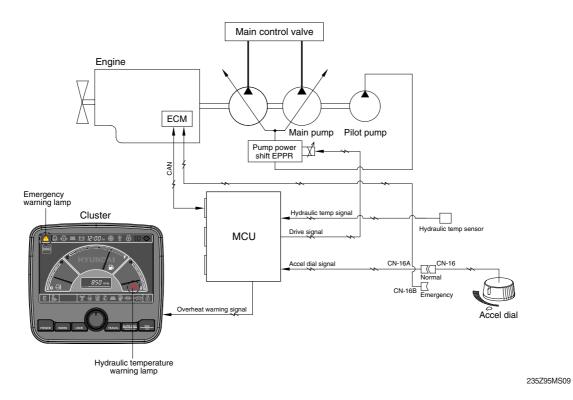
## GROUP 7 ENGINE OVERHEAT PREVENTION SYSTEM



1. If the engine coolant temperature or the hydraulic oil temperature is overheated over 100°C, the warning lamp is ON and the pump input torque or the engine speed is reduced as below logic table.

## 2. LOGIC TABLE

Description		Condition	Function
First step warning	Activated	- Coolant temperature : Above 103°C - Hydraulic oil temperature : Above 100°C	<ul> <li>Warning lamp: ON, buzzer: OFF</li> <li>Pump input torque is reduced.</li> <li>Warning lamp &amp; buzzer: ON</li> <li>Pump input torque is reduced.</li> </ul>
	Canceled	- Coolant temperature : Less than 100°C - Hydraulic oil temperature : Less than 95°C	- Return to pre-set the pump absorption torque.
Second step warning	Activated	- Coolant or hydraulic oil temperature : Above 105°C	<ul><li>Emergency warning lamp pops up on the center of LCD and the buzzer sounds.</li><li>Engine speed is reduced after 10 seconds.</li></ul>
	Canceled	- Coolant temperature : Less than 103°C - Hydraulic oil temperature : Less than 100°C	<ul> <li>Return to pre-set the engine speed.</li> <li>Hold pump absorption torque on the first step warning.</li> </ul>