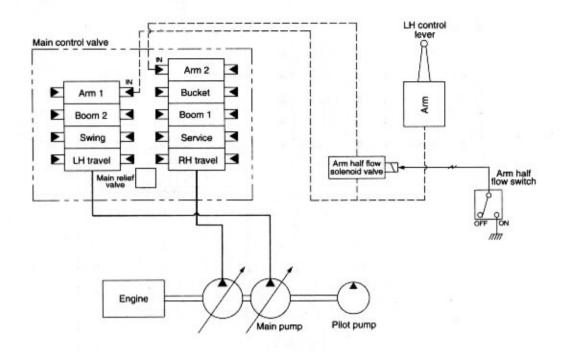
GROUP 8 ARM HALF FLOW SYSTEM



When arm half flow switch is turned ON, the arm half flow solenoid valve is switched to ON and it cancels the junction of the oil flow from two pumps.

This function is useful to fine control of the arm in case of finishing work.

Mode	Boom		Arm				Travel	
	up	down	in ON OFF	out	Bucket	Swing	LH	RH
Н	200	100		200		100	100	100
S			100 200		100			
L								
F								

- * The portion for one pump is taken as 100%.
- * When the arm out and bucket are operated simultaneously, the Arm half flow function does not work.