SECTION 1 GENERAL

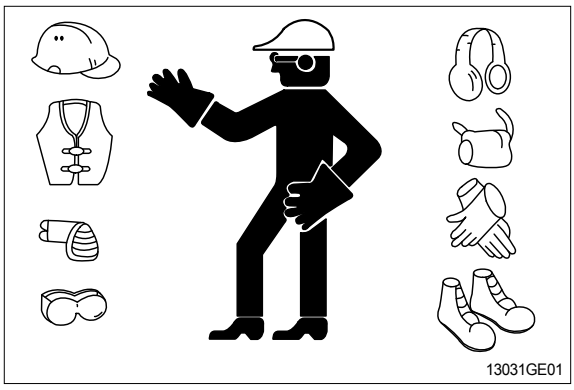
GROUP 1 SAFETY

FOLLOW SAFE PROCEDURE

Unsafe work practices are dangerous. Understand service procedure before doing work; Do not attempt shortcuts.

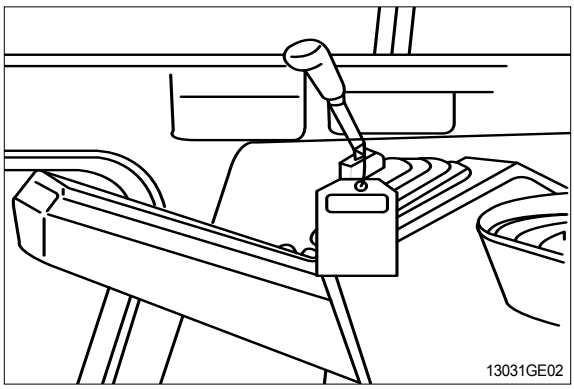
WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.



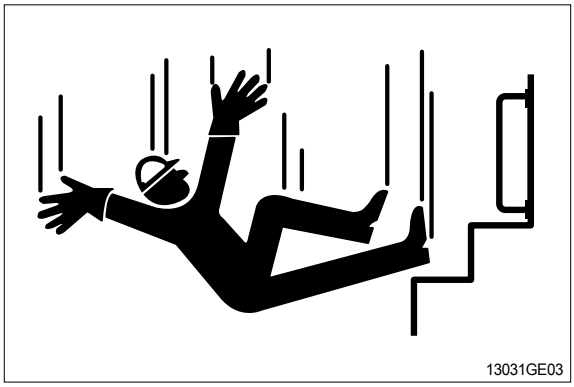
WARN OTHERS OF SERVICE WORK

Unexpected machine movement can cause serious injury.
Before performing any work on the excavator, attach a 「**Do Not Operate**」 tag on the right side control lever.



USE HANDHOLDS AND STEPS

Falling is one of the major causes of personal injury.
When you get on and off the machine, always maintain a three point contact with the steps and handrails and face the machine. Do not use any controls as handholds.
Never jump on or off the machine. Never mount or dismount a moving machine.
Be careful of slippery conditions on platforms, steps, and handrails when leaving the machine.

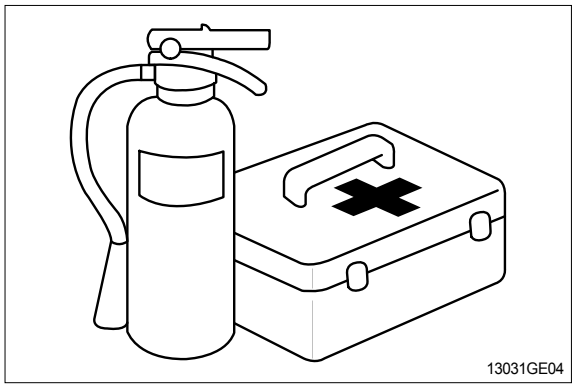


PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

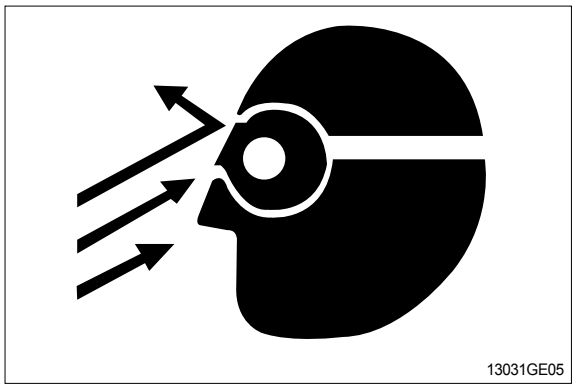
Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



PROTECT AGAINST FLYING DEBRIS

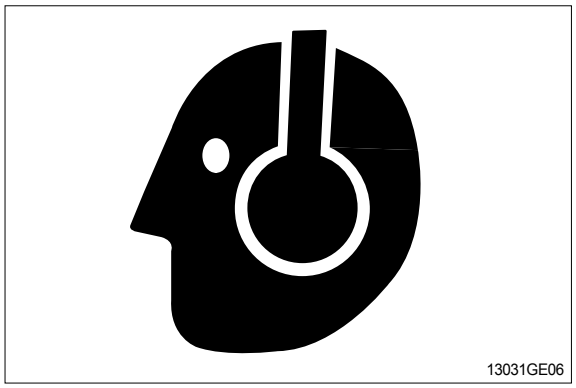
Guard against injury from flying pieces of metal or debris; Wear goggles or safety glasses.



PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

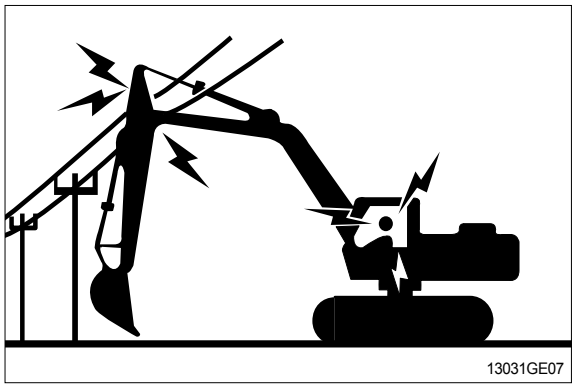
Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



AVOID POWER LINES

Serious injury or death can result from contact with electric lines.

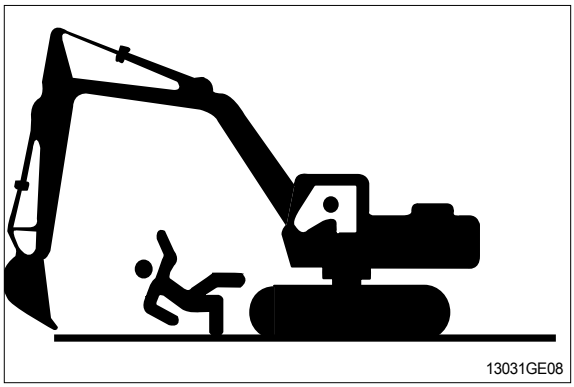
Never move any part of the machine or load closer to electric line than 3m(10ft) plus twice the line insulator length.



KEEP RIDERS OFF EXCAVATOR

Only allow the operator on the excavator. Keep riders off.

Riders on excavator are subject to injury such as being struck by foreign objects and being thrown off the excavator. Riders also obstruct the operator's view resulting in the excavator being operated in an unsafe manner.

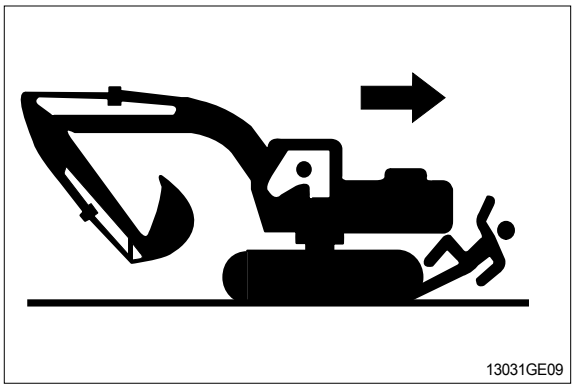


MOVE AND OPERATE MACHINE SAFELY

Bystanders can be run over. Know the location of bystanders before moving, swinging, or operating the machine.

Always keep the travel alarm in working condition. It warns people when the excavator starts to move.

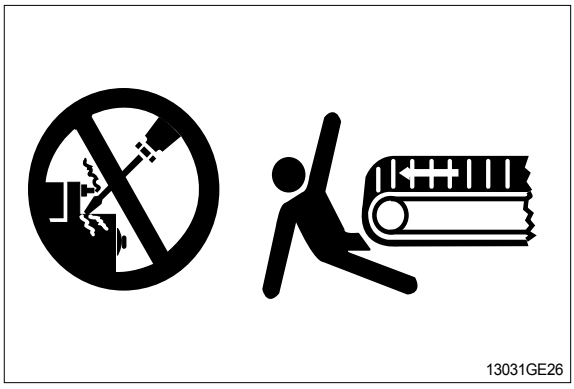
Use a signal person when moving, swinging, or operating the machine in congested areas. Coordinate hand signals before starting the excavator.



OPERATE ONLY FORM OPERATOR'S SEAT

Avoid possible injury machine damage. Do not start engine by shorting across starter terminals.

NEVER start engine while standing on ground. Start engine only from operator's seat.



PARK MACHINE SAFELY

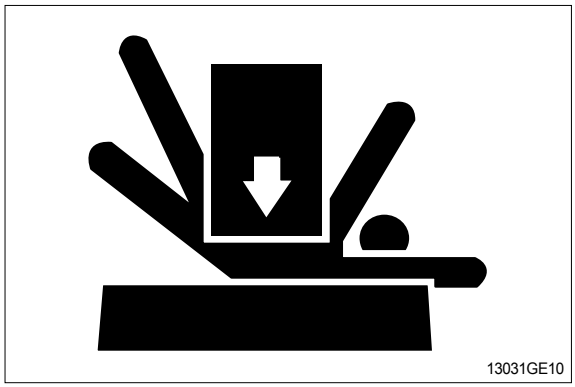
Before working on the machine:

- Park machine on a level surface.
- Lower bucket to the ground.
- Turn auto idle switch off.
- Run engine at 1/2 speed without load for 2 minutes.
- Turn key switch to OFF to stop engine. Remove key from switch.
- Move pilot control shutoff lever to locked position.
- Allow engine to cool.

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

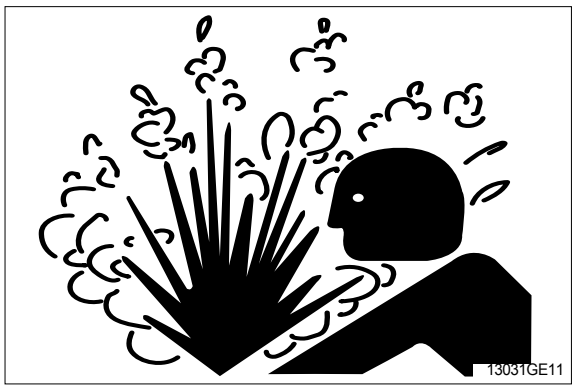
Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load.
Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



SERVICE COOLING SYSTEM SAFELY

Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off engine. Only remove filler cap when cool enough to touch with bare hands.



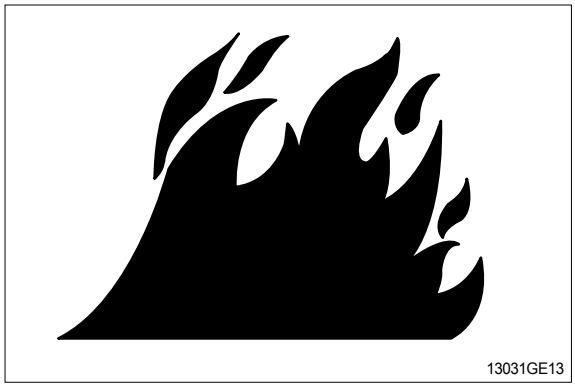
HANDLE FLUIDS SAFELY-AVOID FIRES

Handle fuel with care; It is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks. Always stop engine before refueling machine.
Fill fuel tank outdoors.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

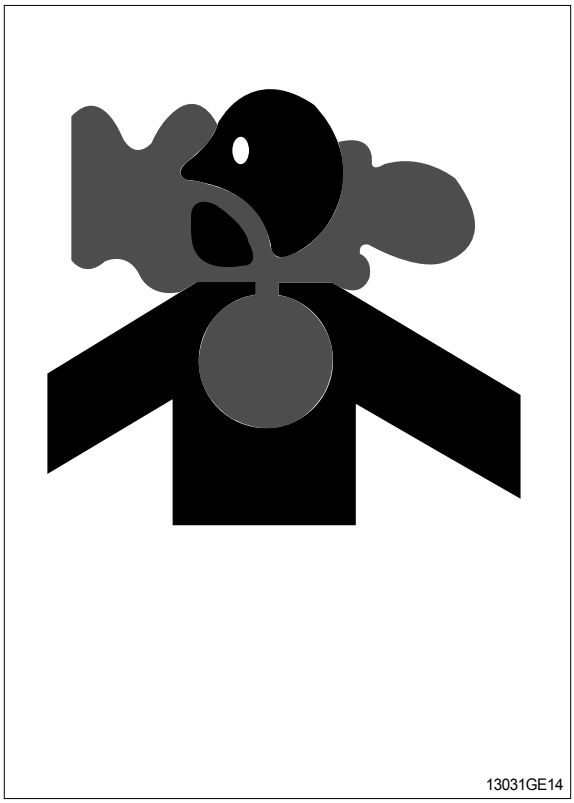
Do not store oily rags; They can ignite and burn spontaneously.



BEWARE OF EXHAUST FUMES

Prevent asphyxiation. Engine exhaust fumes can cause sickness or death.

If you must operate in a building, be positive there is adequate ventilation. Either use an exhaust pipe extension to remove the exhaust fumes or open doors and windows to bring enough outside air into the area.


13031GE14

REMOVE PAINT BEFORE WELDING OR HEATING

Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

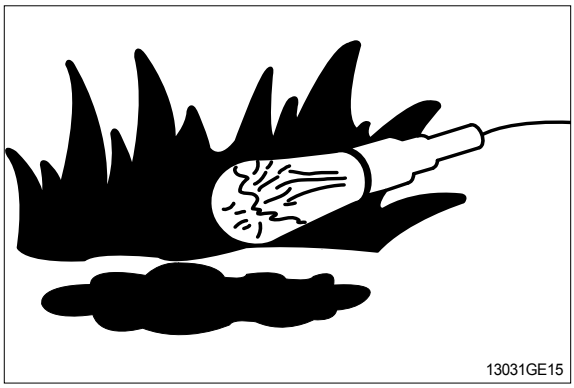
Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust.
  Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

ILLUMINATE WORK AREA SAFELY

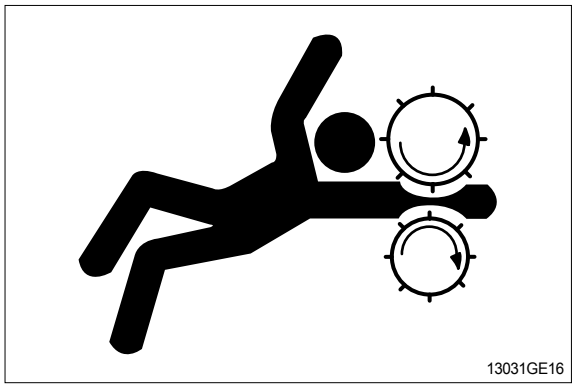
Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.


13031GE15

SERVICE MACHINE SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

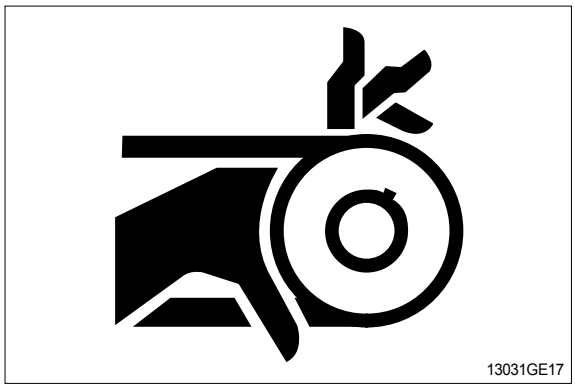
Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



STAY CLEAR OF MOVING PARTS

Entanglements in moving parts can cause serious injury.

To prevent accidents, use care when working around rotating parts.



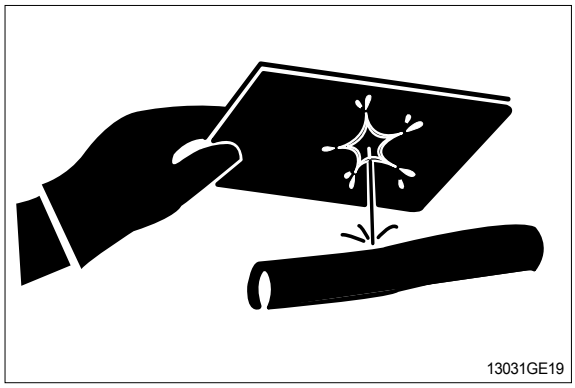
AVOID HIGH PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result.



AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials.

Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area. Install fire resisting guards to protect hoses or other materials.


13031GE20

PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

Do not charge a frozen battery; It may explode. Warm battery to 16℃ (60℉).


13031GE21

PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

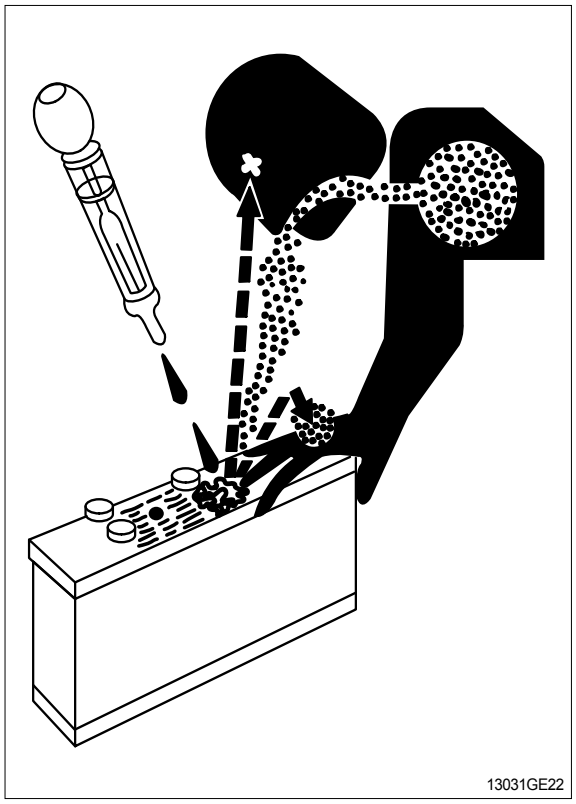
1. Filling batteries in a well-ventilated area.
2. Wearing eye protection and rubber gloves.
3. Avoiding breathing fumes when electrolyte is added.
4. Avoiding spilling of dripping electrolyte.
5. Use proper jump start procedure.

If you spill acid on yourself:

1. Flush your skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush your eyes with water for 10-15 minutes. Get medical attention immediately.

If acid is swallowed:

1. Drink large amounts of water or milk.
2. Then drink milk of magnesia, beaten eggs, or vegetable oil.
3. Get medical attention immediately.



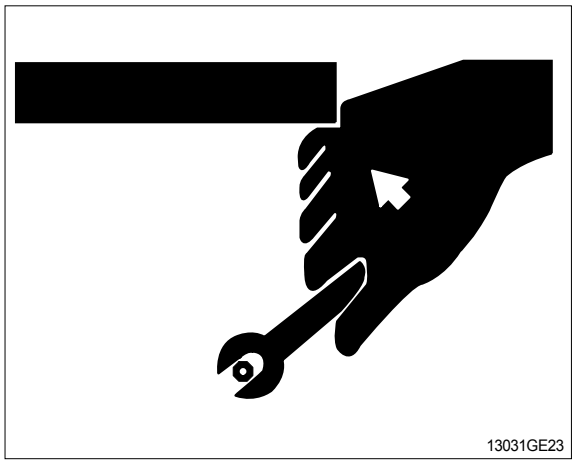
USE TOOLS PROPERLY

Use tools appropriate to the work. Makeshift tools, parts, and procedures can create safety hazards.

Use power tools only to loosen threaded tools and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only recommended replacement parts.(See Parts catalogue.)

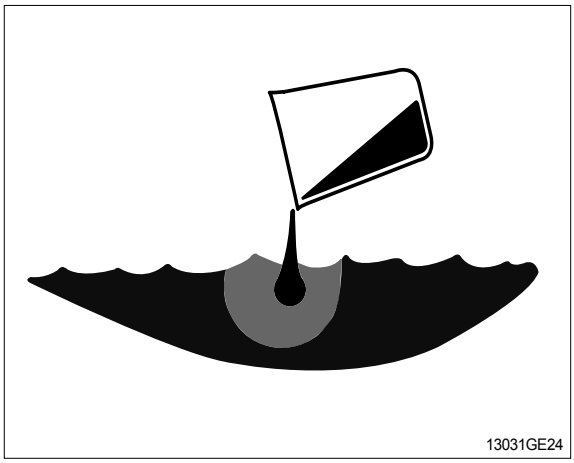


DISPOSE OF FLUIDS PROPERLY

Improperly disposing of fluids can harm the environment and ecology. Before draining any fluids, find out the proper way to dispose of waste from your local environmental agency.

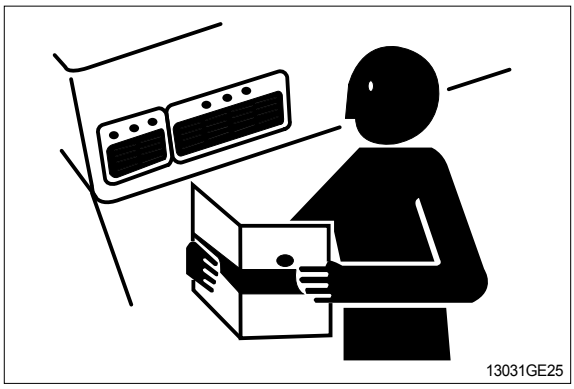
Use proper containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

DO NOT pour oil into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil, fuel, coolant, brake fluid, filters, batteries, and other harmful waste.


13031GE24

REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.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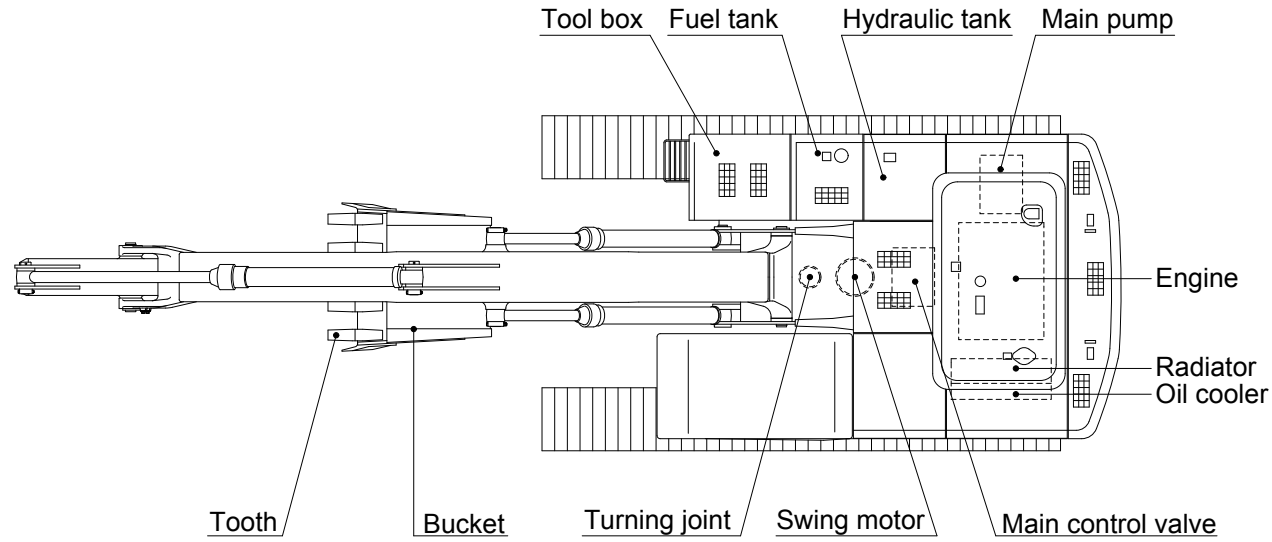
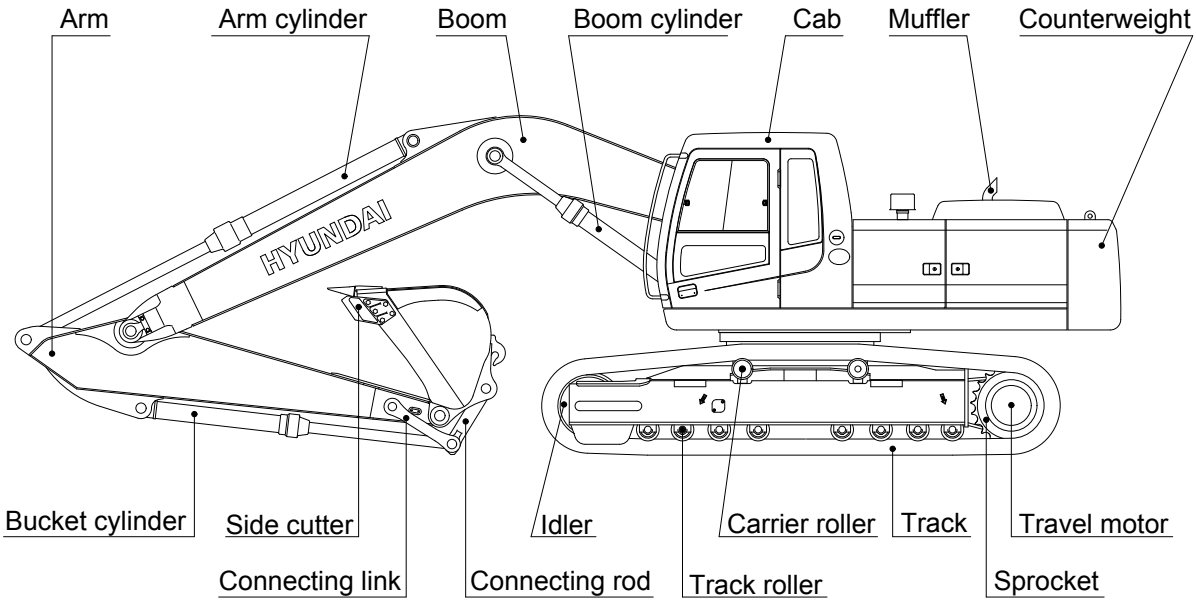
LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.

GROUP 2 SPECIFICATIONS

1. MAJOR COMPONENT

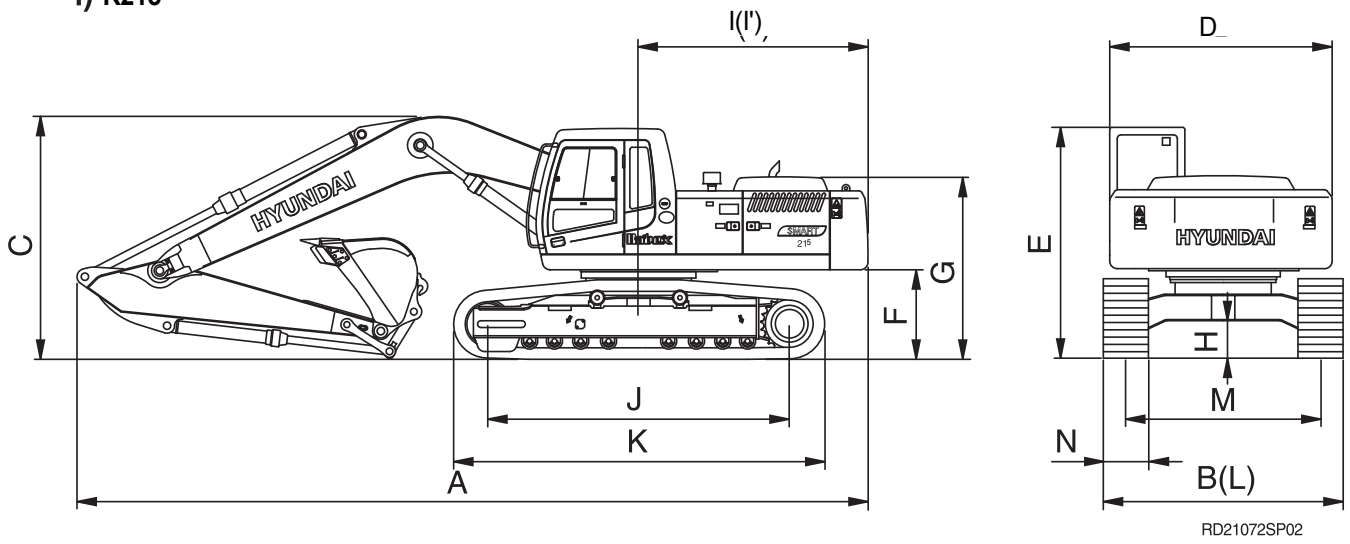




RD21072SP01

2. SPECIFICATIONS

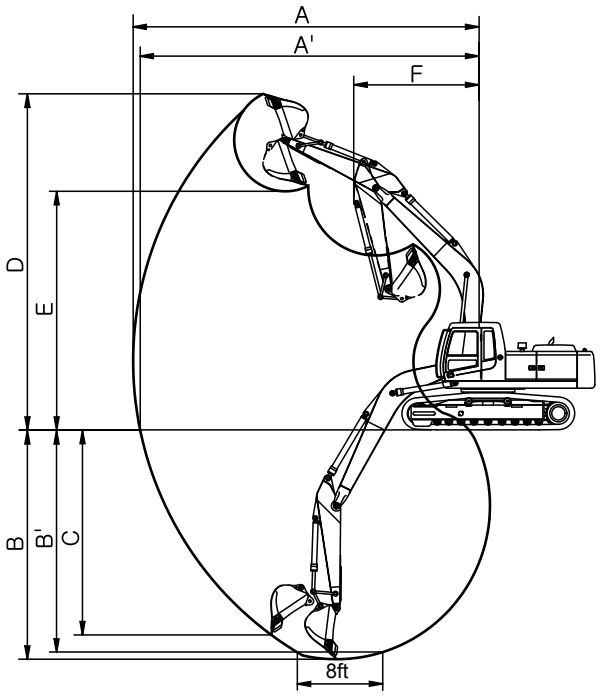
1) R215



Description		Unit	Specification
Operating weight		kg(lb)	21700(47840)
Bucket capacity(SAE heaped), standard		$m^3(yd^3)$	0.92(1.20)
Overall length	A	mm(ft-in)	9570(31' 5")
Overall width, with 600 mm shoe	B		2890(9' 4")
Overall height	C		3110(10' 2")
Superstructure width	D		2700(8' 10")
Overall height of cab	E		2920(9' 7")
Ground clearance of counterweight	F		1060(3' 6")
Engine cover height	G		2320(7' 7")
Minimum ground clearance	H		480(1' 7")
Rear-end distance	I		2770(9' 1")
Rear-end swing radius	I'		2830(9' 3")
Distance between tumblers	J		3350(11')
Undercarriage length	K		4340(14' 2")
Undercarriage width	L		2890(9' 4")
Track gauge	M		2390(7' 8")
Track shoe width, standard	N		600(2')
Travel speed(Low/high)		km/hr(mph)	3.5/5.2(2.2/3.2)
Swing speed		rpm	11.0
Gradeability		Degree(%)	35(70)
Ground pressure(500mm shoe)		$kgf/cm^2(psi)$	0.54(7.68)

3. WORKING RANGE

1) R215 [5.68m(18' 8") BOOM]



21072SP03

Description		2.0m(6' 7") Arm	*2.40m(7' 10") Arm	2.92m(9' 7") Arm
Max digging reach	A	9140mm (30' 0")	9500mm (31' 2")	9940mm (32' 7")
Max digging reach on ground	A'	8960mm (29' 5")	9330mm (30' 7")	9780mm (32' 1")
Max digging depth	B	5820mm (19' 1")	6220mm (20' 5")	6740mm (22' 1")
Max digging depth(8ft level)	B'	5580mm (18' 4")	6010mm (19' 9")	6550mm (21' 6")
Max vertical wall digging depth	C	5280mm (17' 4")	5720mm (18' 9")	6120mm (20' 1")
Max digging height	D	9140mm (30' 0")	9340mm (30' 8")	9470mm (31' 1")
Max dumping height	E	6330mm (20' 9")	6520mm (21' 5")	6670mm (21' 11")
Min swing radius	F	3750mm (12' 4")	3740mm (12' 3")	3640mm (11' 11")
Bucket digging force	SAE	133 kN	133 kN	133 kN
		13600 kgf	13600 kgf	13600 kgf
		29980 lbf	29980 lbf	29980 lbf
	ISO	152 kN	152 kN	152 kN
		15500 kgf	15500 kgf	15500 kgf
		34170 lbf	34170 lbf	34170 lbf
Arm digging force	SAE	135 kN	113 kN	97 kN
		13800 kgf	11500 kgf	9900 kgf
		30420 lbf	25350 lbf	21830 lbf
	ISO	142 kN	118 kN	101 kN
		14500 kgf	12000 kgf	10300 kgf
		31970 lbf	26460 lbf	22710 lbf

* : Standard

4. WEIGHT

1) R215

Item	R215	
	kg	lb
Upperstructure assembly	8950	19730
Main frame weld assembly	1720	3790
Engine assembly	430	950
Main pump assembly	120	265
Main control valve assembly	200	440
Swing motor assembly	190	420
Hydraulic oil tank assembly	240	530
Fuel tank assembly	195	430
Counterweight	3800	8380
Cab assembly	310	680
Lower chassis assembly	10360	22839
Track frame weld assembly	3230	7120
Swing bearing	260	570
Travel motor assembly	305	670
Turning joint	55	120
Track recoil spring	140	310
Idler	170	370
Carrier roller	20	45
Track roller	57	125
Track-chain assembly(600 ㎜ standard triple grouser shoe)	1422	3134
Front attachment assembly(5.68m boom, 2.4m arm, 0.92m^3 SAE heaped bucket)	4025	8870
5.68m boom assembly	1530	3370
2.4m arm assembly	670	1480
0.92m^3 SAE heaped bucket	765	1690
Boom cylinder assembly	180	400
Arm cylinder assembly	290	640
Bucket cylinder assembly	175	390
Bucket control link assembly	170	370

5. LIFTING CAPACITIES

1) ROBEX 215

(1) 5.68m(18' 8") boom, 2.00m(6' 7") arm equipped with 0.92m³(SAE heaped) bucket, 600mm (20") triple grouser shoe and 3800kg counterweight.

- : Rating over-front
- : Rating over-side or 360 degree

Load point height		Load radius								At max. reach		
		3.0m(10ft)		4.5m(15ft)		6.0m(20ft)		7.5m(25ft)		Capacity		Reach
												m(ft)
7.5m (25ft)	kg lb									*3750 *8270	*3750 *8270	6.64 (21.8)
6.0m (20ft)	kg lb					*4150 *9150	*4150 *9150			*3800 *8380	2900 6390	7.78 (25.5)
4.5m (15ft)	kg lb			*5360 *11820	*5360 *11820	*4540 *10010	4420 9740			*3910 *8620	2420 5340	8.43 (27.7)
3.0m (10ft)	kg lb			*6970 *15370	6520 14370	*5240 *11550	4160 9170	*4500 *9920	2850 6280	3830 8440	2200 4850	8.74 (28.7)
1.5m (5ft)	kg lb			*8380 *18470	6000 13230	*5950 *13120	3910 8620	4790 10560	2740 6040	3770 8310	2150 4740	8.73 (28.6)
Ground Line	kg lb			*9020 *19890	5770 12720	*6430 *14180	3740 8250	4700 10360	2660 5860	3980 8770	2260 4980	8.42 (27.6)
-1.5m (-5ft)	kg lb	*13020 *28700	11600 25570	*8960 *19750	5740 12650	*6510 *14350	3690 8140			*4550 *10030	2610 5750	7.76 (25.5)
-3.0m (-10ft)	kg lb	*11620 *25620	*11620 *25620	*8210 *18100	5850 12900	*5910 *13030	3780 8330			*4510 *9940	3470 7650	6.61 (21.7)
-4.5m (-15ft)	kg lb	*8770 *19330	*8770 *19330									

Note 1. Lifting capacity are based on SAE J1097 and ISO 10567.
2. Lifting capacity of the ROBEX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
3. The load point is a hook located on the back of the bucket.
4. *indicates load limited by hydraulic capacity.

(2) 5.68m(18' 8") boom, 2.40m(7' 10") arm equipped with 0.92m³(SAE heaped) bucket, 600(20") triple grouser shoe and 3800kg counterweight.

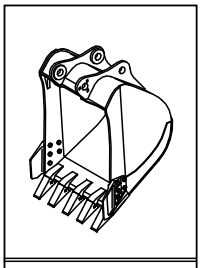
Load point height		Load radius										At max. reach		
		1.5m(5ft)		3.0m(10ft)		4.5m(15ft)		6.0m(20ft)		7.5m(25ft)		Capacity		Reach
														m(ft)
7.5m (25ft)	kg											*3450	*3450	7.15
	lb											*7610	*7610	(23.5)
6.0m (20ft)	kg							*3750	*3750			*3520	2630	8.20
	lb							*8270	*8270			*7760	5800	(26.9)
4.5m (15ft)	kg							*4190	*4190	*3940	2970	*3630	2220	8.82
	lb							*9240	*9240	*8690	6550	*8000	4890	(28.9)
3.0m (10ft)	kg					*6420	*6420	*4920	4190	*4240	2860	3560	2020	9.11
	lb					*14150	*14150	*10850	9240	*9350	6310	7850	4450	(29.9)
1.5m (5ft)	kg					*7960	6040	*5690	3910	*4620	2720	3500	1970	9.10
	lb					*17550	13320	*12540	8620	*10190	6000	7720	4340	(29.9)
Ground Line	kg			*8300	*8300	*8820	5730	*6260	3710	4670	2620	3670	2060	8.81
	lb			*18300	*18300	*19440	12630	*13800	8180	10300	5780	8090	4540	(28.9)
-1.5m (-5ft)	kg	*9220	*9220	*12750	11370	*8970	5650	*6460	3630			4140	2350	8.18
	lb	*20330	*20330	*28110	25070	*19780	12460	*14240	8000			9130	5180	(26.8)
-3.0m (-10ft)	kg	*13340	*13340	*12280	11580	*8430	5730	*6110	3670			*4360	3020	7.12
	lb	*29410	*29410	*27070	25530	*18580	12630	*13470	8090			*9610	6660	(23.4)
-4.5m (-15ft)	kg			*9840	*9840	*6850	5980							
	lb			*21690	*21690	*15100	13180							

(3) 5.68m(18' 8") boom, 2.92m(9' 7") arm equipped with 0.92m³(SAE heaped) bucket, 600mm(20") triple grouser shoe and 3800kg counterweight.

Load point height		Load radius										At max. reach		
		1.5m(5ft)		3.0m(10ft)		4.5m(15ft)		6.0m(20ft)		7.5m(25ft)		Capacity		Reach
														m(ft)
7.5m (25ft)	kg											*3120	3080	7.72
	lb											*6880	6790	(25.3)
6.0m (20ft)	kg											*3210	2390	8.69
	lb											*7080	5270	(28.5)
4.5m (15ft)	kg							*3770	*3770	*3590	3040	*3340	2040	9.27
	lb							*8310	*8310	*7910	6700	*7360	4500	(30.4)
3.0m (10ft)	kg			*9160	*9160	*5760	*5760	*4530	4270	*3950	2900	3300	1860	9.55
	lb			*20190	*20190	*12700	*12700	*9990	9410	*8710	6390	7280	4100	(31.3)
1.5m (5ft)	kg			*8660	*8660	*7430	6180	*5380	3960	*4390	2750	3240	1810	9.54
	lb			*19090	*19090	*16380	13620	*11860	8730	*9680	6060	7140	3990	(31.3)
Ground Line	kg			*9310	*9310	*8550	5780	*6060	3730	4670	2620	3370	1870	9.26
	lb			*20530	*20530	*18850	12740	*13360	8220	10300	5780	7430	4120	(30.4)
-1.5m (-5ft)	kg	*8550	*8550	*12160	11240	*8950	5630	*6400	3610	4590	2560	3740	2100	8.67
	lb	*18850	*18850	*26810	24780	*19730	12410	*14110	7960	10120	5640	8250	4630	(28.4)
-3.0m (-10ft)	kg	*11700	*11700	*13020	11400	*8680	5640	*6280	3600			*4230	2610	7.69
	lb	*25790	*25790	*28700	25130	*19140	12430	*13850	7940			*9330	5750	(25.2)
-4.5m (-15ft)	kg			*11040	*11040	*7560	5820					*4140	3950	6.09
	lb			*24340	*24340	*16670	12830					*9130	8710	(20.0)

6. BUCKET SELECTION GUIDE

1) GENERAL BUCKET



※ 0.92m³ SAE heaped bucket

Capacity		Width		Weight	Recommendation		
					5.68m (18' 8") boom		
SAE heaped	CECE heaped	Without side cutter	With side cutter		2.0m arm (6' 7")	2.4m arm (7' 10")	2.92m arm (9' 7")
※ 0.92m³ (1.20yd³)	0.80m³ (1.05yd³)	1150mm (45.3")	1270mm (50.0")	770kg (1700lb)			

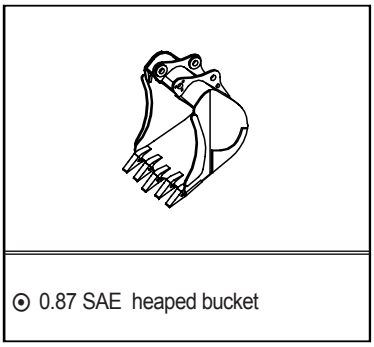
※ : Standard bucket

Applicable for materials with density of 2000kgf/m³ (3370lbf/yd³) or less

Applicable for materials with density of 1600kgf/m³ (2700lbf/yd³) or less

Applicable for materials with density of 1100kgf/m³ (1850lbf/yd³) or less

2) ROCK- HEAVY DUTY BUCKET



⊙ 0.87 SAE heaped bucket

Capacity		Width		Weight	Recommendation			
					5.68m (18' 8") boom			
SAE heaped	CECE heaped	Without side cutter	With side cutter		2.0m arm (6' 7")	2.4m arm (7' 10")	2.92m arm (9' 7")	
⊙0.87m³ (1.14yd³)	0.75m³ (0.98yd³)	1140mm (44.9")	-	900kg (1980lb)				

⊙: Rock-Heavy duty bucket

Applicable for materials with density of 2000kgf/m³ (3370lbf/yd³) or less

Applicable for materials with density of 1600kgf/m³ (2700lbf/yd³) or less

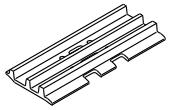
Applicable for materials with density of 1100kgf/m³ (1850lbf/yd³) or less

7. UNDERCARRIAGE

1) TRACKS

X-leg type center frame is integrally welded with reinforced box-section track frames. The design includes dry tracks, lubricated rollers, idlers, sprockets, hydraulic track adjusters with shock absorbing springs and assembled track-type tractor shoes with triple grousers.

2) TYPES OF SHOES

Model	Shapes		Triple grouser
			
R215	Shoe width	mm(in)	500(20)
	Operating weight	kg(lb)	21700(47840)
	Ground pressure	kgf/cm^2(psi)	0.54(7.68)
	Overall width	mm(ft-in)	2700(8' 10")

3) NUMBER OF ROLLERS AND SHOES ON EACH SIDE

Item	Quantity
Carrier rollers	2EA
Track rollers	7EA
Track shoes	46EA

4) SELECTION OF TRACK SHOE

Suitable track shoes should be selected according to operating conditions.

Method of selecting shoes

Confirm the category from the list of applications in **table 2**, then use **table 1** to select the shoe.

※ **Table 1**

Track shoe	Specification	Category
600mm triple grouser	Standard	A

※ **Table 2**

Category	Applications	Precautions
A	Rocky ground, river beds, normal soil	· Travel at low speed on rough ground with large obstacles such as boulders or fallen trees

8. SPECIFICATIONS FOR MAJOR COMPONENTS

1) ENGINE

Item	Specification
Model	Cummins 6BT5.9 -C (Cummins-India)
Type	4-cycle turbocharged diesel engine, low emission
Cooling method	Water cooling
Number of cylinders and arrangement	6 cylinders, in-line
Firing order	1-5-3-6-2-4
Combustion chamber type	Direct injection type
Cylinder bore × stroke	102 × 120mm(4.02" × 4.72")
Piston displacement	5880cc(359cu in)
Compression ratio	17.4 : 1
Rated gross horse power (SAE J1995)	140Hp at 2000rpm(104kW at 2000rpm)
Maximum torque at 1600rpm	57.6kgf · m(416lbf · ft)
Engine oil quantity	15 ℓ (4.0U.S. gal)
Dry weight	432kg(952lb)
High idling speed	2200+ 50rpm
Low idling speed	1000± 100rpm
Rated fuel consumption	166.3g/Hp · hr at 2000rpm
Starting motor	24V-4.5kW
Alternator	Lucas TVS(24V-4.5A)
Battery	2 × 12V × 100Ah

2) MAIN PUMP

Item	Specification
Type	Variable displacement tandem axis piston pumps
Capacity	2 × 113cc/rev
Maximum pressure	330kgf/cm^2 (4694psi)
Rated oil flow	2 × 210 ℓ /min (55.5U.S. gpm/ 46.2U.K. gpm)

3) GEAR PUMP

Item	Specification
Type	Fixed displacement gear pump single stage
Capacity	10cc/rev
Maximum pressure	35kgf/cm^2(500psi)
Rated oil flow	19.5 ℓ /min(5.2U.S. gpm/4.2U.K. gpm)

4) MAIN CONTROL VALVE

Item	Specification
Type	9 spools mono-block
Operating method	Hydraulic pilot system
Main relief valve pressure	330kgf/cm^2(4695psi)
Overload relief valve pressure	390kgf/cm^2(5550psi)

5) SWING MOTOR

Item	Specification
Type	Two fixed displacement axial piston motor
Capacity	151cc/rev
Relief pressure	240kgf/cm^2(3414psi)
Braking system	Automatic, spring applied hydraulic released
Braking torque	59kgf · m(427lbf · ft)
Brake release pressure	33~50kgf/cm^2(470~711psi)
Reduction gear type	2 - stage planetary
Swing speed	13.0rpm

6) TRAVEL MOTOR

Item	Specification
Type	Variable displacement axial piston motor
Relief pressure	330kgf/cm^2(4695psi)
Reduction gear type	2-stage planetary
Braking system	Automatic, spring applied hydraulic released
Brake release pressure	11kgf/cm^2(156psi)
Braking torque	49.3kgf · m(357lbf · ft)

7) REMOTE CONTROL VALVE

Item		Specification
Type		Pressure reducing type
Operating pressure	Minimum	6.5kgf/cm²(92psi)
	Maximum	26kgf/cm²(370psi)
Single operation stroke	Lever	61mm(2.4in)
	Pedal	123mm(4.84in)

8) CYLINDER

Item		Specification
Boom cylinder	Bore dia × Rod dia × Stroke	ø 120 × ø 85 × 1290mm
	Cushion	Extend only
Arm cylinder	Bore dia × Rod dia × Stroke	ø 140 × ø 100 × 1510mm
	Cushion	Extend and retract
Bucket cylinder	Bore dia × Rod dia × Stroke	ø 125 × ø 85 × 1055mm
	Cushion	Extend only

※ **Discoloration of cylinder rod can occur when the friction reduction additive of lubrication oil spreads on the rod surface.**

※ **Discoloration does not cause any harmful effect on the cylinder performance.**

9) SHOE

Item		Width	Ground pressure	Link quantity	Overall width
R215	Standard	500mm(20")	0.54kgf/cm²(7.68psi)	46	2700mm(8' 10")

10)BUCKET

Item		Capacity		Tooth quantity	Width	
		SAE heaped	CECE heaped		Without side cutter	With side cutter
R215	STD	0.92m³(1.20yd³)	0.80m³(1.05yd³)	5	1150mm(45.3")	1270mm(50.0")
	OPT	⊙0.87m³(1.14yd³)	0.75m³(0.98yd³)	5	1140mm(44.9")	-

⊙ : Rock-Heavy duty bucket

9. RECOMMENDED OILS

Use only oils listed below or equivalent.
Do not mix different brand oil.

Service point	Kind of fluid	Capacity ℓ (U.S. gal)	Ambient temperature ℃ (℉)
			-20 (-4) / -10 (14) / 0 (32) / 10 (50) / 20 (68) / 30 (86) / 40 (104)
Engine oil pan	Engine oil	17.0(4.49)	SAE 30 SAE 10W SAE 10W-30 SAE 15W-40
Swing drive	Gear oil	5.0(1.3)	SAE 85W-140
Final drive		5.8×2 (1.5×2)	
Hydraulic tank	Hydraulic oil	Tank; 180(48) System; 290(77)	ISO VG 32 ISO VG 46 ISO VG 68
Fuel tank	Diesel fuel	340(90)	ASTM D975 NO.1 ASTM D975 NO.2
Fitting (Grease nipple)	Grease	As required	NLGI NO.1 NLGI NO.2
Radiator (Reservoir tank)	Mixture of antifreeze and water 50 : 50	35(9.2)	Ethylene glycol base permanent type

SAE : Society of Automotive Engineers
API : American Petroleum Institute
ISO : International Organization for Standardization
NLGI : National Lubricating Grease Institute
ASTM : American Society of Testing and Material