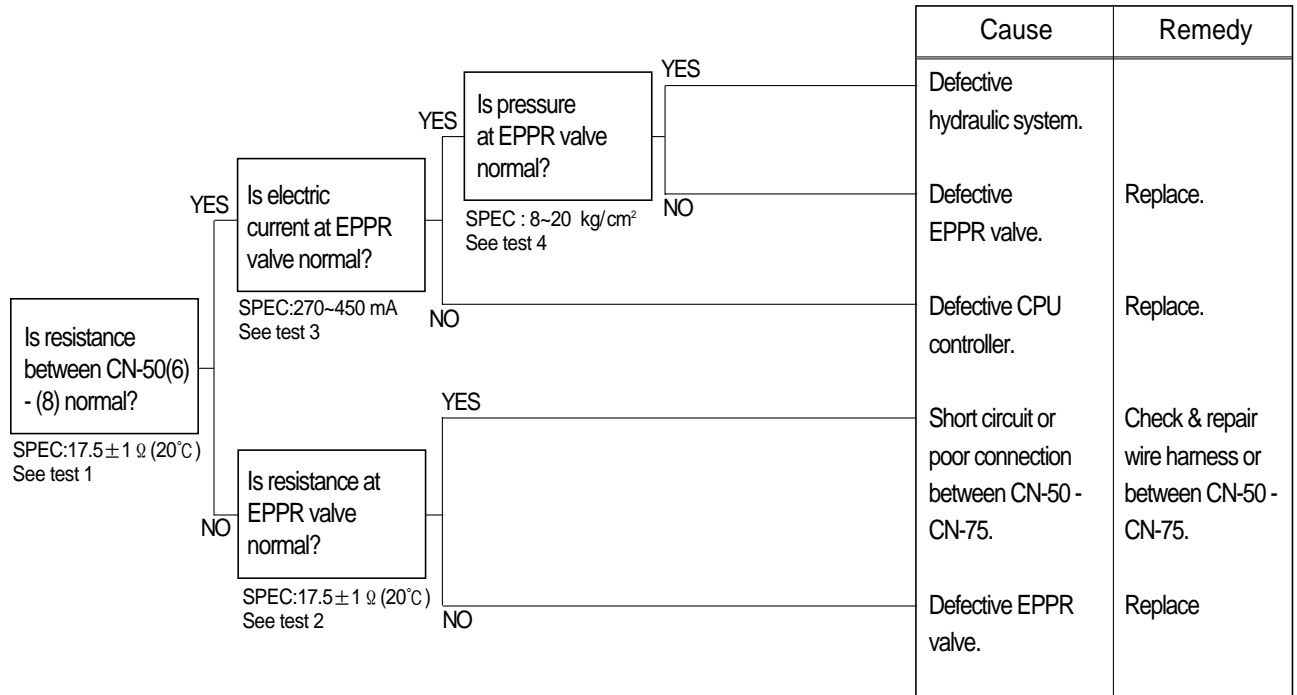


GROUP 3 MECHATRONICS SYSTEM

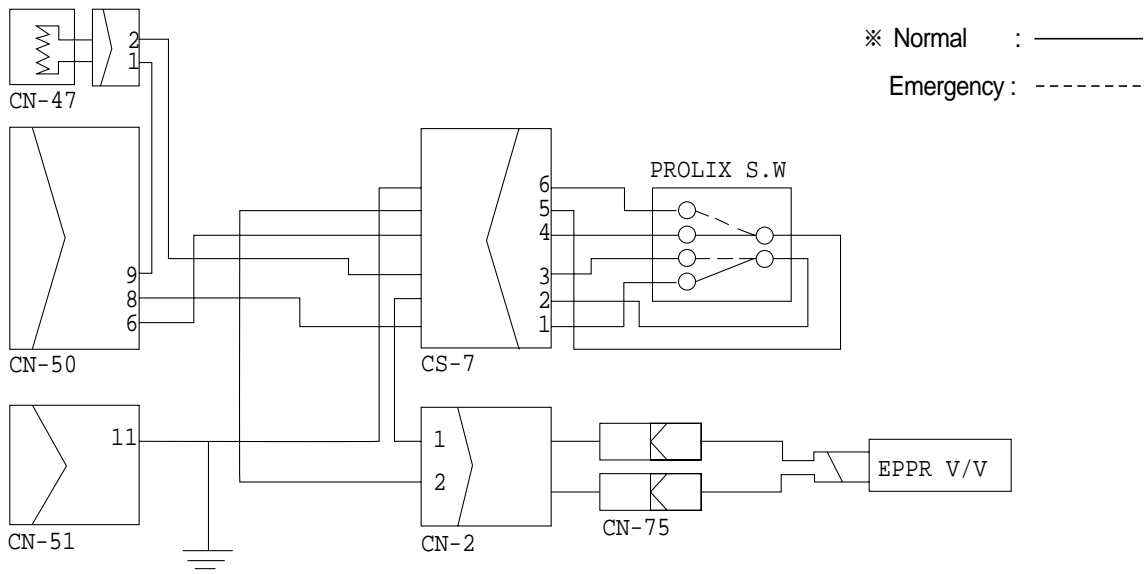
1. ALL ACTUATORS SPEED ARE SLOW

- ※ Boom, Arm, Bucket, Swing and travel speed are slow, but engine speed is good.
- ※ Spec : H-mode 2250 +50rpm S-mode 2250 +50rpm
 L-mode 2050 +50rpm F-mode 1850 +50rpm
- ※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



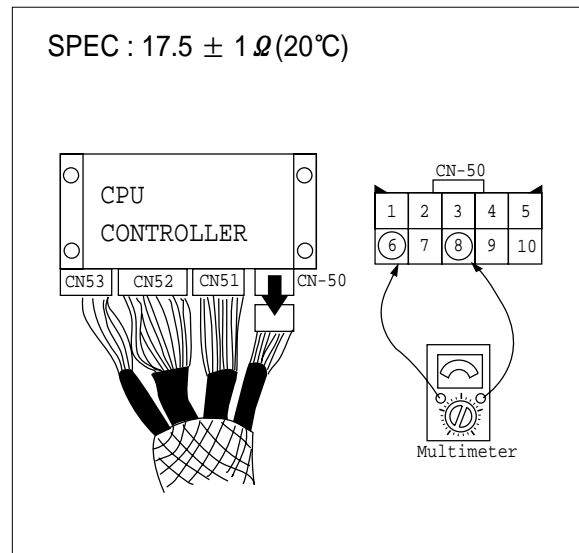
Wiring diagram



2) TEST PROCEDURE

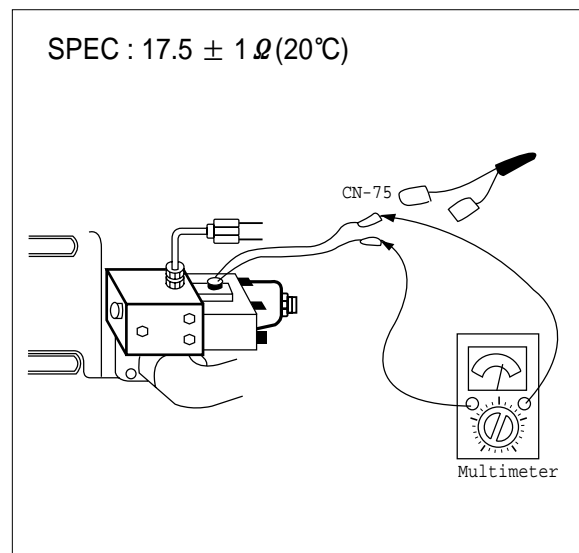
(1) **Test 1** : Check resistance (6)-(8) at connector CN-50.

- ① Starting key OFF.
- ② Remove CPU controller and disconnect connector CN-50.
- ③ Check resistance between pin No. 6 and No. 8 at connector CN-50.



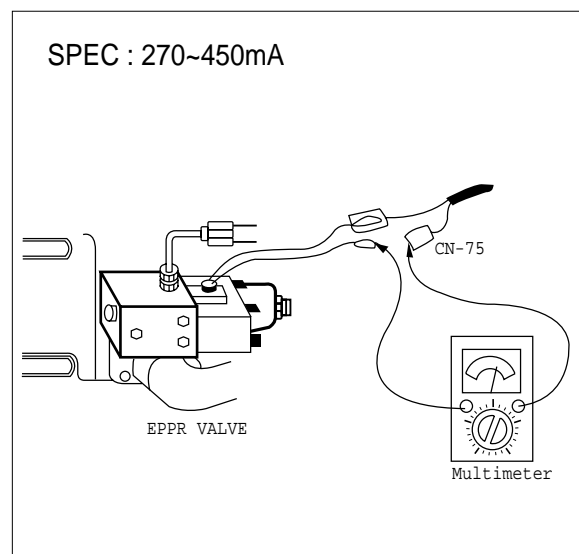
(2) **Test 2** : Check resistance at connector CN-75.

- ① Starting key OFF.
- ② Disconnect connector CN-75 from EPPR valve at main hydraulic pump.
- ③ Check resistance between 2 lines as Figure.



(3) **Test 3** : Check electric current at EPPR valve.

- ① Start engine.
- ② Set S-mode and cancel auto decel mode.
- ③ If tachometer show approx 2250+50rpm, disconnect one wire harness from EPPR valve.
- ④ Install multimeter as Figure.
- ⑤ Check electric current at bucket circuit relief position.



(2) **Test 4** : Check pressure at EPPR valve.

① Remove plug and connect pressure gauge as Figure.

Gauge capacity : 0 to 40~50 kg/cm²
(0 to 569~711 psi)

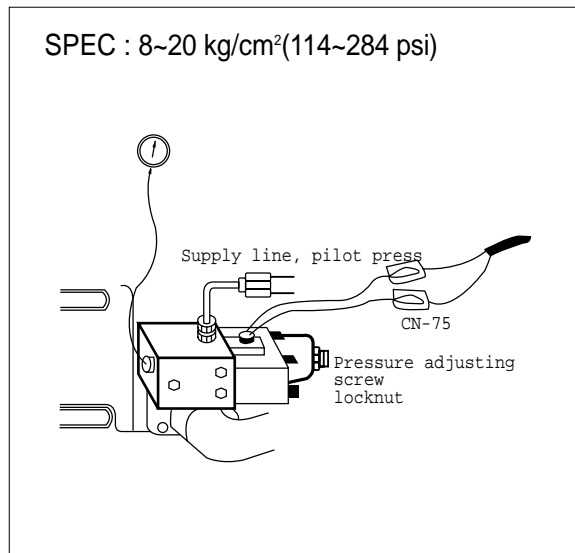
② Start engine.

③ Set S-mode and cancel auto decel mode.

④ If tachometer show approx. 2250+50rpm, check pressure at relief position of bucket circuit by operating bucket control lever.

⑤ If pressure is not correct, adjust it.

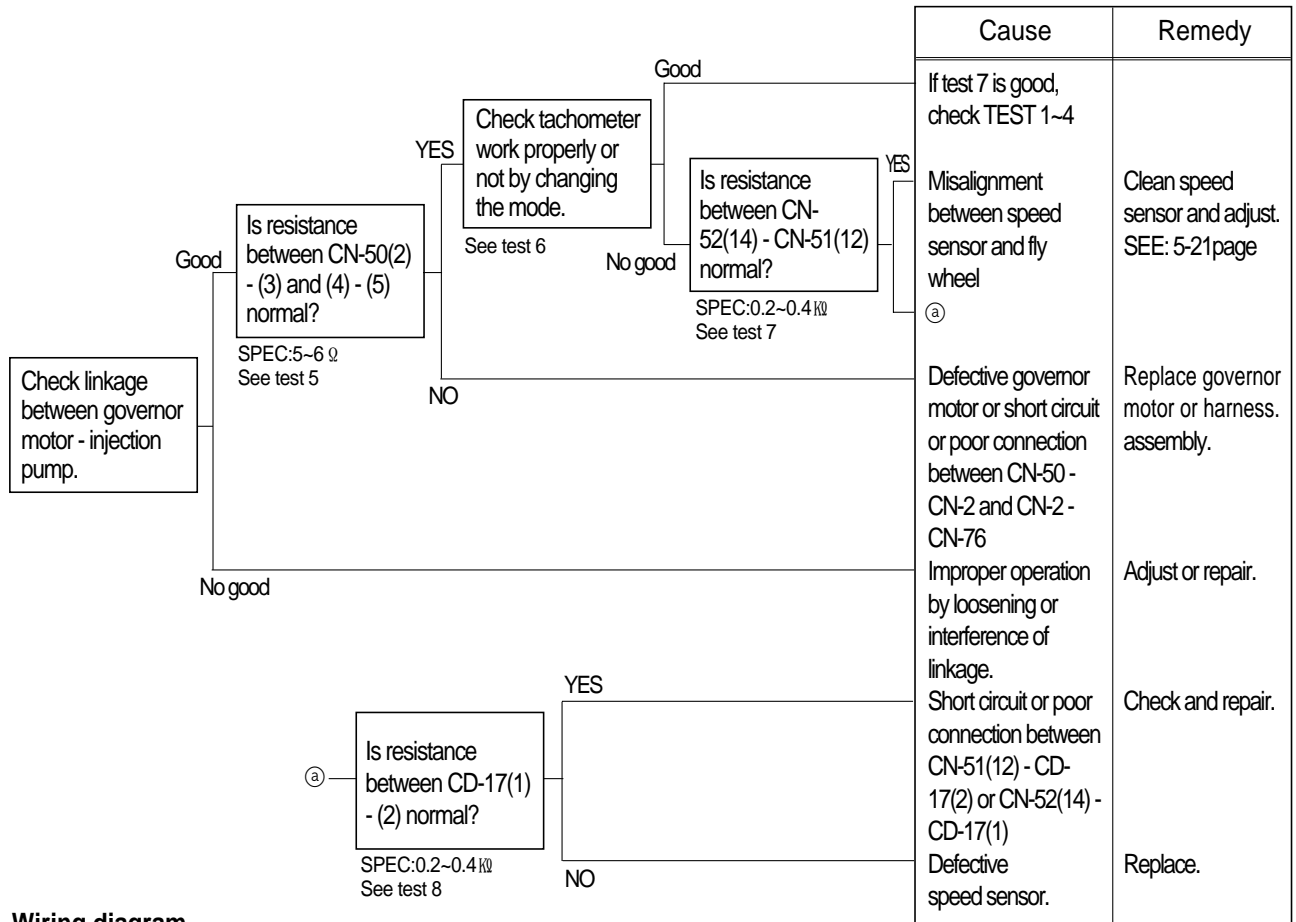
⑥ After adjust, test the machine.



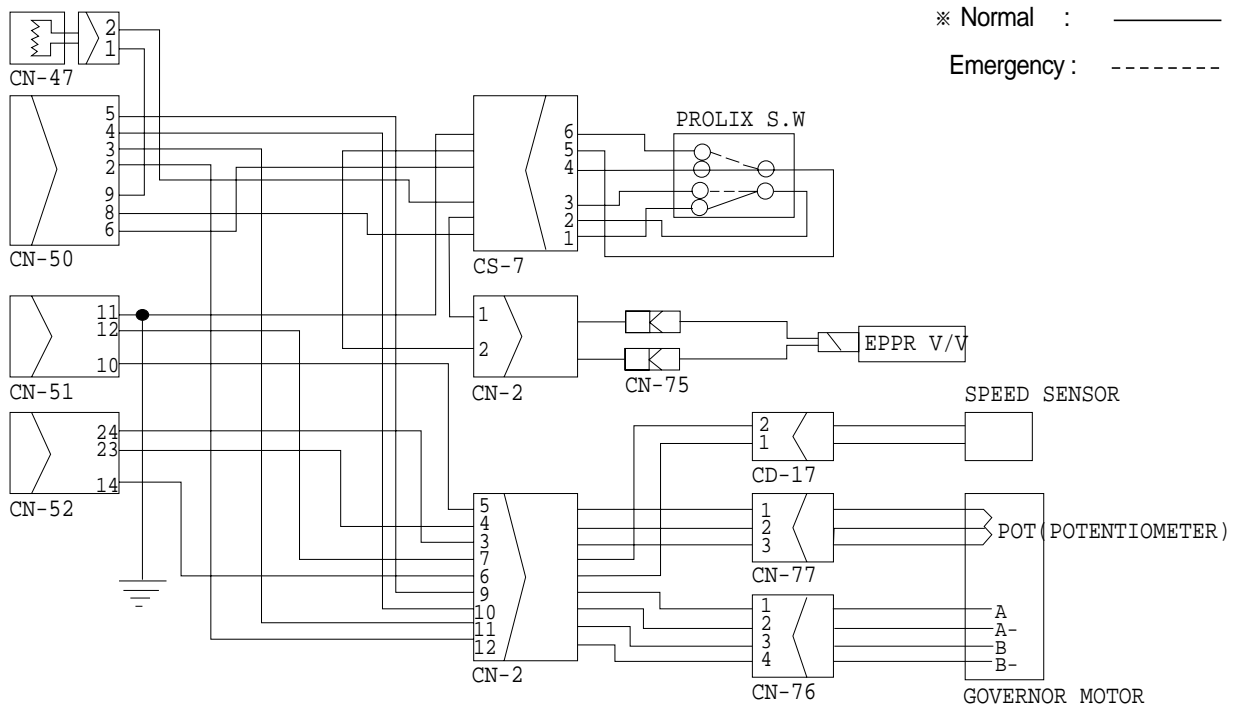
2. ENGINE SPEED IS SLOW AT ALL MODE

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



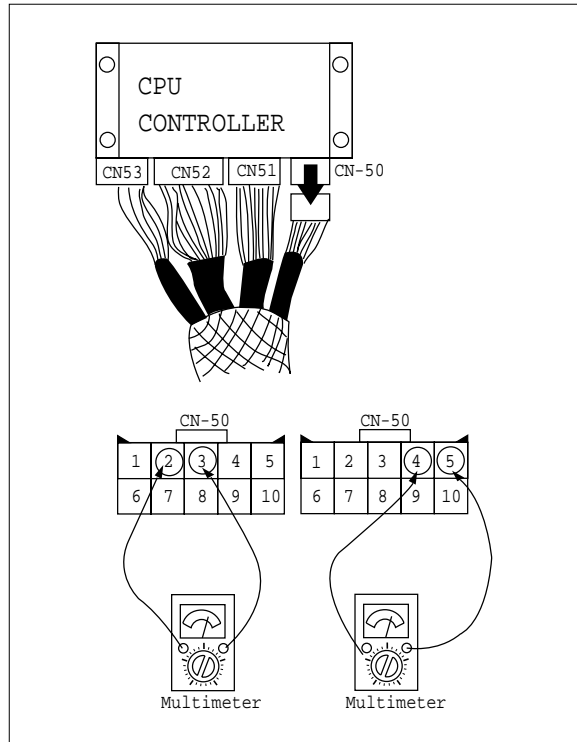
Wiring diagram



2) TEST PROCEDURE

(1) **Test 5** : Check resistance between (2)-(3) and (4)-(5) at connector CN-50.

- ① Starting key OFF.
- ② Remove CPU controller and disconnect connector CN-50 from CPU controller.
- ③ Check resistance as Figure.



(2) **Test 6** : Check tachometer
(Work properly or not.)

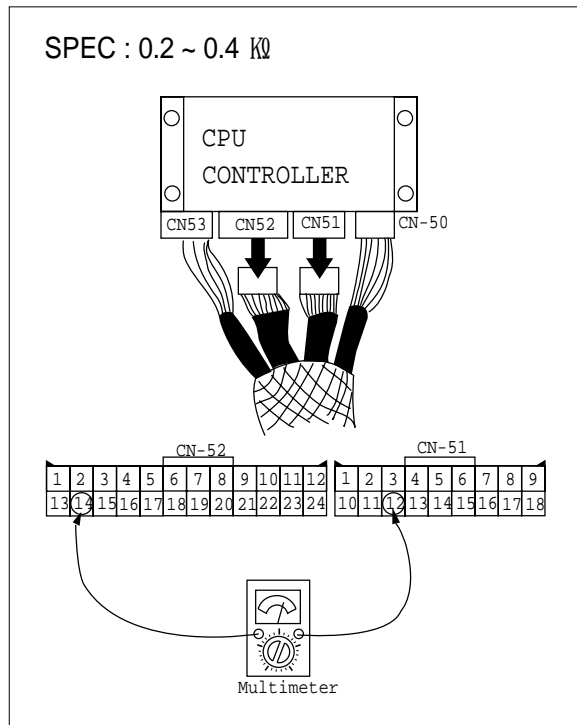
- ① Start engine.
- ② Check tachometer reading.

unit : rpm

Spec		Remark
H-mode	2250+50rpm	Check rpm after cancel the Auto decel mode.
S-mode	2250+50rpm	
L-mode	2050+50rpm	
F-mode	1850+50rpm	

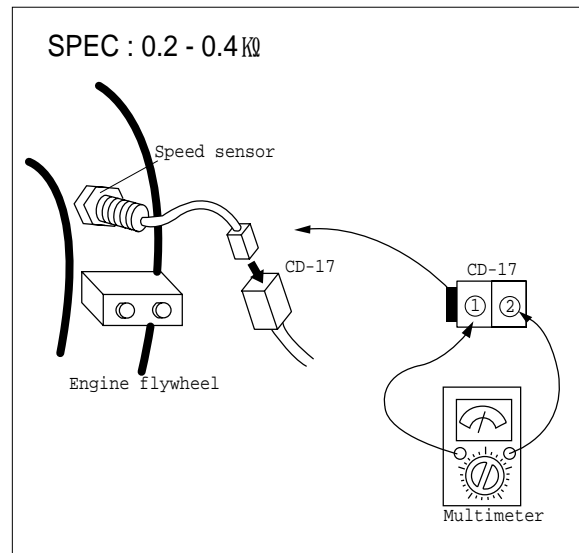
(2) **Test 7** : Check resistance between (14) of CN-52 and (12) of CN-51.

- ① Starting key OFF.
- ② Remove CPU controller and disconnect connector CN-51 and CN-52 from CPU controller.
- ③ Check resistance as Figure.



(4) **Test 8** : Check resistance at speed sensor.

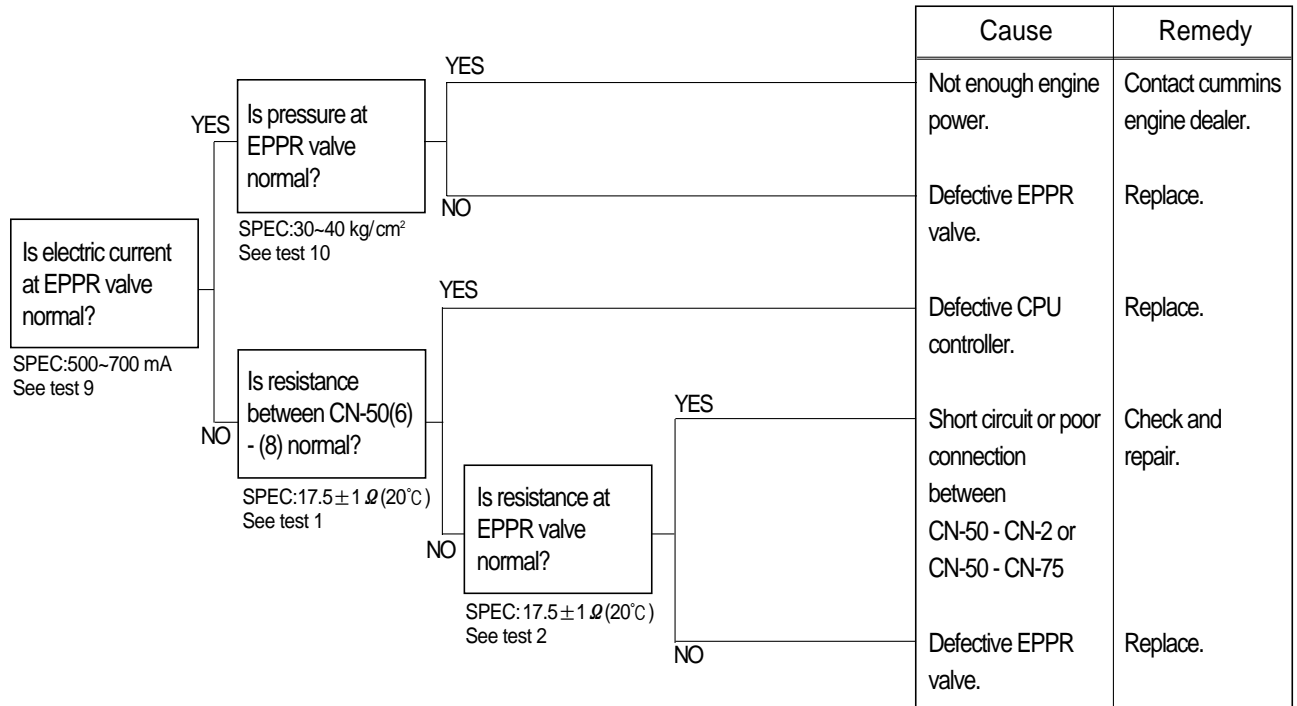
- ① Starting key OFF.
- ② Disconnect connector CD-17 of speed sensor at engine flywheel housing.
- ③ Check resistance as Figure.



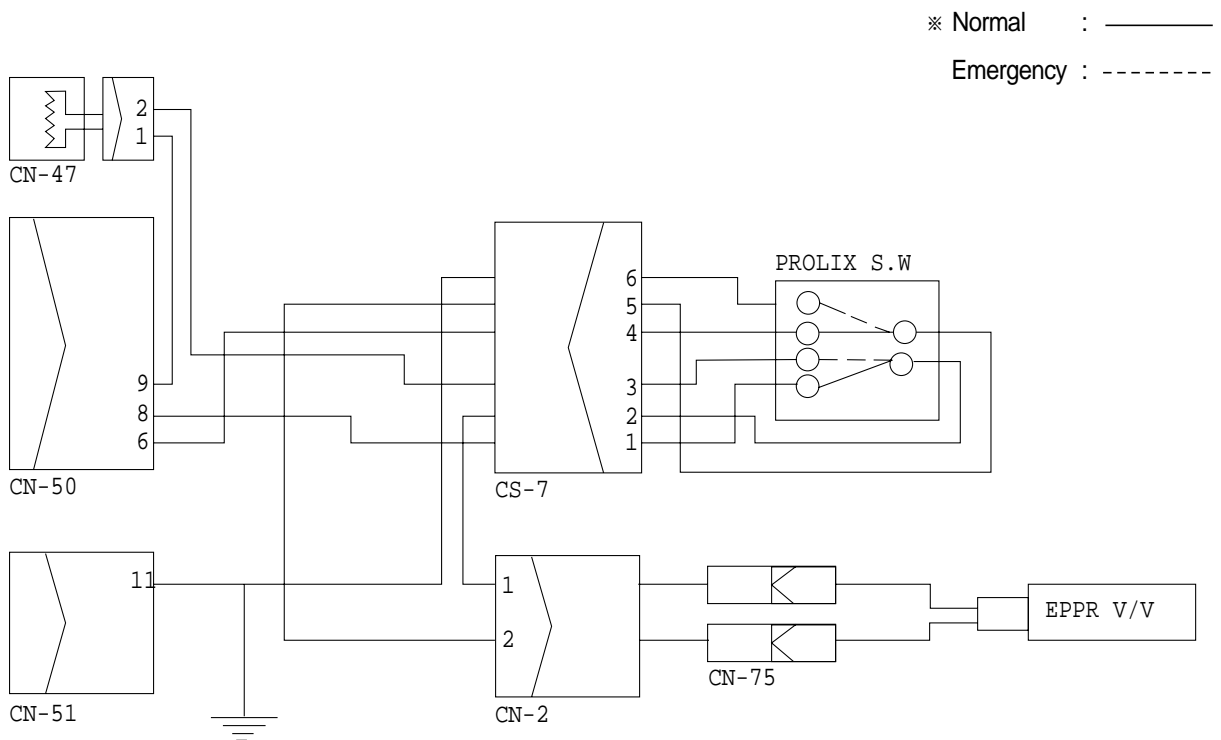
3. ENGINE STALL

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



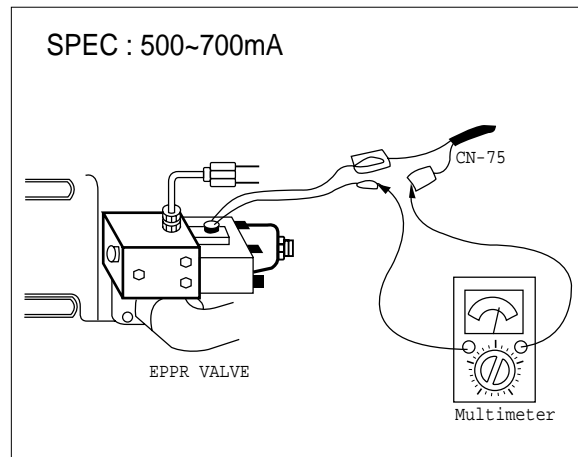
Wiring diagram



2) TEST PROCEDURE

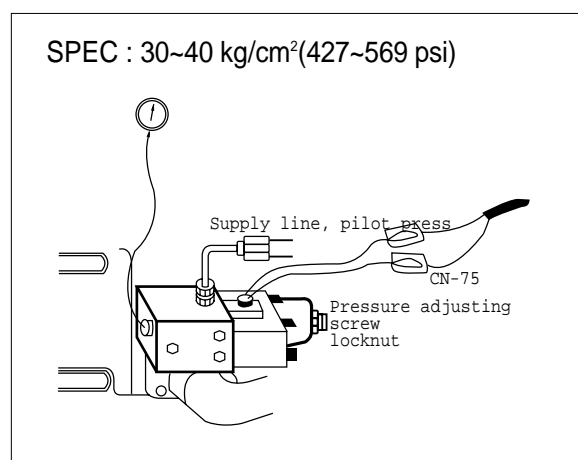
(1) **Test 9** : Check electric current at EPPR valve at F-mode

- ① Start engine.
- ② Set F-mode with 1850 +50rpm
- ③ Install multimeter as Figure.
- ④ Operate bucket lever completely push or pull and hold arm lever at the end of stroke.
- ⑤ Check electric current at engine stall state.



(2) **Test 10** : Check pressure at EPPR valve at F-mode

- ① Connect pressure gauge at EPPR valve.
- ② Start engine.
- ③ Set F-mode with 1850 +50rpm
- ④ Operate bucket lever completely push or pull and hold arm lever at the end of stroke.
- ⑤ Check pressure at relief position.

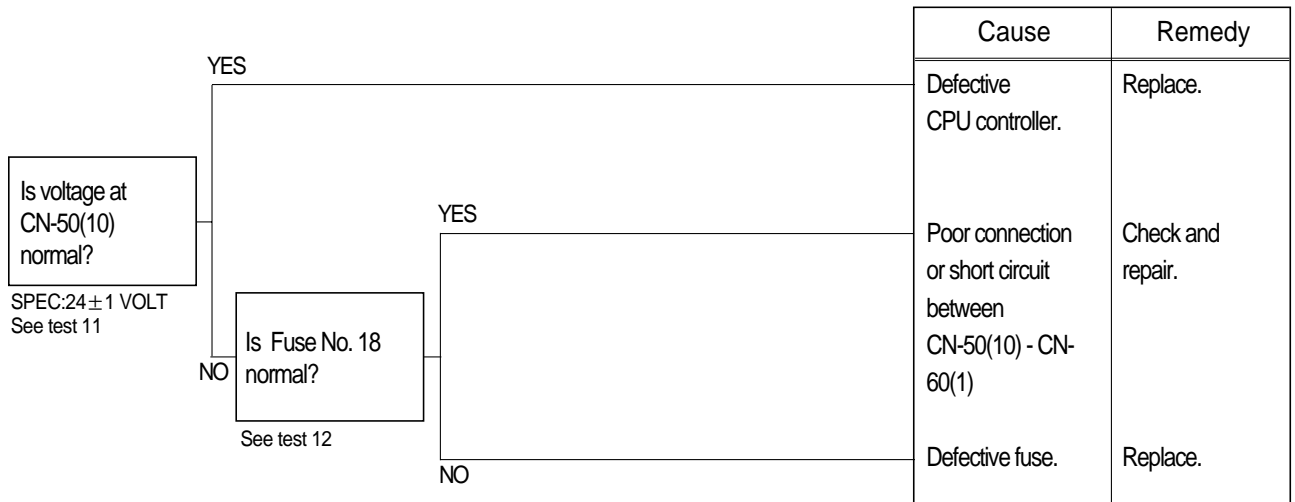


4. CLUSTER LAMPS ARE OFF IMMEDIATELY AFTER KEY SWITCH OFF

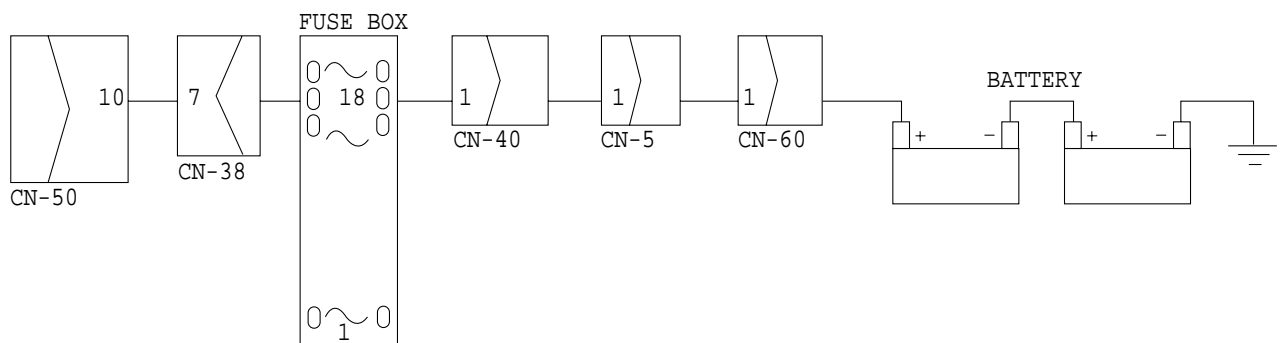
※ Before carrying out below procedure, check all the related connector are properly inserted.

Normal condition : Lamps "ON" approx. 3~7 seconds after key switch OFF.

1) INSPECTION PROCEDURE



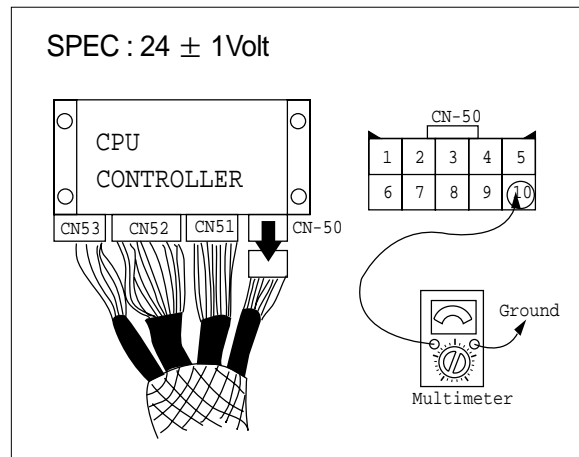
Wiring diagram



2) TEST PROCEDURE

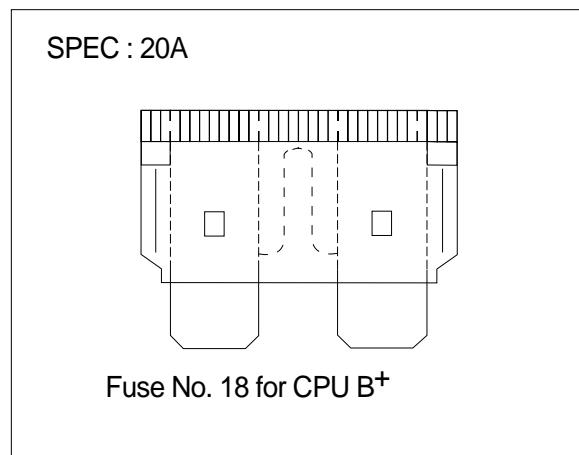
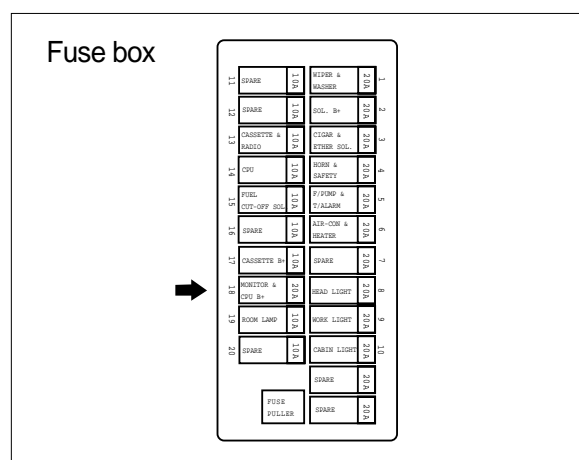
(1) **Test 11** : Check voltage at (10) of CN-50.

- ① Starting key OFF.
- ② Disconnect connector CN-50 from CPU controller.



(2) **Test 12** : Check fuse at (18) of fuse Box.

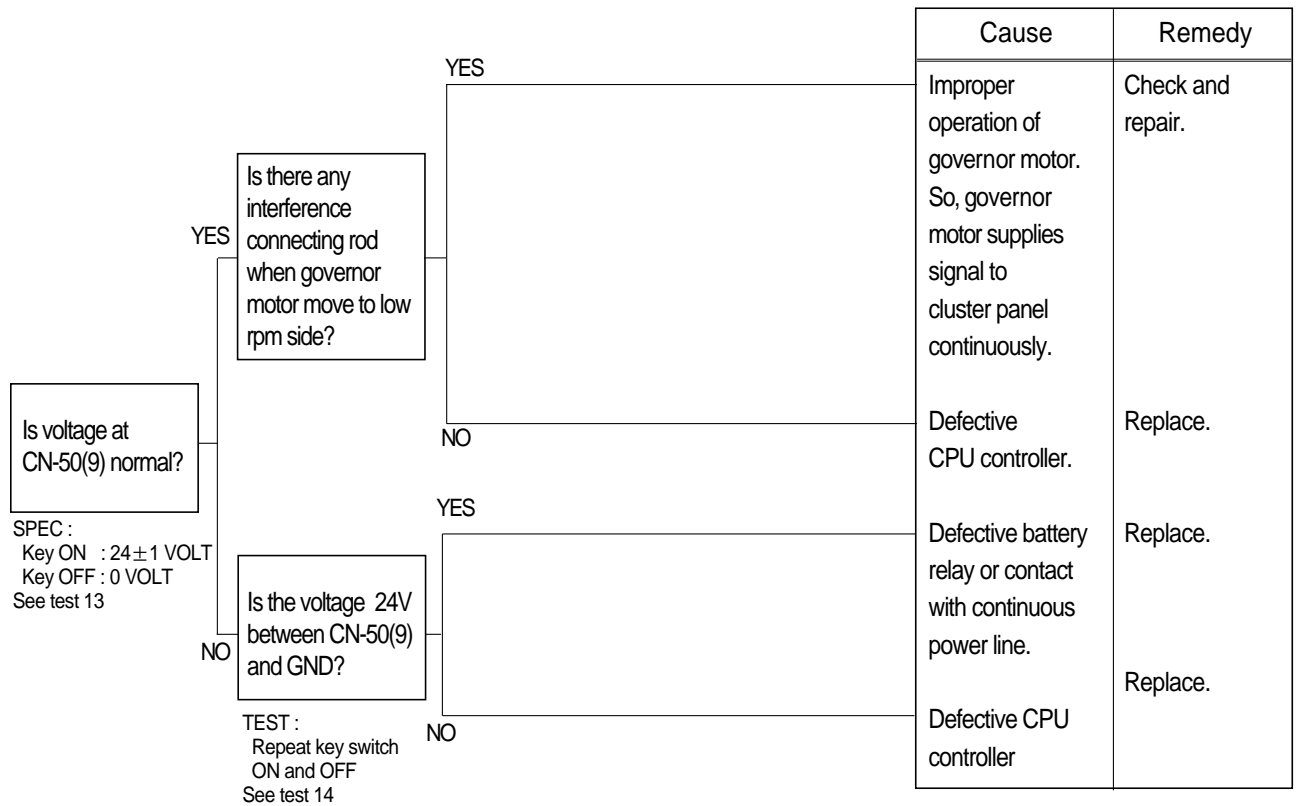
- ① Starting key OFF.
- ② Selecting the fuse at (18) of fuse Box.
- ③ Check if the fuse is defective or not.



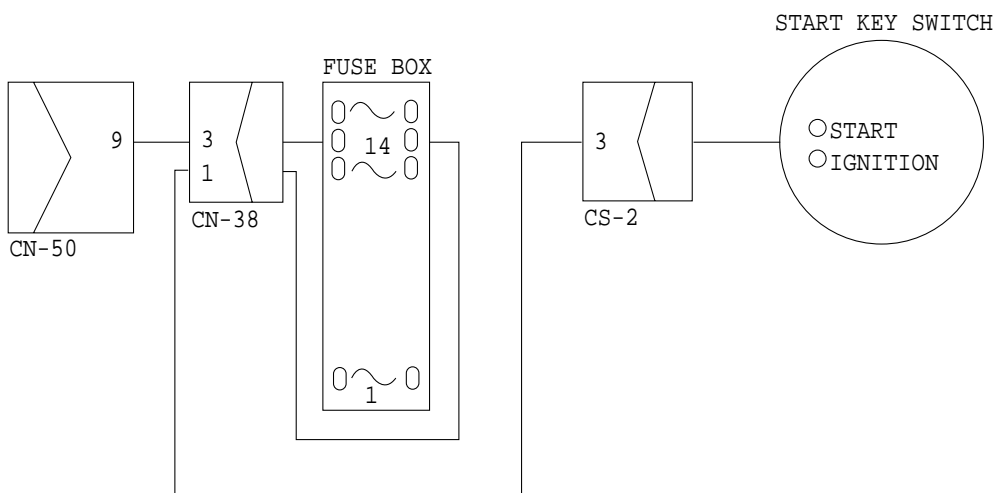
5. CLUSTER LAMPS ARE STILL ON AFTER STARTING KEY OFF

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



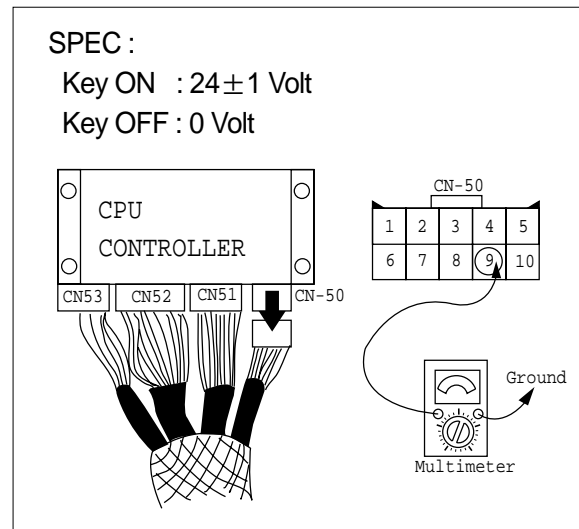
Wiring diagram



2) TEST PROCEDURE

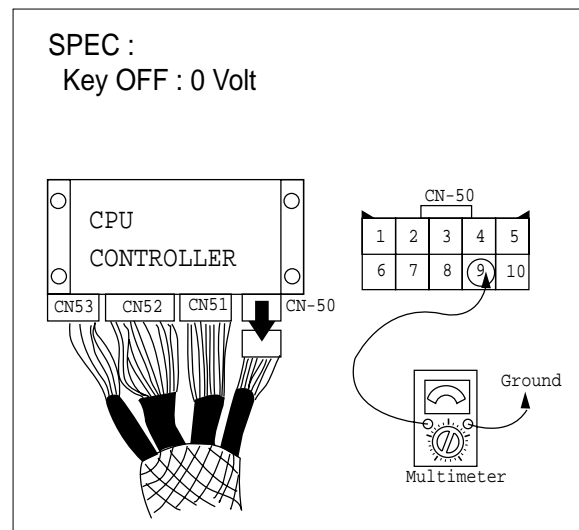
(1) **Test 13** : Check voltage at(9) of CN-50.

- ① Starting key "ON".
- ② Disconnect connector CN-50 from CPU controller.
- ③ Check voltage as Figure.



(2) **Test 14** : Check operating status of main power supply at (9) of CN-50.

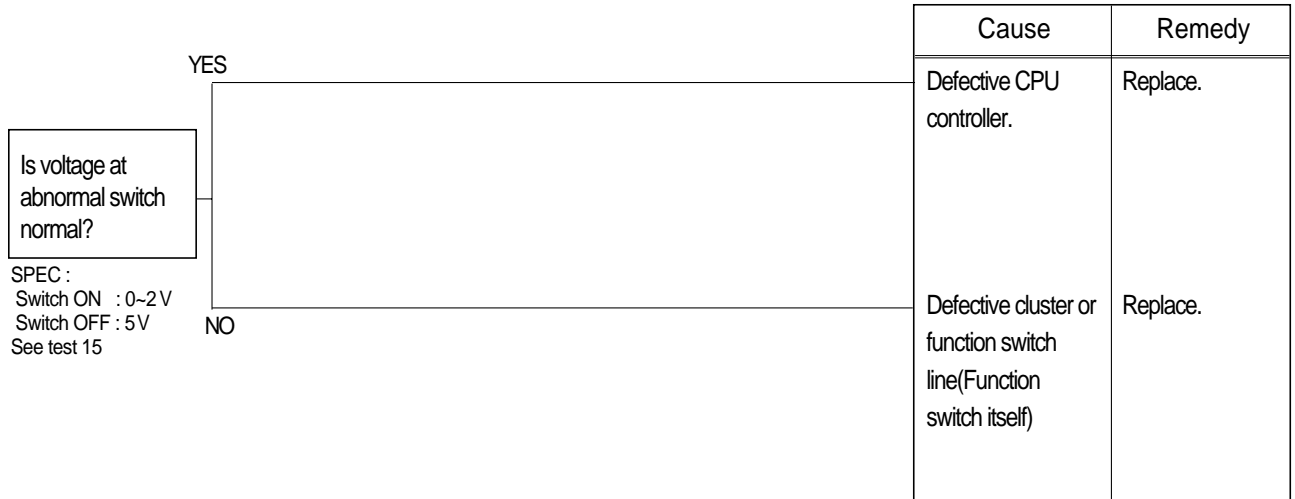
- ① Starting key "ON and OFF".
 - ② Disconnect CN-50 from CPU controller.
 - ③ Check if the voltage remains at 24 ± 1 volt in spite of operating key switch on and off.
- ※ If there is certain amount of voltage, replace CPU controller.



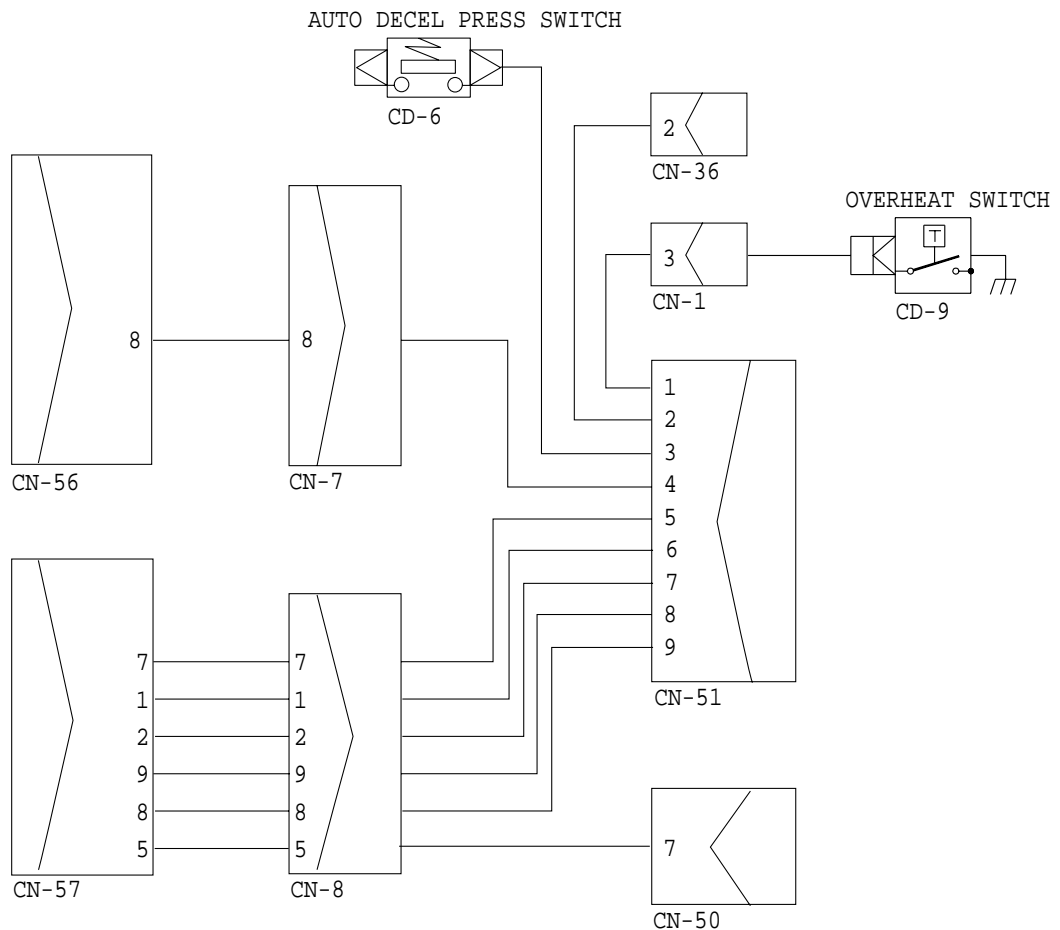
6. CLUSTER LAMPS ARE NOT CHANGING OR FUNCTION IS ABNORMAL WHEN THE RELATED SWITCH ARE PUSHED.

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE

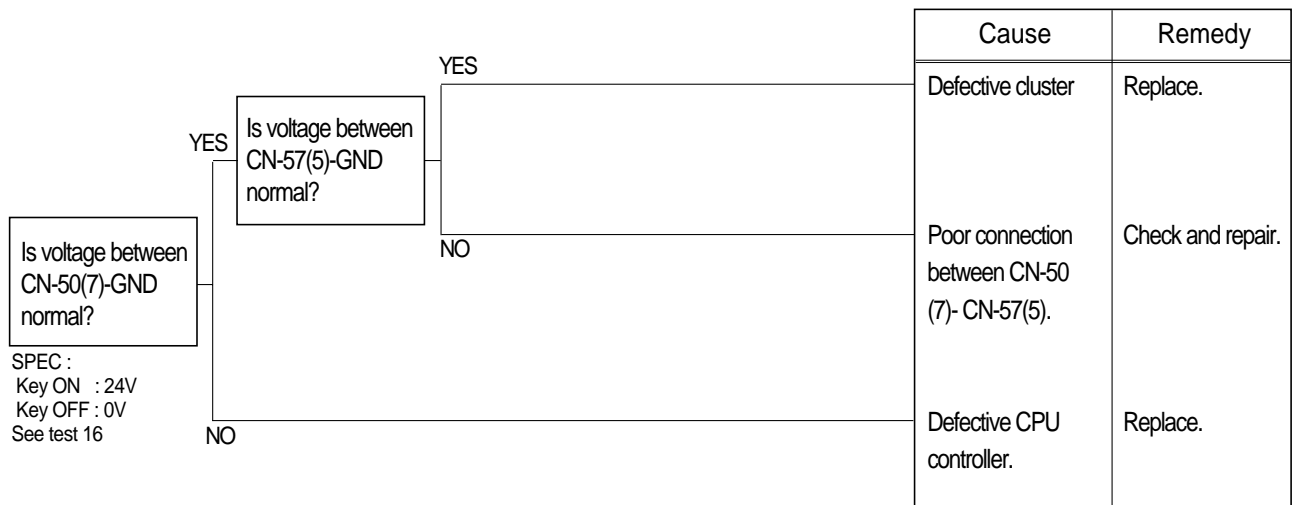


Wiring diagram

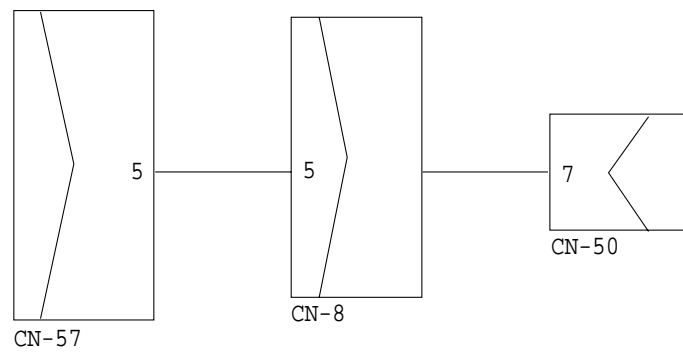


6-1. ALL CLUSTER LAMPS ARE OFF WHEN START KEY SWITCH IS ON POSITION.

※ Before carrying out below procedure, check all the related connectors are properly inserted.



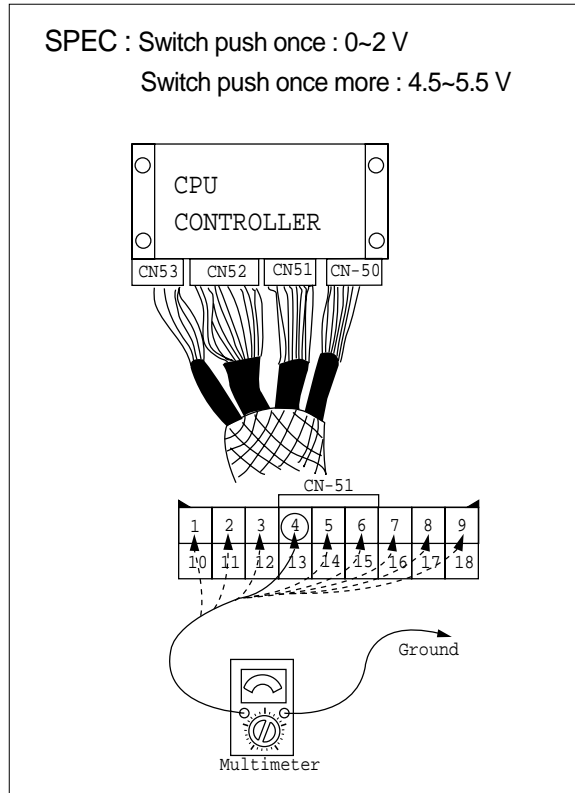
Wiring diagram



2) TEST PROCEDURE

(1) **Test 15** : Check voltage for malfunction switches.

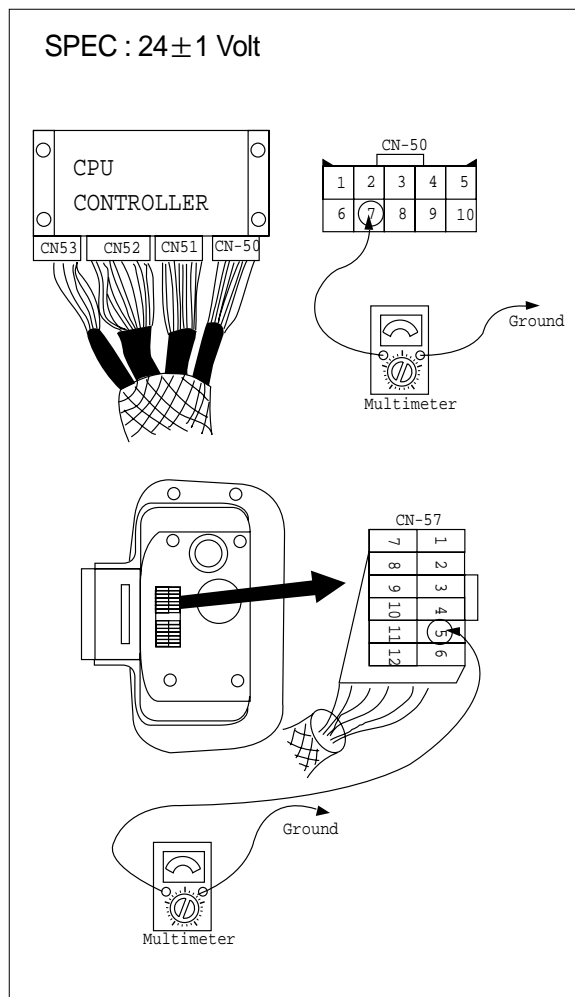
- ① Starting key ON.
- ② Check voltage as Figure.



(2) **Test 16** : Check voltage for CN-50, CN-57

- CN-50:output power(24 ± 1 volt)
- CN-57:input power(24 ± 1 volt)

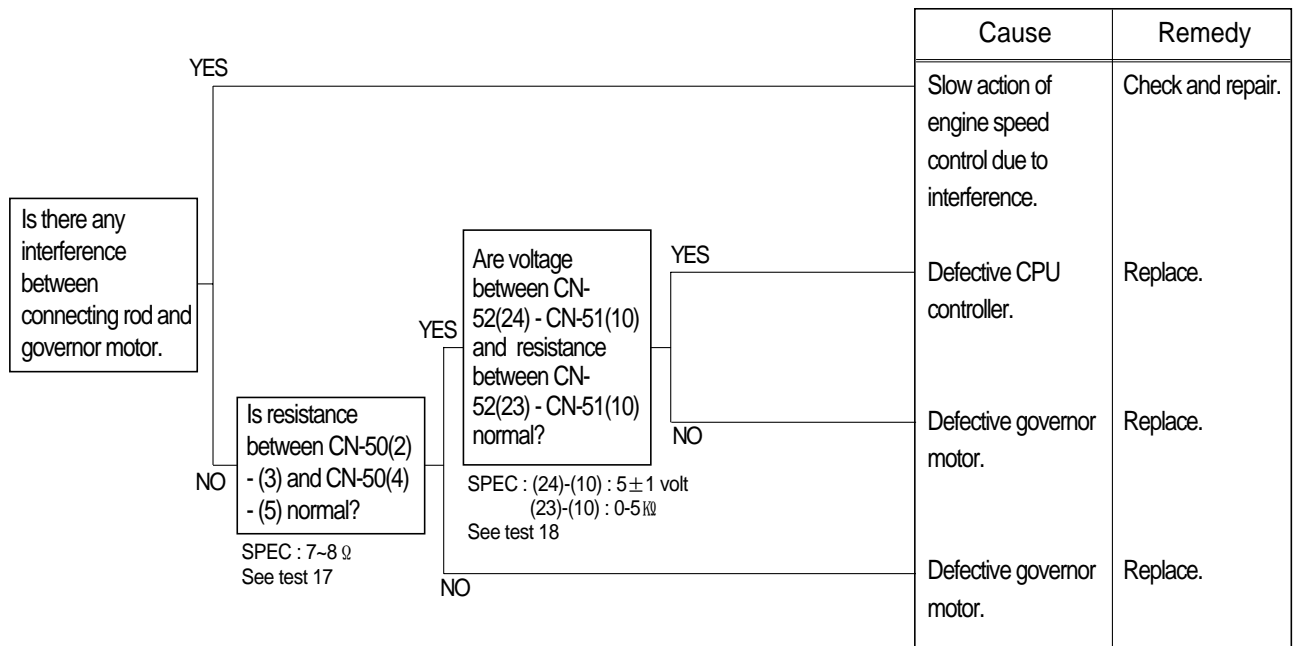
- ① Starting key ON.
- ② Remove cluster from panel.
- ※ Don't disconnect connector CN-50 from CPU controller.
- ③ Disconnect connector CN-57 from cluster.
- ④ Check voltage CN-50,CN-57 with ground as Figure.



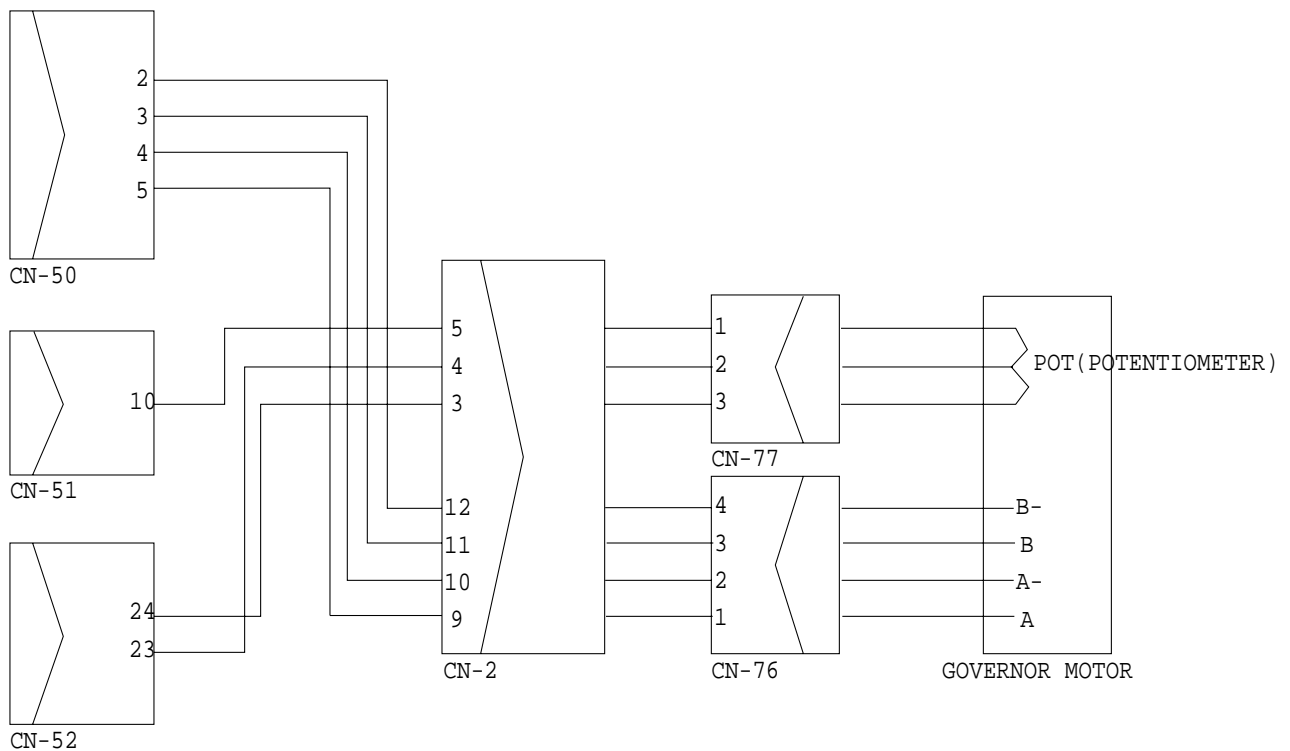
7. SLOW ACTION OF ENGINE SPEED CHANGE WHEN CHANGE THE MODE

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



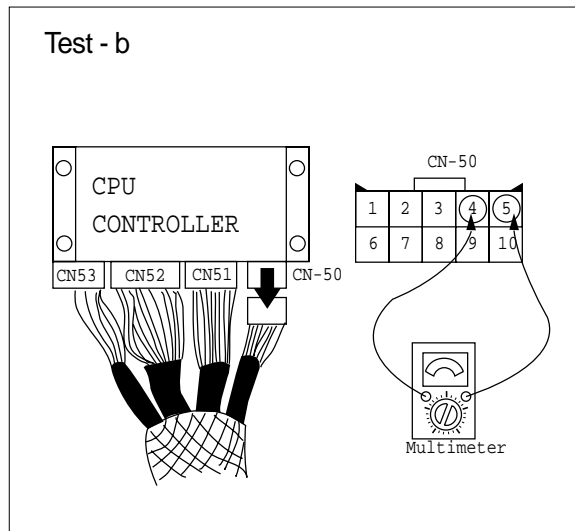
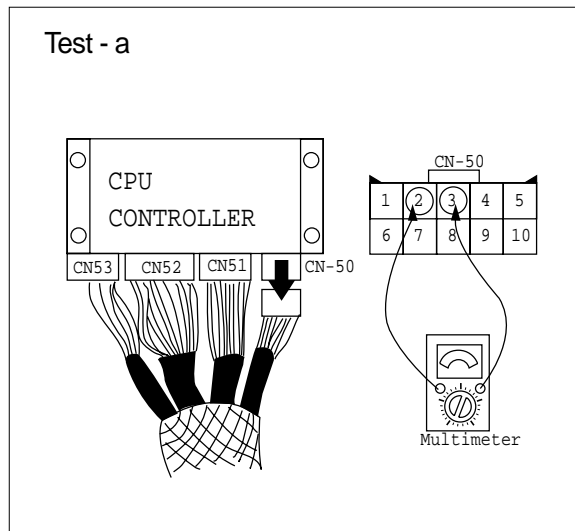
Wiring diagram



2) TEST PROCEDURE

(1) **Test 17** : Check resistance

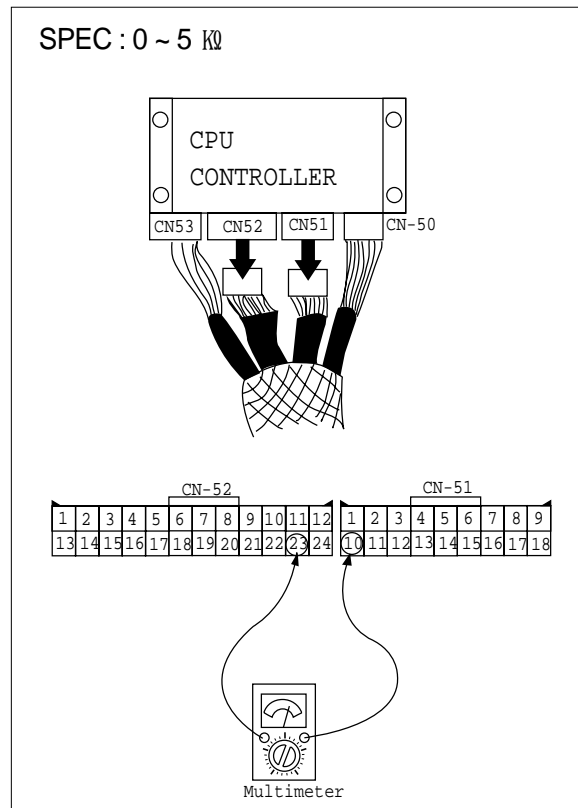
- ① Starting key OFF.
- ② Disconnect connector CN-50 from CPU controller.
- ③ Check resistance between (2) and (3), (4) and (5) of CN-50 as Figure.



(2) **Test 18** : Check voltage and resistance.

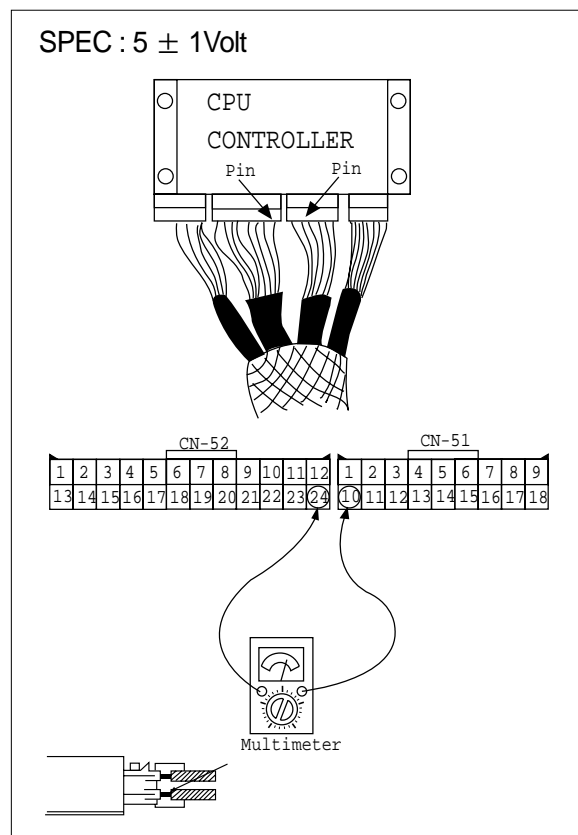
① Check resistance between (23) of CN-52 and (10) of CN-51.

- Starting key OFF.
- Disconnect connector CN-52 and CN-51 from CPU controller.
- Check resistance with multimeter as below.



② Check voltage between (24) of CN-52 and (10) of CN-51.

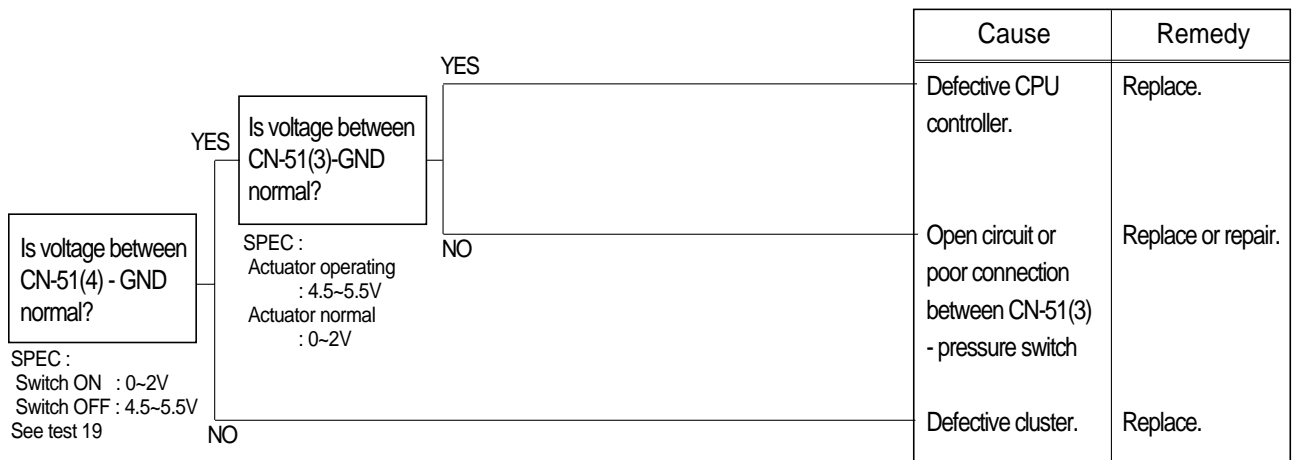
- Prepare 2 pieces of thin sharp pin, steel or copper.
- Starting key ON.
- Insert prepared pins to rear side of connectors :
 - One pin to (24) of CN-52
 - Other pin to (10) of CN-51
- Check voltage.



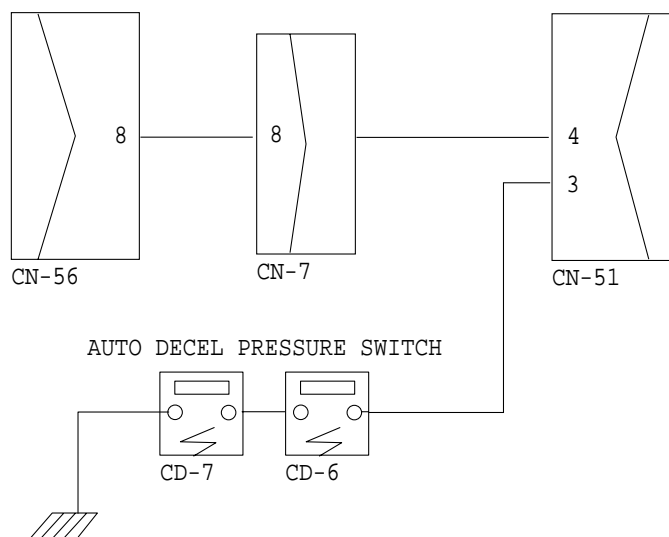
8. AUTO DECEL SYSTEM DOES NOT WORK

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



Wiring diagram



2) TEST PROCEDURE

(1) **Test 19** : Check voltage at CN-51(4) and ground.

① Starting key OFF.

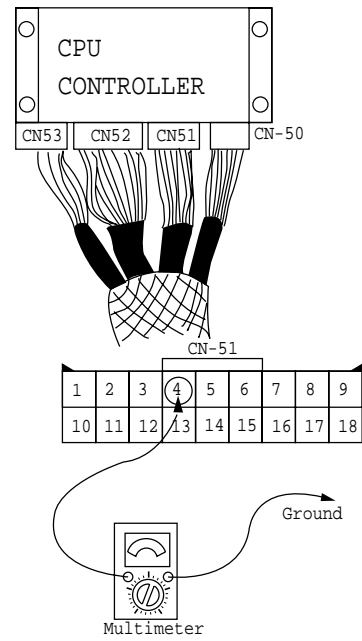
② Turn start key ON.

Check voltage as Figure.

SPEC :

Auto decel switch ON(Light ON) : 0~2V

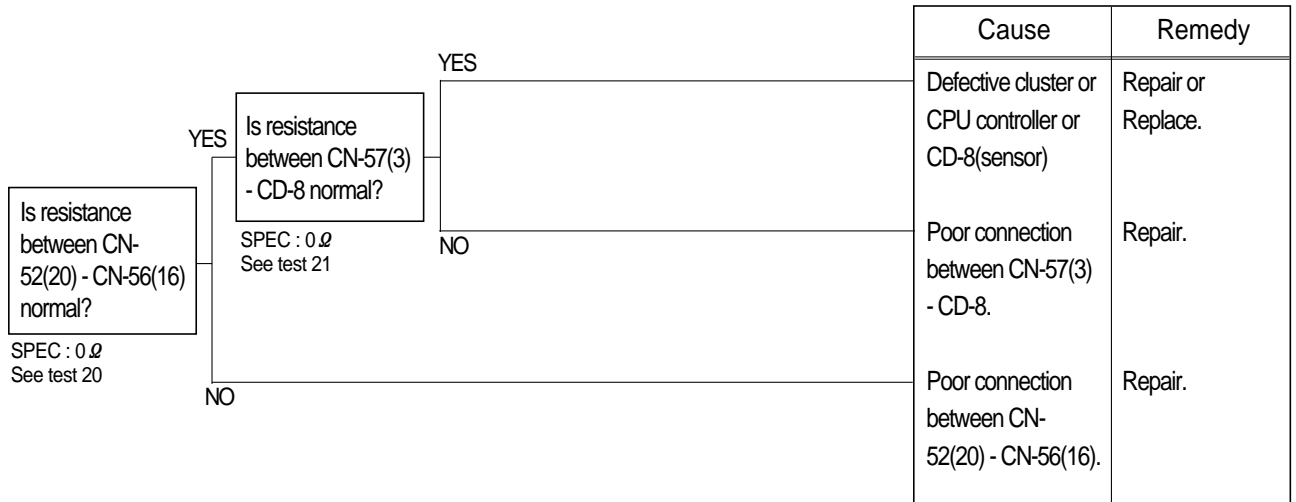
Auto decel switch OFF(Light OFF) : 4.5~5.5V



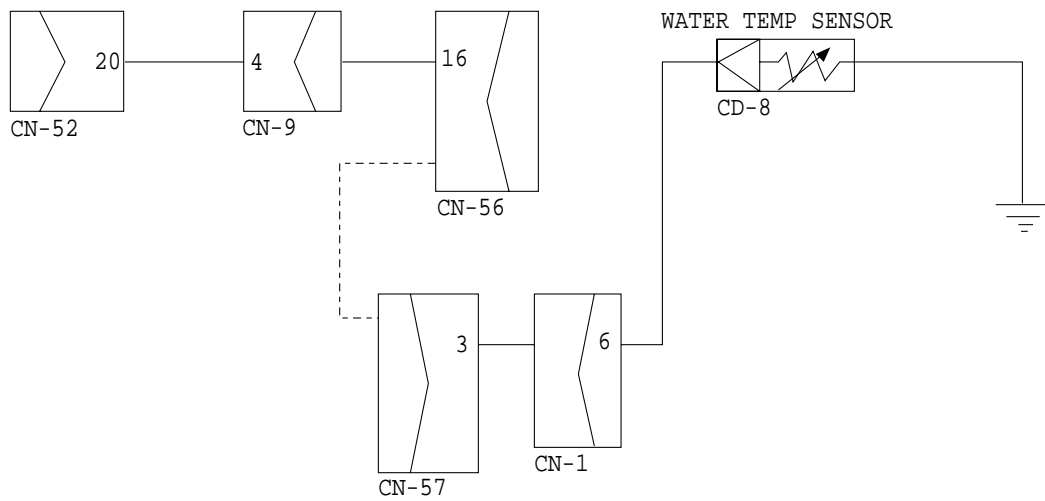
9. MALFUNCTION OF WARMING UP

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



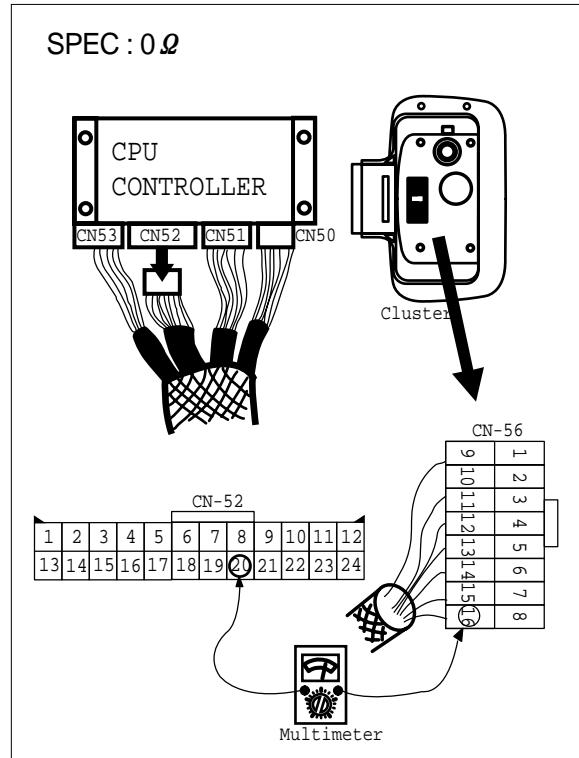
Wiring diagram



2) TEST PROCEDURE

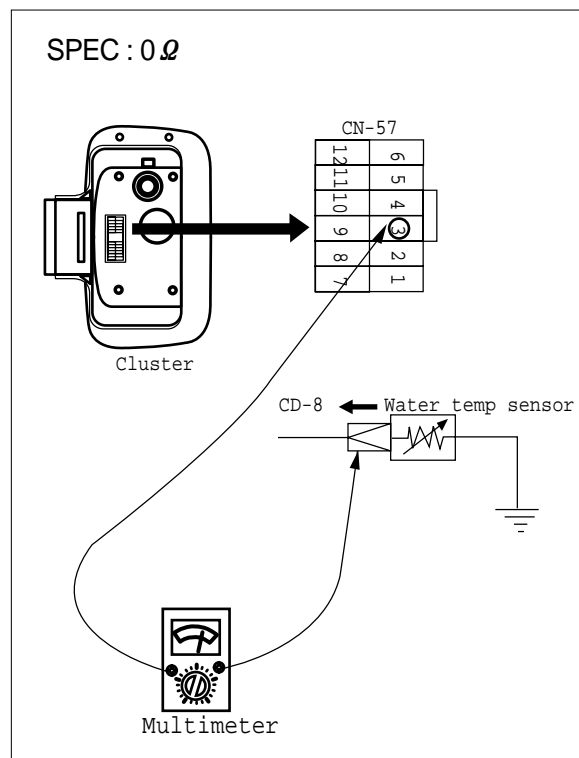
(1) **Test 20** : Check resistance between connector (20) of CN-52 and (16) of CN-56.

- ① Starting key OFF.
- ② Remove CPU controller and disconnect CN-52 from CPU controller.
- ③ Remove cluster and disconnect CN-56 from cluster.
- ④ Check resistance as Figure.



(2) **Test 21** : Check resistance between connector (3) of CN-57 - CD-8.

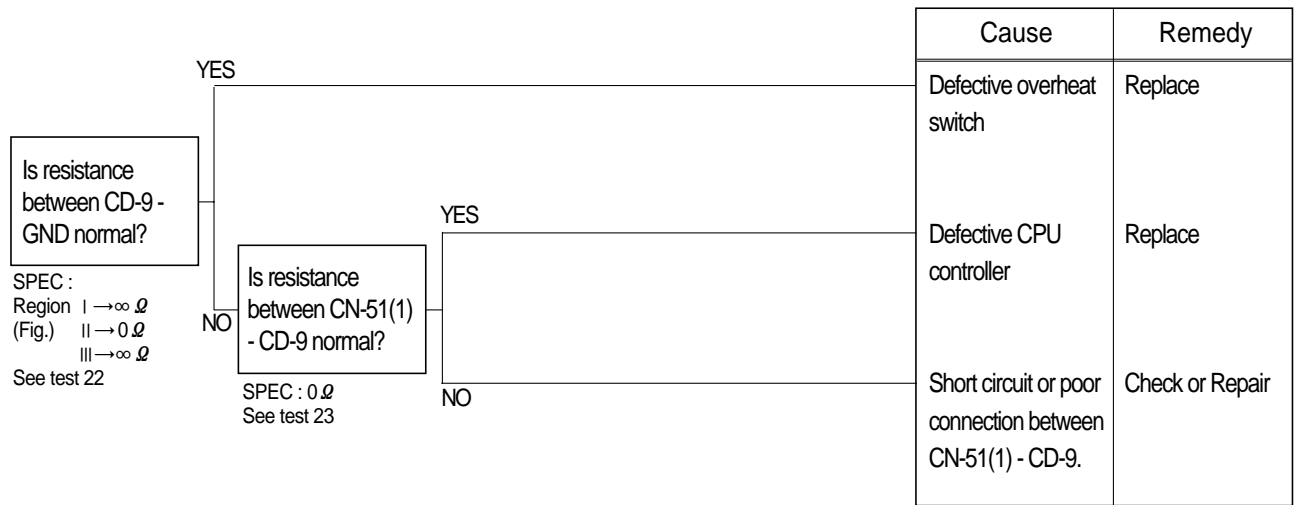
- ① Starting key OFF.
- ② Remove cluster and disconnect CN-57 from cluster.
- ③ Disconnect connector CD-8 of water temp sensor at engine head.
- ④ Check resistance as Figure.



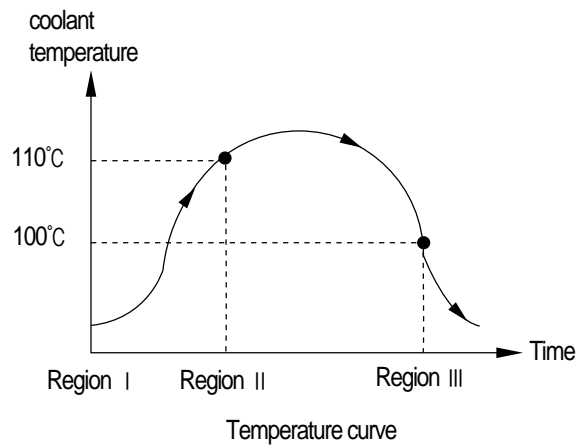
10. MALFUNCTION OF OVERHEAT

※ Before carrying out below procedure, check all the related connectors are properly inserted.

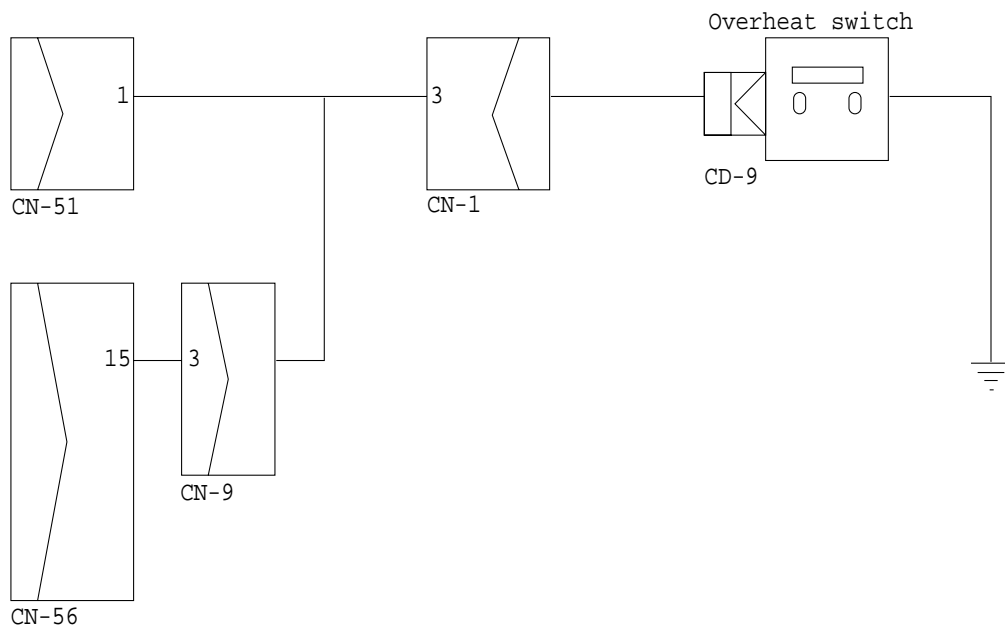
1) INSPECTION PROCEDURE



- ※ Overheat switch ON : coolant temperature 110°C
- ※ Overheat switch OFF : coolant temperature 100°C



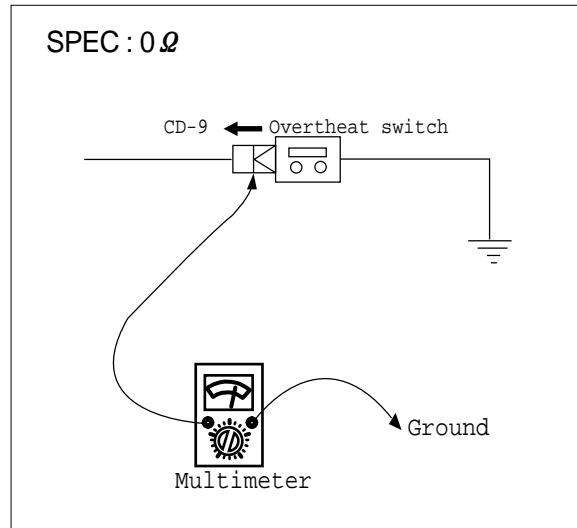
Wiring diagram



2) TEST PROCEDURE

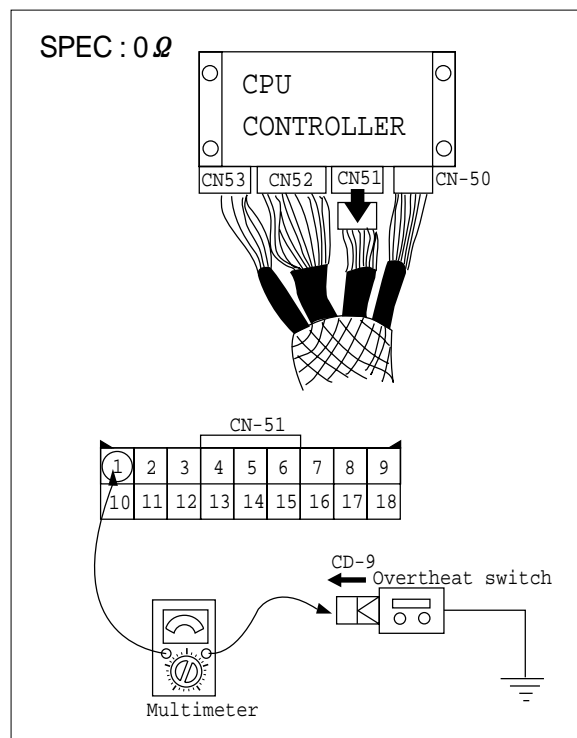
(1) **Test 22** : Check resistance between connector CD-9 - GND.

- ① Starting key OFF.
- ② Disconnect connector CD-9 of overhear switch at engine head.
- ③ Check resistance as Figure.



(2) **Test 23** : Check resistance between connector (1) of CN-51 - CD-9.

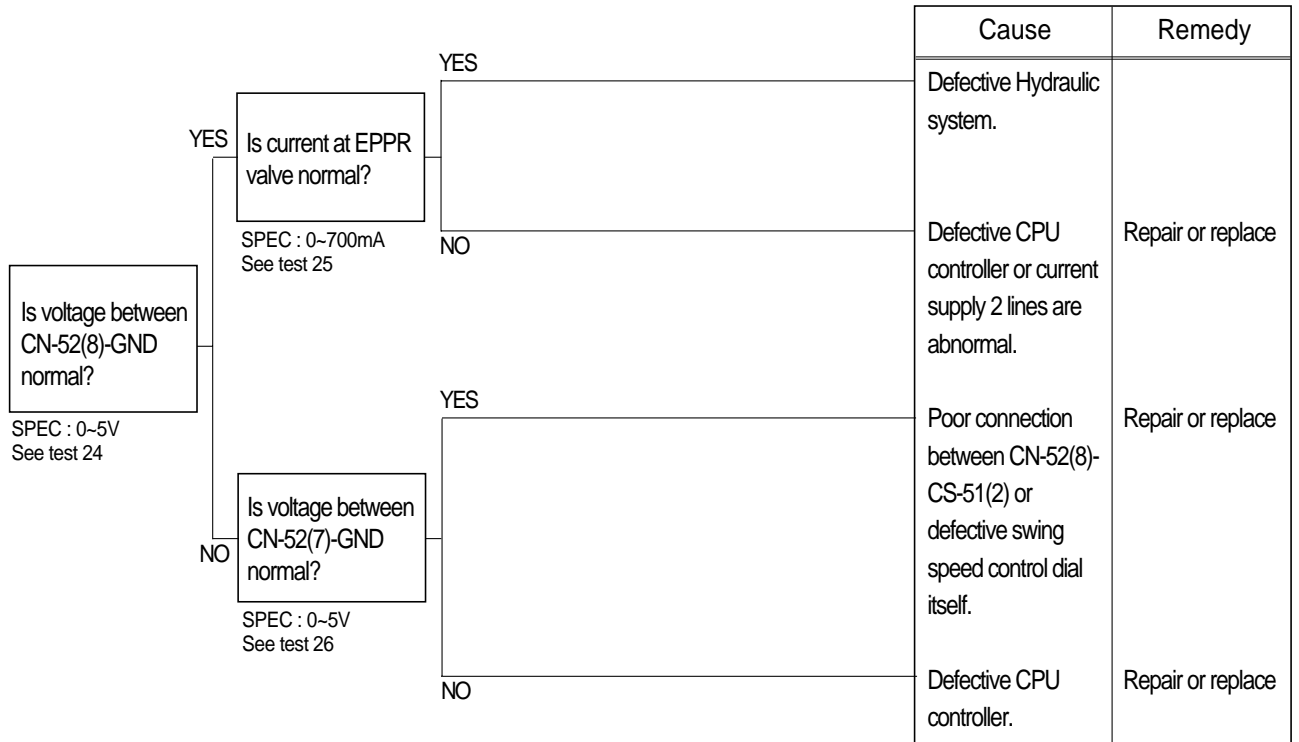
- ① Starting key OFF.
- ② Remove CPU controller and disconnect connector CN-51 from CPU controller.
- ③ Disconnect connector CD-9 of overhear switch at engine head.
- ④ Check resistance as Figure.



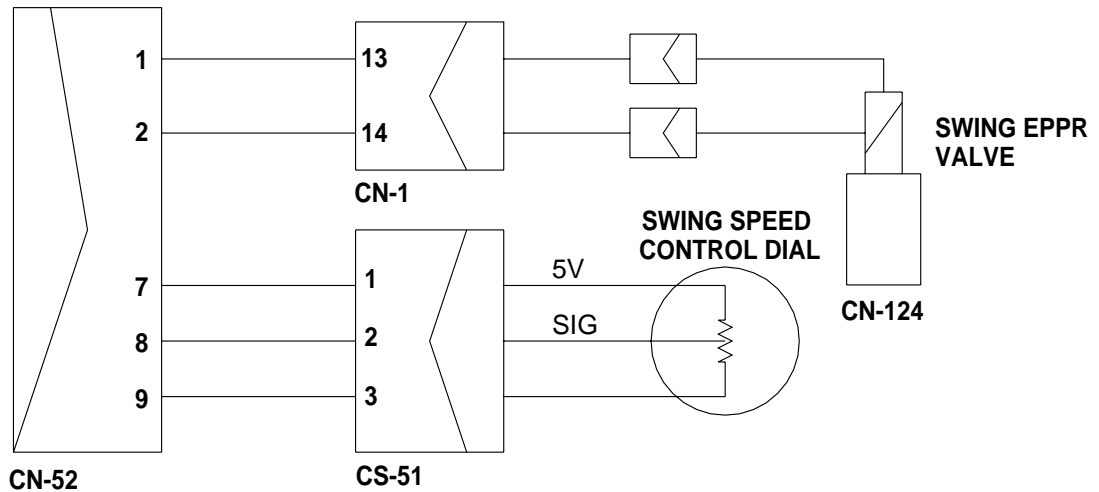
11. SWING SPEED CONTROL SYSTEM IS ABNORMAL

※ Before carrying out below procedure, check all the related connectors are properly inserted.

1) INSPECTION PROCEDURE



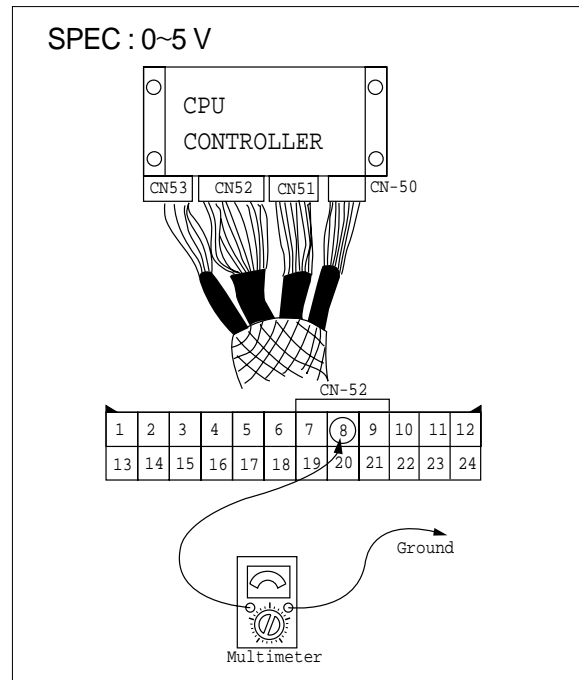
Wiring diagram



2) TEST PROCEDURE

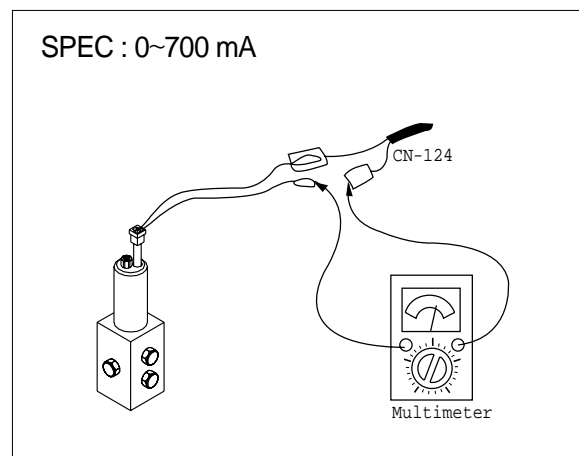
(1) **Test 24** : Check voltage between connector CN-52(8) - GND.

- ① Start key ON.
- ② Turn the swing speed control dial from minimum position to maximum position.
- ③ Check Voltage as Figure.



(2) **Test 25** : Check electric current at swing EPPR valve.

- ① Start key ON.
- ② Set any mode.
- ③ Disconnect one wire harness from swing EPPR valve.
- ④ Install multimeter as Figure.
- ⑤ Check electric current and turn swing speed control dial from minimum position to maximum position.



(3) **Test 26** : Check voltage at EPPR valve.

- ① Start key ON.
- ② Turn the swing speed control dial from minimum position to maximum position.
- ③ Check Voltage as Figure.

