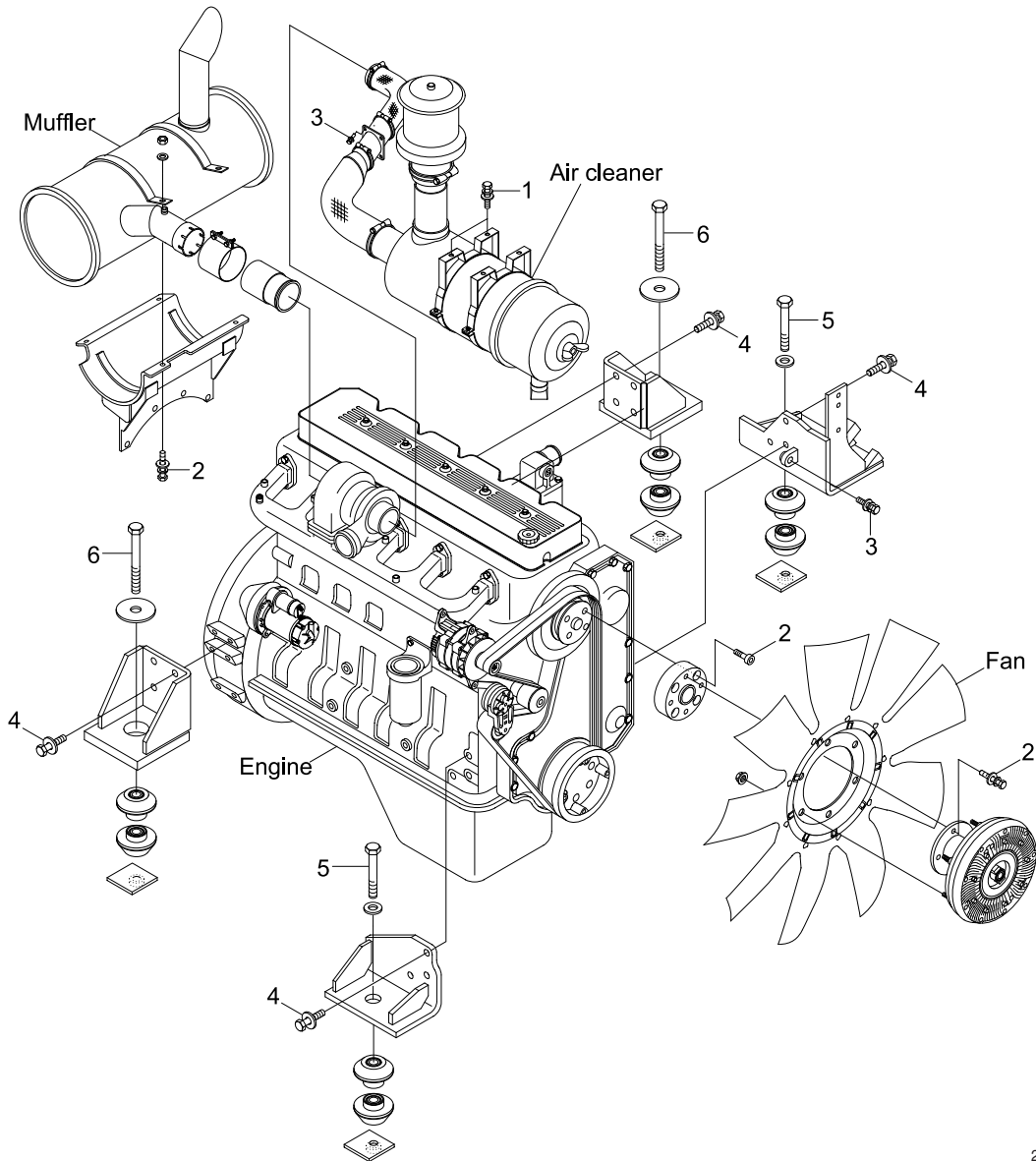


GROUP 2 ENGINE SYSTEM

ENGINE AND ACCESSORIES MOUNTING



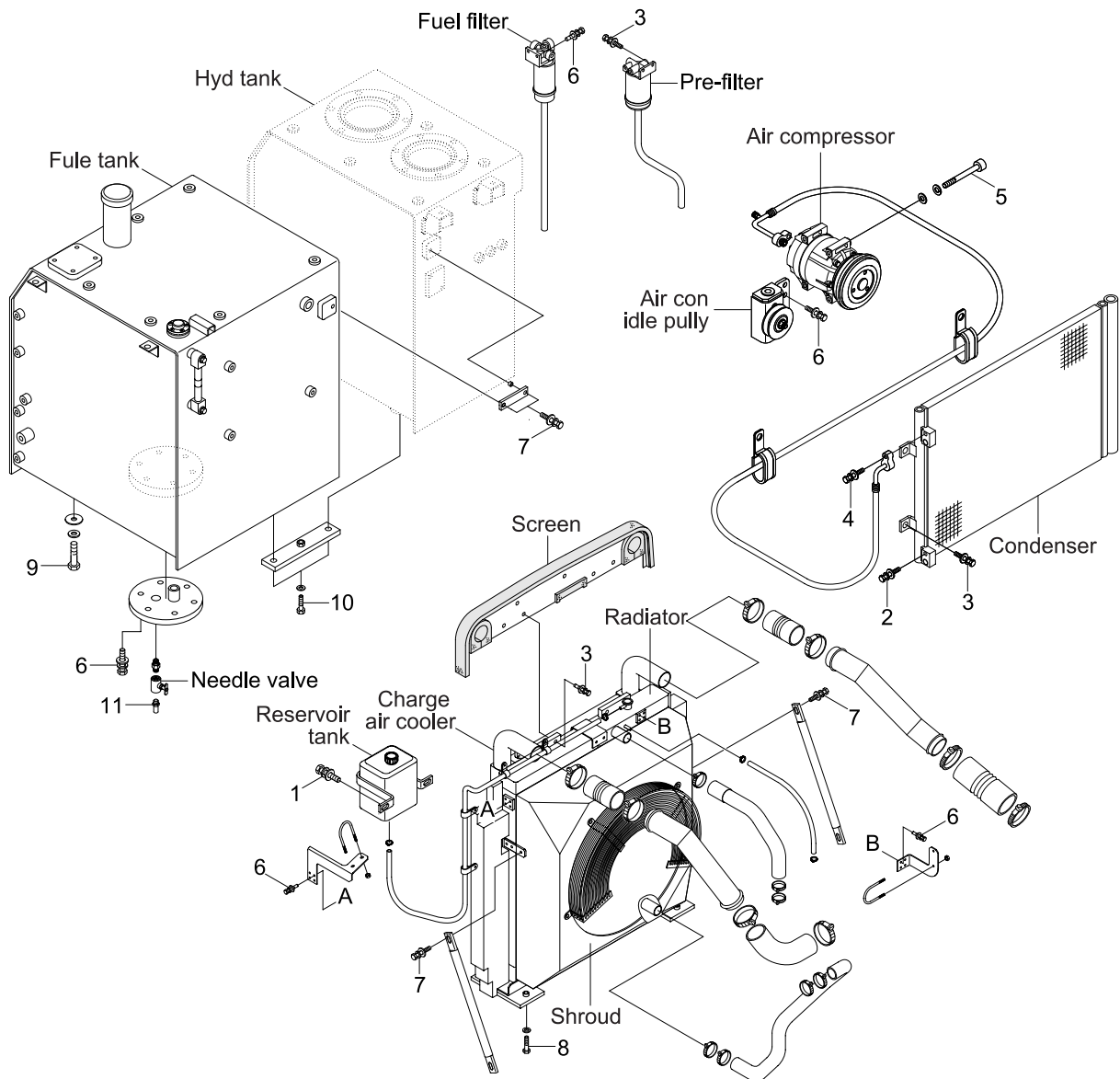
25099CM01

· Tightening torque

Item	Size	kgf · m	lbf · ft
1	M 8×1.25	2.5±0.5	18.1±3.6
2	M10×1.5	6.9±1.4	49.9±10.1
3	M12×1.75	12.8±3.0	92.6±21.7

Item	Size	kgf · m	lbf · ft
4	M12×1.75	10	72.3
5	M20×2.5	55±3.5	398±25.3
6	M24×3.0	97±7.0	702±51

COOLING SYSTEM AND FUEL TANK MOUNTING



25099CM02

· Tightening torque

Item	Size	kgf · m	lbf · ft
1	M 6×1.0	1.05±0.2	7.6±1.45
2	M 6×1.0	0.5±0.2	3.6±1.45
3	M 8×1.25	2.5±0.5	18.1±3.6
4	M 8×1.25	1.3±0.2	9.4±1.45
5	M10×1.25	5.0±0.2	36.2±1.45
6	M10×1.5	6.9±1.4	49.9±10.1

Item	Size	kgf · m	lbf · ft
7	M12×1.75	12.8±3.0	92.6±21.7
8	M16×2.5	29.7±4.5	215±32.5
9	M20×2.5	46±5.1	333±36.9
10	M20×2.5	57.9±8.7	419±62.9
11	-	1.8±0.1	13±0.7