GROUP 9 SELF-DIAGNOSTIC SYSTEM

1. OUTLINE

When any abnormality occurs in the NEW CAPO system caused by electric parts malfunction and by open or short circuit, the CPU controller diagnoses the problem and sends the error codes to the cluster and also stores them in the memory.

The current or recorded error codes are displayed at the error display mode selected by touching **SELECT** switch 2 times while pressing **BUZZER STOP** switch.

2. CURRENT ERROR DISPLAY

Cluster displays **Co : Er** and makes buzzer sound itself to warn the communication error when communication problem caused by wire-cut or malfunction of the CPU controller occurs.

Cluster displays real time error codes received from CPU controller through communication. In case of no problem it displays CHECK Er: 00.

If there are more than 2 error codes, each one can be displayed by pressing \blacktriangle and \blacktriangledown switch respectively.

Examples :

1) Communication Error

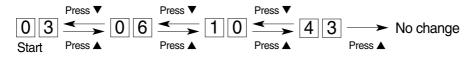
Co : Er & Buzzer sound

2) No problem

снеск Er : 00

3) 4 Error codes(03, 06, 10, 43) display

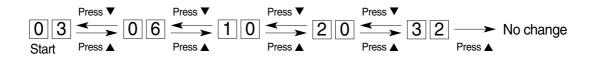
снеск Er : 0 3



3. RECORDED ERROR DISPLAY

The recorded error can be displayed only when the key switch is at ON position.

Examples : 5 Recorded error codes(03, 06, 10, 20, 32) display TIME Er : 0 3



4. DELETE ALL RECORDED ERROR CODES

Select recorded error(TIME Er) display and press engine and select switch of at the same time for 2 seconds or more. Cluster display changes to TIME Er : 00, which shows that CPU controller deleted all the recorded error codes in the memory.

5. ERROR CODES TABLE

Fault code No.	Description
1	Short circuit in governor motor system
2	Potentiometer circuit is shorted to Vcc(5V) or battery +
3	Short circuit in pump EPPR valve system
4	Short circuit in boom down EPPR valve system
5	Short circuit in travel speed solenoid system
6	Short circuit in power boost solenoid system
7	Short circuit in max flow solenoid system
10	Short circuit in hour-meter system
11	Accel dial circuit is shorted to Vcc(5V) or battery +
12	P1 pressure sensor circuit is shorted to power supply(24V) line
13	P2 pressure sensor circuit is shorted to power supply(24V) line
14	P3 pressure sensor circuit is shorted to power supply(24) line
15	Boom down pressure circuit is shorted to power supply(24V) line
16	Governor motor circuit is open or shorted to ground
17	Potentiometer circuit is open or shorted to ground
18	Pump EPPR valve circuit is open or shorted to ground
19	Boom down EPPR valve circuit is open or shorted to ground
20	Travel speed solenoid circuit is open or shorted to ground
21	Power boost solenoid circuit is open or shorted to ground
22	Max flow solenoid circuit is open or shorted to ground
25	Hour-meter circuit is open or shorted to ground
26	Accel dial circuit is open or shorted to ground
27	P1 pressure sensor circuit is open or shorted to ground
28	P2 pressure sensor circuit is open or shorted to ground
29	P3 pressure sensor circuit is open or shorted to ground
30	Boom down pressure sensor circuit is open or shorted to ground
31	Engine preheater circuit is open or shorted to ground
32	Travel alarm buzzer circuit is open or shorted to ground
33	Alternator circuit is open or shorted to ground
34	Controller input voltage is below 18V
35	Controller input voltage is over 38V
36	Communication error with cluster
37	Engine speed sensor circuit is open or shorted to ground
38	Anti-restart relay circuit is open or shorted to ground
39	Accel actuator does not stop at a target position
40	There is more than 500rpm difference between target speed and actual speed

Fault code No.	Description
41	Hydraulic oil temperature sensor circuit is shorted to ground
42	Fuel level sensor circuit is shorted to ground
43	Coolant temperature sensor circuit is shorted to ground
44	Boom up pressure sensor circuit is shorted to power supply(24V) line
45	Hydraulic oil temperature sensor circuit is open or shorted to battery +
46	Fuel level sensor circuit is open or shorted to battery +
47	Coolant temperature sensor circuit is open or shorted to battery +
48	Boom up pressure sensor circuit is open or shorted to ground
49	Engine preheater circuit is shorted to battery +
51	Boom priority solenoid circuit is open or shorted to ground
56	Travel alarm buzzer circuit is shorted to battery +
58	Boom priority solenoid circuit is shorted to battery +

6. ENGINE FAULT CODE INFORMATION

Fault code No.	Description	Description
111	ECM internal hardware error.	Possible no effect or engine may run rough or not start.
115	No engine speed or position signal detected at pin 17 of the engine harness.	Engine power derate. Possible white smoke.
121	No engine speed or position signal detected at pin 9 of the engine harness	No engine speed and position backup for main speed/position sensor.
122	High voltage detected at the boost pressure sensor signal pin 45 of the engine harness.	Engine will derate to no-boost fueling.
123	Low voltage detected at boost pressure sensor signal pin 45 of the engine harness.	Engine will derate to no-boost fueling.
131	High voltage detected at throttle position signal pin 30 of the machine harness.	Engine idles when idle validation switch indicates idle and ramps up to a default set speed when the idle validation switch indicates off-idle.
132	Low voltage detected at throttle position signal pin 30 of the machine harness.	Engine idles when idle validation switch indicates idle and ramps up to a default set speed when the idle validation switch indicates off-idle.
133	High voltage detected at remote throttle position signal pin 9 of the machine harness.	Engine will not respond to remote throttle input.
134	Low voltage detected at remote throttle position signal pin 9 of the machine harness.	Engine will not respond to remote throttle input.
135	High voltage detected at oil pressure signal pin 33 of the engine harness.	Default value used for oil pressure. No engine protection for oil pressure.
141	Low voltage detected at oil pressure signal pin 33 of the engine harness.	Default value used for oil pressure. No engine protection for oil pressure.
143	Oil pressure signal indicates oil pressure below the low engine protection limit.	Power and/or speed derate and possible engine shutdown if engine protection shutdown feature is enabled.
144	High voltage detected at coolant temperature signal pin 23 of the engine harness.	Default value used for coolant temperature. No engine protection for coolant temperature.
145	Low voltage detected at coolant temperature signal pin 23 of the engine harness.	Default value used for coolant temperature. No engine protection for coolant temperature.
146	Coolant temperature signal indicates coolant temperature has exceeded the minimum engine protection limit.	Power derate and possible engine shutdown feature is enabled.
147	A frequency below a calibrated value has been detected at the frequency throttle signal pin 4 of the engine harness.	Engine will not respond to changes in frequency throttle. Engine will go to low idle.
148	A frequency below a calibrated value has been detected at the frequency throttle signal pin 4 of the engine harness.	Engine will not respond to changes in frequency throttle. Engine will go to low idle.
151	Coolant temperature signal indicates coolant temperature has exceeded the maximum engine protection limit.	Speed derate and possible engine shutdown if engine protection shutdown feature is enabled.
153	High voltage detected at intake manifold temperature signal pin 34 of the engine harness.	Default value used for intake manifold temperature. No engine protection for intake manifold temperature.
154	Low voltage detected at intake manifold temper- ature signal pin 34 of the engine harness.	Default value used for intake manifold temperature. No engine protection for intake manifold temperature.
155	Intake manifold air temperature signal indicates intake manifold air temperature is above the maximum engine protection limit.	Speed derate and possible engine shutdown if engine protection shutdown feature is enabled.
191	Air conditioner clutch driver signal indicates a short to ground when commanded on.	Air conditioner clutch will not operate.
211	Machine specific fault code has occurred. High voltage detected at ambient air pressure	No effect on engine performance. Engine power derate.
221	signal pin 32 of the engine harness.	Ligito power derate.

Fault code No.	Description	Description
222	Low voltage detected at ambient air pressure signal pin 32 of the engine harness.	Engine power derate.
234	Engine speed signal indicates engine speed has exceeded the overspeed limit.	Fuel to injectors disabled until engine speed falls below the overspeed limit.
235	Coolant level signal at pin 37 of the engine harness indicates coolant level is low.	Power and/or speed derate and possible engine shutdown if engine protection shutdown feature is enabled.
241	Vehicle speed signal on pins 8 and 18 of the machine harness has been lost.	Engine speed limited to "Max. Engine Speed without VSS". Cruise control, gear-down protection and the road speed governor will not work. Trip information data that is based on mileage will be incorrect.
242	Possible tampering has been detected on the vehicle speed circuit pins 8 and 18 of the mach- ine harness	Engine speed limited to " Max. Engine Speed without VSS". Cruise control, gear-down protection and the road speed governor will not work. Trip information data that is based on mileage will be incorrect.
243	Error detected in the exhaust brake relay enable circuit at pin 42 of the engine harness.	Exhaust brake will not work.
245	Error detected in fan clutch relay enable circuit at pin 41 of the engine harness.	Electronic control; module(ECM) can not contro the engine cooling fan. Fan will remain on or of
263	High voltage detected at the fuel temperature sensor signal pin 35 of the engine harness.	Default value used for fuel temperature. Possible low power.
265	Low voltage detected at the fuel temperature sensor signal pin 35 of the engine harness.	Default value used for fuel temperature. Possible low power.
268	Fuel pressure in the accumulator is not changing with engine operating conditions.	Power derate. Engine may run rough.
271	Low or no current detected on front pumping control valve return pin 21. (Set only during control valve click test)	Low power or poor performance.
272	High current detected on front pumping control valve return pin 21.	Low power or poor performance. Possible damage to the ECM.
273	Low or no current detected on rear pumping control valve return pin 15. (Set only during control valve click test)	Low power or poor performance.
274	High current detected on rear pumping control valve return pin 15.	Low power or poor performance. Possible damage to the ECM.
275	Engine ECM has detected a failure in the front pumping element.	Low power or poor performance.
276	High current detected on injection control valve return pin 7.	Injection Control Valve is shutdown and engine will not run. Possible ECM damage.
277	Engine ECM has detected a failure in the injection control valve.	Low power. Engine may not run.
278	Error detected in lift pump circuit at pin 11 of the engine harness.	Possible low power, engine may die, run rough or be difficult to start.
279	Low or no current detected on injection control valve return pin 7. (Set only during control valve click test)	Low power. Engine may not run.
281	Engine ECM has detected a failure in the front pumping element.	Possible no effect or engine power derate.
282	Engine ECM has detected a failure in the rear pumping element.	Possible no effect or engine power derate.
283	High voltage detected at main engine speed/position sensor voltage supply pin 8 of the engine harness.	ECM will use the engine position signal as a backup. Possible white smoke and power loss.

Fault code No.	Description	Description
284	Low voltage detected at main engine speed/ po-	ECM will use the engine position signal as a
	sition sensor voltage supply pin 8 of the engine	backup.
	harness.	Possible white smoke and power loss.
	High voltage detected at machine pressure	Default value used for machine pressure. Lose
297	signal pin 48 of the machine harness.	ability to control machine pressure.
	Low voltage detected at machine pressure signal	Default value used for machine pressure. Lose
298	pin 48 of the machine harness.	ability to control machine pressure.
	Power to the real time clock has been interrupted	Time stamp in ECM powerdown data will be
319	and its setting is no longer valid.	incorrect.
	Engine ECM has detected a failure in the rear	Low power. Engine may not run.
328	pumping element.	
	Engine ECM has detected an overpumping	Engine power derate, engine may die.
329	failure in the CAPS pump.	
	Auxiliary speed signal frequency indicates the	Engine will go to idle and lose ability to control
349	frequency is above a calibrated threshold value.	speed of the auxiliary device.
	Low voltage detected at engine position sensor	Default value used for sensors connected to this
	+5 VDC supply, pin 10 of the engine harness.	+5 VDC supply. Engine will derate to no-boost
352	+5 VDC supply, pill to of the engine namess.	fueling and loss of engine protection for oil
302		pressure, intake manifold pressure, and ambient
	Free detected in cold start oid roles, 1 anoble	air pressure.
381	Error detected in cold start aid relay 1 enable	Intake air heater can not be fully energized by the ECM.
301	circuit at pin 41 of the machine harness.	
		Possible white smoke and/or hard starting.
	Error detected in cold start aid relay 2 enable	Intake air heater can not be fully energized by the
382	circuit at pin 31 of the machine harness.	ECM.
		Possible white smoke and/or hard starting.
385	High voltage detected at machine harness sens-	Sensors connected to this +5 VDC supply(i.e.
	or +5 VDC supply pin 10 of the machine harness.	remote throttle position sensor) will not function.
	High voltage detected at the engine harness	Default value used for sensors connected to this
	sensor +5 VDC supply pin 10 of the engine	+5 volts supply. Engine will derate to no-boost
386	harness.	fueling and loss of engine protection for oil
		pressure, intake manifold temperature, and
		coolant temperature.
	High voltage detected at the throttle position	Engine idles when idle validation switch indicates
387	sensor +5 VDC supply pin 29 of the machine	idle and ramps up to a default set speed when
	harness.	idle validation switch indicates off-idle.
415	Oil pressure signal indicates oil pressure below	Speed derate and possible engine shutdown if
	the very low engine protection limit.	engine protection shutdown feature is enabled.
418	Water-in-fuel signal indicates the water in the fuel	Excessive water in the fuel can lead to severe
TIV	filter needs to be drained.	fuel system damage.
422	Voltage detected simultaneously on both the	No engine protection for coolant level.
	coolant level high and low signal pins 27 and 37	
	of the engine harnessORno voltage detected	
	on either pin.(Fault is active for switch type	
	coolant level sensors only)	
429	Low voltage detected at water-in-fuel signal pin	No water-in-fuel protection.
	40 of the machine harness.	
401	Idle validation signals on pins 25 and 26 of the	No effect on performance, but loss of idle
	machine harness indicate voltage detected	validation.
401		
431	simultaneously on both pinsORno voltage	

Fault code No.	Description	Description
	Idle validation signal at pin 26 of the machine	Engine will only idle.
432	harness indicates the throttle is at the idle	
	position when the throttle position signal at pin 30	
	of the machine harness indicates the throttle is	
	not at the idle positionORidle validation signal	
	at pin 26 of the machine harness indicates the	
	throttle is not at the idle position when the throttle	
	position signal at pin 30 of the machine harness	
	indicates the throttle is at the idle position.	
	Boost pressure signal indicates boost pressure is	Possible overfueling during acceleration.
	high when other engine parameters(i.e. speed	Increase in black smoke.
433	and load) indicate boost pressure should be	
400	lowORboost pressure is low when other	
	· ·	
	engine parameters indicate it should be high.	None on performance. Foult and table trip
	All data gathered by the ECM since the last key	None on performance. Fault code table, trip
434	on(i.e.faults, trip information data. etc.)was not	information data, maintenance monitor data,
	stored to permanent memory at the last key off.	trending data and user activated datalogger data
		may be inaccurate.
	Voltage detected at ECM power supply pins 38,	Engine will die or run rough.
441	39, 40 and 50 of the engine harness indicates the	
	ECM supply voltage fell below 6 VDC.	
	Voltage detected at ECM power supply pins 38,	None on performance.
442	39, 40 and 50 of the engine harness indicates the	
442	ECM supply voltage is above the maximum	
	system voltage level.	
	Low voltage detected at throttle position sensor	Engine idles when idle validation switch indicates
443	+5 VDC supply pin 29 of the machine harness.	idle and ramps up to a default set speed when
		idle validation switch indicates off-idle.
	Low voltage detected at machine harness sensor	Sensors connected to this +5 VDC supply (i.e.
444	+5 VDC supply pin 10 of the machine harness.	remote throttle position sensor) will not function.
	Fuel pressure signal indicates that fuel pressure	Fuel pumping is stopped until pressure returns to
449	has exceeded the maximum limit for the given	normal. Possible fuel pump damage may result.
	engine rating.	1 1 3 5
	High voltage detected at fuel pressure sensor	Low power, reduced performance.
451	signal pin 46 of the engine harness.	
	Low voltage detected at fuel pressure sensor	Low power, reduced performance.
452	signal pin 46 of the engine harness.	
	Intake manifold temperature signal indicates	Power derate and possible engine shutdown if
488	intake manifold temperature is above the minm-	engine protection shutdown feature is enabled.
-100	um engine protection limit.	
	Auxiliary speed signal frequency indicates the	Engine will go to idle and lose ability to control
489	frequency is below a calibrated threshold value.	speed of the auxiliary device.
	ECM has detected a circuit failure on the injection	
493		Slight loss of performance.
	control valve certifier circuit.	Auxilian daviaa will not function
515	High voltage detected at the auxiliary +5 VDC	Auxiliary device will not function.
	sensor supply voltage pin 49 of the engine	
	harness.	
516	Low voltage detected at the auxiliary +5 VDC	Auxiliary device will not function.
	sensor supply voltage pin 49 of the engine	
	harness.	
	Error detected on the high speed governor droop	Operator can not select alternate high speed
524	selection switch in put pin 24 of the engine	governor droop. Normal droop is used.
	harness.	

Fault code No.	Description	Description
527	Error detected in the dual output driver "A" circuit pin 5 of the machine harness.	The device being controlled by the dual output driver "A"signal will not function properly.
528	Error detected on the torque curve selection switch input pin 39 of the machine harness.	Operator can not select alternate torque curves. Normal torque curve is used.
529	Error detected in the dual output driver "B" circuit pin 1 of the engine harness.	The device being controlled by the dual output driver "B" signal will not function properly.
539	Open circuit failure of the injection control valve transorb pin 6 of the engine harness.	Low power, possible ECM damage.
551	Idle validation signals on pins 25 and 26 of the machine harness indicate voltage detected simultaneously on both pins.	Engine will only idle.
599	Software has initiated an engine shutdown based on machine sensor inputs	Engine will shutdown.
611	ECM detected the engine has initiated a protection shutdown or has been keyed off while above a specified load limit.	No effect.
768	Error detected in the output device driver(VGT or transmission shift modulation signal) signal pin 21 of the machine harness.	Can not control the VGT or transmission, depend- ing on application.

 $\ast\,$ Some fault codes are not applied to this machine.