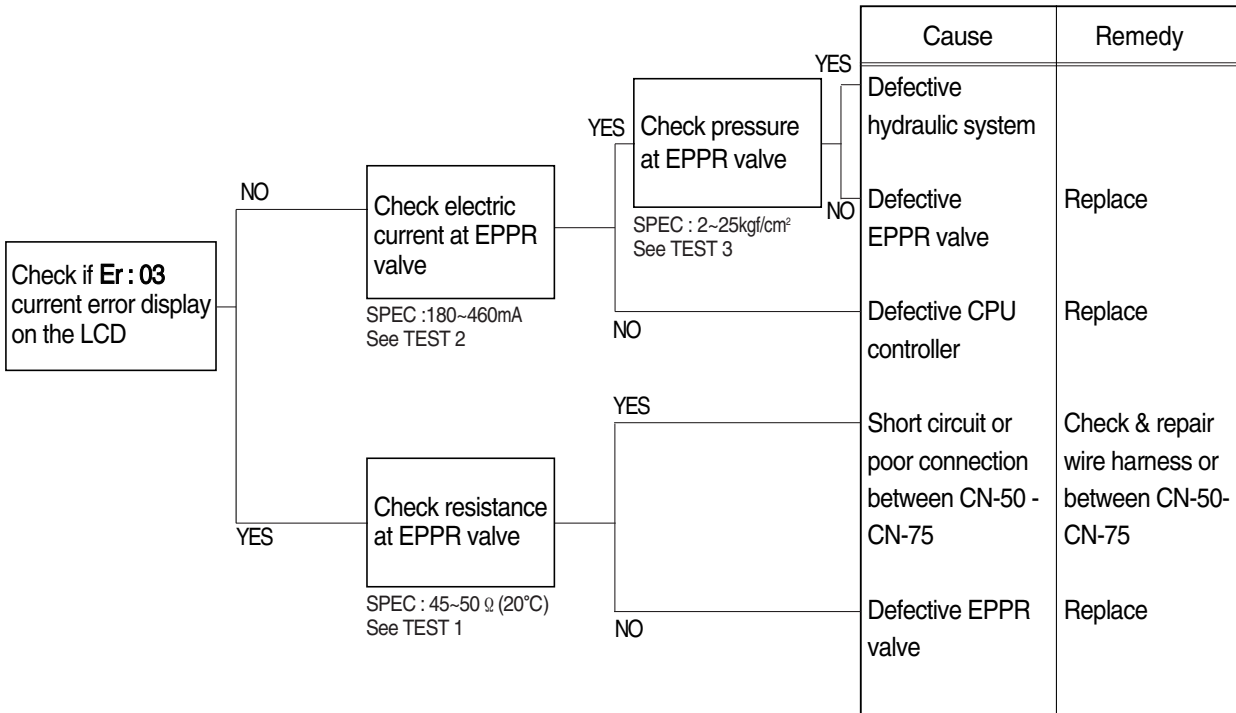


GROUP 4 MECHATRONICS SYSTEM

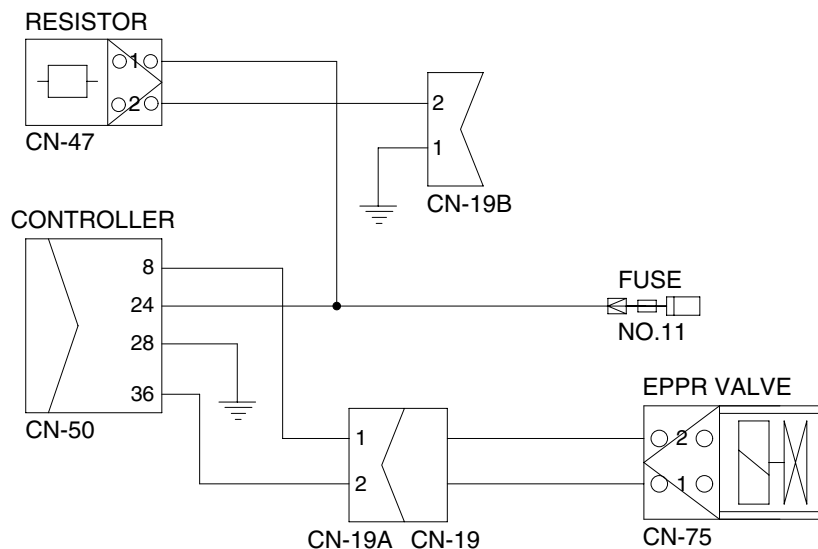
1. ALL ACTUATORS SPEED ARE SLOW

- ※ Boom, Arm, Bucket, Swing and travel speed are slow, but engine speed is good.
- ※ Spec : M-mode 1950 ± 50rpm H-mode 1850 ± 50rpm S-mode 1750 ± 50rpm
- ※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

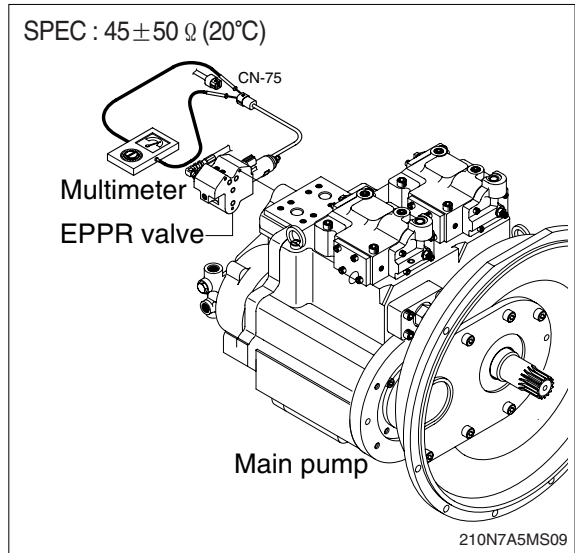


2907A6MS01

2) TEST PROCEDURE

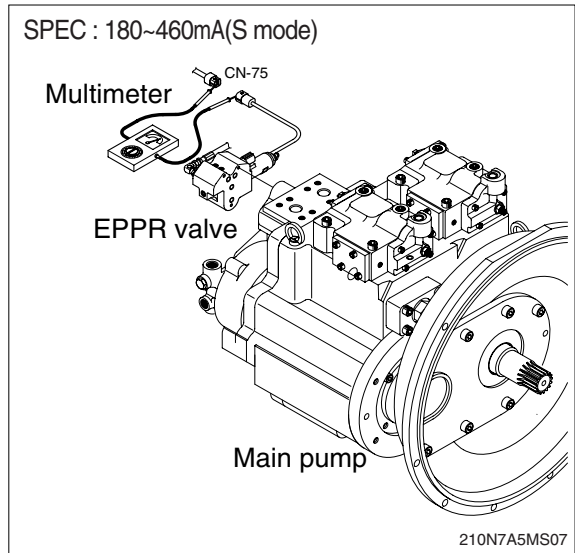
(1) **Test 2** : Check resistance at connector CN-75.

- ① Starting key OFF.
- ② Disconnect connector CN-75 from EPPR valve at main hydraulic pump.
- ③ Check resistance between 2 lines as figure.



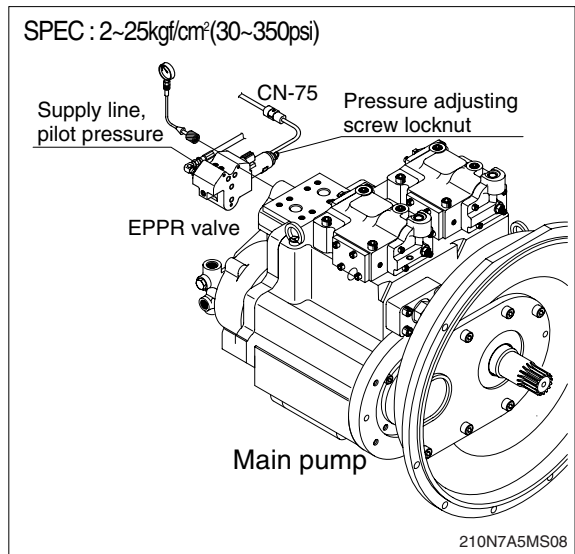
(2) **Test 3** : Check electric current at EPPR valve.

- ① Install multimeter as figure.
- ② Start engine.
- ③ Set the accel dial at "10"(MAX)
- ④ Set S-mode and cancel auto decel mode.
- ⑤ If tachometer show approx 1750 ± 50 rpm check electric current.



(3) **Test 4** : Check pressure at EPPR valve.

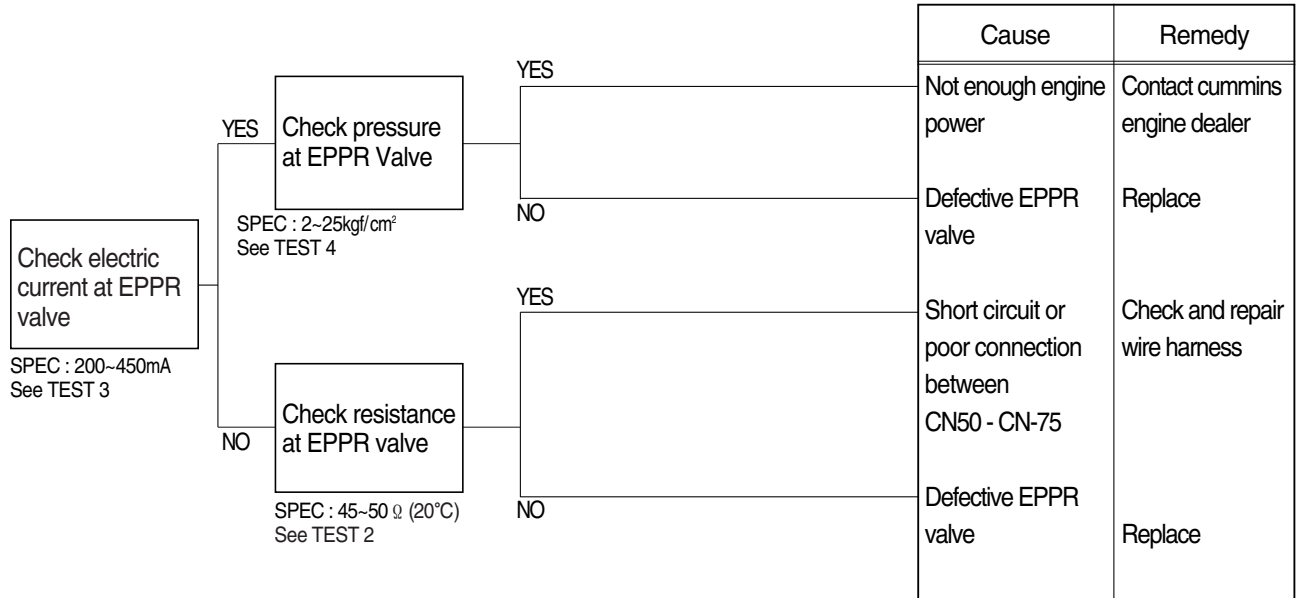
- ① Remove plug and connect pressure gauge as figure.
 - Gauge capacity : 0 to 40~50kgf/cm²
(0 to 570~710psi)
- ② Start engine.
- ③ Set the accel dial at "10"(Max).
- ④ Set S-mode and cancel auto decel mode.
- ⑤ If tachometer show approx 1750 ± 50 rpm check pressure.
- ⑥ If pressure is not correct, adjust it.
- ⑦ After adjust, test the machine.



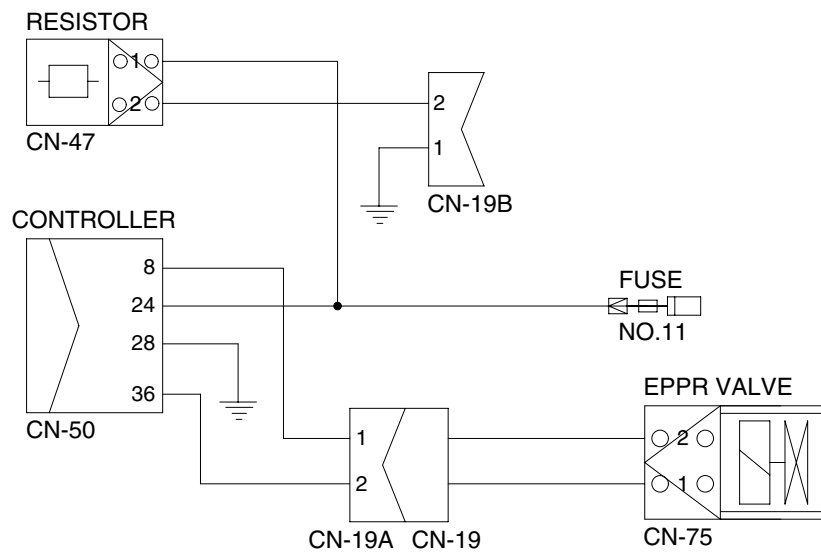
2. ENGINE STALL

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



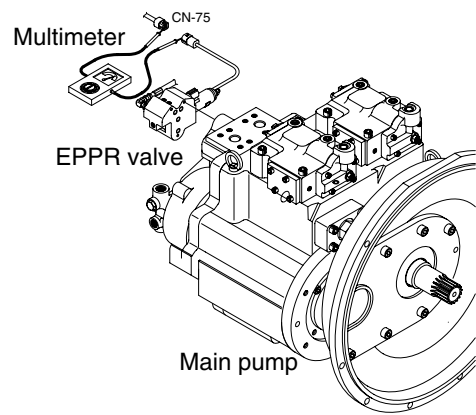
2907A6MS01

2) TEST PROCEDURE

(1) **Test 4** : Check electric current at EPPR valve at S-mode

- ① Install multimeter as figure.
- ② Start engine.
- ③ Set the accel dial at "10"(max)
- ④ Set S-mode with 1750 ± 50 rpm.
- ⑤ Check electric current.

SPEC : 180~460mA

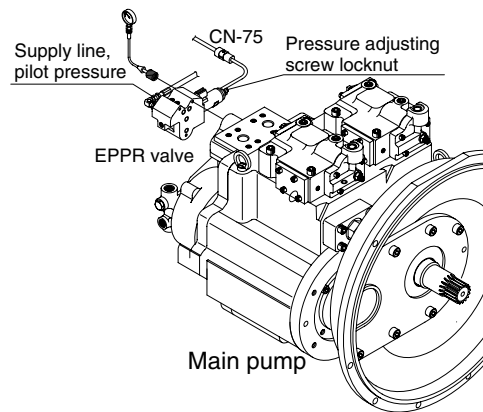


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(2) **Test 5** : Check pressure at EPPR valve at S-mode

- ① Connect pressure gauge at EPPR valve.
- ② Start engine.
- ③ Set the accel dial at "10"(max)
- ④ Set S-mode with 1750 ± 50 rpm.
- ⑤ Operate bucket lever completely push or pull.
- ⑥ Hold arm lever at the end of stroke.
- ⑦ Check pressure at relief position.

SPEC : 2~25kgf/cm²(30~350psi)

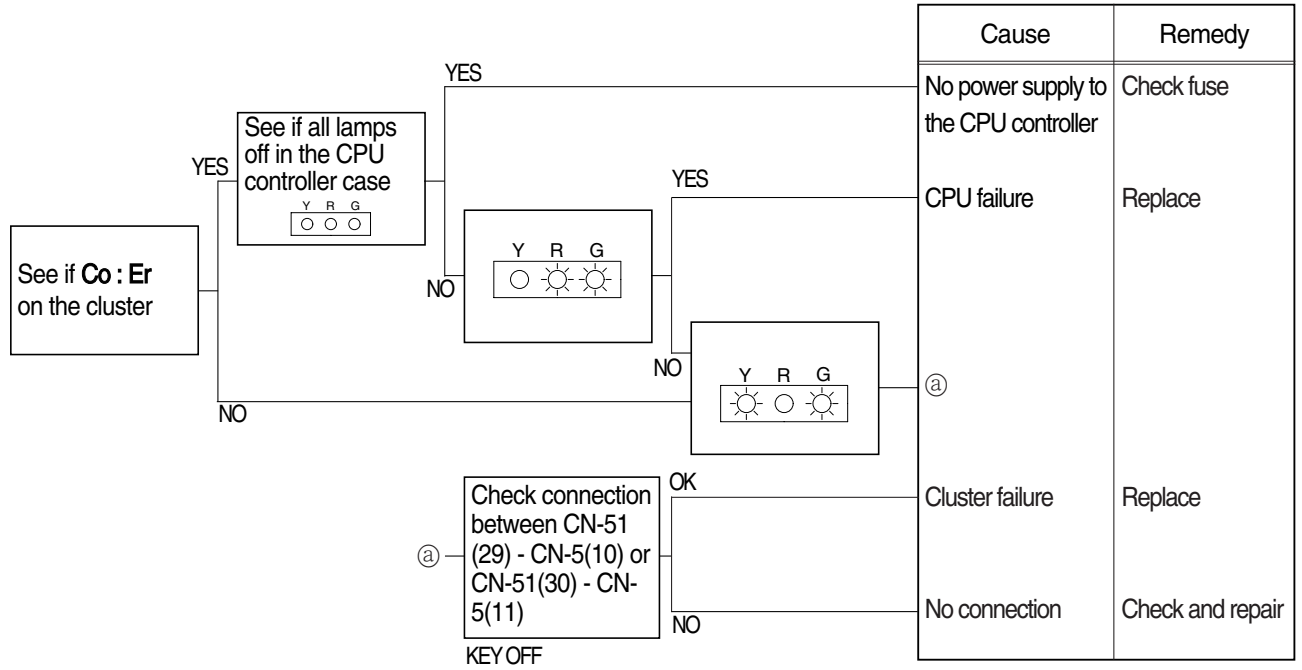


210N7A5MS08

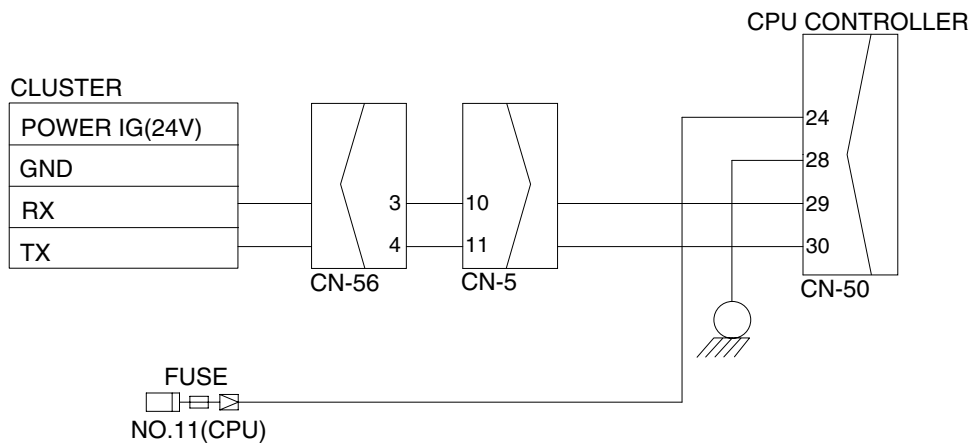
3. MALFUNCTION OF CLUSTER OR MODE SELECTION SYSTEM

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



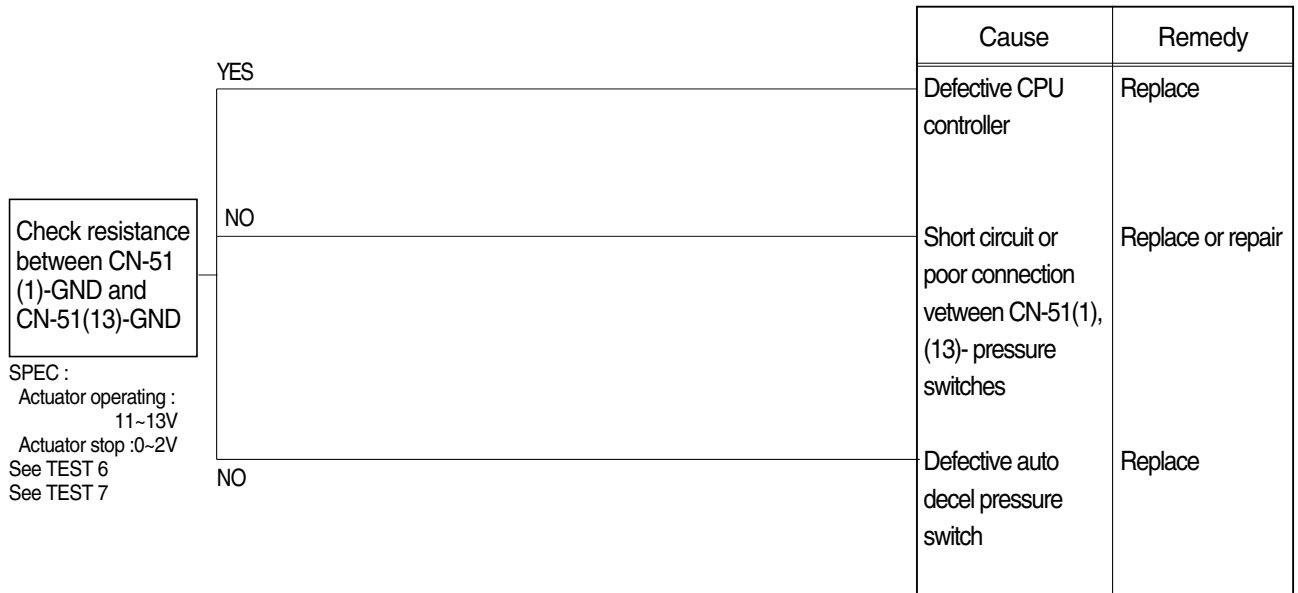
Wiring diagram



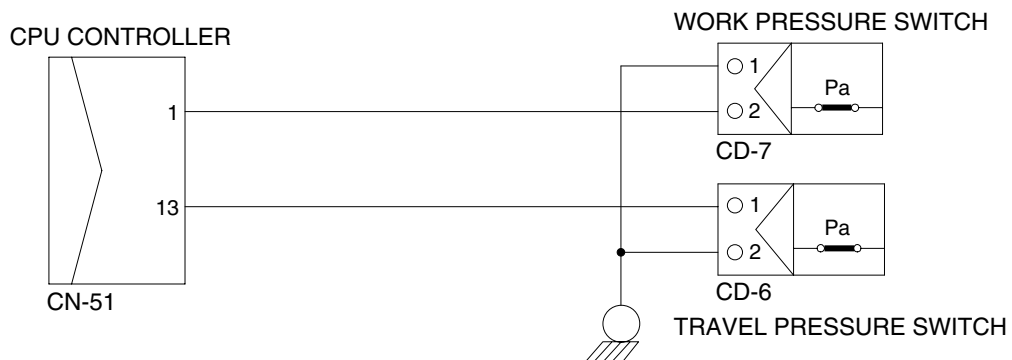
4. AUTO DECEL SYSTEM DOES NOT WORK

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



3607A6MS10

2) TEST PROCEDURE

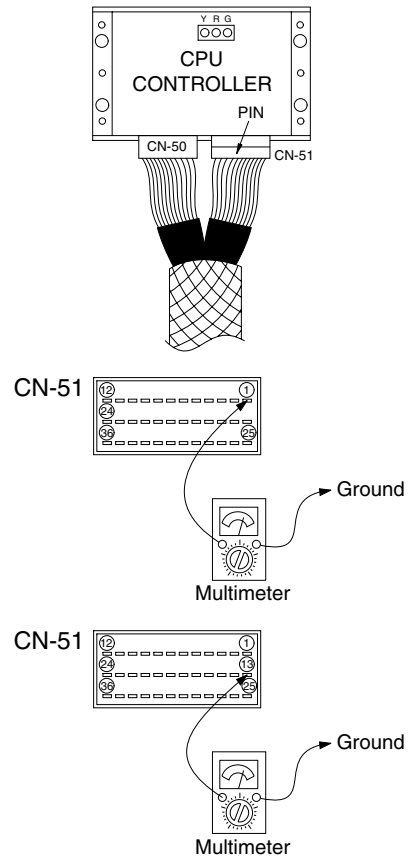
(1) **Test 6** : Check voltage at CN-51(1) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper.
- ② Starting key ON.
- ③ Insert prepared pin to rear side of connectors : One pin to (1) of CN-51.
- ④ Check voltage as figure.

(2) **Test 7** : Check voltage at CN-51(13) and ground.

- ① Prepare 1 piece of thin sharp pin, steel or copper
- ② Starting key ON.
- ③ Insert prepared pin to rear side of connectors : One pin to (13) of CN-51.
- ④ Check voltage as figure.

SPEC : Actuator stop : 11~13V
Actuator operating : 0~2V

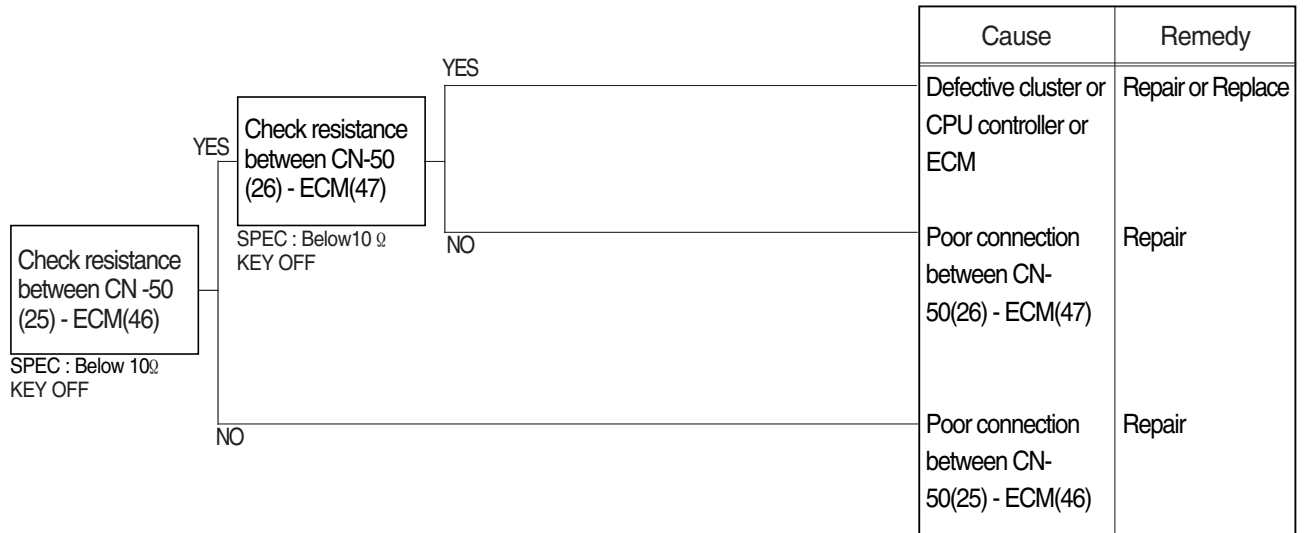


29076MS11

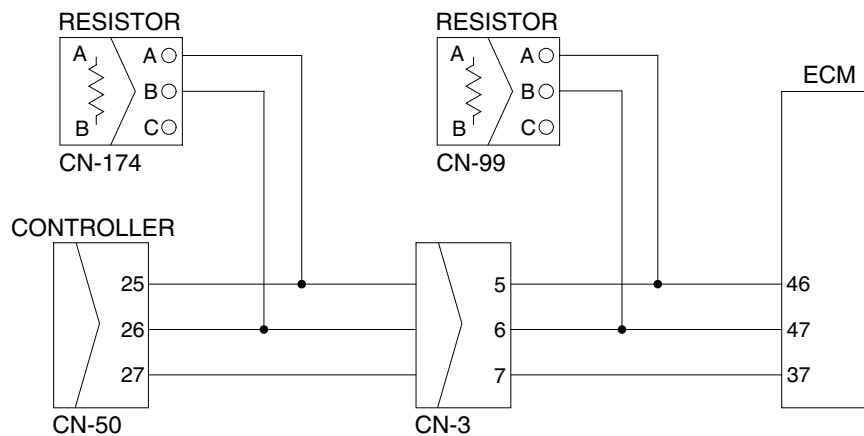
5. MALFUNCTION OF WARMING UP

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

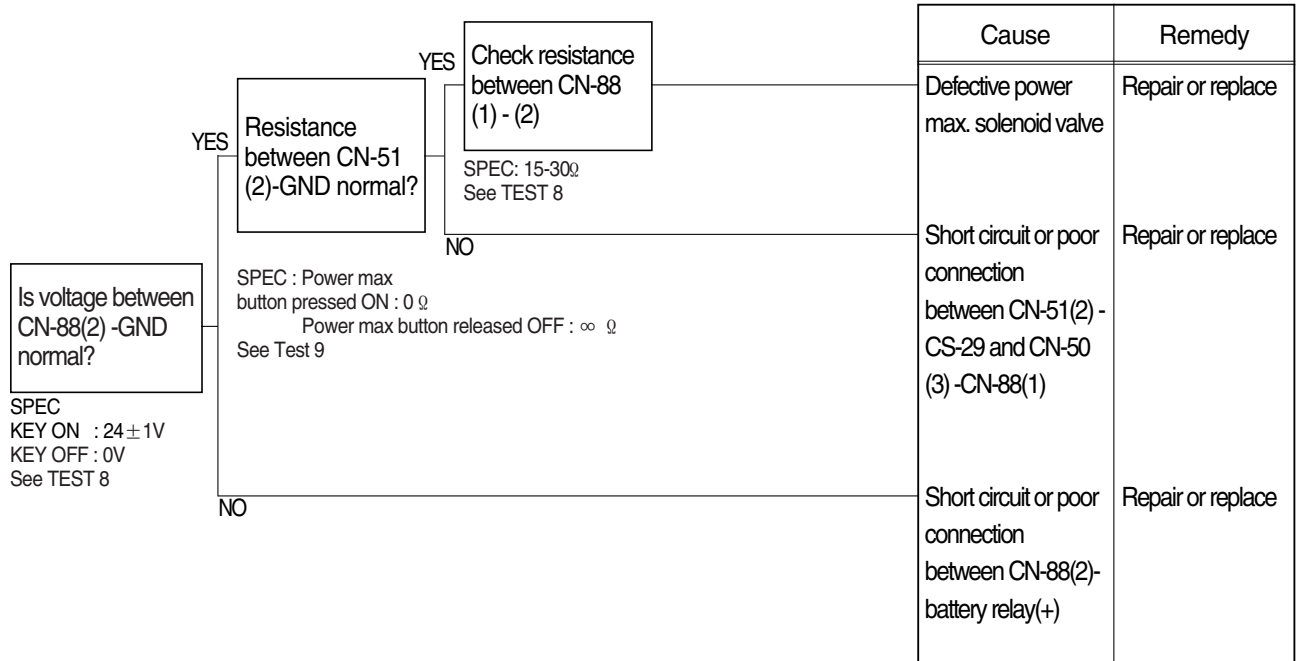


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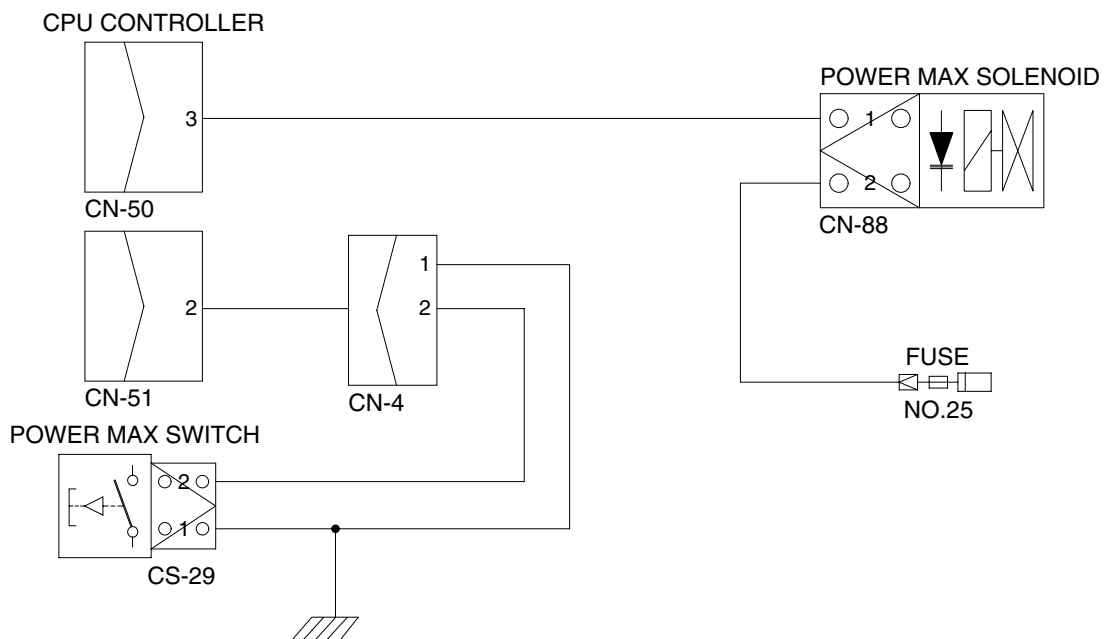
6. MALFUNCTION OF POWER MAX

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram

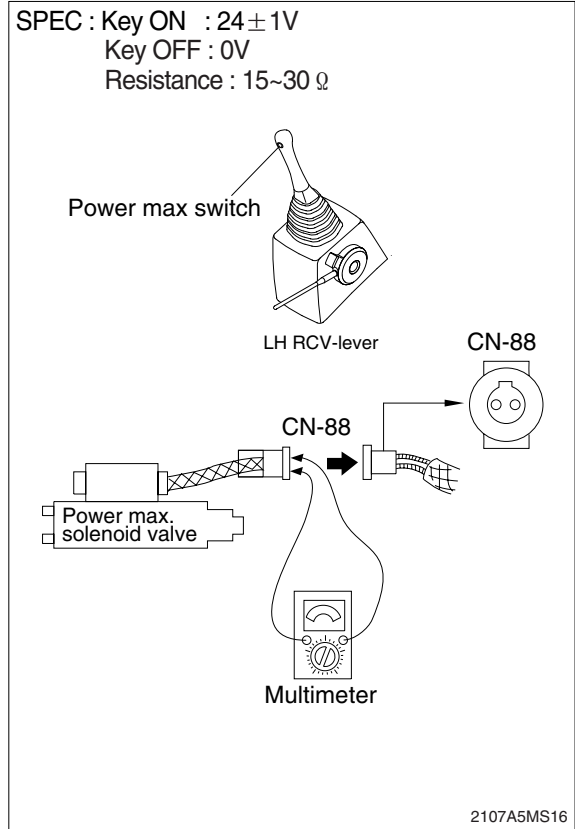


50076MS04

2) TEST PROCEDURE

(1) **Test 8:** Check voltage between connector CN-88 - GND.

- ① Start key ON.
- ② Disconnect connector CN-88 from power max solenoid valve.
- ③ Check voltage as figure.



(2) **Test 9:** Check resistance between connector CN-51(2)-GND.

- ① Starting key OFF.
- ② Remove CPU controller and disconnect connector CN-51 from CPU controller.
- ③ Check resistance as figure.

