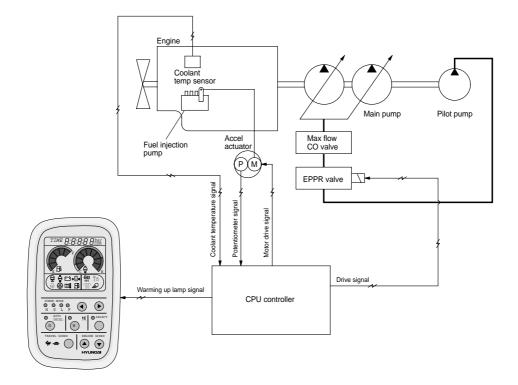
## **GROUP 6 AUTOMATIC WARMING UP FUNCTION**



- 1. CPU controller reads engine coolant temperature through the temperature sensor, and if the coolant temperature is less than 30°C, it increases the engine speed from key start rpm to 1200rpm. At this time the mode does not change.
- In case of the coolant temperature increases upto 30°C, the engine speed is decreased to key start speed. And if an operator changes mode set during the warming up function, the CPU controller cancels the automatic warming up function.

3. LOGIC	TABLE
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Description	Condition	Function
Actuated	- Coolant temperature : Less than 30°C(After engine run)	- Mode : Default( <b>S</b> mode) - Warming up time : 10 minutes(Max) - Warming up lamp : ON
Canceled	<ul> <li>Coolant temperature : Above 30°C</li> <li>Warming up time : Above 10 minutes</li> <li>Changed mode set by operator</li> <li>* If any of the above conditions is applicable, the automatic warming up function is canceled</li> </ul>	- Default mode - Default mode - Changed mode
Warming up lamp	- Coolant temperature : Above 30°C	- Warming up lamp : OFF