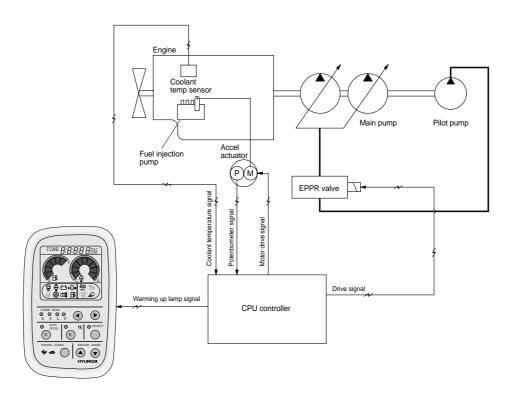
## **GROUP 6 AUTOMATIC WARMING UP FUNCTION**



- 1. CPU controller reads engine coolant temperature through the temperature sensor, and if the coolant temperature is less than 30°C, it increases the engine speed from key start rpm to 1200rpm. At this time the mode does not change.
- 2. In case of the coolant temperature increases upto 30°C, the engine speed is decreased to key start speed. And if an operator changes mode set during the warming up function, the CPU controller cancels the automatic warming up function.

## 3. LOGIC TABLE

Description	Condition	Function
Actuated	- Coolant temperature : Less than 30°C(After engine run)	- Mode : Default( <b>S</b> mode) - Warming up time : 10 minutes(Max) - Warming up lamp : ON
Canceled	<ul> <li>Coolant temperature: Above 30°C</li> <li>Warming up time: Above 10 minutes</li> <li>Changed mode set by operator</li> <li>*If any of the above conditions is applicable, the automatic warming up function is canceled</li> </ul>	- Default mode - Default mode - Changed mode
Warming up lamp	- Coolant temperature : Above 30°C	- Warming up lamp : OFF