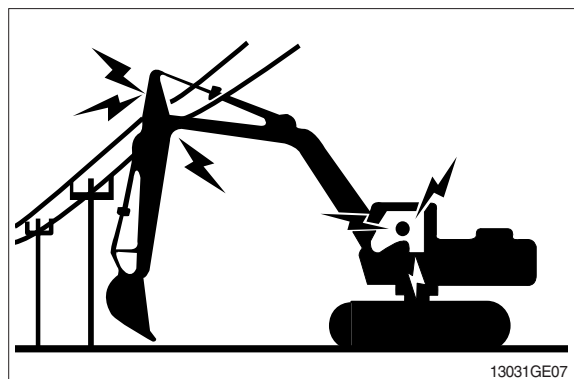
Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



## AVOID POWER LINES

Serious injury or death can result from contact with electric lines.

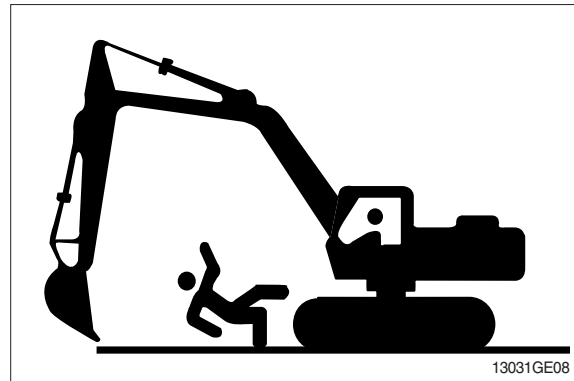
Never move any part of the machine or load closer to electric line than 3m(10ft) plus twice the line insulator length.



## KEEP RIDERS OFF EXCAVATOR

Only allow the operator on the excavator. Keep riders off.

Riders on excavator are subject to injury such as being struck by foreign objects and being thrown off the excavator. Riders also obstruct the operator's view resulting in the excavator being operated in an unsafe manner.

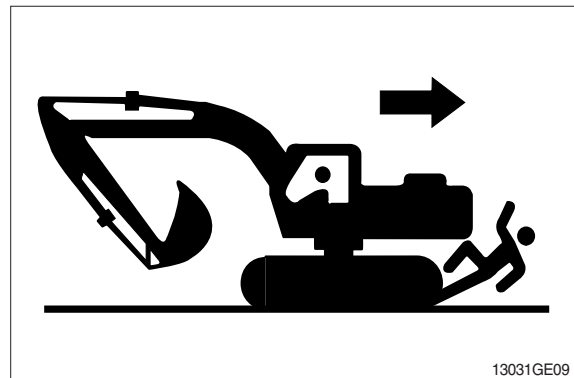


## MOVE AND OPERATE MACHINE SAFELY

Bystanders can be run over. Know the location of bystanders before moving, swinging, or operating the machine.

Always keep the travel alarm in working condition. It warns people when the excavator starts to move.

Use a signal person when moving, swinging, or operating the machine in congested areas. Coordinate hand signals before starting the excavator.



## OPERATE ONLY FROM OPERATOR'S SEAT

Avoid possible injury machine damage. Do not start engine by shorting across starter terminals.

NEVER start engine while standing on ground. Start engine only from operator's seat.



## PARK MACHINE SAFELY

Before working on the machine:

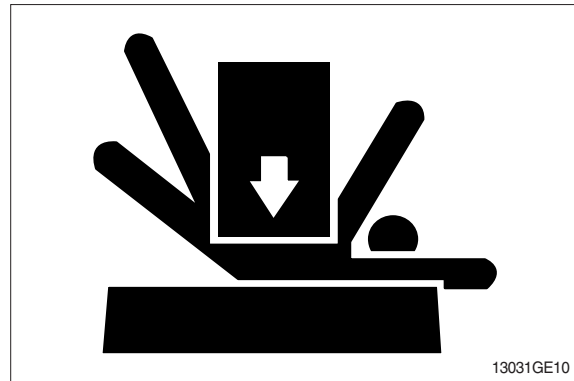
- Park machine on a level surface.
- Lower bucket to the ground.
- Turn auto idle switch off.
- Run engine at 1/2 speed without load for 2 minutes.
- Turn key switch to OFF to stop engine.  
Remove key from switch.
- Move pilot control shutoff lever to locked position.
- Allow engine to cool.

### SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load.

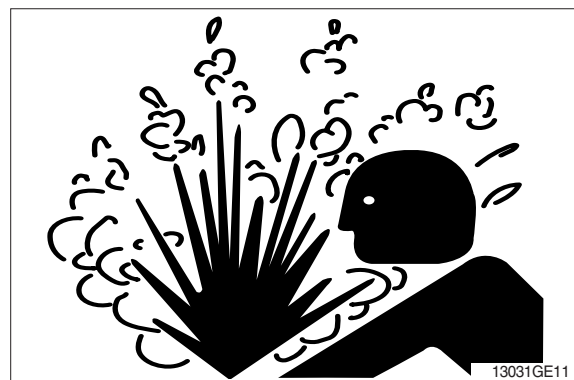
Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



### SERVICE COOLING SYSTEM SAFELY

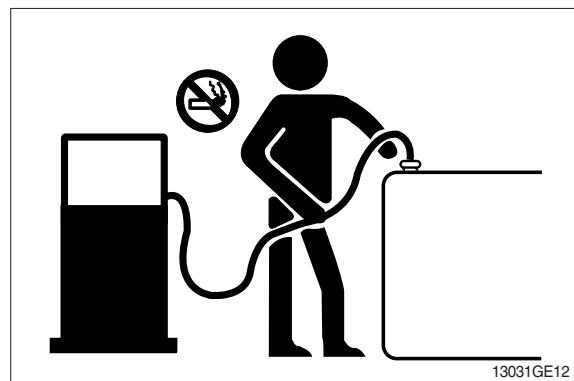
Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off engine. Only remove filler cap when cool enough to touch with bare hands.



### HANDLE FLUIDS SAFELY-AVOID FIRES

Handle fuel with care; It is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks. Always stop engine before refueling machine. Fill fuel tank outdoors.



Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; They can ignite and burn spontaneously.



## BEWARE OF EXHAUST FUMES

Prevent asphyxiation. Engine exhaust fumes can cause sickness or death.

If you must operate in a building, be positive there is adequate ventilation. Either use an exhaust pipe extension to remove the exhaust fumes or open doors and windows to bring enough outside air into the area.

## REMOVE PAINT BEFORE WELDING OR HEATING

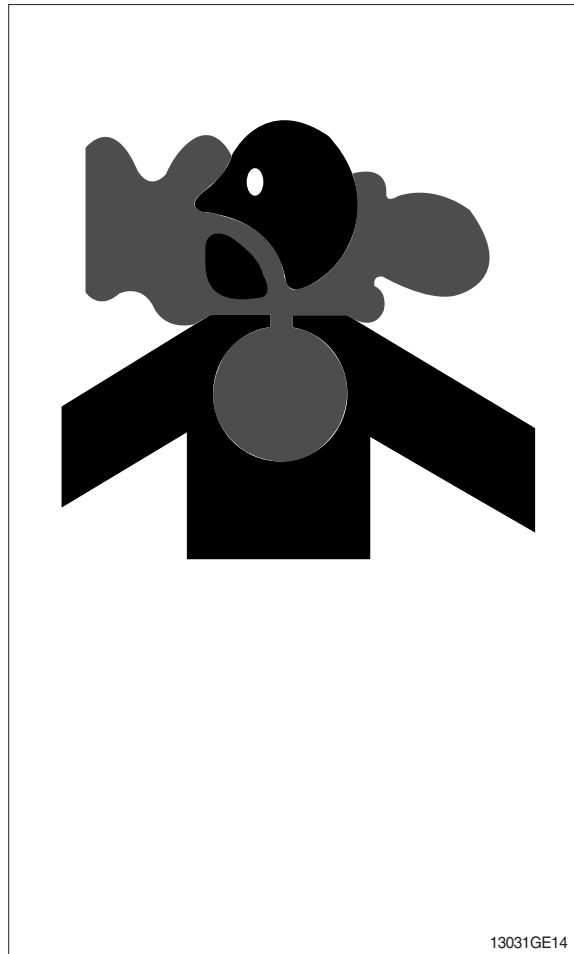
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



## ILLUMINATE WORK AREA SAFELY

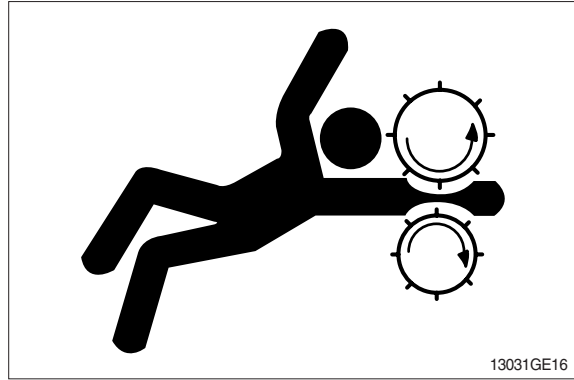
Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.



## SERVICE MACHINE SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

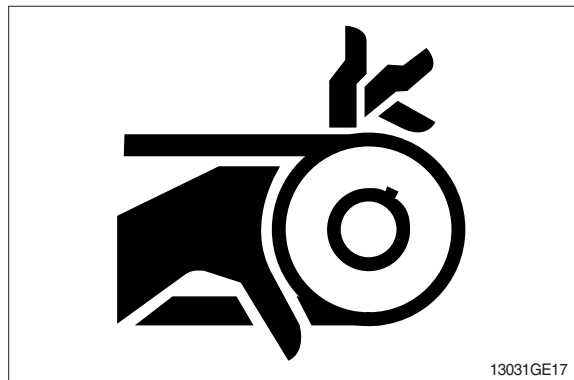
Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



## STAY CLEAR OF MOVING PARTS

Entanglements in moving parts can cause serious injury.

To prevent accidents, use care when working around rotating parts.



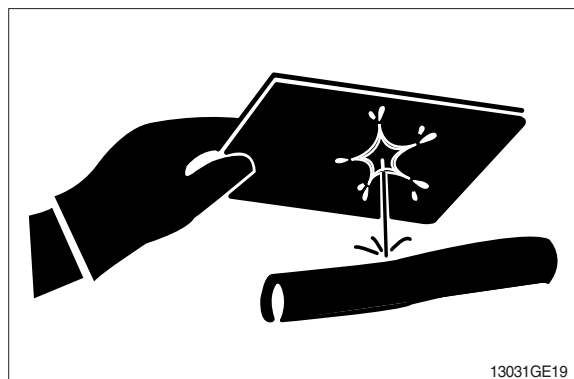
## AVOID HIGH PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result.



## AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials.

Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area. Install fire resisting guards to protect hoses or other materials.



## PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

Do not charge a frozen battery; It may explode. Warm battery to 16°C (60°F).



## PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

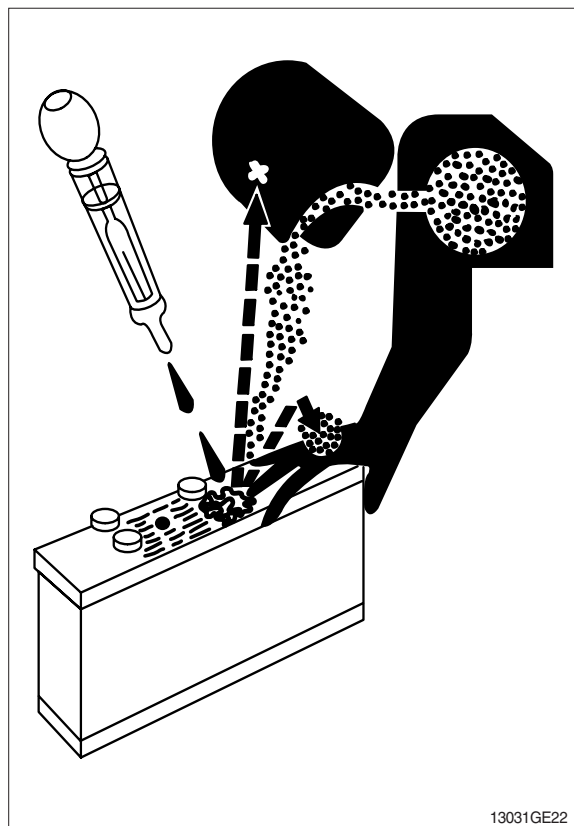
1. Filling batteries in a well-ventilated area.
2. Wearing eye protection and rubber gloves.
3. Avoiding breathing fumes when electrolyte is added.
4. Avoiding spilling or dripping electrolyte.
5. Use proper jump start procedure.

If you spill acid on yourself:

1. Flush your skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush your eyes with water for 10-15 minutes. Get medical attention immediately.

If acid is swallowed:

1. Drink large amounts of water or milk.
2. Then drink milk of magnesia, beaten eggs, or vegetable oil.
3. Get medical attention immediately.





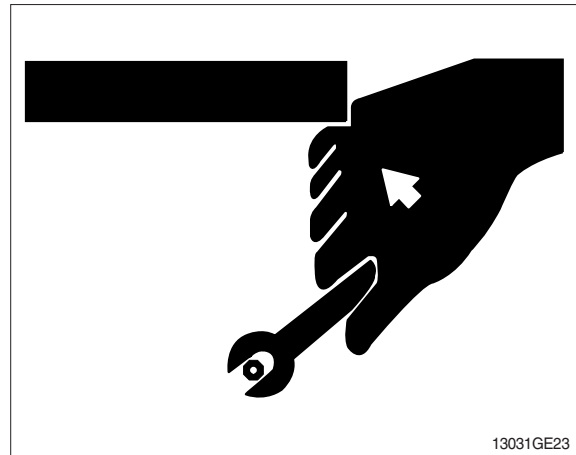
## USE TOOLS PROPERLY

Use tools appropriate to the work. Makeshift tools, parts, and procedures can create safety hazards.

Use power tools only to loosen threaded tools and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only recommended replacement parts. (See Parts catalogue.)

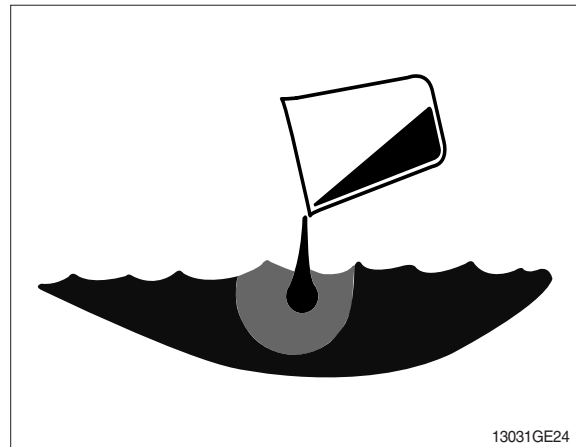


## DISPOSE OF FLUIDS PROPERLY

Improperly disposing of fluids can harm the environment and ecology. Before draining any fluids, find out the proper way to dispose of waste from your local environmental agency.

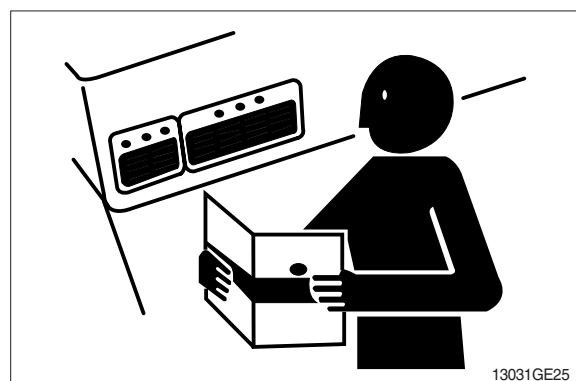
Use proper containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

DO NOT pour oil into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil, fuel, coolant, brake fluid, filters, batteries, and other harmful waste.



## REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.

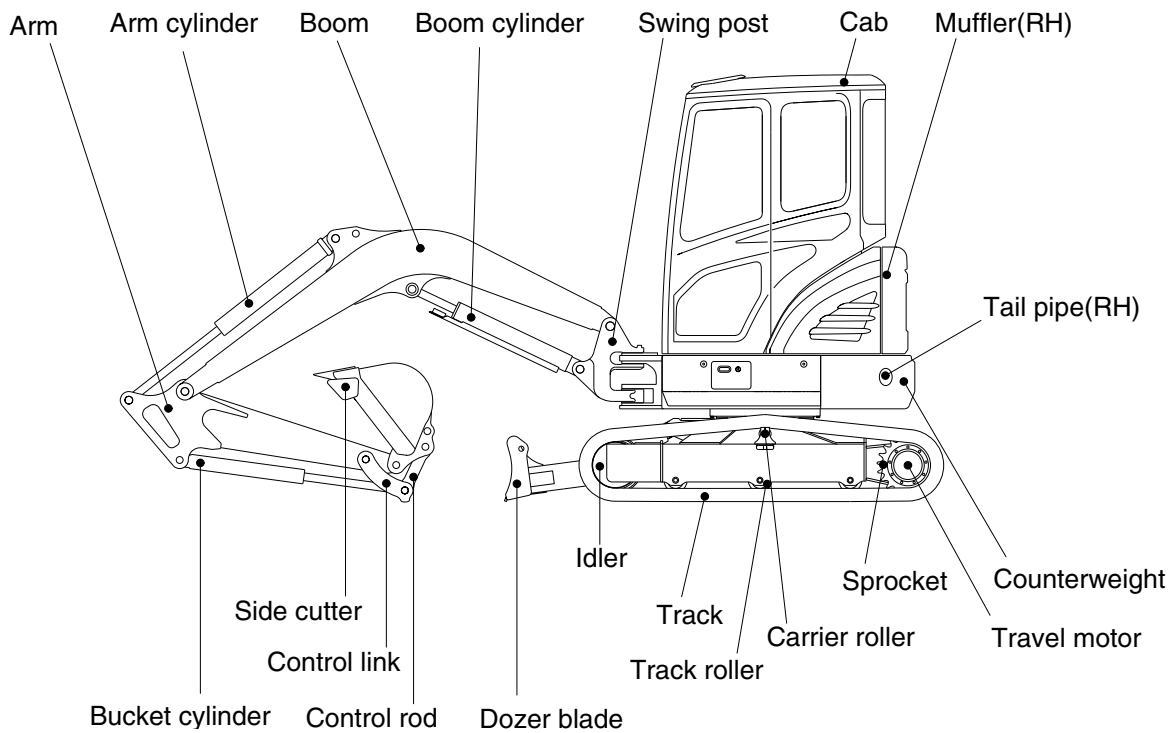
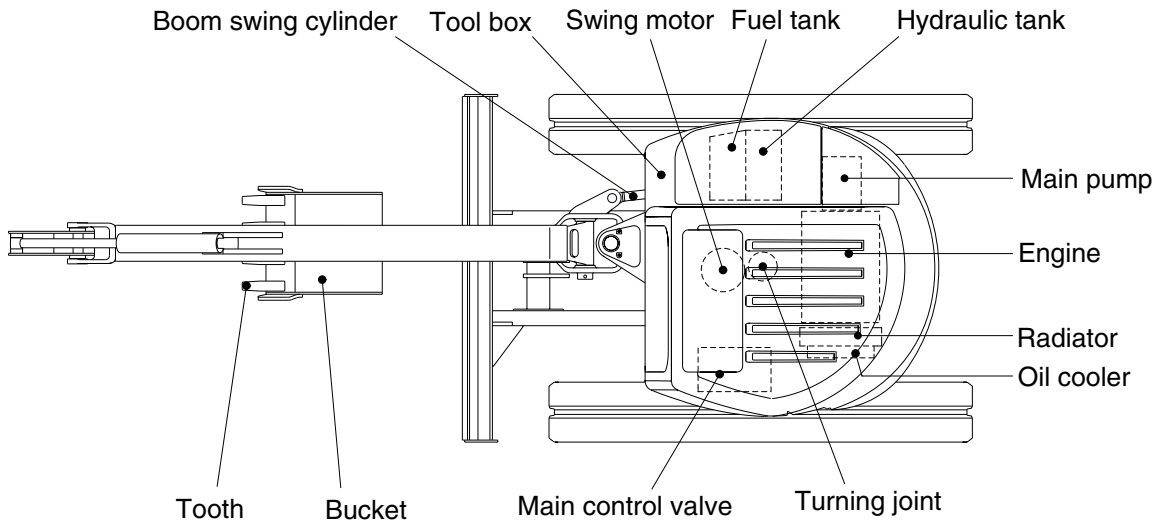


## LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.

# GROUP 2 SPECIFICATIONS

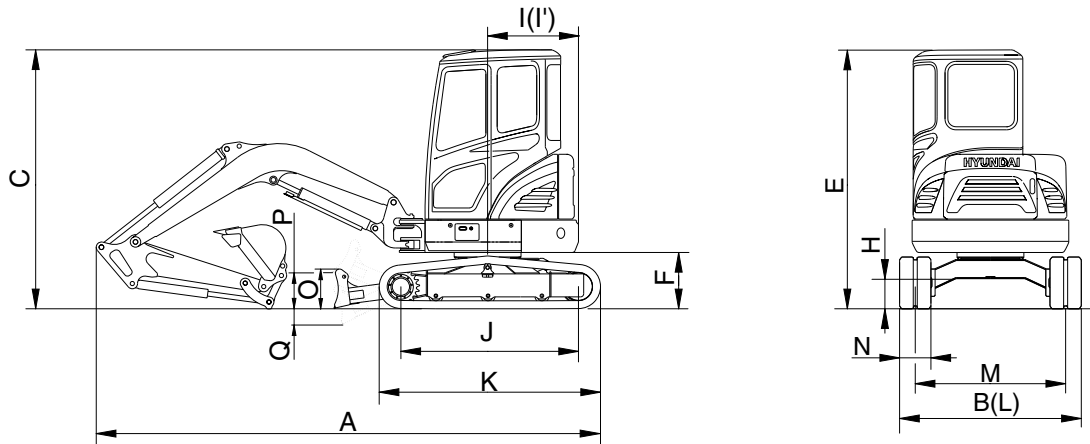
## 1. MAJOR COMPONENT



R25Z9AK2SP01

## 2. SPECIFICATIONS

### 1) 1.945 m ( 6' 5") MONO BOOM, 1.12 m ( 3' 8") ARM, WITH BOOM SWING POST

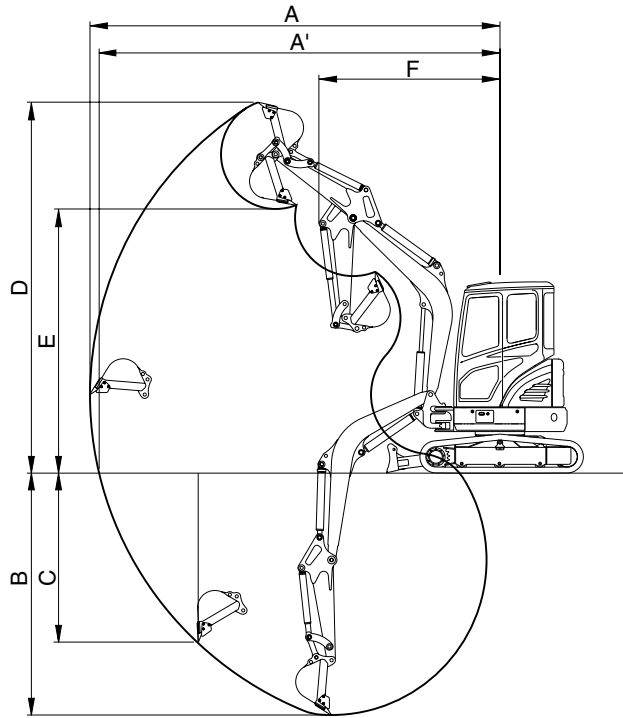


R25Z9AK2SP02

Description		Unit	Specification
Operating weight (cabin / canopy)		kg (lb)	2580 (5690) / 2430 (5360)
Bucket capacity (SAE heaped), standard		m <sup>3</sup> (yd <sup>3</sup> )	0.07 (0.09)
Overall length	A	mm (ft-in)	4030 (13' 3")
Overall width, with 250 mm shoe	B		1500 (4' 11")
Overall height	C		2500 (8' 2")
Overall height of cab	E		2500 (8' 2")
Ground clearance of counterweight	F		510 (1' 8")
Minimum ground clearance	H		290 (0' 11")
Rear-end distance	I		775 (2' 7")
Rear-end swing radius	I'		775 (2' 7")
Distance between tumbler rollers	J		1490 (4' 11")
Undercarriage length	K		1910 (6' 3")
Undercarriage width	L		1500 (4' 11")
Track gauge	M		1250 (4' 1")
Track shoe width, standard	N		250 (9.8")
Height of blade	O		300 (1' 0")
Ground clearance of blade up	P		330 (1' 1")
Depth of blade down	Q		380 (1' 3")
Travel speed (low/high)			km/hr (mph)
Swing speed		rpm	9.1
Gradeability		Degree (%)	30 (58)
Ground pressure 250 mm rubber shoe (cab / canopy)		kgf/cm <sup>2</sup> (psi)	0.32 (4.6) / 0.3 (4.34)

### 3. WORKING RANGE

#### 1) 1.945 m (6' 5") MONO BOOM WITH BOOM SWING POST



R27Z92SP03

Description		1.12 m (3' 8") Arm
Max digging reach	A	4480 mm (14' 8")
Max digging reach on ground	A'	4340 mm (14' 3")
Max digging depth	B	2420 mm ( 7' 11")
Max vertical wall digging depth	C	1460 mm ( 4' 9")
Max digging height	D	4150 mm (13' 7")
Max dumping height	E	2930 mm ( 9' 7")
Min swing radius	F	1980 mm ( 6' 6")
Boom swing radius (left/right)		75°/50°
Bucket digging force	SAE	19.2 kN
		1960 kgf
		4320 lbf
	ISO	21.1 kN
		2150 kgf
		4740 lbf
Arm crowd force	SAE	14.2 kN
		1450 kgf
		3200 lbf
	ISO	14.6 kN
		1490 kgf
		3280 lbf











## 4. WEIGHT

Item	kg	lb
Upperstructure assembly	979	2158
Main frame weld assembly	305	672
Engine assembly	124	273
Main pump assembly	19	42
Main control valve assembly	25	55
Swing motor assembly	34	75
Hydraulic oil tank assembly	50	110
Fuel tank assembly	30	70
Boom swing post	65	143
Counterweight	117	258
Cab assembly	210	460
Lower chassis assembly	828	1825
Track frame weld assembly	220	485
Swing bearing	47	100
Travel motor assembly	36	80
Turning joint	11	24
Track recoil spring	16	35
Idler	20	44
Carrier roller	3	7
Track roller	10	22
Sprocket	7	15
Rubber track (250 mm)	117	258
Dozer blade assembly	92	200
Front attachment assembly (1.945 m boom, 1.12 m arm, 0.07 m <sup>3</sup> SAE heaped bucket)	318	701
1.945 m boom assembly	80	176
1.12 m arm assembly	45	99
0.07 m <sup>3</sup> SAE heaped bucket	57	126
Boom cylinder assembly	26	57
Arm cylinder assembly	26	57
Bucket cylinder assembly	20	44
Bucket control link assembly	20	45
Dozer cylinder assembly	21	46
Boom swing cylinder assembly	23	51

## 5. LIFTING CAPACITIES

1) 1.945 m (6' 5") boom, 1.12 m ( 3' 8") arm equipped with 0.07 m<sup>3</sup> (SAE heaped) bucket and 250 mm (10") rubber track, the dozer blade up with 117 kg (258 lb) counterweight.

·  : Rating over-front      ·  : Rating over-side or 360 degree

Load point height		Load radius								At max. reach		
		2.0 m (7.0 ft)		2.5 m (8.0 ft)		3.0 m (10.0 ft)		3.5 m (11.0 ft)		Capacity		Reach
												m (ft)
3.5 m (11.0 ft)	kg									440	440	3.07 (10.1)
	lb									970	970	
3.0 m (10.0 ft)	kg					450	450			330	330	3.59 (11.8)
	lb					990	990			730	730	
2.5 m (8.0 ft)	kg					450	450	340	340	280	280	3.92 (12.9)
	lb					990	990	750	750	620	620	
2.0 m (7.0 ft)	kg			610	600	450	440	340	340	250	250	4.13 (13.5)
	lb			1340	1320	990	970	750	750	550	550	
1.5 m (5.0 ft)	kg	870	840	590	580	430	430	330	330	240	240	4.24 (13.9)
	lb	1920	1850	1300	1280	950	950	730	730	530	530	
1.0 m (3.0 ft)	kg	810	780	560	550	420	410	320	320	230	230	4.26 (14.0)
	lb	1790	1720	1230	1210	930	900	710	710	510	510	
0.5 m (2.0 ft)	kg	780	750	540	530	400	400	320	320	240	240	4.19 (13.7)
	lb	1720	1650	1190	1170	880	880	710	710	530	530	
Ground Line	kg	770	740	530	520	400	390	310	310	250	250	4.04 (13.3)
	lb	1700	1630	1170	1150	880	860	680	680	550	550	
-0.5 m (-2.0 ft)	kg	770	740	530	520	390	390	310	310	280	280	3.78 (12.4)
	lb	1700	1630	1170	1150	860	860	680	680	620	620	
-1.0 m (-3.0 ft)	kg	770	750	530	520	400	390			340	340	3.36 (11.0)
	lb	1700	1650	1170	1150	880	860			750	750	
-1.5 m (-5.0 ft)	kg	790	760	540	530					500	490	2.67 (8.8)
	lb	1740	1680	1190	1170					1100	1080	
-2.5 m (-8.0 ft)	kg									360	360	3.38 (11.1)
	lb									790	790	

Note 1. Lifting capacity are based on SAE J1097 and ISO 10567.

2. Lifting capacity does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
3. The load point is a hook located on the back of the bucket.
4. \*Indicates load limited by hydraulic capacity.

※ Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.



Consult your Hyundai dealer regarding the lifting capacities for specific work tools and attachments.











※ Please be aware of the local regulations and instructions for lifting operations.

▲ Failure to comply to the rated load can cause possible personal injury or property damage.

Make adjustments to the rated load as necessary for non-standard configurations.

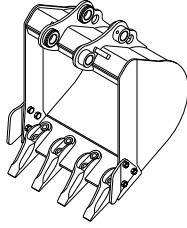
2) 1.945 m ( 6' 5") boom, 1.12 m ( 3' 8") arm equipped with 0.07 m<sup>3</sup> (SAE heaped) bucket and 250 mm (10") rubber track, the dozer blade down with 117 kg (258 lb) counterweight.

•  : Rating over-front      •  : Rating over-side or 360 degree

Load point height		Load radius								At max. reach		
		2.0 m (7.0 ft)		2.5 m (8.0 ft)		3.0 m (10.0 ft)		3.5 m (11.0 ft)		Capacity		Reach m (ft)
												
3.5 m (11.0 ft)	kg lb									*560 *1230	450 990	3.07 (10.1)
3.0 m (10.0 ft)	kg lb					*590 *1300	460 1010			*570 *1260	340 750	3.59 (11.8)
2.5 m (8.0 ft)	kg lb					*590 *1300	460 1010	*600 *1320	350 770	*590 *1300	290 640	3.92 (12.9)
2.0 m (7.0 ft)	kg lb			*670 *1480	610 1340	*650 *1430	450 990	*650 *1430	350 770	*600 *1320	260 570	4.13 (13.5)
1.5 m (5.0 ft)	kg lb	*1180 *2600	860 1900	*890 *1960	590 1300	*770 *1700	440 970	*700 *1540	340 750	*620 *1370	240 530	4.24 (13.9)
1.0 m (3.0 ft)	kg lb	*1760 *3880	800 1760	*1150 *2540	560 1230	*900 *1980	420 930	*770 *1700	330 730	*640 *1410	240 530	4.26 (14.0)
0.5 m (2.0 ft)	kg lb	*1750 *3860	770 1700	*1340 *2950	540 1190	*1010 *2230	410 900	*830 *1830	320 710	*660 *1460	240 530	4.19 (13.7)
Ground Line	kg lb	*1990 *4390	760 1680	*1430 *3150	530 1170	*1070 *2360	400 880	*850 *1870	320 710	*680 *1500	260 570	4.04 (13.3)
-0.5 m (-2.0 ft)	kg lb	*2030 *4480	760 1680	*1420 *3130	530 1170	*1060 *2340	400 880	*820 *1810	320 710	*690 *1520	290 640	3.78 (12.4)
-1.0 m (-3.0 ft)	kg lb	*1810 *3990	770 1700	*1290 *2840	530 1170	*960 *2120	400 880			*690 *1520	350 770	3.36 (11.0)
-1.5 m (-5.0 ft)	kg lb	*1410 *3110	780 1720	*990 *2180	540 1190					*610 *1340	500 1100	2.67 (8.8)
-2.5 m (-8.0 ft)	kg lb									*480 *1060	370 820	3.38 (11.1)

- Note
1. Lifting capacity are based on SAE J1097 and ISO 10567.
  2. Lifting capacity of the ROBEX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
  3. The load point is a hook located on the back of the bucket.
  4. \*indicates load limited by hydraulic capacity.

## 6. BUCKET SELECTION GUIDE



0.07 m<sup>3</sup> SAE  
heaped bucket

Capacity		Width		Weight	Recommendation
SAE heaped	CECE heaped	Without side cutter	With side cutter		1.945 m (6' 5") boom
0.07m <sup>3</sup> (0.09 yd <sup>3</sup> )	0.06 m <sup>3</sup> (0.07 yd <sup>3</sup> )	435 mm (17.1")	490 mm (19.3")	57 kg (125 lb)	1.12 m (3' 8") arm
Applicable for materials with density of 1600 kgf/m <sup>3</sup> (2700 lb /yd <sup>3</sup> ) or less					

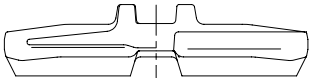


## 7. UNDERCARRIAGE

### (1) TRACKS

X-leg type center frame is integrally welded with reinforced box-section track frames. The design includes dry tracks, lubricated rollers, idlers, sprockets, hydraulic track adjusters with shock absorbing springs and assembled track-type tractor shoes with triple grousers.

### (2) TYPES OF SHOES

Model	Shapes		Rubber track	
			Cab	Canopy
				
R25Z-9AK	Shoe width	mm (in)	250 (10")	250 (10")
	Operating weight	kg (lb)	2580 (5690)	2430 (5360)
	Ground pressure	kgf/cm <sup>2</sup> (psi)	0.32 (4.6)	0.30 (4.34)
	Overall width	mm (ft-in)	1500 ( 4' 11")	1500 ( 4' 11")

### (3) NUMBER OF ROLLERS AND SHOES ON EACH SIDE

Item	Quantity
Carrier rollers	1 EA
Track rollers	3 EA

## 8. SPECIFICATIONS FOR MAJOR COMPONENTS

### 1) ENGINE

Item	Specification
Model	Kubota D1305
Type	4-cycle vertical overhead valve, diesel fuel
Cooling method	Water cooling
Number of cylinders and arrangement	3 cylinders, in-line
Firing order	1-2-3
Combustion chamber type	Swirl chamber type
Cylinder bore × stroke	78 × 88 mm (3.07" × 3.46")
Piston displacement	1261 cc (77.0 cu in)
Compression ratio	24 : 1
Rated gross horse power (SAE J1995)	24.9 Hp at 2400 rpm (18.5 kW at 2400 rpm)
Maximum torque at 1600 rpm	8.3 kgf · m (60.0 lbf · ft)
Engine oil quantity	5.7 l (1.3 U.S. gal)
Dry weight	124 kg (273 lb)
High idling speed	2350+ 50 rpm
Low idling speed	1450+ 50 rpm
Rated fuel consumption	192 g/Hp · hr at 2400 rpm (257 g/kW · hr at 2400 rpm)
Starting motor	12V-1.4 kW
Alternator	12V-40 A
Battery	1 × 12 V × 58 Ah (5h rating)

### 2) MAIN PUMP

Item	Specification
Type	Variable displacement tandem axis piston pumps
Capacity	2 × 12 cc/rev
Rated oil flow	2 × 27.6 l /min (7.3 U.S. gpm / 6.1 U.K. gpm)
Rated speed	2300 rpm

### 3) GEAR PUMP

Item	Specification
Type	Fixed displacement gear pump single stage
Capacity	8.5/4.5 cc/rev
Rated oil flow	19.6/10.4 l /min (5.2/2.7 U.S. gpm / 4.3/2.3 U.K. gpm)

### 4) MAIN CONTROL VALVE

Item	Specification
Type	Sectional, 9 spools (12 blocks)
Operating method	Hydraulic pilot system
Main relief valve pressure : P1, P2 / P3	220 kgf/cm <sup>2</sup> (3130 psi) / 175 kgf/cm <sup>2</sup> (2490 psi)
Overload relief valve pressure	240 kgf/cm <sup>2</sup> (3410 psi)

### 5) SWING MOTOR

Item	Specification
Type	Fixed displacement axial piston motor
Capacity	12.5 cc/rev
Relief pressure	170 kgf/cm <sup>2</sup> (2420 psi)
Braking system	Automatic, spring applied hydraulic released
Braking torque	7.0 kgf · m (50.6 lbf · ft)
Brake release pressure	25~50 kgf/cm <sup>2</sup> (356~710 psi)
Reduction gear type	2 - stage planetary

### 6) TRAVEL MOTOR

Item	Specification
Type	Variable displacement axial piston motor
Relief pressure	220 kgf/cm <sup>2</sup> (3130 psi)
Reduction gear type	2-stage planetary
Braking system	Automatic, spring applied hydraulic released
Brake release pressure	19 kgf/cm <sup>2</sup> (270 psi)
Braking torque	5.7 kgf · m (41 lbf · ft)

## 7) CYLINDER

Item		Specification
Boom cylinder	Bore dia × Rod dia × Stroke	∅ 75 × ∅ 45 × 565 mm
	Cushion	Extend only
Arm cylinder	Bore dia × Rod dia × Stroke	∅ 70 × ∅ 45 × 500 mm
	Cushion	Extend and retract
Bucket cylinder	Bore dia × Rod dia × Stroke	∅ 60 × ∅ 35 × 420 mm
	Cushion	-
Boom swing cylinder	Bore dia × Rod dia × Stroke	∅ 75 × ∅ 40 × 400 mm
	Cushion	-
Dozer cylinder	Bore dia × Rod dia × Stroke	∅ 85 × ∅ 45 × 140 mm
	Cushion	-

※ Discoloration of cylinder rod can occur when the friction reduction additive of lubrication oil spreads on the rod surface.

※ Discoloration does not cause any harmful effect on the cylinder performance.

## 8) BUCKET

Item	Capacity		Tooth quantity	Width	
	SAE heaped	CECE heaped		Without side cutter	With side cutter
Standard	0.07 m <sup>3</sup> (0.09 yd <sup>3</sup> )	0.06 m <sup>3</sup> (0.07 yd <sup>3</sup> )	4	435 mm (17.1")	490 mm (19.3")

## 9. RECOMMENDED OILS

HYUNDAI genuine lubricating oils have been developed to offer the best performance and service life for your equipment. These oils have been tested according to the specifications of HYUNDAI and, therefore, will meet the highest safety and quality requirements.

We recommend that you use only HYUNDAI genuine lubricating oils and grease officially approved by HYUNDAI.

Service point	Kind of fluid	Capacity ℓ (U.S. gal)	Ambient temperature °C ( °F)									
			-50 (-58)	-30 (-22)	-20 (-4)	-10 (14)	0 (32)	10 (50)	20 (68)	30 (86)	40 (104)	
Engine oil pan	Engine oil	5.7 (1.5)	★SAE 5W-40					SAE 30				
			SAE 10W				SAE 10W-30					
			SAE 15W-40									
Final drive	Gear oil	0.6 × 2 (0.16 × 2)	★SAE 75W-90					SAE 85W-140				
Hydraulic tank	Hydraulic oil	Tank; 27(7.1)  System; 55 (14.5)	★ISO VG 15					ISO VG 46, HBHO VG 46★ <sup>3</sup>				
								ISO VG 68				
Fuel tank	Diesel fuel★ <sup>1</sup>	30 (7.9)	★ASTM D975 NO.1					ASTM D975 NO.2				
Fitting (grease nipple)	Grease	As required	★NLGI NO.1					NLGI NO.2				
Radiator (reservoir tank)	Mixture of antifreeze and soft water★ <sup>2</sup>	5.0 (1.3)	Ethylene glycol base permanent type (50 : 50)					★Ethylene glycol base permanent type (60 : 40)				

**SAE** : Society of Automotive Engineers  
**API** : American Petroleum Institute  
**ISO** : International Organization for Standardization  
**NLGI** : National Lubricating Grease Institute  
**ASTM** : American Society of Testing and Material  
**UTTO** : Universal Tractor Transmission Oil

★ : Cold region  
 Russia, CIS, Mongolia  
 ★<sup>1</sup> : Ultra low sulfur diesel  
 - sulfur content ≤ 15 ppm  
 ★<sup>2</sup> : Soft water  
 City water or distilled water  
 ★<sup>3</sup> : Hyundai Bio Hydraulic Oil  
 - For more information, contact HYUNDAI dealers.

- ※ Using any lubricating oils other than HYUNDAI genuine products may lead to a deterioration of performance and cause damage to major components.
- ※ Do not mix HYUNDAI genuine oil with any other lubricating oil as it may result in damage to the systems of major components.
- ※ Do not use any engine oil other than that specified above, as it may clog the diesel particulate filter(DPF).
- ※ For HYUNDAI genuine lubricating oils and grease for use in regions with extremely low temperatures, please contact HYUNDAI dealers.