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## DIAGNOSIS MANUAL **COMMON RAIL SYSTEM**

**V3800-CR-TE4B,  
V3800-CR-TIE4B  
(HYUNDAI)**

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**Kubota**

# **| INFORMATION**

# INFORMATION

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# 1. SAFETY FIRST

## SAFETY FIRST

- This symbol, the industry's "Safety Alert Symbol", is used throughout this manual and on labels on the machine itself to warn of the possibility of personal injury. Read these instructions carefully.
- It is essential that you read the instructions and safety regulations before you attempt to repair or use this unit.

### DANGER

- Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

### WARNING

- Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

### CAUTION

- Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

### ■ IMPORTANT

- Indicates that equipment or property damage could result if instructions are not followed.

### ■ NOTE

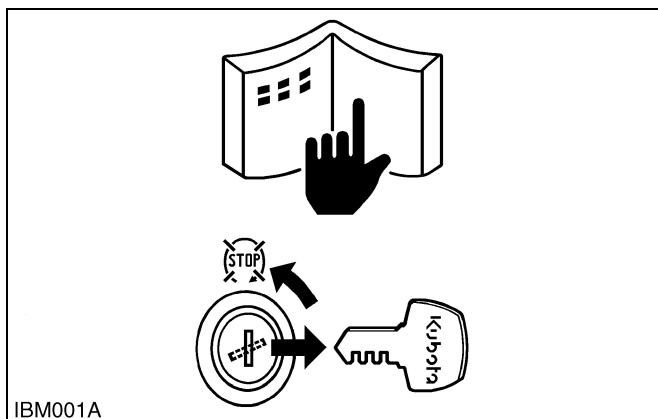
- Gives helpful information.

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### BEFORE SERVICING AND REPAIRING

- Read all instructions and safety instructions in this manual and on your machine safety decals.
- Clean the work area and machine.
- Park the machine on a firm and level ground.
- Allow the engine to cool before proceeding.
- Stop the engine, and remove the key.
- Disconnect the battery negative cable.
- Hang a "DO NOT OPERATE" tag in operator station.

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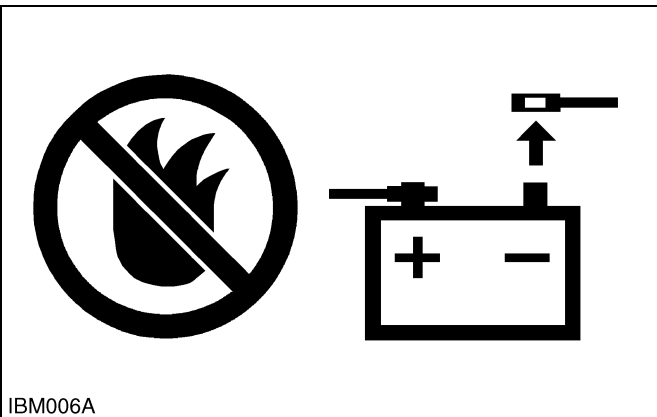
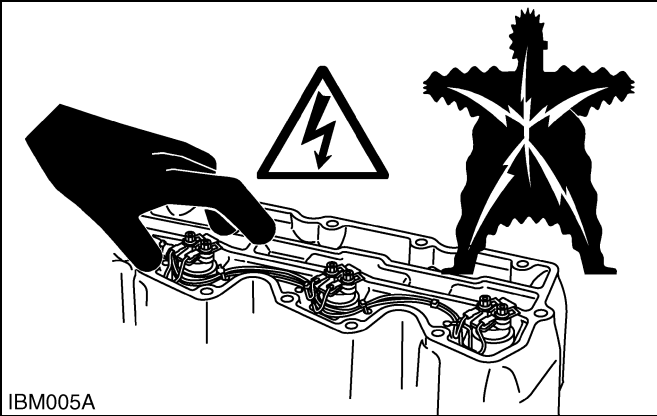
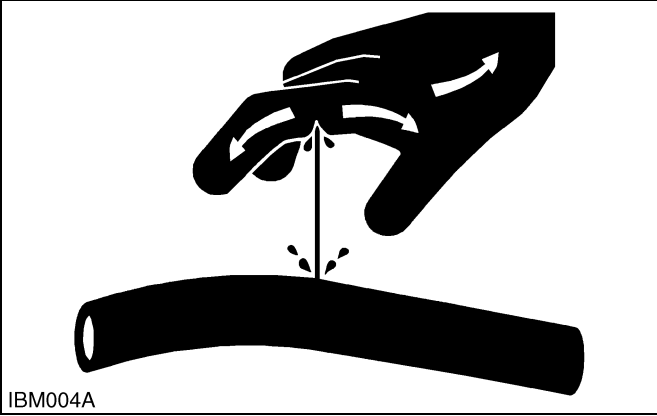
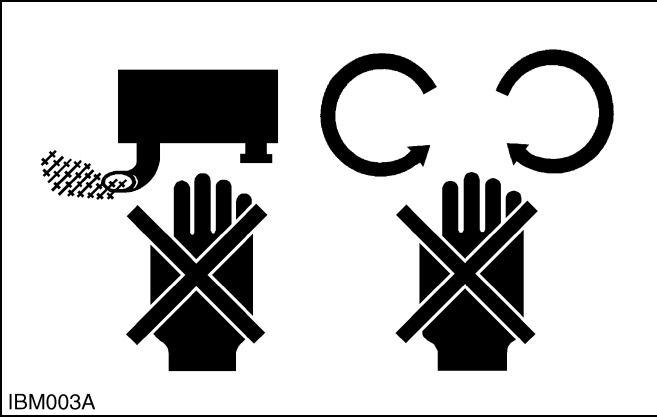


### SAFETY STARTING

- Do not start the engine by shorting across starter terminals or bypassing the safety start switch.
- Unauthorized modifications to the engine may impair the function and / or safety and affect engine life.

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**SAFETY WORKING**

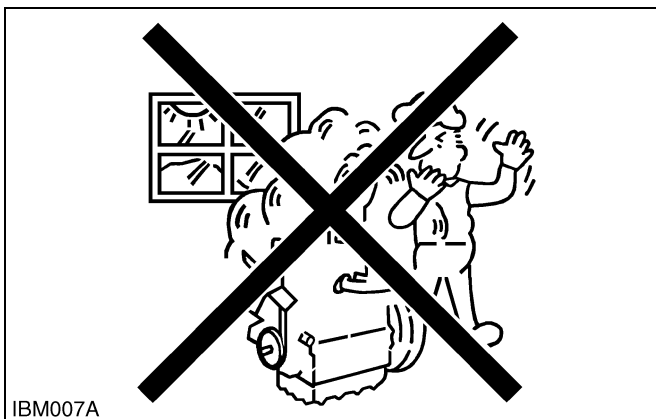
- Do not work on the machine while under the influence of alcohol, medication, or other substances or while fatigued.
- Wear close fitting clothing and safety equipment appropriate to the job.
- Use tools appropriate to the work. Makeshift tools, parts, and procedures are not recommended.
- When servicing is performed together by two or more persons, take care to perform all work safely.
- Do not touch the rotating or hot parts while the engine is running.
- Never remove the radiator cap while the engine is running, or immediately after stopping. Otherwise, hot water will spout out from radiator. Only remove radiator cap when cool enough to touch with bare hands. Slowly loosen the cap to first stop to relieve pressure before removing completely.
- Escaping fluid (fuel or hydraulic oil) under pressure can penetrate the skin causing serious injury. Relieve pressure before disconnecting hydraulic or fuel lines. Tighten all connections before applying pressure.
- Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.
- Do not open high-pressure fuel system. High-pressure fluid remaining in fuel lines can cause serious injury. Do not disconnect or attempt to repair fuel lines, sensors, or any other components between the high-pressure fuel pump and injectors on engines with high pressure common rail fuel system.
- High voltage exceeding 100 V is generated in the ECU and injector. Pay sufficient caution to electric shock when performing work activities.

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**AVOID FIRES**

- Fuel is extremely flammable and explosive under certain conditions. Do not smoke or allow flames or sparks in your working area.
- To avoid sparks from an accidental short circuit, always disconnect the battery negative cable first and connect it last.
- Battery gas can explode. Keep sparks and open flame away from the top of battery, especially when charging the battery.
- Make sure that no fuel has been spilled on the engine.

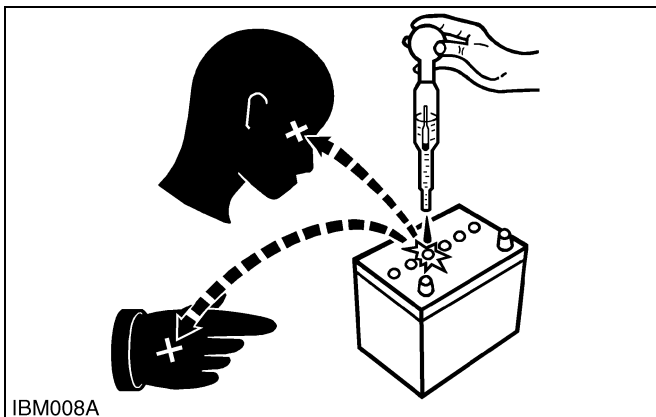
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**VENTILATE WORK AREA**

- If the engine must be running to do some work, make sure the area is well ventilated. Never run the engine in a closed area. The exhaust gas contains poisonous carbon monoxide.

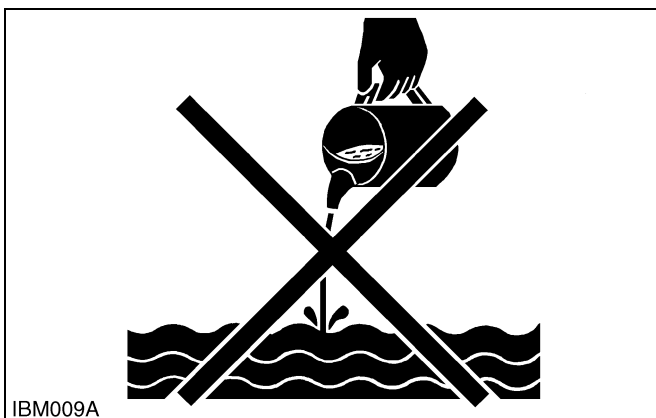
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**PREVENT ACID BURNS**

- Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, clothing and cause blindness if splashed into eyes. Keep electrolyte away from eyes, hands and clothing. If you spill electrolyte on yourself, flush with water, and get medical attention immediately.

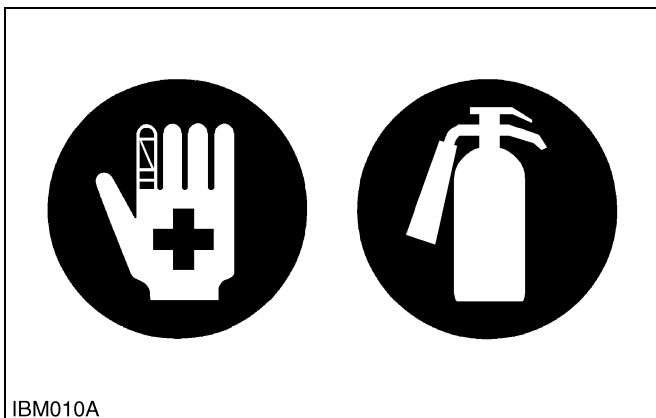
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**DISPOSE OF FLUIDS PROPERLY**

- Do not pour fluids into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil, fuel, coolant, electrolyte and other harmful waste.

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**PREPARE FOR EMERGENCIES**

- Keep a first aid kit and fire extinguisher handy at all times.
- Keep emergency numbers for doctors, ambulance service, hospital and fire department near your telephone.

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# **1 COMMON RAIL SYSTEM**

# MECHANISM

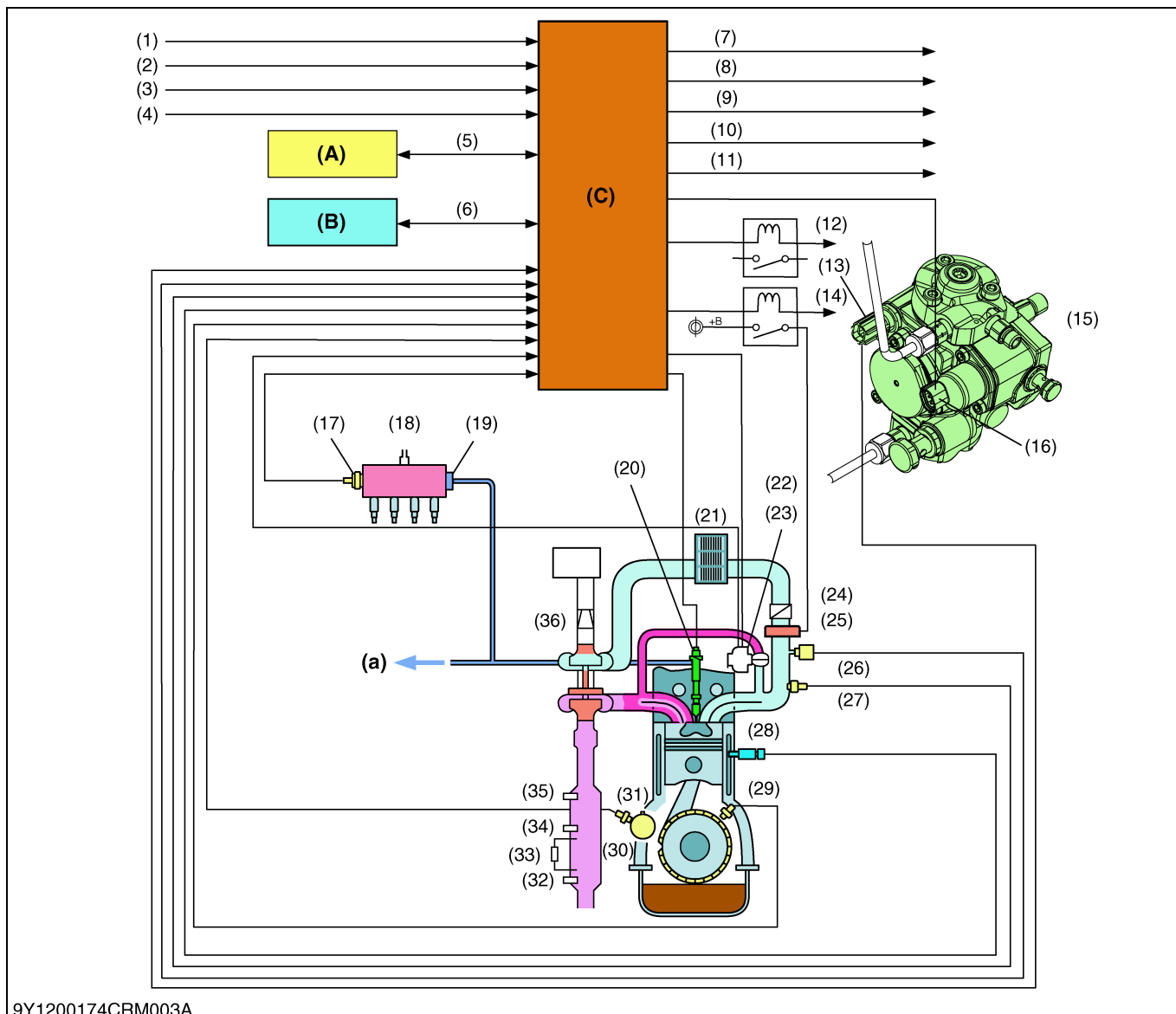
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# 1. BASIC SYSTEM INFORMATION

## [1] SYSTEM CONFIGURATION



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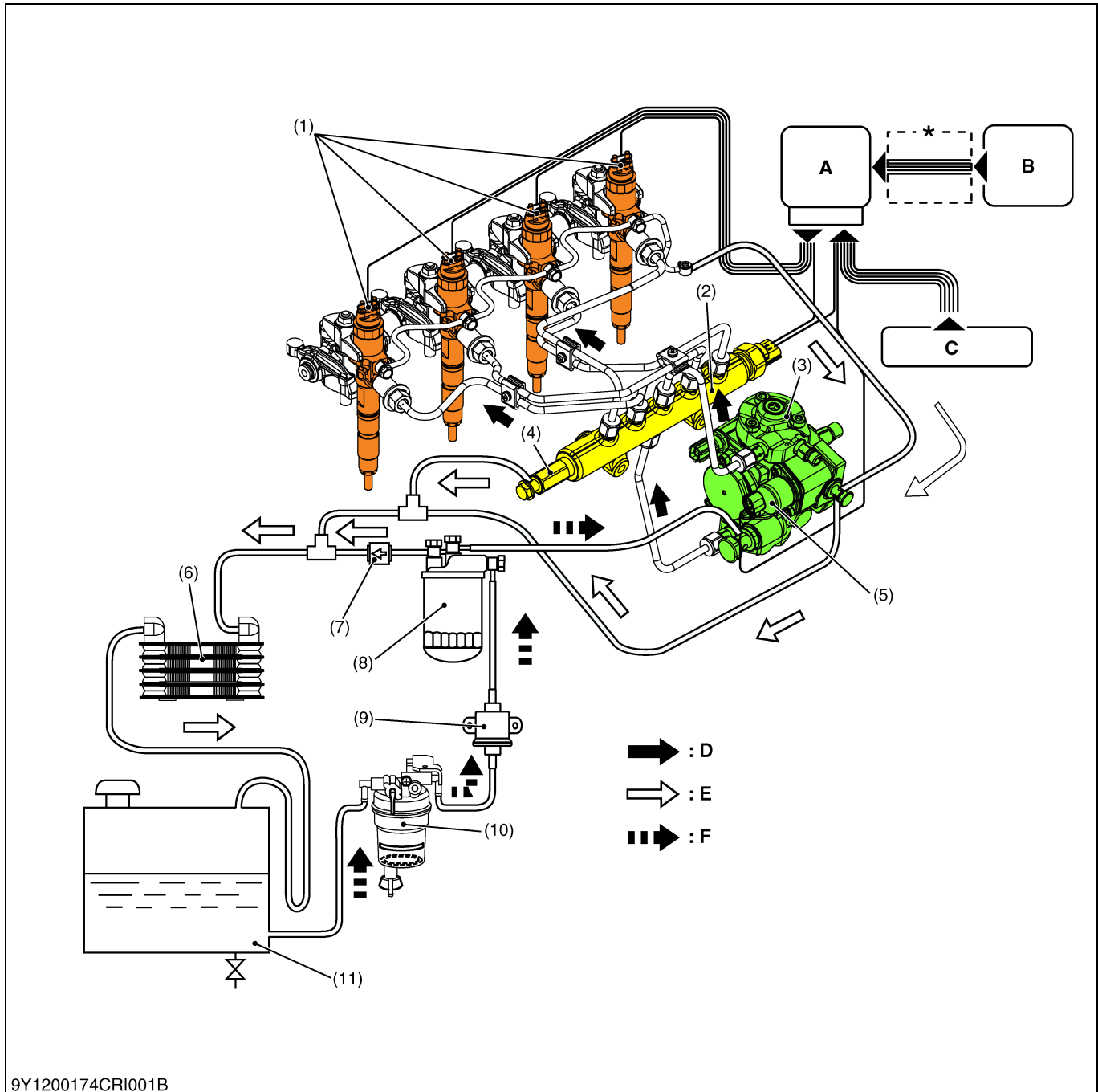
- |   |                                    |  |   |
|---|------------------------------------|--|---|
| (1) Key Switch ON Signal  | (11) Glow (Air Heater) Lamp Signal | (26) Boost Pressure Sensor   | (34) Exhaust Gas Temperature Sensor1 (T1) (DPF Inlet Exhaust Gas Temperature) |
| (2) Starter Switch Signal   | (12) Starter Relay                 | (27) Intake Air Temperature Sensor   | (35) Exhaust Gas Temperature Sensor0 (T0) (DOC Inlet Exhaust Gas Temperature) |
| (3) Emergency Stop Switch   | (13) Fuel Temperature Sensor       | (28) Coolant Temperature Sensor  | (36) Mass Air Flow Sensor   |
| (4) Oil Pressure Switch   | (14) Glow (Air Heater) Relay       | (29) Crankshaft Position Sensor  |   |
| (5) CAN Communication for OEM Machine (Accelerator Position Signal*, Neutral Switch*, Machine Travel Speed Signal*) | (15) Supply Pump                   | (30) Diesel Particulate Filter (Hereinafter Referred To As The "DPF") Muffler  |   |
| (6) CAN Communication for Service   | (16) SCV (Suction Control Valve)   | (31) Camshaft Position Sensor  | <b>(A) CAN2 Connector (For OEM Machine)</b>                                   |
| (7) Engine Warning Light Signal   | (17) Rail Pressure Sensor          | (32) Exhaust Gas Temperature Sensor2 (T2) (DPF Outlet Exhaust Gas Temperature) | <b>(B) CAN1 Connector (For Service)</b>                                       |
| (8) Stop Lamp Signal  | (18) Rail                          | (33) Differential Pressure Sensor (DPF Differential Pressure)                  | <b>(C) Engine ECU</b>   |
| (9) Oil Pressure Warning Lamp Signal  | (19) Pressure Limiter              |  | <b>(a) To Fuel Tank</b>   |
| (10) Overheat Lamp Signal   | (20) Injector                      |  |   |
|   | (21) Inter cooler                  |  |   |
|   | (22) EGR DC Motor                  |  |   |
|   | (23) EGR Lift Sensor               |  |   |
|   | (24) Intake Throttle Valve         |  |   |
|   | (25) Intake Air Heater             |  |   |

**NOTE**

- The signals marked with \* are CAN communication.

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## [2] FUEL SYSTEM



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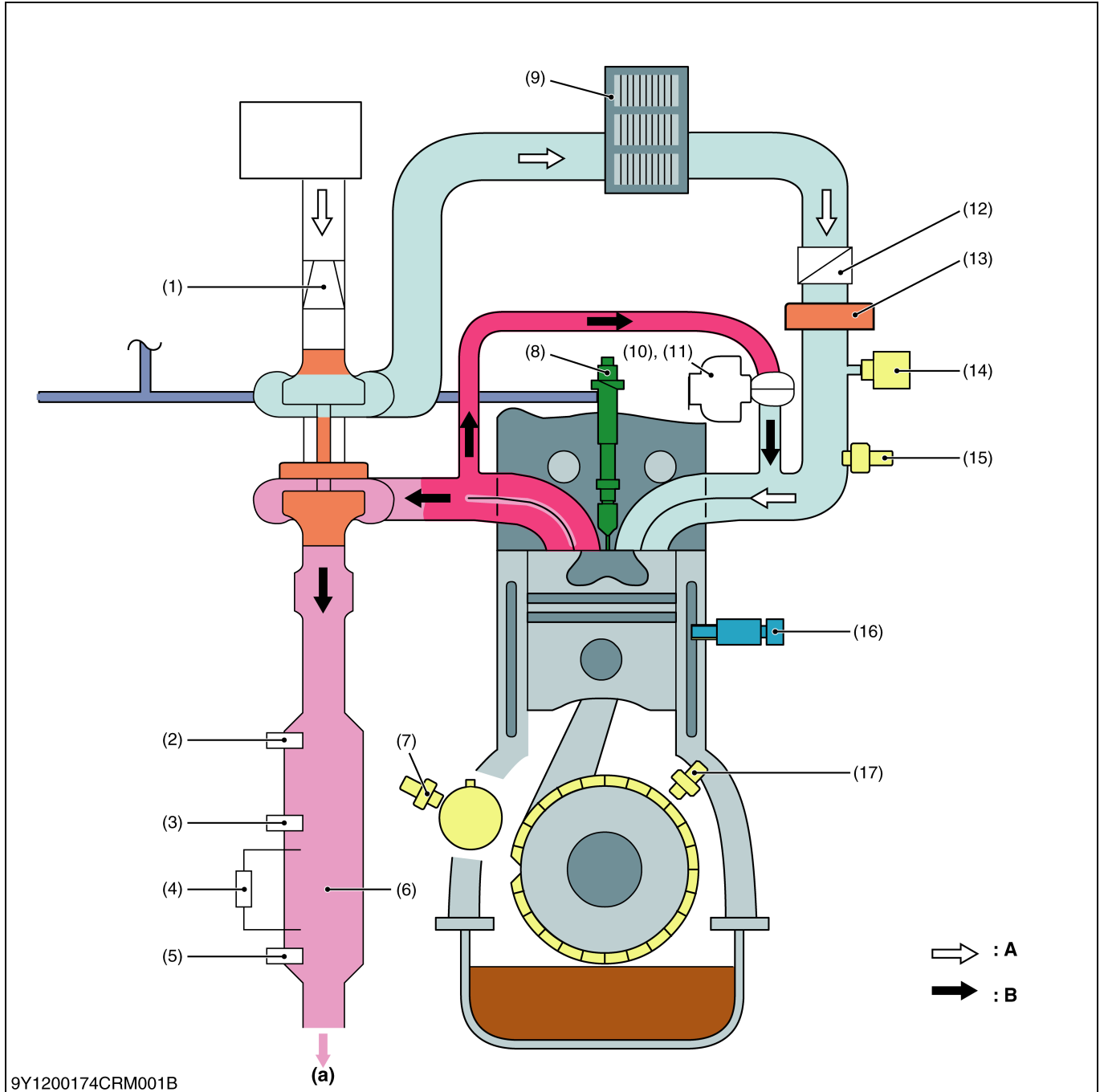
- |                      |                                 |                      |                              |
|----------------------|---------------------------------|----------------------|------------------------------|
| (1) Injector         | (5) SCV (Suction Control Valve) | (9) Fuel Feed Pump   | <b>A: ECU for Engine</b>     |
| (2) Rail             | (6) Fuel Cooler                 | (10) Water Separator | <b>B: ECU for Machine</b>    |
| (3) Supply Pump      | (7) Check Valve                 | (11) Fuel Tank       | <b>C: Sensors</b>            |
| (4) Pressure Limiter | (8) Fuel Filter                 |                      | <b>D: Injected Fuel Flow</b> |
|                      |                                 |                      | <b>E: Returned Fuel Flow</b> |
|                      |                                 |                      | <b>F: Feed Fuel Flow</b>     |

■ **NOTE**

- The signals marked with \* are CAN communication.

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### [3] INTAKE AND EXHAUST SYSTEM



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- |  |   |                                    |                            |
|--|---|------------------------------------|----------------------------|
| (1) Mass Air Flow Sensor   | (5) Exhaust Gas Temperature Sensor2 (T2) (DPF Outlet Exhaust Gas Temperature) | (10) EGR DC Motor                  | <b>A: Intake Air Flow</b>  |
| (2) Exhaust Gas Temperature Sensor0 (T0) (DOC Inlet Exhaust Gas Temperature) | (6) Diesel Particulate Filter (Hereinafter Referred To As The "DPF") Muffer   | (11) EGR Lift Sensor               | <b>B: Exhaust Gas Flow</b> |
| (3) Exhaust Gas Temperature Sensor1 (T1) (DPF Inlet Exhaust Gas Temperature) | (7) Camshaft Position Sensor  | (12) Intake Throttle Valve         | <b>(a) To Muffler</b>      |
| (4) Differential Pressure Sensor (DPF Differential Pressure) ( $\Delta P$ )  | (8) Injector  | (13) Intake Air Heater             |                            |
|  | (9) Inter cooler  | (14) Boost Pressure Sensor         |                            |
|  |   | (15) Intake Air Temperature Sensor |                            |
|  |   | (16) Coolant Temperature Sensor    |                            |
|  |   | (17) Crankshaft Position Sensor    |                            |

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**[4] AVAILABLE DATA MONITOR SIGNALS (LEVEL 1)****(1) Monitor Items**

Classification		Signal Name	Unit	Terminal Name	Terminal No.
Input	Pulse / Rotary signal	Engine speed active flag	–	–	–
		Cam speed active flag	–	–	–
		Engine speed	min <sup>-1</sup> (rpm)	NE	E31
		Machine speed *	km/h	SPD	V14
	Analog signal	Accelerator pedal position	%	–	–
		Accelerator pedal position sensor 1 output voltage *	V	APS1	V47
		Accelerator pedal position sensor 2 output voltage *	V	APS2	V67
		Boost pressure	kPa	–	–
		Boost pressure sensor output voltage	V	PIM	E67
		Fuel temperature	°C	–	–
		Fuel temperature sensor output voltage	V	THF	E48
		Coolant temperature	°C	–	–
		Coolant temperature sensor output voltage	V	THW	E66
		Intake air temperature	°C	–	–
		Intake air temperature sensor output voltage	V	THA	E47
		Atmospheric pressure	kPa	–	–
		Atmospheric pressure sensor output voltage	V	PATM	–
	Battery voltage	V	+BP	V18, V38, V58, V78	
	Digital signal	Key switch	–	IG-SW	V13, V33
		Starter switch	–	STA-SW	V12
Neutral switch *		–	N-SW	V30	

**NOTE**

- The signals marked with \* are inputs from ECU for machine through CAN. Terminal names and terminal numbers have become invalid.

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Classification		Signal Name	Unit	Terminal Name	Terminal No.
Output	Basic control signal	Final fuel injection quantity	mm <sup>3</sup> /st	–	–
		Target rail pressure	MPa	–	–
		Actual rail pressure MPa	MPa	–	–
		Rail pressure sensor output voltage	V	PFUEL 1/2	E68 / E49
		Target suction control valve (SCV) current	mA	–	–
		Actual suction control valve (SCV) current	mA	SCV+ / –	E09, E29/ E10, E30
		Pump learning condition	–	–	–
		Pump difference learning correction value	mA	–	–
		Pressure feedback integral guard flag	–	–	–
		Engine stop flag	–	–	–
		Low temperature start mode flag	–	–	–
		Registration history (#1 cylinder)	–	–	–
		Registration history (#2 cylinder)	–	–	–
		Registration history (#3 cylinder)	–	–	–
		Registration history (#4 cylinder)	–	–	–
		Number of registrations (#1 cylinder)	–	–	–
		Number of registrations (#2 cylinder)	–	–	–
		Number of registrations (#3 cylinder)	–	–	–
	Number of registrations (#4 cylinder)	–	–	–	
	Actuator	Exhaust gas recirculation (EGR) valve target position	%	–	–
		Exhaust gas recirculation (EGR) valve actual position	%	–	–
		Exhaust gas recirculation (EGR) position sensor output	–	–	(CAN)
		Glow (air heater) relay	–	GRLY	V24

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Classification		Signal Name	Unit	Terminal Name	Terminal No.
Output	DPF data	Differential pressure 1 output voltage	V	DPS	E45
		Exhaust gas temperature 0 output voltage	V	IDOC	E44
		Exhaust gas temperature 1 output voltage	V	ODOC	E63
		Exhaust gas temperature 2 output voltage	V	ODPF	E43
		Intake air temperature built-in MAF output voltage	V	IATS	V49
		Intake throttle valve lift output voltage	V	ITS	V48
		Differential pressure 1	kPa	—	—
		Exhaust gas temperature 0	°C	—	—
		Exhaust gas temperature 1	°C	—	—
		Exhaust gas temperature 2	°C	—	—
		Mass air flow for intake throttle	kg/h	—	—
		Intake air temperature built-in MAF	°C	—	—
		Target intake throttle valve opening	%	—	—
		Intake throttle final duty control quantity	%	—	—
		Intake throttle valve lift	%	—	—
		PM sedimentation quantity 1	mg	—	—
		PM sedimentation quantity 2	mg	—	—
		Final fuel injection quantity multiplication quantity	L	—	—
		Target mass air flow	kg/h	—	—
		Pump learning end time	h	—	—
		Hour meter	h	—	—
		DPF auto regeneration last active time	sec	—	—
		Regeneration running time	min	—	—
		Source address of TSC1	—	—	—
		Parking SW	—	—	—
		Neutral SW	—	—	—
		DPF auto regeneration inhibit SW	—	—	—
		DPF manual regeneration force SW	—	—	—
		Oil pressure SW	—	—	—
		Target speed of isochronous control	min <sup>-1</sup> (rpm)	—	—
DPF regeneration control level	—	—	—		
DPF regeneration control status	—	—	—		

**(2) Normal Value**

Classification		Signal Name	Unit	Engine Stops	During Start-Up	Idling	During Acceleration	During No-load Maximum Speed	
In-put	Pulse / Rotary signal	Engine speed	min <sup>-1</sup> (rpm)	0	0 → 800 (Ordinary temperature)	Approx. 800 (After warm-up)	Approx. 800 → 2400	Approx. 2400 (After warm-up)	
		Engine speed active flag	–	OFF	ON	ON	ON	ON	
		Cam speed active flag	–	OFF	ON	ON	ON	ON	
		Machine speed	km/h	When the machine stopped: 0					
	Analog signal	Final accelerator pedal position opening	%	0	0	0	0 → 100	100	
		Accelerator pedal position sensor 1 output voltage	V	Sensor unused by CAN input					
		Accelerator pedal position sensor 2 output voltage	V						
		Boost pressure	kPa	Approx. 100	Approx. 100	Approx. 100	–	–	
		Boost pressure sensor output voltage	V	Approx. 1.0	Approx. 1.0	Approx. 1.0	–	–	
		Fuel temperature	°C	Representative value: Approx. 20 °C (68 °F) → Approx. 2.4 V					
		Fuel temperature sensor output voltage	V						
		Coolant temperature	°C	Representative value: Approx. 20 °C (68 °F) → Approx. 2.4 V					
		Coolant temperature sensor voltage output	V						
		Intake air temperature	°C	Representative value: Approx. 20 °C (68 °F) → Approx. 2.4 V					
		Intake air temperature sensor output voltage	V						
		Atmospheric pressure	kPa	Representative value: Approx. 100 kPa → 3.7 V (Depending on the atmospheric pressure)					
	Atmospheric pressure sensor output voltage	V							
	Battery voltage	V	When stopped: Approx. 25 V When operating: Approx. 28 V (Depends on the battery charging condition, whether or not there is a load voltage, rotation speed)						
	Digital signal	Key Switch	–	ON	ON	ON	ON	ON	
		Start switch	–	OFF	ON	OFF	OFF	OFF	
Neutral switch		–	During neutral: ON						

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Classification		Signal Name	Unit	Engine Stops	During Start-Up	Idling	During Acceleration	During No-load Maximum Speed	
Out-put	Basic control signal	Final fuel injection quantity	mm <sup>3</sup> /st	0 (Indication value - 50)	0 → 80 (Ordinary temperature)	Approx. 12 (After warm-up)	Approx. 12→75 (After warm-up)	Approx. 30 (After warm-up)	
		Target rail pressure	MPa	Depends on the rotation speed, load (After warm-up) When idling: Approx. 40 to 50 MPa (410 to 500 kgf/cm <sup>2</sup> , 5800 to 7200 psi) During no-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm <sup>2</sup> , 13800 to 116600 psi) During acceleration : 95.0 to 130 MPa (969 to 1320 kgf/cm <sup>2</sup> , 13800 to 18800 psi)					
		Actual rail pressure Mpa	MPa	–	Approx. the same as the target value (Follow to the target value)				
		Rail pressure sensor output voltage	V	Depends on the rotation speed, load (After warm-up) When stopped: Approx. 1.0 V When idling: 1.65 to 1.80 V During no-load maximum speed: 2.50 to 2.85 V During acceleration: 2.5 to 3.3 V					
		Target suction control valve (SCV) current	mA	–	1700 to 2000	Approx. 1800	Approx. 1400	Approx. 1600	
		Actual suction control valve (SCV) current	mA	Approx. the same as the target value (Follow to the target value)					
		Pump learning condition	–	Normally 2 or 3 <sup>*1</sup> Indicates the following depending on the learning status: 255 (Default value), 1 (Provisional learning completion), 0 (Actual learning), 2 (Actual learning completion), 3 (Relearning)					
		Pump deviation learning correction value	mA	±200 mA (Guideline <sup>*2</sup> )					
		Pressure feedback integral guard flag	–	Normally OFF					
		Engine stop flag	–	ON	OFF	OFF	OFF	OFF	
Low temperature start mode flag	–	OFF	ON	OFF	OFF	OFF			

■ NOTE

- **\*1: Very occasionally, it does not shift from 3 to 2. If there is an engine malfunction on the status above, perform the forced-relearning.**
- **\*2: As the following value of A varies depending on pump, the table above is for guideline. If the value of A has a wider gap than the initial learning value, there may be out of the range of the above table. A net normal value is the value that provided by the forced-learning several times: Compared with A 12 V spec: A - 100 ≤ normal value ≤ A + 50**  
The current shall be used as a reference (guideline) only as this value varies depending on the pump used.

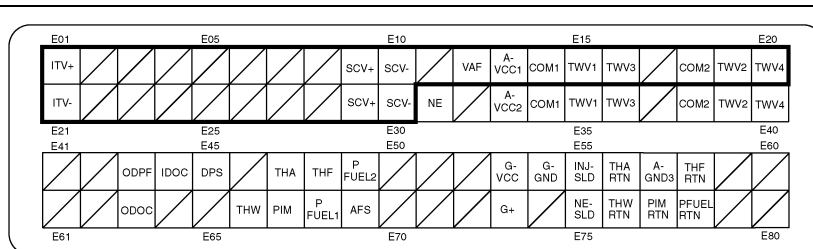


Classification		Signal Name	Unit	Engine Stops	During Start-Up	Idling	During Acceleration	During No-load Maximum Speed	
Output	Actuator	Exhaust gas recirculation (EGR) valve target position	%	Depends on the rotation speed, load and temperature					
		Exhaust gas recirculation (EGR) valve actual position	%	Approx. the same as the target EGR position (Follow to the target value)					
		Exhaust gas recirculation (EGR) position sensor output	–	16 to 106 (CAN communication data) (Valve lift : 0 to 10 mm)					
		Glow (air heater) relay	–	Only during cold start-up (before-and-after): ON					
	DPF data	Differential pressure 1	kPa	Input range : –1.7 to 34.5 kPa Output range : 0.5 to 4.5 V					
		Differential pressure 1 sensor output voltage	V						
		Exhaust gas temperature 0	°C	Representative value: Approx. 100 °C (212 °F) → Approx. 4.4 V Representative value : Approx. 250 °C (482 °F) → Approx. 2.3 V					
		Exhaust gas temperature 0 sensor output voltage	V						
		Exhaust gas temperature 1	°C	Representative value : Approx. 100 °C (212 °F) → Approx. 4.4 V Representative value : Approx. 250 °C (482 °F) → Approx. 2.3 V					
		Exhaust gas temperature 1 sensor output voltage	V						
		Exhaust gas temperature 2	°C	Representative value : Approx. 100 °C (212 °F) → Approx. 4.4 V Representative value : Approx. 250 °C (482 °F) → Approx. 2.3 V					
		Exhaust gas temperature 2 sensor output voltage	V						
		Intake air temperature built-in MAF	°C	Representative value : Approx. 20 °C (68 °F) → Approx. 3.1 V Representative value : Approx. 80 °C (176 °F) → Approx. 0.9 V					
		Intake air temperature built-in MAF sensor output voltage	V						
		Mass air flow for intake throttle	kg/h	12.96 to 698.4 (1.239 to 4.598 V)					
		Intake throttle valve lift	%	100 (Full open)	100 (Full open)	100 to 0			
		Intake throttle valve lift output voltage	V	Approx. 0.5 V	Approx. 0.5 V	0.5 to 4.375 V			

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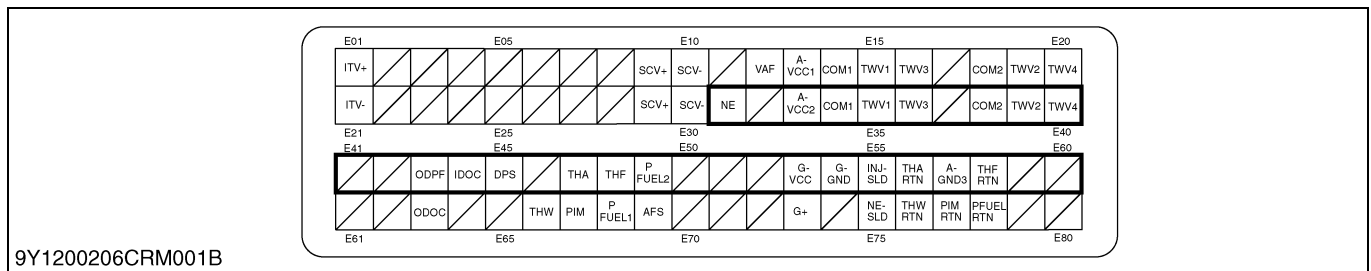
## [5] ECU TERMINAL LAYOUT

### (1) ECU Terminal Layout 1 (Engine Side)

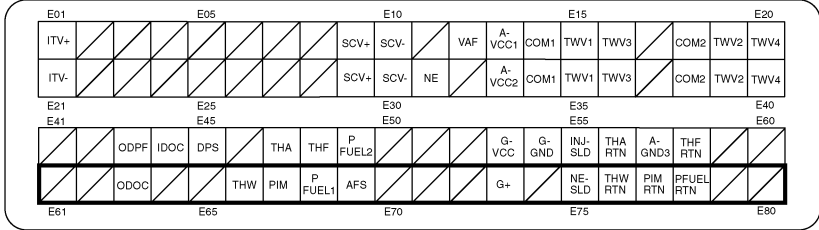


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No.	Terminal Name	Signal Name
E01	ITV+	INTAKE THROTTLE VALVE MOTOR (+)
E02	—	—
E03	—	—
E04	—	—
E05	—	—
E06	—	—
E07	—	—
E08	—	—
E09	SCV+	SCV (SUCTION CONTROL VALVE) (+)
E10	SCV-	SCV (SUCTION CONTROL VALVE) (-)
E11	—	—
E12	VAF	AIR FLOW SENSOR (POWER SUPPLY)
E13	A-VCC1	SENSOR (POWER SUPPLY)
E14	COM1	INJECTION COMMON 1
E15	TWV1	INJECTION DRIVE1 (No.1 CYLINDER)
E16	TWV3	INJECTION DRIVE3 (No.4 CYLINDER)
E17	—	—
E18	COM2	INJECTION COMMON 2
E19	TWV2	INJECTION DRIVE2 (No.3 CYLINDER)
E20	TWV4	INJECTION DRIVE4 (No.2 CYLINDER)
E21	ITV-	INTAKE THROTTLE VALVE MOTOR (-)
E22	—	—
E23	—	—
E24	—	—
E25	—	—
E26	—	—
E27	—	—
E28	—	—
E29	SCV+	SCV (SUCTION CONTROL VALVE) (+)
E30	SCV-	SCV (SUCTION CONTROL VALVE) (-)



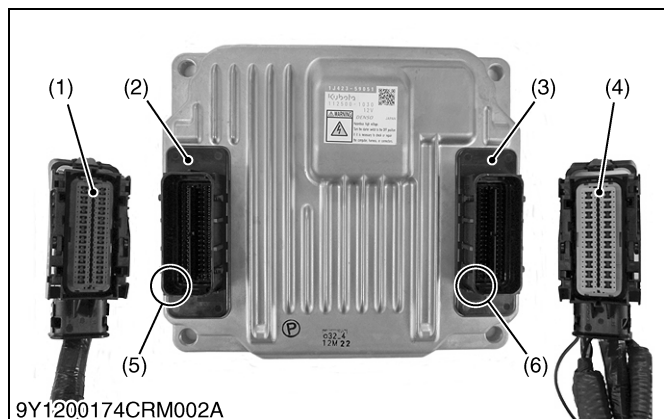
No.	Terminal Name	Signal Name
E31	NE	CAMSHAFT POSITION SENSOR
E32	-	-
E33	A-VCC2	SENSOR (POWER SUPPLY)
E34	COM1	INJECTION COMMON 1
E35	TWV1	INJECTION DRIVE1 (No.1 CYLINDER)
E36	TWV3	INJECTION DRIVE3 (No.4 CYLINDER)
E37	-	-
E38	COM2	INJECTION COMMON 2
E39	TWV2	INJECTION DRIVE2 (No.3 CYLINDER)
E40	TWV4	INJECTION DRIVE4 (No.2 CYLINDER)
E41	-	-
E42	-	-
E43	ODPF	OUTLET DPF (DPF Exhaust Gas Temperature SENSOR T2)
E44	IDOC	INLET DOC (DPF Exhaust Gas Temperature SENSOR T0)
E45	DPS	DIFFERENTIAL PRESSURE SENSOR
E46	-	-
E47	THA	INTAKE AIR TEMPERATURE SENSOR
E48	THF	FUEL TEMPERATURE SENSOR
E49	PFUEL2	RAIL PRESSURE SENSOR 2
E50	-	-
E51	-	-
E52	-	-
E53	G-VCC	CAMSHAFT POSITION SENSOR (POWER SUPPLY)
E54	G-GND	CAMSHAFT POSITION SENSOR (GROUND)
E55	INJ-SLD	SHIELD GROUND
E56	THA RTN	INTAKE AIR TEMPERATURE SENSOR RTN
E57	A-GND3	DPF Exhaust Gas Temperature SENSOR T0, T1, T2 GROUND
E58	THF RTN	FUEL TEMPERATURE SENSOR RTN
E59	-	-
E60	-	-



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No.	Terminal Name	Signal Name
E61	-	-
E62	-	-
E63	ODOC	OUTLET DOC (DPF EXHAUST GAS TEMPERATURE SENSOR T1)
E64	-	-
E65	-	-
E66	THW	COOLANT TEMPERATURE SENSOR
E67	PIM	BOOST PRESSURE SENSOR
E68	PFUEL1	RAIL PRESSURE SENSOR 1
E69	AFS	MASS AIR FLOW SENSOR
E70	-	-
E71	-	-
E72	-	-
E73	G+	CAMSHAFT POSITION SENSOR (+)
E74	-	-
E75	NE-SLD	CRANKSHAFT POSITION SENSOR SHIELD GROUND
E76	THW RTN	COOLANT TEMPERATURE SENSOR RTN
E77	PIM RTN	BOOST PRESSURE SENSOR RTN
E78	PFUEL RTN	RAIL PRESSURE SENSOR RTN
E79	-	-
E80	-	-

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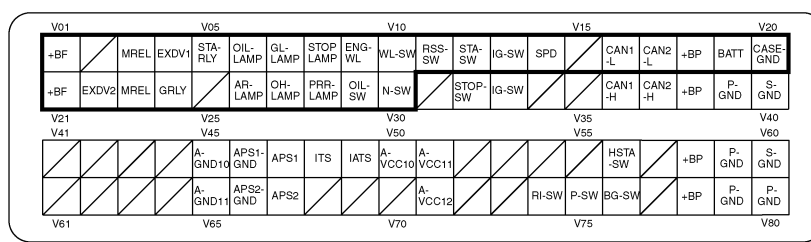


9Y1200174CRM002A

- (1) ECU Wiring Harness Connector 1 (Engine Side)
- (2) ECU Connector 1 (Engine Side)
- (3) ECU Connector 2 (Machine Side)
- (4) ECU Wiring Harness Connector 2 (Machine Side)
- (5) E01 Pin Position
- (6) V01 Pin Position

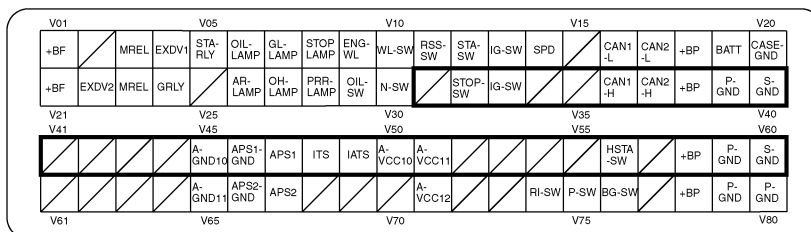
9Y1200174CRM0019US0

## (2) ECU Terminal Layout 2 (Machine Side)



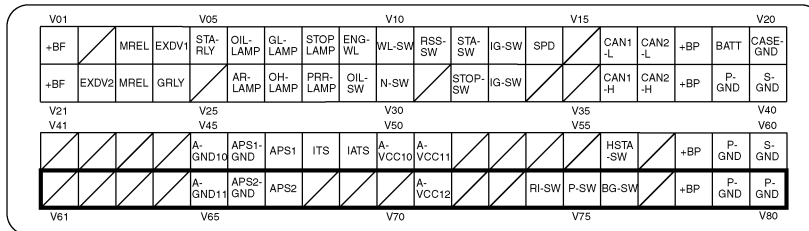
9Y1200206CRM002A

No.	Terminal Name	Signal Name
V01	+BF	BATTERY+ (MAIN RELAY)
V02	–	–
V03	MREL	MAIN RELAY
V04	EXDV1	EXHAUST DIAPHRAGM VALVE(ABSORPTION)
V05	STA-RLY	STARTER RELAY
V06	OIL-LAMP	OUTPUT FOR OIL PRESSURE DECREASE LAMP SIGNAL
V07	GL-LAMP	OUTPUT FOR GLOW (AIR HEATER) LAMP SIGNAL
V08	STOP-LAMP	OUTPUT FOR ENGINE STOP LAMP SIGNAL
V09	ENG-WL	OUTPUT FOR ENGINE WARNING LIGHT SIGNAL
V10	WL-SW	WATER LEVEL SWITCH
V11	RSS-SW	RATED SPEED SELECT SWITCH
V12	STA-SW	STARTER SWITCH
V13	IG-SW	KEY SWITCH ON
V14	SPD	MACHINE TRAVEL SPEED SIGNAL
V15	–	–
V16	CAN1-L	CAN1-L (FOR SERVICE)
V17	CAN2-L	CAN2-L (FOR MACHINE)
V18	+BP	BATTERY+ (MAIN RELAY)
V19	BATT	BATTERY+
V20	CASE-GND	CASE GROUND
V21	+BF	BATTERY+ (MAIN RELAY)
V22	EXDV2	EXHAUST DIAPHRAGM VALVE(HOLD)
V23	MREL	MAIN RELAY
V24	GRLY	GLOW (AIR HEATER) RELAY
V25	–	–
V26	AR-LAMP	ACTIVE REGENERATION LAMP
V27	OH-LAMP	OUTOUT FOR OVERHEAT LAMP SIGNAL
V28	PRR-LAMP	PARKED REGENERATION REQUEST LAMP
V29	OIL-SW	OIL PRESSURE DECREASE SWITCH
V30	N-SW	NEUTRAL SWITCH



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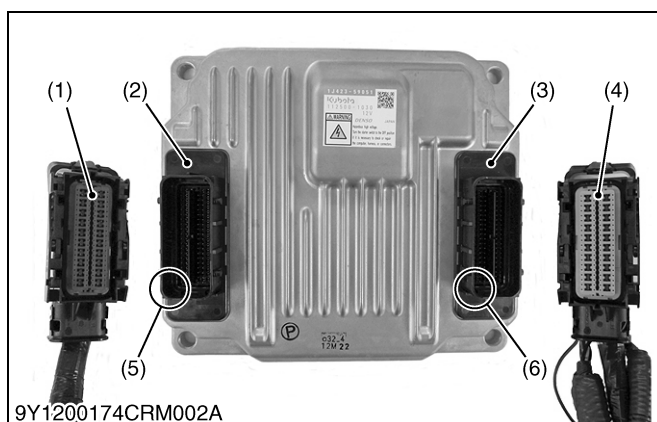
No.	Terminal Name	Signal Name
V31	–	–
V32	STOP-SW	EMERGENCY STOP SWITCH
V33	IG-SW	KEY SWITCH ON
V34	–	–
V35	–	–
V36	CAN1-H	CAN1-H (FOR SERVICE)
V37	CAN2-H	CAN2-H (FOR MACHINE)
V38	+BP	BATTERY+ (MAIN RELAY)
V39	P-GND	POWER GROUND
V40	S-GND	SIGNAL GROUND
V41	–	–
V42	–	–
V43	–	–
V44	–	–
V45	A-GND10	MASS AIR FOLW SENSOR GROUND
V46	APS1-GND	ACCELERATOR POSITION SENSOR1 (GROUND)
V47	APS1	ACCELERATOR POSITION SENSOR1
V48	ITS	INTAKE THROTTLE POSITION SENSOR
V49	IATS	INTAKE AIR TEMPERATURE SENSOR (IN MASS AIR FLOW SENSOR)
V50	A-VCC10	ACCELERATOR POSITION SENSOR2 (POWER SUPPLY)
V51	A-VCC11	ACCELERATOR POSITION SENSOR1 (POWER SUPPLY)
V52	–	–
V53	–	–
V54	–	–
V55	–	–
V56	HSTA-SW	HAND OPERATED REPRODUCTION START SWITCH
V57	–	–
V58	+BP	BATTERY+ (MAIN RELAY)
V59	P-GND	POWER GROUND
V60	S-GND	SIGNAL GROUND



9Y1200206CRM002C

No.	Terminal Name	Signal Name
V61	-	-
V62	-	-
V63	-	-
V64	-	-
V65	A-GND11	DIFFERENTIAL PRESSURE SENSOR GROUND / INTAKE THROTTLE POSITION SENSOR GROUND
V66	APS2-GND	ACCELERATOR POSITION SENSOR2 (GROUND)
V67	APS2	ACCELERATOR POSITION SENSOR2
V68	-	-
V69	-	-
V70	-	-
V71	A-VCC12	DIFFERENTIAL PRESSURE SENSOR (POWER SUPPLY)
V72	-	-
V73	-	-
V74	R1-SW	REGENERATION INHIBIT SWITCH
V75	P-SW	PARKING SWITCH
V76	BG-SW	BG MODE SWITCH
V77	-	-
V78	+BP	BATTERY+ (MAIN RELAY)
V79	P-GND	POWER GROUND
V80	P-GND	POWER GROUND

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- (1) ECU Wiring Harness Connector 1 (Engine Side)
- (2) ECU Connector 1 (Engine Side)
- (3) ECU Connector 2 (Machine Side)
- (4) ECU Wiring Harness Connector 2 (Machine Side)
- (5) E01 Pin Position
- (6) V01 Pin Position

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# SERVICING

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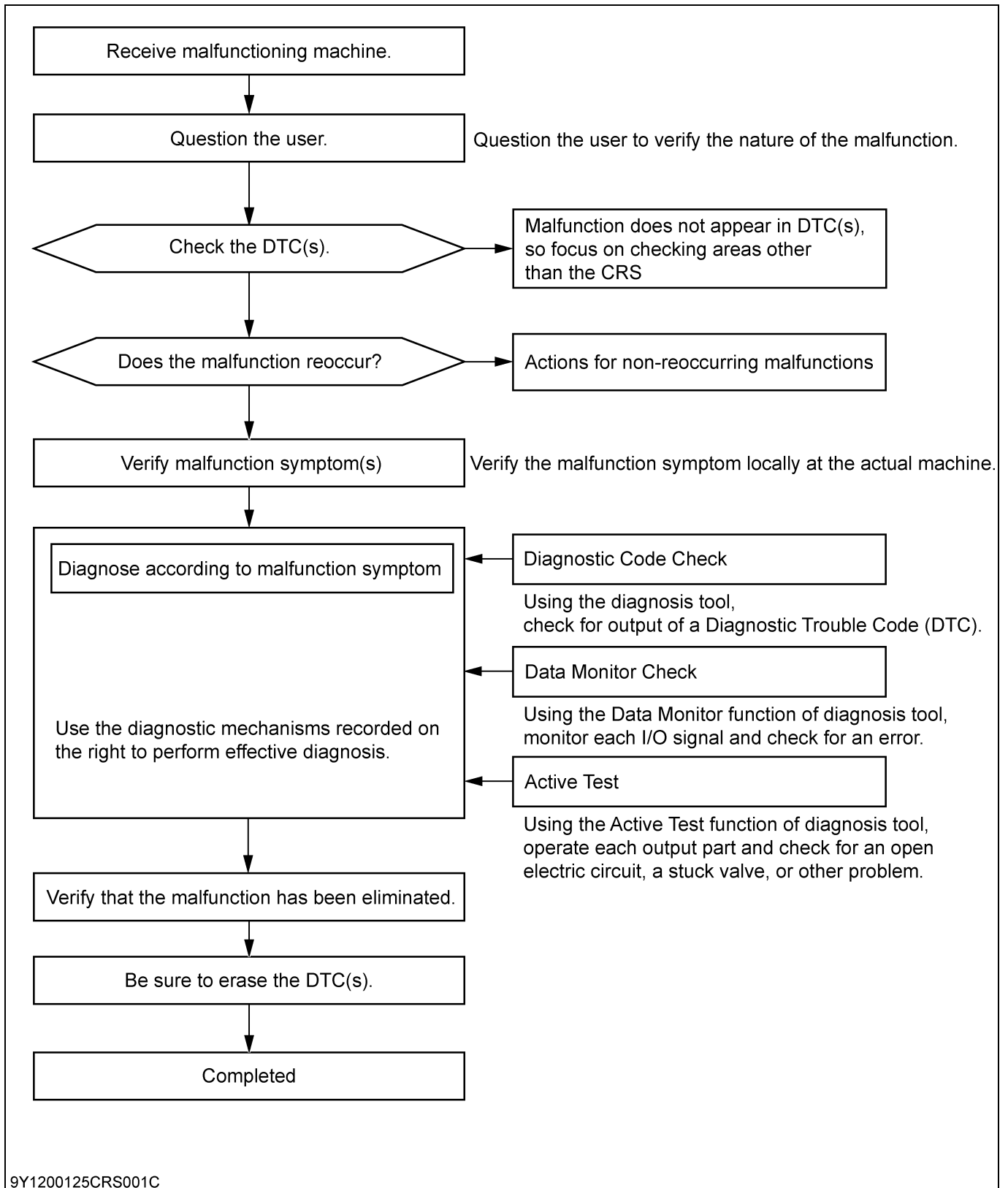


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# 1. GENERAL

## [1] OVERALL DIAGNOSTIC PROCEDURE



## [2] QUESTIONING

- Use the trouble check sheet to ensure that the customer's explanation is fully understood.
- Accurately judge information concerning the malfunction.  
 Grasp the situation firmly, using five 5W1H (Who, What, When, Where, Why, How) as a basis.  
 Ex: Low ambient temperature, starting, normal conditions, proximity to engine, metallic noise, etc.

**(Reference)**

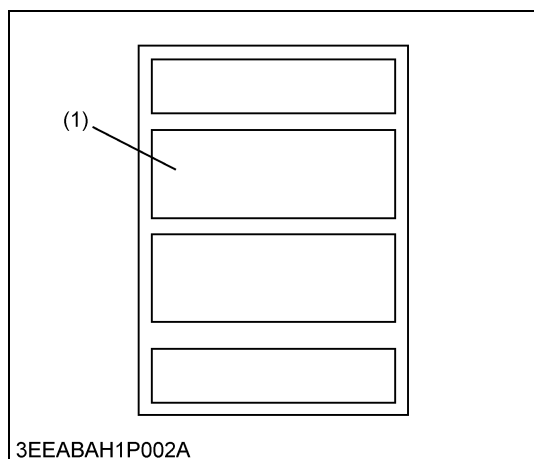
Do not ask random questions. Ask questions that will aid in narrowing down the possible malfunctioning system while making educated guesses based on the malfunction symptoms.

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**Questioning Points**

What?	Malfunction symptom
When?	Date, time, frequency of occurrence.
Where?	Field conditions
What were conditions like at the time of malfunction?	Driving conditions, operating conditions, weather.
What happened?	Type of malfunction.

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**Trouble Check Sheet for KUBOTA Common Rail System**

When the machine is received from the customer, it is necessary to verify the "malfunction symptoms" and the "generated malfunction data" with the customer. This is performed based on the trouble check sheet.

(1) Trouble Check Sheet

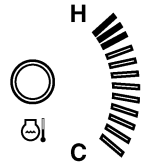
**Because:**

- The malfunction symptom may not be reproduced at the workshop.
- The customer's complaint does not always match the malfunction.
- If the person performing repairs is not working from the correct malfunction symptoms, man-hours will be wasted.

The question chart can aid the service person in diagnosing, repairing and verifying repair work.

9Y1200174CRS0004US0

<b>Trouble Check Sheet</b>				
<b>Machine details</b>				
Customer name				
Customer address				
Machine model		Machine serial number		
Engine serial number		Purchase date		
Repair date		Hourmeter indicator	hours	
<b>Warranty</b>				
Warranty Judgment	<input type="checkbox"/> Yes		<input type="checkbox"/> No	
Defective parts	<input type="checkbox"/> Injector		<input type="checkbox"/> Supply Pump	
	<input type="checkbox"/> Common rail		<input type="checkbox"/> Fuel Filter	
	<input type="checkbox"/> Others ( )			
<b>Replace parts details</b>				
Supply Pump	Quantity	Units	Part number	
	Serial number			
Injector	Quantity	Units	Part number	
	Serial number	Cylinder 1 ( )		Cylinder 2 ( )
		Cylinder 3 ( )		Cylinder 4 ( )
	Defective injector	<input type="checkbox"/> Injector 1		<input type="checkbox"/> Injector 2
		<input type="checkbox"/> Injector 3		<input type="checkbox"/> Injector 4
Actual part replacement	<input type="checkbox"/> Injector		<input type="checkbox"/> Supply Pump	
	<input type="checkbox"/> Common rail		<input type="checkbox"/> Fuel Filter	
	<input type="checkbox"/> ECU		<input type="checkbox"/> Others ( )	
<b>Customer complaint</b>				
<input type="checkbox"/> 1. Engine no start	<input type="checkbox"/> a. No initial combustion		<input type="checkbox"/> b. No complete combustion	
	<input type="checkbox"/> c. No cranking			
<input type="checkbox"/> 2. Difficult to start	<input type="checkbox"/> a. Engine crank slowly			
	<input type="checkbox"/> b. Others ( )			
<input type="checkbox"/> 3. Poor idling	<input type="checkbox"/> a. Incorrect first idle		<input type="checkbox"/> b. Noise	
	<input type="checkbox"/> c. Hunting idle from ( ) to ( ) min <sup>-1</sup> (rpm)			
	<input type="checkbox"/> d. High idling ( ) min <sup>-1</sup> (rpm)			
	<input type="checkbox"/> e. Low idling ( ) min <sup>-1</sup> (rpm)			
	<input type="checkbox"/> f. Rough			
	<input type="checkbox"/> g. Others ( )			
<input type="checkbox"/> 4. Poor driveability	<input type="checkbox"/> a. Hesitation		<input type="checkbox"/> b. Surging	
	<input type="checkbox"/> c. Knocking		<input type="checkbox"/> d. Lack of power	
	<input type="checkbox"/> e. Others ( )			
<input type="checkbox"/> 5. Abnormal smoke	<input type="checkbox"/> a. Black		<input type="checkbox"/> b. White	
	<input type="checkbox"/> c. Others ( )			
<input type="checkbox"/> 6. Fuel leakage	<input type="checkbox"/> a. Large quantity		<input type="checkbox"/> b. Blurred	
	Leaking from:	<input type="checkbox"/> Injector		<input type="checkbox"/> Supply Pump
		<input type="checkbox"/> Others ( )		
<input type="checkbox"/> 7. Engine not stop				
<input type="checkbox"/> 8. Engine stall				
<input type="checkbox"/> 9. Others				

Condition when problem occurs ( Duplicated answers can be possible )		
1. Weather	<input type="checkbox"/> a. Fine	<input type="checkbox"/> b. Cloudy
	<input type="checkbox"/> c. Rainy	<input type="checkbox"/> d. Snow
	<input type="checkbox"/> e. Flood	
	<input type="checkbox"/> f. Others ( )	
2. Outdoor temperature	Approx. °C ( °F)	
3. Altitude	Approx. m	
4. Engine coolant	<input type="checkbox"/> a. Cold	Write the position of the indicator on coolant temperature gauge.  9Y1200058ENI031A
	<input type="checkbox"/> b. Warming up	
	<input type="checkbox"/> c. After warming up	
	<input type="checkbox"/> d. Any temperature	
	<input type="checkbox"/> e. Others ( )	
5. Engine operation	<input type="checkbox"/> a. Starting	<input type="checkbox"/> b. Just after starting
	<input type="checkbox"/> c. Idling	<input type="checkbox"/> d. Racing
	<input type="checkbox"/> e. Acceleration	<input type="checkbox"/> f. Deceleration
	<input type="checkbox"/> g. While at work	
	<input type="checkbox"/> h. Others ( )	
6. Problem frequency	<input type="checkbox"/> a. Constant	<input type="checkbox"/> b. Once only
	<input type="checkbox"/> c. Sometime ( Time per day/month )	
7. Engine warning light	<input type="checkbox"/> Turn on a light	<input type="checkbox"/> Turn off a light
8. Optional parts	Fill the parts in if you use optional parts or non-genuine parts for electrical, intake/exhaust and fuel system. ( )	
Dealer check		
1. Duplicate the problem	<input type="checkbox"/> a. Yes (Duplicate)	<input type="checkbox"/> b. No (Not occur)
2. Diagnosis trouble code	<input type="checkbox"/> a. Abnormal (What is code )	
	<input type="checkbox"/> b. Normal (No code)	
3. Appearance	<input type="checkbox"/> a. Normal	<input type="checkbox"/> b. Cracked
	<input type="checkbox"/> c. Discolored	
	<input type="checkbox"/> d. Others ( )	
4. Fuel condition	<input type="checkbox"/> a. Normal	
	<input type="checkbox"/> b. Abnormal ( )	

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### [3] LIST OF MALFUNCTION SYMPTOM

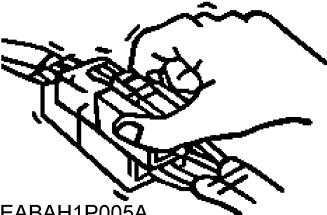
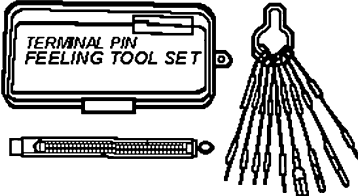
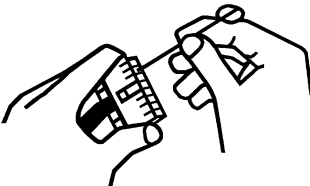
Malfunctions and corresponding symptoms resulting from the CRS may also be generated from other sources, such as the engine (mechanical parts), the fuel system, etc. When performing CRS troubleshooting, the aim is not to quickly determine that the CRS is the cause of a malfunction. Rather, the cause should be exhaustively considered while verifying the causes listed below.

Malfunction symptom	Area of Fault	Cause	Action
Engine overheat	Fuel system	Poor fuel	Switch to the correct fuel (No.2-D diesel fuel).
	Lubrication system	Engine oil deterioration.	Change engine oil.
		Inappropriate engine oil.	Replace with the appropriate engine oil (API Service Classification CF grade or higher).
		Faulty oil pump.	Replace oil pump.
		Insufficient engine oil level	Add engine oil.
Insufficient output	Intake system	Clogged air cleaner element.	Clean or replace air cleaner element.
	Fuel system	Air mixed with the fuel system.	Perform fuel system air bleeding.
		Faulty fuel filter.	Replace fuel filter.
		Poor or inappropriate fuel.	Switch to the correct fuel (No.2-D diesel fuel).
	Engine	Worn cylinder liner and the piston ring of the piston. (Low compression pressure)	Overhaul engine.
Other	Overheat	Refer to "Engine Overheat" items.	
Faulty starting	Intake system	Clogged air cleaner element.	Clean or replace air cleaner element.
	Fuel system	Insufficient fuel.	Add fuel and perform fuel system air bleeding.
		Fuel system clogged.	Clean the fuel system.
		Large amount of intermixing water to the water separator, element clogging and deformation.	Clean or replace.
		Air being introduced through fuel system connection points.	Tighten connections.
		Clogged fuel filter	Replace fuel filter.
		Fuel feed pump operation fault.	Replace fuel feed pump.
		Injection pipe connection loose.	Tighten connecting nut.
	Electrical system	Battery fault	Inspect battery.
		Faulty starter wiring.	Replace starter wiring.
		Loose battery cable.	Tighten battery terminal connections, or replace cables.
		Faulty starter operation.	Replace starter assembly.
		Starting assist device (intake air heater) fault.	Replace starting assist device (intake air heater).
	Lubrication system	Excessive engine oil viscosity.	Replace with oil of appropriate viscosity.
	Engine	Burnt pistons.	Replace piston, piston ring and cylinder block.
		Burnt main bearing.	Replace main bearing and crankshaft.
		Low compression pressure.	Overhaul engine.
Other	Ring gear damage.	Flywheel / starter replacement.	
Idle fault	Engine	Poor valve clearance	Adjust valve clearance.
		Poor valve seat contact.	Break in valve and valve seat, or replace.
		Low coolant temperature.	Perform warm-up operation.
		Large difference in cylinder-to cylinder compression pressure.	Overhaul engine.

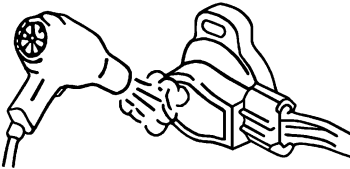
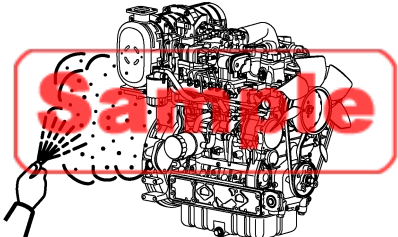
## [4] ACTIONS FOR NON-REOCCURRING MALFUNCTIONS

- In cases where the malfunction does not reoccur, perform the actions below to determine the cause of the malfunction.
- In cases where the malfunction does not reoccur at the dealer, sales company or workshop, perform the work that actually caused the malfunction.
- Check the fuel pipe system [including the fuel feed pump (electromagnetic pump) and tank], intake system and exhaust system.
- If the malfunction does not reoccur, there may be an ECU malfunction. For diagnostic purposes only, temporarily replace the ECU with a unit that functions normally to perform the check procedure. At the same time, be sure to perform difference learning for the supply pump and input QR Code for injectors. If there would be no change, ECU should not be replaced.

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Action	Malfunction symptom		
	Dead battery	Engine will not start	Idle speed abnormal engine stall sluggish poor acceleration
Verify that there is no Diagnostic Trouble Code (DTC) stored in the memory.	-	○	○
Using the trouble check sheet as a base, perform a reoccurrence test in "Reoccurrence" mode. Use this data (engine ECU (PCM) voltage value, etc.) to determine the cause of the malfunction.	○	○	○
<p>Assume that an electrical system wiring harness or connector is the cause of the malfunction and vibrate these components by hand to verify whether or not a malfunction occurs and a DTC is generated.</p>  <p>3EEABAH1P005A</p>	-	○	○
<p>Assume that an electrical system female connector terminal is the cause of the malfunction and verify that the connection points are not defective.</p> <p><b>Recommended Tools: KOWA Precision Handling</b> Feeling Tool Set (KLM-10- 20) Depending on the terminal, a matching size may not be available.</p>  <p>3EEABAH1P006A</p> <p>Insert the male terminal that matches the shape of the female terminal and check for looseness.</p>  <p>3EEABAH1P007A</p>	-	○	○

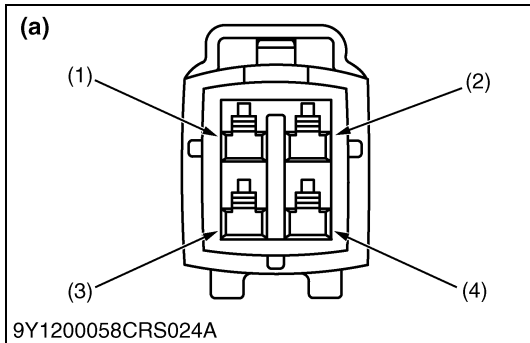


Action	Malfunction symptom		
	Dead battery	Engine will not start	Idle speed abnormal engine stall sluggish poor acceleration
Heat the accelerator sensor and other electrical components with a hair dryer. Verify whether or not the voltage value (resistance value) changes. <b>NOTE</b> <ul style="list-style-type: none"> <li>Do not exceed 60 °C (140 °F) (still touchable by hand) when heating.</li> <li>Do not remove the component case and add heat directly to electronic parts.</li> </ul>  <p>3EEABAH1P008A</p>	-	-	○
Verify whether or not malfunction symptoms occur under heavy engine loads (headlights, A/C, wiper, etc. switches ON).	○	-	○
If any commercial electrical products have been installed, remove them and verify whether or not the malfunction symptoms occur.	○	○	○
If it is thought that the malfunction occurs in rainy or high temperature weather, spray the machine with water and verify whether or not the malfunction occurs. <b>NOTE</b> <ul style="list-style-type: none"> <li>Do not spray water directly onto the engine. Spray water mist on the entire surface of the radiator to indirectly change the temperature and humidity of the engine compartment.</li> <li>Do not spray water directly on electrical parts.</li> </ul>  <p>9Y1200174CRS001A</p>	○	○	○

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## 2. DIAGNOSTIC TOOL CONNECTION PROCEDURE

### [1] DIAGNOSTIC CONNECTOR POSITIONS



1. Refer to the operator's manual for this machine to check the position for connecting the diagnosis tool.

- (1) Terminal IG-SW (V13, V33)
  - (2) Terminal CAN1-H (V36)
  - (3) Terminal S-GND (V60)
  - (4) Terminal CAN1-L (V16)
- (a) CAN1 Connector

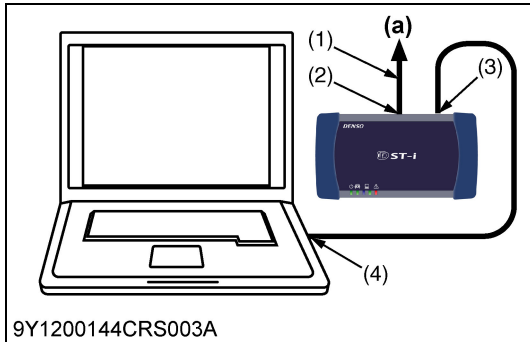
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### [2] DIAGNOSTIC TOOL CONNECTION PROCEDURE

■ **IMPORTANT**

- At first time usage, it is necessary to do "Communication Setting" with administrator user account.
- Prepare a PC on which the diagnostic software has already been installed.
- When connecting the diagnosis cable, ensure that the key switch on the machine side is OFF.

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1. Start up a PC on which the diagnostic software has been installed with administrator user account.
2. Connect the machine-side CAN1 connector (a) to the interface connector (To Machine) (2) with the cable (To Machine) (1).
3. Connect the cable (USB) (4) to the USB connector (To PC) (3) and then connect the USB cable to the USB port on PC.
4. Start the diagnostic software.
5. Select "Communication Setting" from "System Setting" in the menu and execute. (Only when performing the initial settings.)

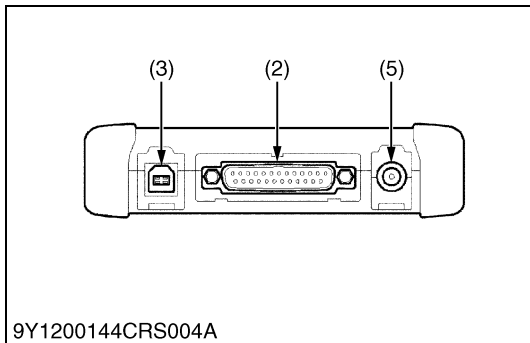
■ **NOTE**

- The USB port used while the "Communication Setting" process, should always be used.

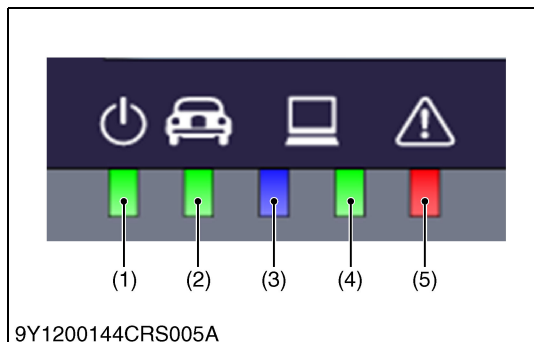
- (1) Cable (To Machine)
  - (2) Interface Connector (To Machine)
  - (3) USB Connector (To PC)\*
  - (4) Cable (USB)
  - (5) DC Jack (Reserved)\*
- (a) CAN1 Connector

\* Rubber cap is attached to USB connector and DC jack each

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### [3] CHECKING THE COMMUNICATION OPERATION OF THE INTERFACE (DST-i)



The communication operation can be checked with the illuminating condition of the five indicators on the DST-i unit.

If a communication error occurs, check the illuminating condition of each indicator and repair or replace the malfunction (including cable open circuits).

- (1) Power Indicator
- (2) Machine Communication Indicator
- (3) PC Communication (Bluetooth) Indicator
- (4) PC Communication (USB) Indicator
- (5) Error Detection Indicator

No.	Type of LED	Color	LED Status	Details
(1)	Power Indicator	Green	Light OFF	Power OFF
			Light ON	Power is supplied from machine cable or USB cable
(2)	Machine Communication Indicator	Green	Light OFF	Stand-by for communication
			Light Flashing (synchronized with communication)	Communication in progress
(3)	PC Communication (Bluetooth) Indicator	Blue	Reserved	Bluetooth communication status (Bluetooth is option)
(4)	PC Communication (USB) Indicator	Green	Light OFF	USB cable has not connected to PC or USB driver has not installed to PC
			Light ON	Stand-by for communication
			Light Flashing	Stand-by for establishment of communication
			Light Flashing (synchronized with communication)	Communication in progress
(5)	Error Detection Indicator	Red	Light OFF	Normal conditions
			Light Flashing	Error occurs

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#### DST-i operation Status and Display Specification

##### Light Operation During Normal Conditions

DST-i Status	LED Status			
	Power	Machine	USB	Error
Power OFF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Power ON	■	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
USB stand-by status	■	<input type="checkbox"/>	●	<input type="checkbox"/>
USB cable has not connected to PC or USB driver has not installed to PC	■	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Machine stand-by for communication	■	<input type="checkbox"/>	■	<input type="checkbox"/>
Machine / USB communication in progress	■	★	★	<input type="checkbox"/>

##### Light Operation During Abnormal Operation

DST-i Status	LED Status			
	Power	Machine	USB	Error
System Error	■	●	●	●
	■	■	■	●

- : Light OFF
- : Light ON
- : Light Flashing
- ★: Light Flashing (Synchronized with communication)

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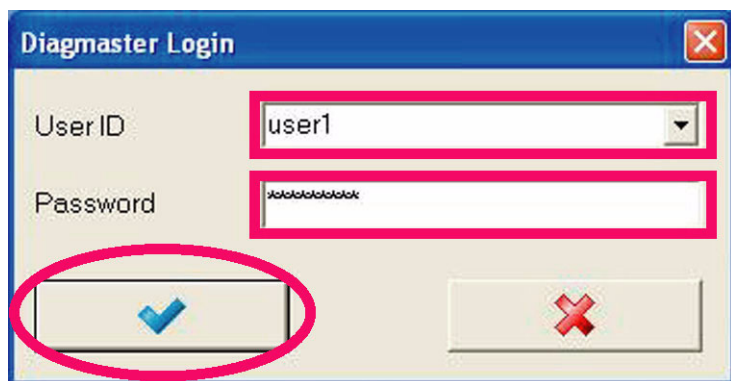
# [4] CHECKING THE OPERATION OF THE ECU

## (1) Starting Diagmaster

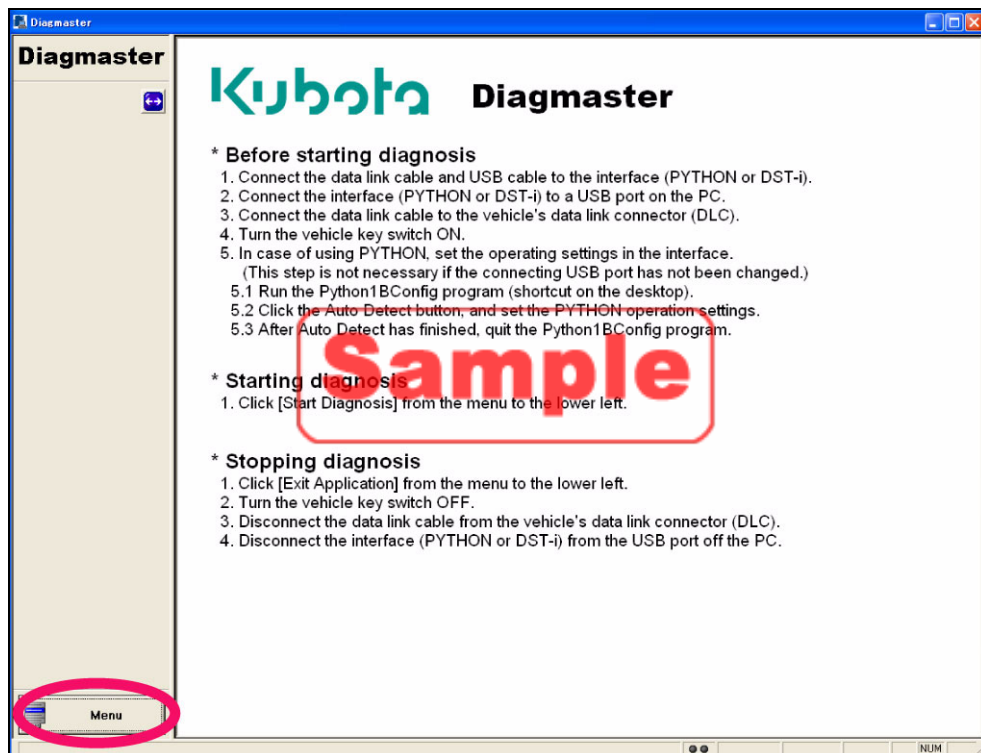
1. Double-click the Diagmaster icon on your computer desktop



2. Enter your "User ID" and "Password", and then click the  button.



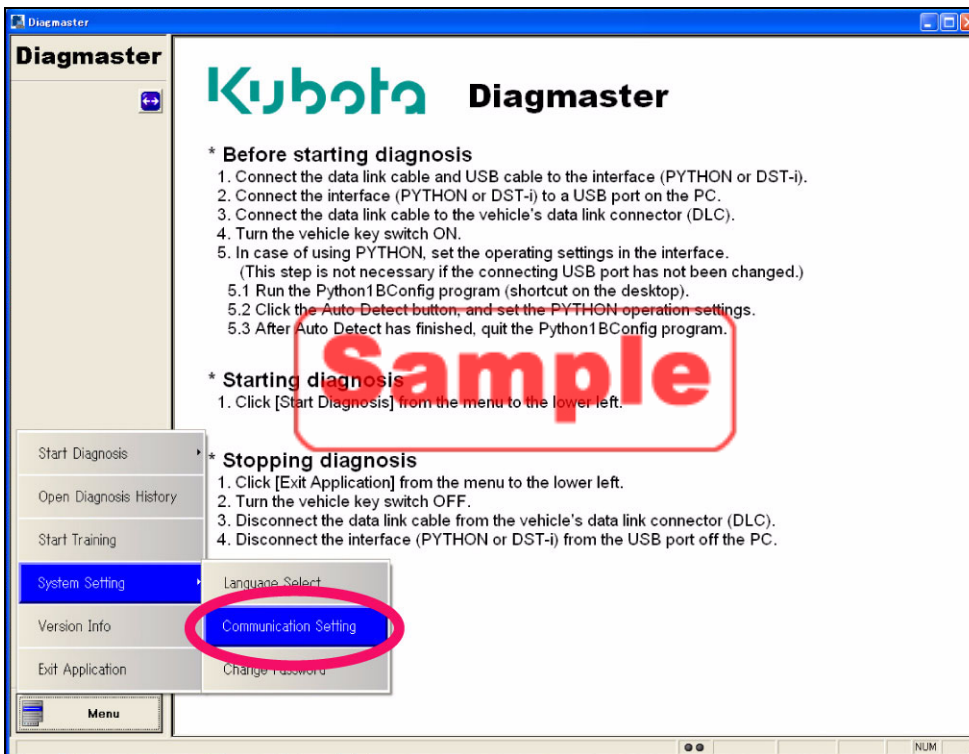
3. The Diagmaster initial screen appears.



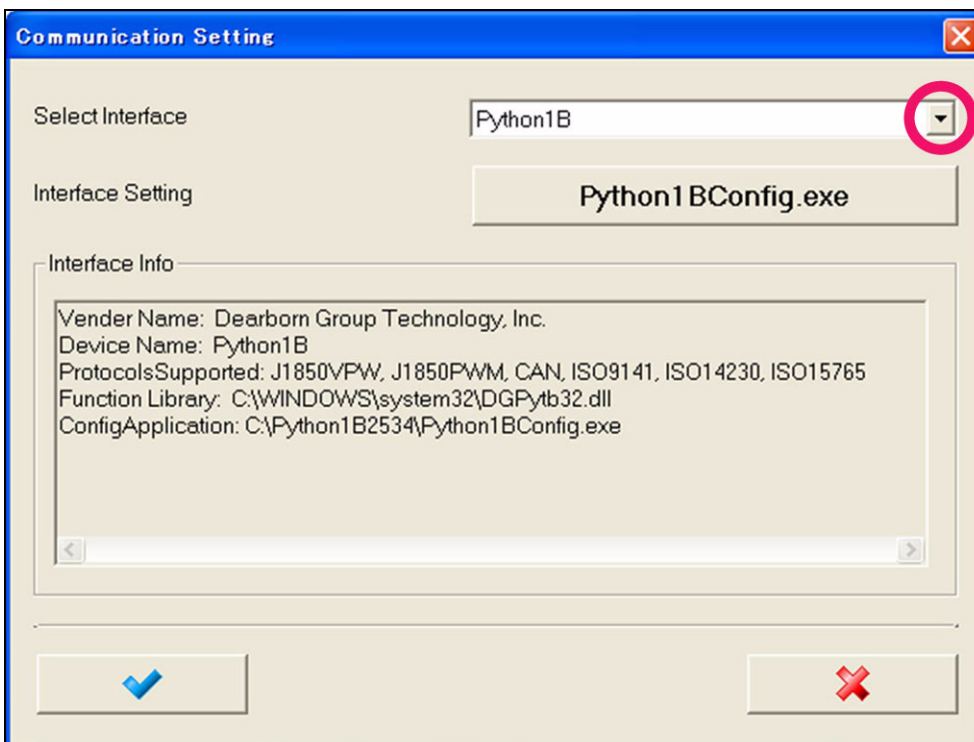
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## (2) DST-i Communication Settings

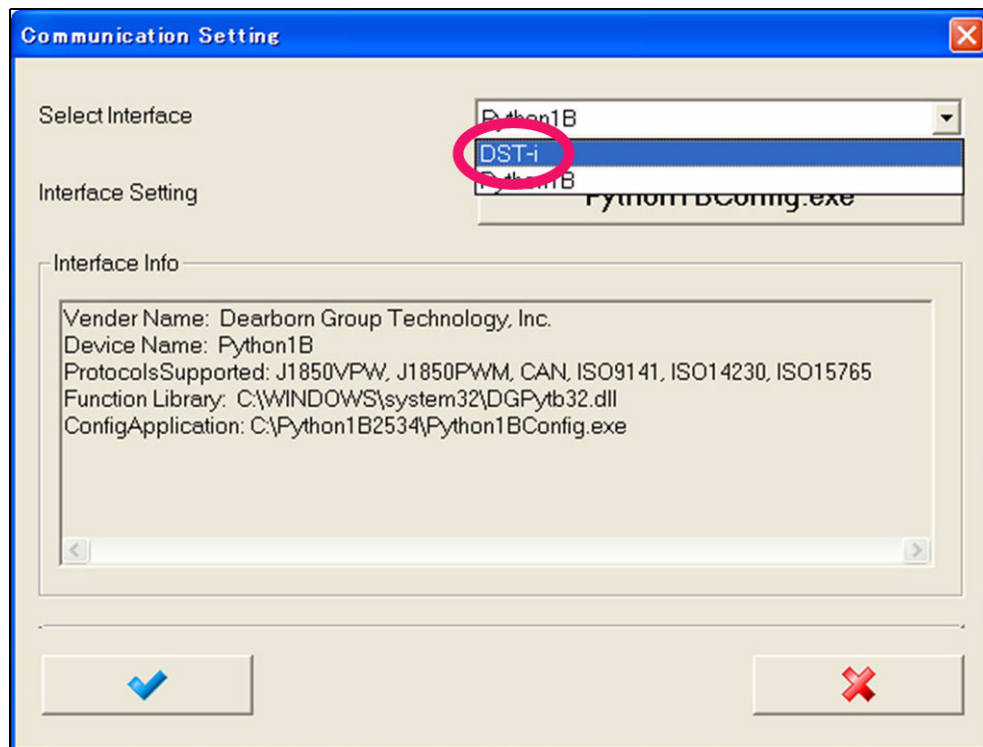
1. From the "Menu", select "System Setting", and then "Communication Setting"



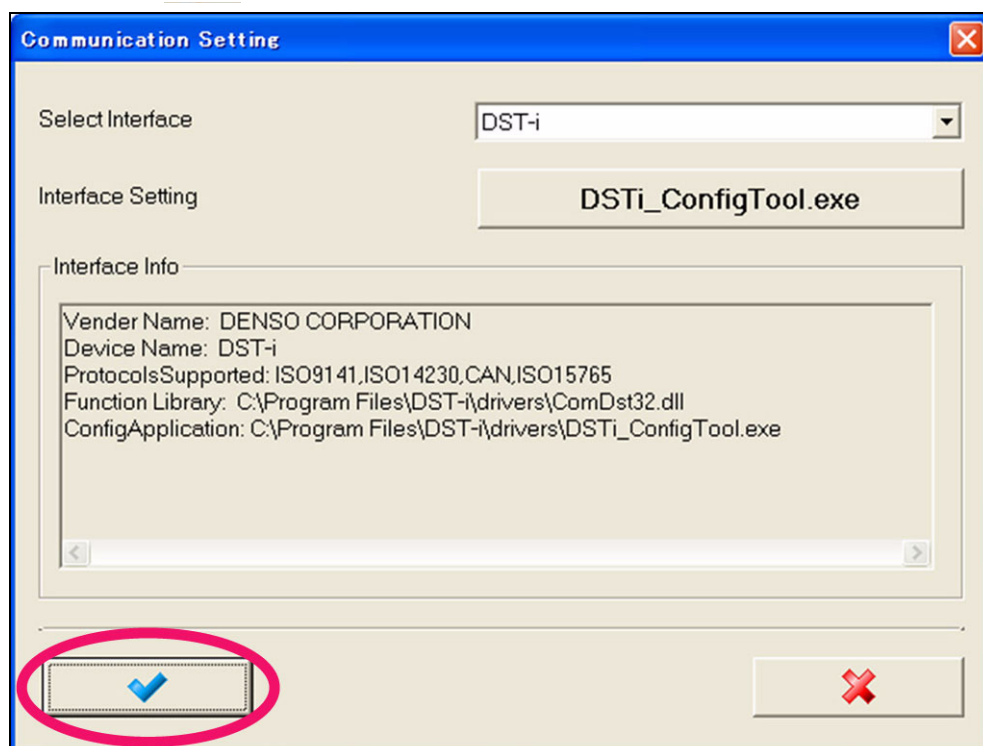
2. Click the interface select button.



3. Select "DST-i", and then click the mouse button.



4. Click the  button.

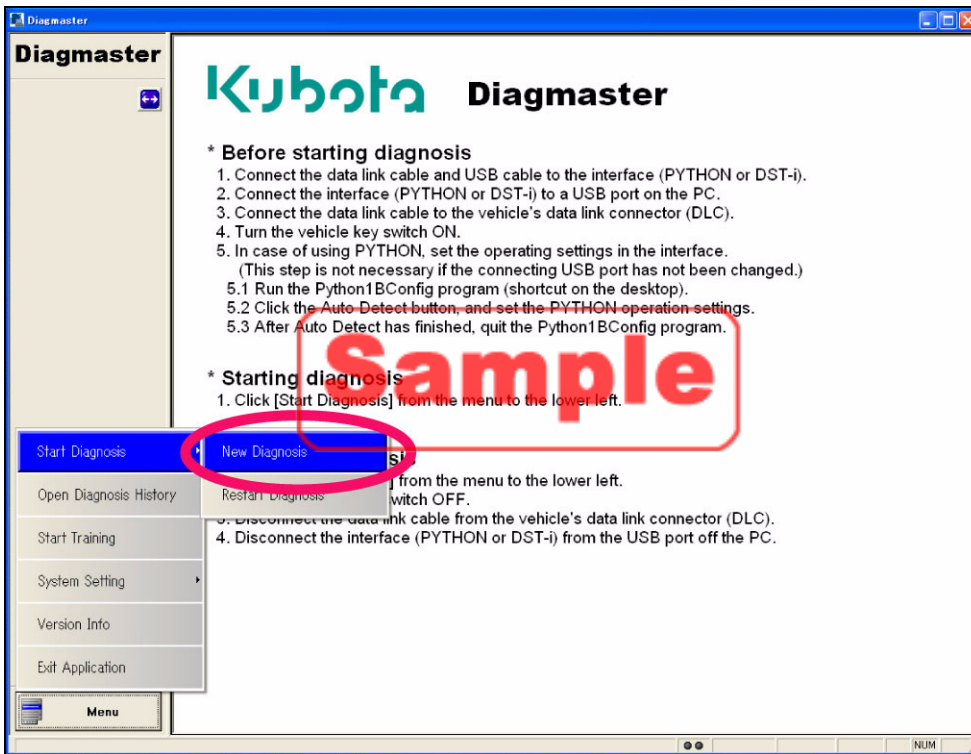


■ **NOTE**

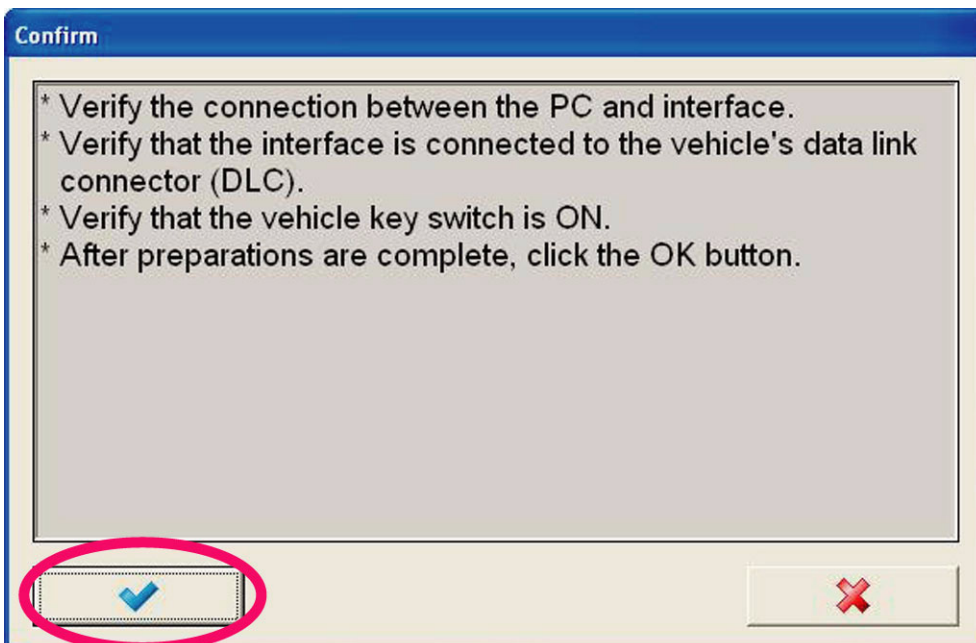
- If you failed in the setting, confirm the connection and start again from procedure 1. to 4..

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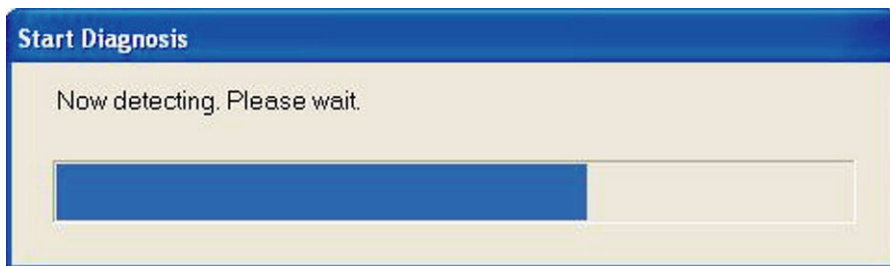
5. From "Menu", select "Start Diagnosis", and then "New Diagnosis".



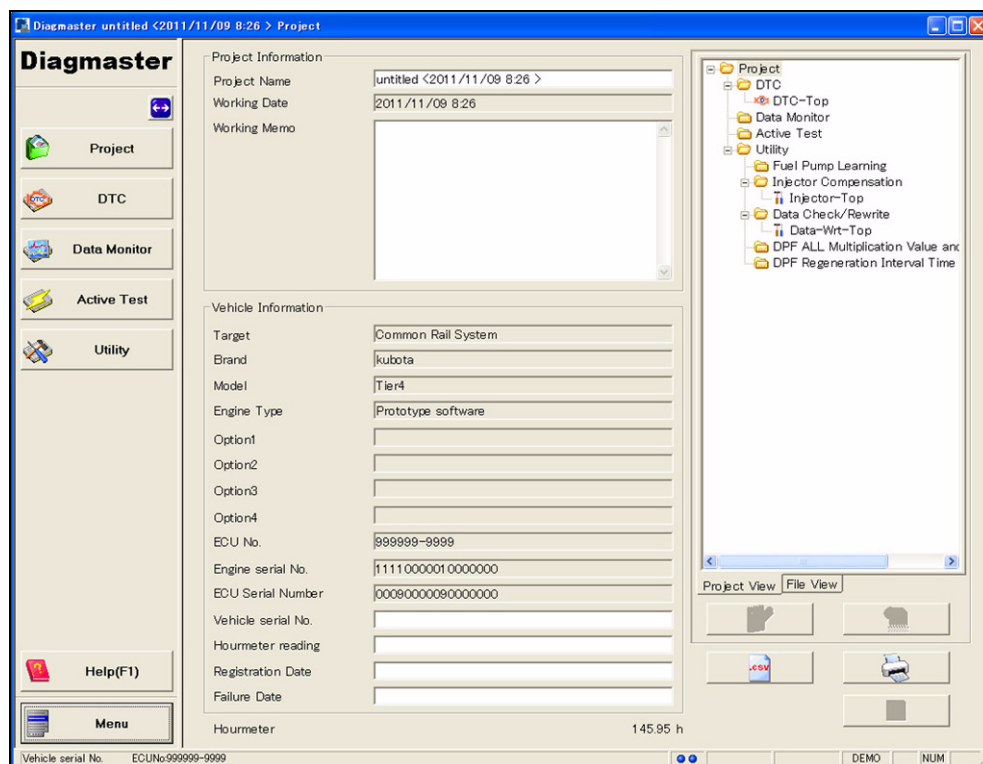
6. Click the  button.



7. The transmitting to ECU progress indicator appears.



8. The "Project" screen appears.



#### ■ NOTE

- If you failed in the setting, confirm the content of procedure 6. and start again from procedure 5. to 8..

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# 3. ACTIVE TEST AND SUPPLY PUMP DIFFERENCE LEARNING

The four items below are used (including the supply pump difference learning).

1	Injector non-injection instruction	From the active test screen
2	EGR actuation test	
3	Air heater relay actuation test	
4	Supply pump difference learning (clear the learning value)	From the utility screen

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**(Operating conditions → specified tool conditions)**

- The conditions below are required for 1. Injector non-injection instruction and 4. Supply pump difference learning:
  - Machine is stopped (KWSPD = 0)
  - Neutral switch is ON (XNEU = 1 or ON)

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**[Operation details]**

- Injector non-injection instruction
  - Stop the injection for each cylinder injector in accordance with the requests from the tool.

Factory specification	Engine vibration and noise are increased when the injection for the corresponding cylinder is stopped. The same results must be attained from all the cylinders.
-----------------------	--

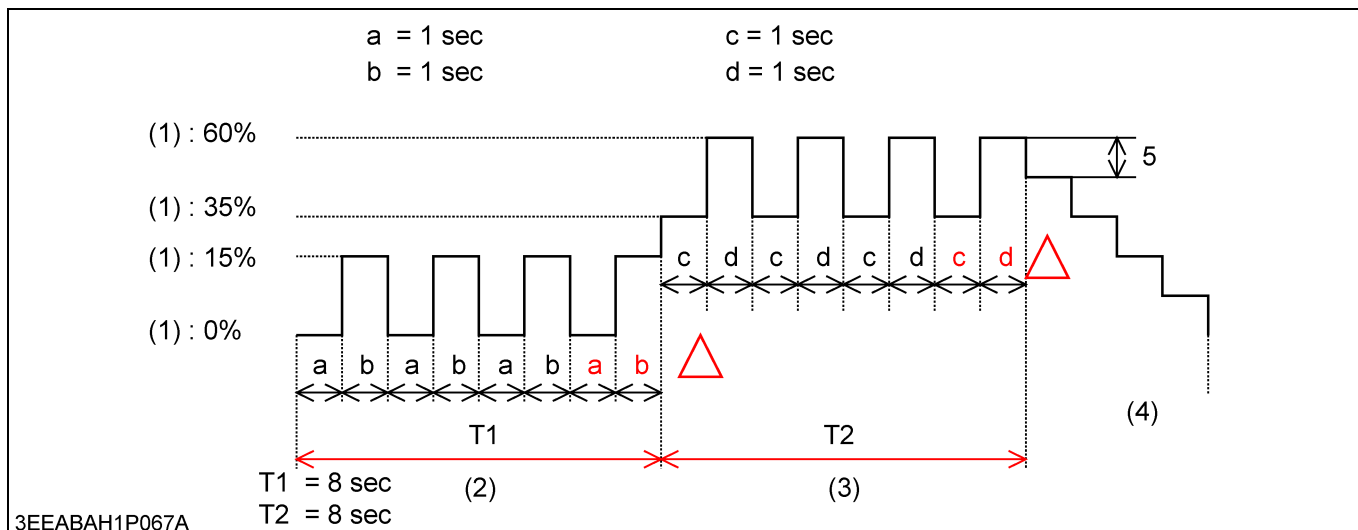
**NOTE**

- Do not judge with the corresponding cylinder only: also compare with the symptoms in the other cylinders.**
- EGR actuation test
    - Operate as shown in the diagram below and in accordance with the requests from the tool.

Factory specification	Low side: When target EGR valve openings of 0% and 15% are given alternately, there must not be disparity in the actual EGR valve opening. High side: When target EGR valve openings of 35% and 60% are given alternately, there must not be disparity in the actual EGR valve opening.
-----------------------	--

**NOTE**

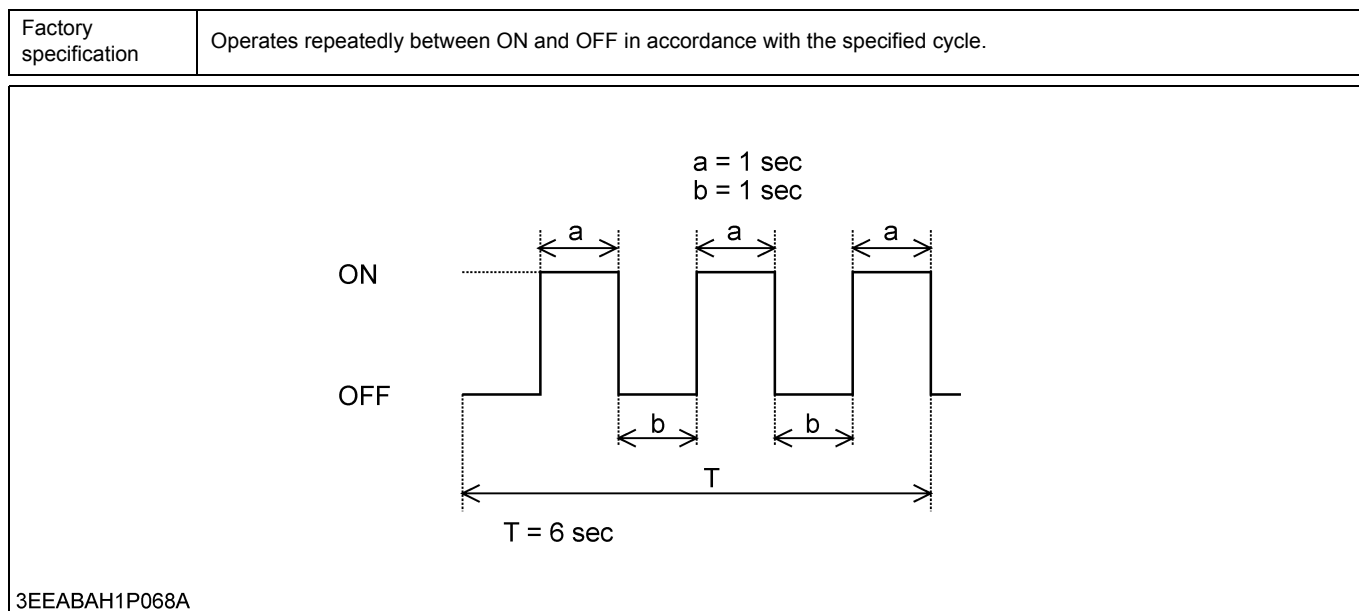
- In some cases the actual opening may be different from the target opening. The reason for this is because the learning value is always reflected for 0 lift, after being used for a long time 0 points are shifted. As such, the factory spec. is a relative evaluation and not an absolute evaluation.**



- (1) Opening
- (2) Operation check on the fully closed valve side
- (3) Operation check on the fully open valve side
- (4) Fully open → impact dampening when fully closed

## 3. Air heater relay actuation test

- Operate as shown in the diagram below and in accordance with the requests from the tool.



## 4. Supply pump difference learning (clear the learning value)

■ **IMPORTANT**

- Must be performed after replacing the supply pump or ECU.**
- Clear the learning completion flag in accordance with the requests from the tool. (Initialize)**

Factory specification	A difference learning completion message comes from the tool. In addition, when the "Pump difference learning status" is checked with the monitor function, the status is 2 or 3.
-----------------------	--

■ **NOTE**

- When the diagnosis related pressure is detected, or when the actual rail pressure can not follow the target pressure properly, perform pump difference learning and see what happens. (As there are some cases that can not complete the relearning (status 2) from status 3.)**
- This major symptom is extreme air in fuel line or filter clogged etc., and it normally occurred when operating with the extreme vacuum pressure. Perform pump difference learning particularly when the replacement of the filter (too much dirt) has not performed or the engine stalls by air in fuel line etc.**

**(The conditions of pump difference learning)**

- Condition of the pump difference learning is ; After the engine has warmed up (after the thermostat is opened) and the machine is stopped + the neutral switch is ON (neutral status) + the engine is idling (accelerator open position 0 %).

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# 4. DIAGNOSIS BY MALFUNCTION SYMPTOM

## [1] LIST OF MALFUNCTION CAUSES BY SYMPTOM

- Verify the malfunction symptom, and perform diagnosis according to the appropriate number.
- Many diagnostic procedures include check and verification of malfunction symptom while it occurs. Be sure to perform work while verifying the malfunction symptom.

No.	Malfunction Symptom	Detail
1	Engine Warning Light Comes On.	–
2	Engine Does Not Start.	Engine does not crank (starter motor does not rotate).
		Engine stops when the key switch returns to the ON position from the ST position (engine does not rotate under its own power).
3	Takes A Long Time Before Engine Starts.	Takes a long time before engine starts.
		May accompany idle failure.
4	Idle Failure	Idle speed is lower than the standard value or unstable.
		Engine may stall.
5	Engine Noise	Abnormal noises come from inside the engine.
		Engine sound is loud.
6	High Fuel Consumption	Fuel consumption has increased significantly.
7	Poor Acceleration (Insufficient Output)	Acceleration is slower than before when depressing the accelerator pedal.
		Power feels insufficient compared with previously. Large amount of rotation drop.
8	Black Smoke Emitted.	The amount of black smoke in the exhaust gas has increased abnormally compared with previously.
9	White Smoke Emitted.	The amount of white smoke in the exhaust gas has increased abnormally compared with previously.
10	Engine Stalls On Deceleration.	Engine speed drops when releasing the accelerator pedal.
		Engine stalls on deceleration with the accelerator pedal fully closed.
		Engine stalls immediately after the machine stops when decelerating with the accelerator pedal fully closed.

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Malfunction Cause		Malfunction Cause															
		Control System										Engine					
		Crankshaft position sensor			Camshaft position sensor			Accelerator position sensor			Coolant temperature sensor	Low compression pressure	Engine internal fault	Valve clearance fault	Valve timing fault	Low engine oil viscosity	Insufficient engine oil level
No signal output	Damaged sensor pulsar gear	Air gap size is too large	No signal output	Damaged sensor pulsar gear	Air gap size is too large	No signal output	False signal output	Misadjustment	No signal output	False signal output							
1	Engine Warning Light Comes On	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
2	Engine Does Not Start	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
3	Takes A Long Time Before Engine Starts	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
4	Idle Failure	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
5	Engine Noise	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
6	High Fuel Consumption	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
7	Poor Acceleration (Insufficient Output)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
8	Black Smoke Emitted	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
9	White Smoke Emitted	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
10	Engine Stalls On Deceleration	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

\*1: When the engine rotation change is large, it lights.

\*2: It lights for a timing positional wrong gear.

Malfunction Cause		Malfunction Cause																
		Control System									Engine Electrical System				Intake System			
		Boost pressure sensor		Rail pressure sensor		Fuel temperature sensor		SCV malfunction	Main relay malfunction	EGR valve fault	Battery		Charging system malfunction	Air cleaner clogging	Starter relay malfunction	Intake system components	Glow (intake air heater) system	
		No signal output	False signal output	No signal output	False signal output	No signal output	False signal output				Does not charge	Does not discharge					Leak	Faulty relay
1	Engine Warning Light Comes On	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		<input type="radio"/>		<input type="radio"/>	<input type="radio"/>		<input type="radio"/>				<input type="radio"/>	<input type="radio"/>		
2	Engine Does Not Start			<input type="radio"/>	<input type="radio"/>		<input type="radio"/>	<input type="radio"/>		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		<input type="radio"/>		<input type="radio"/>	<input type="radio"/>	
3	Takes A Long Time Before Engine Starts			<input type="radio"/>	<input type="radio"/>		<input type="radio"/>				<input type="radio"/>			<input type="radio"/>		<input type="radio"/>		
4	Idle Failure			<input type="radio"/>	<input type="radio"/>		<input type="radio"/>											
5	Engine Noise			<input type="radio"/>	<input type="radio"/>		<input type="radio"/>							<input type="radio"/>			<input type="radio"/>	
6	High Fuel Consumption			<input type="radio"/>	<input type="radio"/>		<input type="radio"/>					<input type="radio"/>		<input type="radio"/>			<input type="radio"/>	
7	Poor Acceleration (Insufficient Output)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		<input type="radio"/>					<input type="radio"/>		<input type="radio"/>			<input type="radio"/>	
8	Black Smoke Emitted			<input type="radio"/>	<input type="radio"/>		<input type="radio"/>		<input type="radio"/>				<input type="radio"/>	<input type="radio"/>			<input type="radio"/>	
9	White Smoke Emitted		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		<input type="radio"/>		<input type="radio"/>				<input type="radio"/>	<input type="radio"/>			<input type="radio"/>	
10	Engine Stalls On Deceleration						<input type="radio"/>						<input type="radio"/>					

\*1: When pressure doesn't hang to the boost pressure sensor, it is likely to light.

Malfunction Cause		Malfunction Cause															
		Fuel System							Cooling System			Others					
		Supply pump learning failure	Fuel quality	Blockage, leakage, malfunction	Injectors	Supply pump malfunction	Clogged fuel filter	Faulty fuel pressure limiter	Blockage	Leak	SCV malfunction	Cooling system failure (radiator, hoses, thermostat, cooling fan, etc.)	Damaged fan belt or misadjusted belt tension	Improper concentration of antifreeze	Power transmission malfunction (including clutch slipping) *1	Large dragging (including brake) *1	Loose fit parts
1	Engine Warning Light Comes On			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>						
2	Engine Does Not Start		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>					<input type="radio"/>		
3	Takes A Long Time Before Engine Starts		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>					<input type="radio"/>		
4	Idle Failure	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>					<input type="radio"/>		
5	Engine Noise	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>						<input type="radio"/>				<input type="radio"/>	<input type="radio"/>	
6	High Fuel Consumption	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>				<input type="radio"/>	<input type="radio"/>		
7	Poor Acceleration (Insufficient Output)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>				<input type="radio"/>	<input type="radio"/>		<input type="radio"/>
8	Black Smoke Emitted	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>							
9	White Smoke Emitted	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>							
10	Engine Stalls On Deceleration		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>							

\*1: It emphatically searches for the machine side.

## [2] DIAGNOSIS BY MALFUNCTION SYMPTOM

### (1) Engine Warning Light Comes On

1. Turn the key switch ON and check that the fuel feed pump is operating. If it is not operating, check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE - 5. Check the Fuel Feed Pump".(Refer to page 1-S312)
2. Connect diagnosis tool and read DTC. Refer to pertinent DTC diagnosis guidelines and implement diagnosis.

9Y1200206CRS0001US0

### (2) Engine Does Not Start

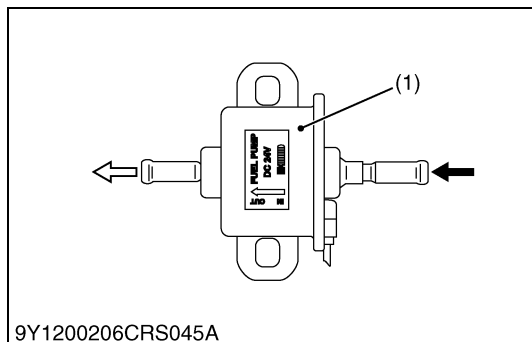
**Possible causes:**

1. Fuel feed pump operation fault.
2. Starting assist device (intake air heater)
  - Applicable only when the temperature is low: -10 °C (14 °F) or less
  - Refer to the workshop manual for the machine and check the air heater, relay and related wiring harness.

**\*Refer to the previous "List of malfunction causes by symptom" for the subsequent details.**

3. Engine fault
  - Low compression pressure.
  - Engine internal fault
  - Valve timing fault
4. Control system
  - Damage to the pulsar gear of the crankshaft position sensor
  - Air gap of the crankshaft position sensor is large
  - Damage to the pulsar gear of the camshaft position sensor
  - SCV operation fault
  - Main relay malfunction
5. Engine electrical system
  - Battery fault
  - Charging system malfunction
  - Starter relay malfunction
6. Intake system
  - Glow (intake air heater) relay fault
  - Intake air heater fault
7. Fuel system
  - Fuel quality
  - Fuel filter clogging
  - Fuel pressure limiter fault
  - Fuel line clogging, leak
8. CRS (including the wiring harness)
  - Power supply system
  - Output system (supply pump, injector and common rail)
  - Input system (sensors and switches)
  - ECU
9. Others
  - Large amount of drag (including the brakes, etc.)

9Y1200174CRS0026US0



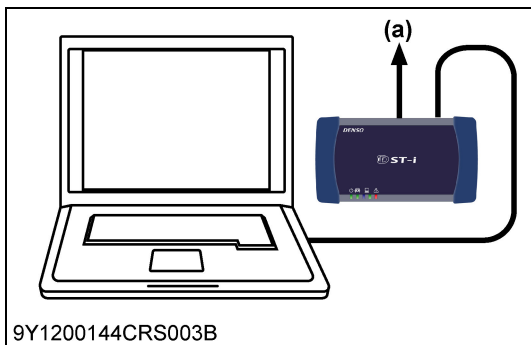
#### 1. Check the Fuel Feed Pump Operation

1. Turn the key switch ON and check that the fuel feed pump is operating.

Factory specification	Operates when the key switch is turned ON.
<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE - 5. Check the Fuel Feed Pump". (Refer to page 1-S312)

(1) Fuel Feed Pump

9Y1200206CRS0002US0



**2. Check the DTC**

1. Turn the key switch ON and check the DTC.

Factory specification	No DTC is output.
-----------------------	-------------------

**Communication error**

<b>OK</b>	Go to "3. Check the Starting Assist Device".
<b>NG</b>	Go to "6. Check the ECU Power Supply and Grounding".

**DTC presently existing**

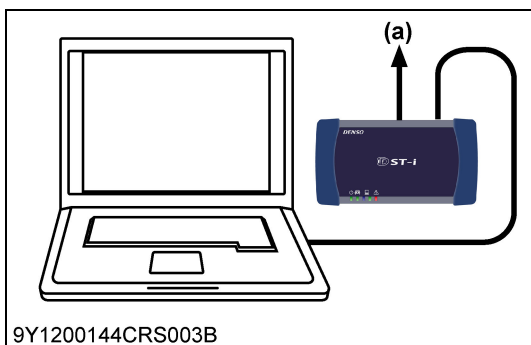
<b>OK</b>	Go to "3. Check the Starting Assist Device".
<b>NG</b>	Check in accordance with the troubleshooting procedures for each DTC.

**Past DTC only**

<b>OK</b>	Go to "3. Check the Starting Assist Device".
<b>NG</b>	Reproduce defect by referring to the freeze frame data, etc.

**(a) CAN1 Connector**

9Y1200174CRS0028US0



**3. Check the Starting Assist Device**

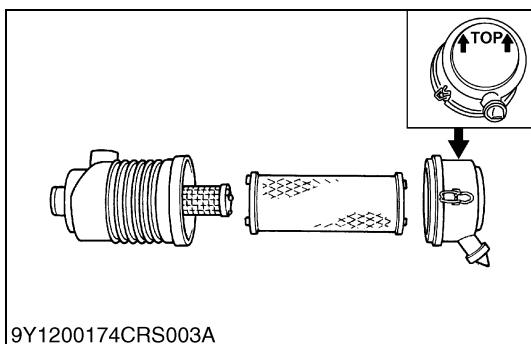
1. Refer to the workshop manual for the machine and check the air heater, relay and related wiring harness.
2. In case the engine can not start when it is new or after the maintenance, make sure to connect the injector harness connector of the head cover position.
3. If the starter relay is used, neutral condition is required depending on the model. Use the monitor function to check whether the neutral switch (signal) is ON.
4. Perform an active test for models that have relay control in the ECU on the engine side.

Factory specification	Operates repeatedly between ON and OFF in accordance with the specified cycle.
-----------------------	--

<b>OK</b>	Go to "4. Check the Intake System".
<b>NG</b>	Checking and repair of starting assist device (intake air heater).

**(a) CAN1 Connector**

9Y1200174CRS0029US0



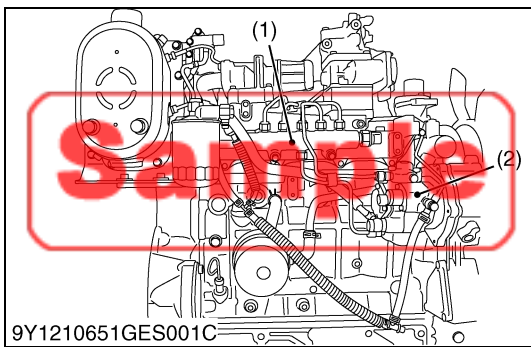
**4. Check the Intake System**

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

<b>OK</b>	Go to "5. Check the Fuel System".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

9Y1200206CRS0003US0





9Y1210651GES001C

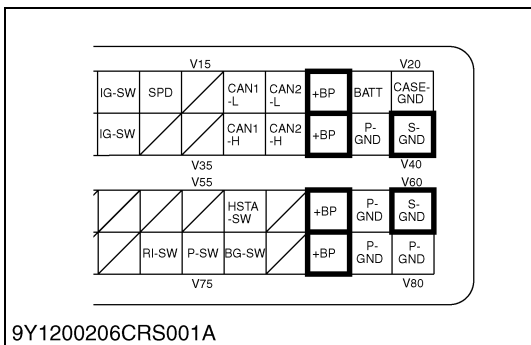
**5. Check the Fuel System**

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "6. Check the ECU Power Supply and Grounding".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

(1) Rail (2) Supply Pump

9Y1200206CRS0004US0



9Y1200206CRS001A

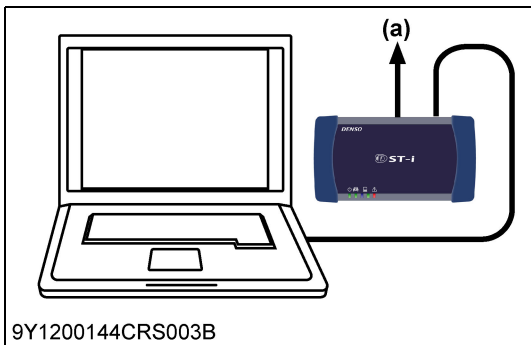
**6. Check the ECU Power Supply and Grounding**

1. Turn the key switch ON and measure the voltage between the ECU +BP terminals (V18 / V38 / V58 / V78) and ground (body / battery terminal) and ECU S-GND terminal (V40 / V60) and ground (body / battery terminal).

Factory specification	+BP terminal - ground: 20 V or higher S-GND terminal - ground: 0.5 V or lower
-----------------------	--

<b>OK</b>	Go to "7. Check the Crankshaft Position Sensor and Camshaft Position Sensor Signal".
<b>NG</b>	Diagnose by referring to "6.[3]. ELECTRIC SYSTEM INSPECTION PROCEDURE - (3) Checking The Power And Ground System (Main Relay ECU Circuit)". (Refer to page 1-S318)

9Y1200206CRS0005US0



9Y1200144CRS003B

**7. Check the Crankshaft Position Sensor and Camshaft Position Sensor Signals**

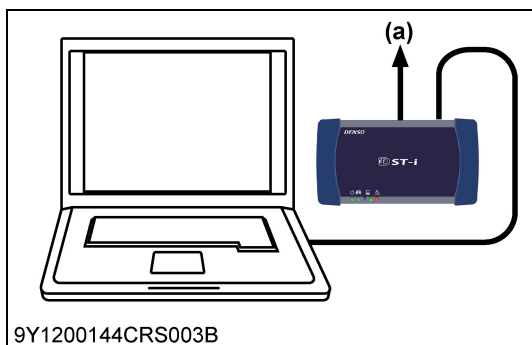
1. Set the key switch to START position and crank the engine. Check the "Engine speed active flag" and "Cam speed active flag" using the diagnosis tool data monitor function.

Factory specification	Both sides ON and constant
-----------------------	----------------------------

<b>OK</b>	Normal.
<b>NG</b>	Go to "8. Supply Pump Difference Learning and Checking the Monitor".
<b>Both flags are unsatisfactory.</b>	Cause of the engine starting failure has been determined. Determine the malfunction area by referring to sections in P0335, P0336 (Refer to page 1-S185) and P0340, P0341 (Refer to page 1-S190) in "5.[2] DIAGNOSIS BY DTC".
<b>Only one side of the flag is unsatisfactory.</b>	Care should be taken as this does not cause engine starting failure. Since the sensor signal is abnormal, determine the malfunction area by referring to sections in P0335, P0336 (Refer to page 1-S185) and P0340, P0341 (Refer to page 1-S190) in "5.[2] DIAGNOSIS BY DTC" as was the case in the above.

(a) CAN1 Connector

9Y1200206CRS0006US0



**8. Supply Pump Difference Learning and Checking the Monitor**

1. Perform difference learning for the supply pump in accordance with "3. ACTIVE TEST AND SUPPLY PUMP DIFFERENCE LEARNING". (Refer to page 1-S15)
2. In accordance with the previous "List of malfunction causes by symptom", use the diagnosis tool for a monitor check of the mode flags during start-up, such as the coolant temperature, rail pressure, SCV current value and battery voltage. (Refer to page 1-S17)

<b>OK</b>	Go to "9. Check the Engine".
<b>NG</b>	Repair the malfunction.

(a) CAN1 Connector

9Y1200206CRS0007US0

**9. Check the Engine**

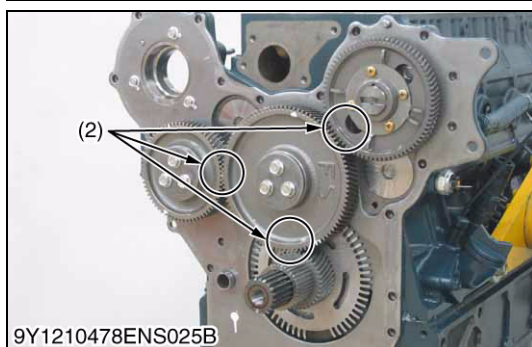
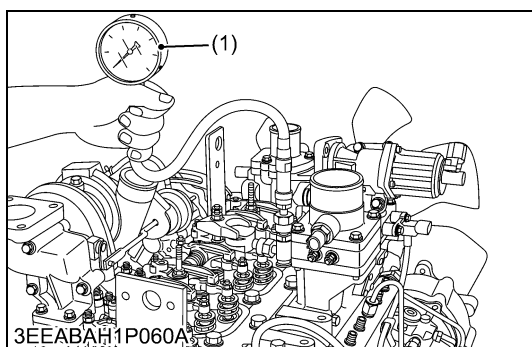
1. Check the compression pressure, valve timing and the inside of the engine.

<b>OK</b>	Normal.
<b>NG</b>	Repair the malfunction.

(1) Compression Tester

(2) Aligning Mark

9Y1200206CRS00051US0

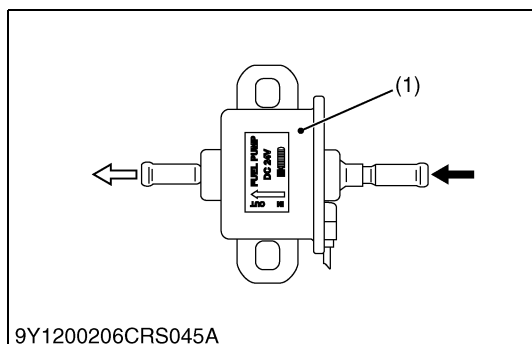


### (3) Takes A Long Time Before Engine Starts

**Possible causes:**

1. Fuel feed pump operation fault.
- \*Refer to the previous "List of malfunction causes by symptom" for the subsequent details.
2. Engine fault
  - Low compression pressure.
  - Engine internal fault
  - Valve timing fault
3. Control system
  - Damage to the pulsar gear of the crankshaft position sensor
  - Air gap of the crankshaft position sensor is large
  - Damage to the pulsar gear of the camshaft position sensor
  - SCV operation fault
4. Engine electrical system
  - Battery fault
5. Intake system
  - Glow (intake air heater) relay fault
  - Intake air heater fault
6. Fuel system
  - Fuel quality
  - Fuel filter clogging
  - Fuel pressure limiter fault
  - Fuel line clogging, leak
7. CRS (Including the wiring harness)
  - Output system (Supply pump, injector and common rail)
  - Input system (Sensors and switches)
  - ECU
8. Others
  - Large amount of drag (Including the brakes, etc.)

9Y1200174CRS0036US0



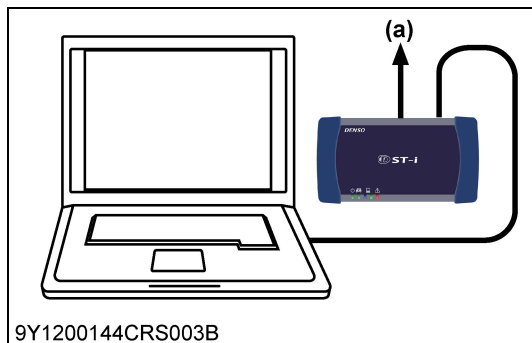
#### 1. Check the Fuel Feed Pump Operation

1. Turn the key switch ON and check that the fuel feed pump is operating.

Factory specification	Operates when the key switch is turned ON.
<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE - 5. Check the Fuel Feed Pump". (Refer to page 1-S312)

(1) Fuel Feed Pump

9Y1200206CRS0002US0



#### 2. Check the DTC

1. Turn the key switch ON and check the DTC.

Factory specification	No DTC is output.
-----------------------	-------------------

#### DTC presently existing

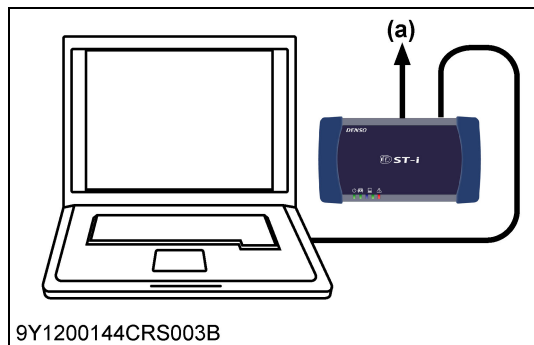
<b>OK</b>	Go to "3. Check the Starting Assist Device".
<b>NG</b>	Check in accordance with the troubleshooting procedures for each DTC.

#### Past DTC only

<b>OK</b>	Go to "3. Check the Starting Assist Device".
<b>NG</b>	Reproduce defect by referring to the freeze frame data, etc.

(a) CAN1 Connector

9Y1200174CRS0038US0



9Y1200144CRS003B

**3. Check the Starting Assist Device**

1. Refer to the workshop manual for the machine and check the air heater, relay and related wiring harness.
2. In case the engine can not start when it is new or after the maintenance, make sure to connect the injector harness connector of the head cover position.
3. If the starter relay is used, neutral condition is required depending on the model. Use the monitor function to check whether the neutral switch (signal) is ON.
4. Perform an active test for models that have relay control in the ECU on the engine side.

Factory specification	Operates repeatedly between ON and OFF in accordance with the specified cycle.
-----------------------	--

<b>OK</b>	Go to "4. Check the Intake System".
<b>NG</b>	Checking and repair of starting assist device (intake air heater).

(a) CAN1 Connector

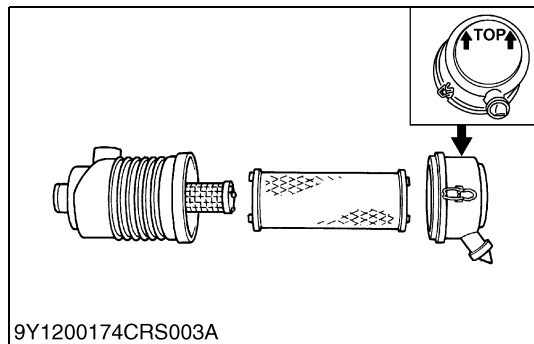
9Y1200174CRS0029US0

**4. Check the Intake System**

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

<b>OK</b>	Go to "5. Check the Fuel System".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

9Y1200206CRS0003US0



9Y1200174CRS003A

**5. Check the Fuel System**

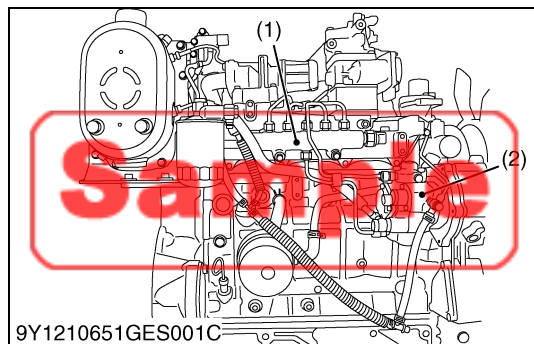
1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "6. Check the Crankshaft Position Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

(1) Rail

(2) Supply Pump

9Y1200206CRS0008US0



9Y1210651GES001C

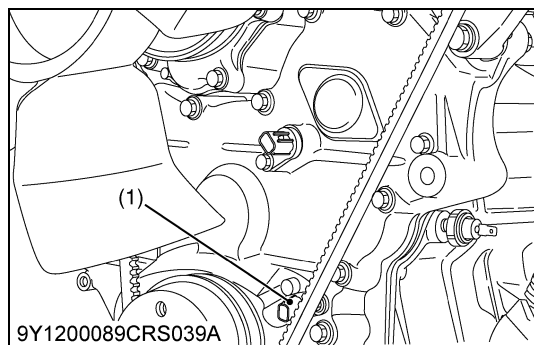
**6. Check the Crankshaft Position Sensor**

1. Refer to DTC P0335 and P0336, and implement checking of the crankshaft position sensor.

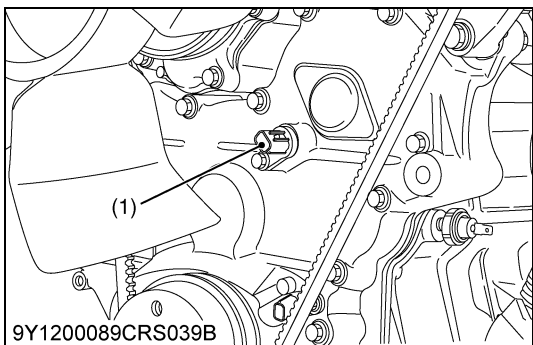
<b>OK</b>	Go to "7. Check the Camshaft Position Sensor".
<b>NG</b>	Repair and replacement of the crankshaft position sensor-related parts.

(1) Crankshaft Position Sensor (NE Sensor)

9Y1200174CRS0042US0



9Y1200089CRS039A



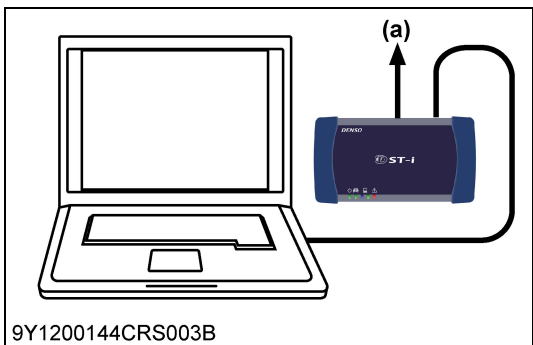
**7. Check the Camshaft Position Sensor**

1. Refer to DTC P0340 and P0341, and implement checking of the camshaft position sensor.

<b>OK</b>	Go to "8. Check the Rail Pressure Sensor and Supply Pump".
<b>NG</b>	Repair and replacement of camshaft position sensor-related parts.

- (1) Camshaft Position Sensor (G Sensor)

9Y1200174CRS0043US0



**8. Check the Data Related to Pressure Control**

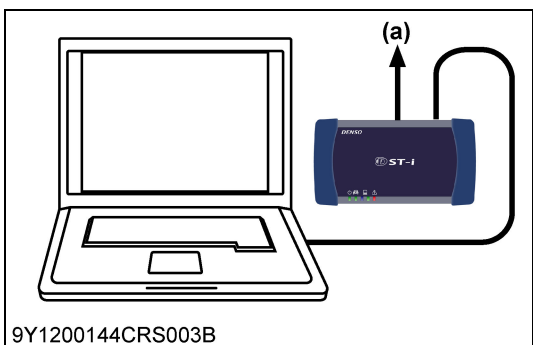
1. Measure the "Target rail pressure" and "Actual rail pressure" when accelerator is operated as indicated below using the diagnosis tool data monitor function.

Factory specification	<p>The "Actual rail pressure" always follow to the "Target rail pressure".</p> <ol style="list-style-type: none"> <li>1. When idling: 40 to 50 MPa (410 to 500 kgf/cm<sup>2</sup>, 5800 to 7200 psi)</li> <li>2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm<sup>2</sup>, 13800 to 18800 psi)</li> <li>3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm<sup>2</sup>, 13800 to 16600 psi)</li> <li>4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ol>
-----------------------	---

<b>OK</b>	Go to "9. Check the Injector (Including the Pipes, etc.)"
<b>NG</b>	<p><b>(Check the trouble related to pressure)</b> Refer to the pressure system items (P0087, P0088, P0089 and P0093 (Refer to page 1-S131)) and SCV abnormality items (P0628 and P0629 (Refer to 1-S216)) in "5.[2] DIAGNOSTIC PROCEDURE BY DTC", perform diagnosis for the ECU, wiring harness and sensor, and repair or replace the required parts.</p> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• Some diagnosis items above may be mentioned twice.</li> </ul>

- (a) CAN1 Connector

9Y1200206CRS0009US0



**9. Check the Injector (Including the Pipes, etc.)**

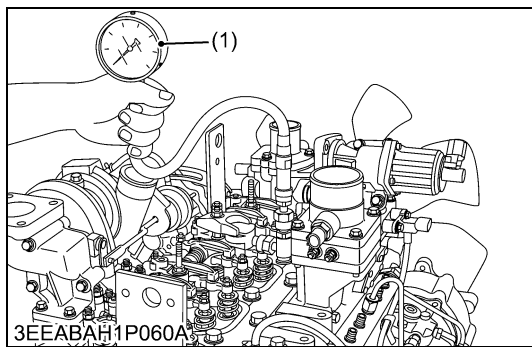
1. Perform the diagnosis tool active test (stopping the injector injection by cylinder) and check the injector performance.

Factory specification	<p>Engine vibration and noise are increased and the rotation rate is reduced when the injection for the corresponding cylinder is stopped. The same results must be attained from all the cylinders.</p>
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<b>OK</b>	Go to "10. Check the Engine".
<b>NG</b>	Check and repair faulty parts including the high pressure line of the defective cylinder.

- (a) CAN1 Connector

9Y1200174CRS0045US0



## 10. Check the Engine

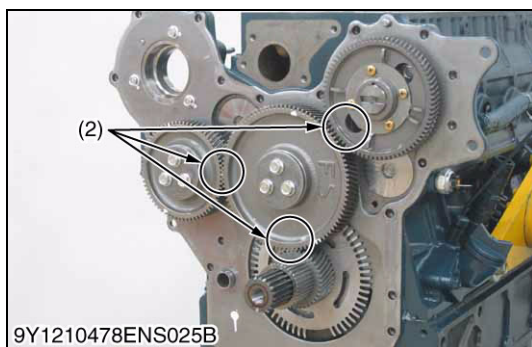
1. Check the compression pressure, valve timing and the inside of the engine.

<b>OK</b>	Normal.
<b>NG</b>	Repair the malfunction.

(1) Compression Tester

(2) Aligning Mark

9Y1200206CRS0052US0

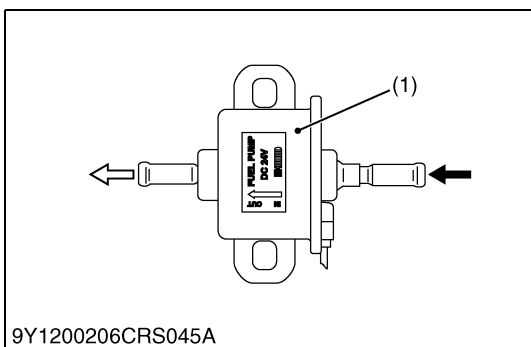


### (4) Idle Failure

**Possible causes:**

1. Fuel feed pump operation fault.
- \*Refer to the previous "List of malfunction causes by symptom" for the subsequent details.
2. Engine fault
  - Low compression pressure.
  - Engine internal fault
  - Valve timing fault
3. Control system
  - Damage to the pulsar gear of the crankshaft position sensor
  - Air gap of the crankshaft position sensor is large
  - SCV operation fault
4. Fuel system
  - Supply pump learning has not been performed
  - Fuel quality
  - Fuel filter clogging
  - Fuel pressure limiter fault
  - Fuel line clogging, leak
5. CRS (including the wiring harness)
  - Output system (supply pump, injector and common rail)
  - Input system (sensors and switches)
  - ECU
6. Others
  - Large amount of drag (including the brakes, etc.)

9Y1200174CRS0047US0



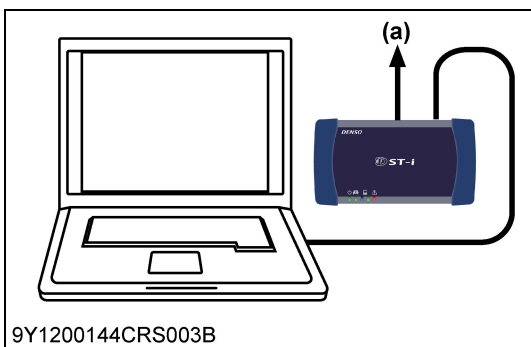
#### 1. Check the Fuel Feed Pump Operation

1. Turn the key switch ON and check that the fuel feed pump is operating.

Factory specification	Operates when the key switch is turned ON.
<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE - 5. Check the Fuel Feed Pump". (Refer to page 1-S312)

(1) Fuel Feed Pump

9Y1200206CRS0002US0



#### 2. Check the DTC

1. Turn the key switch ON and check the DTC.

Factory specification	No DTC is output.
-----------------------	-------------------

#### DTC presently existing

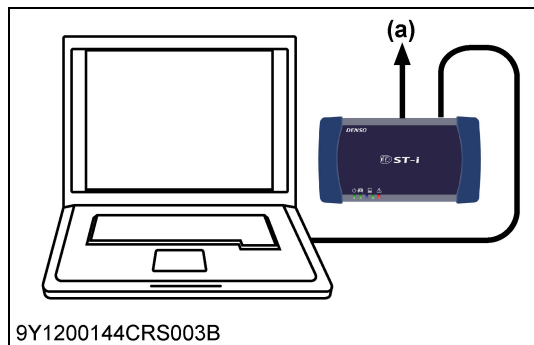
<b>OK</b>	Go to "3. Check the Injector (Including the Pipes, etc.)".
<b>NG</b>	Check in accordance with the troubleshooting procedures for each DTC.

#### Past DTC only

<b>OK</b>	Go to "3. Check the Injector (Including the Pipes, etc.)".
<b>NG</b>	Reproduce defect by referring to the freeze frame data, etc.

(a) CAN1 Connector

9Y1200174CRS0049US0



**3. Check the Injector (Including the Pipes, etc.)**

1. Perform the diagnosis tool active test (stopping the injector injection by cylinder) and check the injector performance.

Factory specification	Engine vibration and noise are increased and the rotation rate is reduced when the injection for the corresponding cylinder is stopped. The same results must be attained from all the cylinders.
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<b>OK</b>	Go to "4. Check the Intake System".
<b>NG</b>	Check and repair faulty parts including the high pressure line of the defective cylinder.

(a) CAN1 Connector

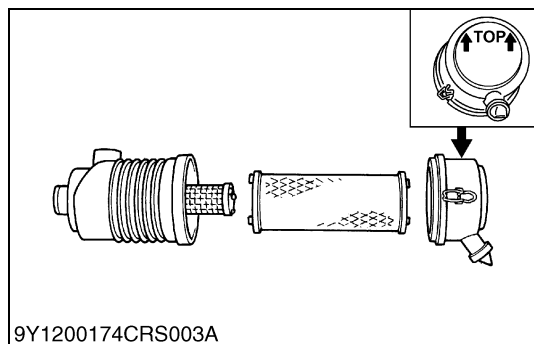
9Y1200174CRS0050US0

**4. Check the Intake System**

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

<b>OK</b>	Go to "5. Check the Fuel System".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

9Y1200206CRS0003US0



**5. Check the Fuel System**

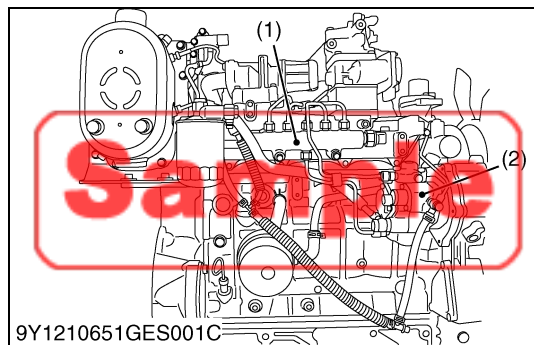
1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "6. Check the Accelerator Position Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

(1) Rail

(2) Supply Pump

9Y1200206CRS0010US0



**6. Check the Accelerator Position Sensor**

**CAUTION**

- When checking, pay attention to the angle of mounting instead of the output signal quality.

1. Inspect in accordance with the operator's manual.

<b>OK</b>	Go to "7. Check the Crankshaft Position Sensor".
<b>NG</b>	Replacement of accelerator position sensor.

9Y1200174CRS0053US0

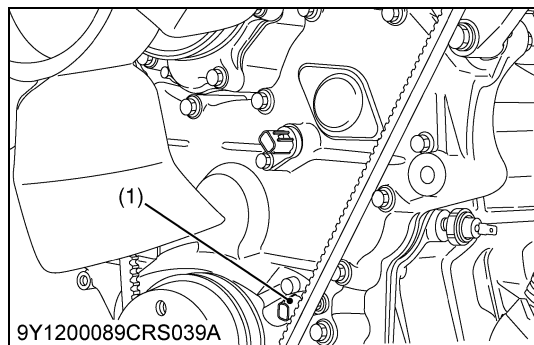
**7. Check the Crankshaft Position Sensor**

1. Refer to DTC P0335 and P0336, and implement checking of the crankshaft position sensor.

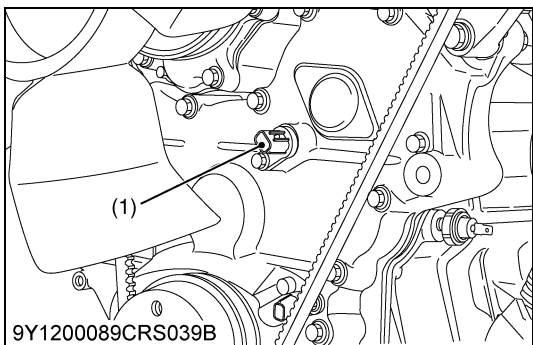
<b>OK</b>	Go to "8. Check the Camshaft Position Sensor".
<b>NG</b>	Repair and replacement of the crankshaft position sensor-related parts.

(1) Crankshaft Position Sensor (NE Sensor)

9Y1200174CRS0054US0







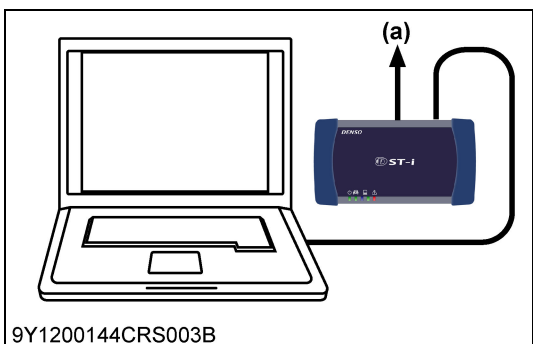
### 8. Check the Camshaft Position Sensor

1. Refer to DTC P0340 and P0341, and implement checking of the camshaft position sensor.

<b>OK</b>	Go to "9. Check the Rail Pressure Sensor and Supply Pump".
<b>NG</b>	Repair and replacement of camshaft position sensor-related parts.

- (1) Camshaft Position Sensor (G Sensor)

9Y1200174CRS0055US0



### 9. Check the Data Related to Pressure Control

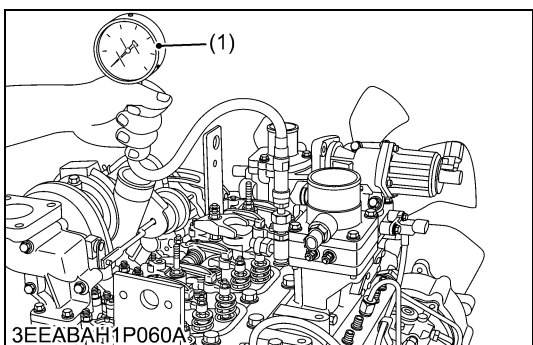
1. Measure the "Target rail pressure" and "Actual rail pressure" when accelerator is operated as indicated below using the diagnosis tool data monitor function.

Factory specification	<p>The "Actual rail pressure" always follow to the "Target rail pressure".</p> <ol style="list-style-type: none"> <li>1. When idling: 40 to 50 MPa (410 to 500 kgf/cm<sup>2</sup>, 5800 to 7200 psi)</li> <li>2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm<sup>2</sup>, 13800 to 18800 psi)</li> <li>3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm<sup>2</sup>, 13800 to 16600 psi)</li> <li>4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ol>
-----------------------	---

<b>OK</b>	Go to "10. Check the Engine"
<b>NG</b>	<p><b>(Check the trouble related to pressure</b></p> <p>Refer to the pressure system items (P0087, P0088, P0089 and P0093 (Refer to page 1-S131)) and SCV abnormality items (P0628 and P0629 (Refer to 1-S216)) in "5.[2] DIAGNOSTIC PROCEDURE BY DTC", perform diagnosis for the ECU, wiring harness and sensor, and repair or replace the required parts.</p> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• Some diagnosis items above may be mentioned twice.</li> </ul>

- (a) CAN1 Connector

9Y1200206CRS0011US0



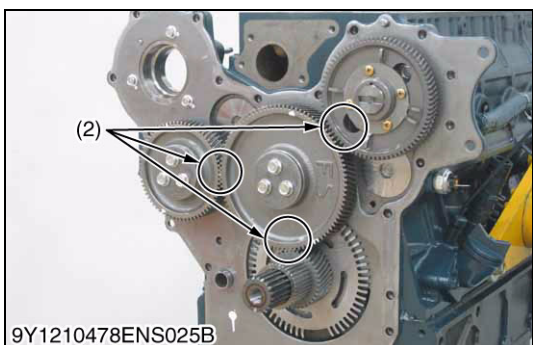
### 10. Check the Engine

1. Check the compression pressure, valve timing and the inside of the engine.

<b>OK</b>	Normal.
<b>NG</b>	Repair the malfunction.

- (1) Compression Tester
- (2) Aligning Mark

9Y1200206CRS0052US0



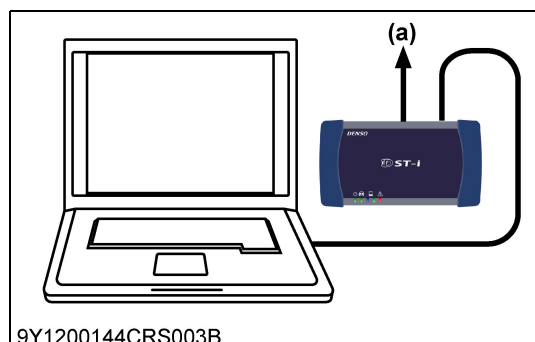
## (5) Engine Noise

### Possible causes:

\*Refer to the previous "List of malfunction causes by symptom" for the subsequent details.

1. Engine fault
  - Low compression pressure.
  - Engine internal fault
  - Valve clearance fault
  - Valve timing fault
2. Control system
  - Damage to the pulsar gear of the crankshaft position sensor
  - Air gap of the crankshaft position sensor is large
  - SCV operation fault
3. Intake system
  - Leak from the intake system parts
4. Fuel system
  - Supply pump learning has not been performed
  - Fuel quality
5. Cooling system
  - Fan belt damage or tension misadjustment
6. CRS (including related fuel line)
  - Output system (supply pump, injector and common rail)
  - Input system (sensors)
  - ECU
7. Others
  - Large amount of drag (including the brakes, etc.)
  - Loose parts (including part interference sound)

9Y1200174CRS0058US0



9Y1200144CRS003B

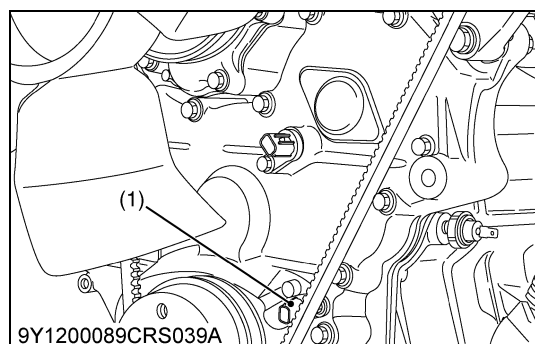
### 1. Check the DTC

1. Turn the key switch ON and check the DTC.

Factory specification	No DTC is output.
<b>OK</b>	Go to "2. Check the Crankshaft Position Sensor"
<b>NG</b>	Check in accordance with the troubleshooting procedures for each DTC.

#### (a) CAN1 Connector

9Y1200174CRS0059US0



9Y1200089CRS039A

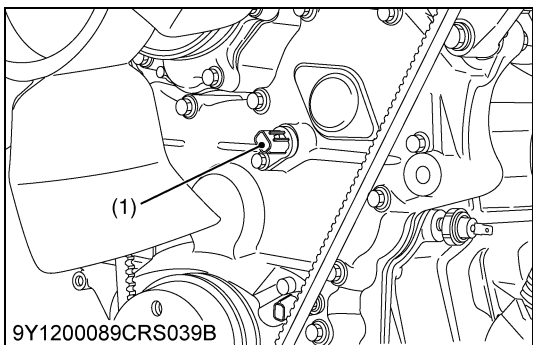
### 2. Check the Crankshaft Position Sensor

1. Refer to DTC P0335 and P0336, and implement checking of the crankshaft position sensor.

<b>OK</b>	Go to "3. Check the Camshaft Position Sensor".
<b>NG</b>	Repair and replacement of the crankshaft position sensor-related parts.

- (1) Crankshaft Position Sensor  
(NE Sensor)

9Y1200174CRS0060US0



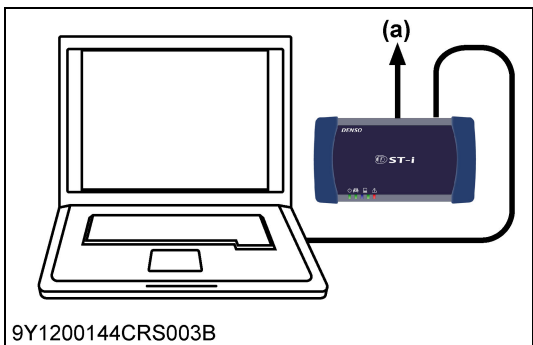
### 3. Check the Camshaft Position Sensor

1. Refer to DTC P0340 and P0341, and implement checking of the camshaft position sensor.

<b>OK</b>	Go to "4. Check the Injector (Including the Pipes, etc.)".
<b>NG</b>	Repair and replacement of camshaft position sensor-related parts.

- (1) Camshaft Position Sensor (G Sensor)

9Y1200174CRS0061US0



### 4. Check the Injector (Including the Pipes, etc.)

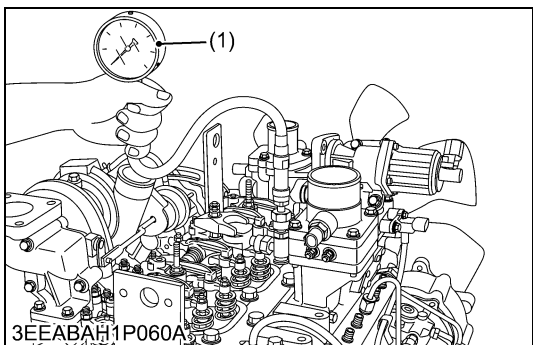
1. Perform the diagnosis tool active test (stopping the injector injection by cylinder) and check the injector performance.

Factory specification	<ol style="list-style-type: none"> <li>1. Engine vibration and noise are increased and the rotation speed is reduced when the injection for the corresponding cylinder is stopped.</li> <li>2. The same results must be attained from all the cylinders.</li> </ol>
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<b>OK</b>	Go to "5. Check the Engine and Machine Body".
<b>NG</b>	Check and repair faulty parts including the high pressure line of the defective cylinder.

- (a) CAN1 Connector

9Y1200174CRS0062US0



### 5. Check the Engine and Machine Body

1. Check the compression pressure, valve clearance, valve timing and the inside of the engine.

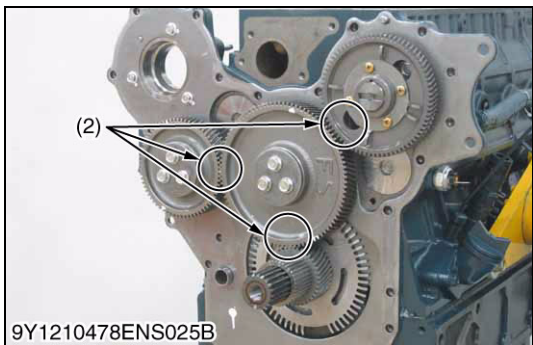
<b>OK</b>	Normal.
<b>NG</b>	Repair the malfunction.

2. Check for loose parts in the engine and on the machine body (including part interference sound).
3. Check for a large amount of drag (including the brakes, etc.).

<b>OK</b>	Normal.
<b>NG</b>	Repair the malfunction.

- (1) Compression Tester
- (2) Aligning Mark

9Y1200206CRS0053US0



## (6) High fuel consumption

### Possible causes:

**Reduced engine performance is detected and the fuel consumption is higher for this reason.**

1. The engine performance is reduced and the fuel consumption is higher for this reason

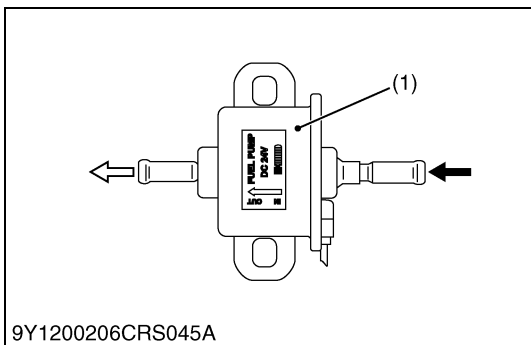
**Reduced engine performance is not detected but the fuel consumption is higher.**

1. Usage habits of the user or use of non-standard parts
  - Not the standard specification
    - Tires, wheels
    - Intake / exhaust system parts
  - Used for a long time under poor fuel consumption conditions
    - Engine used for a long time under a high load
    - Long idling time
  - Frequently used under driving conditions with a large injection quantity
    - Low mileage for each drive (frequently used before the engine has warmed up)
  - Faulty maintenance
    - Engine oil (dirt)
    - Air filter, fuel filter (dirt, clogging)
    - Radiator clogging
2. Powertrain malfunctions not involving the engine
  - Large driving resistance
    - Large resistance for actuation
    - Tire air pressure
    - Brake drag
  - Clutch slipping
3. Fuel feed pump operation fault.

**\*Refer to the previous "List of malfunction causes by symptom" for the subsequent details.**

4. Engine fault
  - Low compression pressure.
  - Engine internal fault
  - Valve clearance fault
  - Valve timing fault
  - Engine oil viscosity fault
5. Control system
  - Damage to the pulsar gear of the crankshaft position sensor
  - Air gap of the crankshaft position sensor is large
  - SCV operation fault
6. Intake system
  - Air cleaner clogging
  - Leak from the intake system parts
  - Turbocharger operation fault
7. Fuel system
  - Supply pump learning has not been performed
  - Fuel quality
  - Fuel pressure limiter fault
  - Fuel line clogging, leak
8. CRS (including related parts)
  - Output system (supply pump and injector)
  - Input system (sensors) \*A cause for larger injection quantity

9Y1200174CRS0064US0



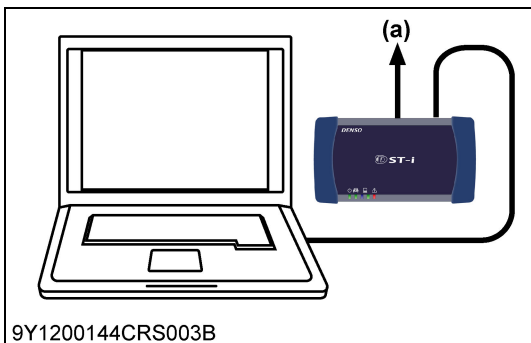
**1. Check the Fuel Feed Pump Operation**

1. Turn the key switch ON and check that the fuel feed pump is operating.

Factory specification	Operates when the key switch is turned ON.
<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE - 5. Check the Fuel Feed Pump". (Refer to page 1-S312)

(1) Fuel Feed Pump

9Y1200206CRS0002US0



**2. Check the DTC**

1. Turn the key switch ON and check the DTC.

Factory specification	No DTC is output.
<b>OK</b>	Go to "3. Comparison of Fuel Economy".
<b>NG</b>	Check in accordance with the troubleshooting procedures for each DTC.

(a) CAN1 Connector

9Y1200174CRS0066US0

**3. Comparison of Fuel Economy**

1. Compare with a normal device working under the same operating conditions and measure the amount of consumed fuel (amount left in the tank).

<b>OK</b>	Use a specific example to explain and make the user understand that under some operating conditions the fuel consumption will increase and that the machine is not malfunctioning.
<b>NG</b>	Go to "4. Check the Engine and Machine Condition".

9Y1200174CRS0067US0

**4. Check the Engine and Machine Condition**

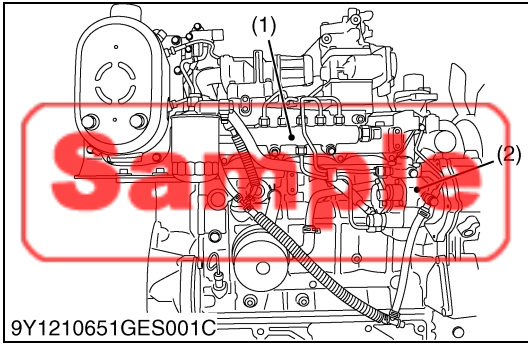
1. Check for the usage habits of the user or use of non-standard parts.
  - Use of non-standard parts such as tires, wheels and intake / exhaust system parts
  - Used under poor fuel consumption conditions
    - Engine used for a long time under a high load
    - Long idling time
  - Faulty maintenance
    - Engine oil level and dirt
    - Air filter, fuel filter dirt and clogging
    - Radiator clogging

<b>OK</b>	Go to "Check for malfunctions in the powertrain".
<b>NG</b>	Give guidance to the user.

2. Check for malfunctions in the powertrain.
  - Check the driving resistance
    - Is a large resistance required for actuation?
    - Is the tire air pressure correct?
    - Is there brake drag?

<b>OK</b>	Go to "5. Check the Fuel System".
<b>NG</b>	Adjust or repair the malfunction.

9Y1200206CRS0054US0



**5. Check the Fuel System**

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

**(Reference)**

- Pay attention particularly to the following two points:
- Service fuel (for summer / winter seasons, and cold region)
  - Fuel leak from the fuel line

<b>OK</b>	Go to "6. Check the Intake System".
<b>NG</b>	Repair or replace the malfunctioning component.

- (1) Air Cleaner (2) Air Cleaner Indicator

9Y1200206CRS0012US0

**6. Check the Intake System**

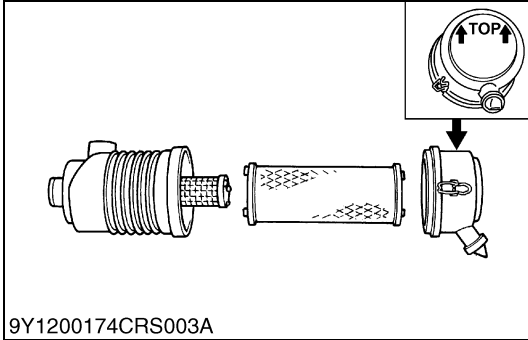
1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

**(Reference)**

- Pay attention particularly to the following point:
- Intake air leak

<b>OK</b>	Go to "7. Check the Coolant Temperature Increase Rate".
<b>NG</b>	Repair or replace the malfunctioning component.

9Y1200206CRS0013US0

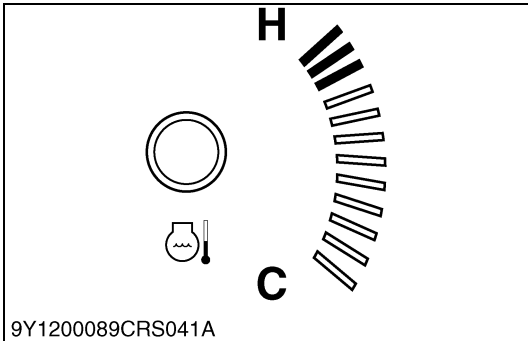


**7. Check the Coolant Temperature Increase Rate**

1. Check the speed of the coolant temperature increase on the coolant temperature gauge in the instrument panel (compared with a normal device).

<b>OK</b>	Go to "8. Check the Crankshaft Position Sensor".
<b>NG</b>	Check and repair the cooling system.

9Y1200174CRS0071US0



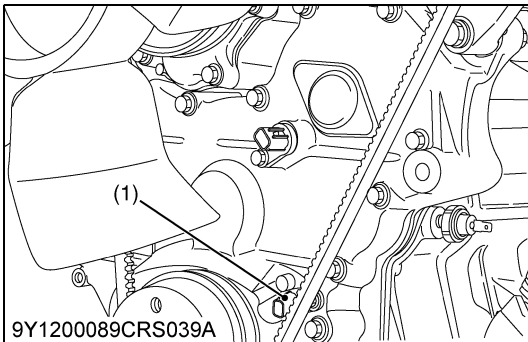
**8. Check the Crankshaft Position Sensor**

1. Refer to DTC P0335 and P0336, and implement checking of the crankshaft position sensor.

<b>OK</b>	Go to "9. Check the Camshaft Position Sensor".
<b>NG</b>	Repair and replacement of the crankshaft position sensor-related parts.

- (1) Crankshaft Position Sensor (NE Sensor)

9Y1200174CRS0072US0



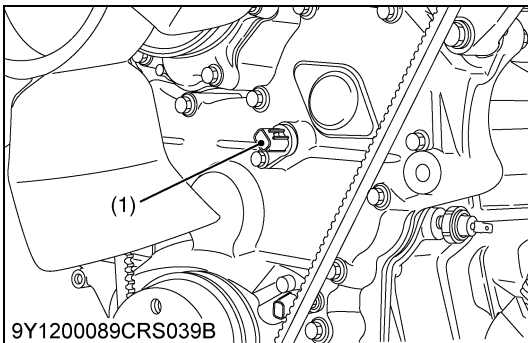
**9. Check the Camshaft Position Sensor**

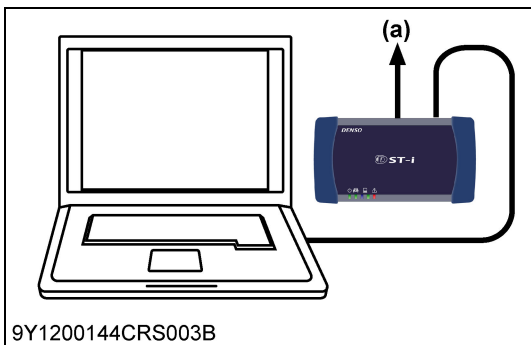
1. Refer to DTC P0340 and P0341, and implement checking of the camshaft position sensor.

<b>OK</b>	Go to "10. Check the Rail Pressure Sensor And Supply Pump".
<b>NG</b>	Repair and replacement of camshaft position sensor-related parts.

- (1) Camshaft Position Sensor (G Sensor)

9Y1200174CRS0073US0





**10. Check the Data Related to Pressure Control**

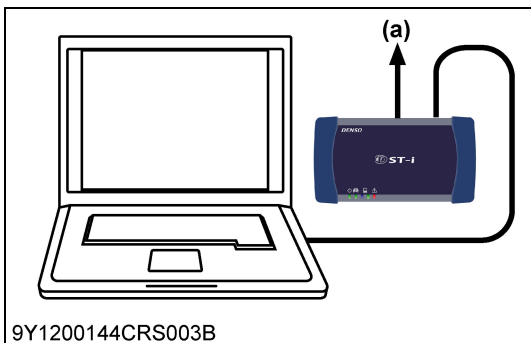
1. Measure the "Target rail pressure" and "Actual rail pressure" when accelerator is operated as indicated below using the diagnosis tool data monitor function.

Factory specification	The "Actual rail pressure" always follow to the "Target rail pressure". 1. When idling: 40 to 50 MPa (410 to 500 kgf/cm <sup>2</sup> , 5800 to 7200 psi) 2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm <sup>2</sup> , 13800 to 18800 psi) 3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm <sup>2</sup> , 13800 to 16600 psi) 4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.
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<b>OK</b>	Go to "11. Check the Injector (Including the Pipes, etc.)"
<b>NG</b>	<p><b>(Check the trouble related to pressure</b>                  Refer to the pressure system items (P0087, P0088, P0089 and P0093 (Refer to page 1-S131)) and SCV abnormality items (P0628 and P0629 (Refer to 1-S216)) in "5.[2] DIAGNOSTIC PROCEDURE BY DTC", perform diagnosis for the ECU, wiring harness and sensor, and repair or replace the required parts.</p> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• Some diagnosis items above may be mentioned twice.</li> </ul>

(a) CAN1 Connector

9Y1200206CRS0014US0



**11. Check the Injector (Including the Pipes, etc.)**

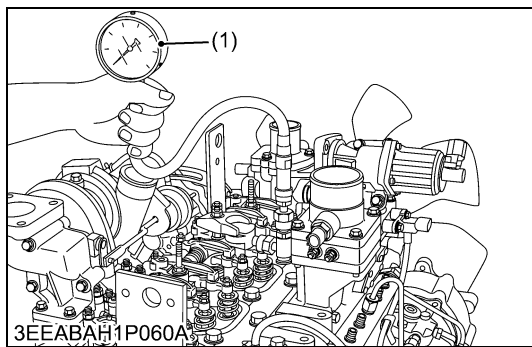
1. Perform the diagnosis tool active test (stopping the injector injection by cylinder) and check the injector performance.

Factory specification	Engine vibration and noise are increased and the rotation speed is reduced when the injection for the corresponding cylinder is stopped. The same results must be attained from all the cylinders.
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<b>OK</b>	Go to "12. Check the Engine".
<b>NG</b>	Check and repair faulty parts including the high pressure line of the defective cylinder.

(a) CAN1 Connector

9Y1200174CRS0075US0



### 12. Check the Engine

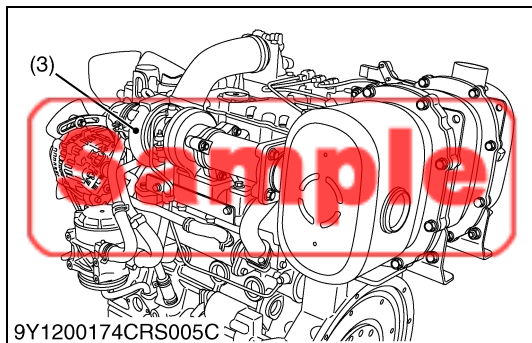
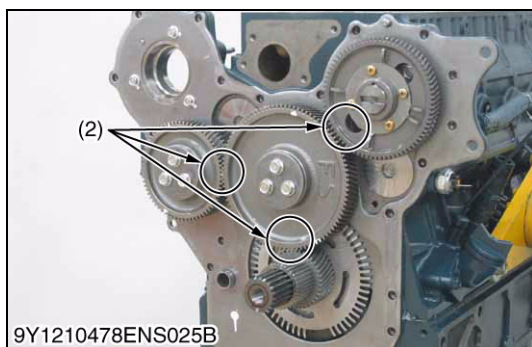
1. Check the compression pressure, valve clearance, valve timing, the inside of the engine and engine oil viscosity.
2. Check the timing gear.
3. Check the turbocharger.

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the related parts.

- (1) Compression Tester  
 (2) Aligning Mark

- (3) Turbocharger

9Y1200206CRS0055US0





## (7) Poor Acceleration (Insufficient Output)

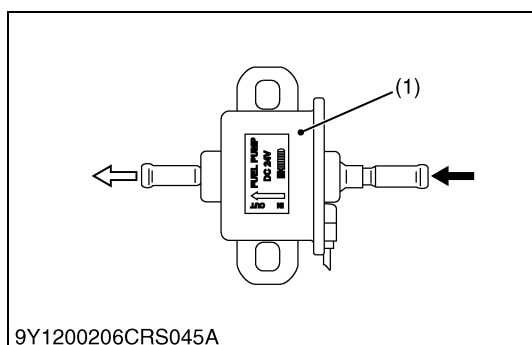
### Possible causes:

1. Fuel feed pump operation fault.
2. Large driving resistance due to problems in the machine itself that do not involve the engine
  - Large resistance for actuation
  - Tire air pressure
  - Power transmission fault
  - Brake drag

**\*Refer to the previous "List of malfunction causes by symptom" for the subsequent details.**

3. Engine fault
  - Low compression pressure.
  - Engine internal fault
  - Valve clearance fault
  - Valve timing fault
  - Engine oil viscosity fault
4. Control system
  - Damage to the pulsar gear of the crankshaft position sensor
  - Air gap of the crankshaft position sensor is large
  - Accelerator position sensor misadjustment
  - SCV operation fault
5. Intake system
  - Air cleaner clogging
  - Leak from the intake system parts
  - Turbocharger operation fault
6. Fuel system
  - Supply pump learning has not been performed
  - Fuel quality
  - Fuel pressure limiter fault
  - Fuel line clogging, leak
7. CRS (including related parts)
  - Output system (supply pump, injector and common rail)
  - Input system (sensors) \*A cause for larger injection quantity
  - ECU
8. Others
  - Power transmission fault
  - Large amount of drag (including the brakes, etc.)
  - Defective CAN communication

9Y1200174CRS0077US0



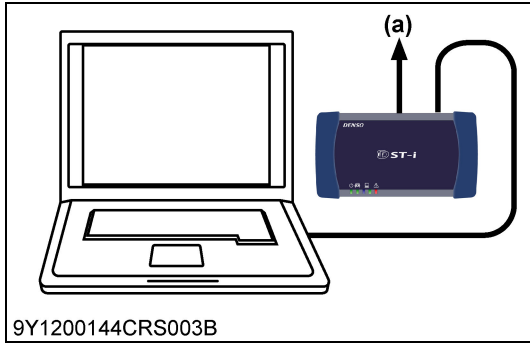
### 1. Check the Fuel Feed Pump Operation

1. Turn the key switch ON and check that the fuel feed pump is operating.

Factory specification	Operates when the key switch is turned ON.
<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE - 5. Check the Fuel Feed Pump". (Refer to page 1-S312)

(1) Fuel Feed Pump

9Y1200206CRS0002US0



**2. Check the DTC**

1. Turn the key switch ON and check the DTC.

Factory specification	No DTC is output.
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**DTC presently existing**

<b>OK</b>	Go to "3. Check the Accelerator Position Sensor.
<b>NG</b>	Check in accordance with the troubleshooting procedures for each DTC.

**Past DTC only**

<b>OK</b>	Go to "3. Check the Accelerator Position Sensor.
<b>NG</b>	Reproduce defect by referring to the freeze frame data, etc.

(a) CAN1 Connector

9Y1200174CRS0079US0

**3. Check the Accelerator Position Sensor**

**CAUTION**

- When checking, pay attention to the angle of mounting instead of the output signal quality.

1. Inspect in accordance with the operator's manual.

<b>OK</b>	Go to "4. Check the Idle Condition".
<b>NG</b>	Replacement of accelerator position sensor.

9Y1200174CRS0080US0

**4. Check the Idle Condition**

1. Check if idling is normal.

Factory specification	Stable at specified speed.
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<b>OK</b>	Go to "5. Malfunction Verification - 1".
<b>NG</b>	Refer to "(4) Idle Failure", and implement checking and repair.(Refer to page 1-S29)

9Y1200206CRS0015US0

**5. Malfunction Verification - 1**

1. Reproduce running conditions (engine speed, machine speed, gear shift, etc.) as pointed out by the driver. Compare with another machine of the same model and check whether poor acceleration and power shortage can be sensed.

Factory specification	No malfunction should be detected.
-----------------------	------------------------------------

<b>OK</b>	<p>Explain to the driver that the machine is in a normal condition. <b>(Reference)</b></p> <ul style="list-style-type: none"> <li>• Give appropriate advice to the driver about matters concerning anything noticed that is related to his driving manner (such as selection of shift, etc.).</li> </ul>
<b>NG</b>	Go to "6. Malfunction Verification - 2".

9Y1200206CRS0056US0

**6. Malfunction Verification - 2**

1. Check for a large driving resistance due to problems in the machine itself that do not involve the engine.
  - Large resistance for actuation
  - Tire air pressure
  - Power transmission fault
  - Brake drag

<b>OK</b>	Go to "7. Check the Intake System".
<b>NG</b>	Repair or adjust the malfunction.

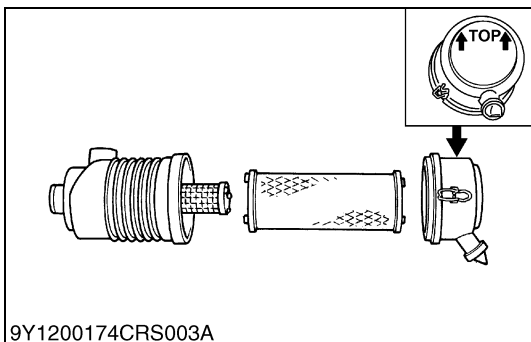
9Y1200206CRS0057US0

**7. Check the Intake System**

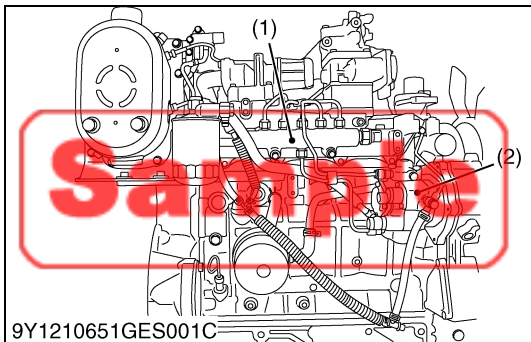
1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

<b>OK</b>	Go to "8. Check the Fuel System".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

9Y1200206CRS0016US0



9Y1200174CRS003A



9Y1210651GES001C

**8. Check the Fuel System**

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "9. Check the Crankshaft Position Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

- (1) Rail (2) Supply Pump

9Y1200206CRS0017US0

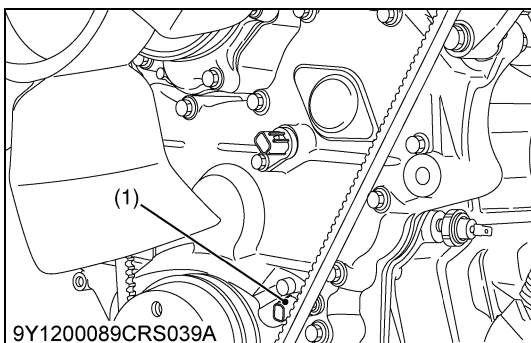
**9. Check the Crankshaft Position Sensor**

1. Refer to DTC P0335 and P0336, and implement checking of the crankshaft position sensor.

<b>OK</b>	Go to "10. Check the Camshaft Position Sensor".
<b>NG</b>	Repair and replacement of the crankshaft position sensor-related parts.

- (1) Crankshaft Position Sensor (NE Sensor)

9Y1200174CRS0086US0



9Y1200089CRS039A

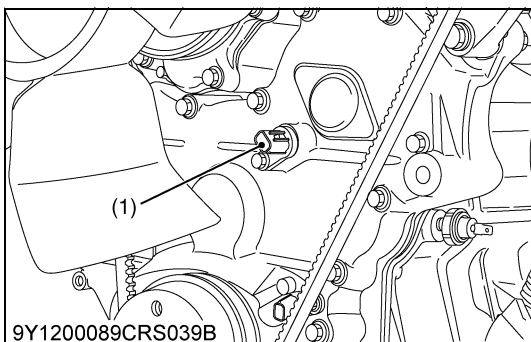
**10. Check the Camshaft Position Sensor**

1. Refer to DTC P0340 and P0341, and implement checking of the camshaft position sensor.

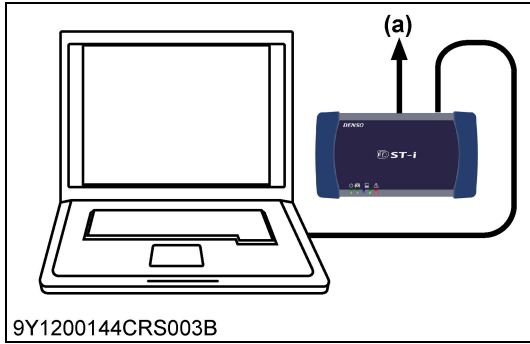
<b>OK</b>	Go to "11. Check the Rail Pressure Sensor and Supply Pump".
<b>NG</b>	Repair and replacement of camshaft position sensor-related parts.

- (1) Camshaft Position Sensor (G Sensor)

9Y1200174CRS0087US0



9Y1200089CRS039B



**11. Check the Data Related to Pressure Control**

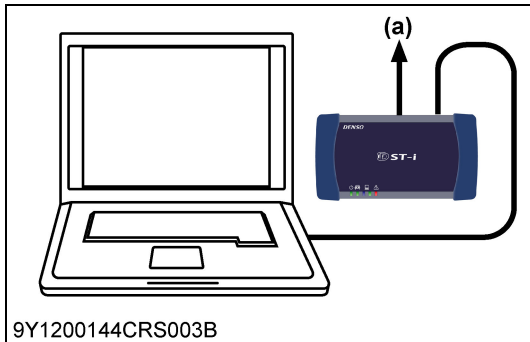
1. Measure the "Target rail pressure" and "Actual rail pressure" when accelerator is operated as indicated below using the diagnosis tool data monitor function.

Factory specification	<p>The "Actual rail pressure" always follow to the "Target rail pressure".</p> <ol style="list-style-type: none"> <li>1. When idling: 40 to 50 MPa (410 to 500 kgf/cm<sup>2</sup>, 5800 to 7200 psi)</li> <li>2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm<sup>2</sup>, 13800 to 18800 psi)</li> <li>3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm<sup>2</sup>, 13800 to 16600 psi)</li> <li>4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ol>
-----------------------	---

<b>OK</b>	Go to "12. Check the Injector (Including the Pipes, etc.)"
<b>NG</b>	<p><b>(Check the trouble related to pressure</b></p> <p>Refer to the pressure system items (P0087, P0088, P0089 and P0093 (Refer to page 1-S131)) and SCV abnormality items (P0628 and P0629 (Refer to 1-S216)) in "5.[2] DIAGNOSTIC PROCEDURE BY DTC", perform diagnosis for the ECU, wiring harness and sensor, and repair or replace the required parts.</p> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• Some diagnosis items above may be mentioned twice.</li> </ul>

(a) CAN1 Connector

9Y1200206CRS0018US0



**12. Check the Injector (Including the Pipes, etc.)**

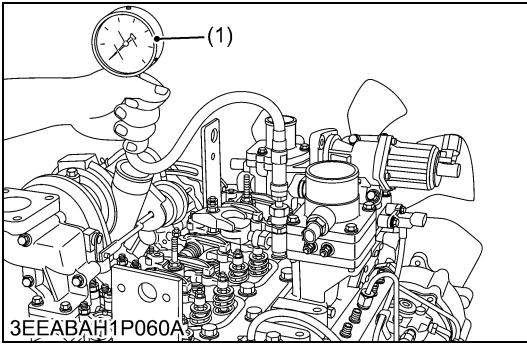
1. Perform the diagnosis tool active test (stopping the injector injection by cylinder) and check the injector performance.

Factory specification	<ol style="list-style-type: none"> <li>1. Engine vibration and noise are increased and the rotation speed is reduced when the injection for the corresponding cylinder is stopped.</li> <li>2. The same results must be attained from all the cylinders.</li> </ol>
-----------------------	---

<b>OK</b>	Go to "13. Check the Engine"
<b>NG</b>	Check and repair faulty parts including the high pressure line of the defective cylinder.

(a) CAN1 Connector

9Y1200174CRS0089US0



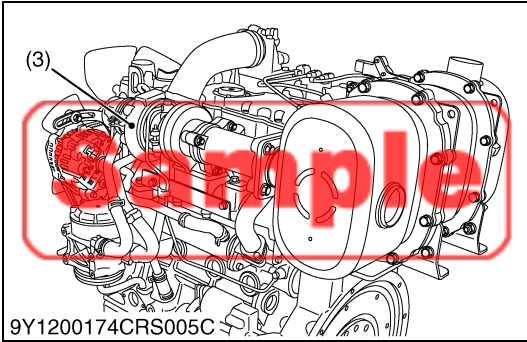
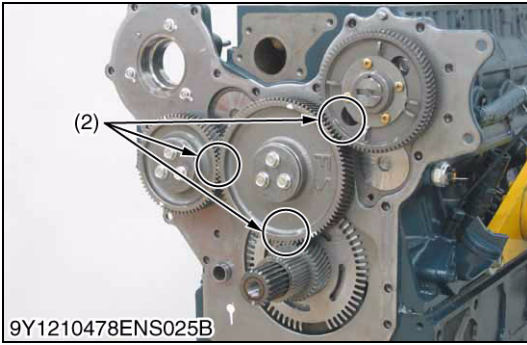
**13. Check the Engine**

- 1. Check the compression pressure, valve clearance, valve timing, the inside of the engine and engine oil viscosity.
- 2. Check the timing gear.
- 3. Check the turbocharger.

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the related parts.

- (1) Compression Tester
- (2) Aligning Mark
- (3) Turbocharger

9Y1200206CRS0058US0

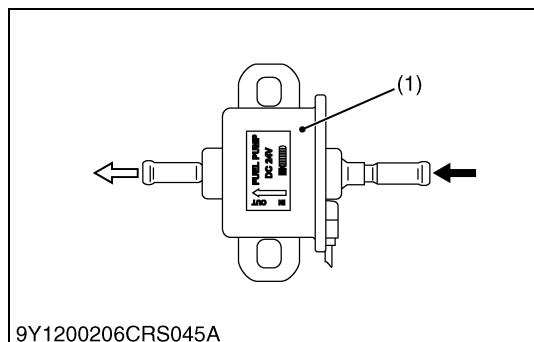


## (8) Abnormal Black Smoke Emitted

### Possible causes:

1. Fuel feed pump operation fault.
- \*Refer to the previous "List of malfunction causes by symptom" for the subsequent details.**
2. Engine fault
    - Low compression pressure.
    - Engine internal fault
    - Valve clearance fault
    - Valve timing fault
    - Engine oil viscosity fault
  3. Control system
    - Damage to the pulsar gear of the crankshaft position sensor
    - Air gap of the crankshaft position sensor is large
    - SCV operation fault
    - EGR valve fault
  4. Intake system
    - Air cleaner clogging
    - Leak from the intake system parts
    - Turbocharger operation fault
  5. Fuel system
    - Supply pump learning has not been performed
    - Fuel quality
    - Fuel pressure limiter fault
    - Fuel line clogging, leak
  6. CRS (including the wiring harness)
    - Output system (supply pump, injector and common rail)
    - Input system (sensors and switches)
    - ECU

9Y1200174CRS0091US0



### 1. Check the Fuel Feed Pump Operation

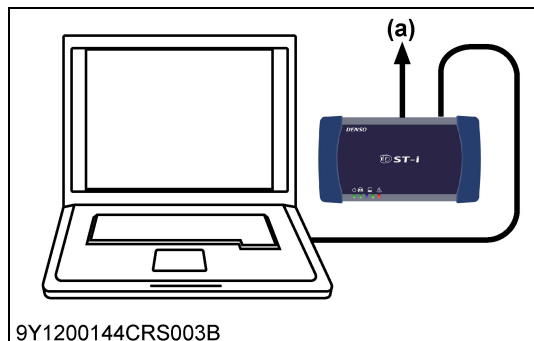
1. Turn the key switch ON and check that the fuel feed pump is operating.

Factory specification	Operates when the key switch is turned ON.
-----------------------	--

<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE - 5. Check the Fuel Feed Pump". (Refer to page 1-S312)

(1) Fuel Feed Pump

9Y1200206CRS0002US0



### 2. Check the DTC

1. Turn the key switch ON and check the DTC.

Factory specification	No DTC is output.
-----------------------	-------------------

### DTC presently existing

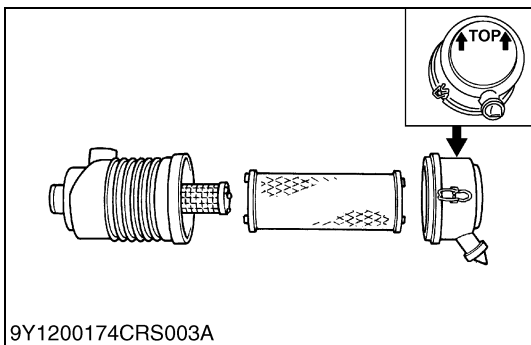
<b>OK</b>	Go to "3. Check the Intake System".
<b>NG</b>	Check in accordance with the troubleshooting procedures for each DTC.

### Past DTC only

<b>OK</b>	Go to "3. Check the Intake System".
<b>NG</b>	Reproduce defect by referring to the freeze frame data, etc.

(a) CAN1 Connector

9Y1200174CRS0093US0

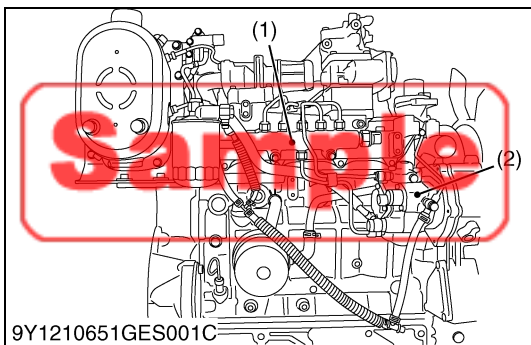


### 3. Check the Intake System

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

<b>OK</b>	Go to "4. Check the Fuel System".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

9Y1200206CRS0019US0



### 4. Check the Fuel System

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "5. Check the Accelerator Position Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

(1) Rail (2) Supply Pump

9Y1200206CRS0020US0

### 5. Check the Accelerator Position Sensor

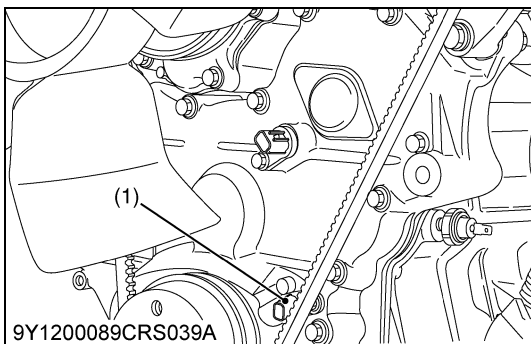
#### ⚠ CAUTION

- When checking, pay attention to the angle of mounting instead of the output signal quality.

1. Inspect in accordance with the operator's manual.

<b>OK</b>	Go to "6. Check the Crankshaft Position Sensor".
<b>NG</b>	Replacement of accelerator position sensor.

9Y1200174CRS0096US0



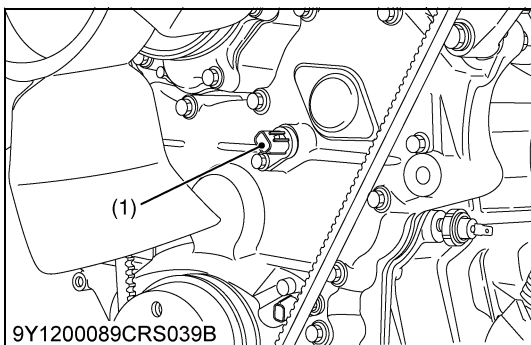
### 6. Check the Crankshaft Position Sensor

1. Refer to DTC P0335 and P0336, and implement checking of the crankshaft position sensor.

<b>OK</b>	Go to "7. Check the Camshaft Position Sensor".
<b>NG</b>	Repair and replacement of the crankshaft position sensor-related parts.

(1) Crankshaft Position Sensor (NE Sensor)

9Y1200174CRS0042US0



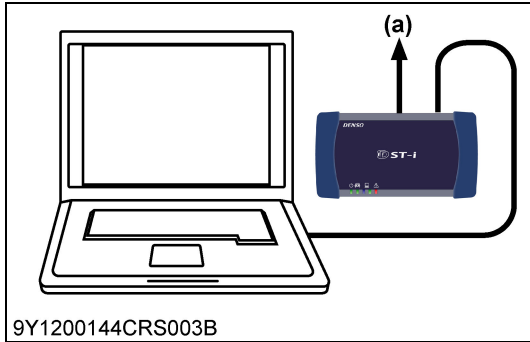
### 7. Check the Camshaft Position Sensor

1. Refer to DTC P0340 and P0341, and implement checking of the camshaft position sensor.

<b>OK</b>	Go to "8. Check the EGR Valve".
<b>NG</b>	Repair and replacement of camshaft position sensor-related parts.

(1) Camshaft Position Sensor (G Sensor)

9Y1200174CRS0098US0



**8. Check the EGR Valve**

Refer to "5.[2] DIAGNOSTIC PROCEDURE BY DTC" for the detailed EGR-related check. A simplified version is shown below. (Refer to page 1-S123)

**CAUTION**

- Check that the EGR valve does not open before the engine has warmed up [coolant temperature: 65 °C (149 °F)].

1. Use the monitor function to check whether the actual opening meets the target opening.

Factory specification	Refer to "1.[5].(2) Normal Value". (Refer to page 1-M7) In addition, for the check procedures refer to "5.[2] DIAGNOSTIC PROCEDURE BY DTC". (Refer to page 1-S123)
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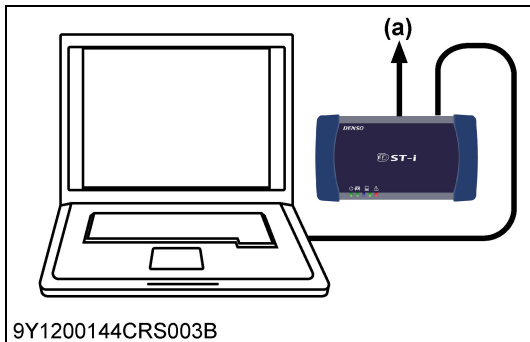
2. Perform an active test (EGR actuation test).

Factory specification	(Low side) When target EGR valve openings of 0% and 15% are given alternately, there must not be disparity in the actual EGR valve opening. (High side) When target EGR valve openings of 35% and 60% are given alternately, there must not be disparity in the actual EGR valve opening.
-----------------------	--

<b>OK</b>	Go to "9. Check the Rail Pressure Sensor and Supply Pump".
<b>NG</b>	Replace the EGR valve.

(a) CAN1 Connector

9Y1200206CRS0021US0



**9. Check the Data Related to Pressure Control**

1. Measure the "Target rail pressure" and "Actual rail pressure" when accelerator is operated as indicated below using the diagnosis tool data monitor function.

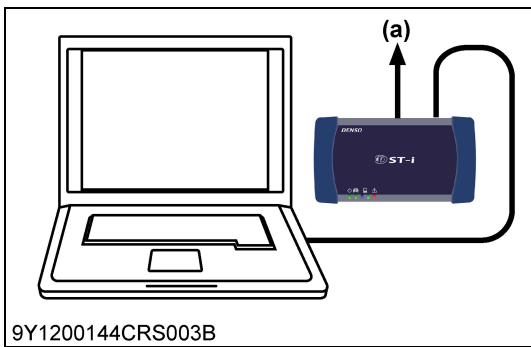
Factory specification	The "Actual rail pressure" always follow to the "Target rail pressure". 1. When idling: 40 to 50 MPa (410 to 500 kgf/cm <sup>2</sup> , 5800 to 7200 psi) 2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm <sup>2</sup> , 13800 to 18800 psi) 3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm <sup>2</sup> , 13800 to 16600 psi) 4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.
-----------------------	---

<b>OK</b>	Go to "10. Check the Injector (Including the Pipes, etc.)".
<b>NG</b>	<b>(Check the trouble related to pressure)</b> Refer to the pressure system items (P0087, P0088, P0089 and P0093 (Refer to page 1-S131)) and SCV abnormality items (P0628 and P0629 (Refer to 1-S216)) in "5.[2] DIAGNOSTIC PROCEDURE BY DTC", perform diagnosis for the ECU, wiring harness and sensor, and repair or replace the required parts. <b>NOTE</b> • Some diagnosis items above may be mentioned twice.

(a) CAN1 Connector

9Y1200206CRS0022US0





**10. Check the Injector (Including the Pipes, etc.)**

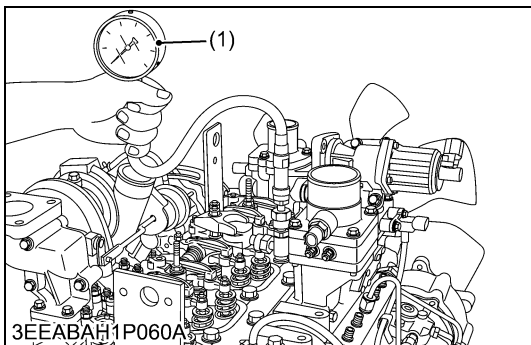
1. Perform the diagnosis tool active test (stopping the injector injection by cylinder) and check the injector performance.

Factory specification	1. Engine vibration and noise are increased and the rotation speed is reduced when the injection for the corresponding cylinder is stopped. 2. The same results must be attained from all the cylinders.
-----------------------	---

<b>OK</b>	Go to "11. Check the Engine".
<b>NG</b>	Check and repair faulty parts including the high pressure line of the defective cylinder.

(a) CAN1 Connector

9Y1200174CRS0101US0



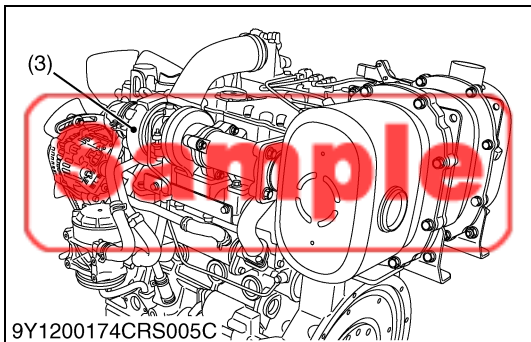
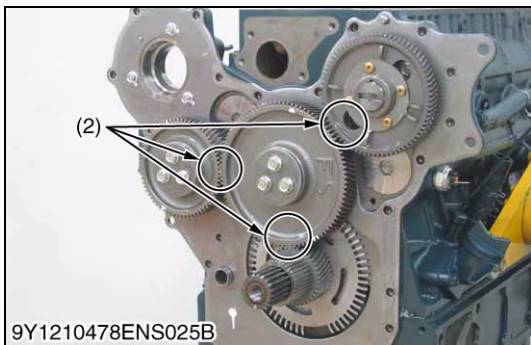
**11. Check the Engine**

1. Check the compression pressure, valve clearance, valve timing, the inside of the engine and engine oil viscosity.
2. Check the timing gear.
3. Check the turbocharger.

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the related parts.

- (1) Compression Tester
- (2) Aligning Mark
- (3) Turbocharger

9Y1200206CRS0059US0

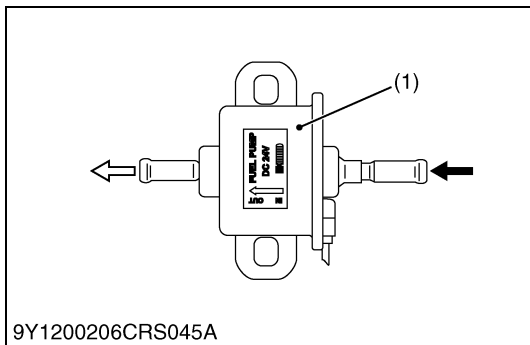


## (9) Abnormal White Smoke Emitted

### Possible causes:

1. Fuel feed pump operation fault.
  2. Starting assist device fault (air heater and glow (air heater) relay do not operate)
- \*Refer to the previous "List of malfunction causes by symptom" for the subsequent details.**
3. Engine fault
    - Low compression pressure.
    - Engine internal fault
    - Valve clearance fault
    - Valve timing fault
  4. Control system
    - Damage to the pulsar gear of the crankshaft position sensor
    - Air gap of the crankshaft position sensor is large
    - SCV operation fault
    - EGR valve fault
  5. Intake system
    - Air cleaner clogging
    - Leak from the intake system parts
    - Glow (intake air heater) relay fault
    - Turbocharger operation fault
  6. Fuel system
    - Supply pump learning has not been performed
    - Fuel quality
    - Fuel filter clogging
    - Fuel pressure limiter fault
    - Fuel line clogging, leak
  7. CRS (including the wiring harness)
    - Output system (supply pump, injector and common rail)
    - Input system (sensors and switches)
    - ECU

9Y1200174CRS0103US0



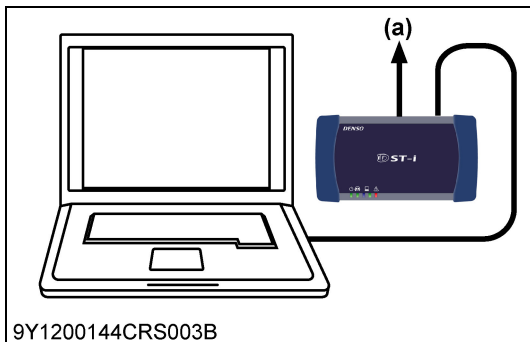
### 1. Check the Fuel Feed Pump Operation

1. Turn the key switch ON and check that the fuel feed pump is operating.

Factory specification	Operates when the key switch is turned ON.
<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE - 5. Check the Fuel Feed Pump". (Refer to page 1-S312)

(1) Fuel Feed Pump

9Y1200206CRS0002US0



### 2. Check the DTC

1. Turn the key switch ON and check the DTC.

Factory specification	No DTC is output.
-----------------------	-------------------

### DTC presently existing

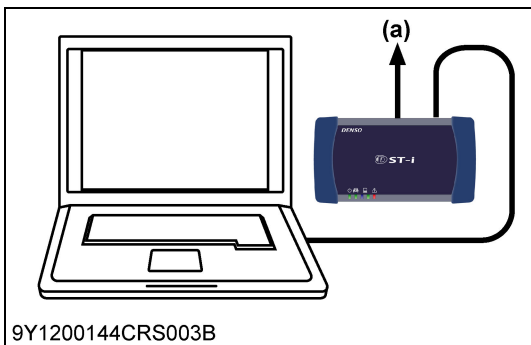
<b>OK</b>	Go to "3. Check the Starting Assist Device".
<b>NG</b>	Check in accordance with the troubleshooting procedures for each DTC.

### Past DTC only

<b>OK</b>	Go to "3. Check the Starting Assist Device".
<b>NG</b>	Reproduce defect by referring to the freeze frame data, etc.

(a) CAN1 Connector

9Y1200174CRS0038US0



9Y1200144CRS003B

**3. Check the Starting Assist Device**

1. Refer to the workshop manual for the machine and check the air heater, relay and related wiring harness.
2. Perform an active test for models that have relay control in the ECU on the engine side.

Factory specification	Operates repeatedly between ON and OFF in accordance with the specified cycle.
-----------------------	--

<b>OK</b>	Go to "4. Check the Idle Condition".
<b>NG</b>	Checking and repair of starting assist device (intake air heater).

(a) CAN1 Connector

9Y1200174CRS0106US0

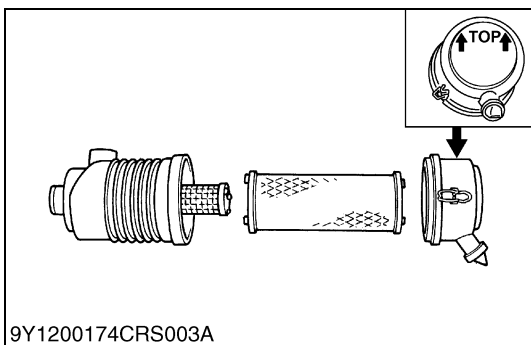
**4. Check the Idle Condition**

1. Check if idling is normal.

Factory specification	Stable at specified speed.
-----------------------	----------------------------

<b>OK</b>	Go to "5. Check the Intake System".
<b>NG</b>	Refer to "(4) Idle Failure", and implement checking and repair.(Refer to page 1-S29)

9Y1200206CRS0023US0



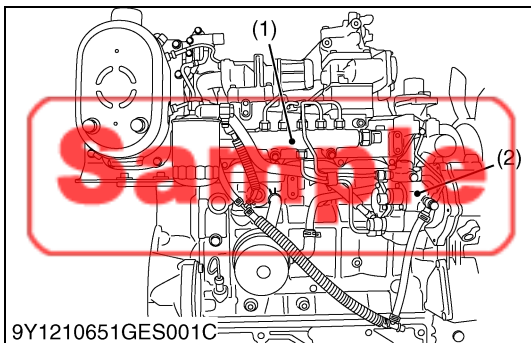
9Y1200174CRS003A

**5. Check the Intake System**

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

<b>OK</b>	Go to "6. Check the Fuel System".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

9Y1200206CRS0024US0



9Y1210651GES001C

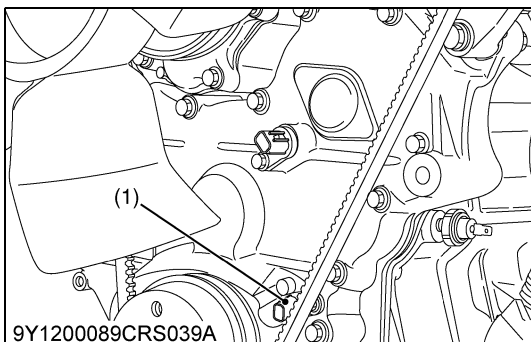
**6. Check the Fuel System**

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "7. Check the Crankshaft Position Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

(1) Rail (2) Supply Pump

9Y1200206CRS0025US0



9Y1200089CRS039A

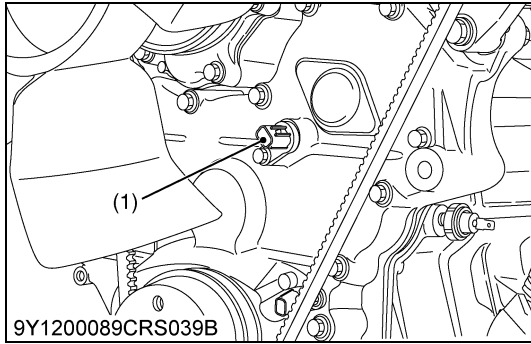
**7. Check the Crankshaft Position Sensor**

1. Refer to DTC P0335 and P0336, and implement checking of the crankshaft position sensor.

<b>OK</b>	Go to "8. Check the Camshaft Position Sensor".
<b>NG</b>	Repair and replacement of the crankshaft position sensor-related parts.

(1) Crankshaft Position Sensor (NE Sensor)

9Y1200174CRS0054US0



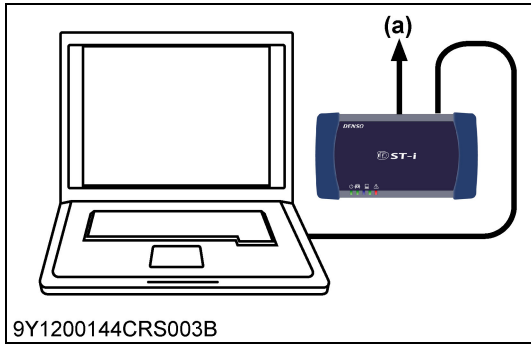
**8. Check the Camshaft Position Sensor**

1. Refer to DTC P0340 and P0341, and implement checking of the camshaft position sensor.

<b>OK</b>	Go to "9. Check the EGR Valve".
<b>NG</b>	Repair and replacement of camshaft position sensor-related parts.

- (1) Camshaft Position Sensor  
(G Sensor)

9Y1200174CRS0111US0



**9. Check the EGR Valve**

Refer to "5.[2] DIAGNOSTIC PROCEDURE BY DTC" for the detailed EGR-related check. A simplified version is shown below. (Refer to page 1-S123)

**CAUTION**

- Check that the EGR valve does not open before the engine has warmed up [coolant temperature: 65 °C (149 °F)].

1. Use the monitor function to check whether the actual opening meets the target opening.

Factory specification	Refer to "1.[5].(2) Normal Value". (Refer to page 1-M7) In addition, for the check procedures refer to "5.[2] DIAGNOSTIC PROCEDURE BY DTC". (Refer to page 1-S123)
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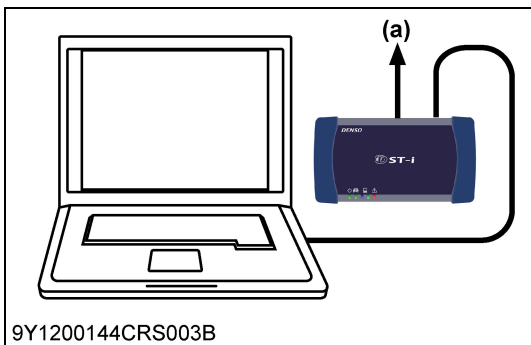
2. Perform an active test (EGR actuation test).

Factory specification	(Low side) When target EGR valve openings of 0% and 15% are given alternately, there must not be disparity in the actual EGR valve opening. (High side) When target EGR valve openings of 35% and 60% are given alternately, there must not be disparity in the actual EGR valve opening.
-----------------------	--

<b>OK</b>	Go to "10. Check the Rail Pressure Sensor and Supply Pump".
<b>NG</b>	Replace the EGR valve.

- (a) CAN1 Connector

9Y1200206CRS0026US0



**10. Check the Data Related to Pressure Control**

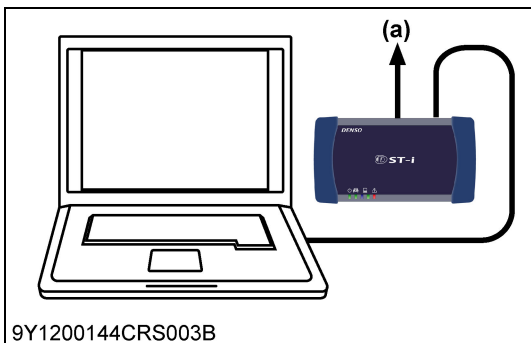
1. Measure the "Target rail pressure" and "Actual rail pressure" when accelerator is operated as indicated below using the diagnosis tool data monitor function.

Factory specification	The "Actual rail pressure" always follow to the "Target rail pressure". <ol style="list-style-type: none"> <li>1. When idling: 40 to 50 MPa (410 to 500 kgf/cm<sup>2</sup>, 5800 to 7200 psi)</li> <li>2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm<sup>2</sup>, 13800 to 18800 psi)</li> <li>3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm<sup>2</sup>, 13800 to 16600 psi)</li> <li>4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ol>
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<b>OK</b>	Go to "11. Check the Injector (Including the Pipes, etc.)"
<b>NG</b>	<p><b>(Check the trouble related to pressure</b></p> <p>Refer to the pressure system items (P0087, P0088, P0089 and P0093 (Refer to page 1-S131)) and SCV abnormality items (P0628 and P0629 (Refer to 1-S216)) in "5.[2] DIAGNOSTIC PROCEDURE BY DTC", perform diagnosis for the ECU, wiring harness and sensor, and repair or replace the required parts.</p> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• Some diagnosis items above may be mentioned twice.</li> </ul>

(a) CAN1 Connector

9Y1200206CRS0014US0



**11. Check the Injector (Including the Pipes, etc.)**

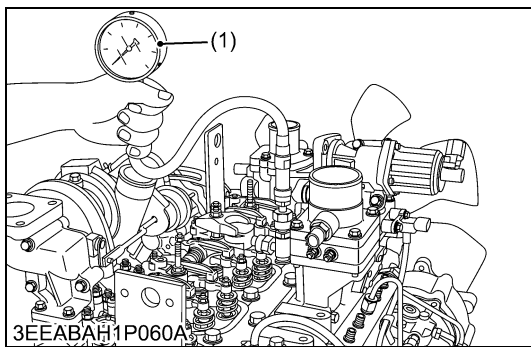
1. Perform the diagnosis tool active test (stopping the injector injection by cylinder) and check the injector performance.

Factory specification	Engine vibration and noise are increased and the rotation speed is reduced when the injection for the corresponding cylinder is stopped. The same results must be attained from all the cylinders.
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<b>OK</b>	Go to "12. Check the Engine".
<b>NG</b>	Check and repair faulty parts including the high pressure line of the defective cylinder.

(a) CAN1 Connector

9Y1200174CRS0075US0



## 12. Check the Engine

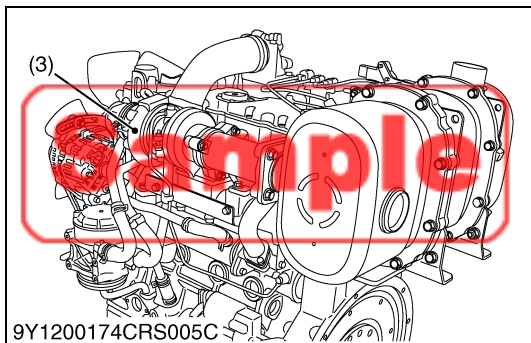
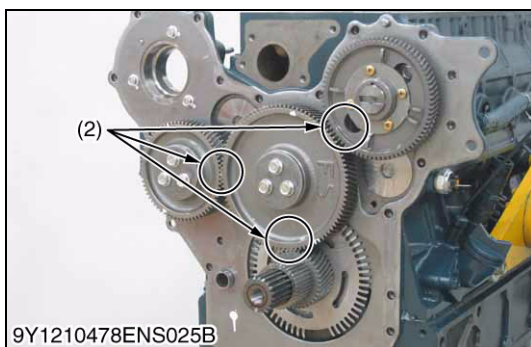
1. Check the compression pressure, valve clearance, valve timing and the inside of the engine.
2. Check the timing gear.
3. Check the turbocharger.

<b>OK</b>	Normal.
<b>NG</b>	Check and repair faulty parts including the high pressure line of the defective cylinder.

- (1) Compression Tester  
 (2) Aligning Mark

- (3) Turbocharger

9Y1200206CRS0060US0

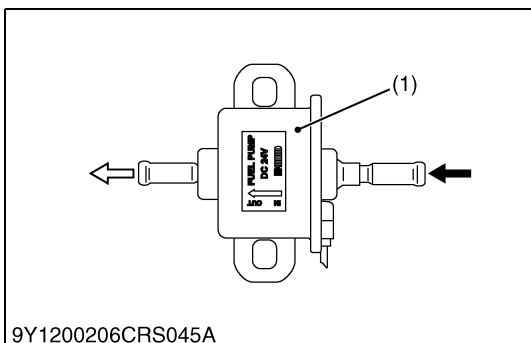


## (10) Engine Stalls On Deceleration

### Possible causes:

1. Fuel feed pump operation fault.
- \*Refer to the previous "List of malfunction causes by symptom" for the subsequent details.
2. Engine fault
  - Low compression pressure.
  - Engine internal fault
  - Valve timing fault
3. Control system
  - Damage to the pulsar gear of the crankshaft position sensor
  - Air gap of the crankshaft position sensor is large
  - SCV operation fault
4. Intake system
  - Air cleaner clogging
5. Fuel system
  - Fuel quality
  - Fuel filter clogging
  - Fuel line clogging, leak
6. CRS (including the wiring harness)
  - Output system (supply pump, injector and common rail)
  - Input system (sensors and switches)
  - ECU

9Y1200174CRS0116US0



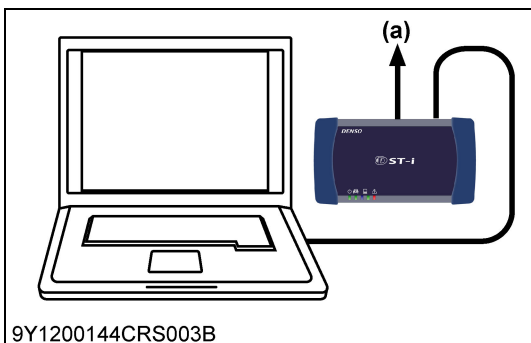
### 1. Check the Fuel Feed Pump Operation

1. Turn the key switch ON and check that the fuel feed pump is operating.

Factory specification	Operates when the key switch is turned ON.
<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE - 5. Check the Fuel Feed Pump". (Refer to page 1-S312)

(1) Fuel Feed Pump

9Y1200206CRS0002US0



### 2. Check the DTC

1. Turn the key switch ON and check the DTC.

Factory specification	No DTC is output.
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#### DTC presently existing

<b>OK</b>	Go to "3. Check the idle condition".
<b>NG</b>	Check in accordance with the troubleshooting procedures for each DTC.

#### Past DTC only

<b>OK</b>	Go to "3. Check the idle condition".
<b>NG</b>	Reproduce defect by referring to the freeze frame data, etc.

(a) CAN1 Connector

9Y1200174CRS0118US0

**3. Check the Idle Condition**

1. Check if idling is normal.

Factory specification	Stable at specified speed.
<b>OK</b>	Go to "4. Check the Intake System".
<b>NG</b>	Refer to "(4) Idle Failure", and implement checking and repair. (Refer to page 1-S29)

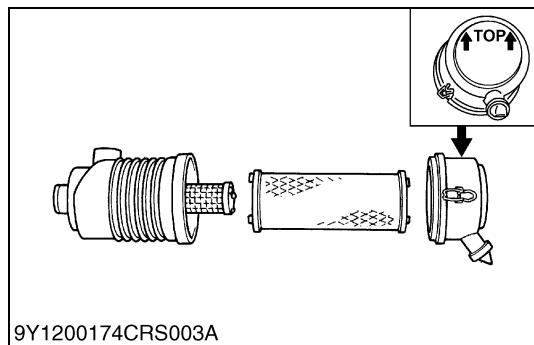
9Y1200206CRS0027US0

**4. Check the Intake System**

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

<b>OK</b>	Go to "5. Check the Fuel System".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

9Y1200206CRS0003US0



9Y1200174CRS003A

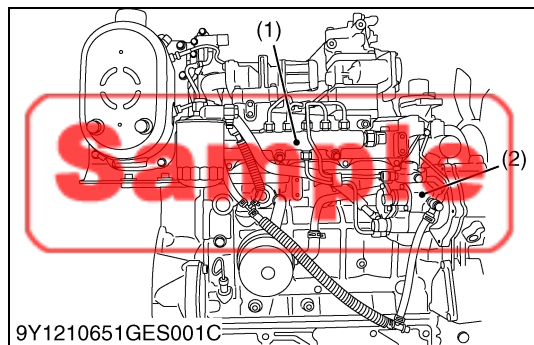
**5. Check the Fuel System**

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "6. Check the Accelerator Position Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

(1) Rail (2) Supply Pump

9Y1200206CRS0010US0



9Y1210651GES001C

**6. Check the Accelerator Position Sensor**

**CAUTION**

- When checking, pay attention to the angle of mounting instead of the output signal quality.

1. Inspect in accordance with the operator's manual.

<b>OK</b>	Go to "7. Check the Crankshaft Position Sensor".
<b>NG</b>	Replacement of accelerator position sensor.

9Y1200174CRS0053US0

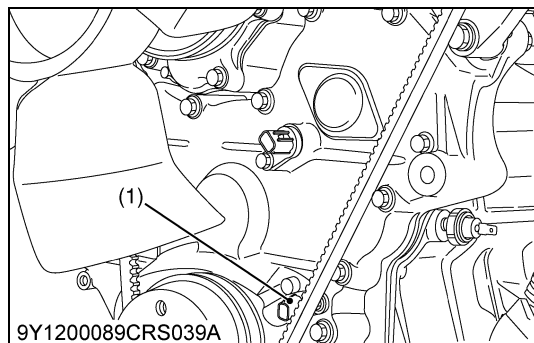
**7. Check the Crankshaft Position Sensor**

1. Refer to DTC P0335 and P0336, and implement checking of the crankshaft position sensor.

<b>OK</b>	Go to "8. Check the Camshaft Position Sensor".
<b>NG</b>	Repair and replacement of the crankshaft position sensor-related parts.

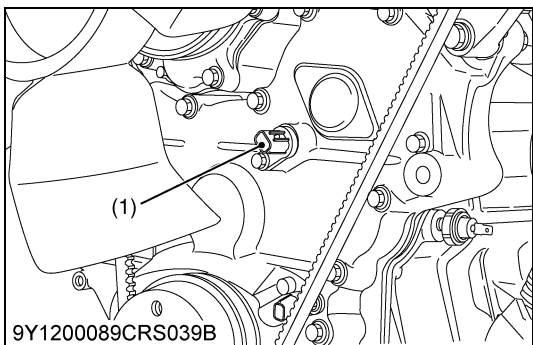
(1) Crankshaft Position Sensor (NE Sensor)

9Y1200174CRS0054US0



9Y1200089CRS039A





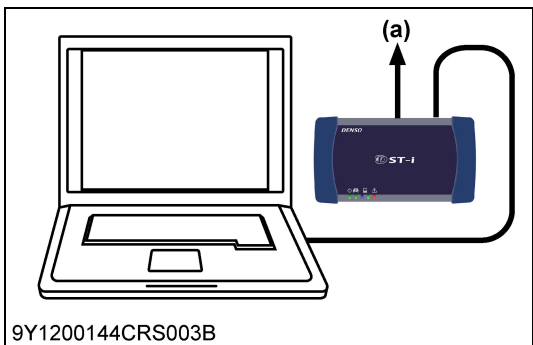
**8. Check the Camshaft Position Sensor**

1. Refer to DTC P0340 and P0341, and implement checking of the camshaft position sensor.

<b>OK</b>	Go to "9. Check the Rail Pressure Sensor and Supply Pump".
<b>NG</b>	Repair and replacement of camshaft position sensor-related parts.

- (1) Camshaft Position Sensor (G Sensor)

9Y1200174CRS005US0



**9. Check the Data Related to Pressure Control**

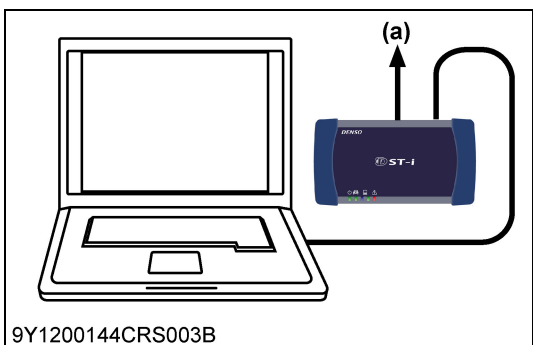
1. Measure the "Target rail pressure" and "Actual rail pressure" when accelerator is operated as indicated below using the diagnosis tool data monitor function.

Factory specification	<p>The "Actual rail pressure" always follow to the "Target rail pressure".</p> <ol style="list-style-type: none"> <li>1. When idling: 40 to 50 MPa (410 to 500 kgf/cm<sup>2</sup>, 5800 to 7200 psi)</li> <li>2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm<sup>2</sup>, 13800 to 18800 psi)</li> <li>3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm<sup>2</sup>, 13800 to 16600 psi)</li> <li>4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ol>
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<b>OK</b>	Go to "10. Check the Injector (Including the Pipes, etc.)".
<b>NG</b>	<p><b>(Check the trouble related to pressure</b> Refer to the pressure system items (P0087, P0088, P0089 and P0093 (Refer to page 1-S131)) and SCV abnormality items (P0628 and P0629 (Refer to 1-S216)) in "5.[2] DIAGNOSTIC PROCEDURE BY DTC", perform diagnosis for the ECU, wiring harness and sensor, and repair or replace the required parts.</p> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• Some diagnosis items above may be mentioned twice.</li> </ul>

(a) CAN1 Connector

9Y1200206CRS0022US0



**10. Check the Injector (Including the Pipes, etc.)**

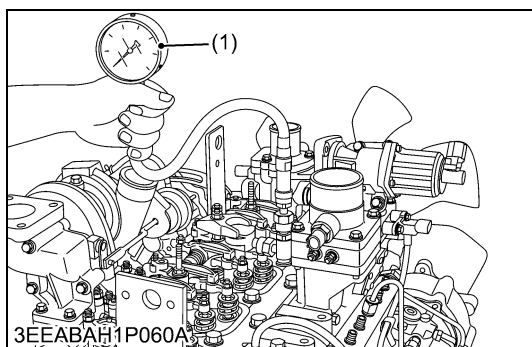
1. Perform the diagnosis tool active test (stopping the injector injection by cylinder) and check the injector performance.

Factory specification	<ol style="list-style-type: none"> <li>1. Engine vibration and noise are increased and the rotation speed is reduced when the injection for the corresponding cylinder is stopped.</li> <li>2. The same results must be attained from all the cylinders.</li> </ol>
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<b>OK</b>	Go to "11. Check the Engine".
<b>NG</b>	Check and repair faulty parts including the high pressure line of the defective cylinder.

(a) CAN1 Connector

9Y1200174CRS0101US0



### 11. Check the Engine

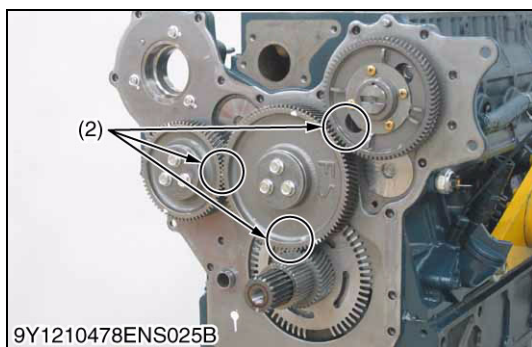
1. Check the compression pressure, valve clearance, valve timing and the inside of the engine.
2. Check the timing gear.

<b>OK</b>	Normal.
<b>NG</b>	Repair the malfunction.

(1) Compression Tester

(2) Aligning Mark

9Y1200206CRS0061US0



## 5. DIAGNOSTIC PROCEDURE BY DTC

### [1] DTC LIST

<b>Name</b>		<b>NE-G phase shift</b>
<b>ISO 14229 P-Code</b>		<b>P0016</b>
<b>J1939-73</b>	<b>SPN</b>	636
	<b>FMI</b>	7
<b>SPN Name SAE J1939 Table C1</b>		Engine Position Sensor
<b>DTC Name</b>		NE-G phase shift
<b>Management Unit for Detected Part</b>		NEGUM
<b>Detection item</b>		<ul style="list-style-type: none"> <li>• Large phase shift between NE (crankshaft position sensor) pulse and G (camshaft position sensor) pulse</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>• Engine is operating above low idle speed</li> <li>• Battery voltage is normal</li> <li>• Sensor supply voltage VCC# is normal</li> <li>• NE signal is normal</li> <li>• G signal is normal</li> <li>• Coolant temperature is 10 °C (50 °F) or higher</li> </ul>
<b>DTC set parameter</b>		(Approximate) <ul style="list-style-type: none"> <li>• Phase difference between NE pulse and G pulse is within <math>\pm 0.26</math> rad (<math>\pm 15^\circ</math>)</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>• 10 times or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> </ul>
<b>Behaviour During Malfunction</b>		(Invalid G signal) <ul style="list-style-type: none"> <li>• Engine hesitates at start-up</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>• ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>• Diagnostic counter =zero</li> </ul>
<b>Delay time for recovery</b>		<ul style="list-style-type: none"> <li>• Delay time varies with engine speed in proportional relation.</li> <li>• If it is set 30 sec at 800 min<sup>-1</sup> (rpm), it is shorten to 15 sec at 1600 min<sup>-1</sup> (rpm) operation.</li> </ul>
<b>Remark</b>		<ul style="list-style-type: none"> <li>• NE: Crankshaft position sensor</li> <li>• G: Camshaft position sensor</li> </ul>

9Y1200174CRS0128US0

Name		Intake air temperature built-in MAF sensor abnormality	
ISO 14229 P-Code		P0072	P0073
J1939-73	SPN	171	171
	FMI	4	3
SPN Name SAE J1939 Table C1		Ambient Air Temperature	Ambient Air Temperature
DTC Name		Intake air temperature built-in MAF sensor: Low	Intake air temperature built-in MAF sensor: High
Management Unit for Detected Part		THAIL	THAIH
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit or +B short circuit of sensor / harness.</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Intake air temperature built-in MAF sensor voltage: 0.1 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Intake air temperature built-in MAF sensor voltage: 4.9 V or more</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>25 °C (77 °F) [default value]</li> </ul>	<ul style="list-style-type: none"> <li>25 °C (77 °F) [default value]</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>Immediately</li> </ul>	<ul style="list-style-type: none"> <li>Immediately</li> </ul>
Remark			

9Y1200174CRS0595US0

<b>Name</b>		<b>Pressure limiter emergency open</b>
<b>ISO 14229 P-Code</b>		<b>P0087</b>
<b>J1939-73</b>	<b>SPN</b>	633
	<b>FMI</b>	7
<b>SPN Name SAE J1939 Table C1</b>		Engine Fuel Actuator 1 Control Command
<b>DTC Name</b>		Pressure limiter emergency open
<b>Management Unit for Detected Part</b>		PLACT
<b>Detection item</b>		<ul style="list-style-type: none"> <li>Pressure limiter emergency open</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Rail pressure sensor is normal</li> <li>Sensor supply voltage VCC# is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>Combination of below A and B</li> <li>A: Fuel leak (P0093) is detected</li> <li>B: Condition (1) or (2) is fulfilled;</li> <li>(1) Rail pressure exceeds 191 MPa (1950 kgf/cm<sup>2</sup>, 27700 psi)</li> <li>(2) Within 1 sec, after the rail pressure goes below 191 MPa (1950 kgf/cm<sup>2</sup>, 27700 psi) [Before the pressure decrease, the rail pressure is above 191 MPa (1950 kgf/cm<sup>2</sup>, 27700 psi)]</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>1 time or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> <li>Speed limitation (Accelerator limitation: 50 %)</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		—
<b>Remark</b>		<ul style="list-style-type: none"> <li>To minimize PM emission to Diesel Particulate Filter (hereinafter referred to as the "DPF")</li> <li>Engine speed may go down due to lack of fuel pressure, regardless limp home de-rating</li> </ul>

9Y1200174CRS0129US0

<b>Name</b>		<b>High rail pressure</b>
<b>ISO 14229 P-Code</b>		<b>P0088</b>
<b>J1939-73</b>	<b>SPN</b>	157
	<b>FMI</b>	0
<b>SPN Name SAE J1939 Table C1</b>		Engine Injector Metering Rail 1 Pressure
<b>DTC Name</b>		High rail pressure
<b>Management Unit for Detected Part</b>		PCEX
<b>Detection item</b>		<ul style="list-style-type: none"> <li>Actual pressure exceeds the command pressure</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Rail pressure sensor is normal</li> <li>Sensor supply voltage VCC# is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>Actual pressure <math>\geq</math> 197 MPa (2010 kgf/cm<sup>2</sup>, 28600 psi)</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>1 sec. or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> <li>Speed limitation (Accelerator limitation: 50 %)</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
<b>Delay time for recovery</b>		<ul style="list-style-type: none"> <li>30 sec.</li> </ul>
<b>Remark</b>		<ul style="list-style-type: none"> <li>To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0596US0

<b>Name</b>		<b>SCV stuck</b>
<b>ISO 14229 P-Code</b>		<b>P0089</b>
<b>J1939-73</b>	<b>SPN</b>	1347
	<b>FMI</b>	7
<b>SPN Name SAE J1939 Table C1</b>		Engine Fuel Feed Pump Pressurizing Assembly #1
<b>DTC Name</b>		SCV stuck
<b>Management Unit for Detected Part</b>		SCVS
<b>Detection item</b>		<ul style="list-style-type: none"> <li>• SCV stuck at open position (Actual rail pressure continuously exceeds the command rail pressure)</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>• Supply pump is normal and pump calibration has been executed</li> <li>• Engine is operating (Q: 4 mm<sup>3</sup>/st or higher)</li> <li>• Injector is normal</li> <li>• Battery voltage is normal</li> <li>• Sensor supply voltage VCC# is normal</li> <li>• Rail pressure sensor is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>• Discharge request of supply pump goes below 0 mm<sup>3</sup>/st and the actual rail pressure is 10 MPa (100 kgf/cm<sup>2</sup>, 1400 psi) higher than command pressure</li> <li>• Above state continues for 26 seconds or more</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>• 1 time or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 50 % of normal condition</li> <li>• Speed limitation (Accelerator limitation: 50 %)</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> <li>• Engine stops in some case</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>• ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		–
<b>Remark</b>		<ul style="list-style-type: none"> <li>• To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0584US0

<b>Name</b>		<b>Fuel leak (in high pressured fuel system)</b>
<b>ISO 14229 P-Code</b>		<b>P0093</b>
<b>J1939-73</b>	<b>SPN</b>	1239
	<b>FMI</b>	1
<b>SPN Name SAE J1939 Table C1</b>		Engine Fuel Leakage 1
<b>DTC Name</b>		Fuel leak (in high pressured fuel system)
<b>Management Unit for Detected Part</b>		FLEAK
<b>Detection item</b>		<ul style="list-style-type: none"> <li>Fuel leak from high pressured fuel system (Fuel consumption is calculated from the difference of fuel pressure of before and after the injection, and the error will be detected when excess fuel consumption is found)</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC# is normal</li> <li>Rail pressure sensor is normal</li> <li>Supply pump (SCV) is normal</li> <li>Injector and injector drive circuit are normal</li> <li>NE signal is active [Engine is operating (<math>700 \text{ min}^{-1}</math> (rpm) or higher)]</li> <li>No DTC of P0087, P0088, P0089</li> </ul>
<b>DTC set parameter</b>		<p>(a): the flow volume which is calculated from the difference of rail pressure (decrease)  (b): total volume of injection and leakage  Fuel leak is judged with following conditions:</p> <ul style="list-style-type: none"> <li>In case, engine speed is more than <math>1200 \text{ min}^{-1}</math> (rpm):  When the difference of (a) and (b) is <math>120 \text{ mm}^3/\text{st}</math> or above, (a) is higher than (b), and fuel leak is not from opening pressure limiter</li> <li>In case, engine speed is <math>1200 \text{ min}^{-1}</math> (rpm) or less:  When the difference of (a) and (b) is <math>400 \text{ mm}^3/\text{st}</math> or above, (a) is higher than (b), and fuel leak is not from opening pressure limiter</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>1 time or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> <li>Speed limitation (Accelerator limitation: 50 %)</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> <li>Engine stops in some case</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		—
<b>Remark</b>		<ul style="list-style-type: none"> <li>To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0130US0



<b>Name</b>		<b>MAF sensor power supply : High</b>
<b>ISO 14229 P-Code</b>		<b>P0100</b>
<b>J1939-73</b>	<b>SPN</b>	132
	<b>FMI</b>	16
<b>SPN Name SAE J1939 Table C1</b>		Engine Inlet Air Mass Flow Rate
<b>DTC Name</b>		MAF sensor power supply : High
<b>Management Unit for Detected Part</b>		MAFSPBS
<b>Detection item</b>		<ul style="list-style-type: none"> <li>+B short circuit of sensor power supply line / ECU internal circuit</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Starter switch signal (ECU:V12 terminal) is not activated</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>Battery voltage : 16 V or more</li> <li>Power supply voltage : 18 V or more</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>Transient</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		—
<b>Remark</b>		—

9Y1200206CRS0062US0

<b>Name</b>		<b>Intake air volume: Low</b>
<b>ISO 14229 P-Code</b>		<b>P0101</b>
<b>J1939-73</b>	<b>SPN</b>	132
	<b>FMI</b>	1
<b>SPN Name SAE J1939 Table C1</b>		Engine Inlet Air Mass Flow Rate
<b>DTC Name</b>		Intake air volume: Low
<b>Management Unit for Detected Part</b>		GA
<b>Detection item</b>		<ul style="list-style-type: none"> <li>• Engine inlet air mass flow rate lacking (Disconnect turbo blower intake hose)</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>• Engine is operating [<math>1000 \text{ min}^{-1}</math> (rpm) or higher]</li> <li>• Coolant temperature is <math>15 \text{ }^{\circ}\text{C}</math> (<math>59 \text{ }^{\circ}\text{F}</math>) or higher (Coolant temperature sensor is normal)</li> <li>• MAF sensor is normal</li> <li>• EGR valve is normal</li> <li>• Intake throttle valve is normal</li> <li>• Battery voltage is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>• Engine Inlet Air Mass Flow Rate: less than half of target value</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>• 10.0 sec. or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>• Insufficient output</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>• ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		—
<b>Remark</b>		

9Y1200174CRS0586US0

Name		MAF sensor abnormality	
ISO 14229 P-Code		P0102	P0103
J1939-73	SPN	132	132
	FMI	4	3
SPN Name SAE J1939 Table C1		Engine Inlet Air Mass Flow Rate	Engine Inlet Air Mass Flow Rate
DTC Name		MAF sensor: Low	MAF sensor: High
Management Unit for Detected Part		MAFL	MAFH
Detection item		<ul style="list-style-type: none"> <li>Open circuit or ground short circuit of sensor / harness.</li> </ul>	<ul style="list-style-type: none"> <li>+B short circuit of sensor / harness</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> <li>Sensor supply voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li><math>700 \text{ min}^{-1} (\text{rpm}) \leq \text{engine speed} \leq 2800 \text{ min}^{-1} (\text{rpm})</math></li> <li>Target intake mass air flow is 460 or less and it continues for 3 secs</li> <li>Sensor supply voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Mass air flow sensor voltage: 0.1 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Mass air flow sensor voltage: 4.9 V or more in certain operation condition</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Sensor output: 0.7 times of target value at normal condition [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>Sensor output: 0.7 times of target value at normal condition [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>Engine is not stopped forcibly by ECU. However KUBOTA strongly recommends operator to stop engine as soon as possible.</li> </ul>	<ul style="list-style-type: none"> <li>Engine is not stopped forcibly by ECU. However KUBOTA strongly recommends operator to stop engine as soon as possible.</li> </ul>

9Y1200174CRS0131US0

Name		MAF sensor power supply : Low	Intake air temperature: high (Inter cooler model only)
ISO 14229 P-Code		P0104	P0111
J1939-73	SPN	132	172
	FMI	18	0
SPN Name SAE J1939 Table C1		Engine Inlet Air Mass Flow Rate	Air Inlet Temperature
DTC Name		MAF sensor power supply : Low	Intake air temperature: high Inter cooler model only
Management Unit for Detected Part		MAFSPGS	THAABH
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit of sensor power supply line / ECU internal circuit</li> </ul>	<ul style="list-style-type: none"> <li>Intake air temperature too high</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Starter switch signal (ECU:V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Key switch is ON</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Battery voltage : 16 V or more</li> <li>Power supply voltage : 5.6 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Intake air temperature higher than ambient temperature +60 °C (+140 °F)</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>10 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		—	—
Remark		—	<ul style="list-style-type: none"> <li>Inter cooler model only</li> </ul>

9Y1200206CRS0063US0

Name		Intake air temperature error	
ISO 14229 P-Code		P0112	P0113
J1939-73	SPN	172	172
	FMI	4	3
SPN Name SAE J1939 Table C1		Engine Air Inlet Temperature	Engine Air Inlet Temperature
DTC Name		Intake air temperature error: Low	Intake air temperature error: High
Management Unit for Detected Part		THAL	THAH
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit or +B short circuit of sensor / harness</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Voltage of intake air temperature sensor is 0.05 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Voltage of intake air temperature sensor is 4.9 V or above</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>During start-up = -20 °C (-4 °F) [default value]</li> <li>Under other conditions = 40 °C (104 °F) [default value]</li> </ul>	<ul style="list-style-type: none"> <li>During start-up = -20 °C (-4 °F) [default value]</li> <li>Under other conditions = 40 °C (104 °F) [default value]</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Amount of white smoke increases at low temperatures</li> </ul>	<ul style="list-style-type: none"> <li>Amount of white smoke increases at low temperatures</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>30 sec.</li> </ul>	<ul style="list-style-type: none"> <li>30 sec.</li> </ul>
Remark			

9Y1200174CRS0597US0

Name		Coolant temperature sensor abnormality	
ISO 14229 P-Code		P0117	P0118
J1939-73	SPN	110	110
	FMI	4	3
SPN Name SAE J1939 Table C1		Engine Coolant Temperature	Engine Coolant Temperature
DTC Name		Coolant temperature sensor: Low	Coolant temperature sensor: High
Management Unit for Detected Part		THWL	THWH
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit or +B short circuit of sensor / harness</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Voltage of coolant temperature sensor is 0.1 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Voltage of coolant temperature sensor is 4.9 V or above</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>During start-up = -25 °C (-13 °F) [default value]</li> <li>Under other conditions = 80 °C (176 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>During start-up = -25 °C (-13 °F) [default value]</li> <li>Under other conditions = 80 °C (176 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Amount of white smoke increases at low temperatures</li> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>Amount of white smoke increases at low temperatures</li> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		—	—
Remark			

9Y1200174CRS0133US0

<b>Name</b>		<b>Fuel high temperature</b>
<b>ISO 14229 P-Code</b>		<b>P0181</b>
<b>J1939-73</b>	<b>SPN</b>	174
	<b>FMI</b>	0
<b>SPN Name SAE J1939 Table C1</b>		Fuel Temperature
<b>DTC Name</b>		Fuel high temperature
<b>Management Unit for Detected Part</b>		THFABH
<b>Detection item</b>		<ul style="list-style-type: none"> <li>Fuel temperature high</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Passed 300 sec after cranking</li> <li>Engine speed is 800 min<sup>-1</sup> (rpm) or more</li> <li>Fuel temperature sensor is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>Fuel temperature higher than 90 °C (194 °F)</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>10 sec. or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>None</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
<b>Delay time for recovery</b>		<ul style="list-style-type: none"> <li>30 sec.</li> </ul>
<b>Remark</b>		

9Y1200174CRS0598US0

Name		Fuel temperature sensor abnormality	
ISO 14229 P-Code		P0182	P0183
J1939-73	SPN	174	174
	FMI	4	3
SPN Name SAE J1939 Table C1		Engine Fuel Temperature 1	Engine Fuel Temperature 1
DTC Name		Fuel temperature sensor: Low	Fuel temperature sensor: High
Management Unit for Detected Part		THFL	THFH
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit or +B short circuit of sensor / harness</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Voltage of temperature sensor in supply pump is 0.1 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Voltage of temperature sensor in supply pump is 4.9 V or above</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>During start-up = -20 °C (-4 °F) [default value]</li> <li>Under other conditions = 45 °C (113 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>During start-up = -20 °C (-4 °F) [default value]</li> <li>Under other conditions = 45 °C (113 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>30 sec.</li> </ul>	<ul style="list-style-type: none"> <li>30 sec.</li> </ul>
Remark			

9Y1200174CRS0134US0



Name		Rail pressure sensor abnormality	
ISO 14229 P-Code		P0192	P0193
J1939-73	SPN	157	157
	FMI	4	3
SPN Name SAE J1939 Table C1		Engine Injector Metering Rail 1 Pressure	Engine Injector Metering Rail 1 Pressure
DTC Name		Rail pressure sensor: Low	Rail pressure sensor: High
Management Unit for Detected Part		PCL	PCH
Detection item		<ul style="list-style-type: none"> <li>• Ground short circuit of sensor / harness</li> <li>• Failure of sensor</li> </ul>	<ul style="list-style-type: none"> <li>• Open circuit or +B short circuit of sensor / harness.</li> <li>• Failure of sensor</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Sensor supply voltage VCC# is normal</li> </ul>	<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Sensor supply voltage VCC# is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• Voltage of rail pressure sensor is 0.7 V or less</li> </ul>	<ul style="list-style-type: none"> <li>• Voltage of rail pressure sensor is 4.9 V or above</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• Transient</li> </ul>	<ul style="list-style-type: none"> <li>• Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 50 % of normal condition</li> <li>• Speed limitation (Accelerator limitation: 50 %)</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> <li>• Engine forcibly stopped 60 sec. later</li> </ul>	<ul style="list-style-type: none"> <li>• Output limitation: Approximately 50 % of normal condition</li> <li>• Speed limitation (Accelerator limitation: 50 %)</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> <li>• Engine forcibly stopped 60 sec. later</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> <li>• Worsening running noise</li> <li>• Increase in white smoke</li> <li>• Engine stops</li> </ul>	<ul style="list-style-type: none"> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> <li>• Worsening running noise</li> <li>• Increase in white smoke</li> <li>• Engine stops</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>	<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>• To minimize PM emission to DPF</li> </ul>	<ul style="list-style-type: none"> <li>• To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0135US0

<b>Name</b>		<b>Injector charge voltage: High</b>
<b>ISO 14229 P-Code</b>		<b>P0200</b>
<b>J1939-73</b>	<b>SPN</b>	523535
	<b>FMI</b>	0
<b>SPN Name SAE J1939 Table C1</b>		proprietary
<b>DTC Name</b>		Injector charge voltage: High
<b>Management Unit for Detected Part</b>		OCHG
<b>Detection item</b>		<ul style="list-style-type: none"> <li>• Injector charge voltage: High</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• CPU is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>• Injector charge voltage: High</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>• 10 sec. or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> <li>• Engine forcibly stopped 60 sec. later</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> <li>• Engine stops</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>• ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		—
<b>Remark</b>		

9Y1200174CRS0599US0

Name		Open circuit of harness/coil	
ISO 14229 P-Code		P0201	P0202
J1939-73	SPN	651	653
	FMI	3	3
SPN Name SAE J1939 Table C1		Engine Injector Cylinder #01	Engine Injector Cylinder #03
DTC Name		Open circuit of harness/coil in 1st cylinder injector	Open circuit of harness/coil in 3rd cylinder injector
Management Unit for Detected Part		NCTWV1	NCTWV2
Detection item		<ul style="list-style-type: none"> <li>• Open circuit of harness</li> <li>• Open circuit of injector coil</li> </ul>	<ul style="list-style-type: none"> <li>• Open circuit of harness</li> <li>• Open circuit of injector coil</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Engine is operating</li> <li>• Battery voltage is normal</li> <li>• During injection</li> <li>• CPU is normal</li> </ul>	<ul style="list-style-type: none"> <li>• Engine is operating</li> <li>• Battery voltage is normal</li> <li>• During injection</li> <li>• CPU is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• Open circuit of harness or open circuit of injector coil</li> </ul>	<ul style="list-style-type: none"> <li>• Open circuit of harness or open circuit of injector coil</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• 8 times or more</li> </ul>	<ul style="list-style-type: none"> <li>• 8 times or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Insufficient output</li> <li>• Large vibration</li> <li>• Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>• Insufficient output</li> <li>• Large vibration</li> <li>• Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>	<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>• Injectors which have no DTC are operated</li> <li>• To minimize PM emission to DPF</li> </ul>	<ul style="list-style-type: none"> <li>• Injectors which have no DTC are operated</li> <li>• To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0136US0

Name		Open circuit of harness/coil	
ISO 14229 P-Code		P0203	P0204
J1939-73	SPN	654	652
	FMI	3	3
SPN Name SAE J1939 Table C1		Engine Injector Cylinder #04	Engine Injector Cylinder #02
DTC Name		Open circuit of harness/coil in 4th cylinder injector	Open circuit of harness/coil in 2nd cylinder injector
Management Unit for Detected Part		NCTWV3	NCTWV4
Detection item		<ul style="list-style-type: none"> <li>• Open circuit of harness</li> <li>• Open circuit of injector coil</li> </ul>	<ul style="list-style-type: none"> <li>• Open circuit of harness</li> <li>• Open circuit of injector coil</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Engine is operating</li> <li>• Battery voltage is normal</li> <li>• During injection</li> <li>• CPU is normal</li> </ul>	<ul style="list-style-type: none"> <li>• Engine is operating</li> <li>• Battery voltage is normal</li> <li>• During injection</li> <li>• CPU is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• Open circuit of harness or open circuit of injector coil</li> </ul>	<ul style="list-style-type: none"> <li>• Open circuit of harness or open circuit of injector coil</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• 8 times or more</li> </ul>	<ul style="list-style-type: none"> <li>• 8 times or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Insufficient output</li> <li>• Large vibration</li> <li>• Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>• Insufficient output</li> <li>• Large vibration</li> <li>• Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>	<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>• Injectors which have no DTC are operated</li> <li>• To minimize PM emission to DPF</li> </ul>	<ul style="list-style-type: none"> <li>• Injectors which have no DTC are operated</li> <li>• To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0137US0

Name		Engine overheat	Engine overrun
ISO 14229 P-Code		P0217	P0219
J1939-73	SPN	110	190
	FMI	0	0
SPN Name SAE J1939 Table C1		Engine Coolant Temperature	Engine Speed
DTC Name		Engine overheat	Engine overrun
Management Unit for Detected Part		THWOT	NEOR
Detection item		• Overheat of engine coolant temperature	• Engine speed exceeds threshold speed
DTC Set Preconditions		• Coolant temperature sensor is normal	• Key switch is ON
DTC set parameter		• Engine coolant temperature $\geq 120\text{ }^{\circ}\text{C}$ ( $248\text{ }^{\circ}\text{F}$ )	• Engine speed $\geq 3500\text{ min}^{-1}$ (rpm)
Time to action or number of error detection		• 5 sec. or more	• 3 revolutions or more
Limp Home Action by engine ECU (system action)		• Output limitation: Approximately 75 % of normal condition • EGR stop • Intake throttle 100 % open	• Stop injection ( $Q = 0\text{ mm}^3/\text{st}$ )
Behaviour During Malfunction		• Insufficient output • Overheat	• Overrun
Engine Warning Light		• ON	• ON
Recovery from error		• Diagnostic counter = zero	• Diagnostic counter = zero
Delay time for recovery		• 30 sec.	• Immediately
Remark			

9Y1200174CRS0600US0

Name		Boost pressure sensor abnormality	
ISO 14229 P-Code		P0237	P0238
J1939-73	SPN	102	102
	FMI	4	3
SPN Name SAE J1939 Table C1		Engine Intake Manifold #1 Pressure	Engine Intake Manifold #1 Pressure
DTC Name		Boost pressure sensor: Low	Boost pressure sensor: High
Management Unit for Detected Part		PIML	PIMH
Detection item		<ul style="list-style-type: none"> <li>• Ground short circuit of sensor / harness</li> <li>• Failure of sensor</li> </ul>	<ul style="list-style-type: none"> <li>• Open circuit or +B short circuit of sensor / harness</li> <li>• Failure of sensor</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Sensor supply voltage VCC# is normal</li> </ul>	<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Sensor supply voltage VCC# is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• Voltage of boost pressure sensor is 0.2 V or below</li> </ul>	<ul style="list-style-type: none"> <li>• Voltage of boost pressure sensor is 4.9 V or above</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• 2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>• 2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• 65kPa (0.66 kgf/cm<sup>2</sup>, 9.4 psi) [default value]</li> </ul>	<ul style="list-style-type: none"> <li>• 65 kPa (0.66 kgf/cm<sup>2</sup>, 9.4 psi) [default value]</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Insufficient output</li> </ul>	<ul style="list-style-type: none"> <li>• Insufficient output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>	<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>• Default value is changed in consideration with high altitude usage</li> </ul>	<ul style="list-style-type: none"> <li>• Default value is changed in consideration with high altitude usage</li> </ul>

9Y1200174CRS0138US0

Name		Crankshaft position sensor (NE sensor) abnormality	
ISO 14229 P-Code		P0335	P0336
J1939-73	SPN	636	636
	FMI	8	2
SPN Name SAE J1939 Table C1		Engine Position Sensor	Engine Position Sensor
DTC Name		No input of NE sensor (Crankshaft position sensor) pulse	NE sensor (Crankshaft position sensor) pulse number error
Management Unit for Detected Part		NENOP	NEPUM
Detection item		<ul style="list-style-type: none"> <li>• Open circuit or short circuit of sensor / harness</li> <li>• Failure of sensor</li> </ul>	<ul style="list-style-type: none"> <li>• Open circuit or short circuit of sensor / harness</li> <li>• Failure of sensor</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Sensor supply voltage VCC# is normal</li> <li>• Engine is not stalled</li> </ul>	<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Sensor supply voltage VCC# is normal</li> <li>• 350 min<sup>-1</sup> (rpm) or higher</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• No recognition of Ne sensor pulse</li> </ul>	<ul style="list-style-type: none"> <li>• Pulse count per rotation is not 56 teeth</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• 10 times or more</li> </ul>	<ul style="list-style-type: none"> <li>• 10 times or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		(Running only with G signal) <ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Vibration is slightly large</li> <li>• Insufficinet output</li> </ul>	(Running only with G signal) <ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Vibration is slightly large</li> <li>• Insufficinet output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>	<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>• Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>• Delay time varies with engine speed in proportional relation</li> <li>• If it is set 30 sec. at 800 min<sup>-1</sup> (rpm), it is shorten to 15 sec. at 1600 min<sup>-1</sup> (rpm) operation</li> </ul>	<ul style="list-style-type: none"> <li>• Delay time varies with engine speed in proportional relation</li> <li>• If it is set 30 sec. at 800 min<sup>-1</sup> (rpm), it is shorten to 15 sec. at 1600 min<sup>-1</sup> (rpm) operation</li> </ul>
Remark			

9Y1200174CRS0139US0

Name		Camshaft position sensor (G sensor) abnormality	
ISO 14229 P-Code		P0340	P0341
J1939-73	SPN	723	723
	FMI	8	2
SPN Name SAE J1939 Table C1		Engine Speed 2	Engine Speed 2
DTC Name		No input of G sensor (Camshaft position sensor) pulse	G sensor (Camshaft position sensor) pulse number error
Management Unit for Detected Part		GNOP	GPUM
Detection item		<ul style="list-style-type: none"> <li>Open circuit or short circuit of sensor / harness</li> <li>Failure of sensor</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit or short circuit of sensor / harness</li> <li>Failure of sensor</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC# is normal</li> <li>Engine is not stalled</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC# is normal</li> <li>Engine speed is 350 min<sup>-1</sup> (rpm) or higher</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>No recognition of G sensor pulse</li> </ul>	<ul style="list-style-type: none"> <li>Pulse count per rotation is not 5 teeth</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>10 times or more</li> </ul>	<ul style="list-style-type: none"> <li>10 times or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Behaviour During Malfunction		(Invalid G signal) <ul style="list-style-type: none"> <li>Engine hesitates at start-up</li> </ul>	(Invalid G signal) <ul style="list-style-type: none"> <li>Engine hesitates at start-up</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>Delay time varies with engine speed in proportional relation</li> <li>If it is set 30 sec. at 800 min<sup>-1</sup> (rpm), it is shorten to 15 sec. at 1600 min<sup>-1</sup> (rpm) operation</li> </ul>	<ul style="list-style-type: none"> <li>Delay time varies with engine speed in proportional relation</li> <li>If it is set 30 sec. at 800 min<sup>-1</sup> (rpm), it is shorten to 15 sec. at 1600 min<sup>-1</sup> (rpm) operation</li> </ul>
Remark			

9Y1200174CRS0140US0



Name		Air heater relay driving circuit abnormality	
ISO 14229 P-Code		P0380	P0380
J1939-73	SPN	523544	523544
	FMI	3	4
SPN Name SAE J1939 Table C1		proprietary	proprietary
DTC Name		+B short of air heater relay driving circuit	Ground short of air heater relay driving circuit
Management Unit for Detected Part		GRELBT	GRELGD
Detection item		<ul style="list-style-type: none"> <li>+B short of air heater relay driving circuit</li> </ul>	<ul style="list-style-type: none"> <li>Ground short or open circuit of air heater relay driving circuit</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>During air heater relay drive command is activated</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Other than during air heater relay drive command is activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>+B short circuit of harness</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit of harness, Ground short circuit</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>1 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>1 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Behaviour During Malfunction		(At low temperature) <ul style="list-style-type: none"> <li>Faulty starting</li> <li>Increase in white smoke</li> </ul>	(At low temperature) <ul style="list-style-type: none"> <li>Faulty starting</li> <li>Increase in white smoke</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark			

9Y1200174CRS0141US0

Name		EGR actuator abnormality		
ISO 14229 P-Code		P0403	P0404	P0409
J1939-73	SPN	523574	523574	523572
	FMI	3	4	4
SPN Name SAE J1939 Table C1		proprietary	proprietary	proprietary
DTC Name		EGR actuator open circuit	EGR actuator coil short	EGR position sensor failure
Management Unit for Detected Part		DCMEGROPC	DCMEGROCC	LEGRC
Detection item		<ul style="list-style-type: none"> <li>EGR actuator open circuit</li> </ul>	<ul style="list-style-type: none"> <li>EGR actuator coil short</li> </ul>	<ul style="list-style-type: none"> <li>EGR position sensor failure</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>No DTC of U0077 "CAN1 Bus off"</li> <li>EGR control line is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>No DTC of U0077 "CAN1 Bus off"</li> <li>EGR control line is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>No DTC of U0077 "CAN1 Bus off"</li> <li>EGR control line is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>EGR actuator open error signal received via CAN</li> </ul>	<ul style="list-style-type: none"> <li>EGR actuator coil short error signal received via CAN</li> </ul>	<ul style="list-style-type: none"> <li>EGR position sensor error signal received via CAN</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–	–
Remark				

9Y1200174CRS0142US0

<b>Name</b>		<b>Oil pressure error</b>
<b>ISO 14229 P-Code</b>		<b>P0524</b>
<b>J1939-73</b>	<b>SPN</b>	100
	<b>FMI</b>	1
<b>SPN Name SAE J1939 Table C1</b>		Engine Oil Pressure
<b>DTC Name</b>		Oil pressure error
<b>Management Unit for Detected Part</b>		POILDN
<b>Detection item</b>		<ul style="list-style-type: none"> <li>• Oil pressure switch</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Key switch turn ON</li> <li>• Starter Switch signal (ECU: V12 terminal) is not activated</li> <li>• 10 sec or more after engine start [700 min<sup>-1</sup> (rpm) or higher]</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>• Oil pressure switch ON: continues one sec or more</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>• Transient</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>• None</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>• Engine stops</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>• ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		–
<b>Remark</b>		

9Y1200174CRS0143US0

Name		Exhaust gas temperature sensor 1 (T1) abnormality	
ISO 14229 P-Code		P0543	P0544
J1939-73	SPN	3242	3242
	FMI	4	3
SPN Name SAE J1939 Table C1		After treatment 1 Diesel Particulate Filter Intake Gas Temperature	After treatment 1 Diesel Particulate Filter Intake Gas Temperature
DTC Name		Exhaust gas temperature sensor 1: Low	Exhaust gas temperature sensor 1: High
Management Unit for Detected Part		THAEX1L	THAEX1H
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit or +B short circuit of sensor / harness.</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Coolant temperature is 65 °C (149 °F) or more: continues longer than 10 min. after engine starting</li> <li>100 °C (212 °F) ≤ T0 ≤ 800 °C (1472 °F): continues longer than 10 sec. or 100 °C (212 °F) ≤ T2 ≤ 800 °C (1472 °F): continues longer than 10sec.</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Diesel Particulate Filter (hereinafter referred to as the "DPF") inlet temperature sensor (T1) voltage: 0.08 V or less</li> </ul>	<ul style="list-style-type: none"> <li>DPF inlet temperature sensor (T1) voltage: 4.92 V or more</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>5 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>120 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>0 °C (32 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>0 °C (32 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		—	—
Remark			

9Y1200174CRS0601US0

Name		Exhaust gas temperature sensor 0 (T0) abnormality	
ISO 14229 P-Code		P0546	P0547
J1939-73	SPN	4765	4765
	FMI	4	3
SPN Name SAE J1939 Table C1		After treatment 1 Diesel Oxidation Catalyst Intake Gas Temperature	After treatment 1 Diesel Oxidation Catalyst Intake Gas Temperature
DTC Name		Exhaust gas temperature sensor 0: Low	Exhaust gas temperature sensor 0: High
Management Unit for Detected Part		THAEX0L	THAEX0H
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit or +B short circuit of sensor / harness.</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Coolant temperature is 65 °C (149 °F) or more: continues longer than 5 min. after engine starting</li> <li>100 °C (212 °F) ≤ T1 ≤ 800 °C (1472 °F): continues longer than 10 sec. or 100 °C (212 °F) ≤ T2 ≤ 800 °C (1472 °F): continues longer than 10 sec.</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>DOC inlet temperature sensor (T0) voltage: 0.08 V or less</li> </ul>	<ul style="list-style-type: none"> <li>DOC inlet temperature sensor (T0) voltage: 4.92 V or more</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>5 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>120 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>0 °C (32 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>0 °C (32 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark			

9Y1200174CRS0144US0

Name		Battery voltage abnormality	
ISO 14229 P-Code		P0562	P0563
J1939-73	SPN	168	168
	FMI	4	3
SPN Name SAE J1939 Table C1		Battery Potential / Power Input 1	Battery Potential / Power Input 1
DTC Name		Battery voltage: Low	Battery voltage: High
Management Unit for Detected Part		VBBL	VBBH
Detection item		<ul style="list-style-type: none"> <li>Open circuit, short circuit or damage of harness</li> <li>Failure of battery</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit, short circuit or damage of harness</li> <li>Failure of battery</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Key switch is ON</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>Key switch is ON</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>ECU recognition of battery voltage is below 16 V in 24 V system</li> <li>Not monitored during cranking</li> </ul>	<ul style="list-style-type: none"> <li>ECU recognition of battery voltage is above 32 V in 24 V system</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>1 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>1 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Faulty starting</li> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> <li>Engine stops in some case</li> </ul>	<ul style="list-style-type: none"> <li>Faulty starting</li> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>30 sec.</li> </ul>	—
Remark			

9Y1200206CRS0064US0

Name		QR data abnormality	
ISO 14229 P-Code		P0602	P0602
J1939-73	SPN	523538	523538
	FMI	2	7
SPN Name SAE J1939 Table C1		proprietary	proprietary
DTC Name		QR data error	No QR data
Management Unit for Detected Part		QRERR	QRNOT
Detection item		<ul style="list-style-type: none"> <li>QR data read error from EEPROM</li> </ul>	<ul style="list-style-type: none"> <li>Area of QR data on EEPROM is vacant</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Key switch is ON</li> </ul>	<ul style="list-style-type: none"> <li>Key switch is ON</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>QR correction data exceeds threshold value</li> <li>Multiple check error (QR correction data for each injector has been stored in three locations. When this data is read and compared, an error is determined if there is difference in all three values.)</li> </ul>	<ul style="list-style-type: none"> <li>When QR correction data fails to write to the EEPROM (When the initial ECU value is "0", an error that QR data is not written to the disc at the time of vehicle shipment is detected.)</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Nozzle caribration is not executed</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>Nozzle correction factor = 0 [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>To cover each injector dispersion</li> </ul>	

9Y1200174CRS0146US0

Name		ECU FLASH ROM and CPU abnormality		
ISO 14229 P-Code		P0605	P0606	P0606
J1939-73	SPN	628	1077	523527
	FMI	2	2	2
SPN Name SAE J1939 Table C1		Program Memory	Engine Fuel Injection Pump Controller	
DTC Name		ECU FLASH ROM error	ECU CPU (Main IC) error	ECU CPU (Monitoring IC) error
Management Unit for Detected Part		FROM	MCPU	SCPU
Detection item		<ul style="list-style-type: none"> <li>FLASH ROM error</li> </ul>	<ul style="list-style-type: none"> <li>Failure of CPU</li> </ul>	<ul style="list-style-type: none"> <li>Failure of monitoring IC of CPU</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Key switch is ON</li> </ul>	<ul style="list-style-type: none"> <li>Key switch is ON</li> <li>Battery voltage is 10 V or more</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>Key switch is ON</li> <li>Battery voltage is 10 V or more</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>3 times or more consecutive inconsistencies in checksum</li> </ul>	<ul style="list-style-type: none"> <li>CPU abnormality counter ≥ 5 times (RUN pulse abnormality occurs 5 times or more)</li> </ul>	<ul style="list-style-type: none"> <li>Abnormality continues for 2000 msec or more after the ECU is turned ON</li> <li>RUN pulse abnormality</li> <li>Above conditions occur continuously for 700 msec or more</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>1 time or more</li> </ul>	<ul style="list-style-type: none"> <li>1 time or more</li> </ul>	<ul style="list-style-type: none"> <li>1 time or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Engine stopped without delay</li> </ul>	<ul style="list-style-type: none"> <li>Engine Stop</li> </ul>	<ul style="list-style-type: none"> <li>Engine Stop</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Engine stops</li> </ul>	<ul style="list-style-type: none"> <li>Engine stops</li> </ul>	<ul style="list-style-type: none"> <li>Engine stops</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		—	—	—
Remark				

9Y1200174CRS0147US0



Name		Injector charge voltage abnormality
ISO 14229 P-Code		P0611
J1939-73	SPN	523525
	FMI	1
SPN Name SAE J1939 Table C1		proprietary
DTC Name		Injector charge voltage: Low
Management Unit for Detected Part		LCHG
Detection item		<ul style="list-style-type: none"> <li>• Injector charge voltage: Low</li> <li>• Failure of charge circuit of ECU</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• CPU is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• Injector charge voltage: Low</li> <li>• Failure of charge circuit of ECU</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Insufficinet output</li> <li>• Worsening exhaust gas performance</li> <li>• Engine stops in some case</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		—
Remark		<ul style="list-style-type: none"> <li>• To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0148US0

Name		SCV drive system abnormality	
ISO 14229 P-Code		P0628	P0629
J1939-73	SPN	1347	1347
	FMI	4	3
SPN Name SAE J1939 Table C1		Engine Fuel Feed Pump Pressurizing Assembly #1	Engine Fuel Feed Pump Pressurizing Assembly #1
DTC Name		SCV drive system error	+B short circuit of SCV
Management Unit for Detected Part		DRSCV	BSSCV
Detection item		<ul style="list-style-type: none"> <li>Open circuit or ground short circuit of SCV</li> </ul>	<ul style="list-style-type: none"> <li>+B short circuit of SCV</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Key switch is ON</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Key switch is ON</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Open circuit or ground short of SCV</li> </ul>	<ul style="list-style-type: none"> <li>+B short circuit of SCV</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.6 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.6 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> <li>Speed limitation (Accelerator limitation: 50 %)</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> <li>Engine forcibly stopped 60 sec later</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> <li>Speed limitation (Accelerator limitation: 50 %)</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> <li>Engine forcibly stopped 60 sec later</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficinet output</li> <li>Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>Insufficinet output</li> <li>Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		—	—
Remark			<ul style="list-style-type: none"> <li>Engine speed may go down due to low fuel pressure regardless limp home de-rating</li> <li>Engine may stop automatically before stopped forcibly by ECU</li> </ul>

9Y1200174CRS0587US0

Name		Sensor supply voltage 1 abnormality	
ISO 14229 P-Code		P0642	P0643
J1939-73	SPN	3509	3509
	FMI	4	3
SPN Name SAE J1939 Table C1		Sensor supply voltage 1	Sensor supply voltage 1
DTC Name		Sensor supply voltage 1: Low	Sensor supply voltage 1: High
Management Unit for Detected Part		VCC1L	VCC1H
Detection item		<ul style="list-style-type: none"> <li>• Sensor supply voltage 1 error or recognition error</li> </ul>	<ul style="list-style-type: none"> <li>• Sensor supply voltage 1 error or recognition error</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Key switch turn ON</li> <li>• Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Key switch turn ON</li> <li>• Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• Voltage to sensor is below 4.375 V</li> </ul>	<ul style="list-style-type: none"> <li>• Voltage to sensor is above 5.625 V</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• Transient</li> </ul>	<ul style="list-style-type: none"> <li>• Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 50 % of normal condition</li> <li>• Speed limitation (Accelerator limitation: 50 %)</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>• Output limitation: Approximately 50 % of normal condition</li> <li>• Speed limitation (Accelerator limitation: 50 %)</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> <li>• Engine stops in some case</li> </ul>	<ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> <li>• Engine stops in some case</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>	<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>• Emission related</li> </ul>	<ul style="list-style-type: none"> <li>• Emission related</li> </ul>

9Y1200174CRS0149US0

Name		Sensor supply voltage 2 abnormality	
ISO 14229 P-Code		P0652	P0653
J1939-73	SPN	3510	3510
	FMI	4	3
SPN Name SAE J1939 Table C1		Sensor supply voltage 2	Sensor supply voltage 2
DTC Name		Sensor supply voltage 2: Low	Sensor supply voltage 2: High
Management Unit for Detected Part		VCC2L	VCC2H
Detection item		<ul style="list-style-type: none"> <li>• Sensor supply voltage 2 error or recognition error</li> </ul>	<ul style="list-style-type: none"> <li>• Sensor supply voltage 2 error or recognition error</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Key switch turn ON</li> <li>• Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Key switch turn ON</li> <li>• Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• Voltage to sensor is below 4.375 V</li> </ul>	<ul style="list-style-type: none"> <li>• Voltage to sensor is above 5.625 V</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• Transient</li> </ul>	<ul style="list-style-type: none"> <li>• Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>	<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>• Emission related</li> </ul>	<ul style="list-style-type: none"> <li>• Emission related</li> </ul>

9Y1200174CRS0150US0

Name		Sensor supply voltage 3 abnormality	
ISO 14229 P-Code		P0662	P0663
J1939-73	SPN	3511	3511
	FMI	4	3
SPN Name SAE J1939 Table C1		Sensor supply voltage 3	Sensor supply voltage 3
DTC Name		Sensor supply voltage 3: Low	Sensor supply voltage 3: High
Management Unit for Detected Part		VCC3L	VCC3H
Detection item		<ul style="list-style-type: none"> <li>• Sensor supply voltage 3 error or recognition error</li> </ul>	<ul style="list-style-type: none"> <li>• Sensor supply voltage 3 error or recognition error</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Key switch turn ON</li> <li>• Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Key switch turn ON</li> <li>• Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• Voltage to sensor is below 4 V</li> </ul>	<ul style="list-style-type: none"> <li>• Voltage to sensor is above 6 V</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• Transient</li> </ul>	<ul style="list-style-type: none"> <li>• Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> <li>• Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> <li>• Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>	<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>• Emission related</li> </ul>	<ul style="list-style-type: none"> <li>• Emission related</li> </ul>

9Y1200206CRS0065US0

Name		Sensor supply voltage 4 abnormality	
ISO 14229 P-Code		P0672	P0673
J1939-73	SPN	3512	3512
	FMI	4	3
SPN Name SAE J1939 Table C1		Sensor supply voltage 4	Sensor supply voltage 4
DTC Name		Sensor supply voltage 4: Low	Sensor supply voltage 4: High
Management Unit for Detected Part		VCC4L	VCC4H
Detection item		<ul style="list-style-type: none"> <li>• Sensor supply voltage 4 error or recognition error</li> </ul>	<ul style="list-style-type: none"> <li>• Sensor supply voltage 4 error or recognition error</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Key switch turn ON</li> <li>• Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> <li>• Key switch turn ON</li> <li>• Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• Voltage to sensor is below 4 V</li> </ul>	<ul style="list-style-type: none"> <li>• Voltage to sensor is above 6 V</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• Transient</li> </ul>	<ul style="list-style-type: none"> <li>• Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>• Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>• Faulty starting</li> <li>• Insufficient output</li> <li>• Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>	<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>• Emission related</li> </ul>	<ul style="list-style-type: none"> <li>• Emission related</li> </ul>

9Y1200206CRS0066US0

<b>Name</b>		<b>Main relay is locked in closed position</b>
<b>ISO 14229 P-Code</b>		<b>P0687</b>
<b>J1939-73</b>	<b>SPN</b>	1485
	<b>FMI</b>	2
<b>SPN Name SAE J1939 Table C1</b>		ECM Main Relay
<b>DTC Name</b>		Main relay is locked in closed position
<b>Management Unit for Detected Part</b>		MRYCS
<b>Detection item</b>		<ul style="list-style-type: none"> <li>• Failure of main relay</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>• Key switch is OFF</li> <li>• Engine stops</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>• Main relay stays active longer than 1 sec. without command</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>• 2 times or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>• None</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>• Dead battery</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>• OFF</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>• Diagnostic counter = zero</li> </ul>
<b>Delay time for recovery</b>		<ul style="list-style-type: none"> <li>• 5.3 sec.</li> </ul>
<b>Remark</b>		

9Y1200174CRS0602US0

Name		Pump seizing
ISO 14229 P-Code		P1274
J1939-73	SPN	523539
	FMI	2
SPN Name SAE J1939 Table C1		proprietary
DTC Name		Pump seizing 1
Management Unit for Detected Part		PMPPR
Detection item		<ul style="list-style-type: none"> <li>High pressure 1 error</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Sensor supply voltage VCC# is normal</li> <li>Rail pressure sensor is normal</li> </ul>
DTC set parameter		(Approximate parameter) <ul style="list-style-type: none"> <li>Rail pressure of 230 MPa (2350 kgf/cm<sup>2</sup>, 33400 psi) or more continues 1 second under the condition of above 800 min<sup>-1</sup> (rpm)</li> <li>Rail pressure of 220 MPa (2250 kgf/cm<sup>2</sup>, 31900 psi) or more continues 1 second under the condition of below 800 min<sup>-1</sup> (rpm) [Threshold changes depending on the engine speed. 700 min<sup>-1</sup> (rpm) should be used as a reference]</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>1 time or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> <li>Speed limitation (Accelerator limitation: 50 %)</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		—
Remark		<ul style="list-style-type: none"> <li>To minimize PM emission to DPF</li> <li>To avoid extremely high pressure in injection system</li> </ul>

9Y1200174CRS0151US0



<b>Name</b>		<b>Pump seizing</b>
<b>ISO 14229 P-Code</b>		<b>P1275</b>
<b>J1939-73</b>	<b>SPN</b>	523540
	<b>FMI</b>	2
<b>SPN Name SAE J1939 Table C1</b>		proprietary
<b>DTC Name</b>		Pump seizing 2
<b>Management Unit for Detected Part</b>		PMPEX
<b>Detection item</b>		<ul style="list-style-type: none"> <li>High pressure 2 error</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Sensor supply voltage VCC# is normal</li> <li>Rail pressure sensor is normal</li> </ul>
<b>DTC set parameter</b>		<p>(Approximate parameter)</p> <ul style="list-style-type: none"> <li>Rail pressure of above 197 MPa (2010 kgf/cm<sup>2</sup>, 28600 psi), and below 230 MPa (2350 kgf/cm<sup>2</sup>, 33400 psi) continues total time for 35 seconds under condition of above 800 min<sup>-1</sup> (rpm) [Threshold changes depending on the engine speed. 2000 min<sup>-1</sup> (rpm) should be used as a reference]</li> <li>Or, rail pressure of above 220 MPa (2250 kgf/cm<sup>2</sup>, 31900 psi) continues total time for 1.7 second under condition of below 800 min<sup>-1</sup> (rpm) [Threshold changes depending on the engine speed. 700 min<sup>-1</sup> (rpm) should be used as a reference]</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>1 time or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> <li>Speed limitation (Accelerator limitation: 50 %)</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		–
<b>Remark</b>		<ul style="list-style-type: none"> <li>To minimize PM emission to DPF</li> <li>To avoid extremely high pressure in injection system</li> </ul>

9Y1200174CRS0603US0

Name		EEPROM check sum error	Intake throttle feedback error
ISO 14229 P-Code		P1990	P2108
J1939-73	SPN	523700	523580
	FMI	13	2
SPN Name SAE J1939 Table C1		proprietary	proprietary
DTC Name		EEPROM check sum error	Intake throttle feedback error
Management Unit for Detected Part		EEPKB	DCMIFB
Detection item		• KBT-EEPROM check sum error	• Intake throttle feedback error
DTC Set Preconditions		• Battery voltage is normal	• Battery voltage is normal
DTC set parameter		• EEPROM check sum error	(Approximate parameter) • Deviation of throttle position is not corrected in 20 times
Time to action or number of error detection		• Transient	• 5 sec. or more
Limp Home Action by engine ECU (system action)		• None	• Output limitation: Approximately 75 % of normal condition • Intake throttle 100 % open
Behaviour During Malfunction		• None	• None
Engine Warning Light		• ON	• ON
Recovery from error		• Key switch turn OFF	• Key switch turn OFF
Delay time for recovery		–	–
Remark			

9Y1200206CRS0067US0

Name		Accelerator position sensor 1 abnormality	
ISO 14229 P-Code		P2122	P2123
J1939-73	SPN	91	91
	FMI	4	3
SPN Name SAE J1939 Table C1		Accelerator Pedal Position 1	Accelerator Pedal Position 1
DTC Name		Accelerator position sensor 1: Low	Accelerator position sensor 1: High
Management Unit for Detected Part		ACCP1L	ACCP1H
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit or open circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Battery short circuit out of sensor / harness</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC2 is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC2 is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Voltage of accelerator position sensor 1 is 0.3 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Voltage of accelerator position sensor 1 is 4.8 V or less</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Forced Idle (Accelerator = 0 %)</li> </ul>	<ul style="list-style-type: none"> <li>Forced Idle (Accelerator = 0 %)</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>3 sec.</li> </ul>	<ul style="list-style-type: none"> <li>3 sec.</li> </ul>
Remark			

9Y1200206CRS0068US0

Name		Accelerator position sensor 2 abnormality	
ISO 14229 P-Code		P2127	P2128
J1939-73	SPN	29	29
	FMI	4	3
SPN Name SAE J1939 Table C1		Accelerator Pedal Position 2	Accelerator Pedal Position 2
DTC Name		Accelerator position sensor 2: Low	Accelerator position sensor 2: High
Management Unit for Detected Part		ACCP2L	ACCP2H
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit or open circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Battery short circuit out of sensor / harness</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC1 is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC1 is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Voltage of accelerator position sensor 2 is 0.3 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Voltage of accelerator position sensor 2 is 4.8 V or less</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Forced Idle (Accelerator = 0 %)</li> </ul>	<ul style="list-style-type: none"> <li>Forced Idle (Accelerator = 0 %)</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>3 sec.</li> </ul>	<ul style="list-style-type: none"> <li>3 sec.</li> </ul>
Remark			

9Y1200174CRS0154US0

Name		Accelerator position sensor error (CAN)	Accelerator position sensor correlation error
ISO 14229 P-Code		P2131	P2135
J1939-73	SPN	523543	91
	FMI	2	2
SPN Name SAE J1939 Table C1		proprietary	Accel Pedal Sensor 1
DTC Name		Accelerator position sensor error (CAN)	Accelerator position sensor correlation error
Management Unit for Detected Part		ACCPCAN	ACCPP
Detection item		<ul style="list-style-type: none"> <li>Accelerator position sensor signal error (sensor / harness open circuit, ground short circuit etc)</li> </ul>	<ul style="list-style-type: none"> <li>Deviation from designed correlation in two sensors</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Key switch turn ON</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Accelerator position sensor1 is normal</li> <li>Accelerator position sensor2 is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Accelerator position sensor error signal received by CAN</li> </ul>	<ul style="list-style-type: none"> <li>Deviation from designed correlation in two sensors</li> <li>It depends on engine application</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Not applicable</li> </ul>	<ul style="list-style-type: none"> <li>Forced Idle (Accelerator = 0 %)</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero (CAN signal recovers)</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>Immediately</li> </ul>	<ul style="list-style-type: none"> <li>3 sec.</li> </ul>
Remark			

9Y1200174CRS0155US0

<b>Name</b>		<b>Common 1 system injector drive circuit open</b>
<b>ISO 14229 P-Code</b>		<b>P2146</b>
<b>J1939-73</b>	<b>SPN</b>	523523
	<b>FMI</b>	2
<b>SPN Name SAE J1939 Table C1</b>		proprietary
<b>DTC Name</b>		Injector drive circuit open in No.1 and 4 Cylinder simultaneously
<b>Management Unit for Detected Part</b>		NCCOM1
<b>Detection item</b>		<ul style="list-style-type: none"> <li>Wiring harness open circuit</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Engine is operating</li> <li>Battery voltage is normal</li> <li>During injection</li> <li>CPU is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>When wiring harness open circuit</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>8 times or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Large vibration</li> <li>Worsening exhaust gas performance</li> <li>Engine stops in some case</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		—
<b>Remark</b>		<ul style="list-style-type: none"> <li>Injectors which have no DTC are operated</li> <li>To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0588US0

Name		Common 1 TWV actuation system short	
ISO 14229 P-Code		P2147	P2148
J1939-73	SPN	523523	523523
	FMI	4	3
SPN Name SAE J1939 Table C1		proprietary	proprietary
DTC Name		1 & 4 cylinder injector short to ground at power supply side, or all cylinder injector short to ground	1 & 4 cylinder injector short to +B at power supply side, or all cylinder injector short to +B
Management Unit for Detected Part		GSTWV1	BSTWV1
Detection item		<ul style="list-style-type: none"> <li>Wiring harness short to ground</li> </ul>	<ul style="list-style-type: none"> <li>Wiring harness short to +B</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Engine is operating</li> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Engine is operating</li> <li>Battery voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>When wiring harness short to ground occurs</li> </ul>	<ul style="list-style-type: none"> <li>When wiring harness short to +B occurs</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>8 times or more</li> </ul>	<ul style="list-style-type: none"> <li>8 times or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Injectors which have DTC stop injection</li> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>Injectors which have error stop injection</li> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Large vibration</li> <li>Worsening exhaust gas performance</li> <li>Engine stops in some case</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Large vibration</li> <li>Worsening exhaust gas performance</li> <li>Engine stops in some case</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>Injectors which have no DTC are operated</li> <li>To minimize PM emission to DPF</li> </ul>	<ul style="list-style-type: none"> <li>Injectors which have no DTC are operated</li> <li>To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0156US0

<b>Name</b>		<b>Common 2 system injector drive circuit open</b>
<b>ISO 14229 P-Code</b>		<b>P2149</b>
<b>J1939-73</b>	<b>SPN</b>	523524
	<b>FMI</b>	2
<b>SPN Name SAE J1939 Table C1</b>		proprietary
<b>DTC Name</b>		Injector drive circuit open in No.2 and 3 Cylinder simultaneously
<b>Management Unit for Detected Part</b>		NCCOM2
<b>Detection item</b>		<ul style="list-style-type: none"> <li>Wiring harness open circuit</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Engine is operating</li> <li>Battery voltage is normal</li> <li>During injection</li> <li>CPU is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>When wiring harness open circuit</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>8 times or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Large vibration</li> <li>Worsening exhaust gas performance</li> <li>Engine stops in some case</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		—
<b>Remark</b>		<ul style="list-style-type: none"> <li>Injectors which have no DTC are operated</li> <li>To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0604US0



Name		Common 2 TWV actuation system short	
ISO 14229 P-Code		P2150	P2151
J1939-73	SPN	523524	523524
	FMI	4	3
SPN Name SAE J1939 Table C1		proprietary	proprietary
DTC Name		2 & 3 cylinder injector short to ground at power supply side, or all cylinder injector short to ground	2 & 3 cylinder injector short to +B at power supply side, or all cylinder injector short to +B
Management Unit for Detected Part		GSTWV2	BSTWV2
Detection item		<ul style="list-style-type: none"> <li>Wiring harness short to ground</li> </ul>	<ul style="list-style-type: none"> <li>Wiring harness short to +B</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Engine is operating</li> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Engine is operating</li> <li>Battery voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>When wiring harness short to ground occurs</li> </ul>	<ul style="list-style-type: none"> <li>When wiring harness short to +B occurs</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>8 times or more</li> </ul>	<ul style="list-style-type: none"> <li>8 times or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Injectors which have error stop injection</li> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>Injectors which have error stop injection</li> <li>Output limitation Approximately 75 % of normal condition</li> <li>EGR stop</li> <li>Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Large vibration</li> <li>Worsening exhaust gas performance</li> <li>Engine stops in some case</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Large vibration</li> <li>Worsening exhaust gas performance</li> <li>Engine stops in some case</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark		<ul style="list-style-type: none"> <li>Injectors which have no DTC are operated</li> <li>To minimize PM emission to DPF</li> </ul>	<ul style="list-style-type: none"> <li>Injectors which have no DTC are operated</li> <li>To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0158US0

Name		Barometric pressure sensor error	
ISO 14229 P-Code		P2228	P2229
J1939-73	SPN	108	108
	FMI	4	3
SPN Name SAE J1939 Table C1		Barometric Pressure	Barometric Pressure
DTC Name		Barometric pressure sensor error (Low side)	Barometric pressure sensor error (High side)
Management Unit for Detected Part		PATML	PATMH
Detection item		<ul style="list-style-type: none"> <li>Sensor / ECU internal circuit short to ground</li> </ul>	<ul style="list-style-type: none"> <li>Sensor / ECU internal circuit short to +B</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Barometric pressure sensor voltage: 1.6 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Barometric pressure sensor voltage: 4.4 V or more</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>65 kPa (0.66 kgf/cm<sup>2</sup>, 9.4 psi) [default value]</li> </ul>	<ul style="list-style-type: none"> <li>65 kPa (0.66 kgf/cm<sup>2</sup>, 9.4 psi) [default value]</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>Immediately</li> </ul>	<ul style="list-style-type: none"> <li>Immediately</li> </ul>
Remark		<ul style="list-style-type: none"> <li>Default value is changed in consideration with high altitude usage</li> </ul>	<ul style="list-style-type: none"> <li>Default value is changed in consideration with high altitude usage</li> </ul>

9Y1200174CRS0159US0

Name		EGR (DC motor) abnormality		
ISO 14229 P-Code		P2413	P2414	P2415
J1939-73	SPN	523575	523576	523577
	FMI	7	2	2
SPN Name SAE J1939 Table C1		proprietary	proprietary	proprietary
DTC Name		EGR actuator valve stuck	EGR (DC motor) overheat	EGR (DC motor) temperature sensor failure
Management Unit for Detected Part		EGRVSC	EGRAMBTMPC	EGRTHC
Detection item		<ul style="list-style-type: none"> <li>EGR actuator valve stuck</li> </ul>	<ul style="list-style-type: none"> <li>EGR (DC motor) overheat</li> </ul>	<ul style="list-style-type: none"> <li>EGR (DC motor) temperature sensor failure</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>No DTC of U0077 "CAN1 Bus off"</li> <li>EGR control line is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>No DTC of U0077 "CAN1 Bus off"</li> <li>EGR control line is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>No DTC of U0077 "CAN1 Bus off"</li> <li>EGR control line is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>EGR actuator valve stuck error signal received via CAN</li> </ul>	<ul style="list-style-type: none"> <li>EGR (DC motor) temperature error signal (thermistor: 125 °C (257 °F) or more) received via CAN</li> </ul>	<ul style="list-style-type: none"> <li>EGR (DC motor) temperature sensor error signal received via CAN</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–	–
Remark				

9Y1200174CRS0160US0

Name		Exhaust gas temperature sensor 2 (T2) abnormality	
ISO 14229 P-Code		P242C	P242D
J1939-73	SPN	3246	3246
	FMI	4	3
SPN Name SAE J1939 Table C1		After treatment 1 Diesel Particulate Filter Outlet Gas Temperature	After treatment 1 Diesel Particulate Filter Outlet Gas Temperature
DTC Name		Exhaust gas temperature sensor 2: Low	Exhaust gas temperature sensor 2: High
Management Unit for Detected Part		THAEX2L	THAEX2H
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit or +B short circuit of sensor / harness.</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Coolant temperature is 65 °C (149 °F) or more: continues longer than 10 min. after engine starting</li> <li>100 °C (212 °F) ≤ T0 ≤ 800 °C (1472 °F): continues longer than 10 sec. or 100 °C (212 °F) ≤ T1 ≤ 800 °C (1472 °F): continues longer than 10 sec.</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>DPF outlet temperature sensor (T2) voltage: 0.08 V or less</li> </ul>	<ul style="list-style-type: none"> <li>DPF outlet temperature sensor (T2) voltage: 4.92 V or more</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>5 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>120 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>0 °C (32 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>0 °C (32 °F) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		—	—
Remark			

9Y1200174CRS0161US0

Name		Differential pressure sensor 1 abnormality	
ISO 14229 P-Code		P2454	P2455
J1939-73	SPN	3251	3251
	FMI	4	3
SPN Name SAE J1939 Table C1		After treatment 1 Diesel Particulate Filter Differential Pressure	After treatment 1 Diesel Particulate Filter Differential Pressure
DTC Name		Differential pressure sensor 1: Low	Differential pressure sensor 1: High
Management Unit for Detected Part		PEX1L	PEX1H
Detection item		<ul style="list-style-type: none"> <li>Ground short circuit of sensor / harness</li> </ul>	<ul style="list-style-type: none"> <li>Open circuit or +B short circuit of sensor / harness.</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC# is normal</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC# is normal</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>DPF differential pressure sensor voltage: 0.21 V or less</li> </ul>	<ul style="list-style-type: none"> <li>DPF differential pressure sensor voltage: 4.7 V or more</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>0 kPa (0.0 kgf/cm<sup>2</sup>, 0.0 psi) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>0 kPa (0.0 kgf/cm<sup>2</sup>, 0.0 psi) [default value]</li> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark			

9Y1200174CRS0162US0

Name		Intake throttle lift sensor abnormality	
ISO 14229 P-Code		P2621	P2622
J1939-73	SPN	523582	523582
	FMI	4	3
SPN Name SAE J1939 Table C1		proprietary	proprietary
DTC Name		Intake throttle lift sensor: Low	Intake throttle lift sensor: High
Management Unit for Detected Part		ITHRPREL	ITHRPREH
Detection item		<ul style="list-style-type: none"> <li>Intake throttle lift sensor low</li> </ul>	<ul style="list-style-type: none"> <li>Intake throttle lift sensor high</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC# is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Sensor supply voltage VCC# is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Intake throttle lift sensor voltage: 0.1 V or less</li> </ul>	<ul style="list-style-type: none"> <li>Intake throttle lift sensor voltage: 4.89 V or more</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>2.8 sec or more</li> </ul>	<ul style="list-style-type: none"> <li>2.8 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>Intake throttle 100 % open</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		—	—
Remark			

9Y1200174CRS0163US0

Name		Emission deterioration
ISO 14229 P-Code		P3001
J1939-73	SPN	3252
	FMI	0
SPN Name SAE J1939 Table C1		After treatment 1 Exhaust Gas Temperature 2 Preliminary FMI
DTC Name		Emission deterioration
Management Unit for Detected Part		DOCDTHEX
Detection item		<ul style="list-style-type: none"> <li>• DOC is heated up due to unburned fuel</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Other than during regeneration mode</li> <li>• Coolant temperature is 65 °C (149 °F) or more: continues longer than 5 min after engine starting</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• <math>T1 - T0 \geq 250 \text{ °C}</math> (482 °F)</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• 60 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 50 % of normal condition</li> <li>• Speed limitation (Accelerator limitation: 50 %)</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Insufficient output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
Delay time for recovery		–
Remark		<ul style="list-style-type: none"> <li>• To minimize PM emission to DPF</li> </ul>

9Y1200174CRS0605US0

Name		Exhaust gas temperature sensor 0: Emergency high	Exhaust gas temperature sensor 1: Emergency high
ISO 14229 P-Code		P3002	P3003
J1939-73	SPN	4765	3242
	FMI	0	0
SPN Name SAE J1939 Table C1		After treatment 1 Exhaust Gas Temperature 1 Preliminary FMI	After treatment 1 Exhaust Gas Temperature 2 Preliminary FMI
DTC Name		Emergency Exhaust gas temperature sensor 0: High	Emergency Exhaust gas temperature sensor 1: High
Management Unit for Detected Part		EXTEMPT0	EXTEMPT1
Detection item		• DOC inlet temperature (T0) high	• DPF inlet temperature (T1) high
DTC Set Preconditions		• Exhaust gas temperature sensor T0,T1 and T2 are normal • Battery voltage is normal	• Exhaust gas temperature sensor T0,T1 and T2 are normal • Battery voltage is normal
DTC set parameter		• DOC inlet temperature (T0): 700 °C (1292 °F) or more	• DPF inlet temperature (T1): 715 °C (1319 °F) or more
Time to action or number of error detection		• 2.0 sec. or more	• 9.0 min. or more
Limp Home Action by engine ECU (system action)		• Stop injection (Q = 0 mm <sup>3</sup> /st) • Engine stop • Inhibit starter relay activation until exhaust gas temperature reduces down to 300 °C (572 °F)	• Stop injection (Q = 0 mm <sup>3</sup> /st) • Engine stop • Inhibit starter relay activation until exhaust gas temperature reduces down to 300 °C (572 °F)
Behaviour During Malfunction		• Engine stops • Inhibitef cranking until down to 300 °C (572 °F)	• Engine stops • Inhibitef cranking until down to 300 °C (572 °F)
Engine Warning Light		• ON	• ON
Recovery from error		• Under 300 °C (572 °F) & key switch turn OFF	• Under 300 °C (572 °F) & key switch turn OFF
Delay time for recovery		–	–
Remark		• In case engine ECU is not involved to drive starter, starter activation should be inhibited by other way until exhaust gas temperature reduces down to 300 °C (572 °F)	• In case engine ECU is not involved to drive starter, starter activation should be inhibited by other way until exhaust gas temperature reduces down to 300 °C (572 °F)



<b>Name</b>		<b>Exhaust gas temperature sensor 2: Emergency high</b>
<b>ISO 14229 P-Code</b>		<b>P3004</b>
<b>J1939-73</b>	<b>SPN</b>	3246
	<b>FMI</b>	0
<b>SPN Name SAE J1939 Table C1</b>		After treatment 1 Exhaust Gas Temperature 3 Preliminary FMI
<b>DTC Name</b>		Emergency Exhaust gas temperature sensor 2: High
<b>Management Unit for Detected Part</b>		EXTEMPT2
<b>Detection item</b>		<ul style="list-style-type: none"> <li>DPF outlet temperature (T2) high</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Exhaust gas temperature sensor T0,T1 and T2 are normal</li> <li>Battery voltage is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>DPF outlet temperature (T2): 820 °C (1508 °F) or more</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>2.0 sec. or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Stop injection (Q = 0 mm<sup>3</sup>/st)</li> <li>Engine stop</li> <li>EGR stop</li> <li>Intake throttle 0 % open (Close)</li> <li>Inhibit starter relay activation until exhaust gas temperature reduces down to 300 °C (572 °F)</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>Engine stops</li> <li>Inhibit cranking until down to 300 °C (572 °F)</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Under 300 °C (572 °F) &amp; key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		–
<b>Remark</b>		<ul style="list-style-type: none"> <li>In case engine ECU is not involved to drive starter, starter activation should be inhibited by other way until exhaust gas temperature reduces down to 300 °C (572 °F)</li> </ul>

9Y1200174CRS0589US0

Name		Excessive PM3
ISO 14229 P-Code		P3006
J1939-73	SPN	3701
	FMI	15
SPN Name SAE J1939 Table C1		Diesel Particulate Filter Status
DTC Name		Excessive PM3
Management Unit for Detected Part		DPFPMEX2
Detection item		<ul style="list-style-type: none"> <li>• PM accumulation level3</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>• Battery voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>• PM accumulation more than trigger level</li> <li>• Regeneration level = 3</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>• Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 50 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>• Insufficient output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>• ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>• Diagnostic counter = zero</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>• Immediately</li> </ul>
Remark		<ul style="list-style-type: none"> <li>• To minimize PM out put</li> </ul>

9Y1200174CRS0606US0

Name		Excessive PM4	Excessive PM5
ISO 14229 P-Code		P3007	P3008
J1939-73	SPN	3701	3701
	FMI	16	0
SPN Name SAE J1939 Table C1		Diesel Particulate Filter Status	Diesel Particulate Filter Status
DTC Name		Excessive PM4	Excessive PM5
Management Unit for Detected Part		DPFPMEX3	DPFPMEX4
Detection item		<ul style="list-style-type: none"> <li>PM accumulation level4</li> </ul>	<ul style="list-style-type: none"> <li>PM accumulation level5</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>PM accumulation more than trigger level</li> <li>Regeneration level = 4</li> </ul>	<ul style="list-style-type: none"> <li>PM accumulation more than trigger level</li> <li>Regeneration level = 5</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>Transient</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>Immediately</li> </ul>	<p style="text-align: center;">-</p>
Remark		<ul style="list-style-type: none"> <li>To minimize PM out put</li> </ul>	<ul style="list-style-type: none"> <li>To minimize PM out put</li> <li>Engine is not stopped forcibly by ECU However KUBOTA strongly recommends operator to stop engine as soon as possible.</li> </ul>

9Y1200174CRS0165US0

<b>Name</b>		<b>Boost pressure low</b>
<b>ISO 14229 P-Code</b>		<b>P3011</b>
<b>J1939-73</b>	<b>SPN</b>	132
	<b>FMI</b>	15
<b>SPN Name SAE J1939 Table C1</b>		Engine Inlet Air Mass Flow Rate
<b>DTC Name</b>		Boost pressure low
<b>Management Unit for Detected Part</b>		GA2
<b>Detection item</b>		<ul style="list-style-type: none"> <li>• Disconnect the hose between the turbo blower out and intake flange</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>• Other than during regeneration mode</li> <li>• Engine speed is 1600 min<sup>-1</sup> (rpm) or more</li> <li>• Target intake air flow value is 950 mg/cyl or more</li> <li>• MAF sensor is normal</li> <li>• EGR valve is normal</li> <li>• Intake throttle valve is normal</li> <li>• Boost pressure sensor is normal</li> <li>• Barometric pressure sensor is normal</li> <li>• Coolant temperature sensor is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>• Boost pressure sensor output is below target level in high air flow operating condition</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>• 10 sec. or more</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>• Output limitation: Approximately 50 % of normal condition</li> <li>• Speed limitation (Accelerator limitation: 50 %)</li> <li>• EGR stop</li> <li>• Intake throttle 100 % open</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>• Insufficient output</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>• ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>• Key switch turn OFF</li> </ul>
<b>Delay time for recovery</b>		—
<b>Remark</b>		<ul style="list-style-type: none"> <li>• Engine power is restricted by boost pressure signal accordingly</li> <li>• To minimize PM emission to DPF</li> </ul>

Name	Low coolant temperature in parked regeneration	Parked regeneration time out
ISO 14229 P-Code	P3012	P3013
J1939-73	SPN	523589
	FMI	17
SPN Name SAE J1939 Table C1	proprietary	proprietary
DTC Name	Low coolant temperature in parked regeneration	Parked regeneration time out
Management Unit for Detected Part	ST5TIMEUP	MNRGNTIMEUP
Detection item	<ul style="list-style-type: none"> <li>During regeneration mode, engine warm-up condition is not satisfied (coolant temperature is low)</li> </ul>	<ul style="list-style-type: none"> <li>Time out error: regeneration incomplete due to low temperature of DPF</li> </ul>
DTC Set Preconditions	<ul style="list-style-type: none"> <li>During parked active regeneration mode</li> </ul>	<ul style="list-style-type: none"> <li>During parked active regeneration mode</li> <li>Coolant temperature is 65 °C (149 °F) or more</li> </ul>
DTC set parameter	<ul style="list-style-type: none"> <li>Engine coolant temperature stays below 65 °C (149 °F) for 1500 seconds or more under parked regeneration process.</li> </ul>	<ul style="list-style-type: none"> <li>Regeneration process is not completed within 2700 sec</li> </ul>
Time to action or number of error detection	<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>Transient</li> </ul>
Limp Home Action by engine ECU (system action)	<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Behaviour During Malfunction	<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light	<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error	<ul style="list-style-type: none"> <li>Diagnostic counter = zero (Leaving from parked active regeneration status)</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero (Leaving from parked active regeneration status)</li> </ul>
Delay time for recovery	<ul style="list-style-type: none"> <li>Immediately</li> </ul>	<ul style="list-style-type: none"> <li>Immediately</li> </ul>
Remark		

9Y1200174CRS0590US0

<b>Name</b>		<b>All exhaust gas temperature sensor failure</b>	<b>Initial pump-calibration incomplete</b>
<b>ISO 14229 P-Code</b>		<b>P3018</b>	<b>P3019</b>
<b>J1939-73</b>	<b>SPN</b>	523599	523600
	<b>FMI</b>	0	0
<b>SPN Name SAE J1939 Table C1</b>		proprietary	proprietary
<b>DTC Name</b>		All exhaust gas temperature sensor failure	Initial pump-calibration incomplete
<b>Management Unit for Detected Part</b>		THAEXALL	IPMPSTDYNOT
<b>Detection item</b>		<ul style="list-style-type: none"> <li>All exhaust gas temperature sensor failure simultaneously</li> </ul>	<ul style="list-style-type: none"> <li>Pump-calibration history</li> </ul>
<b>DTC Set Preconditions</b>		<ul style="list-style-type: none"> <li>Engine speed is 1400 min<sup>-1</sup> (rpm) or more</li> <li>Quantity of injection is 30 mm<sup>3</sup>/st or more</li> <li>Coolant temperature is 65 °C (149 °F) or more: continues longer than 300 sec.</li> <li>Intake air temperature is 0 °C (32 °F) or more</li> <li>Passed 100sec after cranking</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>
<b>DTC set parameter</b>		<ul style="list-style-type: none"> <li>All exhaust gas temperature sensor failure (sensor low) simultaneously</li> </ul>	<ul style="list-style-type: none"> <li>Initial pump calibration incomplete</li> </ul>
<b>Time to action or number of error detection</b>		<ul style="list-style-type: none"> <li>100 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>Transient</li> </ul>
<b>Limp Home Action by engine ECU (system action)</b>		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
<b>Behaviour During Malfunction</b>		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
<b>Engine Warning Light</b>		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
<b>Recovery from error</b>		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>
<b>Delay time for recovery</b>		<ul style="list-style-type: none"> <li>Immediately</li> </ul>	<ul style="list-style-type: none"> <li>Immediately</li> </ul>
<b>Remark</b>			

9Y1200174CRS0167US0

Name	High exhaust gas temperature after emergency high temperature DTC	High frequency of regeneration
ISO 14229 P-Code	P3023	P3024
J1939-73	SPN	523601
	FMI	0
SPN Name SAE J1939 Table C1	proprietary	proprietary
DTC Name	High exhaust gas temperature after emergency high temperature DTC	High frequency of regeneration
Management Unit for Detected Part	STAINHIBIT	RGNINTWRN
Detection item	<ul style="list-style-type: none"> <li>Exhaust gas temperature sensor 0, 1, 2 output</li> </ul>	<ul style="list-style-type: none"> <li>Time interval from the end time to the start time of the regeneration</li> </ul>
DTC Set Preconditions	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Key switch is ON</li> </ul>
DTC set parameter	<ul style="list-style-type: none"> <li>All exhaust gas temperature (T0, T1 and T2) reduces down to 300 °C (572°F)</li> </ul>	<ul style="list-style-type: none"> <li>Regeneration time interval within 30 min. occurs three times continuously</li> </ul>
Time to action or number of error detection	<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>Transient</li> </ul>
Limp Home Action by engine ECU (system action)	<ul style="list-style-type: none"> <li>Engine stop</li> <li>Inhibit starter relay activation until all exhaust gas temperature (T0, T1 and T2) reduces down to 300 °C (572 °F)</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 50 % of normal condition</li> <li>EGR stop</li> </ul>
Behaviour During Malfunction	<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>Worsening exhaust gas performance (NOx)</li> </ul>
Engine Warning Light	<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error	<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery	<ul style="list-style-type: none"> <li>Immediately</li> </ul>	–
Remark		

9Y1200174CRS0591US0

Name		Over heat pre-caution	CAN2 Bus off
ISO 14229 P-Code		P3025	U0075
J1939-73	SPN	523603	523547
	FMI	15	2
SPN Name SAE J1939 Table C1		proprietary	proprietary
DTC Name		Over heat pre-caution	CAN2 Bus off
Management Unit for Detected Part		THWOT2	CANB2
Detection item		<ul style="list-style-type: none"> <li>Coolant temperature</li> </ul>	<ul style="list-style-type: none"> <li>CAN2 +B / GND short circuit or high traffic error</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Coolant temperature sensor is normal</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Key switch is ON</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Engine coolant temperature <math>\geq 110</math> °C (230 °F)</li> </ul>	<ul style="list-style-type: none"> <li>CAN2 Bus off</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>2 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>Forced Idle (Accelerator = 0 %)</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Worsening exhaust gas performance (NOx)</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Transmitted data is invalid</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Diagnostic counter = zero</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		<ul style="list-style-type: none"> <li>Immediately</li> </ul>	—
Remark			

9Y1200174CRS0168US0



Name		No communication with EGR	CAN1 Bus off
ISO 14229 P-Code		U0076	U0077
J1939-73	SPN	523578	523604
	FMI	2	2
SPN Name SAE J1939 Table C1		proprietary	proprietary
DTC Name		No communication with EGR	CAN1 Bus off
Management Unit for Detected Part		CANOPENEGR	CANB1
Detection item		<ul style="list-style-type: none"> <li>No communication with EGR</li> </ul>	<ul style="list-style-type: none"> <li>CAN1 +B / GND short circuit or high traffic error</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Key switch is ON</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>Interruption of CAN</li> </ul>	<ul style="list-style-type: none"> <li>CAN1 Bus off</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>1.3 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> </ul>	<ul style="list-style-type: none"> <li>Output limitation: Approximately 75 % of normal condition</li> <li>EGR stop</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Worsening exhaust gas performance</li> </ul>	<ul style="list-style-type: none"> <li>Insufficient output</li> <li>Transmitted data is invalid</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–
Remark			

9Y1200174CRS0169US0

Name		CAN2 frame error		
ISO 14229 P-Code		U0081	U0082	U0083
J1939-73	SPN	523548	523591	523592
	FMI	2	2	2
SPN Name SAE J1939 Table C1		proprietary	proprietary	proprietary
DTC Name		CAN-KBT frame error	CAN CCVS (Parking SW and Vehicle Speed) frame error	CAN CM1 (Regen SW) frame error
Management Unit for Detected Part		CANOPENGENU	CANOPENCCVS	CANOPENCM1
Detection item		<ul style="list-style-type: none"> <li>CAN-KBT original frame open circuit error</li> </ul>	<ul style="list-style-type: none"> <li>CAN_CCVS communication stopping</li> </ul>	<ul style="list-style-type: none"> <li>CAN_CM1 communication stopping</li> </ul>
DTC Set Preconditions		<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Key switch turn OFF to ON</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> <li>No error of "CAN2 Bus off"</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>	<ul style="list-style-type: none"> <li>Battery voltage is normal</li> <li>Starter Switch signal (ECU: V12 terminal) is not activated</li> </ul>
DTC set parameter		<ul style="list-style-type: none"> <li>CAN2 KBT frame open circuit error</li> </ul>	<ul style="list-style-type: none"> <li>CAN CCVS frame time out error</li> </ul>	<ul style="list-style-type: none"> <li>CAN CM1 frame time out Error</li> </ul>
Time to action or number of error detection		<ul style="list-style-type: none"> <li>Transient</li> </ul>	<ul style="list-style-type: none"> <li>0.5 sec. or more</li> </ul>	<ul style="list-style-type: none"> <li>2.0 sec. or more</li> </ul>
Limp Home Action by engine ECU (system action)		<ul style="list-style-type: none"> <li>Forced Idle (Accelerator = 0 %)</li> </ul>	<ul style="list-style-type: none"> <li>Parking SW = OFF, Vehicle speed = 0 [default value]</li> </ul>	<ul style="list-style-type: none"> <li>Regeneration inhibit = ON, Parked regeneration SW = OFF [default value]</li> </ul>
Behaviour During Malfunction		<ul style="list-style-type: none"> <li>Insufficient output</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>	<ul style="list-style-type: none"> <li>None</li> </ul>
Engine Warning Light		<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>	<ul style="list-style-type: none"> <li>ON</li> </ul>
Recovery from error		<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>	<ul style="list-style-type: none"> <li>Key switch turn OFF</li> </ul>
Delay time for recovery		–	–	–
Remark				

9Y1200174CRS0170US0

Name		CAN2 frame error		
ISO 14229 P-Code		U0084	U0085	U0086
J1939-73	SPN	523593	523594	523595
	FMI	2	2	2
SPN Name SAE J1939 Table C1		proprietary	proprietary	proprietary
DTC Name		CAN DDC1 (Transmission) frame error	CAN ETC2 (Neutral SW) frame error	CAN ETC5 (Neutral SW) frame error
Management Unit for Detected Part		CANOPENDDC	CANOPENETC2	CANOPENETC5
Detection item		• CAN_DDC1 communication stopping	• CAN_ETC2 communication stopping	• CAN_ETC5 communication stopping
DTC Set Preconditions		• Battery voltage is normal • Starter Switch signal (ECU: V12 terminal) is not activated	• Battery voltage is normal • Starter Switch signal (ECU: V12 terminal) is not activated	• Battery voltage is normal • Starter Switch signal (ECU: V12 terminal) is not activated
DTC set parameter		• CAN DDC1 frame time out Error	• CAN ETC2 frame time out error	• CAN ETC5 frame time out error
Time to action or number of error detection		• 0.5 sec. or more	• 0.5 sec. or more	• 0.5 sec. or more
Limp Home Action by engine ECU (system action)		• Accelerator non-linear processing flag = 0 [default value] • Accelerator non-linear processing invalid	• Neutral SW = OFF [default value]	• Neutral SW = OFF [default value]
Behaviour During Malfunction		• None	• None	• None
Engine Warning Light		• ON	• ON	• ON
Recovery from error		• Key switch turn OFF	• Key switch turn OFF	• Key switch turn OFF
Delay time for recovery		–	–	–
Remark				

9Y1200174CRS0171US0

Name		CAN2 frame error	
ISO 14229 P-Code		U0087	U0089
J1939-73	SPN	523596	523598
	FMI	2	2
SPN Name SAE J1939 Table C1		proprietary	proprietary
DTC Name		CAN TSC1 frame error	CAN EBC1 frame error
Management Unit for Detected Part		CANOPENTSC1TM	CANOPENABS
Detection item		• CAN_TSC1 communication stopping	• CAN_EBC1 communication stopping
DTC Set Preconditions		• Battery voltage is normal • Starter Switch signal (ECU: V12 terminal) is not activated	• Battery voltage is normal • Starter Switch signal (ECU: V12 terminal) is not activated
DTC set parameter		• No request to "TSC1 buffer" continues 3 times after over-ride control request (other than 0x00)	• CAN EBC1 frame time out error
Time to action or number of error detection		• 60 msec. or more	• 0.5 sec. or more
Limp Home Action by engine ECU (system action)		• Override control mode = Normal mode [default value]	• Non shutdown [default value] • Output limitation: Approximately 75 % of normal condition
Behaviour During Malfunction		• None	• None
Engine Warning Light		• ON	• ON
Recovery from error		• Diagnostic counter = zero	• Diagnostic counter = zero
Delay time for recovery		• Immediately	• Immediately
Remark			

9Y1200174CRS0592US0

■ **NOTE**

- If any DTC occurred, automatic active regeneration is inhibited.
- In case, "Excessive PM3", "Excessive PM4" and "High frequency of regeneration", parked active regeneration function is allowed.

9Y1200174CRS0172US0

## [2] DIAGNOSTIC PROCEDURE BY DTC

If a DTC output indicates a malfunction, locate the malfunction by following the diagnostic procedure in the following pages.

Follow the instructions of the diagnostic procedure when required to refer to other items.

In this manual, the diagnostic procedures are listed according to the Diagnostic Trouble Code (DTC) numbers as shown. (In exceptional cases, some procedures are given in different positions.)

ISO 14229 P-Code	J1939-73		Name	Reference Page
	SPN	FMI		
P0016	636	7	NE-G phase shift	1-S127
P0072	171	4	Intake air temperature built-in MAF sensor abnormality	1-S128
P0073	171	3		
P0087	633	7	Pressure limiter emergency open	1-S131
P0088	157	0	High rail pressure	1-S136
P0089	1347	7	SCV stuck	1-S141
P0093	1239	1	Fuel leak (in high pressured fuel system)	1-S146
P0100	132	16	MAF sensor power supply: High (24 V-system only)	1-S151
P0101	132	1	Intake air volume: Low	1-S153
P0102	132	4	MAF sensor abnormality	1-S154
P0103	132	3		
P0104	132	18	MAF sensor power supply: Low (24 V-system only)	1-S156
P0111	172	0	Intake air temperature: high (Inter cooler model only)	1-S158
P0112	172	4	Intake air temperature error	1-S159
P0113	172	3		
P0117	110	4	Coolant temperature sensor abnormality	1-S162
P0118	110	3		
P0181	174	0	Fuel high temperature	1-S165
P0182	174	4	Fuel temperature sensor abnormality	1-S166
P0183	174	3		
P0192	157	4	Rail pressure sensor abnormality	1-S169
P0193	157	3		
P0200	523535	0	Injector charge voltage: High	1-S173
P0201	651	3	Open circuit of harness/coil	1-S175
P0202	653	3		
P0203	654	3		
P0204	652	3		
P0217	110	0	Engine overheat	1-S178
P0219	190	0	Engine overrun	1-S180
P0237	102	4	Boost pressure sensor abnormality	1-S181
P0238	102	3		
P0335	636	8	Crankshaft position sensor (NE sensor) abnormality	1-S185
P0336	636	2		
P0340	723	8	Camshaft position sensor (G sensor) abnormality	1-S190
P0341	723	2		

ISO 14229 P-Code	J1939-73		Name	Reference Page
	SPN	FMI		
P0380	523544	3	Air heater relay driving circuit abnormality	1-S194
P0380	523544	4		
P0403	523574	3	EGR actuator abnormality	1-S197
P0404	523574	4		
P0409	523572	4		
P0524	100	1	Oil pressure error	1-S200
P0543	3242	4	Exhaust gas temperature sensor 1 (T1) abnormality	1-S202
P0544	3242	3		
P0546	4765	4	Exhaust gas temperature sensor 0 (T0) abnormality	1-S205
P0547	4765	3		
P0562	168	4	Battery voltage abnormality	1-S208
P0563	168	3		
P0602	523538	2	QR data abnormality	1-S211
P0602	523538	7		
P0605	628	2	ECU FLASH ROM and CPU abnormality	1-S212
P0606	1077	2		
P0606	523527	2		
P0611	523525	1	Injector charge voltage abnormality	1-S214
P0628	1347	4	SCV drive system abnormality	1-S216
P0629	1347	3		
P0642	3509	4	Sensor supply voltage 1 abnormality	1-S220
P0643	3509	3		
P0652	3510	4	Sensor supply voltage 2 abnormality	1-S222
P0653	3510	3		
P0662	3511	4	Sensor supply voltage 3 abnormality (24 V-system only)	1-S224
P0663	3511	3		
P0672	3512	4	Sensor supply voltage 4 abnormality (24 V-system only)	1-S226
P0673	3512	3		
P0687	1485	2	Main relay is locked in closed position	1-S228
P1274	523539	2	Pump seizing	1-S231
P1275	523540	2		
P1990	523700	13	EEPROM check sum error	1-S236
P2108	523580	2	Intake throttle feedback error	1-S237
P2122	91	4	Accelerator position sensor 1 abnormality	1-S239
P2123	91	3		
P2127	29	4	Accelerator position sensor 2 abnormality	1-S243
P2128	29	3		
P2131	523543	2	Accelerator position sensor error (CAN)	1-S247
P2135	91	2	Accelerator position sensor corelation error	1-S249
P2146	523523	2	Common 1 system injector drive circuit open	1-S250

ISO 14229 P-Code	J1939-73		Name	Reference Page
	SPN	FMI		
P2147	523523	4	Common 1 TWV actuation system short	1-S253
P2148	523523	3		
P2149	523524	2	Common 2 system injector drive circuit open	1-S257
P2150	523524	4	Common 2 TWV actuation system short	1-S260
P2151	523524	3		
P2228	108	4	Barometric pressure sensor error	1-S264
P2229	108	3		
P2413	523575	7	EGR (DC motor) abnormality	1-S266
P2414	523576	2		
P2415	523577	2		
P242C	3246	4	Exhaust gas temperature sensor 2 (T2) abnormality	1-S269
P242D	3246	3		
P2454	3251	4	Differential pressure sensor 1 abnormality	1-S272
P2455	3251	3		
P2621	523582	4	Intake throttle lift sensor abnormality	1-S276
P2622	523582	3		
P3001	3252	0	Emission deterioration	1-S278
P3002	4765	0	Exhaust gas temperature sensor 0: Emergency high	1-S280
P3003	3242	0	Exhaust gas temperature sensor 1: Emergency high	1-S282
P3004	3246	0	Exhaust gas temperature sensor 2: Emergency high	1-S284
P3006	3701	15	Excessive PM3	1-S286
P3007	3701	16	Excessive PM4	1-S287
P3008	3701	0	Excessive PM5	1-S288
P3011	132	15	Boost pressure low	1-S289
P3012	523589	17	Low coolant temperature in parked regeneration	1-S291
P3013	523590	16	Parked regeneration time out	1-S292
P3018	523599	0	All exhaust gas temperature sensor failure	1-S294
P3019	523600	0	Initial pump-calibration incomplete	1-S295
P3023	523601	0	High exhaust gas temperature after emergency high temperature DTC	1-S296
P3024	523602	0	High frequency of regeneration	1-S297
P3025	523603	15	Over heat pre-caution	1-S298
U0075	523547	2	CAN2 Bus off	1-S299
U0076	523578	2	No communication with EGR	1-S301
U0077	523604	2	CAN1 Bus off	1-S303

ISO 14229 P-Code	J1939-73		Name	Reference Page
	SPN	FMI		
U0081	523548	2	CAN2 frame error	1-S304
U0082	523591	2		
U0083	523592	2		
U0084	523594	2		
U0085	523593	2		
U0086	523595	2		
U0087	523596	2		
U0089	523598	2		

9Y1200206CRS0028US0



### (1) NE - G Phase Shift (DTC P0016 / 636-7)

**Behaviour during malfunction: (Invalid G signal)**

- Engine hesitates at start-up

**Detection item:**

- Large phase shift between NE (crankshaft position sensor) pulse and G (camshaft position sensor) pulse

**DTC set preconditions:**

- Engine is operating above low idle speed
- Battery voltage is normal
- Sensor supply voltage VCC# is normal
- NE signal is normal
- G signal is normal
- Coolant temperature is 10 °C (50 °F) or higher

**DTC set parameter: (Approximate)**

- Phase difference between NE pulse and G pulse within ±0.26 rad (±15 °)

**Engine warning light:**

- ON

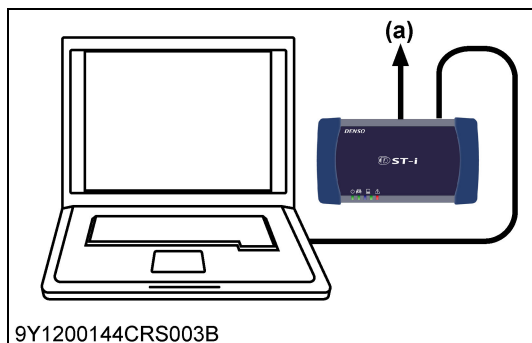
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0174US0



**1. Check the Crankshaft Position Sensor and Camshaft Position Sensor Signals**

1. Run the engine and check the values of the "Engine speed active flag" and "Cam speed active flag" with the data monitor function.

Factory specification	Constantly ON
-----------------------	---------------

OK	Check the DTC (speed signal phase shift) again.	
	OK	Normal.
	NG	Check each pulsar for damage and deviation, and correct.
NG	Refer to "Crankshaft Position Sensor (NE sensor) Abnormality" (page 1-S185) and "Camshaft Position Sensor (G sensor) Abnormality" (page 1-S190).	

**NOTE**

**(Crankshaft position sensor side)**

- The NE pulsar has deviated.
- A large magnetic substance has adhered to the pulsar, hardened and rotates together with it, or the teeth have been ground down.

**(Camshaft position sensor side)**

- The G pulsar plate is disconnected.
- The cam gear unit is disconnected, etc. (large side clearance).
- A large magnetic substance has adhered to the pulsar, hardened and rotates together with it, or the teeth have been ground down.

(a) CAN1 Connector

9Y1200174CRS0175US0

## (2) Intake Air Temperature Built-in MAF Sensor: Abnormality (DTC P0072 / 171-4, DTC P0073 / 171-3)

### P0072 / 172-4: Intake air temperature built-in MAF sensor abnormality (Low side)

#### Behaviour during malfunction:

- None

#### Detection item:

- Ground short circuit of sensor / harness

#### DTC set preconditions:

- Battery voltage is normal

#### DTC set parameter:

- Intake air temperature built-in MAF sensor voltage: 0.1 V or less

#### Engine warning light:

- ON

#### Limp home action by engine ECU (system action):

- 25 °C (77 °F) [default value]

#### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0176US0

### P0073 / 171-3: Intake air temperature built-in MAF sensor abnormality (High side)

#### Behaviour during malfunction:

- None

#### Detection item:

- Sensor / Harness short to +B

#### DTC set preconditions:

- Battery voltage is normal

#### DTC set parameter:

- Intake air temperature built-in MAF sensor voltage: 4.9 V or more

#### Engine warning light:

- ON

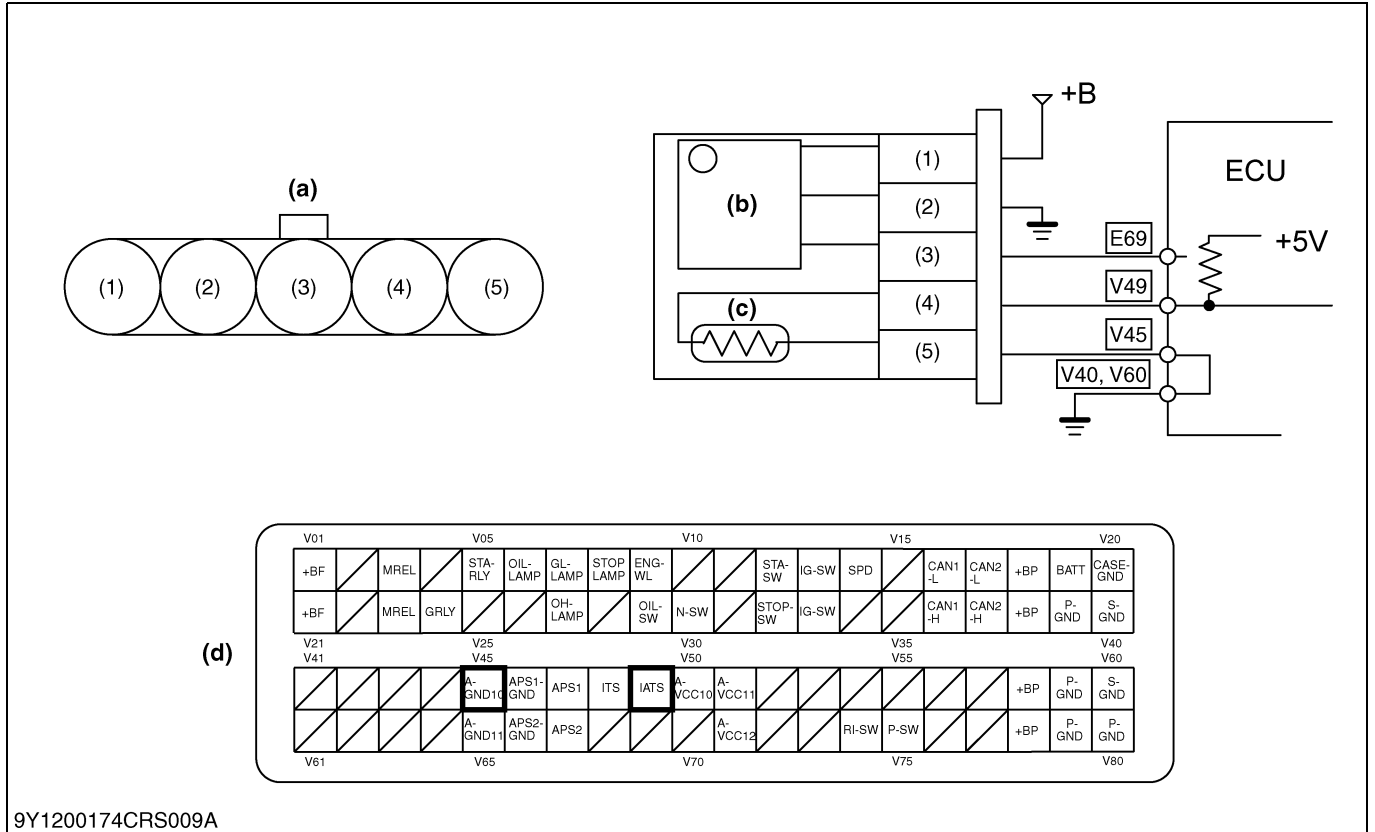
#### Limp home action by engine ECU (system action):

- 25 °C (77 °F) [default value]

#### Recovery from error:

- Diagnostic counter = zero

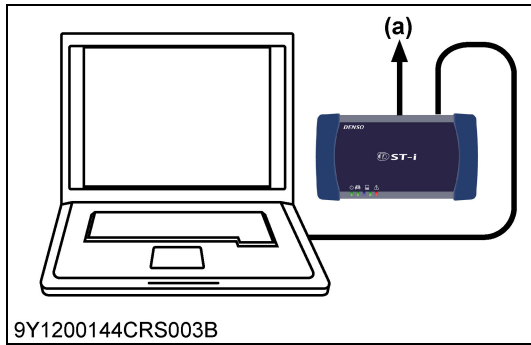
9Y1200174CRS0177US0



9Y1200174CRS009A

- (1) Terminal Power
- (2) Terminal Ground
- (3) Terminal AFS
- (4) Terminal IATS
- (5) Terminal A-GND 10
- (a) Terminal Layout
- (b) Mass Air Flow (MAF) Sensor
- (c) Intake Air Temperature (Built-in MAF)
- (d) ECU Connector 1 (Engine Side)

9Y1200206CRS0171US0



9Y1200144CRS003B

**1. Check the Intake Air Temperature Sensor Signals**

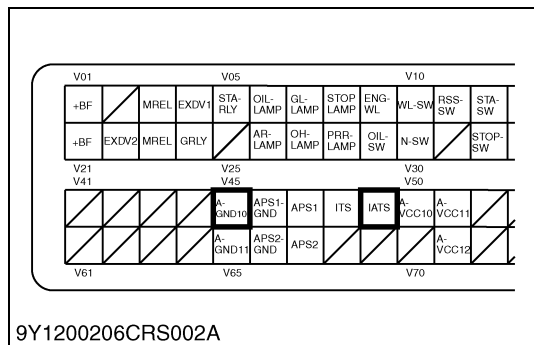
1. Place the key switch in the ON position, and check the "Intake air temperature" and "Intake air temperature sensor output voltage" on the diagnosis tool data monitor.

Factory specification		
Actual intake air temperature	Intake air temperature	Output voltage
20 °C (68 °F)	20 °C (68 °F)	Approx. 3.1 V
40 °C (104 °F)	40 °C (104 °F)	Approx. 2.2 V
60 °C (140 °F)	60 °C (140 °F)	Approx. 1.4 V
80 °C (176 °F)	80 °C (176 °F)	Approx. 0.9 V

<b>OK</b>	Clear the DTC and check whether it is output again or not.	
	↓	
	<b>OK</b>	Normal.
	<b>NG</b>	Replace the ECU.
<b>NG</b>	Go to "2. Measure the Resistance Between Terminals".	

(a) CAN1 Connector

9Y1200174CRS0503US0



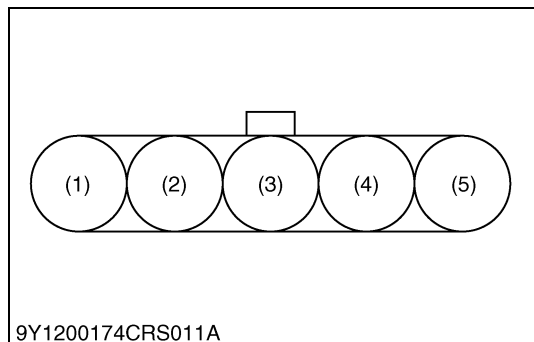
### 2. Measure the Resistance Between Terminals

- Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between terminals V45 and V49 of the connector.

Factory specification	
Temperature	Resistance
20 °C (68 °F)	Approx. 2.43 kΩ
40 °C (104 °F)	Approx. 1.15 kΩ
60 °C (140 °F)	Approx. 0.587 kΩ
80 °C (176 °F)	Approx. 0.321 kΩ

<b>OK</b>	Go to "4. Measure the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Check the sensor".

9Y1200206CRS0069US0



### 3. Check the Sensor

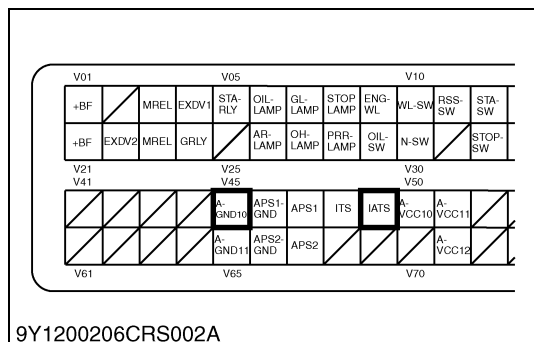
- Turn the key switch OFF, remove the connector from the sensor side and measure the resistance between the terminals on the sensor side.

Factory specification	
Temperature	Resistance
20 °C (68 °F)	Approx. 2.43 kΩ
40 °C (104 °F)	Approx. 1.15 kΩ
60 °C (140 °F)	Approx. 0.587 kΩ
80 °C (176 °F)	Approx. 0.321 kΩ

<b>OK</b>	Wiring harness open circuit or connector fault → Check and repair.
<b>NG</b>	Intake air temperature sensor fault → Replace the mass air flow sensor.

- (1) Terminal Power
- (2) Terminal Ground
- (3) Terminal AFS
- (4) Terminal IATS
- (5) Terminal A-GND 10

9Y1200206CRS0172US0



### 4. Measure the ECU Terminal Voltage

- Plug the ECU wiring harness connector into socket again, unplug the sensor connector, and measure the voltage between ECU terminals V45 and V49 at the ECU side.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	The ECU connector is faulty or its wiring harness is shorted.
<b>NG</b>	Confirm by using other sensors that there is no ground short malfunction before replacing the ECU.

9Y1200206CRS0070US0

### (3) Pressure Limiter Emergency Open (DTC P0087 / 633-7)

**Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- Open circuit or +B short circuit of sensor / harness.

**DTC set preconditions:**

- Rail pressure sensor is normal
- Sensor supply voltage VCC# is normal

**DTC set parameter:**

- Combination of below A and B
  - A: Fuel leak (P0093) is detected
  - B: Condition (1) or (2) is fulfilled;
    - (1) Rail pressure exceeds 191 MPa (1950 kgf/cm<sup>2</sup>, 27700 psi)
    - (2) Within 1 sec, after the rail pressure goes below 191 MPa (1950 kgf/cm<sup>2</sup>, 27700 psi)  
[Before the pressure decrease, the rail pressure is above 191 MPa (1950 kgf/cm<sup>2</sup>, 27700 psi)]

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0178US0

**Diagnostic Procedure for Pressure System DTCs**

Checking of fault conditions and actions taken

**If DTCs of non-pressure system are detected (\*Refer to the pressure system DTCs given below.)**

First locate the non-pressure system problem indicated by DTCs, and repair the affected parts. After the repair has been carried out, check for an output of pressure system DTCs. If so, begin the diagnosis of the affected pressure system.

**If only pressure system DTCs are detected (\*Refer to the pressure system DTCs given below.)**

Diagnose the affected pressure system indicated by DTCs.

**If a DTC currently exists**

Begin diagnosis without returning the key switch to the OFF position. However, carefully make satisfactory / unsatisfactory judgments as the injection amount and rail pressure are limited by system actions.

**If only a past DTC exists**

Log the freeze-frame data, clear the DTCs, and stop the engine. Then, try to reproduce the problem using the freeze-frame data and the trouble check sheet.

**\*Pressure system DTCs****[High pressure abnormality]**

1. P0088: High rail pressure

**[Low pressure abnormality]**

1. P0087: Pressure limiter emergency open
2. P0093: Fuel leak

**[Abnormal pressure]**

1. P0089: SCV stuck
2. P1274: Pump seizing 1
3. P1275: Pump seizing 2

**■ IMPORTANT**

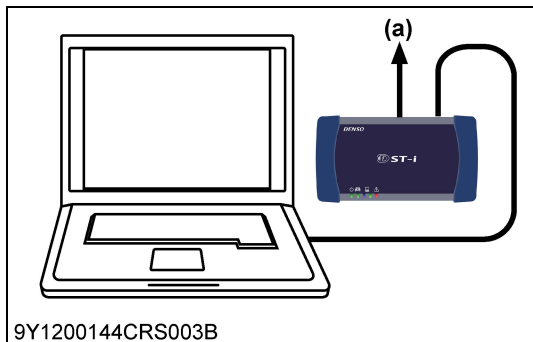
- Multiple pressure system DTCs may be output simultaneously. Also, both abnormal high pressure and abnormal low pressure may be reported simultaneously under certain malfunction conditions.

9Y1200174CRS0179US0

**NOTE**

- If the pressure limiter is opened, it will be kept open until the engine stops running. Therefore, the rail pressure is kept at 40 to 60 MPa (410 to 610 kgf/cm<sup>2</sup>, 5800 to 8700 psi) regardless of its target rail pressure. This point must be considered when measuring the rail pressure. However, when the engine is stopped and the rail pressure reduces enough, the pressure limiter is closed and the rail pressure will start to increase again.
- Even when the problem indicated by this DTC cannot be reproduced, the high pressure will have occurred for certain reasons. Therefore, the cause of the high pressure must be identified.

9Y1200174CRS0180US0



**1. Check the Data Related to the Rail Pressure**

1. Connect the diagnosis tool to the CAN1 connector, and select the "Actual rail pressure" and "Target rail pressure" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

Factory specification	The "Actual rail pressure" always follow to the "Target rail pressure" <ol style="list-style-type: none"> <li>1. When idling: 40 to 50 MPa (410 to 500 kgf/cm<sup>2</sup>, 5800 to 7200 psi)</li> <li>2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm<sup>2</sup>, 13800 to 18800 psi)</li> <li>3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm<sup>2</sup>, 13800 to 16600 psi)</li> <li>4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ol>
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<b>OK</b>	Use all of the available information and try to reproduce the problem by operating the accelerator pedal in different ways and by changing the environmental conditions.
<b>NG</b>	Go to "2. Check the Fuel System for the Existence of Air".

**(a) CAN1 Connector**

9Y1200174CRS0181US0

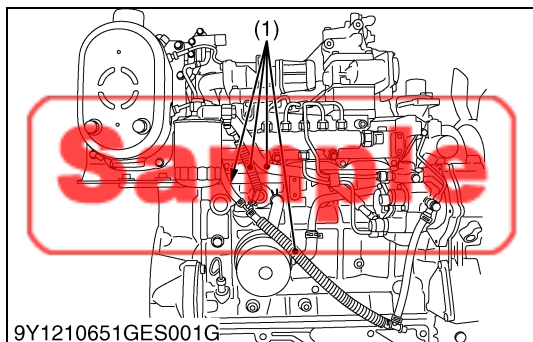
**2. Check the Fuel System for the Existence of Air**

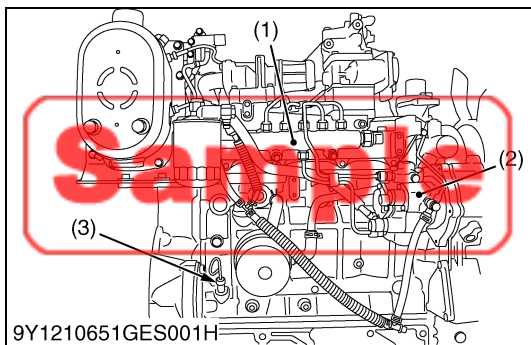
1. Check each joint of the fuel system for the existence of air. To detect the existence of air effectively, replace the fuel hose with a transparent one.

<b>OK</b>	Go to "3. Check the Fuel System".
<b>NG</b>	Locate the position of the fuel leakage in the piping and repair it.

**(1) Fuel Hose**

9Y1200174CRS0182US0





**3. Check the Fuel System**

**CAUTION**

- Visually check there is no leak in the high pressure fuel pipe system.
- A visual check is not possible if a leak (high pressure system) occurs inside the head cover, so check that the oil level has not increased.

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "4. Check the Rail Pressure Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

- (1) Rail (2) Supply Pump (3) Dipstick

9Y1200206CRS0029US0

**4. Check the Rail Pressure Sensor (\*Refer to Items P0192 and P0193)**

1. Check the rail pressure sensor.

**NOTE**

- Closely check sensor signals for a noise component and an abnormality that exists for a short time.

<b>OK</b>	Go to "5. Check the DTC Again".
<b>NG</b>	Repair or replace the rail pressure sensor or its related parts. (Follow the diagnostic procedure of items P0192 and P0193.) (Refer to page 1-S169)

- (a) CAN1 Connector

9Y1200206CRS0030US0

**5. Check the DTC Again**

1. Clear the past malfunction data, and make sure that the same DTC is output again in the reproduction test.

Factory specification	Normal (No DTC is output.)
-----------------------	----------------------------

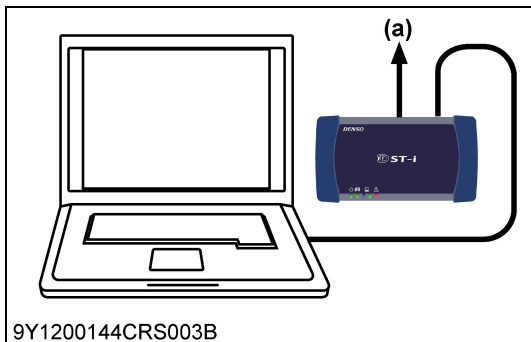
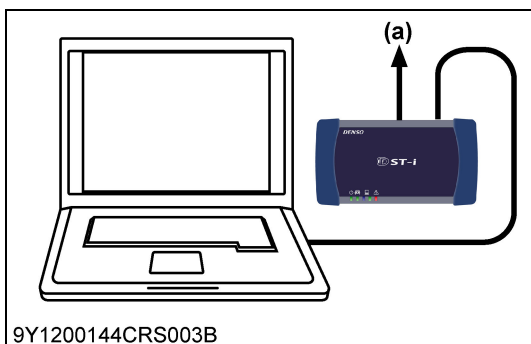
**NOTE**

- Use all of the available information and try to reproduce the problem by operating the accelerator pedal in different ways and by changing the environmental conditions.

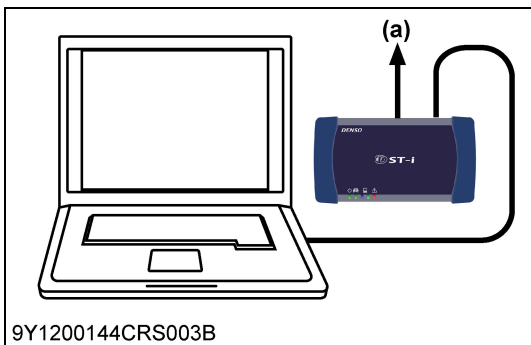
<b>OK</b>	Normal.
<b>NG</b>	Go to "6. Check the SCV-related Data".

- (a) CAN1 Connector

9Y1200174CRS0185US0







**6. Check the SCV-related Data**

1. Check the "Target rail pressure", "Actual rail pressure", "Target SCV current", "Actual SCV current", "Pump deviation learning status", "Pump deviation learning correction value" and "Pressure feedback integral guard execution flag" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

Factory specification	<ol style="list-style-type: none"> <li>1. The "Actual SCV current value" always follow to the "Target SCV current value".                     <ul style="list-style-type: none"> <li>• When idling: Approx. 1800 mA</li> <li>• Accelerator opening: 0→100 % (During acceleration): Approx. 1400 mA minimum</li> <li>• During no-load maximum speed: Approx. 1600 mA</li> <li>• The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ul> <p><b>* The current shall be used as a reference only as this value varies depending on the pump used.</b></p> </li> <li>2. The "Pressure feedback integral guard executing flag" must be OFF.</li> <li>3. The "Pump deviation learning correction value" must be within ±200 mA.</li> </ol> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• <b>As the following value of A varies depending on pump, the table above is for guideline. If the value of A has a wider shift than the initial learning value, there may be out of the range of the above table. A net normal value is the value that provided by the forced-learning several times.: Compared with A 12 V spec.: <math>A-100 \leq \text{normal value} \leq A+50</math> Therefore, if the value is out of the range above, perform the forced-learning.</b></li> </ul>
-----------------------	--

■ **NOTE**

- **"Pump difference learning status"**  
It must be "2" (Learning completed) or "3" (During relearning). If not, keep idling the engine after warming up and when the learning status becomes "2" or "3", make the judgment. Occasionally, it does not shift from 3 to 2. Perform pump difference learning to take into account the above status, then compare with the status before learning.

<b>OK</b>	After confirming that an intermittent malfunction (such as power supply system or noise generation) does not occur in relation to the ECU, replace the ECU.
<b>NG</b>	Replace the supply pump.

(a) CAN1 Connector

9Y1200206CRS0071US0

## **(4) High Rail Pressure (DTC P0088 / 157-0)**

### **Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

### **Detection item:**

- Actual pressure exceeds the command pressure

### **DTC set preconditions:**

- Rail pressure sensor is normal
- Sensor supply voltage VCC# is normal

### **DTC set parameter:**

- Actual pressure  $\geq 197$  MPa (2010 kgf/cm<sup>2</sup>, 28600 psi)

### **Engine warning light:**

- ON

### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

### **Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0187US0

**Diagnostic Procedure for Pressure System DTCs**

Checking of fault conditions and actions taken

**If DTCs of non-pressure system are detected (\*Refer to the pressure system DTCs given below.)**

First locate the non-pressure system problem indicated by DTCs, and repair the affected parts. After the repair has been carried out, check for an output of pressure system DTCs. If so, begin the diagnosis of the affected pressure system.

**If only pressure system DTCs are detected (\*Refer to the pressure system DTCs given below.)**

Diagnose the affected pressure system indicated by DTCs.

**If a DTC currently exists**

Begin diagnosis without returning the key switch to the OFF position. However, carefully make satisfactory / unsatisfactory judgments as the injection amount and rail pressure are limited by system actions.

**If only a past DTC exists**

Log the freeze-frame data, clear the DTCs, and stop the engine. Then, try to reproduce the problem using the freeze-frame data and the trouble check sheet.

**\*Pressure system DTCs****[High pressure abnormality]**

1. P0088: High rail pressure

**[Low pressure abnormality]**

1. P0087: Pressure limiter emergency open
2. P0093: Fuel leak

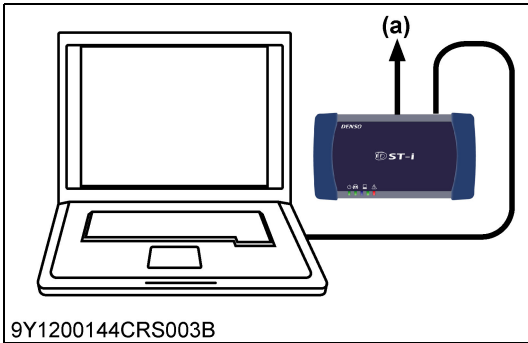
**[Abnormal pressure]**

1. P0089: SCV stuck
2. P1274: Pump seizing 1
3. P1275: Pump seizing 2

**■ IMPORTANT**

- Multiple pressure system DTCs may be output simultaneously. Also, both abnormal high pressure and abnormal low pressure may be reported simultaneously under certain malfunction conditions.

9Y1200174CRS0179US0



**1. Check the Data Related to the Rail Pressure**

1. Connect the diagnosis tool to the CAN1 connector, and select the "Actual rail pressure" and "Target rail pressure" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

Factory specification	The "Actual rail pressure" always follow to the "Target rail pressure" 1. When idling: 40 to 50 MPa (410 to 500 kgf/cm <sup>2</sup> , 5800 to 7200 psi) 2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm <sup>2</sup> , 13800 to 18800 psi) 3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm <sup>2</sup> , 13800 to 16600 psi) 4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.
-----------------------	---

<b>OK</b>	Use all of the available information and try to reproduce the problem by operating the accelerator pedal in different ways and by changing the environmental conditions.
<b>NG</b>	Go to "2. Check the Fuel System for the Existence of Air".

(a) CAN1 Connector

9Y1200174CRS0181US0

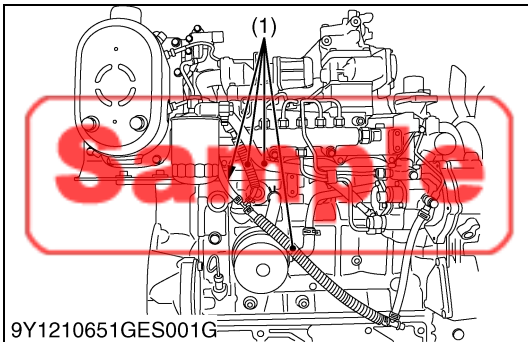
**2. Check the Fuel System for the Existence of Air**

1. Check each joint of the fuel system for the existence of air.  
To detect the existence of air effectively, replace the fuel hose with a transparent one.

<b>OK</b>	Go to "3. Check the Fuel System".
<b>NG</b>	Locate the position of the fuel leakage in the piping and repair it.

(1) Fuel Hose

9Y1200174CRS0182US0



**3. Check the Fuel System**

**CAUTION**

- Visually check there is no leak in the high pressure fuel pipe system.
- A visual check is not possible if a leak (high pressure system) occurs inside the head cover, so check that the oil level has not increased.

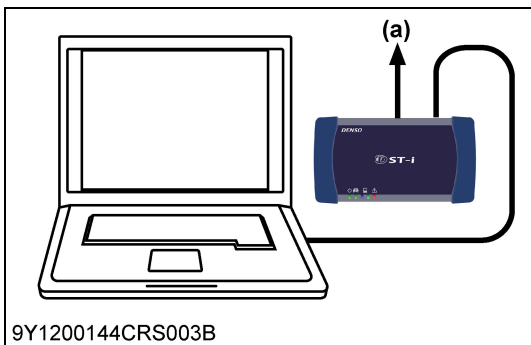
1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "4. Check the Rail Pressure Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

- (1) Rail  
(2) Supply Pump

- (3) Dipstick

9Y1200206CRS0029US0



**4. Check the Rail Pressure Sensor (\*Refer to Items P0192 and P0193)**

1. Check the rail pressure sensor.

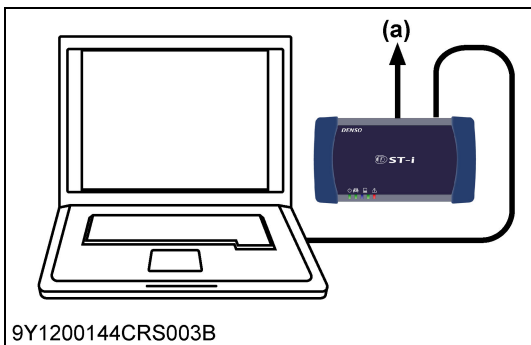
■ **NOTE**

- **Closely check sensor signals for a noise component and an abnormality that exists for a short time.**

<b>OK</b>	Go to "5. Check the DTC Again".
<b>NG</b>	Repair or replace the rail pressure sensor or its related parts. (Follow the diagnostic procedure of items P0192 and P0193.) (Refer to page 1-S169)

(a) **CAN1 Connector**

9Y1200206CRS0030US0



**5. Check the DTC Again**

1. Clear the past malfunction data, and make sure that the same DTC is output again in the reproduction test.

Factory specification	Normal (No DTC is output.)
-----------------------	----------------------------

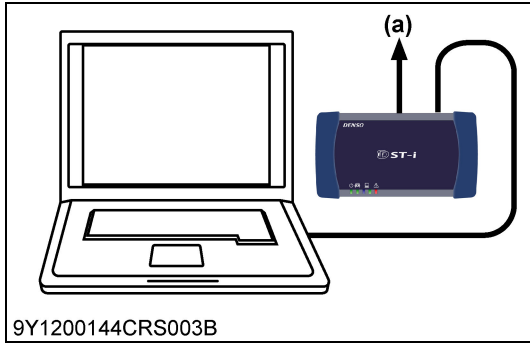
■ **NOTE**

- **Use all of the available information and try to reproduce the problem by operating the accelerator pedal in different ways and by changing the environmental conditions.**

<b>OK</b>	Normal.
<b>NG</b>	Go to "6. Check the SCV-related Data".

(a) **CAN1 Connector**

9Y1200174CRS0185US0



**6. Check the SCV-related Data**

1. Check the "Target rail pressure", "Actual rail pressure", "Target SCV current", "Actual SCV current", "Pump deviation learning status", "Pump deviation learning correction value" and "Pressure feedback integral guard execution flag" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

Factory specification	<ol style="list-style-type: none"> <li>1. The "Actual SCV current value" always follow to the "Target SCV current value".                     <ul style="list-style-type: none"> <li>• When idling: Approx. 1800 mA</li> <li>• Accelerator opening: 0→100 % (During acceleration): Approx. 1400 mA minimum</li> <li>• During no-load maximum speed: Approx. 1600 mA</li> <li>• The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ul> <p><b>* The current shall be used as a reference only as this value varies depending on the pump used.</b></p> </li> <li>2. The "Pressure feedback integral guard executing flag" must be OFF.</li> <li>3. The "Pump deviation learning correction value" must be within ±200 mA.</li> </ol> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• <b>As the following value of A varies depending on pump, the table above is for guideline. If the value of A has a wider shift than the initial learning value, there may be out of the range of the above table. A net normal value is the value that provided by the forced-learning several times.: Compared with A 12 V spec.: <math>A-100 \leq \text{normal value} \leq A+50</math> Therefore, if the value is out of the range above, perform the forced-learning.</b></li> </ul>
-----------------------	--

■ **NOTE**

- **"Pump difference learning status"**

**It must be "2" (Learning completed) or "3" (During relearning). If not, keep idling the engine after warming up and when the learning status becomes "2" or "3", make the judgment. Occasionally, it does not shift from 3 to 2. Perform pump difference learning to take into account the above status, then compare with the status before learning.**

<b>OK</b>	After confirming that an intermittent malfunction (such as power supply system or noise generation) does not occur in relation to the ECU, replace the ECU.
<b>NG</b>	Replace the supply pump.

(a) **CAN1 Connector**

9Y1200206CRS0071US0

**(5) SCV Stuck (DTC P0089 / 1347-7)****Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance
- Engine stops in some case

**Detection item:**

- SCV stuck at open position (Actual rail pressure continuously exceeds the command rail pressure)

**DTC set preconditions:**

- Supply pump is normal and pump calibration has been executed
- Engine is operating (Q: 4 mm<sup>3</sup>/st or higher)
- Injector is normal
- Battery voltage is normal
- Sensor supply voltage VCC# is normal
- Rail pressure sensor is normal

**DTC set parameter:**

- Discharge request of supply pump goes below 0 mm<sup>3</sup>/st and the actual rail pressure is 10 MPa (100 kgf/cm<sup>2</sup>, 1400 psi) higher than command pressure
- Above state continues for 26 seconds or more

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0195US0

**Diagnostic Procedure for Pressure System DTCs**

Checking of fault conditions and actions taken

**If DTCs of non-pressure system are detected (\*Refer to the pressure system DTCs given below.)**

First locate the non-pressure system problem indicated by DTCs, and repair the affected parts. After the repair has been carried out, check for an output of pressure system DTCs. If so, begin the diagnosis of the affected pressure system.

**If only pressure system DTCs are detected (\*Refer to the pressure system DTCs given below.)**

Diagnose the affected pressure system indicated by DTCs.

**If a DTC currently exists**

Begin diagnosis without returning the key switch to the OFF position. However, carefully make satisfactory / unsatisfactory judgments as the injection amount and rail pressure are limited by system actions.

**If only a past DTC exists**

Log the freeze-frame data, clear the DTCs, and stop the engine. Then, try to reproduce the problem using the freeze-frame data and the trouble check sheet.

**\*Pressure system DTCs****[High pressure abnormality]**

1. P0088: High rail pressure

**[Low pressure abnormality]**

1. P0087: Pressure limiter emergency open
2. P0093: Fuel leak

**[Abnormal pressure]**

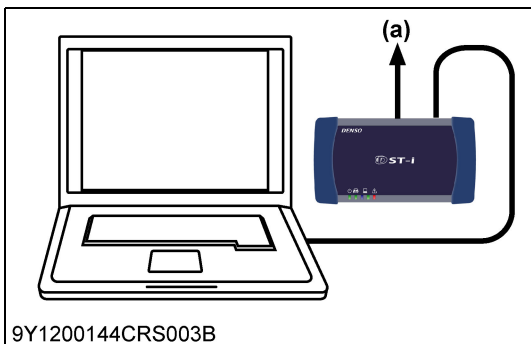
1. P0089: SCV stuck
2. P1274: Pump seizing 1
3. P1275: Pump seizing 2

**■ IMPORTANT**

- Multiple pressure system DTCs may be output simultaneously. Also, both abnormal high pressure and abnormal low pressure may be reported simultaneously under certain malfunction conditions.

9Y1200174CRS0179US0





9Y1200144CRS003B

**1. Check the Data Related to the Rail Pressure**

1. Connect the diagnosis tool to the CAN1 connector, and select the "Actual rail pressure" and "Target rail pressure" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

Factory specification	The "Actual rail pressure" always follow to the "Target rail pressure" 1. When idling: 40 to 50 MPa (410 to 500 kgf/cm <sup>2</sup> , 5800 to 7200 psi) 2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm <sup>2</sup> , 13800 to 18800 psi) 3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm <sup>2</sup> , 13800 to 16600 psi) 4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.
-----------------------	---

<b>OK</b>	Use all of the available information and try to reproduce the problem by operating the accelerator pedal in different ways and by changing the environmental conditions.
<b>NG</b>	Go to "2. Check the Fuel System for the Existence of Air".

(a) CAN1 Connector

9Y1200174CRS0181US0

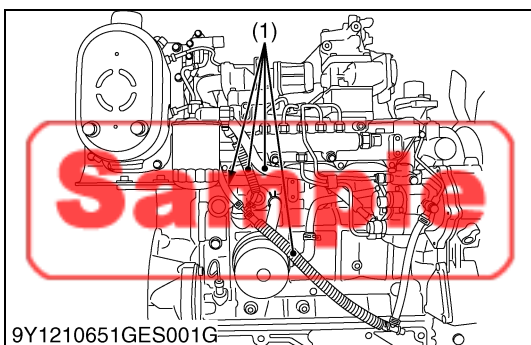
**2. Check the Fuel System for the Existence of Air**

1. Check each joint of the fuel system for the existence of air. To detect the existence of air effectively, replace the fuel hose with a transparent one.

<b>OK</b>	Go to "3. Check the Fuel System".
<b>NG</b>	Rotate the fuel feed pump sufficiently and bleed the air. Locate the position of the fuel leakage in the piping and repair it.

(1) Fuel Hose

9Y1200174CRS0198US0



9Y1210651GES001G

**3. Check the Fuel System**

**CAUTION**

- Visually check there is no leak in the high pressure fuel pipe system.
- A visual check is not possible if a leak (high pressure system) occurs inside the head cover, so check that the oil level has not increased.

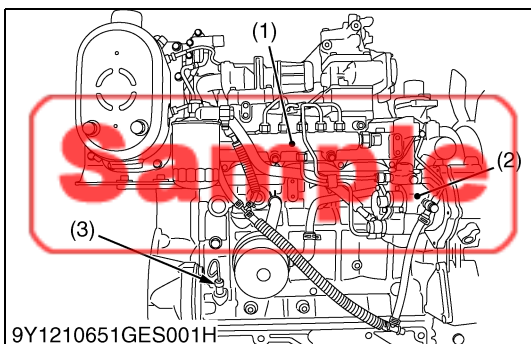
1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "4. Check the Rail Pressure Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

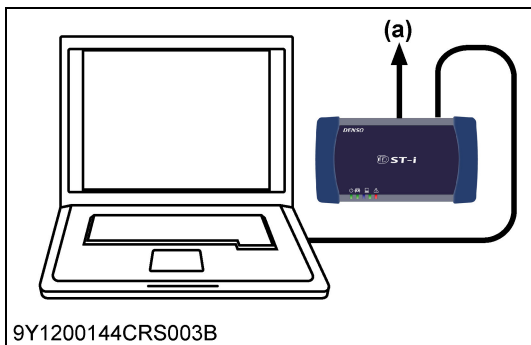
- (1) Rail  
(2) Supply Pump

- (3) Dipstick

9Y1200206CRS0029US0



9Y1210651GES001H



**4. Check the Rail Pressure Sensor (\*Refer to Items P0192 and P0193)**

1. Check the rail pressure sensor.

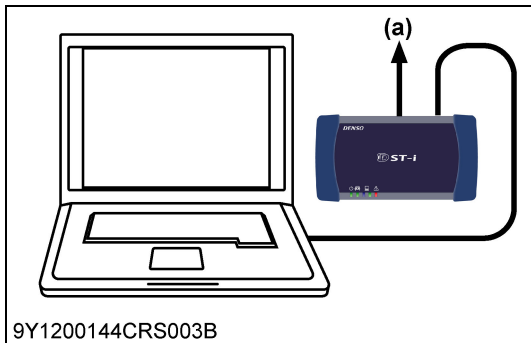
■ **NOTE**

- **Closely check sensor signals for a noise component and an abnormality that exists for a short time.**

<b>OK</b>	Go to "5. Check the DTC Again".
<b>NG</b>	Repair or replace the rail pressure sensor or its related parts. (Follow the diagnostic procedure of items P0192 and P0193.) (Refer to page 1-S169)

(a) **CAN1 Connector**

9Y1200206CRS0030US0



**5. Check the DTC Again**

1. Clear the past malfunction data, and make sure that the same DTC is output again in the reproduction test.

Factory specification	Normal (No DTC is output.)
-----------------------	----------------------------

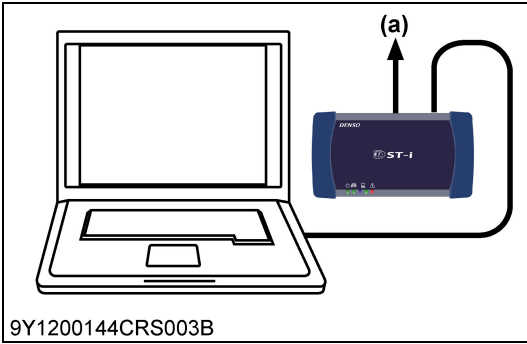
■ **NOTE**

- **Use all of the available information and try to reproduce the problem by operating the accelerator pedal in different ways and by changing the environmental conditions.**

<b>OK</b>	Normal.
<b>NG</b>	Go to "6. Check the SCV-related Data".

(a) **CAN1 Connector**

9Y1200174CRS0185US0



**6. Check the SCV-related Data**

**CAUTION**

- "Pump difference learning status"  
It must be "2" (Learning completed) or "3" (During relearning). For cases other than those above, perform pump difference learning and judge after status 2 or 3 is entered. Occasionally, it does not shift from 3 to 2. Perform pump difference learning to take into account the above status, then compare with the status before learning.

1. Check the "Target rail pressure", "Actual rail pressure", "Target SCV current", "Actual SCV current", "Pump deviation learning status", "Pump deviation learning correction value" and "Pressure feedback integral guard execution flag" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

Factory specification	<ol style="list-style-type: none"> <li>1. The "Actual SCV current value" always follow to the "Target SCV current value".                     <ul style="list-style-type: none"> <li>• When idling: Approx. 1800 mA</li> <li>• Accelerator opening: 0→100 % (During acceleration): Approx. 1400 mA minimum</li> <li>• During no-load maximum speed: Approx. 1600 mA</li> <li>• The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ul> <p><b>* The current shall be used as a reference only as this value varies depending on the pump used.</b></p> </li> <li>2. The "Pressure feedback integral guard executing flag" must be OFF.</li> <li>3. The "Pump deviation learning correction value" must be within ±200 mA.</li> </ol> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• <b>As the following value of A varies depending on pump, the table above is for guideline. If the value of A has a wider shift than the initial learning value, there may be out of the range of the above table. A net normal value is the value that provided by the forced-learning several times.: Compared with A 12 V spec.: <math>A-100 \leq \text{normal value} \leq A+50</math> Therefore, if the value is out of the range above, perform the forced-learning.</b></li> </ul>
-----------------------	--

3. Perform repeated sudden accelerations and decelerations, and check that the target rail pressure and actual rail pressure converge to approximately the same value.

Factory specification	Converge to within 10 MPa (100 kgf/cm <sup>2</sup> , 1400 psi) within 20 seconds or less.
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4. In addition, suddenly release the accelerator while driving at maximum speed to test the temporary non-injection condition without applying the brake (engine brake only) and check that the target rail pressure and actual rail pressure converge to approximately the same value.

Factory specification	Converge to within 10 MPa (100 kgf/cm <sup>2</sup> , 1400 psi) within 20 seconds or less.
-----------------------	---

<b>OK</b>	After confirming that an intermittent malfunction (such as power supply system or noise generation) does not occur in relation to the ECU, replace the ECU.
<b>NG</b>	Replace the supply pump.

(a) CAN1 Connector

9Y1200206CRS0072US0

## (6) Fuel Leak (in High Pressured Fuel System) (DTC P0093 / 1239-1)

### Behaviour during malfunction:

- Insufficient output
- Worsening exhaust gas performance
- Engine stops in some case

### Detection item:

- Fuel leak from high pressured fuel system (Fuel consumption is calculated from the difference of fuel pressure of before and after the injection, and the error will be detected when excess fuel consumption is found)

### DTC set preconditions:

- Battery voltage is normal
- Sensor supply voltage VCC# is normal
- Rail pressure sensor is normal
- Supply pump (SCV) is normal
- Injector and injector drive circuit are normal
- NE signal is active [Engine is operating ( $700 \text{ min}^{-1}$  (rpm) or higher)]
- No DTC of P0087, P0088, P0089

### DTC set parameter:

(a): the flow volume which is calculated from the difference of rail pressure (decrease)

(b): total volume of injection and leakage

Fuel leak is judged with following conditions:

- In case, engine speed is more than  $1200 \text{ min}^{-1}$  (rpm):  
When the difference of (a) and (b) is  $120 \text{ mm}^3/\text{st}$  or above, (a) is higher than (b), and fuel leak is not from opening pressure limiter
- In case, engine speed is  $1200 \text{ min}^{-1}$  (rpm) or less:  
When the difference of (a) and (b) is  $400 \text{ mm}^3/\text{st}$  or above, (a) is higher than (b), and fuel leak is not from opening pressure limiter

### Engine warning light:

- ON

### Limp home action by engine ECU (system action):

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0203US0

**Diagnostic Procedure for Pressure System DTCs**

Checking of fault conditions and actions taken

**If DTCs of non-pressure system are detected (\*Refer to the pressure system DTCs given below.)**

First locate the non-pressure system problem indicated by DTCs, and repair the affected parts. After the repair has been carried out, check for an output of pressure system DTCs. If so, begin the diagnosis of the affected pressure system.

**If only pressure system DTCs are detected (\*Refer to the pressure system DTCs given below.)**

Diagnose the affected pressure system indicated by DTCs.

**If a DTC currently exists**

Begin diagnosis without returning the key switch to the OFF position. However, carefully make satisfactory / unsatisfactory judgments as the injection amount and rail pressure are limited by system actions.

**If only a past DTC exists**

Log the freeze-frame data, clear the DTCs, and stop the engine. Then, try to reproduce the problem using the freeze-frame data and the trouble check sheet.

**\*Pressure system DTCs****[High pressure abnormality]**

1. P0088: High rail pressure

**[Low pressure abnormality]**

1. P0087: Pressure limiter emergency open
2. P0093: Fuel leak

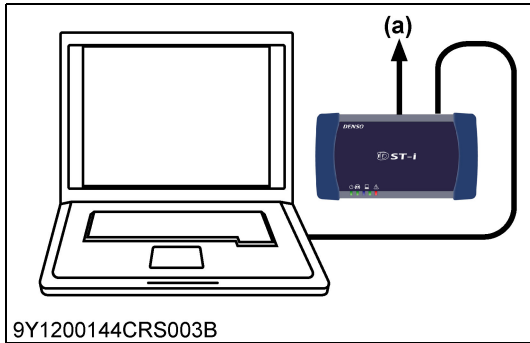
**[Abnormal pressure]**

1. P0089: SCV stuck
2. P1274: Pump seizing 1
3. P1275: Pump seizing 2

**■ IMPORTANT**

- **Multiple pressure system DTCs may be output simultaneously. Also, both abnormal high pressure and abnormal low pressure may be reported simultaneously under certain malfunction conditions.**

9Y1200174CRS0179US0



**1. Check the Data Related to the Rail Pressure**

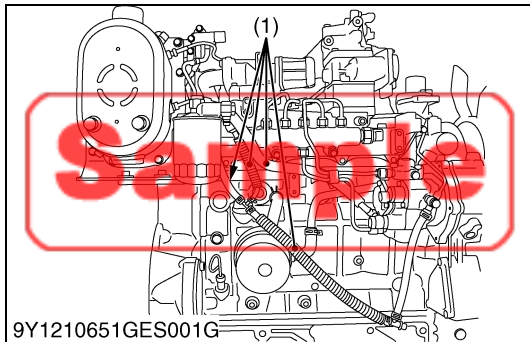
1. Connect the diagnosis tool to the CAN1 connector, and select the "Actual rail pressure" and "Target rail pressure" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

Factory specification	The "Actual rail pressure" always follow to the "Target rail pressure" 1. When idling: 40 to 50 MPa (410 to 500 kgf/cm <sup>2</sup> , 5800 to 7200 psi) 2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm <sup>2</sup> , 13800 to 18800 psi) 3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm <sup>2</sup> , 13800 to 16600 psi) 4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.
-----------------------	---

<b>OK</b>	Use all of the available information and try to reproduce the problem by operating the accelerator pedal in different ways and by changing the environmental conditions.
<b>NG</b>	Go to "2. Check the Fuel System for the Existence of Air".

(a) CAN1 Connector

9Y1200174CRS0181US0



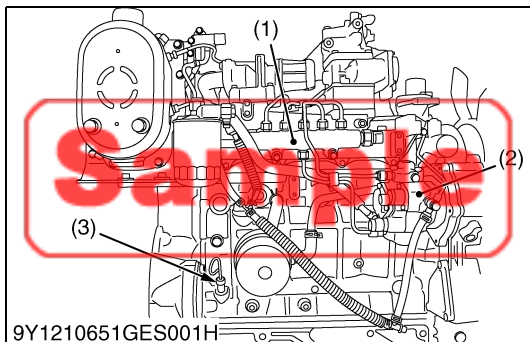
**2. Check the Fuel System for the Existence of Air**

1. Check each joint of the fuel system for the existence of air. To detect the existence of air effectively, replace the fuel hose with a transparent one.

<b>OK</b>	Go to "3. Check the Fuel System".
<b>NG</b>	Rotate the fuel feed pump sufficiently and bleed the air. Locate the position of the fuel leakage in the piping and repair it.

(1) Fuel Hose

9Y1200174CRS0198US0



**3. Check the Fuel System**

**CAUTION**

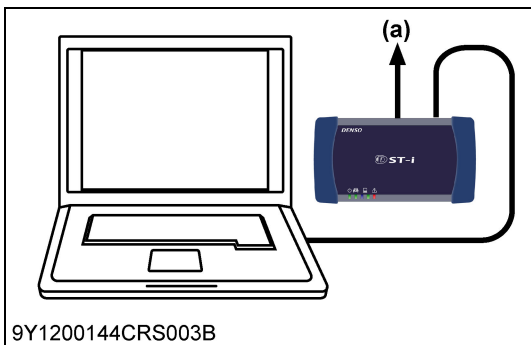
- Visually check there is no leak in the high pressure fuel pipe system.
- A visual check is not possible if a leak (high pressure system) occurs inside the head cover, so check that the oil level has not increased.

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	Go to "4. Check the Rail Pressure Sensor".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

- (1) Rail (3) Dipstick  
 (2) Supply Pump

9Y1200206CRS0029US0



**4. Check the Rail Pressure Sensor (\*Refer to Items P0192 and P0193)**

1. Check the rail pressure sensor.

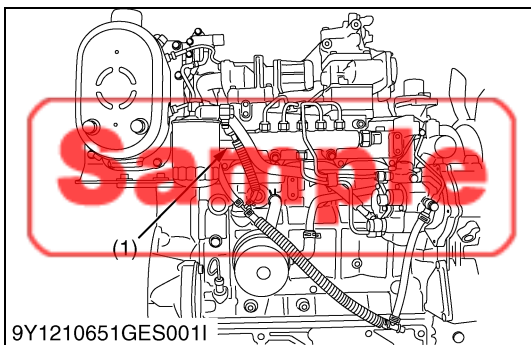
**NOTE**

- Closely check sensor signals for a noise component and an abnormality that exists for a short time.

<b>OK</b>	Go to "5. Check the Pressure Limiter for a Fuel Leakage".
<b>NG</b>	Repair or replace the rail pressure sensor or its related parts. (Follow the diagnostic procedure of items P0192 and P0193.) (Refer to page 1-S169)

(a) CAN1 Connector

9Y1200206CRS0031US0



**5. Check the Pressure Limiter for a Fuel Leakage**

1. Check the temperature of the pressure limiter return pipe by touching it.

Factory specification	Almost the same as the ambient temperature.
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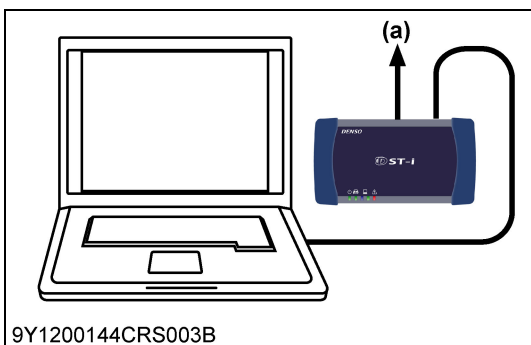
**(Reference)**

- If the fuel leaks from the pressure limiter, the high temperature and high pressure fuel flows through the return pipe and the pipe becomes very hot.

<b>OK</b>	Go to "6. Check for a Fuel Leakage".
<b>NG</b>	Replace the common rail (pressure limiter).

(1) Pressure Limiter

9Y1200174CRS0209US0



**6. Check for a Fuel Leakage**

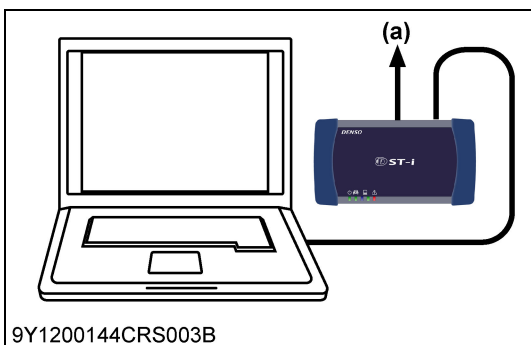
1. Increase the rail pressure by operating the accelerator pedal or accelerator lever, and check for a fuel leakage.

Factory specification	No fuel leaks.
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<b>OK</b>	Go to "7. Check the DTC Again".
<b>NG</b>	Locate the leakage position and repair it.

(a) CAN1 Connector

9Y1200174CRS0210US0



**7. Check the DTC Again**

1. Clear the past malfunction data, and make sure that the same DTC is output again in the reproduction test.

Factory specification	Normal (No DTC is output.)
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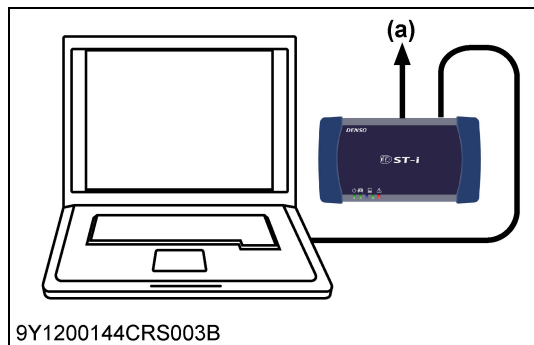
**NOTE**

- Use all of the available information and try to reproduce the problem by operating the accelerator pedal in different ways and by changing the environmental conditions.

<b>OK</b>	Normal.
<b>NG</b>	Go to "8. Check the SCV-related Data".

(a) CAN1 Connector

9Y1200174CRS0211US0



**8. Check the SCV-related Data**

1. Check the "Target rail pressure", "Actual rail pressure", "Target SCV current", "Actual SCV current", "Pump deviation learning status", "Pump deviation learning correction value" and "Pressure feedback integral guard execution flag" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

Factory specification	<ol style="list-style-type: none"> <li>1. The "Actual SCV current value" always follow to the "Target SCV current value".                     <ul style="list-style-type: none"> <li>• When idling: Approx. 1800 mA</li> <li>• Accelerator opening: 0→100 % (During acceleration): Approx. 1400 mA minimum</li> <li>• During no-load maximum speed: Approx. 1600 mA</li> <li>• The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ul> <p><b>* The current shall be used as a reference only as this value varies depending on the pump used.</b></p> </li> <li>2. The "Pressure feedback integral guard executing flag" must be OFF.</li> <li>3. The "Pump deviation learning correction value" must be within ±200 mA.</li> </ol> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• <b>As the following value of A varies depending on pump, the table above is for guideline. If the value of A has a wider shift than the initial learning value, there may be out of the range of the above table. A net normal value is the value that provided by the forced-learning several times.: Compared with A 12 V spec.: <math>A-100 \leq \text{normal value} \leq A+50</math></b> Therefore, if the value is out of the range above, perform the forced-learning.</li> </ul>
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■ **NOTE**

- **"Pump difference learning status"**  
It must be "2" (Learning completed) or "3" (During relearning). For cases other than those above, perform pump difference learning and judge after status 2 or 3 is entered. Occasionally, it does not shift from 3 to 2. Perform pump difference learning to take into account the above status, then compare with the status before learning.

<b>OK</b>	After confirming that an intermittent malfunction (such as power supply system or noise generation) does not occur in relation to the ECU, replace the ECU.
<b>NG</b>	Replace the supply pump.

(a) **CAN1 Connector**

9Y1200206CRS0073US0



### (7) MAF Sensor Power Supply: High (24 V-System Only) (DTC P0100 / 132-16)

**P0100 / 132-16: MAF sensor power supply (High side)**

**Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- +B short circuit or sensor power supply line / ECU internal circuit

**DTC set preconditions:**

- Battery voltage is normal
- Starter Switch signal (ECU: V12 terminal) is not activated

**DTC set parameter:**

- Battery voltage : 16 V or more
- Power supply voltage : 18 V or more

**Engine warning light:**

- ON

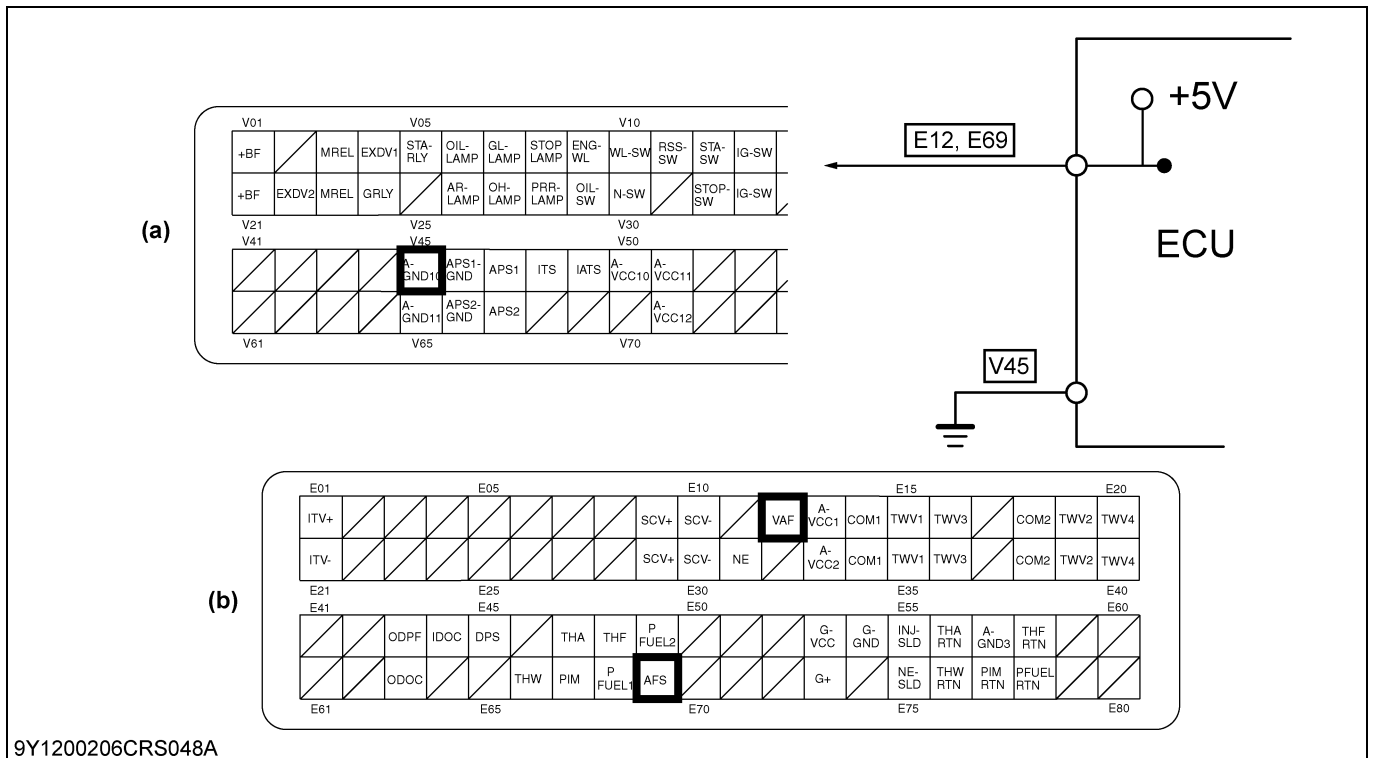
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200206CRS0187US0

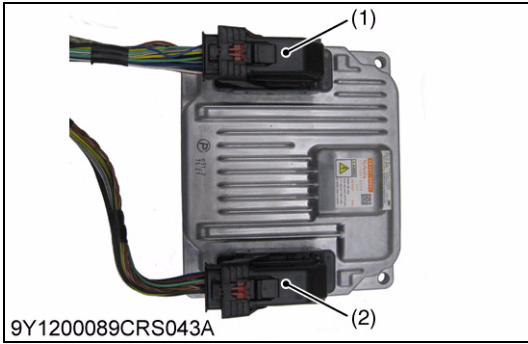


9Y1200206CRS048A

(a) ECU Connector 2 (Machine Side)

(b) ECU Connector 1 (Engine Side)

9Y1200206CRS0189US0



**1. Measure the ECU Terminal Voltage**

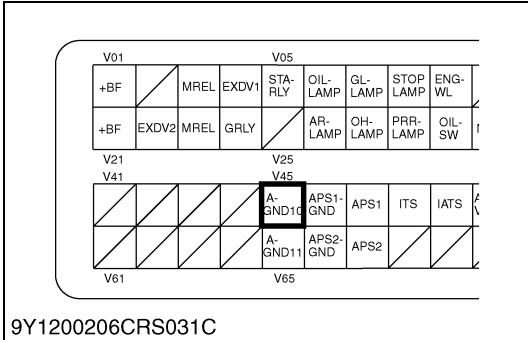
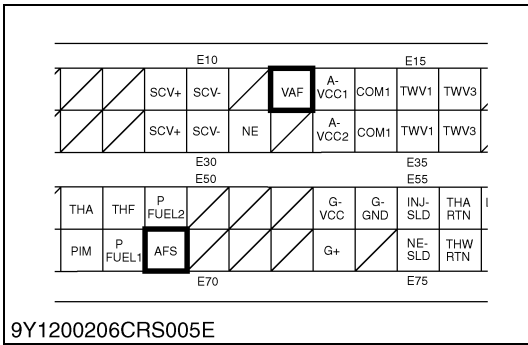
1. Place the key switch in the OFF position, and unplug the ECU wiring harness connector 1 (1) from the socket.
2. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals E12 / E69 and V45.

Factory specification	Approx. 5 V
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<b>OK</b>	Check the wiring harness (ECU terminal E12 / E69) for a short. → Repair the faulty area.
<b>NG</b>	Check the harness connectors and ECU pins.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair or replace the wiring harness, or replace the ECU.

- (1) ECU Wiring Harness Connector 1 (Engine Side)    (2) ECU Wiring Harness Connector 2 (Machine Side)

9Y1200206CRS0190US0



## (8) Intake Air Volume: Low (DTC P0101 / 132-1)

### Behaviour during malfunction:

- Insufficient output

### Detection item:

- Engine inlet air mass flow rate lacking (Disconnect turbo blower intake hose)

### DTC set preconditions:

- Engine is operating [1000 min<sup>-1</sup> (rpm) or higher]
- Coolant temperature is 15 °C (59 °F) or higher (Coolant temperature sensor is normal)
- MAF sensor is normal
- EGR valve is normal
- Intake throttle valve is normal
- Battery voltage is normal

### DTC set parameter:

- Engine Inlet Air Mass Flow Rate: less than half of target value

### Engine warning light:

- ON

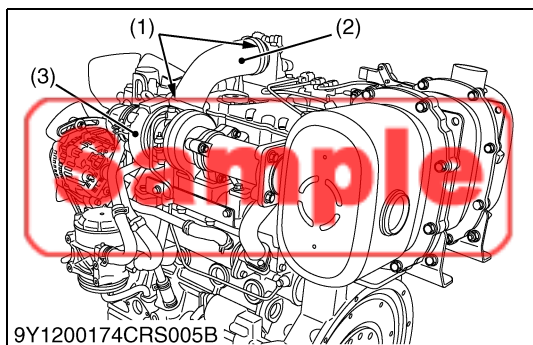
### Limp home action by engine ECU (system action):

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0213US0



9Y1200174CRS005B

### 1. Check the Air Intake System

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

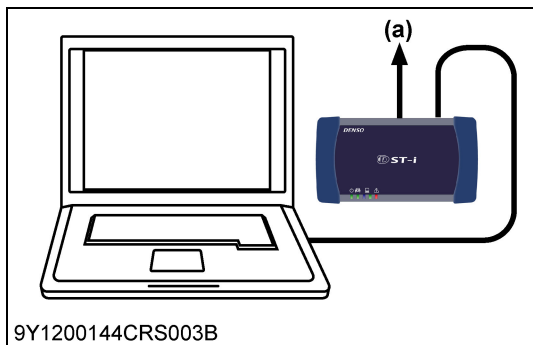
#### ■ NOTE

- Check if the suction hose of the turbo blower does not come off. If the hose comes off, install it.
- Check the clogging condition of the air cleaner. If it is very dirty, replace the new one.

<b>OK</b>	Go to "2. DTC Judgment".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

- (1) Hose Clamp (3) Turbocharger  
(2) Hose

9Y1200206CRS0032US0



9Y1200144CRS003B

### 2. DTC Judgment

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Operate the engine for 2 to 3 minutes with the engine in the idle status.
3. Check whether the DTC is output or not.

Factory specification	Either DTC is output.
-----------------------	-----------------------

<b>OK</b>	Normal.
<b>NG</b>	Replace the MAF Sensor or replace the ECU.

- (a) CAN1 Connector

9Y1200174CRS0507US0

**(9) MAF Sensor Abnormality (DTC P0102 / 132-4, P0103 / 132-3)****P0102 / 132-4: MAF sensor abnormality (Low side)****Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- Open circuit or ground short circuit of sensor / harness.

**DTC set preconditions:**

- Battery voltage is normal
- Starter Switch signal (ECU: V12 terminal) is not activated
- Sensor supply voltage is normal

**DTC set parameter:**

- Mass air flow sensor voltage: 0.1 V or less

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Sensor output: 0.7 times of target value at normal condition [default value]
- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0214US0

**P0103 / 132-3: MAF sensor abnormality (High side)****Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- +B short circuit of sensor / harness

**DTC set preconditions:**

- Battery voltage is normal
- $700 \text{ min}^{-1} (\text{rpm}) \leq \text{engine speed} \leq 2800 \text{ min}^{-1} (\text{rpm})$
- Target intake mass air flow is 460 or less and it continues for 3 secs
- Sensor supply voltage is normal

**DTC set parameter:**

- Mass air flow sensor voltage: 4.9 V or more in certain operation condition

**Engine warning light:**

- ON

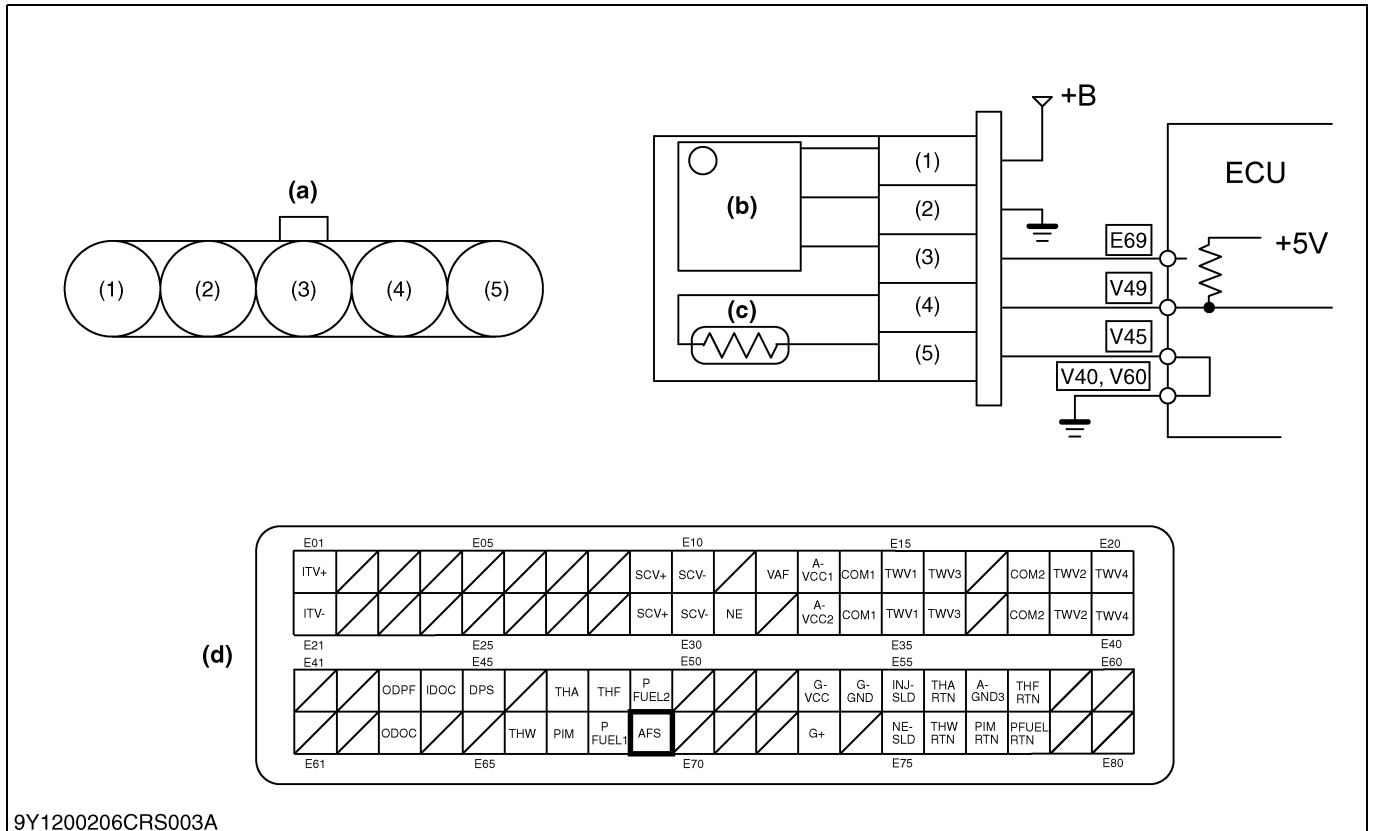
**Limp home action by engine ECU (system action):**

- Sensor output: 0.7 times of target value at normal condition [default value]
- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

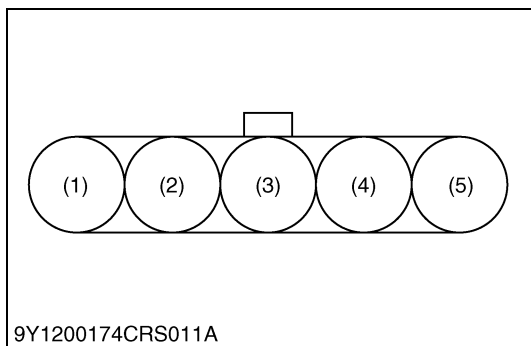
9Y1200174CRS0215US0



9Y1200206CRS003A

- (1) Terminal Power
- (2) Terminal Ground
- (3) Terminal AFS
- (4) Terminal IATS
- (5) Terminal A-GND10
- (a) Terminal Layout
- (b) Mass Air Flow (MAF) Sensor
- (c) Intake Air Temperature Sensor (Built-in MAF)
- (d) ECU Connector 1 (Engine Side)

9Y1200206CRS0074US0



9Y1200174CRS011A

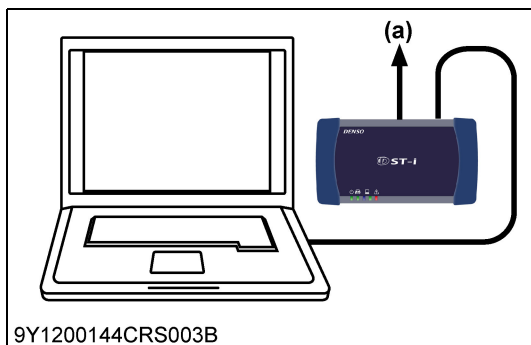
**1. Measure the Sensor Terminal Voltage**

1. Move the key switch from the OFF to the ON position, and measure the voltage between sensor terminals 1 and 2.

Factory specification	Approx. 10 to 16 V
<b>OK</b>	Go to "2. DTC Judgment".
<b>NG</b>	Repair or replace the wiring harness, or replace the sensor

- (1) Terminal Power
- (2) Terminal Ground
- (3) Terminal AFS
- (4) Terminal IATS
- (5) Terminal A-GND10

9Y1200206CRS0181US0



9Y1200144CRS003B

**2. DTC Judgment**

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Operate the engine for 2 to 3 minutes with the engine in the idle status.
3. Check whether the DTC is output or not.

Factory specification	Either DTC is output.
<b>OK</b>	Normal.
<b>NG</b>	Replace the MAF Sensor or replace the ECU.

- (a) CAN1 Connector

9Y1200174CRS0507US0

### (10) MAF Sensor Power Supply: Low (24 V-System Only) (DTC P0104 / 132-18)

**P0104 / 132-18: MAF sensor power supply (Low side)**

**Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- Ground short circuit of sensor power supply line / ECU internal circuit

**DTC set preconditions:**

- Battery voltage is normal
- Starter Switch signal (ECU: V12 terminal) is not activated

**DTC set parameter:**

- Battery voltage : 16 V or more
- Power supply voltage : 5.6 V or less

**Engine warning light:**

- ON

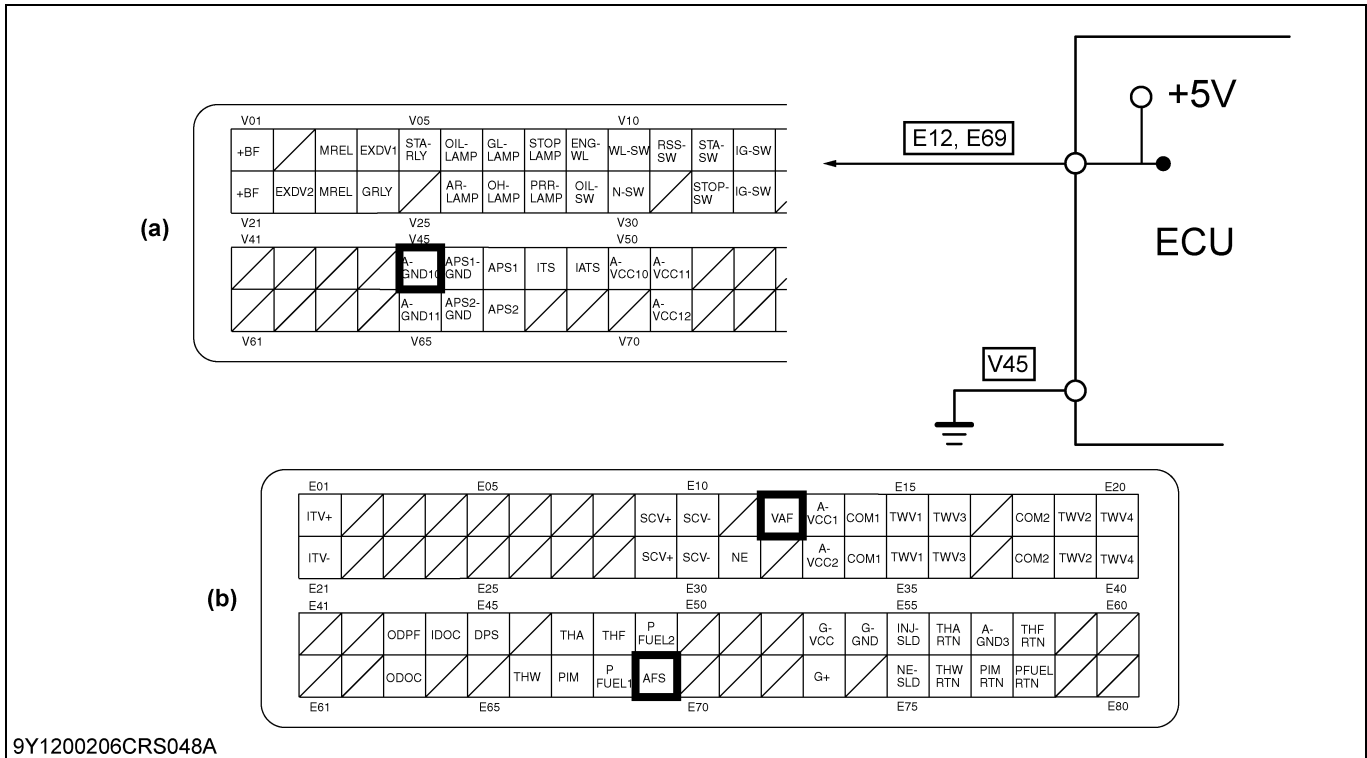
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

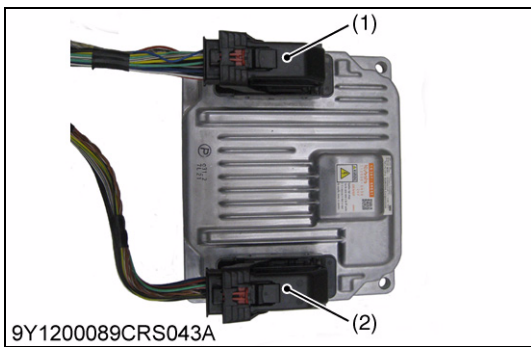
9Y1200206CRS0191US0



9Y1200206CRS048A

(a) ECU Connector 2 (Machine Side)      (b) ECU Connector 1 (Engine Side)

9Y1200206CRS0189US0



**1. Measure the ECU Terminal Voltage**

1. Place the key switch in the OFF position, and unplug the ECU wiring harness connector 1 (1) from the socket.
2. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals E12 / E69 and V45.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Check the wiring harness (ECU terminal E12 / E69) for a short. → Repair the faulty area.
<b>NG</b>	Check the harness connectors and ECU pins.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair or replace the wiring harness, or replace the ECU.

		E10				E15			
/	/	SCV+	SCV-	NAF	A-VCC1	COM1	TWV1	TWV3	/
/	/	SCV+	SCV-	NE	A-VCC2	COM1	TWV1	TWV3	/
		E30				E35			
THA	THF	P FUEL2	/	/	G-VCC	G-GND	INJ-SLD	THA RTN	/
PIM	P FUEL1	AFS	/	/	G+	/	NE-SLD	THW RTN	/
		E70				E75			

9Y1200206CRS005E

- (1) ECU Wiring Harness Connector 1 (Engine Side)      (2) ECU Wiring Harness Connector 2 (Machine Side)
- 9Y1200206CRS0190US0

		V01				V05			
+BF	/	MREL	EXDV1	STA-RLY	OIL-LAMP	GL-LAMP	STOP-LAMP	ENG-WL	/
+BF	EXDV2	MREL	GRLY	/	AR-LAMP	OH-LAMP	PRR-LAMP	OIL-SW	/
		V21				V25			
V41	/	/	/	/	A-GND10	APS1-GND	APS1	ITS	IATS
/	/	/	/	/	A-GND11	APS2-GND	APS2	/	/
		V61				V65			

9Y1200206CRS031C

# (11) Intake Air Temperature: High (Inter Cooler Model Only) (DTC P0111 / 172-0)

**Behaviour during malfunction:**

- None

**Detection item:**

- Intake air temperature too high

**DTC set preconditions:**

- Battery voltage is normal
- Key switch is ON

**DTC set parameter:**

- Intake air temperature higher than ambient temperature +60 °C (+140 °F)

**Engine warning light:**

- ON

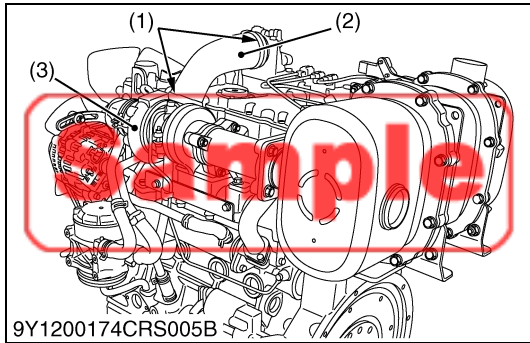
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0216US0



**1. Check the Air Intake System**

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

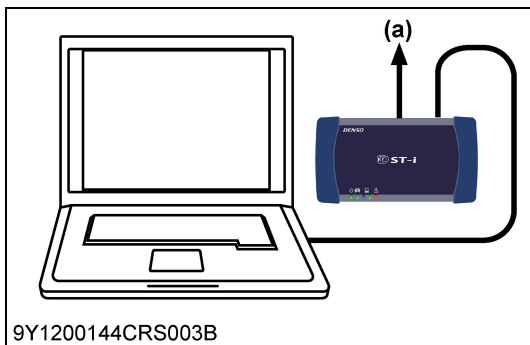
**NOTE**

- Check the clogging condition of the inter cooler. (Check whether the inter cooler functions properly. If the inter cooler has an electric fan, check whether it operates properly.)
- Check whether the connection pipe of the inter cooler does not come off.

<b>OK</b>	Go to "2. Check the Intake Air Temperature (Refer to items P0072 and P0073)".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

- (1) Hose Clamp
- (2) Hose
- (3) Turbocharger

9Y1200206CRS0033US0



**2. Check the Intake Air Temperature Sensor (\*Refer to Items P0072 and P0073)**

1. Check the intake air temperature sensor. (Refer to page 1-S128)

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the intake air temperature sensor or its related parts. (Follow the diagnostic procedure of items P0072 and P0073.) (Refer to page 1-S128)

- (a) CAN1 Connector

9Y1200206CRS0034US0



**(12) Intake Air Temperature Error (DTC P0112 / 172-4, P0113 / 172-3)****P0112 / 172-4: Intake air temperature error (Low side)****Behaviour during malfunction:**

- Amount of white smoke increases at low temperatures

**Detection item:**

- Ground short circuit of sensor / harness

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter:**

- Voltage of intake air temperature sensor is 0.05 V or less

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- During start-up = -20 °C (-4 °F) [default value]
- Under other conditions = 40 °C (104 °F) [default value]

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0217US0

**P0113 / 172-3: Intake air temperature error (High side)****Behaviour during malfunction:**

- Amount of white smoke increases at low temperatures

**Detection item:**

- Open circuit or +B short circuit of sensor / harness

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter:**

- Voltage of intake air temperature sensor is 4.9 V or above

**Engine warning light:**

- ON

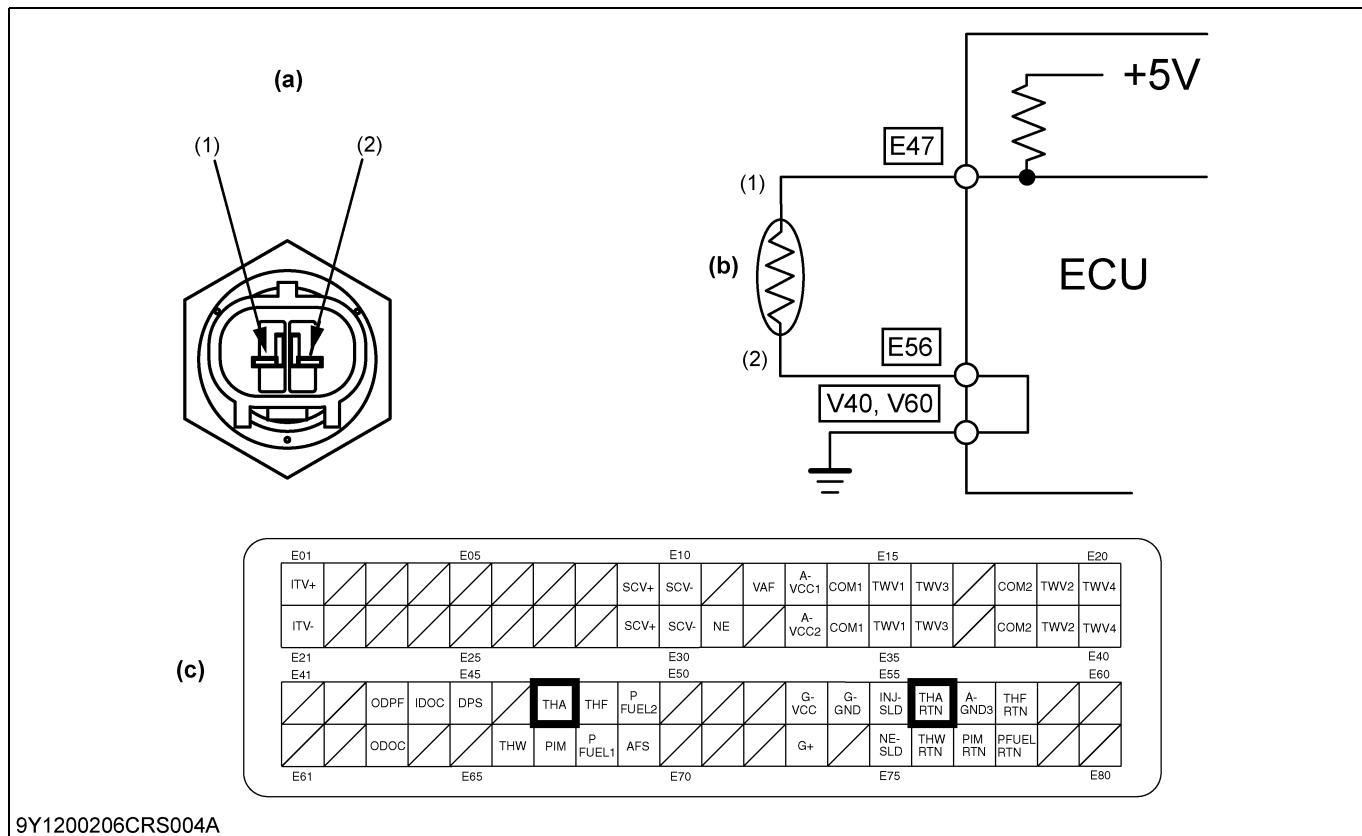
**Limp home action by engine ECU (system action):**

- During start-up = -20 °C (-4 °F) [default value]
- Under other conditions = 40 °C (104 °F) [default value]

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0218US0



9Y1200206CRS004A

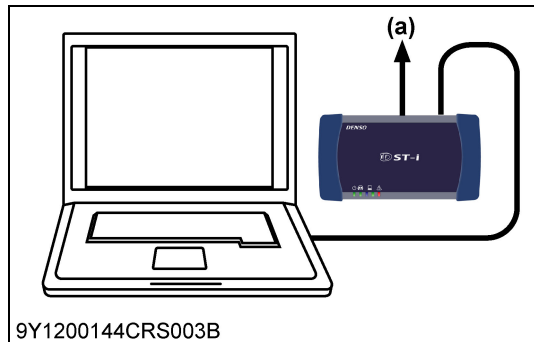
(1) Terminal THA

(2) Terminal THA RTN

(a) Terminal Layout  
(b) Intake Air Temperature Sensor

(c) ECU Connector 1 (Engine Side)

9Y1200206CRS0075US0



9Y1200144CRS003B

**1. Check the Intake Air Temperature Sensor Signals**

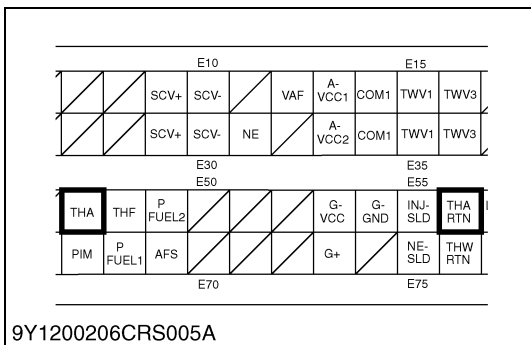
- Place the key switch in the ON position, and check the "Intake air temperature" and "Intake air temperature sensor output voltage" on the diagnosis tool data monitor.

Factory specification		
Actual intake air temperature	Intake air temperature	Output voltage
20 °C (68 °F)	20 °C (68 °F)	Approx. 2.4 V
40 °C (104 °F)	40 °C (104 °F)	Approx. 1.5 V
60 °C (140 °F)	60 °C (140 °F)	Approx. 0.9 V
80 °C (176 °F)	80 °C (176 °F)	Approx. 0.5 V

OK	Clear the DTC and check whether it is output again or not.	
	OK	Normal.
	NG	Replace the ECU.
NG	Go to "2. Measure the Resistance Between Terminals".	

(a) CAN1 Connector

9Y1200174CRS0220US0



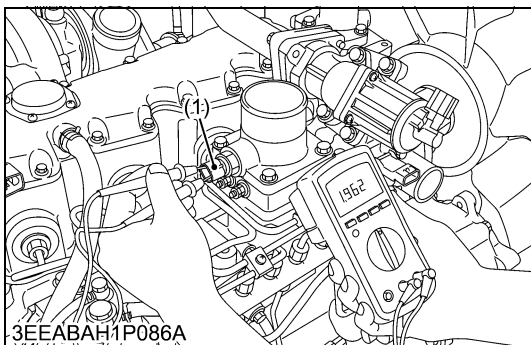
**2. Measure the Resistance Between Terminals**

- Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between terminals E47 and E56 of the connector.

Factory specification	
Temperature	Resistance
20 °C (68 °F)	Approx. 2.4 kΩ
60 °C (140 °F)	Approx. 0.58 kΩ
100 °C (212 °F)	Approx. 0.18 kΩ

<b>OK</b>	Go to "4. Measure the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Check the Sensor".

9Y1200206CRS0076US0



**3. Check the Sensor**

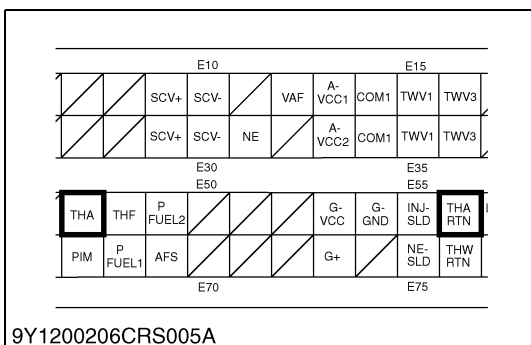
- Turn the key switch OFF, remove the connector from the sensor side and measure the resistance between the terminals on the sensor side.

Factory specification	
Temperature	Resistance
20 °C (68 °F)	Approx. 2.4 kΩ
60 °C (140 °F)	Approx. 0.58 kΩ
100 °C (212 °F)	Approx. 0.18 kΩ

<b>OK</b>	Wiring harness open circuit or connector fault → Check and repair.
<b>NG</b>	Intake air temperature sensor fault → Replace the intake air temperature sensor.

- Intake Air Temperature Sensor

9Y1200174CRS0222US0



**4. Measure the ECU Terminal Voltage**

- Plug the ECU wiring harness connector into socket again, unplug the sensor connector, and measure the voltage between ECU terminals E47 and E56 at the ECU side.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	The ECU connector is faulty or its wiring harness is shorted.
<b>NG</b>	Confirm by using other sensors that there is no ground short malfunction before replacing the ECU.

9Y1200206CRS0077US0

## (13) Coolant Temperature Sensor Abnormality (DTC P0117 / 110-4, P0118 / 110-3)

### P0117 / 110-4: Coolant temperature sensor abnormality (Low side)

#### Behaviour during malfunction:

- Amount of white smoke increases at low temperatures
- Insufficient output
- Worsening exhaust gas performance

#### Detection item:

- Ground short circuit of sensor / harness

#### DTC set preconditions:

- Battery voltage is normal

#### DTC set parameter:

- Voltage of coolant temperature sensor is 0.1 V or less

#### Engine warning light:

- ON

#### Limp home action by engine ECU (system action):

- During start-up = -25 °C (-13 °F) [default value]
- Under other conditions = 80 °C (176 °F) [default value]
- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

#### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0224US0

### P0118 / 110-3: Coolant temperature sensor abnormality (High side)

#### Behaviour during malfunction:

- Amount of white smoke increases at low temperatures
- Insufficient output
- Worsening exhaust gas performance

#### Detection item:

- Open circuit or +B short circuit of sensor / harness

#### DTC set preconditions:

- Battery voltage is normal

#### DTC set parameter:

- Voltage of coolant temperature sensor is 4.9 V or above

#### Engine warning light:

- ON

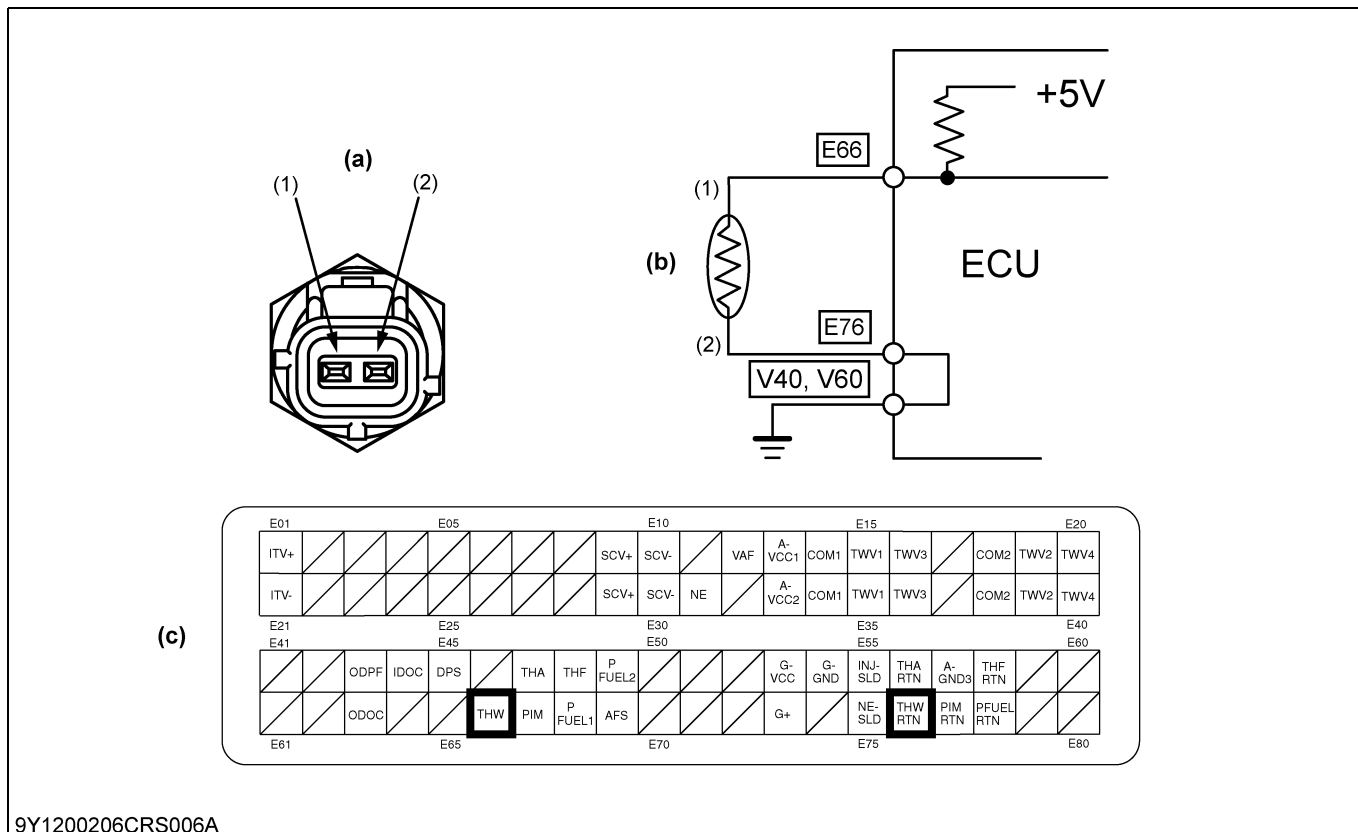
#### Limp home action by engine ECU (system action):

- During start-up = -25 °C (-13 °F) [default value]
- Under other conditions = 80 °C (176 °F) [default value]
- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

#### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0225US0



9Y1200206CRS006A

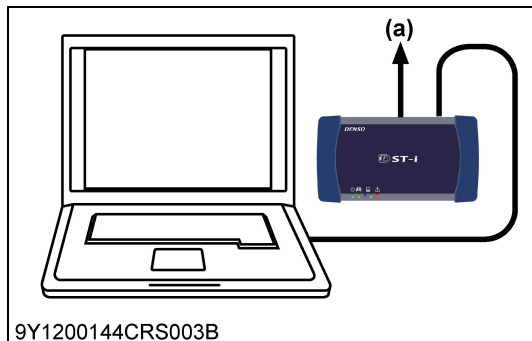
(1) Terminal THW

(2) Terminal THW RTN

(a) Terminal Layout  
(b) Coolant Temperature Sensor

(c) ECU Connector 1 (Engine Side)

9Y1200206CRS0078US0



9Y1200144CRS003B

**1. Check the Coolant Temperature Sensor Signals**

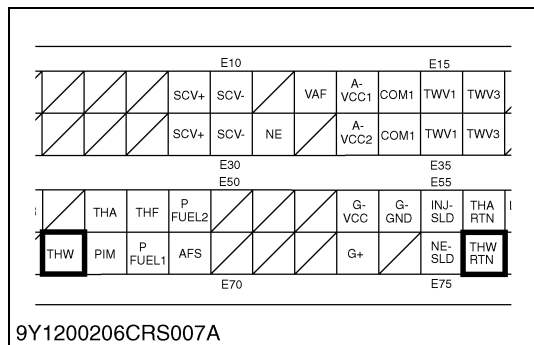
- Place the key switch in the ON position, and check the "Coolant temperature" and "Coolant temperature sensor output voltage" on the diagnosis tool data monitor.

Factory specification		
Actual coolant temperature	Coolant temperature	Output voltage
20 °C (68 °F)	20 °C (68 °F)	Approx. 2.4 V
40 °C (104 °F)	40 °C (104 °F)	Approx. 1.5 V
60 °C (140 °F)	60 °C (140 °F)	Approx. 0.9 V
80 °C (176 °F)	80 °C (176 °F)	Approx. 0.5 V
100 °C (212 °F)	100 °C (212 °F)	Approx. 0.3 V

<b>OK</b>	Clear the DTC and check whether it is output again or not.	
	<b>OK</b>	Normal.
	<b>NG</b>	Replace the ECU.
<b>NG</b>	Go to "2. Measure the Resistance Between Terminals".	

(a) CAN1 Connector

9Y1200174CRS0227US0



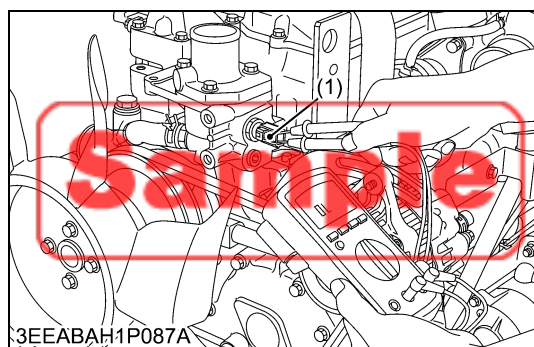
**2. Measure the Resistance Between Terminals**

- Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between terminals E66 and E76 of the connector.

Factory specification	
Temperature	Resistance
20 °C (68 °F)	Approx. 2.5 kΩ
40 °C (104 °F)	Approx. 1.2 kΩ
60 °C (140 °F)	Approx. 0.58 kΩ
80 °C (176 °F)	Approx. 0.32 kΩ
100 °C (212 °F)	Approx. 0.18 kΩ

<b>OK</b>	Go to "4. Measure the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Check the sensor".

9Y1200206CRS0079US0



**3. Check the Sensor**

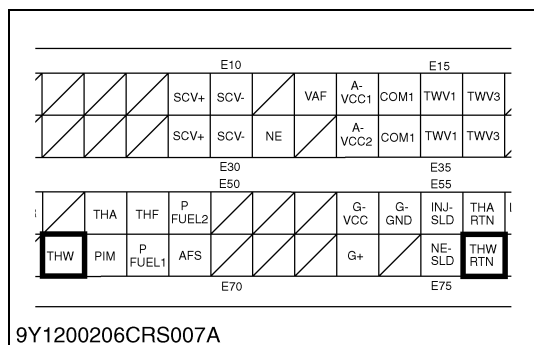
- Turn the key switch OFF, remove the connector from the sensor side and measure the resistance between the terminals on the sensor side.

Factory specification	
Temperature	Resistance
20 °C (68 °F)	Approx. 2.5 kΩ
40 °C (104 °F)	Approx. 1.2 kΩ
60 °C (140 °F)	Approx. 0.58 kΩ
80 °C (176 °F)	Approx. 0.32 kΩ
100 °C (212 °F)	Approx. 0.18 kΩ

<b>OK</b>	Wiring harness open circuit or connector fault → Check and repair.
<b>NG</b>	Coolant temperature sensor fault → Replace the coolant temperature sensor.

(1) Coolant Temperature Sensor

9Y1200174CRS0229US0



**4. Measure the ECU Terminal Voltage**

- Plug the ECU wiring harness connector into socket again, unplug the sensor connector, and measure the voltage between ECU terminals E66 and E76 at the ECU side.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	The ECU connector is faulty or its wiring harness is shorted.
<b>NG</b>	Confirm by using other sensors that there is no ground short malfunction before replacing the ECU.

9Y1200206CRS0080US0

## (14) Fuel High Temperature (DTC P0181 / 174-0)

### Behaviour during malfunction:

- None

### Detection item:

- Fuel temperature high

### DTC set preconditions:

- Passed 300 sec after cranking
- Engine speed is 800 min<sup>-1</sup> (rpm) or more
- Fuel temperature sensor is normal

### DTC set parameter:

- Fuel temperature higher than 90 °C (194 °F)

### Engine warning light:

- ON

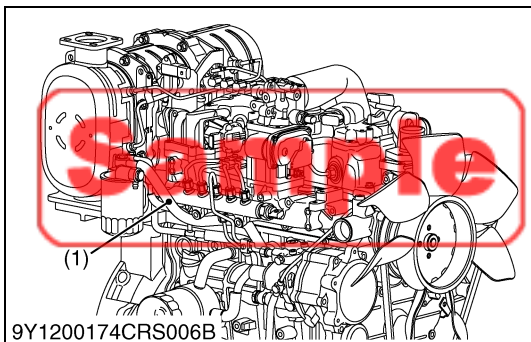
### Limp home action by engine ECU (system action):

- Output limitation: Approximately 75 % of normal condition

### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0231US0



### 1. Check the Fuel System

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

#### ■ NOTE

- If the machine has a fuel cooler, check whether the fuel cooler is installed to the proper position.
- Check whether the cooling performance does not decrease due to dust.
- Check whether the fuel pipe is appropriate.
- Check the clogging condition of the fuel filter. If it is very dirty, replace the new one.

<b>OK</b>	Go to "2. Check the Fuel Temperature sensor (Refer to items P0182 and P0183)".
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

(1) Fuel Hose

9Y1200206CRS0035US0

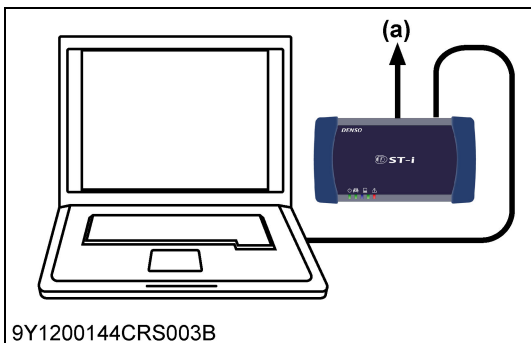
### 2. Check the Fuel Temperature Sensor (\*Refer to Items P0182 and P0183)

1. Check the fuel temperature sensor. (Refer to page 1-S166)

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the supply pump or its related parts. (Follow the diagnostic procedure of items P0182 and P0183.) (Refer to page 1-S166)

(a) CAN1 Connector

9Y1200206CRS0036US0



**(15) Fuel Temperature Sensor Abnormality (DTC P0182 / 174-4, P0183 / 174-3)****P0182 / 174-4: Fuel temperature sensor abnormality (Low side)****Behaviour during malfunction:**

- None

**Detection item:**

- Ground short circuit of sensor / harness

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter:**

- Voltage of temperature sensor in supply pump is 0.1 V or less

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- During start-up = -20 °C (-4 °F) [default value]
- Under other conditions = 45 °C (113 °F) [default value]
- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0232US0

**P0183 / 174-3: Fuel temperature sensor abnormality (High side)****Behaviour during malfunction:**

- None

**Detection item:**

- Open circuit or +B short circuit of sensor / harness

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter:**

- Voltage of temperature sensor in supply pump is 4.9 V or above

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

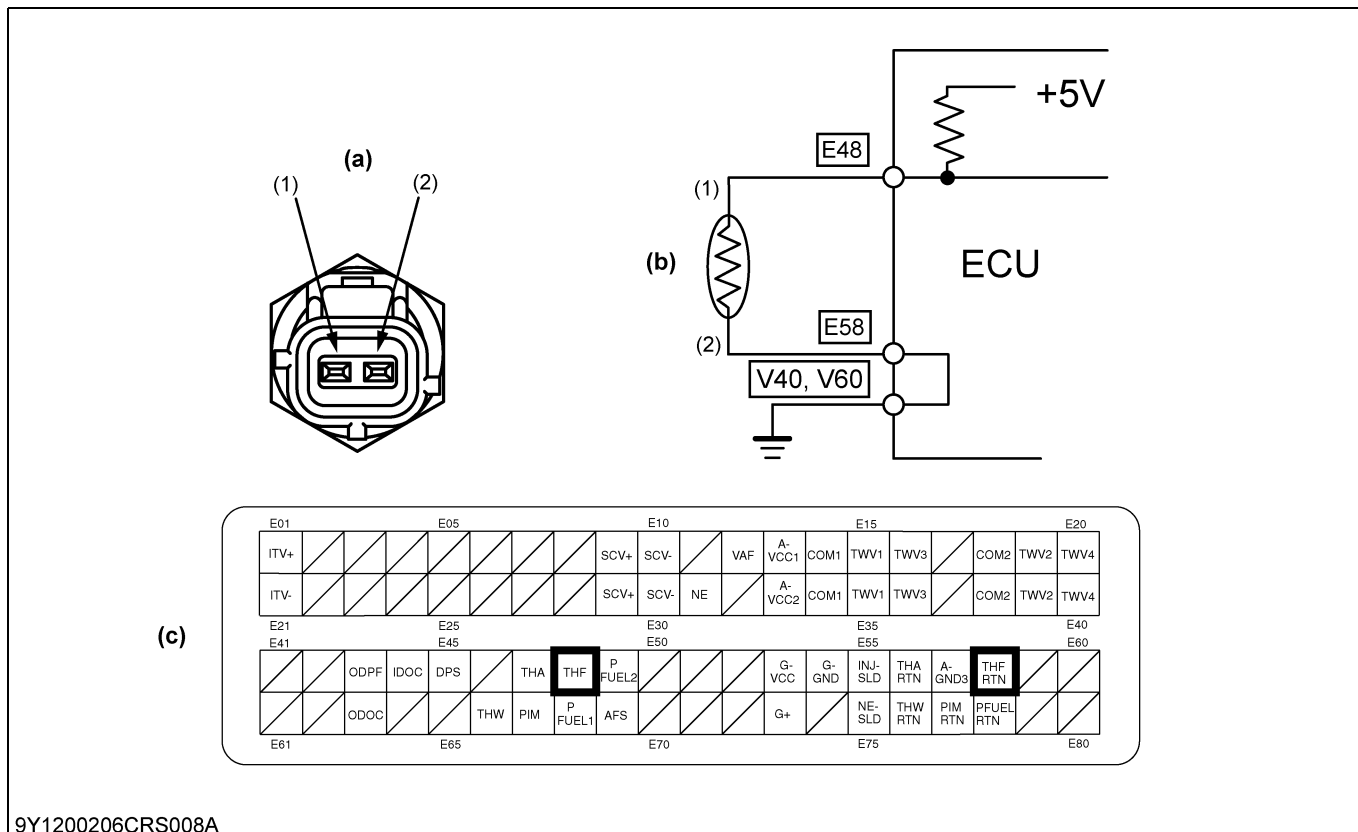
- During start-up = -20 °C (-4 °F) [default value]
- Under other conditions = 45 °C (113 °F) [default value]
- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0233US0





9Y1200206CRS008A

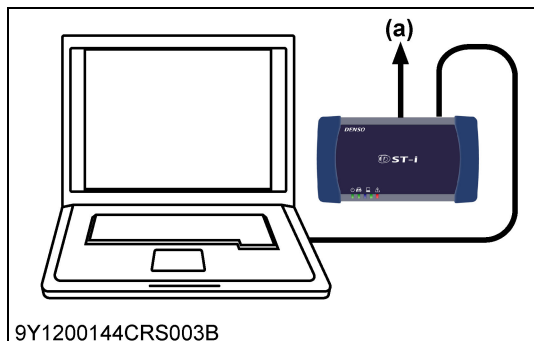
(1) Terminal THF

(2) Terminal THF RTN

(a) Terminal Layout  
(b) Fuel Temperature Sensor

(c) ECU Connector 1 (Engine Side)

9Y1200206CRS0081US0



9Y1200144CRS003B

**1. Check the Fuel Temperature Sensor Signals**

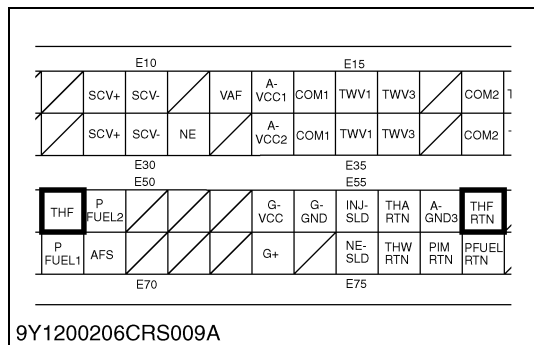
- Place the key switch in the ON position, and check the "Fuel temperature" and "Fuel temperature sensor output voltage" on the diagnosis tool data monitor.

Factory specification		
Actual fuel temperature	Fuel temperature	Output voltage
20 °C (68 °F)	20 °C (68 °F)	Approx. 2.4 V
40 °C (104 °F)	40 °C (104 °F)	Approx. 1.5 V
60 °C (140 °F)	60 °C (140 °F)	Approx. 0.9 V
80 °C (176 °F)	80 °C (176 °F)	Approx. 0.5 V

<b>OK</b>	Clear the DTC and check whether it is output again or not.	
	<b>OK</b>	Normal.
	<b>NG</b>	Replace the ECU.
<b>NG</b>	Go to "2. Measure the Resistance Between Terminals".	

(a) CAN1 Connector

9Y1200174CRS0235US0



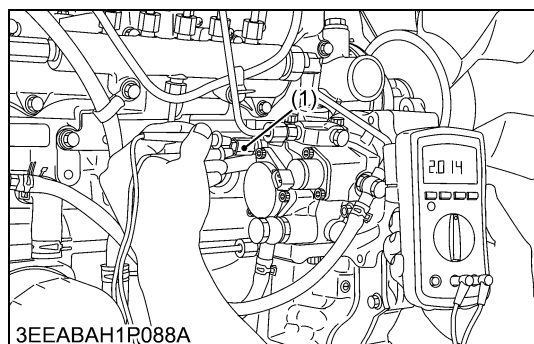
**2. Measure the Resistance Between Terminals**

- Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between terminals E48 and E58 of the connector.

Factory specification	
Temperature	Resistance
20 °C (68 °F)	Approx. 2.5 kΩ
40 °C (104 °F)	Approx. 1.2 kΩ
60 °C (140 °F)	Approx. 0.58 kΩ
80 °C (176 °F)	Approx. 0.32 kΩ

<b>OK</b>	Go to "4. Measure the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Check the Sensor".

9Y1200206CRS0082US0



**3. Check the Sensor**

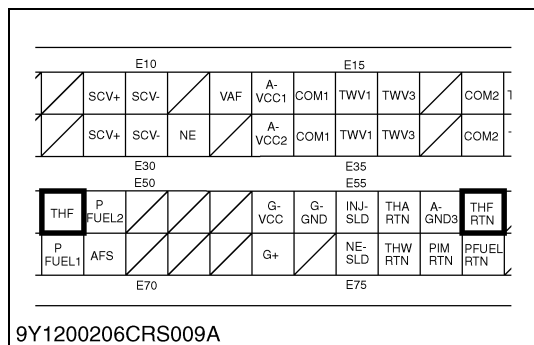
- Turn the key switch OFF, remove the connector from the sensor side and measure the resistance between the terminals on the sensor side.

Factory specification	
Temperature	Resistance
20 °C (68 °F)	Approx. 2.5 kΩ
40 °C (104 °F)	Approx. 1.2 kΩ
60 °C (140 °F)	Approx. 0.58 kΩ
80 °C (176 °F)	Approx. 0.32 kΩ

<b>OK</b>	Wiring harness open circuit or connector fault → Check and repair.
<b>NG</b>	Fuel temperature sensor fault → Replace the supply pump.

(1) Fuel Temperature Sensor

9Y1200174CRS0237US0



**4. Measure the ECU Terminal Voltage**

- Plug the ECU wiring harness connector into socket again, unplug the sensor connector, and measure the voltage between ECU terminals E48 and E58 at the ECU side.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	The ECU connector is faulty or its wiring harness is shorted.
<b>NG</b>	Confirm by using other sensors that there is no ground short malfunction before replacing the ECU.

9Y1200206CRS0083US0

**(16) Rail Pressure Sensor Abnormality (DTC P0192 / 157-4, P0193 / 157-3)****P0192 / 157-4: Rail pressure sensor abnormality (Low side)****Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance
- Worsening running noise
- Increase in white smoke
- Engine stops

**Detection item:**

- Ground short circuit of sensor / harness
- Failure of sensor

**DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC# is normal

**DTC set parameter:**

- Voltage of rail pressure sensor is 0.7 V or less

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open
- Engine forcibly stopped 60 sec. later

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0239US0

**P0193 / 157-3: Rail pressure sensor abnormality (High side)****Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance
- Worsening running noise
- Increase in white smoke
- Engine stops

**Detection item:**

- Open circuit or +B short circuit of sensor / harness.
- Failure of sensor

**DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC# is normal

**DTC set parameter:**

- Voltage of rail pressure sensor is 4.9 V or above

**Engine warning light:**

- ON

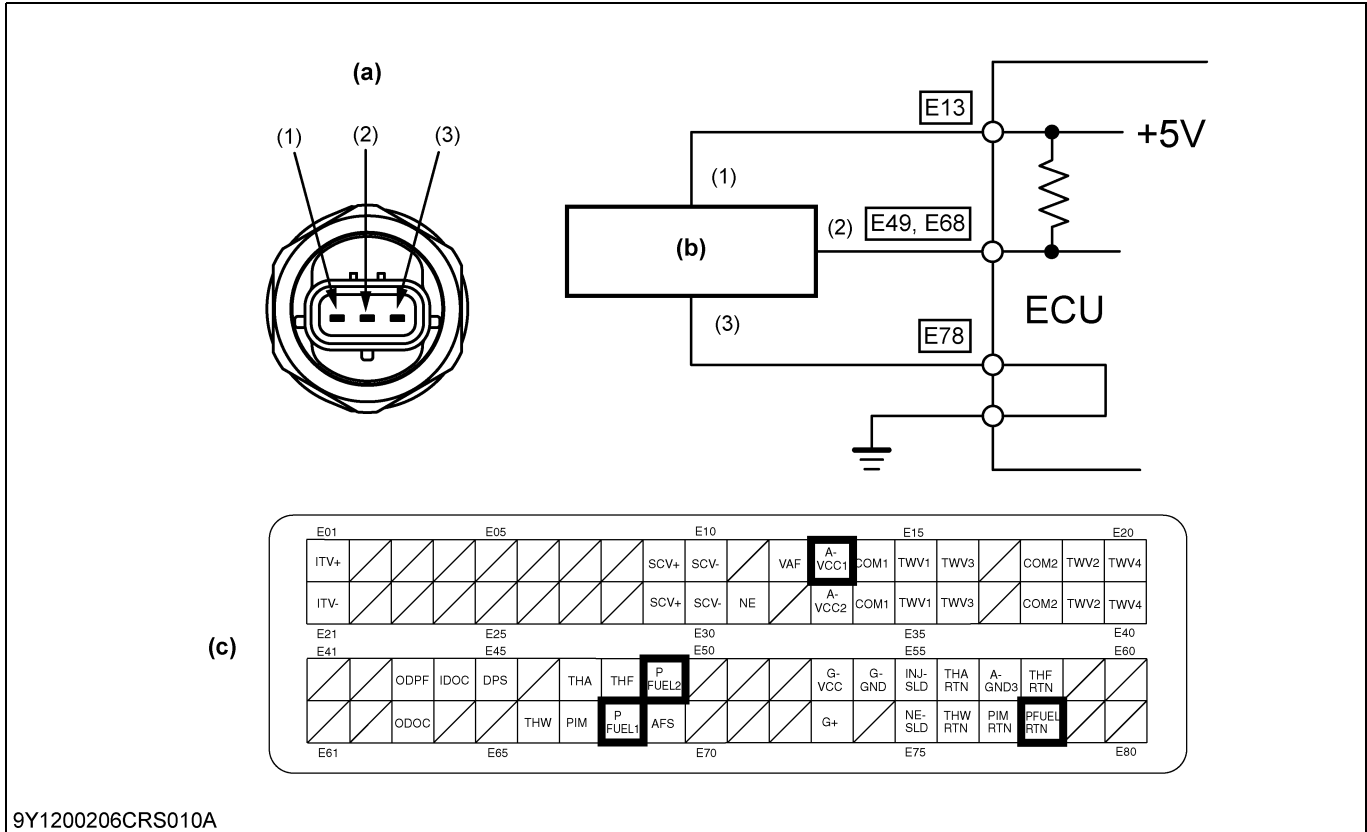
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100% open
- Engine forcibly stopped 60 sec. later

**Recovery from error:**

- Key switch turn OFF

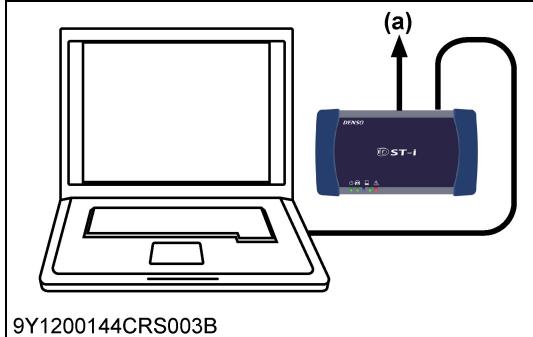
9Y1200174CRS0240US0



9Y1200206CRS010A

(1) Terminal A-VCC1  
 (2) Terminal PFUEL  
 (3) Terminal PFUEL RTN  
 (a) Terminal Layout  
 (b) Rail pressure sensor  
 (c) ECU Connector 1 (Engine Side)

9Y1200206CRS0084US0



9Y1200144CRS003B

**1. Check the Rail Pressure Sensor Signals**

- Place the key switch in the ON position, and check the "Actual rail pressure" and "Rail pressure sensor output voltage" on the diagnosis tool data monitor.
- Next, start the engine, change the depressed amount of the accelerator pedal, and check the same items again.

Factory specification	Depends on the rotation speed, load (After warm-up) 1. When stopped: Approx. 1.0 V 2. When idling: 1.65 to 1.80 V 3. During no-load maximum speed: 2.50 to 2.85 V 4. During acceleration: 2.5 to 3.3 V
-----------------------	--

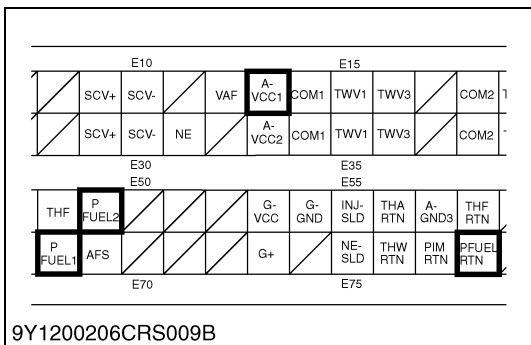
**NOTE**

- When idling: Approx. 40 to 50 MPa (410 to 500 kgf/cm<sup>2</sup>, 5800 to 7200 psi)  
 During no-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm<sup>2</sup>, 13800 to 16600 psi)
- Reference value (Factory spec.) has complete linearity.

OK	Clear the DTC and check whether it is output again or not.	
	OK	Normal.
	NG	Replace the ECU.
NG	Go to "2. Measure the ECU terminal voltage".	

(a) CAN1 Connector

9Y1200174CRS0242US0



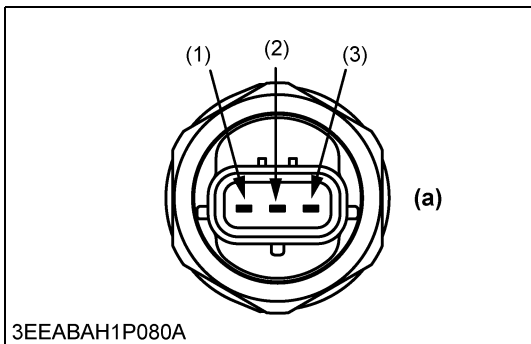
**2. Measure the ECU Terminal Voltage**

1. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals E68 and E78 and between terminals E49 and E78.
2. Next, start the engine, change the depressed amount of the accelerator pedal, and check the same items again.

Factory specification	Depends on the rotation speed, load (After warm-up)
	<ol style="list-style-type: none"> <li>1. When stopped: Approx. 1.0 V</li> <li>2. When idling: 1.65 to 1.80 V</li> <li>3. During no-load maximum speed: 2.50 to 2.85 V</li> <li>4. During acceleration: 2.5 to 3.3 V</li> </ol>

<b>OK</b>	Check the harness connectors and ECU pins.
	<b>OK</b> Faulty ECU → Replace.
	<b>NG</b> Repair or replace the wiring harness, or replace the ECU.
<b>NG</b>	Go to "3. Measure the voltage between rail pressure sensor terminals - 1".

9Y1200206CRS0085US0



**3. Measure the Voltage Between Rail Pressure Sensor Terminals - 1**

1. Place the key switch in the ON position, and measure the voltage between terminals (2) and (3) of the rail pressure sensor at the wiring harness side.
2. Next, start the engine, change the depressed amount of the accelerator pedal, and check the same items again.

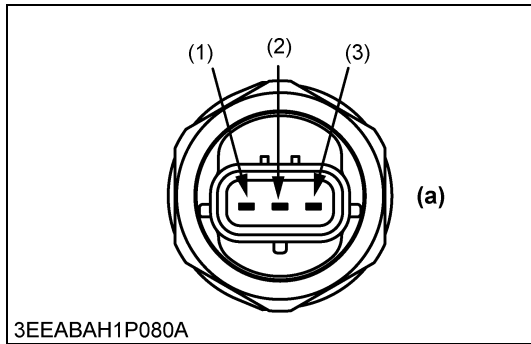
Factory specification	Depends on the rotation speed, load (After warm-up)
	<ol style="list-style-type: none"> <li>1. When stopped: Approx. 1.0 V</li> <li>2. When idling: 1.65 to 1.80 V</li> <li>3. During no-load maximum speed: 2.50 to 2.85 V</li> <li>4. During acceleration: 2.5 to 3.3 V</li> </ol>

<b>OK</b>	Check the wiring harness (between ECU terminals E49 / E68 and sensor terminal (2)). → Repair the faulty area.
<b>NG</b>	Go to "4. Measure the voltage between rail pressure sensor terminals - 2".

- (1) Terminal A-VCC1
- (2) Terminal PFUEL
- (3) Terminal PFUEL RTN

**(a) Terminal Layout**

9Y1200174CRS0244US0



**4. Measure the Voltage Between Rail Pressure Sensor Terminals - 2**

1. Set the key switch to the OFF position, and unplug the rail pressure sensor connector from the socket.
2. Place the key switch in the ON position, and measure the voltage between terminals (1) and (3) of the rail pressure sensor connector (at the wiring harness side).

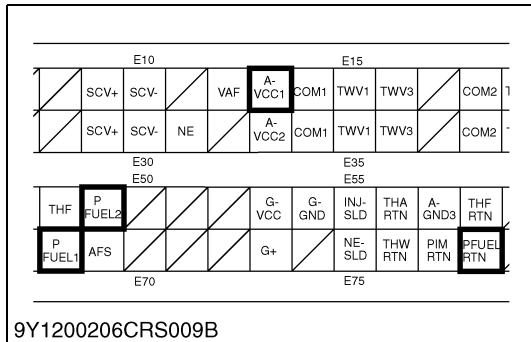
Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Check the wiring harness connector and sensor pins. ↓
	<b>OK</b> Faulty rail pressure sensor → Replace.
	<b>NG</b> 1. Repair or replace the wiring harness. 2. Replace the rail assembly.
<b>NG</b>	Go to "5. Measure the ECU Terminal Voltage".

- (1) Terminal A-VCC1  
 (2) Terminal PFUEL  
 (3) Terminal PFUEL RTN

(a) Terminal Layout

9Y1200174CRS0245US0



**5. Measure the ECU Terminal Voltage**

1. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals E13 and E78.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Check the harness connectors and ECU pins. ↓
	<b>OK</b> Faulty ECU → Replace.
	<b>NG</b> Repair or replace the wiring harness, or replace the ECU.
<b>NG</b>	Check the wiring harness (between ECU terminal E13 and sensor terminal (1) and between ECU terminal E78 and sensor terminal (3)). → Repair the faulty area.

9Y1200206CRS0086US0

## (17) Injector Charge Voltage: High (DTC P0200 / 523535-0)

### ■ NOTE

- This DTC is detected when the charge voltage in the injector actuation circuit is too high.

### Behaviour during malfunction:

- Insufficient output
- Worsening exhaust gas performance
- Engine stops

### Detection item:

- Injector charge voltage: High

### DTC set preconditions:

- Battery voltage is normal
- CPU is normal

### DTC set parameter:

- Injector charge voltage: High

### Engine warning light:

- ON

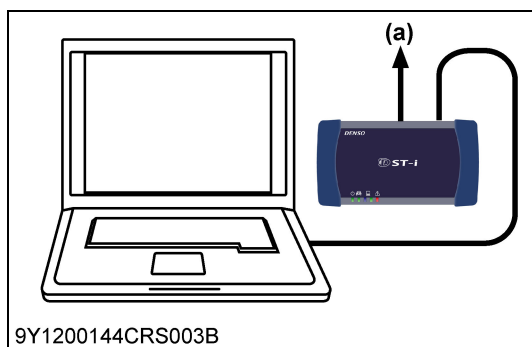
### Limp home action by engine ECU (system action):

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open
- Engine forcibly stopped 60 sec. later

### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0247US0



### 1. Checking Whether the DTC is Detected Again

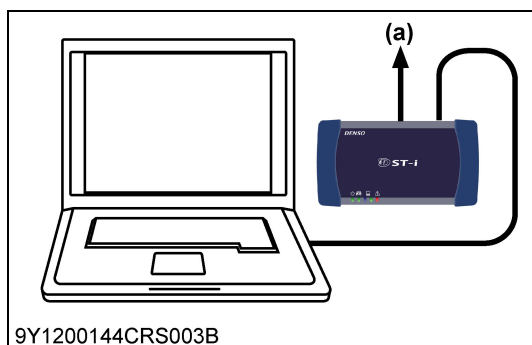
1. Turn the key switch OFF and then ON again.
2. After clearing the DTC, turn the key switch OFF and then ON again, and start the engine.
3. Check whether or not the same DTC (P0200) is detected.

Factory specification	DTC is not detected.
-----------------------	----------------------

<b>OK</b>	It could be a temporary malfunction caused by obstructions to the radio waves, so as long as it recovers to normal operation there is no problem.
<b>NG</b>	Go to "2. Replacing the Injector and Checking Whether the DTC Is Detected Again".

#### (a) CAN1 Connector

9Y1200174CRS0248US0



### 2. Replacing the Injector and Checking Whether the DTC Is Detected Again

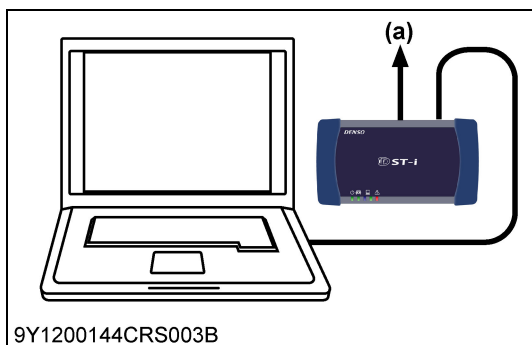
1. Replace the injector.
2. Turn the key switch OFF and then ON again.
3. After clearing the DTC, turn the key switch OFF and then ON again, and start the engine.
4. Check whether or not the same DTC (P0200) is detected.

Factory specification	DTC is not detected.
-----------------------	----------------------

<b>OK</b>	Injector fault → Replace the injector.
<b>NG</b>	Go to "3. Replacing the ECU and Checking Whether the DTC Is Detected Again".

#### (a) CAN1 Connector

9Y1200174CRS0249US0



### 3. Replacing the ECU and Checking Whether the DTC Is Detected Again

1. Replace the ECU.
2. Turn the key switch OFF and then ON again.
3. After clearing the DTC, turn the key switch OFF and then ON again, and start the engine.
4. Check whether or not the same DTC (P0200) is detected.

Factory specification	DTC is not detected.
<b>OK</b>	ECU fault → Replace the ECU.

(a) **CAN1 Connector**

9Y1200174CRS0250US0



## **(18) Open Circuit of Harness/Coil (DTC P0201 / 651-3, P0202 / 653-3, P0203 / 654-3, P0204 / 652-3)**

**P0201 / 651-3: Engine No. 1 cylinder injector (TWV1) wiring harness open circuit, coil open circuit**

**P0202 / 653-3: Engine No. 3 cylinder injector (TWV2) wiring harness open circuit, coil open circuit**

**P0203 / 654-3: Engine No. 4 cylinder injector (TWV3) wiring harness open circuit, coil open circuit**

**P0204 / 652-3: Engine No. 2 cylinder injector (TWV4) wiring harness open circuit, coil open circuit**

### **Behaviour during malfunction:**

- Insufficient output
- Large vibration
- Worsening exhaust gas performance

### **Detection item:**

- Open circuit of harness
- Open circuit of injector coil

### **DTC set preconditions:**

- Engine is operating
- Battery voltage is normal
- During injection
- CPU is normal

### **DTC set parameter:**

- Open circuit of harness or open circuit of injector coil

### **Engine warning light:**

- ON

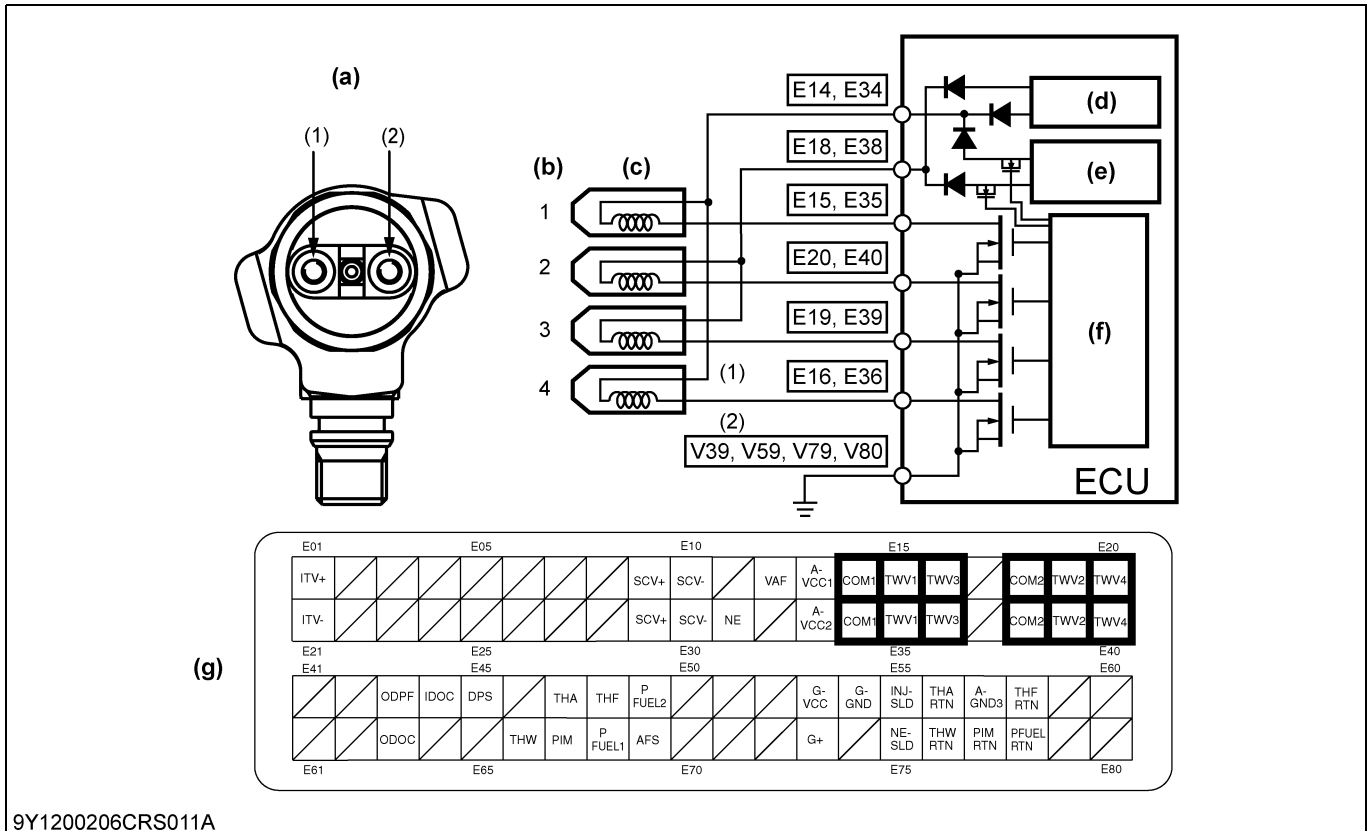
### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

### **Recovery from error:**

- Key switch turn OFF

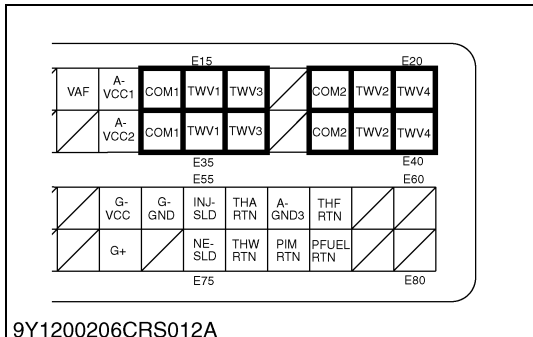
9Y1200174CRS0251US0



9Y1200206CRS011A

- (1) Terminal COMMON
- (2) Terminal TWV
- (a) Terminal Layout
- (b) Engine Cylinder No.
- (c) Injectors
- (d) Constant Amperage Circuit
- (e) High Voltage Generation Circuit
- (f) Control Circuit
- (g) ECU Connector 1 (Engine Side)

9Y1200206CRS0087US0



9Y1200206CRS012A

**1. Measure the Resistance Between ECU Terminals**

- Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance each terminal of the connector.

Engine cylinder / TWV number	Measurement terminal
No. 1 cylinder / TWV1	E14, E34 ↔ E15, E35
No. 3 cylinder / TWV2	E18, E38 ↔ E19, E39
No. 4 cylinder / TWV3	E14, E34 ↔ E16, E36
No. 2 cylinder / TWV4	E18, E38 ↔ E20, E40

Factory specification	1.5 Ω or lower
-----------------------	----------------

<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Go to "4. Measure the Resistance Between Injector Terminals".

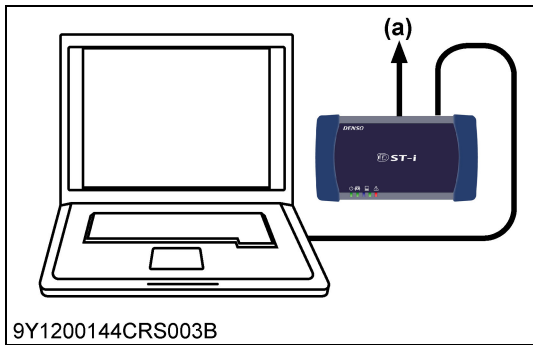
9Y1200206CRS0088US0

**2. Check the DTC**

- Plug the ECU connector into socket, and start the engine.
- Clear the DTCs that occurred previously, and check the currently existing trouble.

Factory specification	No DTC is output.
-----------------------	-------------------

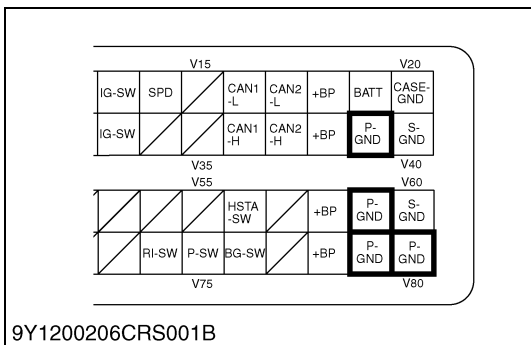
<b>OK</b>	Go to "3. Check the Connector and Wiring Harnesses for Poor Contact".
<b>NG</b>	Faulty ECU → Replace.



9Y1200144CRS003B

(a) CAN1 Connector

9Y1200174CRS0254US0



**3. Check the Connector and Wiring Harnesses for Poor Contact**

1. Set the key switch to the OFF position, and check the wiring harness connectors and ECU pins for incorrect connection, deformation, poor contact or other defects.

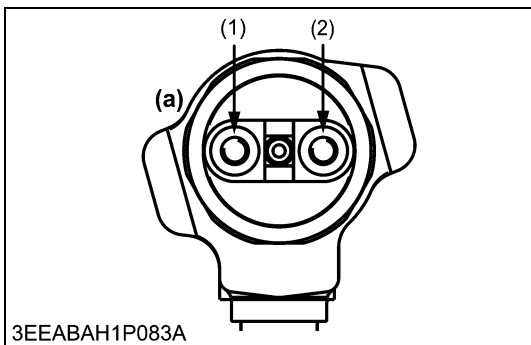
Factory specification	Must be free from faulty connection, deformation, poor contact or other defects.
-----------------------	--

**NOTE**

- Intermediate connector and wiring harness in head cover should be checked, they are possible cause.

<b>OK</b>	Check the wiring harness and connector of P- GND terminal (ECU terminals V39, V59, V79 and V80). → Repair.
<b>NG</b>	Check the injector wiring harnesses and connectors. → Repair.

9Y1200206CRS0089US0

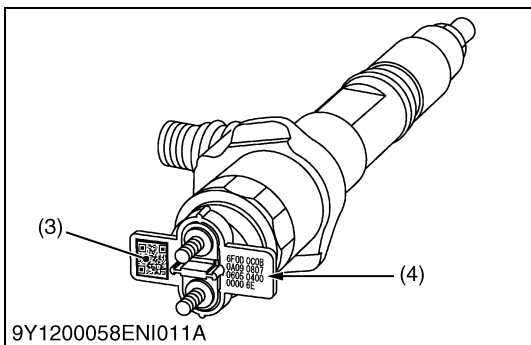


**4. Measure the Resistance Between Injector Terminals**

1. Unplug the injector cable connector of the cylinder indicated by the DTC, and measure the resistance between injector terminals (1) and (2).

Factory specification	0.35 to 0.55 Ω
-----------------------	----------------

<b>OK</b>	Check the wiring harnesses and connectors for a poor contact. → Repair.
<b>NG</b>	Faulty injector → Replace (Using the diagnosis tool, write the ID (QR) code of replaced injector in the ECU.)



- (1) Terminal COMMON
  - (2) Terminal TWV
  - (3) QR Code
  - (4) ID Code
- (a) Injector

9Y1200174CRS0256US0

### (19) Engine Overheat (DTC P0217 / 110-0)

**Behaviour during malfunction:**

- Insufficient output
- Overheat

**Detection item:**

- Overheat of engine coolant temperature

**DTC set preconditions:**

- Coolant temperature sensor is normal

**DTC set parameter:**

- Engine coolant temperature  $\geq 120\text{ }^{\circ}\text{C}$  (248  $^{\circ}\text{F}$ )

**Engine warning light:**

- ON

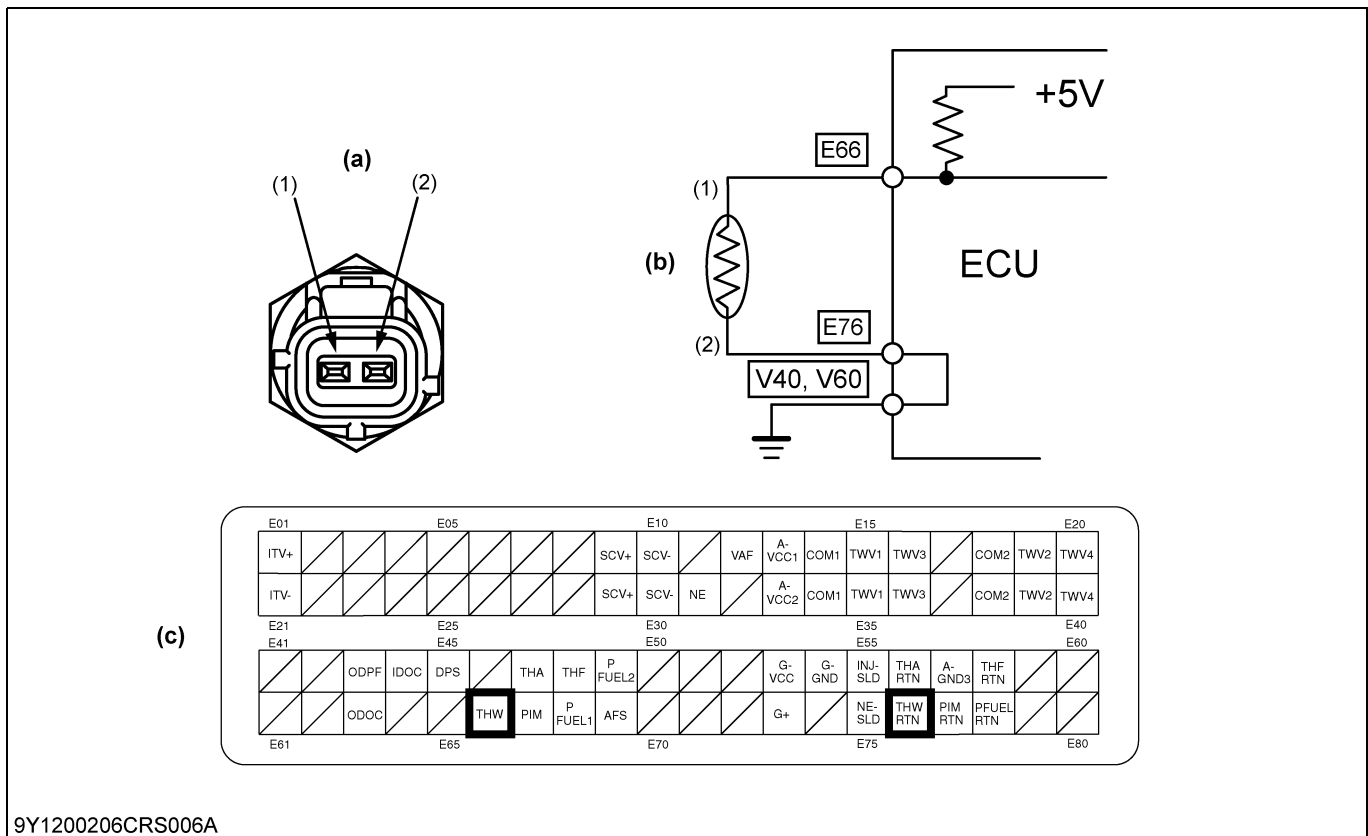
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0257US0



9Y1200206CRS006A

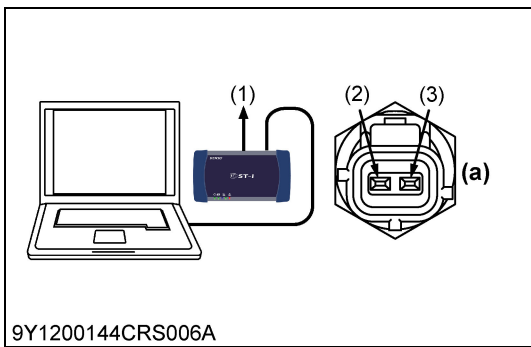
(1) Terminal THW

(2) Terminal THW RTN

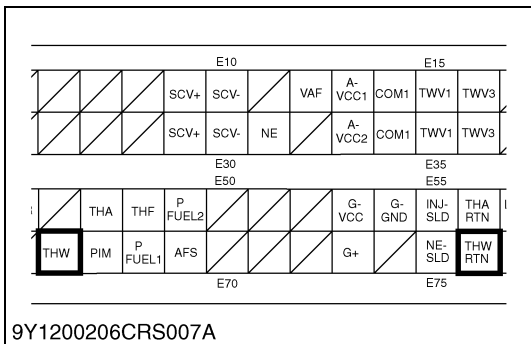
(a) Terminal Layout  
(b) Coolant Temperature Sensor

(c) ECU Connector 1 (Engine Side)

9Y1200206CRS0090US0



9Y1200144CRS006A



9Y1200206CRS007A

**1. Check the Coolant Temperature Sensor Characteristics for An Error**

1. Refer to DTC P0117, P0118, and check the ECU, wiring harness and sensor for an error.

<b>OK</b>	Check the cooling system. → Repair the faulty area. If the cooling system is operating normally, ask the user about malfunction occurrence based on the freeze-frame data to determine whether or not the system was used improperly.
<b>NG</b>	Check and repair or replace the faulty parts.

- (1) CAN1 Connector
- (2) Terminal THW
- (3) Terminal THW RTN

(a) Terminal Layout

9Y1200206CRS0091US0

## (20) Engine Overrun (DTC P0219 / 190-0)

### Behaviour during malfunction:

- Overrun

### Detection item:

- Engine speed exceeds threshold speed

### DTC set preconditions:

- Key switch is ON

### DTC set parameter:

- Engine speed  $\geq 3500 \text{ min}^{-1}$  (rpm)

### Engine warning light:

- ON

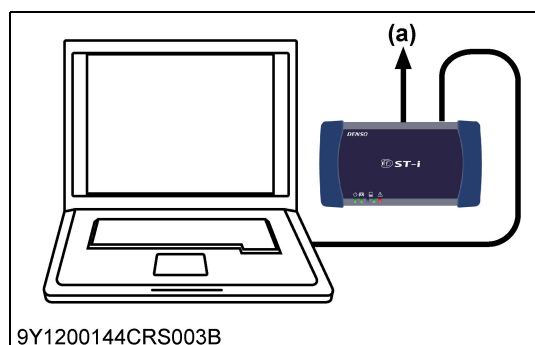
### Limp home action by engine ECU (system action):

- Stop injection ( $Q = 0 \text{ mm}^3/\text{st}$ )

### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0260US0



### 1. Checking Whether the DTC Is Detected Again

1. Turn the key switch OFF and then ON again.
2. After clearing the DTC, turn the key switch OFF and then ON again, and start the engine.
3. Check whether or not the same DTC (P0219) is detected.

Factory specification	DTC is not detected.
<b>OK</b>	Go to "2. Checking with the User".
<b>NG</b>	It could be a temporary malfunction caused by obstructions to the radio waves, so as long as it recovers to normal operation there is no problem.

#### (a) CAN1 Connector

9Y1200174CRS0261US0

### 2. Checking with the User

1. The following actions may have caused the overrun.
  - Towing heavy objects
  - Drag phenomenon when driving downhill
  - Mistaken operation when making a sudden shift change
 Question the user in detail about the items above and give guidance.

9Y1200174CRS0262US0

**(21) Boost Pressure Sensor Abnormality (DTC P0237 / 102-4, P0238 / 102-3)****P0237 / 102-4: Boost temperature sensor abnormality (Low side)****Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- Ground short circuit of sensor / harness
- Failure of sensor

**DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC# is normal

**DTC set parameter:**

- Voltage of boost pressure sensor is 0.2 V or below

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- 65 kPa (0.66 kgf/cm<sup>2</sup>, 9.4 psi) [default value]

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0263US0

**P0238 / 102-3: Boost temperature sensor abnormality (High side)****Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- Open circuit or +B short circuit of sensor / harness
- Failure of sensor

**DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC# is normal

**DTC set parameter:**

- Voltage of boost pressure sensor is 4.9 V or above

**Engine warning light:**

- ON

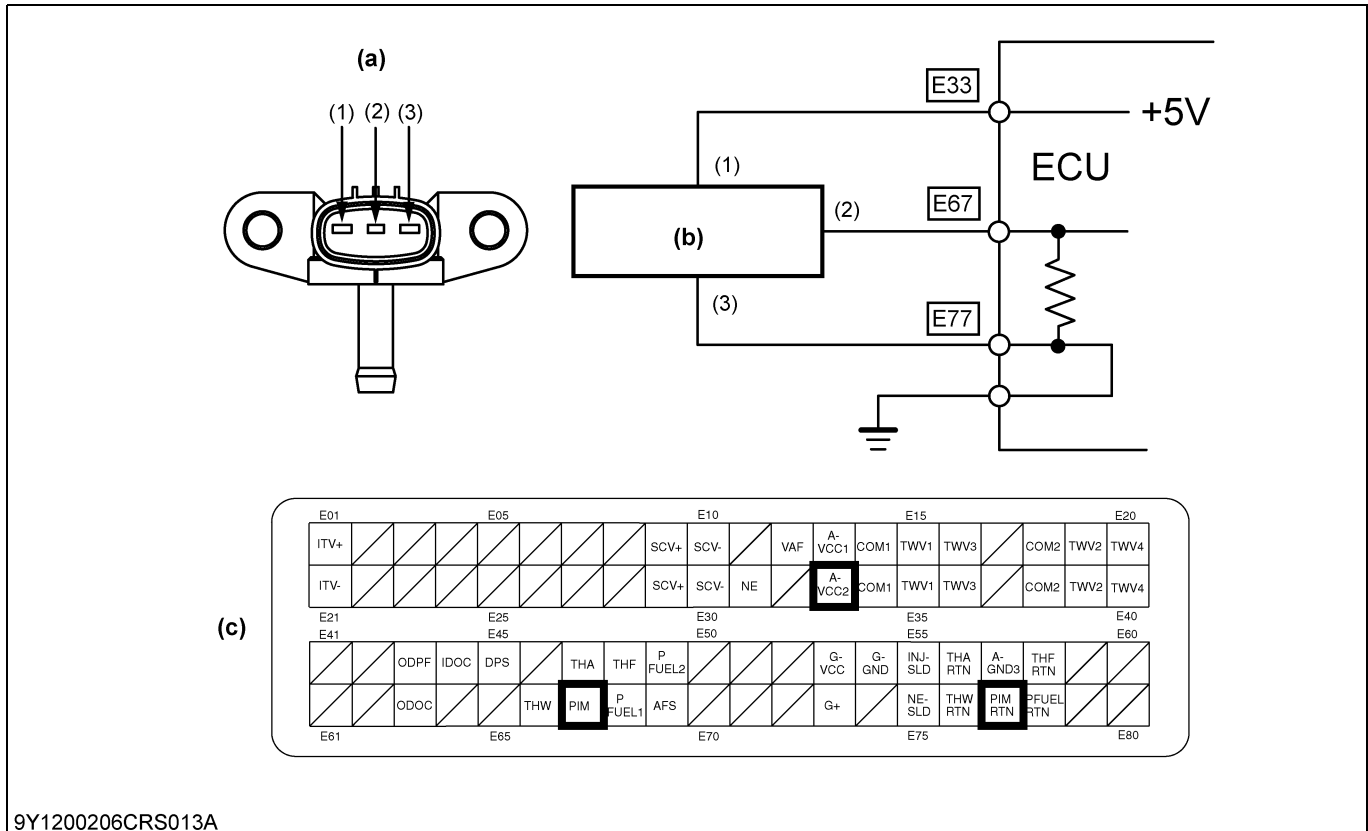
**Limp home action by engine ECU (system action):**

- 65 kPa (0.66 kgf/cm<sup>2</sup>, 9.4 psi) [default value]

**Recovery from error:**

- Key switch turn OFF

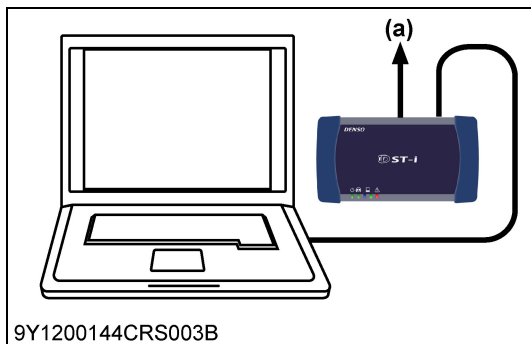
9Y1200174CRS0264US0



9Y1200206CRS013A

(1) Terminal A-VCC2  
 (2) Terminal PIM  
 (3) Terminal PIM RTN  
 (a) Terminal Layout  
 (b) Boost Pressure Sensor  
 (c) ECU Connector 1 (Engine Side)

9Y1200206CRS0092US0



9Y1200144CRS003B

**1. Check the Boost Pressure Signals**

- Place the key switch in the OFF position, attach the diagnosis tool to the CAN1 connector, and return the key switch to the ON position again. Then, check the "Boost pressure" and "Boost pressure sensor output voltage" on the diagnosis tool data monitor.
- Next, start the engine, change the depressed amount of the accelerator pedal, and check the same items again.

Factory specification		
Engine state	Actual boost pressure	Output voltage
Key switch is ON	Approx. 100 kPa (1.02 kgf/cm <sup>2</sup> , 14.5 psi)	Approx. 1.0 V
After engine start-up	100 to 180 kPa (1.02 to 1.83 kgf/cm <sup>2</sup> , 14.5 to 26.1 psi)	1.0 to 2.2 V

**NOTE**

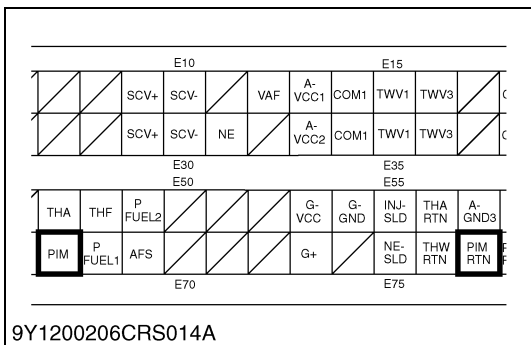
- Reference value (Factory specification) has complete linearity.

OK	Clear the DTC and check whether it is output again or not.	
	OK	Normal.
	NG	Replace the ECU.
NG	Go to "2. Measure the ECU Terminal Voltage".	

(a) CAN1 Connector

9Y1200174CRS0266US0





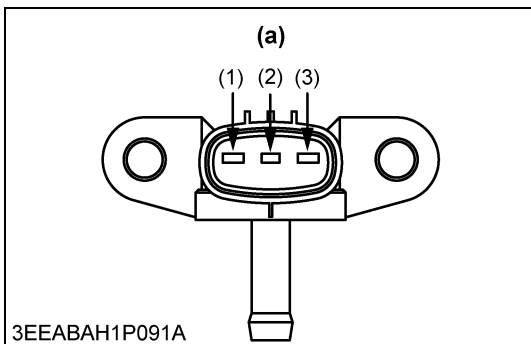
**2. Measure the ECU Terminal Voltage**

1. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals E67 and E77.
2. Next, start the engine, change the depressed amount of the accelerator pedal, and check the same items again.

Factory specification	
Engine state	Output voltage
Key switch ON	Approx. 1.0 V
After engine start-up	1.0 to 2.2 V

<b>OK</b>	Check the harness connectors and ECU pins.
	<b>OK</b> Faulty ECU → Replace.
	<b>NG</b> Repair or replace the wiring harness, or replace the ECU.
<b>NG</b>	Go to "3. Measure the Voltage Between Boost Pressure Sensor Terminals".

9Y1200206CRS0093US0



**3. Measure the Voltage Between Boost Pressure Sensor Terminals**

1. Place the key switch in the ON position, and measure the voltage between terminals (2) and (3) of the boost pressure sensor at the wiring harness side.
2. Next, start the engine, change the depressed amount of the accelerator pedal, and check the same items again.

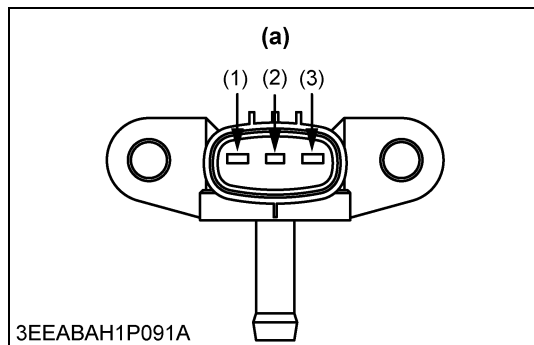
Factory specification	
Engine state	Output voltage
Key switch ON	Approx. 1.0 V
After engine start-up	1.0 to 2.2 V

<b>OK</b>	Check the wiring harness (between ECU terminal E67 and sensor terminal (2)). → Repair the faulty area.
<b>NG</b>	Go to "4. Measure the Voltage Between Boost Pressure Sensor Terminals".

- (1) Terminal A-VCC2
- (2) Terminal PIM
- (3) Terminal PIM RTN

**(a) Terminal Layout**

9Y1200174CRS0268US0



**4. Measure the Voltage Between Boost Pressure Sensor Terminals**

1. Set the key switch to the OFF position, and unplug the boost pressure sensor connector from the socket.
2. Place the key switch in the ON position, and measure the voltage between terminals (1) and (3) of the boost pressure sensor connector (at the wiring harness side).

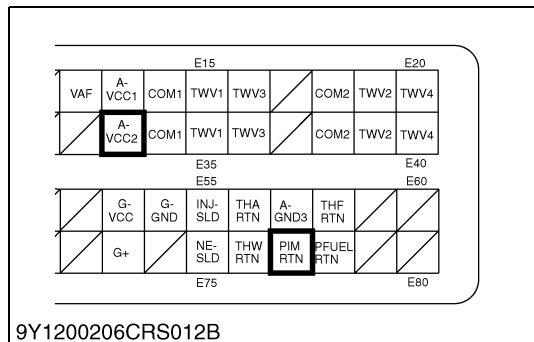
Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Check the wiring harness connector and sensor pins.	
	<b>OK</b>	Faulty boost pressure sensor → Replace.
	<b>NG</b>	1. Repair or replace the wiring harness. 2. Replace the boost pressure sensor.
<b>NG</b>	Go to "5. Measure the ECU Terminal Voltage".	

- (1) Terminal A-VCC2
- (2) Terminal PIM
- (3) Terminal PIM RTN

(a) Terminal Layout

9Y1200174CRS0269US0



**5. Measure the ECU Terminal Voltage**

1. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals E33 and E77.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Check the harness connectors and ECU pins.	
	<b>OK</b>	Faulty ECU → Replace.
	<b>NG</b>	Repair or replace the wiring harness, or replace the ECU.
<b>NG</b>	Check the wiring harness (between ECU terminal E33 and sensor terminal (1) and between ECU terminal E77 and sensor terminal (3)). → Repair the faulty area.	

**NOTE**

- Check the hose between intake manifold and sensor, When it is damaged, the boost pressure can not reach the sensor.

9Y1200206CRS0094US0

## (22) Crankshaft Position Sensor (NE Sensor) Abnormality (DTC P0335 / 636-8, P0336 / 636-2)

### P0335 / 636-8: No input of NE sensor pulse

#### Behaviour during malfunction (Running only with G signal):

- Faulty starting
- Vibration is slightly large
- Insufficient output

#### Detection item:

- Open circuit or short circuit of sensor / harness
- Failure of sensor

#### DTC set preconditions:

- Battery voltage is normal
- Sensor supply voltage VCC# is normal
- Engine is not stalled

#### DTC set parameter:

- No recognition of Ne sensor pulse

#### Engine warning light:

- ON

#### Limp home action by engine ECU (system action):

- Output limitation: Approximately 75 % of normal condition

#### ■ NOTE

- Engine will stop if both NE and G fail

#### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0271US0

### P0336 / 636-2: NE sensor pulse number error

#### Behaviour during malfunction (Running only with G signal):

- Faulty starting
- Vibration is slightly large
- Insufficient output

#### Detection item:

- Open circuit or short circuit of sensor / harness
- Failure of sensor

#### DTC set preconditions:

- Battery voltage is normal
- Sensor supply voltage VCC# is normal
- 350 min<sup>-1</sup> (rpm) or higher

#### DTC set parameter:

- Pulse count per rotation is not 56 teeth

#### Engine warning light:

- ON

#### Limp home action by engine ECU (system action):

- Output limitation: Approximately 75 % of normal condition

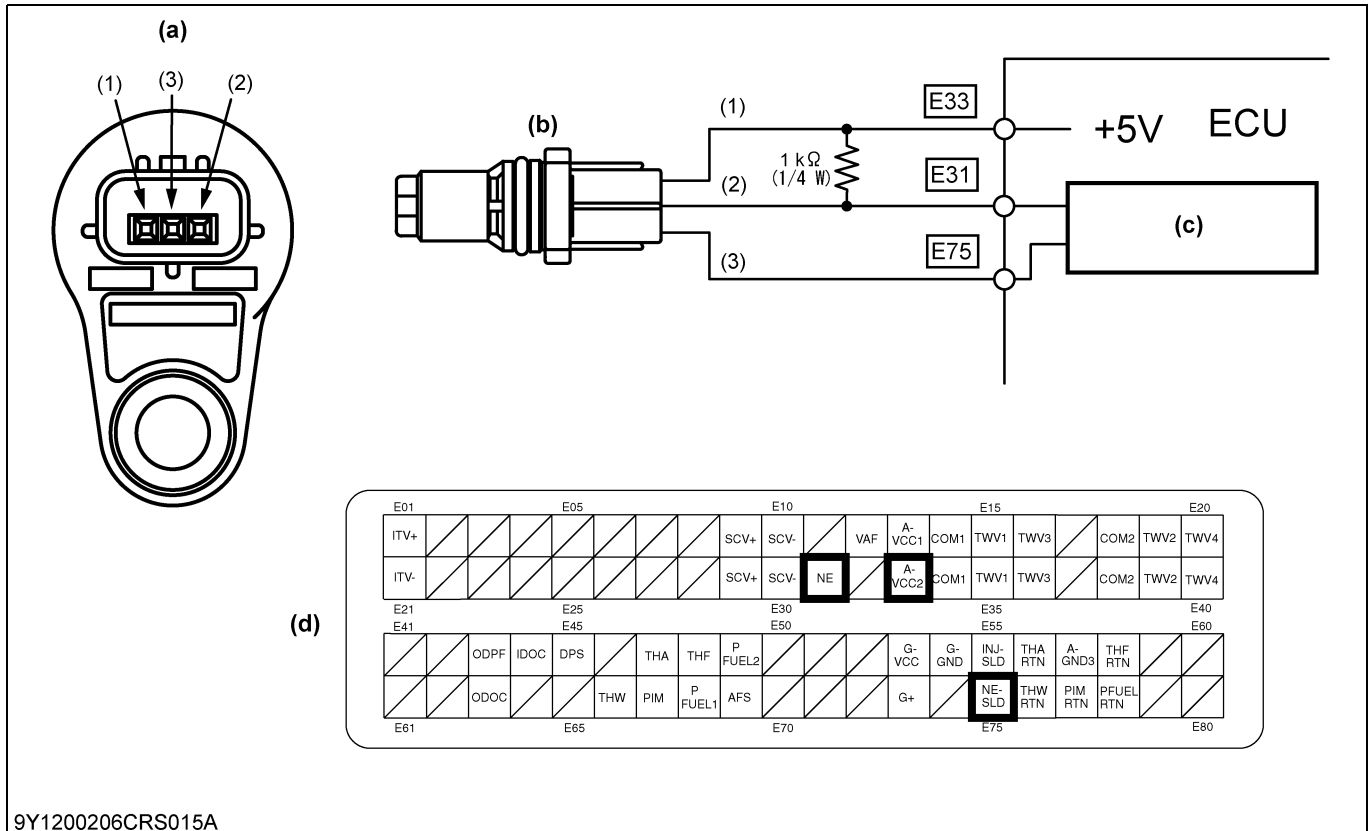
#### ■ NOTE

- Engine will stop if both NE and G fail

#### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0272US0



9Y1200206CRS015A

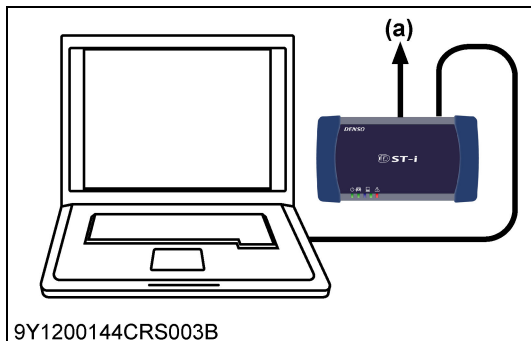
- (1) Terminal A-VCC2
- (2) Terminal NE

- (3) Terminal NE-SLD

- (a) Terminal Layout
- (b) Crankshaft Position Sensor (NE Sensor)

- (c) NE Sensor Input Circuit
- (d) ECU Connector 1 (Engine Side)

9Y1200206CRS0095US0



9Y1200144CRS003B

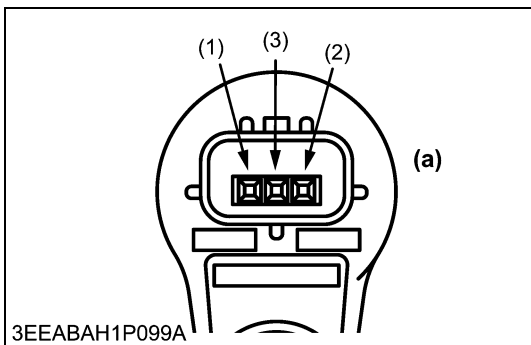
**1. Check the Crankshaft Position Sensor Signals**

1. Rotate the engine, and check the "Engine speed active flag" value on the diagnosis tool data monitor.

Factory specification	Always ON
<b>OK</b>	It should be confirmed two or more times while changing the accelerator.
	<b>OK</b> Normal.
	<b>NG</b> Go to "2. Check the Voltage Between Crankshaft Position Sensor Terminals".
<b>NG</b>	Go to "2. Check the Voltage Between Crankshaft Position Sensor Terminals".

- (a) CAN1 Connector

9Y1200174CRS0274US0



**2. Check the Voltage Between Crankshaft Position Sensor Terminals**

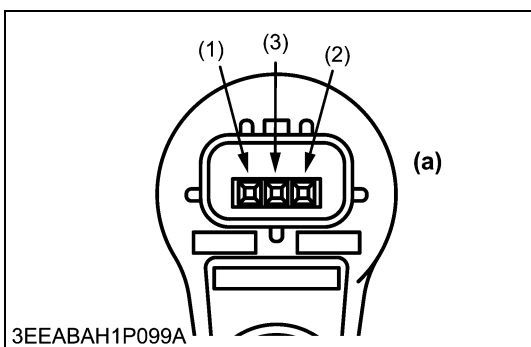
1. Place the key switch in the OFF position, and unplug the crankshaft position sensor connector from the socket.
2. Place the key switch in the ON position, and measure the voltage between A-VCC2 terminal and NE-SLD terminal at the wiring harness side.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Go to "3. Check the Connectors".
<b>NG</b>	Go to "5. Measure the ECU Terminal Voltage".

- (1) Terminal A-VCC2  
 (2) Terminal NE  
 (3) Terminal NE-SLD
- (a) Terminal Layout**

9Y1200206CRS0182US0



**3. Check the Connectors**

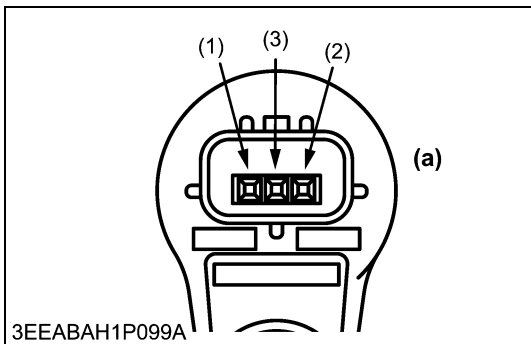
1. Check the sensor and wiring harness connectors for incorrect connection, inappropriate fitting, poor contact or other faulty areas.

Factory specification	Must be free from incorrect connection, inappropriate fitting, poor contact.
-----------------------	--

<b>OK</b>	Go to "4. Check the Wiring Harness".
<b>NG</b>	Repair or replace.

- (1) Terminal A-VCC2  
 (2) Terminal NE  
 (3) Terminal NE-SLD
- (a) Terminal Layout**

9Y1200206CRS0183US0



**4. Check the Wiring Harness**

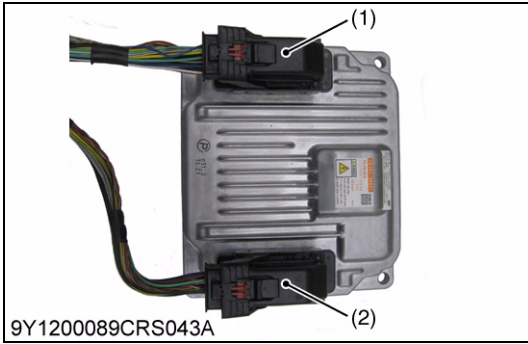
1. Check the wiring harness between NE terminal of sensor and ECU for a short or an open circuit.

Factory specification	Must be free from shorts and open circuit.
-----------------------	--

<b>OK</b>	The sensor has abnormality. → Replace.
<b>NG</b>	Repair.

- (1) Terminal A-VCC2  
 (2) Terminal NE  
 (3) Terminal NE-SLD
- (a) Terminal Layout**

9Y1200206CRS0184US0



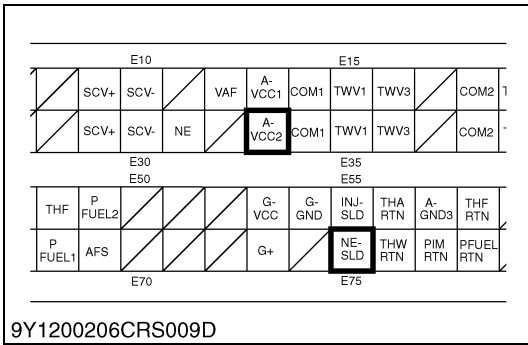
**5. Measure the ECU Terminal Voltage**

- Place the key switch in the OFF position, and unplug the ECU wiring harness connector 1 (1) from the socket.
- Place the key switch in the ON position, and measure the voltage between ECU terminals E33 and E75.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Go to "6. Check the connectors".
<b>NG</b>	Replace the ECU.

- (1) ECU Wiring Harness Connector 1 (Engine Side)      (2) ECU Wiring Harness Connector 2 (Machine Side)
- 9Y1200206CRS0096US0



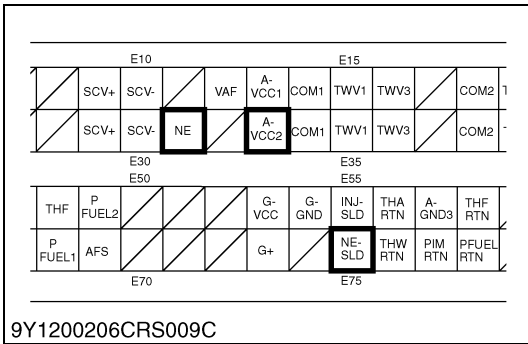
**6. Check the Connectors**

- Check ECU terminals E31, E33 and E75 (at the ECU side) and the connectors (at the wiring harness side) for incorrect connection, inappropriate fitting, poor contact.

Factory specification	Must be free from incorrect connection, inappropriate fitting, poor contact.
-----------------------	--

<b>OK</b>	Go to "7. Check the wiring harness".
<b>NG</b>	Repair or replace.

9Y1200206CRS0097US0



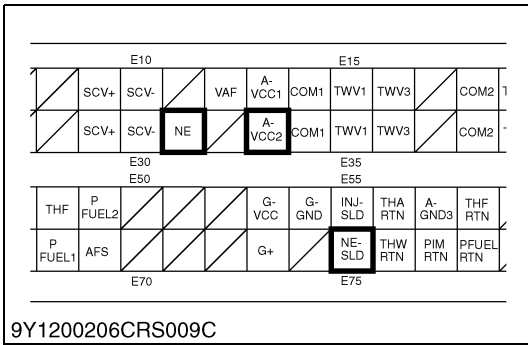
**7. Check the Wiring Harness**

- Check the wiring harness being connected to ECU terminals E31, E33 and E75 for a short or an open circuit.

Factory specification	Must be free from shorts and open circuit.
-----------------------	--

<b>OK</b>	Go to "8. Check the Sensor".
<b>NG</b>	Repair.

9Y1200206CRS0098US0

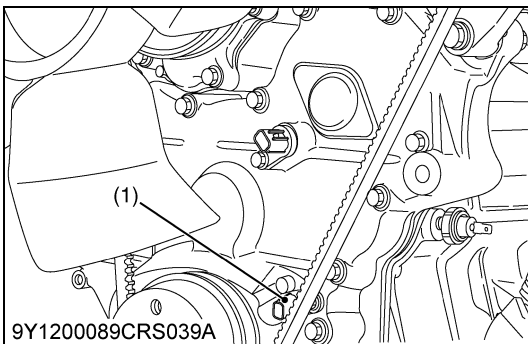


**8. Check the Sensor**

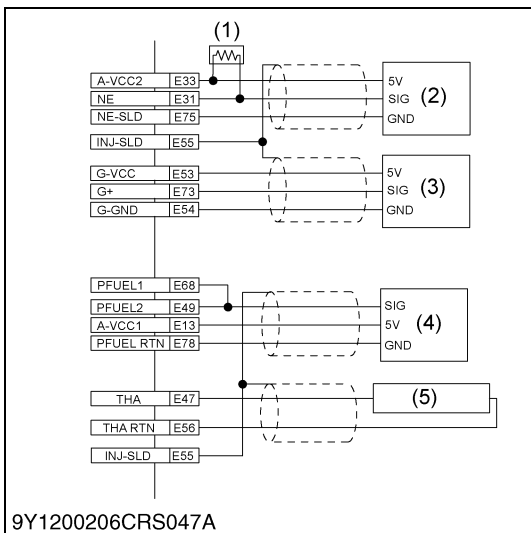
- Disconnect the sensor and check the following items.
  - Is there a large amount of magnetic foreign material adhering to the sensor surface?
  - Are there interference marks of the pulsar and the sensor?
  - Are there any pulsar gear abnormalities?

<b>OK</b>	Replace the ECU and test.
<b>NG</b>	Repair or replace the sensor.

- (1) Crankshaft Position Sensor (NE Sensor)



9Y1200174CRS0281US0



**9. Check NE sensor pull-up resistor**

1. Remove the pull-up resistor (1 kΩ) which is connected to harness, then check next item.
  - Check if there is improper connection of 1 kΩ resistive element and connector.
  - Check if there is damage of 1 kΩ resistive element. (measure the resistance of resistive element with tester.)

<b>OK</b>	Replace the ECU and test.
<b>NG</b>	Replace 1 kΩ resistive element, or improve improper connection.

- |                                |                                   |
|--------------------------------|-----------------------------------|
| (1) Resister 1 kΩ 1/4 W        | (4) Rail Pressure Sensor          |
| (2) Crankshaft Position Sensor | (5) Intake Air Temperature Sensor |
| (3) Camshaft Position Sensor   |                                   |

9Y1200206CRS0185US0

## (23) Camshaft Position Sensor (G Sensor) Abnormality (DTC P0340 / 723-8, P0341 / 723-2)

### P0340 / 723-8: No input of G sensor pulse

#### Behaviour during malfunction (Invalid G signal):

- Engine hesitates at start-up

#### Detection item:

- Open circuit or short circuit of sensor / harness
- Failure of sensor

#### DTC set preconditions:

- Battery voltage is normal
- Sensor supply voltage VCC# is normal
- Engine is not stalled

#### DTC set parameter:

- No recognition of G sensor pulse

#### Engine warning light:

- ON

#### Limp home action by engine ECU (system action):

- None

#### ■ NOTE

- Engine will stop if both NE and G fail

#### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0283US0

### P0341 / 723-2: G sensor pulse number error

#### Behaviour during malfunction (Invalid G signal):

- Engine hesitates at start-up

#### Detection item:

- Open circuit or short circuit of sensor / harness
- Failure of sensor

#### DTC set preconditions:

- Battery voltage is normal
- Sensor supply voltage VCC# is normal
- Engine speed is 350 min<sup>-1</sup> (rpm) or higher

#### DTC set parameter:

- Pulse count per rotation is not 5 teeth

#### Engine warning light:

- ON

#### Limp home action by engine ECU (system action):

- None

#### ■ NOTE

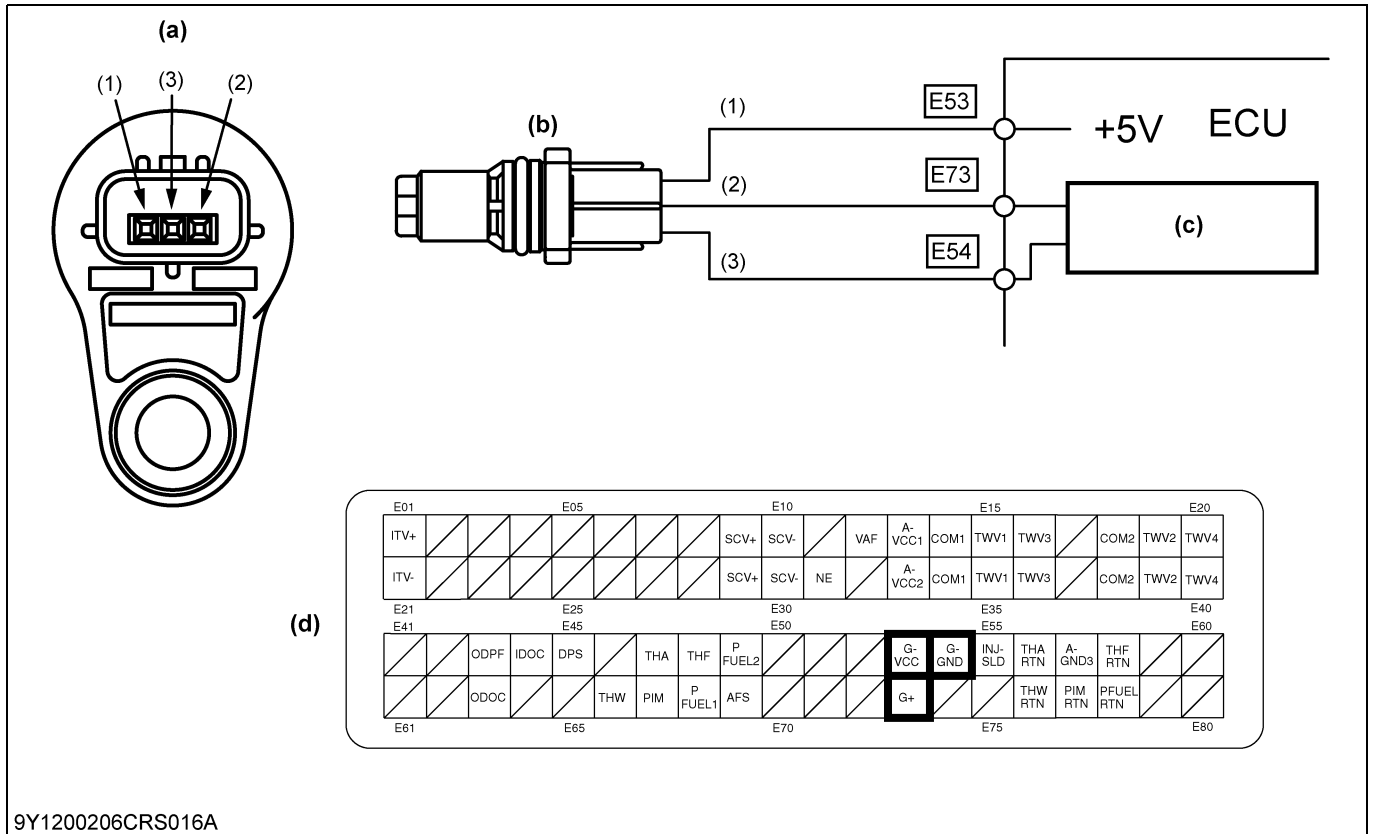
- Engine will stop if both NE and G fail

#### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0284US0





9Y1200206CRS016A

- (1) Terminal G-VCC
- (2) Terminal G+

- (3) Terminal G-GND

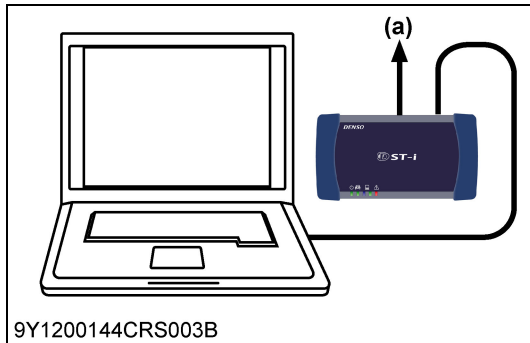
(a) Terminal Layout

(b) Camshaft Position Sensor (G Sensor)

(c) G Sensor Input Circuit

(d) ECU Connector 1 (Engine Side)

9Y1200206CRS0099US0



9Y1200144CRS003B

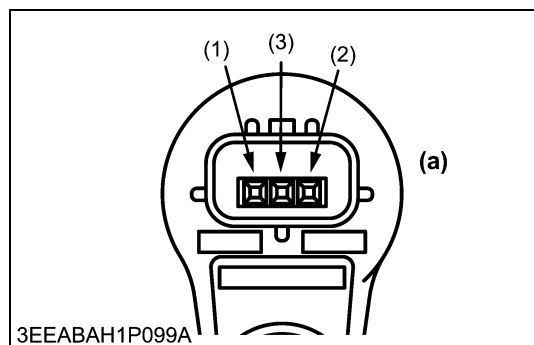
**1. Check the Camshaft Position Sensor Signals**

1. Rotate the engine, and check the "Cam speed active flag" value on the diagnosis tool data monitor.

Factory specification	Always ON
<b>OK</b>	It should be confirmed two or more times while changing the accelerator.
	<b>OK</b> Normal.
	<b>NG</b> Go to "2. Check the Voltage Between Camshaft Position Sensor Terminals".
<b>NG</b>	Go to "2. Check the Voltage Between Camshaft Position Sensor Terminals".

(a) CAN1 Connector

9Y1200174CRS0286US0



## 2. Check the Voltage Between Camshaft Position Sensor Terminals

- Place the key switch in the OFF position, and unplug the camshaft position sensor connector from the socket.
- Place the key switch in the ON position, and measure the voltage between G-VCC and G-GND terminals at the wiring harness side.

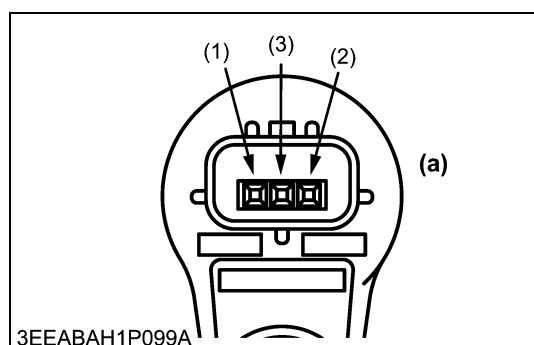
Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Go to "3. Check the Connectors".
<b>NG</b>	Go to "5. Measure the ECU Terminal Voltage".

- (1) Terminal G-VCC  
 (2) Terminal G+  
 (3) Terminal G-GND

(a) Terminal Layout

9Y1200174CRS0287US0



## 3. Check the Connectors

- Check the sensor and wiring harness connectors for incorrect connection, inappropriate fitting, poor contact or other faulty areas.

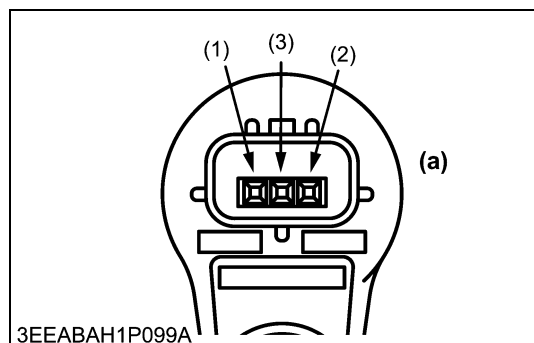
Factory specification	Must be free from incorrect connection, inappropriate fitting, poor contact.
-----------------------	--

<b>OK</b>	Go to "4. Check the Wiring Harness".
<b>NG</b>	Repair or replace.

- (1) Terminal G-VCC  
 (2) Terminal G+  
 (3) Terminal G-GND

(a) Terminal Layout

9Y1200174CRS0288US0



## 4. Check the Wiring Harness

- Check the wiring harness between G+ terminal of sensor and ECU for a short or an open circuit.

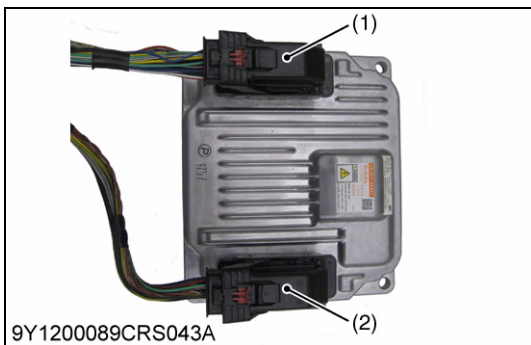
Factory specification	Must be free from shorts and open circuit.
-----------------------	--

<b>OK</b>	The sensor has abnormality. → Replace.
<b>NG</b>	Repair.

- (1) Terminal G-VCC  
 (2) Terminal G+  
 (3) Terminal G-GND

(a) Terminal Layout

9Y1200174CRS0289US0



9Y1200089CRS043A

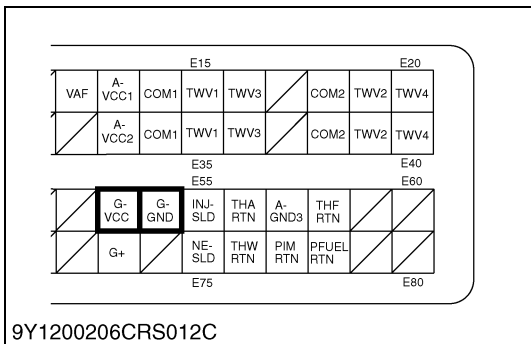
**5. Measure the ECU Terminal Voltage**

1. Place the key switch in the OFF position, and unplug the ECU wiring harness connector 1 (1) from the socket.
2. Place the key switch in the ON position, and measure the voltage between ECU terminals E53 and E54.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Go to "6. Check the Connectors".
<b>NG</b>	Replace the ECU.

- (1) ECU Wiring Harness Connector 1 (Engine Side)      (1) ECU Wiring Harness Connector 2 (Machine Side)  
 9Y1200206CRS0100US0



9Y1200206CRS012C

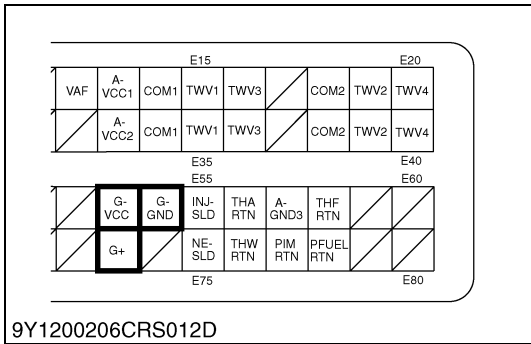
**6. Check the Connectors**

1. Check ECU terminals E53, E73 and, E54 (at the ECU side) and the connectors (at the wiring harness side) for incorrect connection, inappropriate fitting, poor contact.

Factory specification	Must be free from incorrect connection, inappropriate fitting, poor contact.
-----------------------	--

<b>OK</b>	Go to "7. Check the Wiring Harness".
<b>NG</b>	Repair or replace.

9Y1200206CRS0101US0



9Y1200206CRS012D

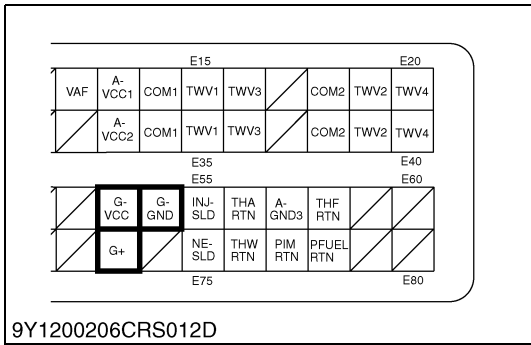
**7. Check the Wiring Harness**

1. Check the wiring harness being connected to ECU terminals E53, E73 and E54 for a short or an open circuit.

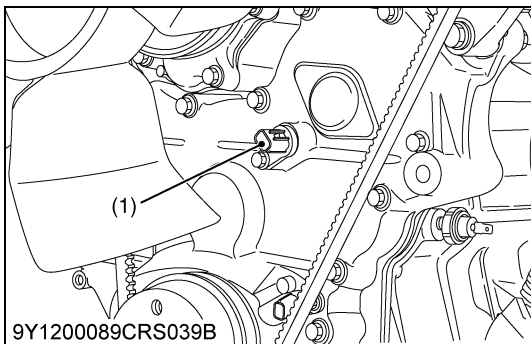
Factory specification	Must be free from shorts and open circuit.
-----------------------	--

<b>OK</b>	Go to "8. Check the Sensor".
<b>NG</b>	Repair.

9Y1200206CRS0102US0



9Y1200206CRS012D



9Y1200089CRS039B

**8. Check the Sensor**

1. Disconnect the sensor and check the following items.
  - Is there a large amount of magnetic foreign material adhering to the sensor surface?
  - Are there interference marks of the pulsar and the sensor?
  - Are there any pulsar gear abnormalities?

<b>OK</b>	Replace the ECU and test.
<b>NG</b>	Repair or replace the sensor.

- (1) Camshaft Position Sensor (G Sensor)

9Y1200174CRS0293US0

## (24) Air Heater Relay Driving Circuit Abnormality (DTC P0380 / 523544-3 / 523544-4)

### ■ NOTE

- This item is a check related to the air heater (pre) relay control. Even if it is normal, air heating may not work. If this happens, look for the malfunction in accordance with the following procedure.

### P0380 / 523544-3: +B short of air heater relay driving circuit

#### Behaviour during malfunction (At low temperature):

- Faulty starting
- Increase in white smoke

#### Detection item:

- +B short of air heater relay driving circuit

#### DTC set preconditions:

- Battery voltage is normal
- During air heater relay drive command is activated

#### DTC set parameter:

- +B short circuit of harness

#### Engine warning light:

- ON

#### Limp home action by engine ECU (system action):

- None

#### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0294US0

### P0380 / 523544-4: Ground short of air heater relay driving circuit

#### Behaviour during malfunction (At low temperature):

- Faulty starting
- Increase in white smoke

#### Detection item:

- Ground short or open circuit of air heater relay driving circuit

#### DTC set preconditions:

- Battery voltage is normal
- Other than during air heater relay drive command is activated

#### DTC set parameter:

- Open circuit of harness, Ground short circuit

#### Engine warning light:

- ON

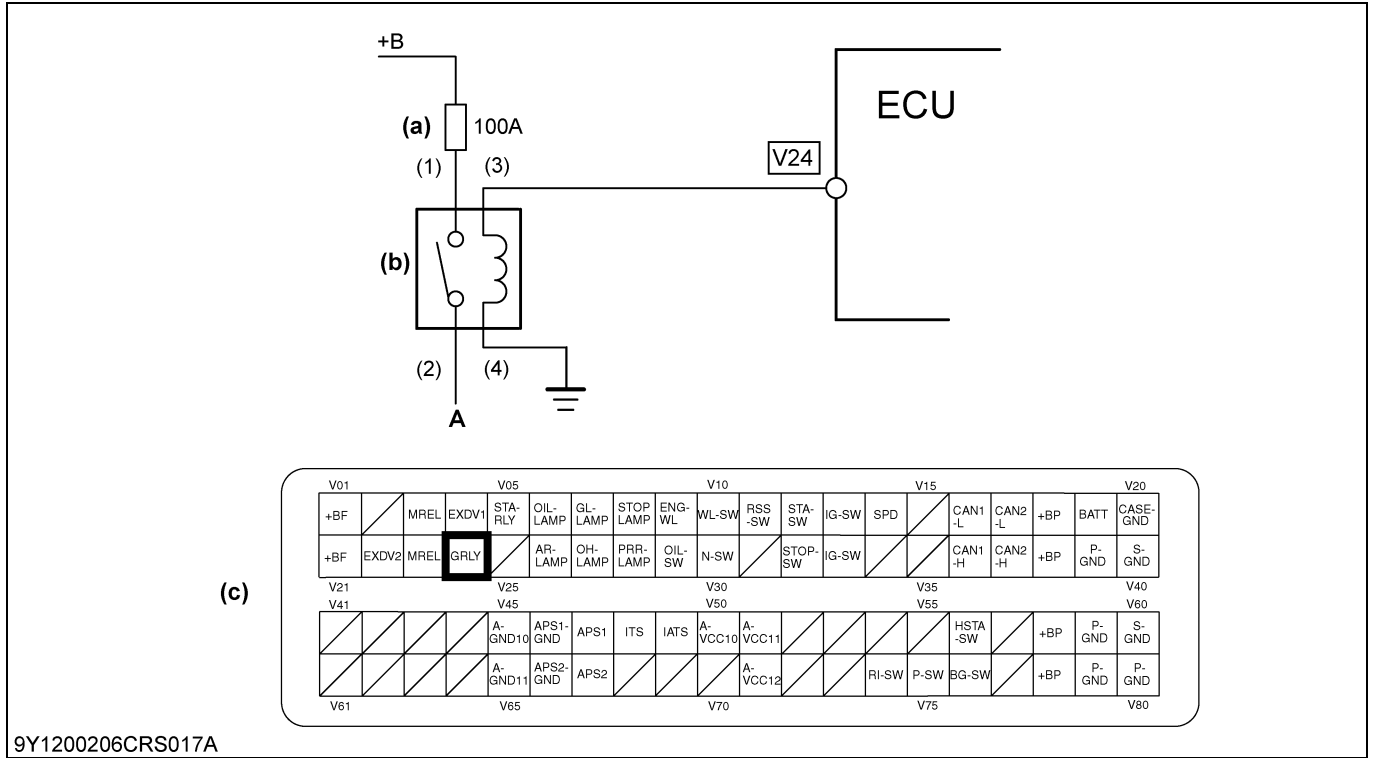
#### Limp home action by engine ECU (system action):

- None

#### Recovery from error:

- Key switch turn OFF

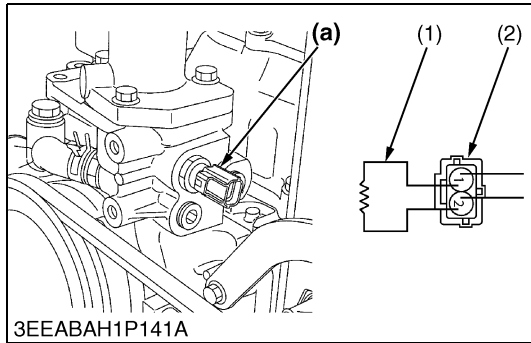
9Y1200174CRS0295US0



9Y1200206CRS017A

- (1) Terminal +B
- (2) Terminal MAHR
- (3) Terminal GRLY
- (4) Terminal GND
- (a) Fuse
- (b) Air heater relay
- (c) ECU Connector 2 (Machine Side)
- A: To Main Air Heater Relay

9Y1200206CRS0103US0



**1. Check the GLRY Signal**

1. Run the engine until the coolant temperature is 10 °C (50 °F) or higher.
2. Check the "Glow relay" data with the data monitor.

Factory specification	OFF
-----------------------	-----

3. After disconnecting the connector (2) of coolant temperature sensor and connect the dummy resistor (1) as shown in the left figure, and turn the key switch ON.

Dummy Resistor: 15 to 25 kΩ [Comparable to Approx. -30 to -20 °C (Approx. -22 to -5 °F)]

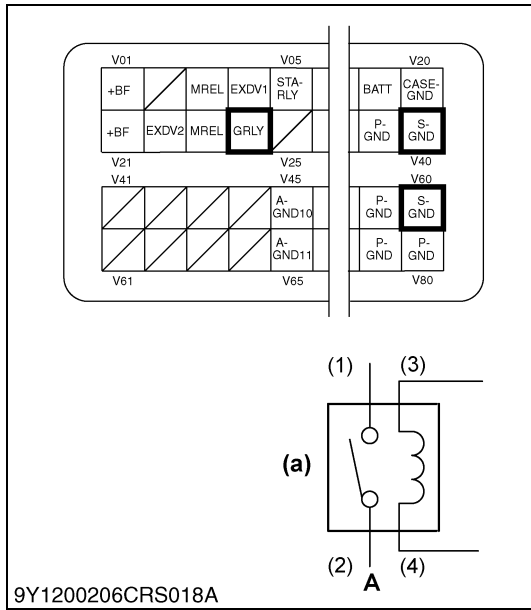
4. Check the "Glow relay" data with the data monitor.

Factory specification	ON
-----------------------	----

<b>OK</b>	Normal.
<b>NG</b>	Go to "2. Check the Wiring Harness / Connector".

- (1) Dummy Resistor
- (2) Connector
- (a) Coolant Temperature Sensor

9Y1200174CRS0297US0



**2. Check the Wiring Harness / Connector**

1. Remove the connector from the ECU side and check the state of the continuity between terminal V24 and (3).
2. Next, check the state of the continuity between terminal V40 / V60 and (4).

Factory specification	Both have continuity
-----------------------	----------------------

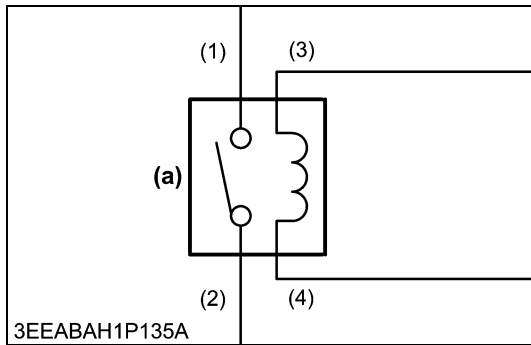
3. Check the connector for poor connection, engagement and contact.

Factory specification	No poor connection, engagement or contact.
-----------------------	--

<b>OK</b>	Go to "3. Check the Relay".
<b>NG</b>	Repair or replace the faulty areas.

- (1) Terminal +B
- (2) Terminal MAHR
- (3) Terminal GRLY
- (4) Terminal GND
- (a) **Air Heater Relay**
- A: To Main Air Heater Relay**

9Y1200206CRS0104US0



**3. Check the Relay**

1. After disconnecting the connector of coolant temperature sensor and connect the dummy resistor (5) as shown in the left figure, and turn the key switch ON.  
Dummy Resistor: 15 to 25 kΩ [Comparable to Approx. -30 to -20 °C (Approx. -22 to -5 °F)]
2. Measure the voltage between (3) and (4).

Factory specification	When relay is ON: Battery voltage value When relay is OFF: Approx. 0 V
-----------------------	---

3. Check the state of the continuity between (1) and (2).

Factory specification	When relay is ON: Continuity When relay is OFF: No continuity
-----------------------	--

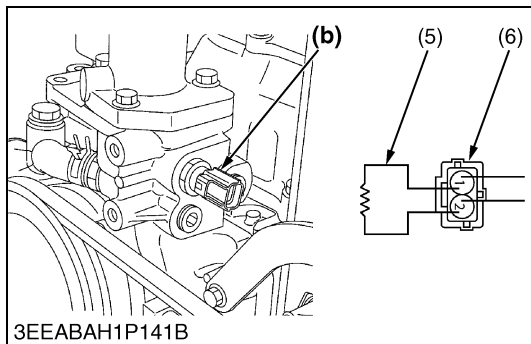
4. Measure the resistance in the relay unit (between (3) and (4)).

Factory specification	Coil resistance value of relay to use
-----------------------	---------------------------------------

<b>OK</b>	Go to "4. ECU replacement check".
<b>NG</b>	Relay fault → Replace.

- (1) Terminal +B
- (2) Terminal MAHR
- (3) Terminal GRLY
- (4) Terminal GND
- (5) Dummy Resistor
- (6) Connector
- (a) **Air Heater Relay**
- (b) **Coolant Temperature Sensor**

9Y1200174CRS0299US0



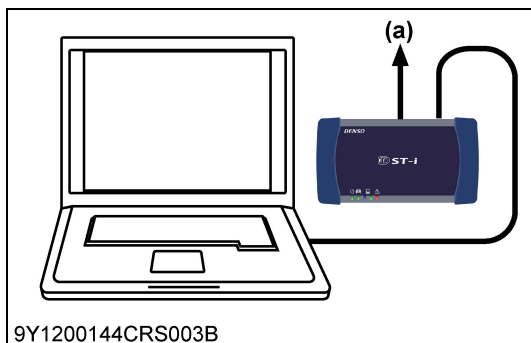
**4. ECU Replacement Check**

1. Replace the ECU and perform the previous "Check the GLRY signal".

<b>OK</b>	ECU fault → Replace the ECU.
-----------	------------------------------

- (a) **CAN1 Connector**

9Y1200174CRS0300US0



## **(25) EGR Actuator Abnormality (DTC P0403 / 523574-3, DTC P0404 / 523574-4, P0409 / 523572-4)**

### **P0403 / 523574-3: EGR actuator open circuit**

#### **Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- EGR actuator open circuit

#### **DTC set preconditions:**

- Battery voltage is normal
- No DTC of U0077 "CAN1 Bus off"
- EGR control line is normal

#### **DTC set parameter:**

- EGR actuator open error signal received via CAN

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0301US0

### **P0404 / 523574-4: EGR actuator coil short**

#### **Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- EGR actuator coil short

#### **DTC set preconditions:**

- Battery voltage is normal
- No DTC of U0077 "CAN1 Bus off"
- EGR control line is normal

#### **DTC set parameter:**

- EGR actuator coil short error signal received via CAN

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0302US0

**P0409 / 523572-4: EGR position sensor failure**

**Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- EGR position sensor failure

**DTC set preconditions:**

- Battery voltage is normal
- No DTC of U0077 "CAN1 Bus off"
- EGR control line is normal

**DTC set parameter:**

- EGR position sensor error signal received via CAN

**Engine warning light:**

- ON

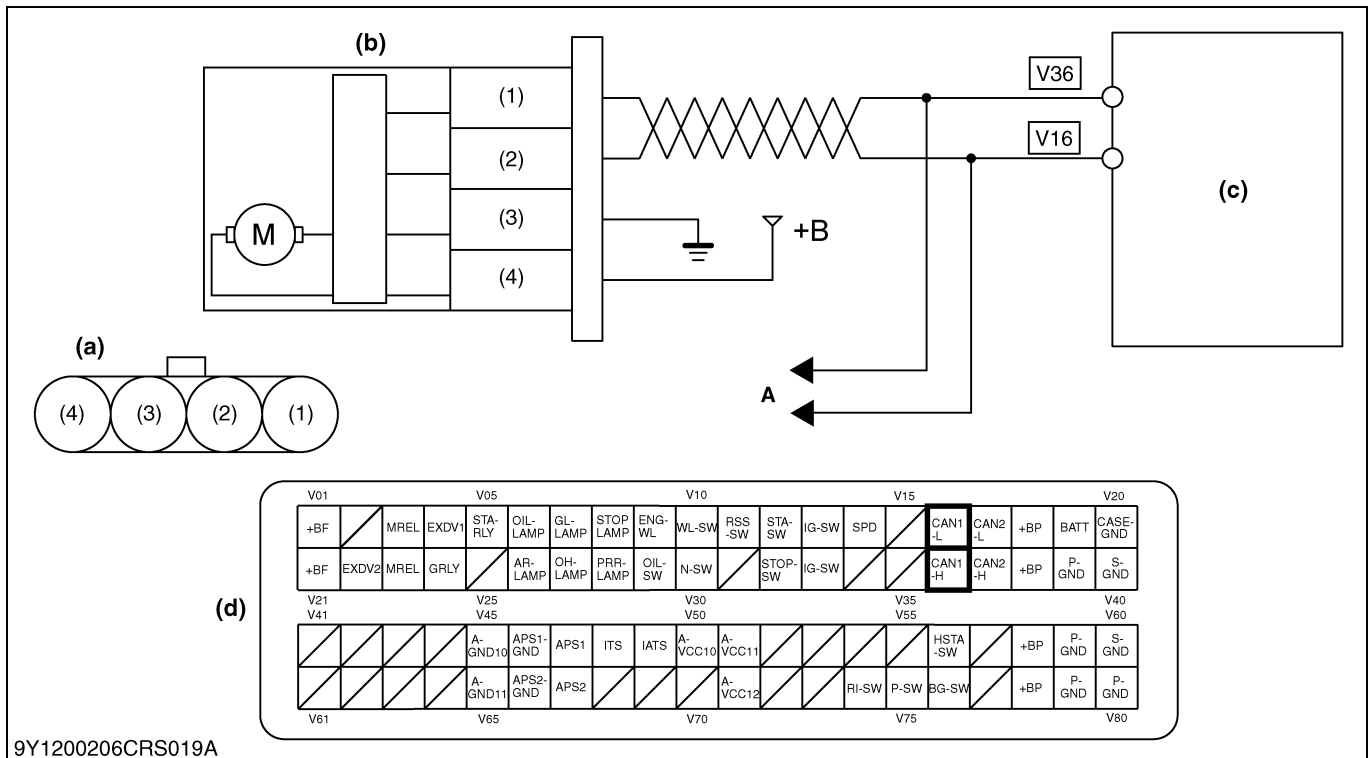
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0303US0



9Y1200206CRS019A

- (1) Terminal CAN-H
- (2) Terminal CAN-L

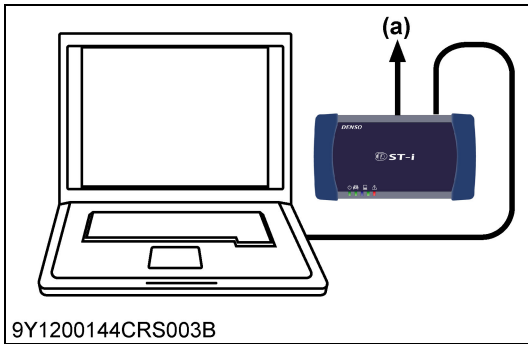
- (3) Terminal Ground
- (4) Terminal Power

- (a) Terminal Layout
- (b) EGR Valve Assembly
- (c) Engine ECU

- (d) ECU Connector 2 (Machine Side)
- A: To Diagnosis Tool

9Y1200206CRS0105US0





### 1. DTC Judgment

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Place the key switch in the ON position, check whether the DTC is output or not.
3. Check the DTC again after starting up the engine with the coolant temperature over 65 °C (149 °F).

Factory specification	DTC must not be output.
-----------------------	-------------------------

<b>OK</b>	Normal.
<b>NG</b>	Replace the EGR assembly.

(a) **CAN1 Connector**

9Y1200174CRS0514US0

## (26) Oil Pressure Error (P0524 / 100-1)

### Behaviour during malfunction:

- Engine stops

### Detection item:

- Oil pressure switch

### DTC set preconditions:

- Battery voltage is normal
- Key switch turn ON
- Starter Switch signal (ECU: V12 terminal) is not activated
- 10 sec or more after engine start [700 min<sup>-1</sup> (rpm) or higher]

### DTC set parameter:

- Oil pressure switch ON: continues one sec or more

### Engine warning light:

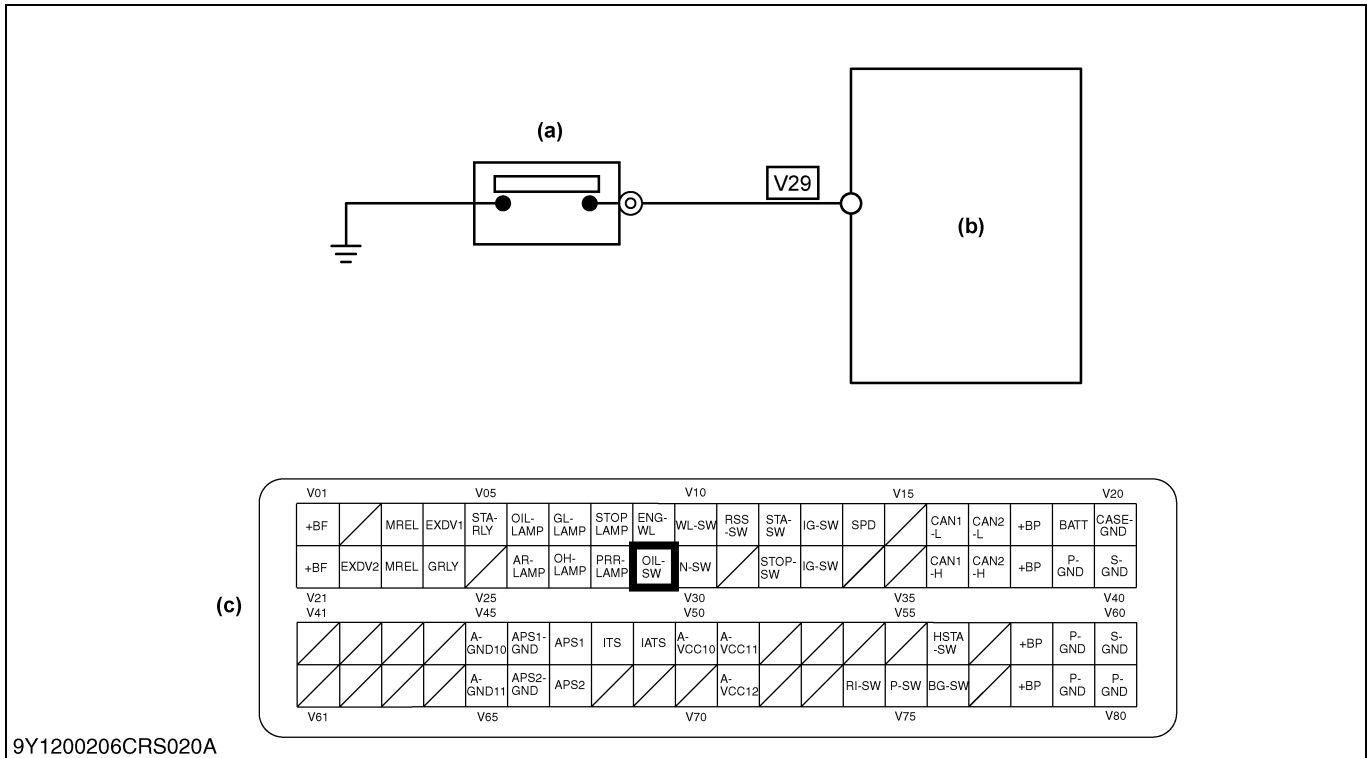
- ON

### Limp home action by engine ECU (system action):

- None

### Recovery from error:

- Key switch turn OFF

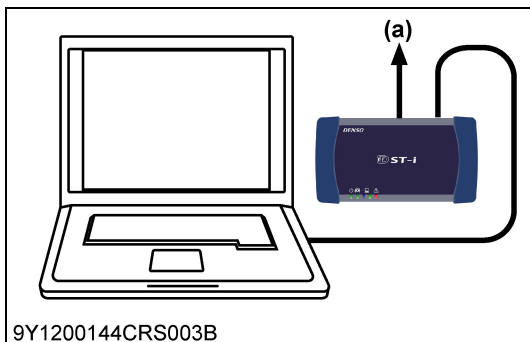


(a) Oil Pressure Switch

(b) Engine ECU

(c) ECU Connector 2 (Machine Side)

9Y1200206CRS0106US0



9Y1200144CRS003B

### 1. DTC Judgment

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Place the key switch in the ON position, check whether the DTC (P0524) is output or not.

Factory specification	DTC (P0524) must not be output.
-----------------------	---------------------------------

OK	Normal.
NG	Go to "2. Check the Wiring Related to the Oil Pressure Switch".

(a) CAN1 Connector

9Y1200174CRS0305US0



## **(27) Exhaust Gas Temperature Sensor 1 (T1) Abnormality (DTC P0543 / 3242-4, P0544 / 3242-3)**

**P0543 / 3242-4: Exhaust gas temperature sensor 1 (T1) abnormality (Low side)**

**Behaviour during malfunction:**

- None

**Detection item:**

- Ground short circuit of sensor / harness

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter:**

- Diesel Particulate Filter (hereinafter referred to as the "DPF") inlet temperature sensor (T1) voltage: 0.08 V or less

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- 0 °C (32 °F) [default value]
- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0310US0

**P0544 / 3242-3: Exhaust gas temperature sensor 1 (T1) abnormality (High side)**

**Behaviour during malfunction:**

- None

**Detection item:**

- Open circuit or +B short circuit of sensor / harness.

**DTC set preconditions:**

- Battery voltage is normal
- Coolant temperature is 65 °C (149 °F) or more: continues longer than 10 min. after engine starting
- 100 °C (212 °F) ≤ T0 ≤ 800 °C (1472 °F): continues longer than 10 sec. or 100 °C (212 °F) ≤ T2 ≤ 800 °C (1472 °F): continues longer than 10 sec.

**DTC set parameter:**

- DPF inlet temperature sensor (T1) voltage: 4.92 V or more

**Engine warning light:**

- ON

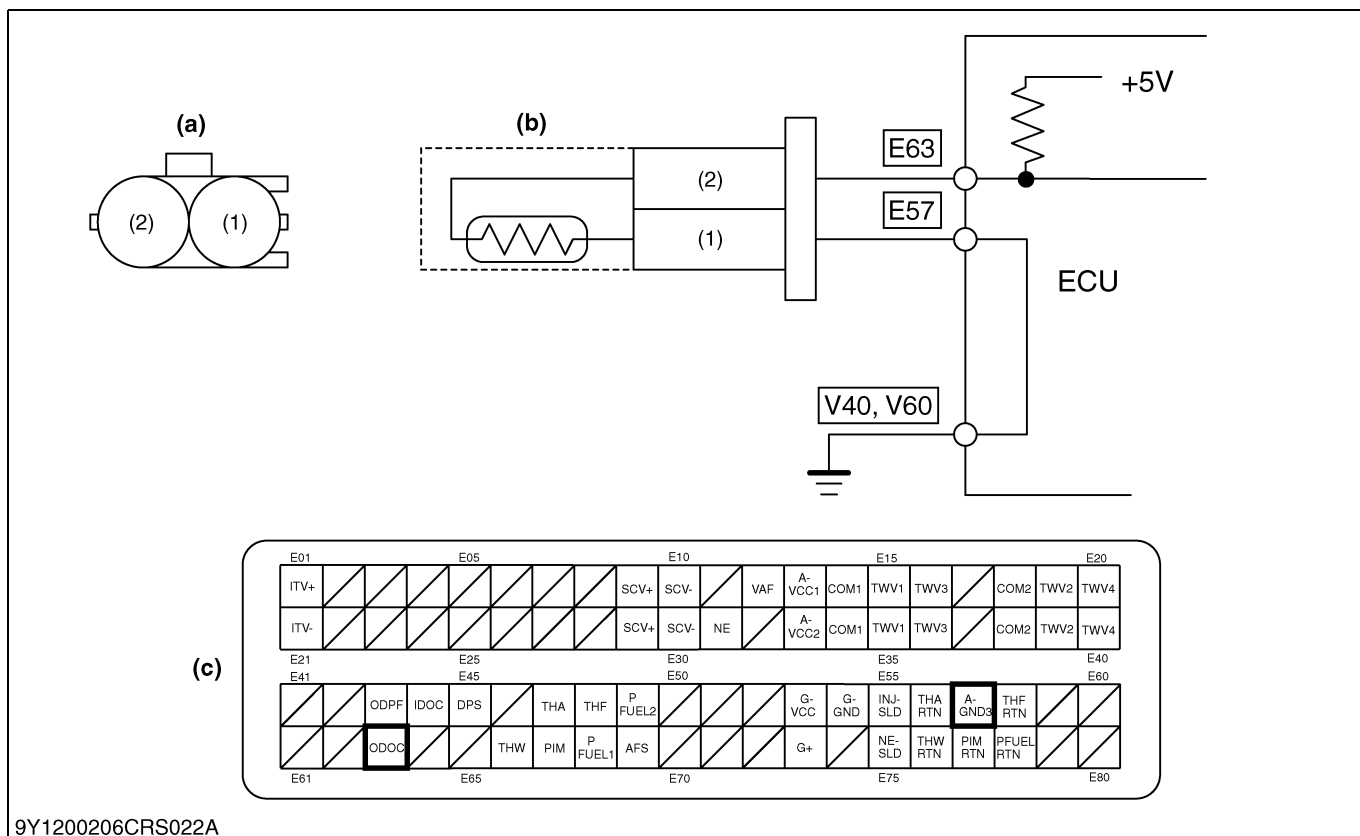
**Limp home action by engine ECU (system action):**

- 0 °C (32 °F) [default value]
- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0311US0



9Y1200206CRS022A

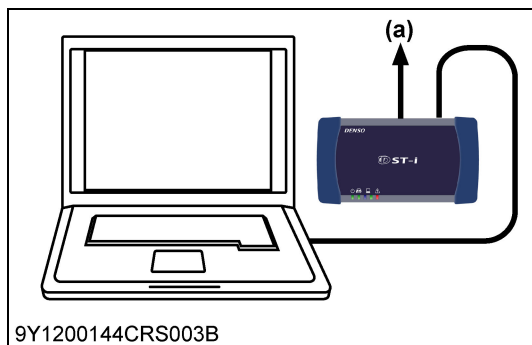
(1) Terminal A-GND3

(2) Terminal ODOC

(a) Terminal Layout  
(b) Exhaust Gas Temperature Sensor 1 (T1)

(c) ECU Connector 1 (Engine Side)

9Y1200206CRS0109US0



9Y1200144CRS003B

**1. Check the Exhaust Gas Temperature Sensor Signals**

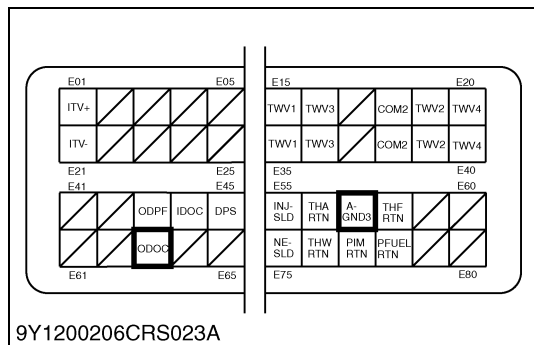
- Place the key switch in the ON position, and check the "Exhaust gas temperature" and "Exhaust gas temperature sensor output voltage" on the diagnosis tool data monitor.

Factory specification		
Actual exhaust gas temperature	Exhaust gas temperature	Output voltage
100 °C (212 °F)	100 °C (212 °F)	Approx. 4.4 V
150 °C (302 °F)	150 °C (302 °F)	Approx. 3.7 V
200 °C (392 °F)	200 °C (392 °F)	Approx. 3.0 V
250 °C (482 °F)	250 °C (482 °F)	Approx. 2.3 V

<b>OK</b>	Clear the DTC and check whether it is output again or not.	
	<b>OK</b>	Normal.
	<b>NG</b>	Replace the ECU.
<b>NG</b>	Go to "2. Measure the Resistance Between Terminals".	

(a) CAN1 Connector

9Y1200174CRS0516US0



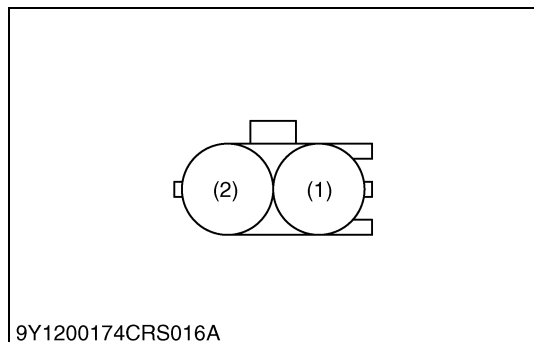
## 2. Measure the Resistance Between Terminals

- Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between terminals E57 and E63 of the connector.

Factory specification	
Temperature	Resistance
100 °C (212 °F)	Approx. 18.3 kΩ
150 °C (302 °F)	Approx. 7.88 kΩ
200 °C (392 °F)	Approx. 4.00 kΩ
250 °C (482 °F)	Approx. 2.30 kΩ

<b>OK</b>	Go to "4. Measure the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Check the Sensor".

9Y1200206CRS0110US0



## 3. Check the Sensor

- Turn the key switch OFF, remove the connector from the sensor side and measure the resistance between the terminals on the sensor side.

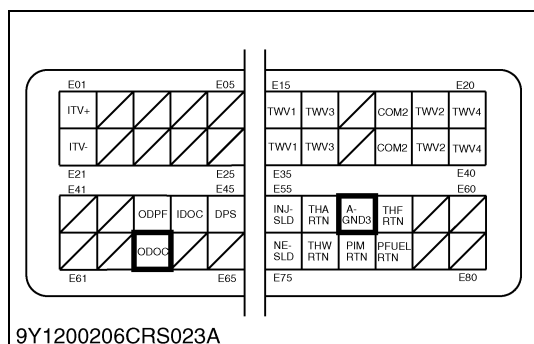
Factory specification	
Temperature	Resistance
100 °C (212 °F)	Approx. 18.3 kΩ
150 °C (302 °F)	Approx. 7.88 kΩ
200 °C (392 °F)	Approx. 4.00 kΩ
250 °C (482 °F)	Approx. 2.30 kΩ

<b>OK</b>	Wiring harness open circuit or connector fault → Check and repair.
<b>NG</b>	Exhaust gas temperature sensor fault → Replace the exhaust gas temperature sensor 1 (T1).

(1) Terminal A-GND3

(2) Terminal ODOC

9Y1200174CRS0518US0



## 4. Measure the ECU Terminal Voltage

- Plug the ECU wiring harness connector into socket again, unplug the sensor connector, and measure the voltage between ECU terminals E57 and E63 at the ECU side.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	The ECU connector is faulty or its wiring harness is shorted.
<b>NG</b>	Confirm by using other sensors that there is no ground short malfunction before replacing the ECU.

9Y1200206CRS0111US0

## **(28) Exhaust Gas Temperature Sensor 0 (T0) Abnormality (DTC P0546 / 4765-4, P0547 / 4765-3)**

### **P0546 / 4765-4: Exhaust gas temperature sensor 0 (T0) abnormality (Low side)**

#### **Behaviour during malfunction:**

- None

#### **Detection item:**

- Ground short circuit of sensor / harness

#### **DTC set preconditions:**

- Battery voltage is normal

#### **DTC set parameter:**

- DOC inlet temperature sensor (T0) voltage: 0.08 V or less

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- 0 °C (32 °F) [default value]
- Output limitation: Approximately 75 % of normal condition

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0312US0

### **P0547 / 4765-3: Exhaust gas temperature sensor 0 (T0) abnormality (Low side)**

#### **Behaviour during malfunction:**

- None

#### **Detection item:**

- Open circuit or +B short circuit of sensor / harness.

#### **DTC set preconditions:**

- Battery voltage is normal
- Coolant temperature is 65 °C (149 °F) or more: continues longer than 5 min. after engine starting
- 100 °C (212 °F) ≤ T1 ≤ 800 °C (1472 °F): continues longer than 10 sec. or 100 °C (212 °F) ≤ T2 ≤ 800 °C (1472 °F): continues longer than 10 sec.

#### **DTC set parameter:**

- DOC inlet temperature sensor (T0) voltage: 4.92 V or more

#### **Engine warning light:**

- ON

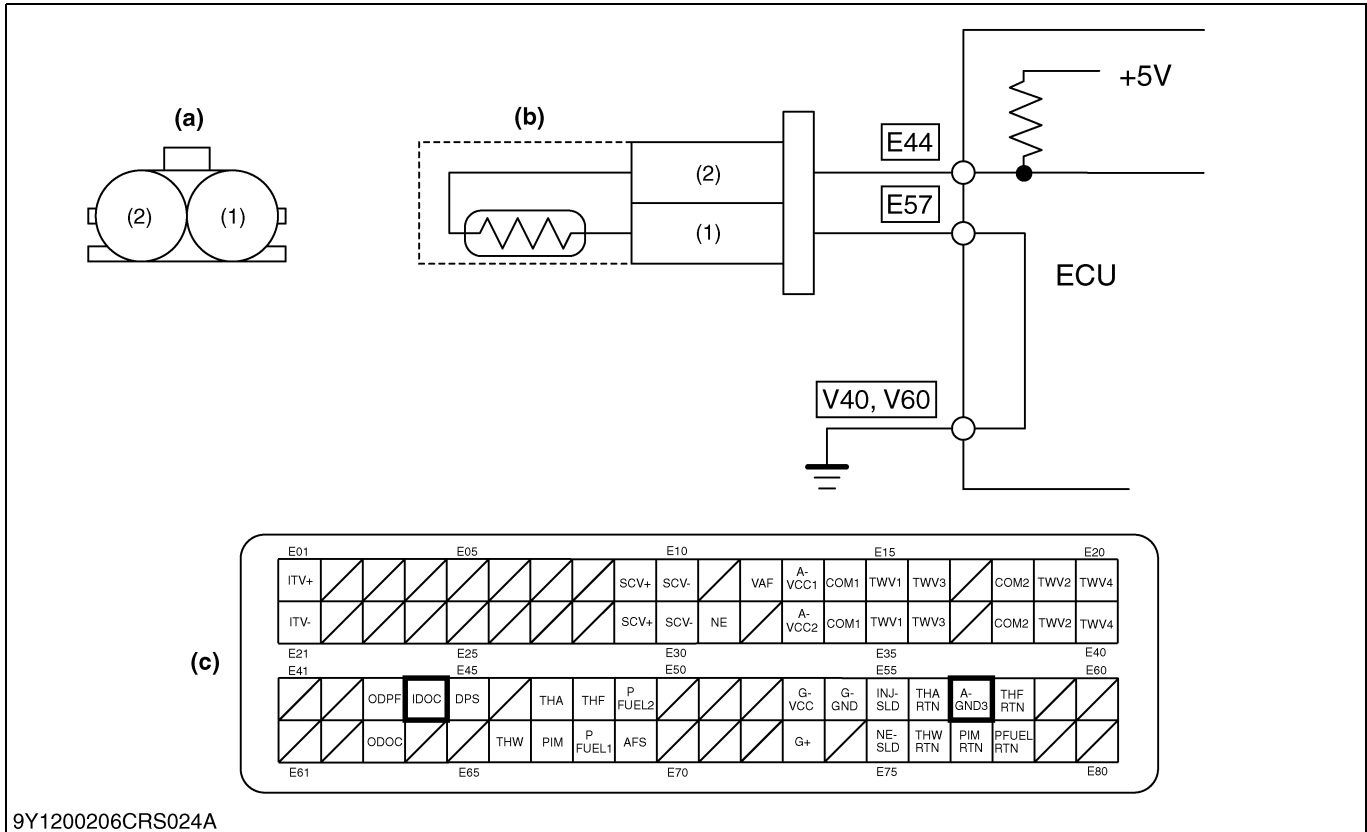
#### **Limp home action by engine ECU (system action):**

- 0 °C (32 °F) [default value]
- Output limitation: Approximately 75 % of normal condition

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0313US0



9Y1200206CRS024A

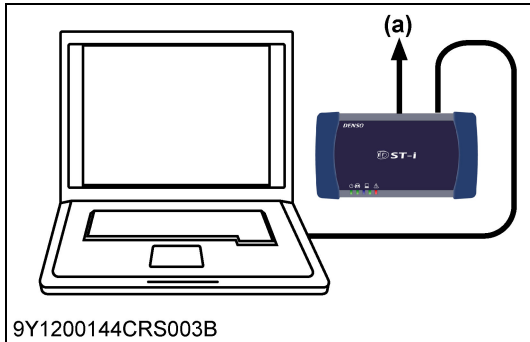
(1) Terminal A-GND3

(2) Terminal IDOC

(a) Terminal Layout  
(b) Exhaust Gas Temperature Sensor 0 (T0)

(c) ECU Connector 1 (Engine Side)

9Y1200206CRS0112US0



9Y1200144CRS003B

**1. Check the Exhaust Gas Temperature Sensor Signals**

- Place the key switch in the ON position, and check the "Exhaust gas temperature" and "Exhaust gas temperature sensor output voltage" on the diagnosis tool data monitor.

Factory specification		
Actual exhaust gas temperature	Exhaust gas temperature	Output voltage
100 °C (212 °F)	100 °C (212 °F)	Approx. 4.4 V
150 °C (302 °F)	150 °C (302 °F)	Approx. 3.7 V
200 °C (392 °F)	200 °C (392 °F)	Approx. 3.0 V
250 °C (482 °F)	250 °C (482 °F)	Approx. 2.3 V

OK	Clear the DTC and check whether it is output again or not.	
	OK	Normal.
	NG	Replace the ECU.
NG	Go to "2. Measure the Resistance Between Terminals".	

(a) CAN1 Connector

9Y1200174CRS0516US0





**(29) Battery Voltage Abnormality (DTC P0562 / 168-4, P0563 / 168-3)****P0562 / 168-4: Battery voltage abnormality (Low side)****Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance
- Engine stops in some case

**Detection item:**

- Open circuit, short circuit or damage of harness
- Failure of battery

**DTC set preconditions:**

- Key switch is ON
- Starter Switch signal (ECU: V12 terminal) is not activated

**DTC set parameter:**

- ECU recognition of battery voltage is below 16 V in 24 V system
- Not monitored during cranking

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Diagnostic counter = zero

9Y1200206CRS0115US0

**P0563 / 168-3: Battery voltage abnormality (High side)****Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- Open circuit, short circuit or damage of harness
- Failure of battery

**DTC set preconditions:**

- Key switch is ON
- Starter Switch signal (ECU: V12 terminal) is not activated

**DTC set parameter:**

- ECU recognition of battery voltage is above 32 V in 24 V system

**Engine warning light:**

- ON

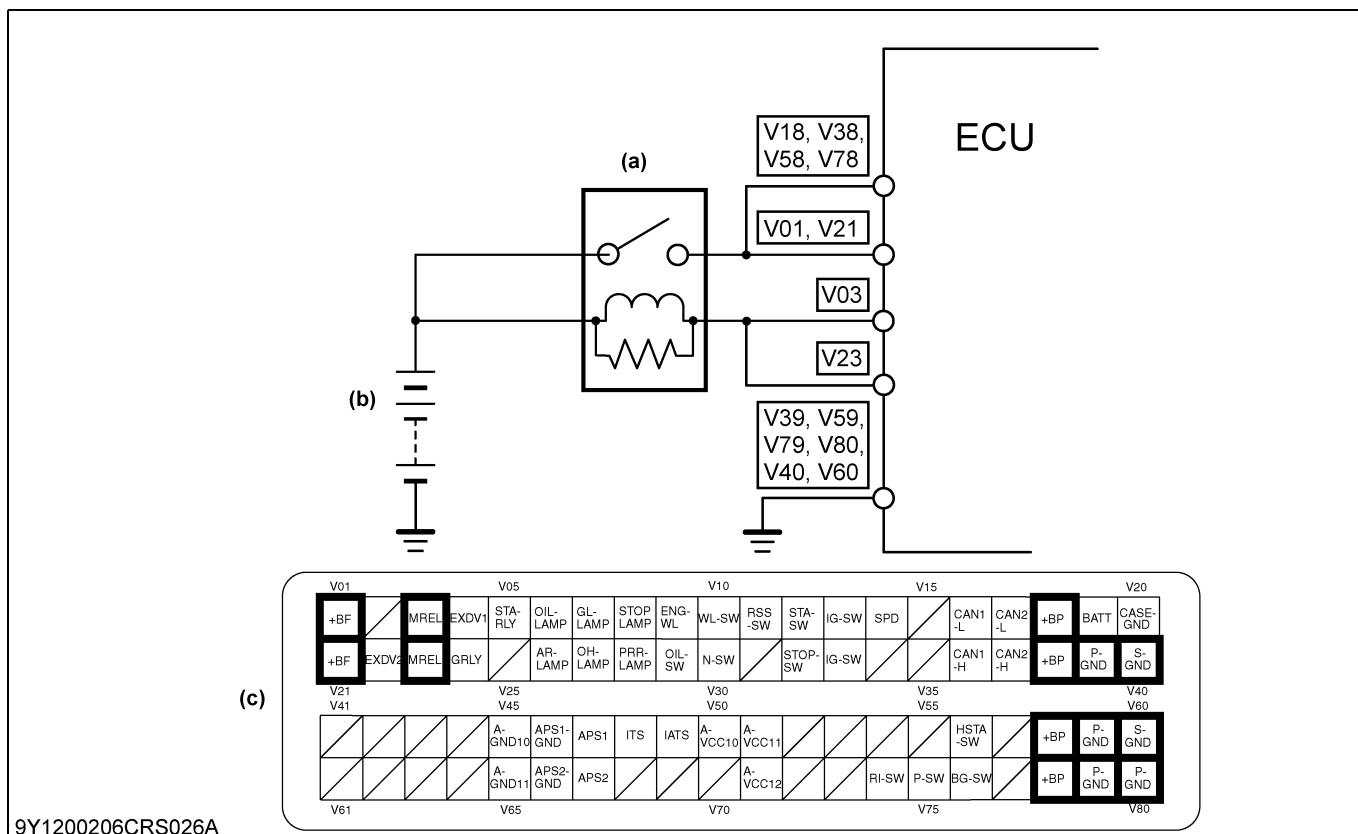
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200206CRS0116US0



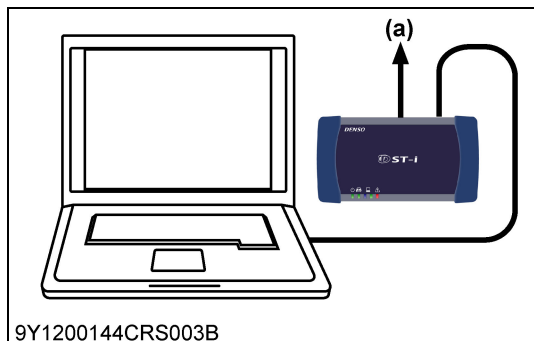
9Y1200206CRS026A

(a) Main Relay

(b) Battery

(c) ECU Connector 2  
(Machine Side)

9Y1200206CRS0117US0



9Y1200144CRS003B

**1. Check the ECU Data**

1. Place the key switch in the OFF position, attach the diagnosis tool to the CAN1 connector, and return the key switch to the ON position again. Then, check the "Battery voltage" status on the data monitor.
2. Change the engine operation status, and check the "Battery voltage".

Factory specification	16 V or higher, 30 V or lower (except intense cold temperature)
-----------------------	---

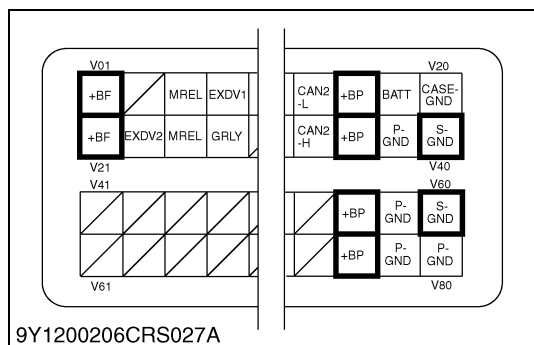
**NOTE**

- Try to change the engine speed as the generated voltage changes accordingly.

OK	Clear the DTC and check whether it is output again or not.	
	OK	Normal.
	NG	Replace the ECU.
NG	Go to "2. Check the ECU Terminal Voltage (Part 1)".	

(a) CAN1 Connector

9Y1200206CRS0118US0



**2. Check the ECU Terminal Voltage (Part 1)**

1. Change the engine operation status, and measure the voltage between ECU terminals V18 / V38 / V58 / V78 and V40 / V60 and between terminals V01 / V02 and V40 / V60.

Factory specification	16 V or higher, 30 V or lower (except intense cold temperature)
-----------------------	---

**NOTE**

- Try to change the engine speed as the generated voltage changes accordingly.

<b>OK</b>	Check the harness connectors and ECU pins.
	<b>OK</b> Faulty ECU → Replace.
	<b>NG</b> Repair or replace the wiring harness, or replace the ECU.
<b>NG</b>	Go to "3. Check the ECU Terminal Voltage (Part 2)".

9Y1200206CRS0119US0

**3. Check the ECU Terminal Voltage (Part 2)**

1. Change the engine operation status, and measure the voltage between ECU terminal V40 / V60 and chassis ground terminal.

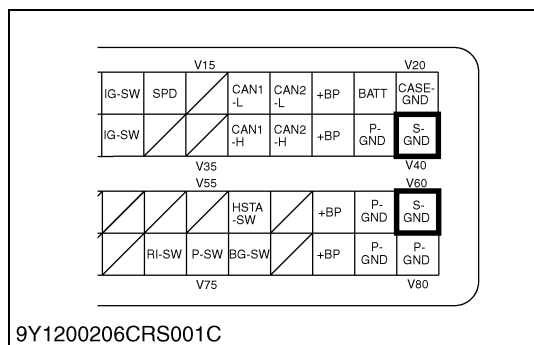
Factory specification	Always 0.5 V or lower
-----------------------	-----------------------

**NOTE**

- Try to change the engine speed as the generated voltage changes accordingly.

<b>OK</b>	1. Check the charging system, the battery itself, wiring harness and cables. → Repair the faulty area. 2. Locate the cause of excessively high or low voltage.
<b>NG</b>	Check the wiring harness between ECU terminal and the body ground terminal. → Repair the defects.

9Y1200206CRS0120US0



### (30) QR Data Abnormality (DTC P0602/523538-2, P0602/523538-7)

**P0602 / 523538-2: QR data error**

**Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- QR data read error from EEPROM

**DTC set preconditions:**

- Key switch is ON

**DTC set parameter:**

- QR correction data exceeds threshold value
- Multiple check error (QR correction data for each injector has been stored in three locations. When this data is read and compared, an error is determined if there is difference in all three values.)

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Nozzle calibration is not executed
- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0320US0

**P0602 / 523538-7: No QR data**

**Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- Area of QR data on EEPROM is vacant.

**DTC set preconditions:**

- Key switch is ON

**DTC set parameter:**

- When QR correction data fails to write to the EEPROM (When the initial ECU value is "0", an error that QR data is not written to the disc at the time of vehicle shipment is detected.)

**Engine warning light:**

- ON

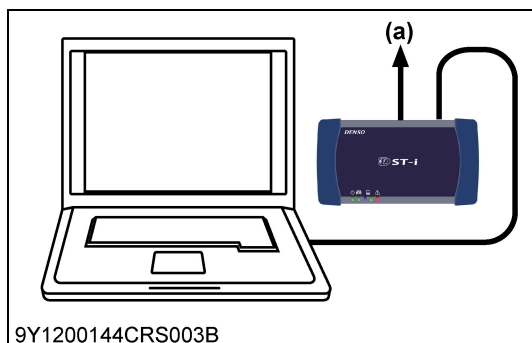
**Limp home action by engine ECU (system action):**

- Nozzle correction factor = 0 [default value]
- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0321US0



**1. Write the QR Codes and Read the DTC Again**

1. Using the diagnosis tool, write the correct QR codes in the ECU.
2. Clear the DTC and check whether the same DTC is output again or not.

Factory specification	OK
<b>OK</b>	An electromagnetic interference (EMI) may have caused the temporary malfunction. There is no problem if the system has recovered.
<b>NG</b>	Faulty Engine ECU.

(a) CAN1 Connector

9Y1200174CRS0322US0

## **(31) ECU Flash-ROM and CPU Abnormality (DTC P0605 / 628-2, P0606 / 1077-2, P0606/ 523527-2)**

### **P0605 / 628-2: ECU Flash-ROM error**

#### **Behaviour during malfunction:**

- Engine stops

#### **Detection item:**

- FLASH ROM error

#### **DTC set preconditions:**

- Key switch is ON

#### **DTC set parameter:**

- 3 times or more consecutive inconsistencies in checksum

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Engine stopped without delay

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0323US0

### **P0606 / 1077-2: ECU CPU (Main IC) error**

#### **Behaviour during malfunction:**

- Engine stops

#### **Detection item:**

- Failure of CPU

#### **DTC set preconditions:**

- Key switch is ON
- Battery voltage is 10 V or more
- Starter Switch signal (ECU: V12 terminal) is not activated

#### **DTC set parameter:**

- CPU abnormality counter  $\geq 5$  times (RUN pulse abnormality occurs 5 times or more)

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Engine Stop

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0324US0

### **P0606 / 523527-2: ECU CPU (Monitoring IC) error**

#### **Behaviour during malfunction:**

- Engine stops

#### **Detection item:**

- Failure of monitoring IC of CPU

#### **DTC set preconditions:**

- Key switch is ON
- Battery voltage is 10 V or more
- Starter Switch signal (ECU: V12 terminal) is not activated

#### **DTC set parameter:**

- Abnormality continues for 2000 msec or more after the ECU is turned ON
- RUN pulse abnormality
- Above conditions occur continuously for 700 msec or more

#### **Engine warning light:**

- ON

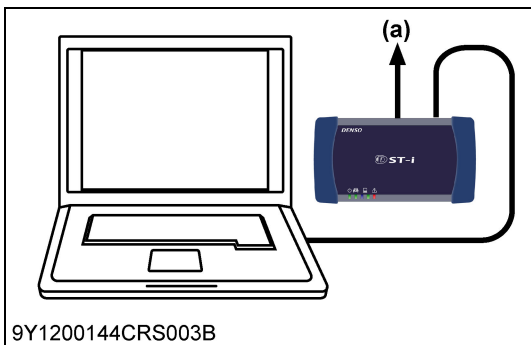
#### **Limp home action by engine ECU (system action):**

- Engine Stop

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0325US0



**1. Check the DTC**

1. Place the key switch in the OFF position, attach the diagnosis tool to the CAN1 connector, and return the key switch to the ON position again.
2. Clear the DTC, and check whether the same DTC (P0605 or P0606) is output again or not.

Factory specification	No DTC is output.
<b>OK</b>	An electromagnetic interference (EMI) may have caused the temporary malfunction. There is no problem if the system has recovered.
<b>NG</b>	Faulty Engine ECU → Replace.

(a) **CAN1 Connector**

9Y1200174CRS0326US0

### (32) Injector Charge Voltage Abnormality (DTC P0611 / 523525-1)

**NOTE**

- This DTC is detected when the charge voltage in the injector actuation circuit is too low.

**Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance
- Engine stops in some case

**Detection item:**

- Injector charge voltage: Low
- Failure of charge circuit of ECU

**DTC set preconditions:**

- Battery voltage is normal
- CPU is normal

**DTC set parameter:**

- Injector charge voltage: Low
- Failure of charge circuit of ECU

**Engine warning light:**

- ON

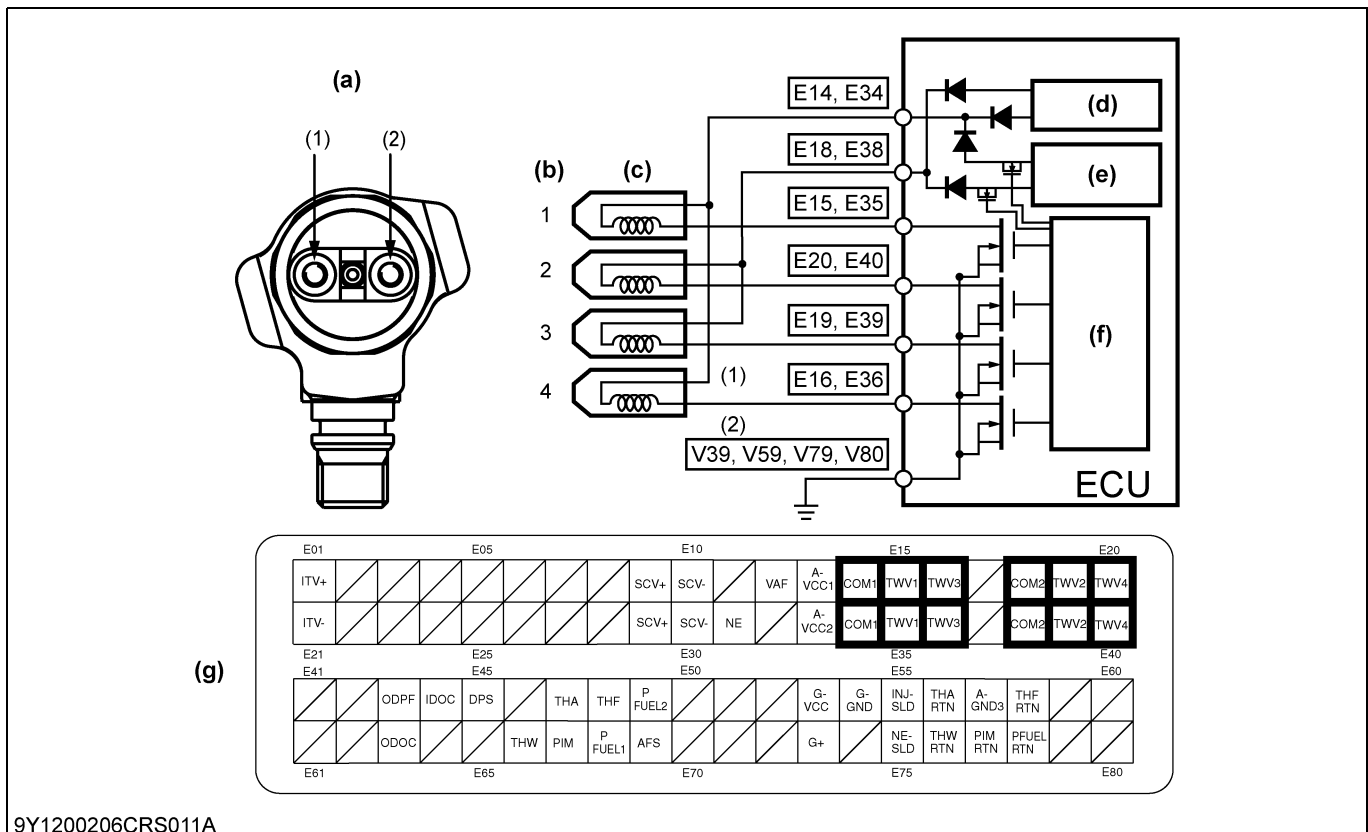
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0327US0

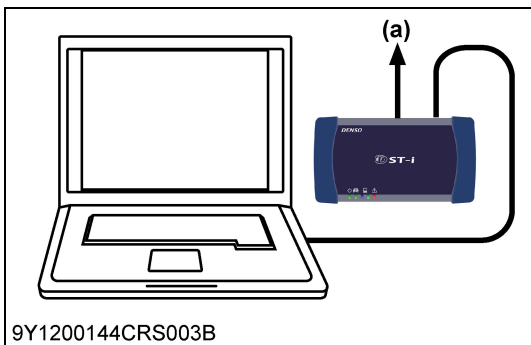


9Y1200206CRS011A

- (1) Terminal COMMON
- (2) Terminal TWV
- (a) Terminal Layout
- (b) Engine Cylinder No.
- (c) Injector
- (d) Constant Amperage Circuit
- (e) High Voltage Generation Circuit
- (f) Control Circuit
- (g) ECU Connector 1 (Engine Side)

9Y1200206CRS0121US0





**1. Checking Whether the DTC Is Detected Again**

1. Turn the key switch OFF and then ON again.
2. After clearing the DTC, turn the key switch OFF and then ON again, and start the engine.
3. Check whether or not the same DTC (P0611) is detected.

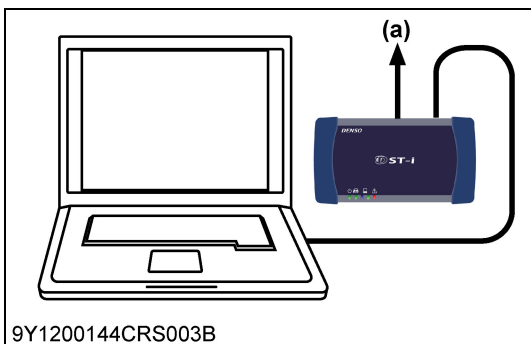
Factory specification	DTC is not detected.
-----------------------	----------------------

<b>OK</b>	It could be a temporary malfunction caused by obstructions to the radio waves, so as long as it recovers to normal operation there is no problem.
-----------	---

<b>NG</b>	Go to "2. Replacing the Injector and Checking Whether the DTC Is Detected Again".
-----------	---

(a) CAN1 Connector

9Y1200174CRS0329US0



**2. Replacing the Injector and Checking Whether the DTC Is Detected Again**

1. Replace the injector.
2. Turn the key switch OFF and then ON again.
3. After clearing the DTC, turn the key switch OFF and then ON again, and start the engine.
4. Check whether or not the same DTC (P0611) is detected.

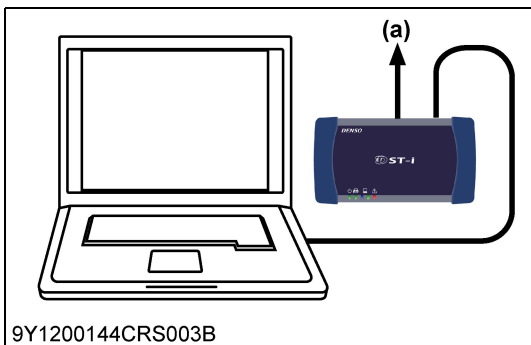
Factory specification	DTC is not detected.
-----------------------	----------------------

<b>OK</b>	Injector fault → Replace the injector.
-----------	--

<b>NG</b>	Go to "3. Replacing the ECU and Checking Whether the DTC Is Detected Again".
-----------	--

(a) CAN1 Connector

9Y1200174CRS0330US0



**3. Replacing the ECU and Checking Whether the DTC Is Detected Again**

1. Replace the ECU.
2. Turn the key switch OFF and then ON again.
3. After clearing the DTC, turn the key switch OFF and then ON again, and start the engine.
4. Check whether or not the same DTC (P0611) is detected.

Factory specification	DTC is not detected.
-----------------------	----------------------

<b>OK</b>	ECU fault → Replace the ECU.
-----------	------------------------------

(a) CAN1 Connector

9Y1200174CRS0331US0

**(33) SCV Drive System Abnormality (DTC P0628 / 1347-4, P0629 / 1347-3)****P0628 / 1347-4: SCV drive system error****Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- Open circuit or ground short circuit of SCV

**DTC set preconditions:**

- Battery voltage is normal
- Key switch is ON
- Starter Switch signal (ECU: V12 terminal) is not activated

**DTC set parameter:**

- Open circuit or ground short of SCV

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open
- Engine forcibly stopped 60 sec later

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0332US0

**P0629 / 1347-3: +B short circuit of SCV****Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- +B+B short circuit of SCV

**DTC set preconditions:**

- Battery voltage is normal
- Key switch is ON
- Starter Switch signal (ECU: V12 terminal) is not activated

**DTC set parameter:**

- +B short circuit of SCV

**Engine warning light:**

- ON

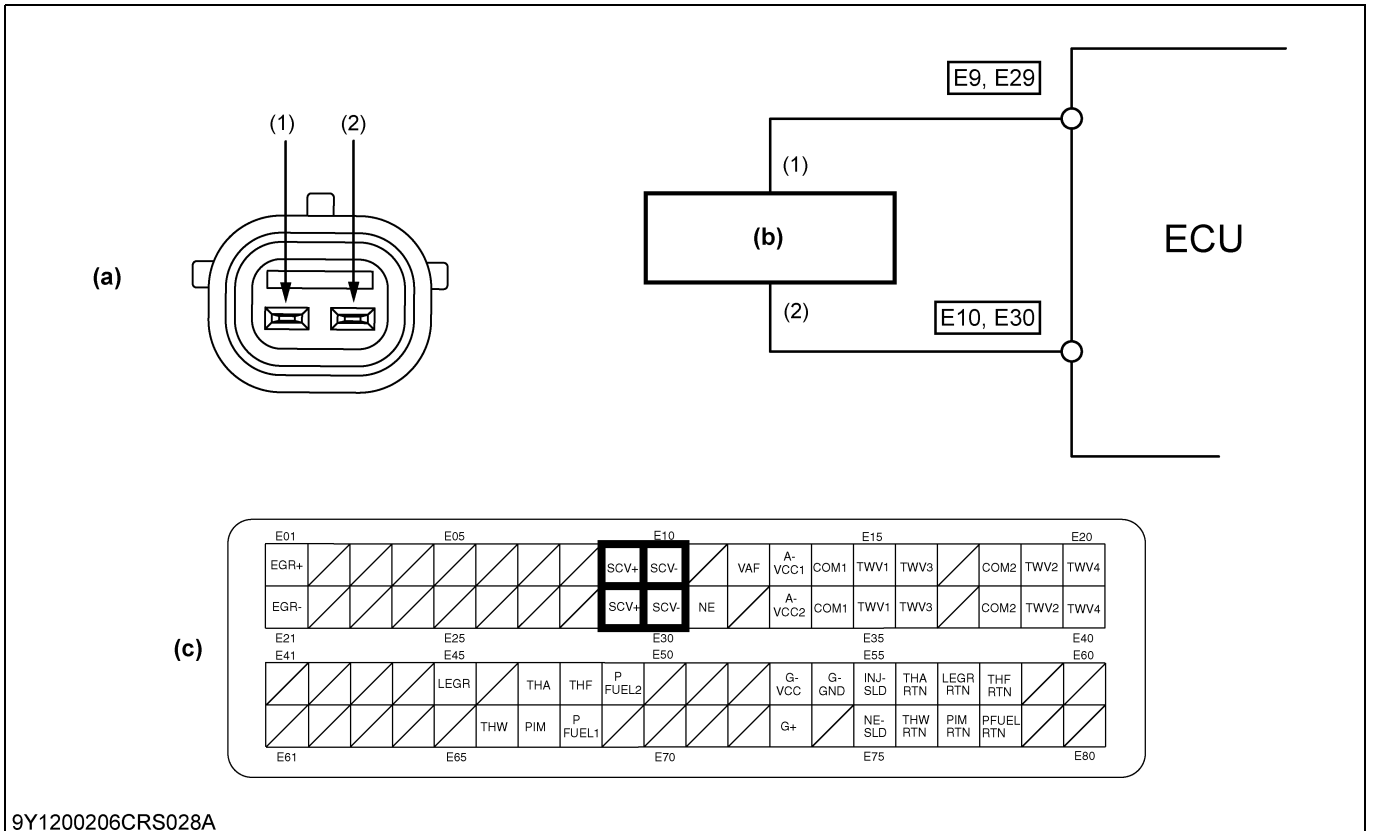
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open
- Engine forcibly stopped 60 sec later

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0333US0



9Y1200206CRS028A

(1) Terminal SCV+

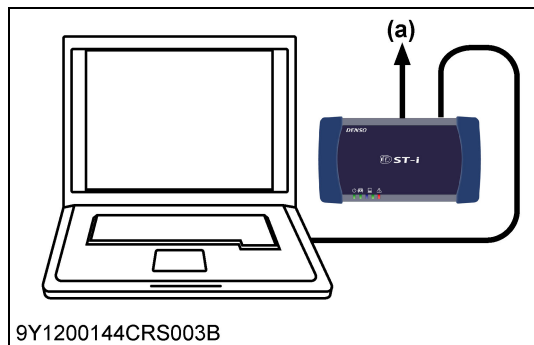
(2) Terminal SCV-

(a) Terminal Layout

(b) SCV (Suction Control Valve)

(c) ECU Connector 1 (Engine Side)

9Y1200206CRS0122US0



**1. Check the SCV Current**

- Place the key switch in the ON position, and check the "Target SCV current" and "Actual SCV current" on the diagnosis tool data monitor.

Factory specification	<ol style="list-style-type: none"> <li>The "Actual SCV current value" always follow to the "Target SCV current value".                     <ul style="list-style-type: none"> <li>When idling: Approx. 1800 mA</li> <li>Accelerator opening: 0→100 % (During acceleration): Approx. 1400 mA minimum</li> <li>During no-load maximum speed: Approx. 1600 mA</li> </ul>                     The numerical value is stable under normal operating and the target value corresponds with actual pressure value.                     <p><b>* The current shall be used as a reference only as this value varies depending on the pump used.</b></p> </li> <li>The "Pressure feedback integral guard executing flag" must be OFF.</li> <li>The "Pump deviation learning correction value" must be within ±200 mA.</li> </ol> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>As the following value of A varies depending on pump, the table above is for guideline. If the value of A has a wider shift than the initial learning value, there may be out of the range of the above table. A net normal value is the value that provided by the forced-learning several times.: Compared with A 12 V spec.: <math>A-100 \leq \text{normal value} \leq A+50</math> Therefore, if the value is out of the range above, perform the forced-learning.</li> </ul>
-----------------------	---

<b>OK</b>	Clear the DTC and check whether it is output again or not.	
	↓	
	<b>OK</b>	Normal.
	<b>NG</b>	Replace the ECU.
<b>NG</b>	Go to "2. Measure the Resistance Between Terminals".	

(a) CAN1 Connector

9Y1200174CRS0335US0

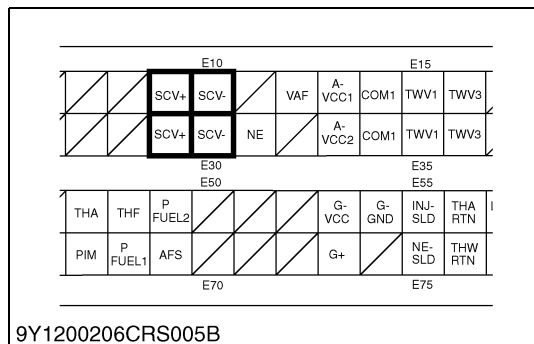
**2. Measure the Resistance Between Terminals**

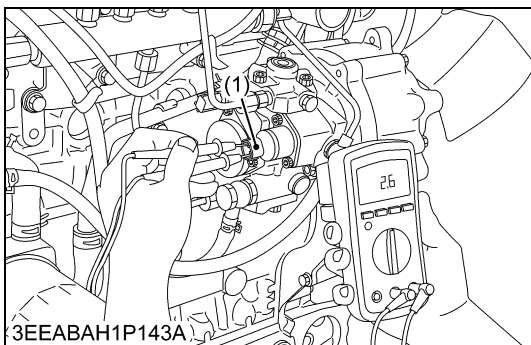
- Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between terminals E9 / E29 and E10 / E30 of the connector.

Factory specification		
Item	Temperature	Resistance
Resistance	20 °C (68 °F)	Approx. 2.1 Ω
Insulation resistance (between terminal valves)	20 °C (68 °F)	100 MΩ or higher

<b>OK</b>	Go to "4. Measure the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Check the SCV".

9Y1200206CRS0123US0





**3. Check the SCV**

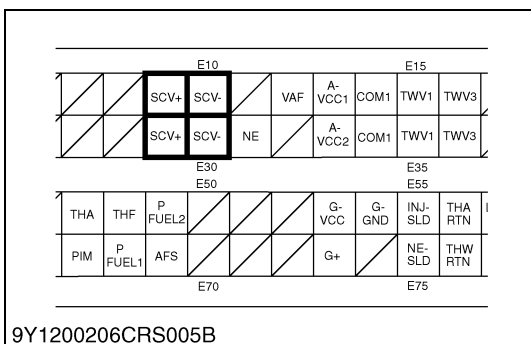
1. Turn the key switch OFF, remove the connector from the SCV side and measure the resistance between the terminals on the SCV side.

Factory specification		
Item	Temperature	Resistance
Resistance	20 °C (68 °F)	Approx. 2.1 Ω
Insulation resistance (between terminal valves)	20 °C (68 °F)	100 MΩ or higher

<b>OK</b>	Wiring harness open circuit or connector fault → Check and repair.
<b>NG</b>	SCV fault → Replace the supply pump.

(1) SCV (Suction Control Valve)

9Y1200174CRS0337US0



**4. Measure the ECU Terminal Voltage**

1. Unplug the ECU wiring harness connector 1 from socket, and measure the voltage between ECU terminals E9 / E29 and E10 / E30 and the ground (at the wiring harness side).

Factory specification	Both must be approx. 0 V.
-----------------------	---------------------------

<b>OK</b>	Normal.
<b>NG</b>	Repair the wiring harness.

9Y1200206CRS0124US0

### **(34) Sensor Supply Voltage 1 Abnormality (DTC P0642 / 3509-4, P0643 / 3509-3)**

#### **P0642 / 3509-4: Sensor supply voltage 1 abnormality (Low side)**

##### **Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance
- Engine stops in some case

##### **Detection item:**

- Sensor supply voltage 1 error or recognition error

##### **DTC set preconditions:**

- Battery voltage is normal
- Key switch turn ON
- Starter Switch signal (ECU: V12 terminal) is not activated

##### **DTC set parameter:**

- Voltage to sensor is below 4.375 V

##### **Engine warning light:**

- ON

##### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

##### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0339US0

#### **P0643 / 3509-3: Sensor supply voltage 1 abnormality (High side)**

##### **Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance
- Engine stops in some case

##### **Detection item:**

- Sensor supply voltage 1 error or recognition error

##### **DTC set preconditions:**

- Battery voltage is normal
- Key switch turn ON
- Starter Switch signal (ECU: V12 terminal) is not activated

##### **DTC set parameter:**

- Voltage to sensor is above 5.625 V

##### **Engine warning light:**

- ON

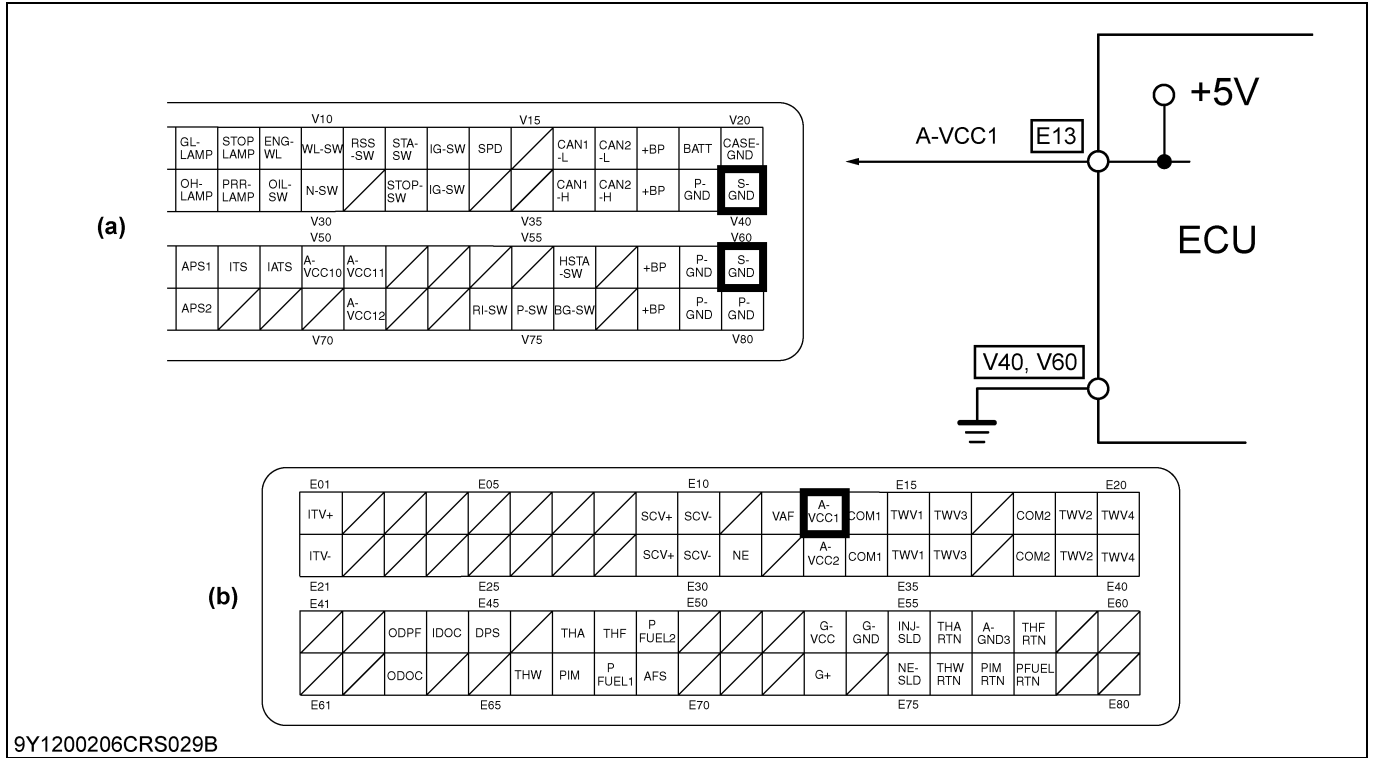
##### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

##### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0340US0

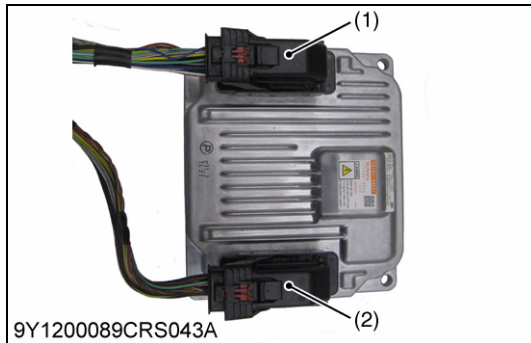


9Y1200206CRS029B

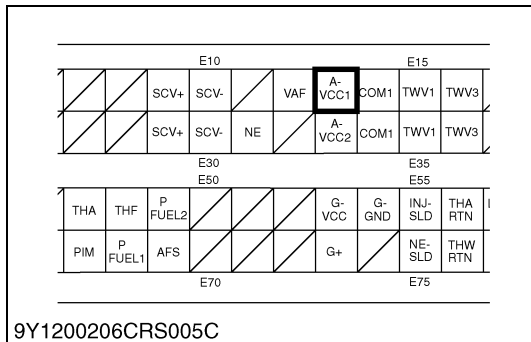
(a) ECU Connector 2 (Machine Side)

(b) ECU Connector 1 (Engine Side)

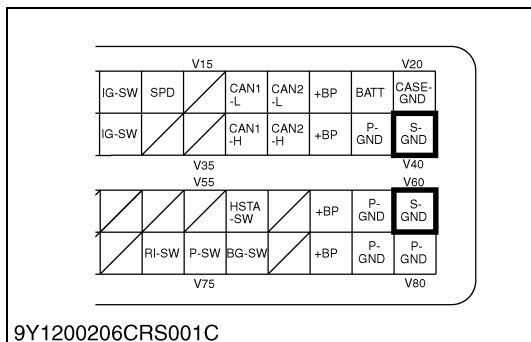
9Y1200206CRS0125US0



9Y1200089CRS043A



9Y1200206CRS005C



9Y1200206CRS001C

**1. Measure the ECU Terminal Voltage**

1. Place the key switch in the OFF position, and unplug the ECU wiring harness connector 1 (1) from the socket.
2. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals E13 and V40 / V60.

Factory specification	Approx. 5 V
<b>OK</b>	Check the wiring harness (ECU terminal E13) for a short. → Repair the faulty area.
<b>NG</b>	Check the harness connectors and ECU pins.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair or replace the wiring harness, or replace the ECU.

- (1) ECU Wiring Harness Connector 1 (Engine Side)      (2) ECU Wiring Harness Connector 2 (Machine Side)

9Y1200206CRS0126US0

## **(35) Sensor Supply Voltage 2 Abnormality (DTC P0652 / 3510-4, P0653 / 3510-3)**

### **P0652 / 3510-4: Sensor supply voltage 2 abnormality (Low side)**

#### **Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- Sensor supply voltage 2 error or recognition error

#### **DTC set preconditions:**

- Battery voltage is normal
- Key switch turn ON
- Starter Switch signal (ECU: V12 terminal) is not activated

#### **DTC set parameter:**

- Voltage to sensor is below 4.375 V

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0343US0

### **P0653 / 3510-3: Sensor supply voltage 2 abnormality (High side)**

#### **Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- Sensor supply voltage 2 error or recognition error

#### **DTC set preconditions:**

- Battery voltage is normal
- Key switch turn ON
- Starter Switch signal (ECU: V12 terminal) is not activated

#### **DTC set parameter:**

- Voltage to sensor is above 5.625 V

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

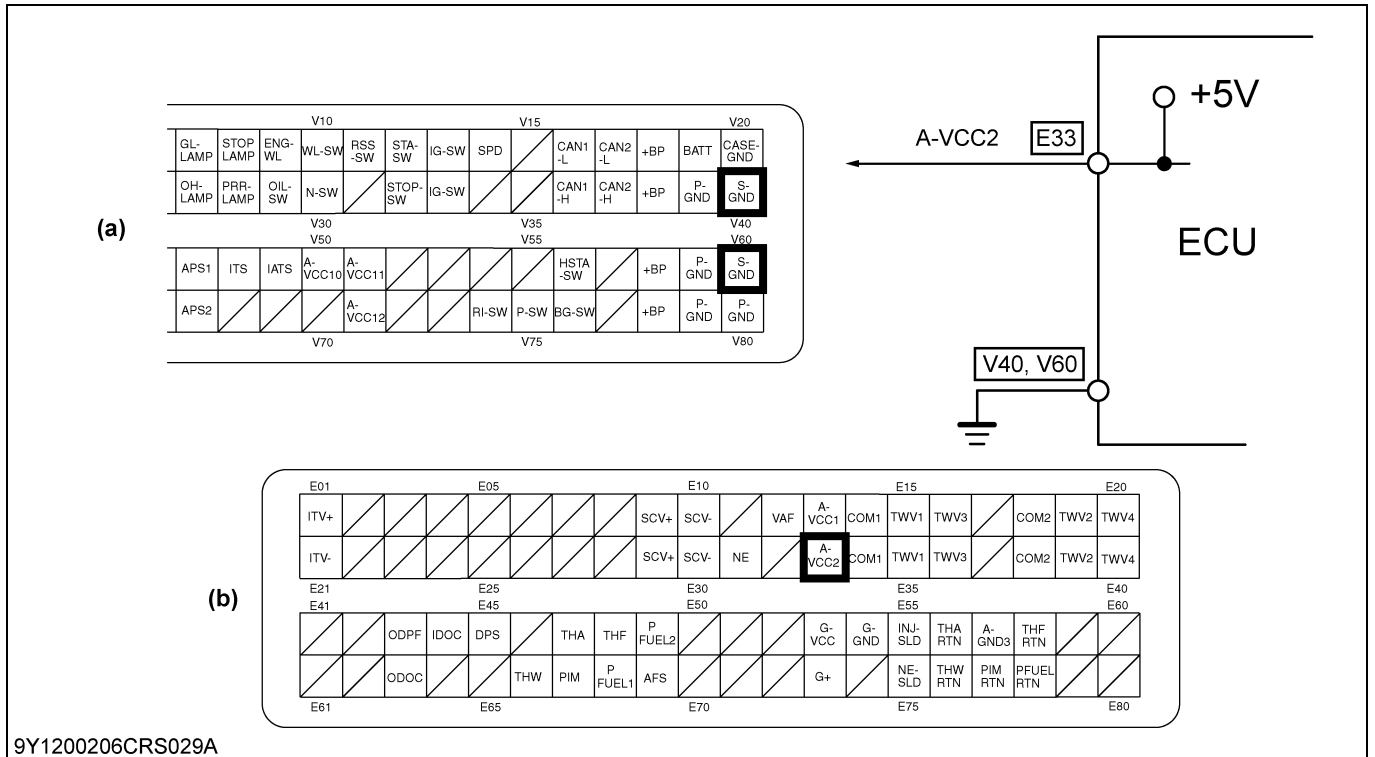
- Output limitation: Approximately 75 % of normal condition

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0344US0



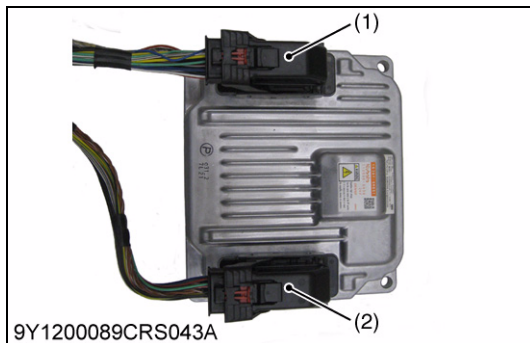


9Y1200206CRS029A

(a) ECU Connector 2 (Machine Side)

(b) ECU Connector 1 (Engine Side)

9Y1200206CRS0127US0



9Y1200089CRS043A

**1. Measure the ECU Terminal Voltage**

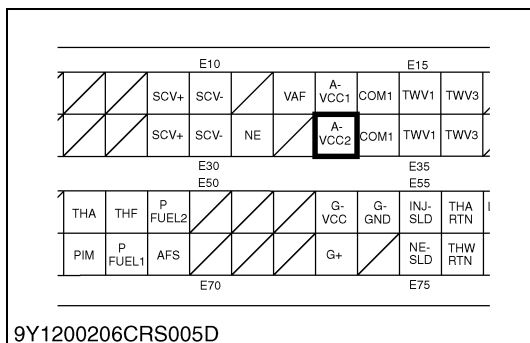
1. Place the key switch in the OFF position, and unplug the ECU wiring harness connector 1 (1) from the socket.
2. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals E33 and V40 / V60.

Factory specification	Approx. 5 V
-----------------------	-------------

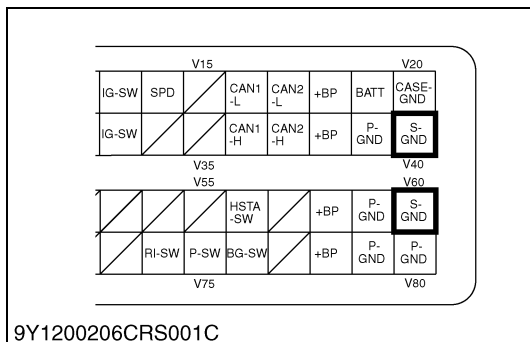
<b>OK</b>	Check the wiring harness (ECU terminal E33) for a short. → Repair the faulty area.
<b>NG</b>	Check the harness connectors and ECU pins.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair or replace the wiring harness, or replace the ECU.

- (1) ECU Wiring Harness Connector 1 (Engine Side)      (2) ECU Wiring Harness Connector 2 (Machine Side)

9Y1200206CRS0128US0



9Y1200206CRS005D



9Y1200206CRS001C

## **(36) Sensor Supply Voltage 3 Abnormality (DTC P0662 / 3511-4, P0663 / 3511-3)**

### **P0662 / 3511-4: Sensor supply voltage 3 abnormality (Low side)**

#### **Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- Sensor supply voltage 3 error or recognition error

#### **DTC set preconditions:**

- Battery voltage is normal
- Key switch turn ON
- Starter Switch signal (ECU: V12 terminal) is not activated

#### **DTC set parameter:**

- Voltage to sensor is below 4 V

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- Intake throttle 100 % open

#### **Recovery from error:**

- Key switch turn OFF

9Y1200206CRS0173US0

### **P0663 / 3511-3: Sensor supply voltage 3 abnormality (High side)**

#### **Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- Sensor supply voltage 3 error or recognition error

#### **DTC set preconditions:**

- Battery voltage is normal
- Key switch turn ON
- Starter Switch signal (ECU: V12 terminal) is not activated

#### **DTC set parameter:**

- Voltage to sensor is above 6 V

#### **Engine warning light:**

- ON

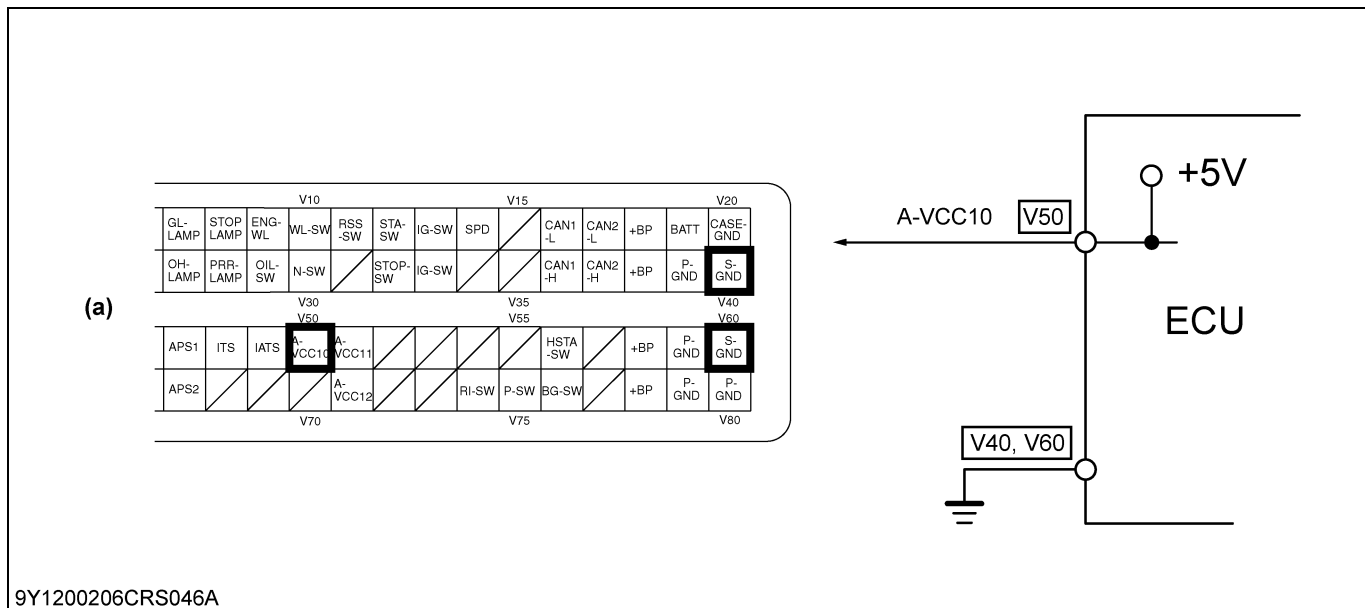
#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- Intake throttle 100 % open

#### **Recovery from error:**

- Key switch turn OFF

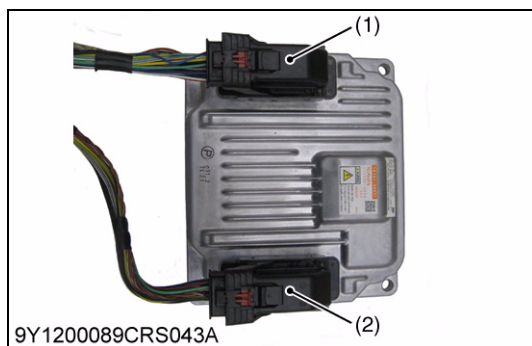
9Y1200206CRS0174US0



9Y1200206CRS046A

(a) ECU Connector 2 (Machine Side)

9Y1200206CRS0175US0



9Y1200089CRS043A

1. Measure the ECU Terminal Voltage

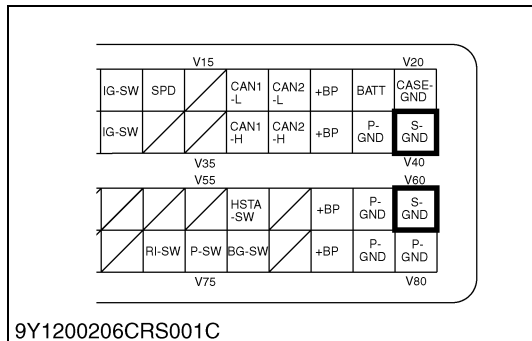
1. Place the key switch in the OFF position, and unplug the ECU wiring harness connector 1 (1) from the socket.
2. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals V50 and V40 / V60.

Factory specification	Approx. 5 V
-----------------------	-------------

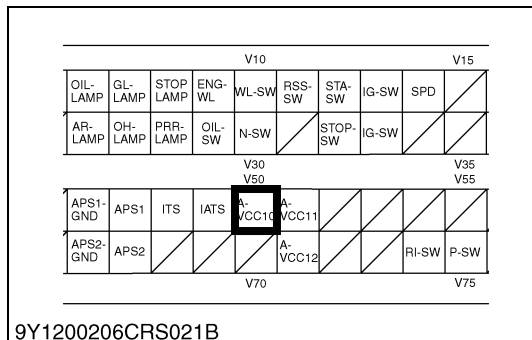
<b>OK</b>	Check the wiring harness (ECU terminal V50) for a short. → Repair the faulty area.
<b>NG</b>	Check the harness connectors and ECU pins.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair or replace the wiring harness, or replace the ECU.

- (1) ECU Wiring Harness Connector 1 (Engine Side)    (2) ECU Wiring Harness Connector 2 (Machine Side)

9Y1200206CRS0176US0



9Y1200206CRS001C



9Y1200206CRS021B

## **(37) Sensor Supply Voltage 4 Abnormality (DTC P0672 / 3512-4, P0673 / 3512-3)**

### **P0672 / 3512-4: Sensor supply voltage 4 abnormality (Low side)**

#### **Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- Sensor supply voltage 4 error or recognition error

#### **DTC set preconditions:**

- Battery voltage is normal
- Key switch turn ON
- Starter Switch signal (ECU: V12 terminal) is not activated

#### **DTC set parameter:**

- Voltage to sensor is below 4 V

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition

#### **Recovery from error:**

- Key switch turn OFF

9Y1200206CRS0177US0

### **P0673 / 3512-3: Sensor supply voltage 4 abnormality (High side)**

#### **Behaviour during malfunction:**

- Faulty starting
- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- Sensor supply voltage 4 error or recognition error

#### **DTC set preconditions:**

- Battery voltage is normal
- Key switch turn ON
- Starter Switch signal (ECU: V12 terminal) is not activated

#### **DTC set parameter:**

- Voltage to sensor is above 6 V

#### **Engine warning light:**

- ON

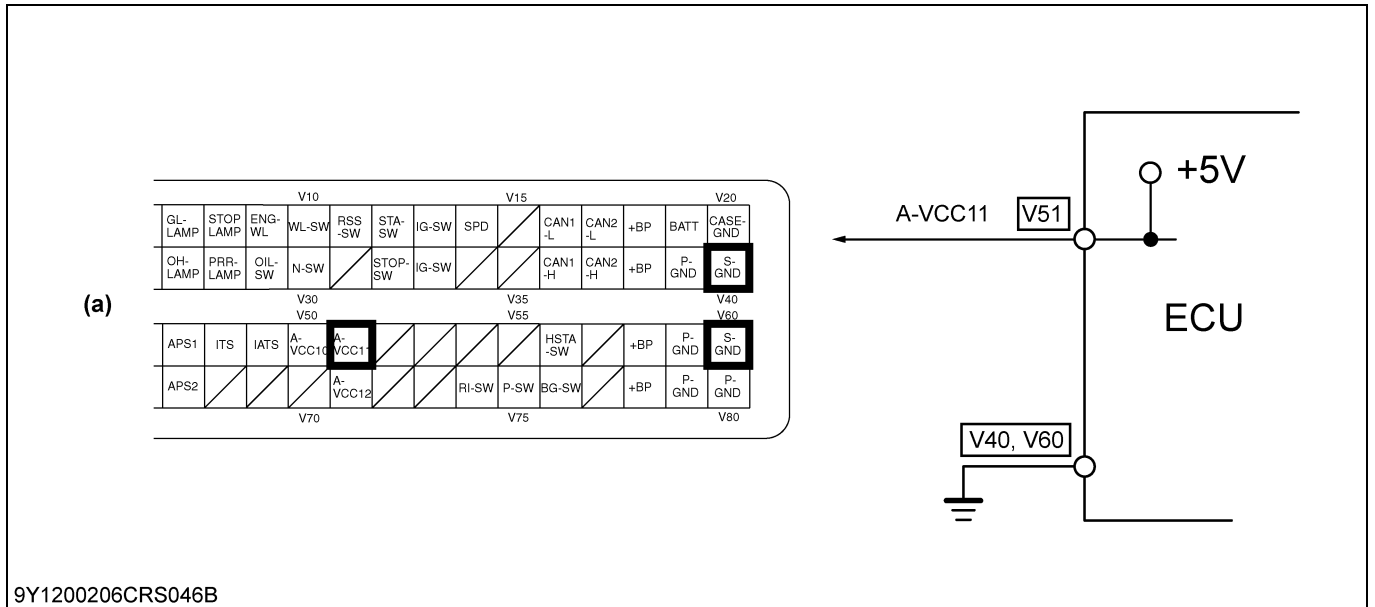
#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition

#### **Recovery from error:**

- Key switch turn OFF

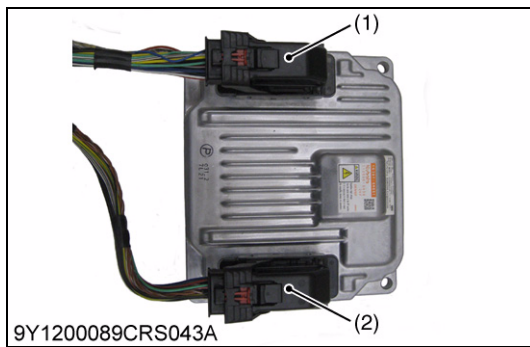
9Y1200206CRS0178US0



9Y1200206CRS046B

(a) ECU Connector 2 (Machine Side)

9Y1200206CRS0179US0



9Y1200089CRS043A

1. Measure the ECU Terminal Voltage

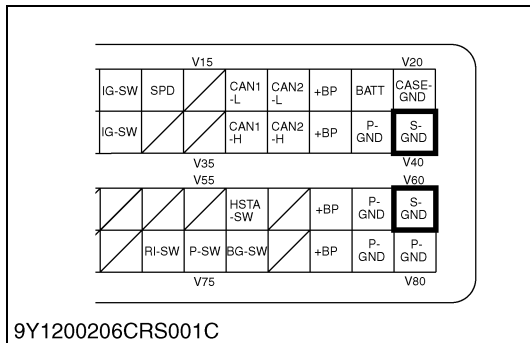
1. Place the key switch in the OFF position, and unplug the ECU wiring harness connector 1 (1) from the socket.
2. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals V51 and V40 / V60.

Factory specification	Approx. 5 V
-----------------------	-------------

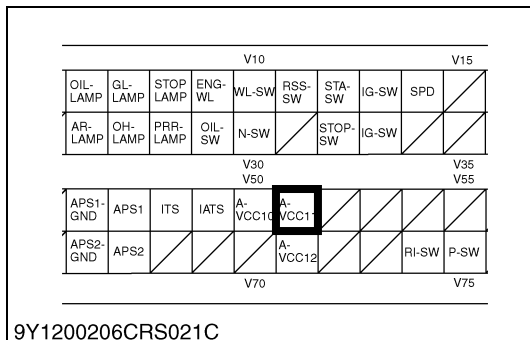
<b>OK</b>	Check the wiring harness (ECU terminal V51) for a short. → Repair the faulty area.
<b>NG</b>	Check the harness connectors and ECU pins.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair or replace the wiring harness, or replace the ECU.

- (1) ECU Wiring Harness Connector 1 (Engine Side)      (2) ECU Wiring Harness Connector 2 (Machine Side)

9Y1200206CRS0180US0



9Y1200206CRS001C



9Y1200206CRS021C

### (38) Main Relay is Locked in Closed Position (DTC P0687 / 1485-2)

**Behaviour during malfunction:**

- Dead battery

**Detection item:**

- Failure of main relay

**DTC set preconditions:**

- Key switch is OFF
- Engine stops

**DTC set parameter:**

- Main relay stays active longer than 1 sec. without command

**Engine warning light:**

- OFF

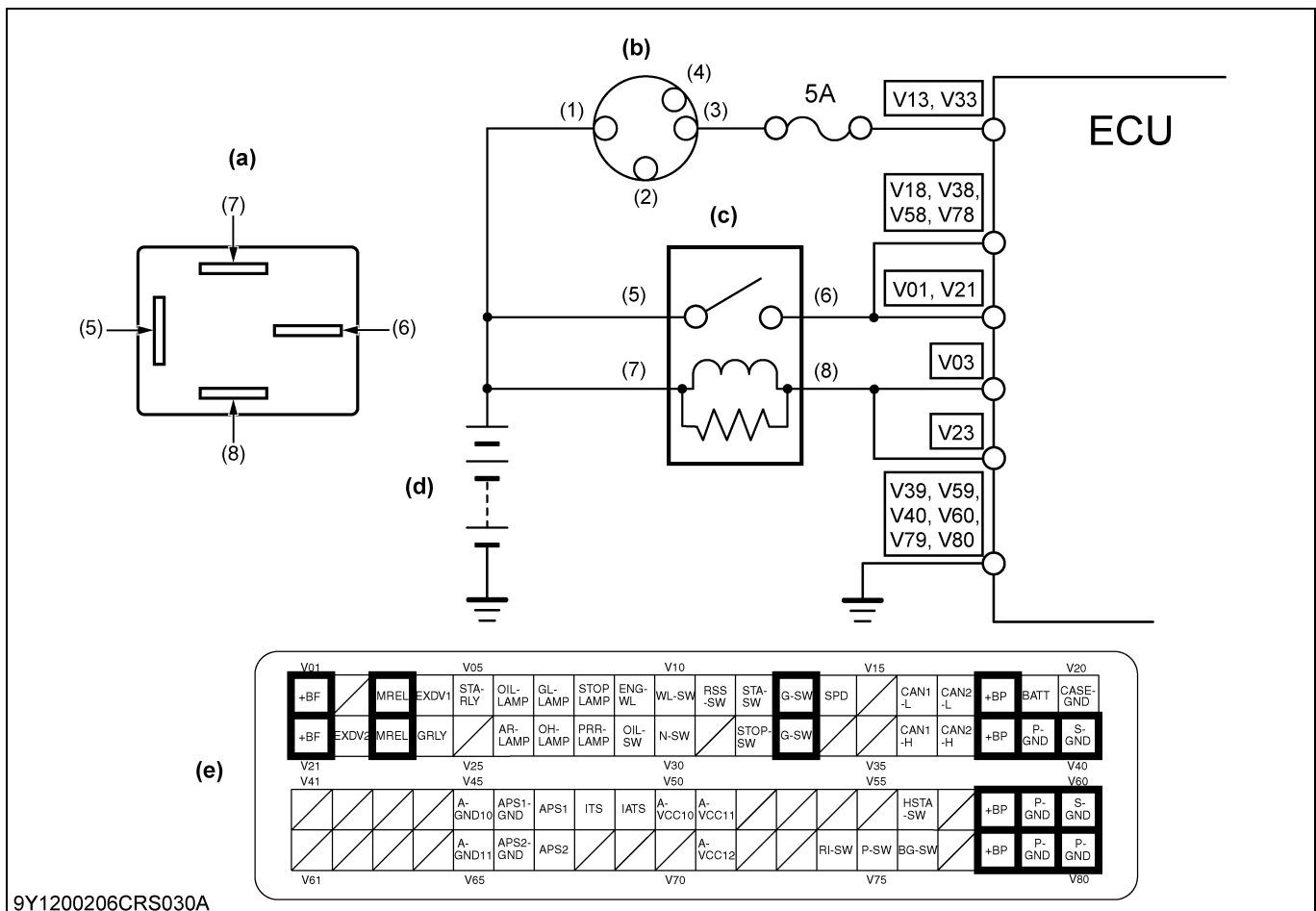
**Limp home action by engine ECU (system action):**

- None

**Recovery from error:**

- Diagnostic counter = zero

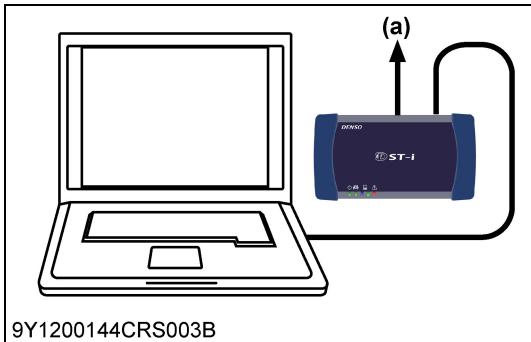
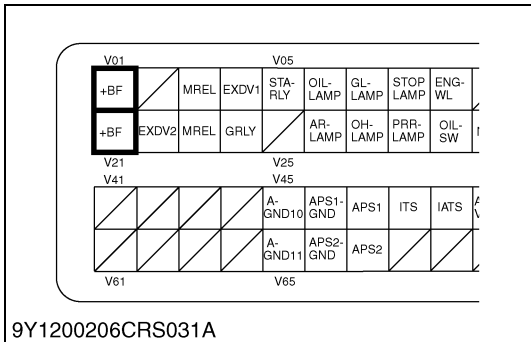
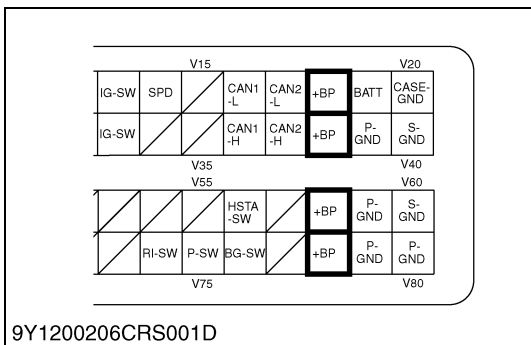
9Y1200174CRS0347US0



9Y1200206CRS030A

- (1) Input Terminal
- (2) ACC
- (3) Output Terminal
- (4) START
- (5) Terminal 1
- (6) Terminal 2
- (7) Terminal 3
- (8) Terminal 4
- (a) Main Relay Terminal Layout
- (b) Key Switch
- (c) Main Relay
- (d) Battery
- (e) ECU Connector 2 (Machine Side)

9Y1200206CRS0129US0



**1. Measure the ECU Terminal Voltage**

- Place the key switch in the OFF position, and measure the voltage between ECU terminals V18 / V38 / V58 / V78 and V01 / V21 and the chassis ground.

Factory specification	0 V
-----------------------	-----

<b>OK</b>	Clear the DTC and check whether it is detected again or not.
	<b>OK</b> Normal.
	<b>NG</b> Replace the ECU.
<b>NG</b>	Go to "2. Check the Key Switch Signal".

9Y1200206CRS0130US0

**2. Check the Key Switch Signal**

- Place the key switch in the OFF position, attach the diagnosis tool to the CAN1 connector, and return the key switch to the ON position again.
- Using the data monitor function of diagnosis tool, check the "Key switch" data when the key switch is placed in the OFF position.

Factory specification	OFF
-----------------------	-----

<b>OK</b>	Go to "4. Check the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Check the IG-SW Signal".

**(a) CAN1 Connector**

9Y1200174CRS0350US0

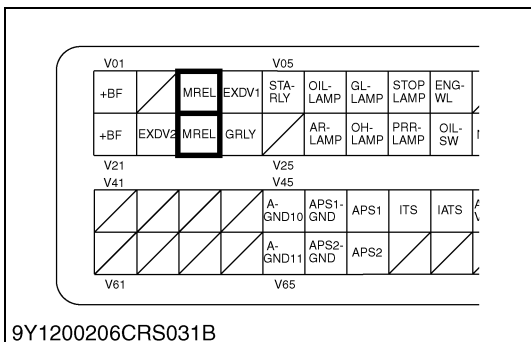
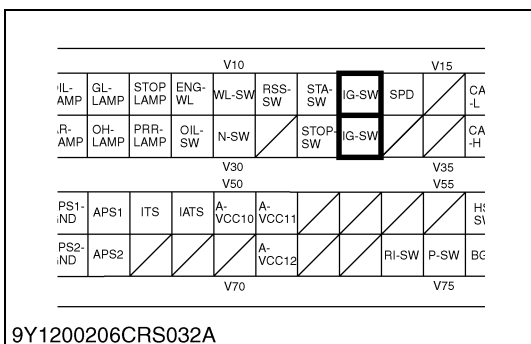
**3. Check the IG-SW Signal**

- Place the key switch in the OFF position, and measure the voltage at ECU terminal V13 / V33.

Factory specification	0 V
-----------------------	-----

<b>OK</b>	Go to "4. Check the ECU Terminal Voltage".
<b>NG</b>	1. Check the wiring harness and the key switch. → Repair. 2. Locate the cause of constant voltage supply to the wiring harness.

9Y1200206CRS0131US0



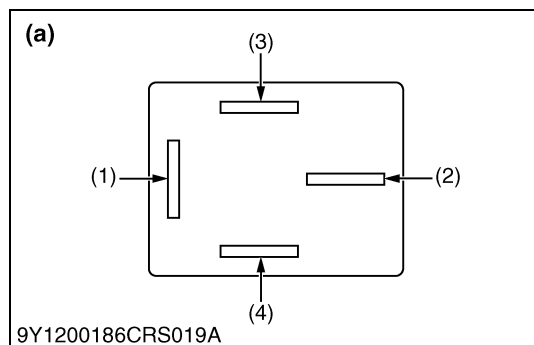
**4. Check the ECU Terminal Voltage**

- Keep the key switch in the OFF position, and measure the voltage at ECU main relay terminals V03 and V23.

Factory specification	10 V or higher
-----------------------	----------------

<b>OK</b>	Go to "5. Measure the Resistance Between Relay Terminals (for Confirmation)".
<b>NG</b>	1. Check the wiring harness between relay and ECU and connectors. → Repair. 2. Locate the cause of constant shorted wiring harness to the ground.

9Y1200206CRS0132US0



### 5. Measure the Resistance Between Relay Terminals (for Confirmation)

1. Remove the main relay, and measure the resistance between each relay terminal.

#### Example of main relay terminal layout

Factory specification	Between terminals (3) and (4): Coil resistance value of relay to use Between terminals (1) and (2): Infinity
-----------------------	--

<b>NG</b>	Faulty main relay → Replace.
-----------	------------------------------

(1) Terminal 1 (Contact Terminal)

(2) Terminal 2 (Contact Terminal)

(3) Terminal 3

(Coil Operating Terminal)

(4) Terminal 4

(Coil Operating Terminal)

(a) Terminal Layout

9Y1200174CRS0353US0



**(39) Pump Seizing (DTC P1274 / 523539-2, P1275 / 523540-2)****P1274 / 523539-2: Pump seizing 1****Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- High pressure 1 error

**DTC set preconditions:**

- Sensor supply voltage VCC# is normal
- Rail pressure sensor is normal

**DTC set parameter (Approximate parameter):**

- Rail pressure of 230 MPa (2350 kgf/cm<sup>2</sup>, 33400 psi) or more continues 1 second under the condition of above 800 min<sup>-1</sup> (rpm)
- Rail pressure of 220 MPa (2250 kgf/cm<sup>2</sup>, 31900 psi) or more continues 1 second under the condition of below 800 min<sup>-1</sup> (rpm) [Threshold changes depending on the engine speed. 700 min<sup>-1</sup> (rpm) should be used as a reference]

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0354US0

**P1275 / 523540-2: Pump seizing 2****Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- High pressure 2 error

**DTC set preconditions:**

- Sensor supply voltage VCC# is normal
- Rail pressure sensor is normal

**DTC set parameter (Approximate parameter):**

- Rail pressure of above 197 MPa (2010 kgf/cm<sup>2</sup>, 28600 psi), and below 230 MPa (2350 kgf/cm<sup>2</sup>, 33400 psi) continues total time for 35 seconds under condition of above 800 min<sup>-1</sup> (rpm) [Threshold changes depending on the engine speed. 2000 min<sup>-1</sup> (rpm) should be used as a reference]
- Or, rail pressure of above 220 MPa (2250 kgf/cm<sup>2</sup>, 31900 psi) continues total time for 1.7 second under condition of below 800 min<sup>-1</sup> (rpm) [Threshold changes depending on the engine speed. 700 min<sup>-1</sup> (rpm) should be used as a reference]

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0355US0

**Diagnostic Procedure for Pressure System DTCs**

Checking of fault conditions and actions taken

**If DTCs of non-pressure system are detected (\*Refer to the pressure system DTCs given below.)**

First locate the non-pressure system problem indicated by DTCs, and repair the affected parts. After the repair has been carried out, check for an output of pressure system DTCs. If so, begin the diagnosis of the affected pressure system.

**If only pressure system DTCs are detected (\*Refer to the pressure system DTCs given below.)**

Diagnose the affected pressure system indicated by DTCs.

**If a DTC currently exists**

Begin diagnosis without returning the key switch to the OFF position. However, carefully make satisfactory / unsatisfactory judgments as the injection amount and rail pressure are limited by system actions.

**If only a past DTC exists**

Log the freeze-frame data, clear the DTCs, and stop the engine. Then, try to reproduce the problem using the freeze-frame data and the trouble check sheet.

**\*Pressure system DTCs****[High pressure abnormality]**

1. P0088: High rail pressure

**[Low pressure abnormality]**

1. P0087: Pressure limiter emergency open
2. P0093: Fuel leak

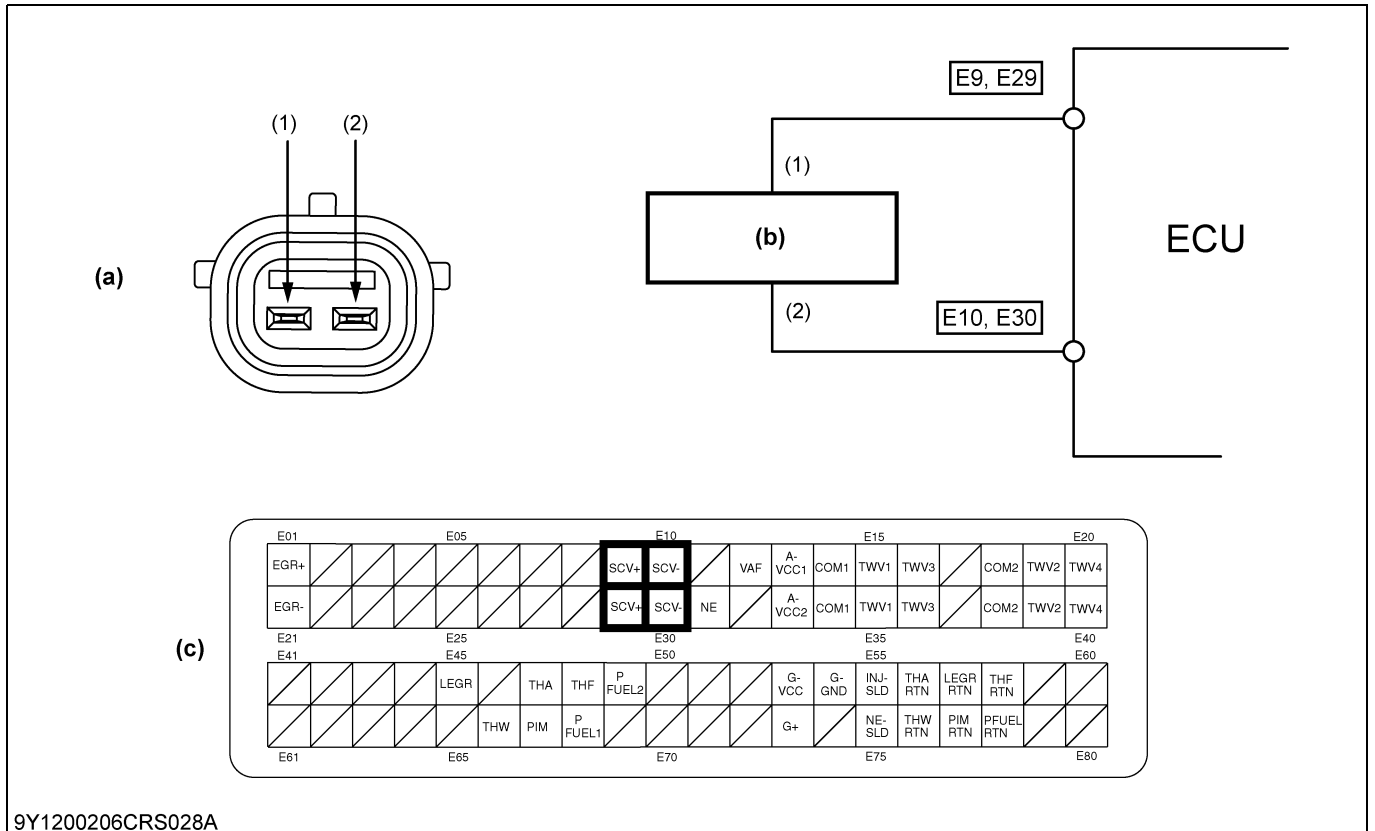
**[Abnormal pressure]**

1. P0089: SCV stuck
2. P1274: Pump seizing 1
3. P1275: Pump seizing 2

**■ IMPORTANT**

- Multiple pressure system DTCs may be output simultaneously. Also, both abnormal high pressure and abnormal low pressure may be reported simultaneously under certain malfunction conditions.

9Y1200174CRS0179US0



9Y1200206CRS028A

(1) Terminal SCV+

(2) Terminal SCV-

(a) Terminal Layout

(b) SCV (Suction Control Valve)

(c) ECU Connector 1 (Engine Side)

9Y1200206CRS0133US0

**1. Measure the Resistance Between SCV Terminals**

- Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between terminals E9 / E29 and E10 / E30 of the connector.

Factory specification		
Item	Temperature	Resistance
Resistance	20 °C (68 °F)	Approx. 2.1 Ω
Insulation resistance (between terminal and valve)	20 °C (68 °F)	100 MΩ or higher

<b>OK</b>	Go to "3. Check the Fuel System for the Existence of Air".
<b>NG</b>	Go to "2. Measure the Resistance Between Terminals of SCV Unit".

9Y1200206CRS0134US0

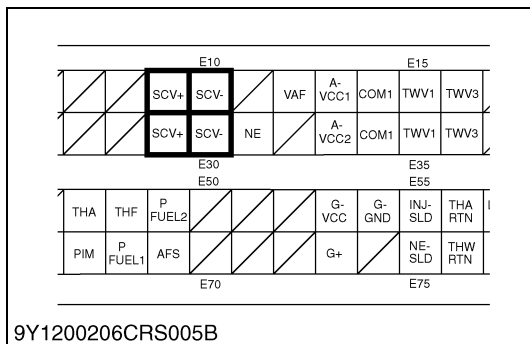
**2. Measure the Resistance Between Terminals of SCV Unit**

- Refer to the SCV unit inspection procedures. (Refer to page 1-S219)

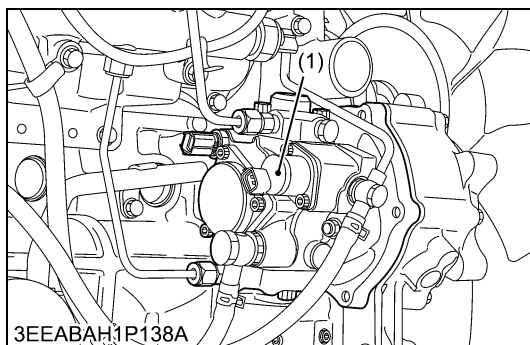
<b>OK</b>	Wiring harness open circuit or connector fault → Check and repair.
<b>NG</b>	Faulty SCV → Repair or replace the pump.

(1) SCV (Suction Control Valve)

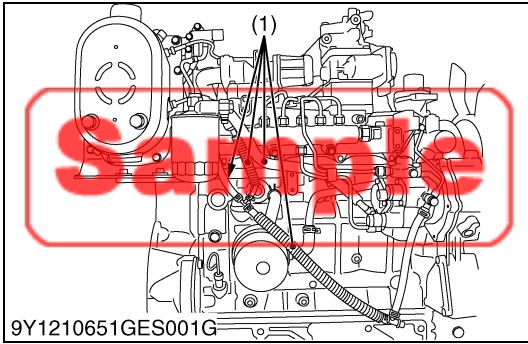
9Y1200206CRS0038US0



9Y1200206CRS005B



3EEABAH1P138A



**3. Check the Fuel System for the Existence of Air**

1. Check each joint of the fuel system for the existence of air.  
To detect the existence of air effectively, replace the fuel hose with a transparent one.

<b>OK</b>	Go to "4. Check the Fuel System".
<b>NG</b>	1. Rotate the fuel feed pump sufficiently and bleed the air. 2. Locate the position of the fuel leakage in the piping and repair it.

(1) Fuel Hose

9Y1200174CRS0360US0

**4. Check the Fuel System**

**⚠ CAUTION**

- Visually check there is no leak in the high pressure fuel pipe system.
- A visual check is not possible if a leak (high pressure system) occurs inside the head cover, so check that the oil level has not increased.

1. Check in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

<b>OK</b>	5. Check the data related to the rail pressure
<b>NG</b>	Repair in accordance with "6.[2] FUEL SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S309)

(1) Rail  
(2) Supply Pump

(3) Dipstick

9Y1200206CRS0039US0

**5. Check the Data Related to the Rail Pressure**

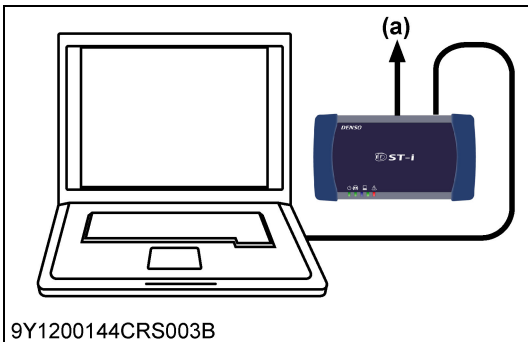
1. Connect the diagnosis tool to the CAN1 connector, and select the "Actual rail pressure" and "Target rail pressure" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

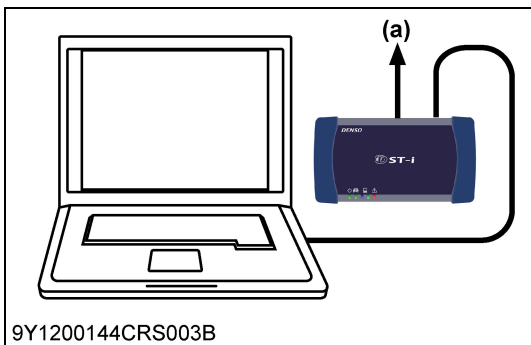
Factory specification	The "Actual rail pressure" always follow to the "Target rail pressure" 1. When idling: 40 to 50 MPa (410 to 500 kgf/cm <sup>2</sup> , 5800 to 7200 psi) 2. Accelerator opening 0 → 100 % (During acceleration): Maximum value 95.0 to 130 MPa (969 to 1320 kgf/cm <sup>2</sup> , 13800 to 18800 psi) 3. No-load maximum speed: 95.0 to 115 MPa (969 to 1170 kgf/cm <sup>2</sup> , 13800 to 16600 psi) 4. The numerical value is stable under normal operating and the target value corresponds with actual pressure value.
-----------------------	---

<b>OK</b>	Use all of the available information and try to reproduce the problem by operating the accelerator pedal in different ways and by changing the environmental conditions.
<b>NG</b>	Go to "6. Check the Rail Pressure Sensor".

(a) CAN1 Connector

9Y1200174CRS0362US0





**6. Check the Rail Pressure Sensor (\*Refer to Items P0192 and P0193)**

1. Check the rail pressure sensor.

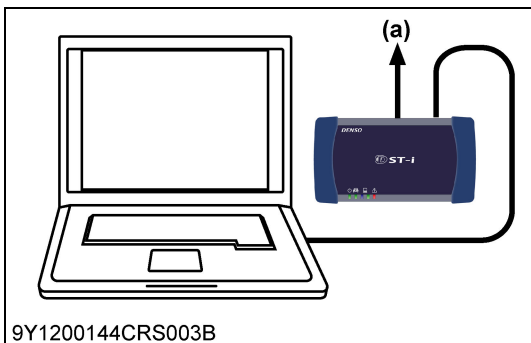
■ **NOTE**

- **Closely check sensor signals for a noise component and an abnormality that exists for a short time.**

<b>OK</b>	Go to "7. Check the SCV-related Data".
<b>NG</b>	Repair or replace the rail pressure sensor or its related parts. (Follow the diagnostic procedure of items P0192 and P0193.) (Refer to page 1-S169)

(a) **CAN1 Connector**

9Y1200206CRS0040US0



**7. Check the SCV-related data**

1. Check the "Target rail pressure", "Actual rail pressure", "Target SCV current", "Actual SCV current", "Pump deviation learning status", "Pump deviation learning correction value" and "Pressure feedback integral guard execution flag" on the data monitor.
2. Observe the data signals by operating the accelerator pedal and others and by performing the actual run test.

Factory specification	<ol style="list-style-type: none"> <li>1. The "Actual SCV current value" always follow to the "Target SCV current value".                     <ul style="list-style-type: none"> <li>• When idling: Approx. 1800 mA</li> <li>• Accelerator opening: 0→100 % (During acceleration): Approx. 1400 mA minimum</li> <li>• During no-load maximum speed: Approx. 1600 mA</li> <li>• The numerical value is stable under normal operating and the target value corresponds with actual pressure value.</li> </ul> </li> <li>* <b>The current shall be used as a reference only as this value varies depending on the pump used.</b></li> <li>2. The "Pressure feedback integral guard executing flag" must be OFF.</li> <li>3. The "Pump deviation learning correction value" must be within ±200 mA.</li> </ol> <p>■ <b>NOTE</b></p> <ul style="list-style-type: none"> <li>• <b>As the following value of A varies depending on pump, the table above is for guideline. If the value of A has a wider shift than the initial learning value, there may be out of the range of the above table. A net normal value is the value that provided by the forced-learning several times.: Compared with A 12 V spec.: <math>A-100 \leq \text{normal value} \leq A+50</math> Therefore, if the value is out of the range above, perform the forced-learning.</b></li> </ul>
-----------------------	--

■ **NOTE**

- **"Pump difference learning status"**  
It must be "2" (Learning completed) or "3" (During relearning). If not, keep idling the engine after warming up and when the learning status becomes "2" or "3", make the judgment. Occasionally, it does not shift from 3 to 2. Perform pump difference learning to take into account the above status, then compare with the status before learning.

<b>OK</b>	After confirming that an intermittent malfunction (such as power supply system or noise generation) does not occur in relation to the ECU, replace the ECU.
<b>NG</b>	Replace the supply pump.

(a) **CAN1 Connector**

9Y1200206CRS0135US0

## (40) EEPROM Check Sum Error (DTC P1990 / 523700-13)

### P1990 / 523700-13: EEPROM check sum error

#### Behaviour during malfunction:

- None

#### Detection item:

- KBT-EEPROM check sum error

#### DTC set preconditions:

- Battery voltage is normal

#### DTC set conditions (Guideline):

- EEPROM check sum error

#### Engine warning light:

- ON

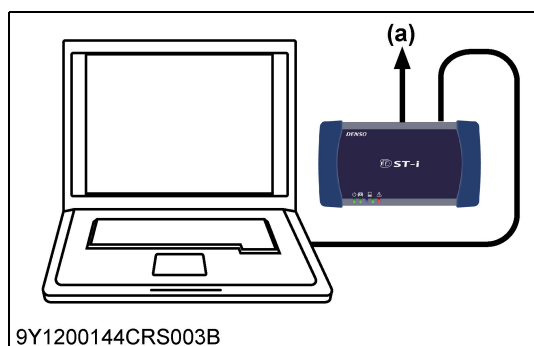
#### Limp home action by engine ECU (system action):

- None

#### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0365US0



### 1. Check the DTC

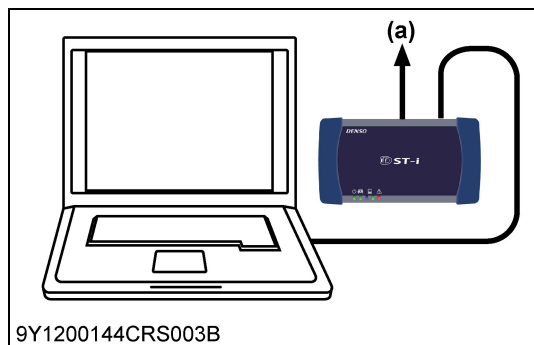
1. Place the key switch in the OFF position, attach the diagnosis tool to the CAN1 connector, and return the key switch to the ON position again.
2. Clear the DTC, and check whether the same DTC is output again or not.

Factory specification	No DTC is output.
-----------------------	-------------------

<b>OK</b>	An electromagnetic interference (EMI) may have caused the temporary malfunction. There is no problem if the system has recovered.
<b>NG</b>	Go to "2. Write the Trim Data and Read the DTC Again".

#### (a) CAN1 Connector

9Y1200174CRS0525US0



### 2. Write the Trim Data and Read the DTC Again

1. Using the diagnosis tool, write the correct trim data in the ECU.
2. Clear the DTC and check whether the same DTC is output again or not.

Factory specification	No DTC is output.
-----------------------	-------------------

<b>OK</b>	An electromagnetic interference (EMI) may have caused the temporary malfunction. There is no problem if the system has recovered.
<b>NG</b>	Faulty Engine ECU → Replace.

#### (a) CAN1 Connector

9Y1200174CRS0526US0

### (41) Intake Throttle Feedback Error (DTC P2108 / 523580-2)

**Behaviour during malfunction:**

- None

**Detection item:**

- Intake throttle feedback error

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter (Approximate parameter):**

- Deviation of throttle position is not corrected in 20 times

**Engine warning light:**

- ON

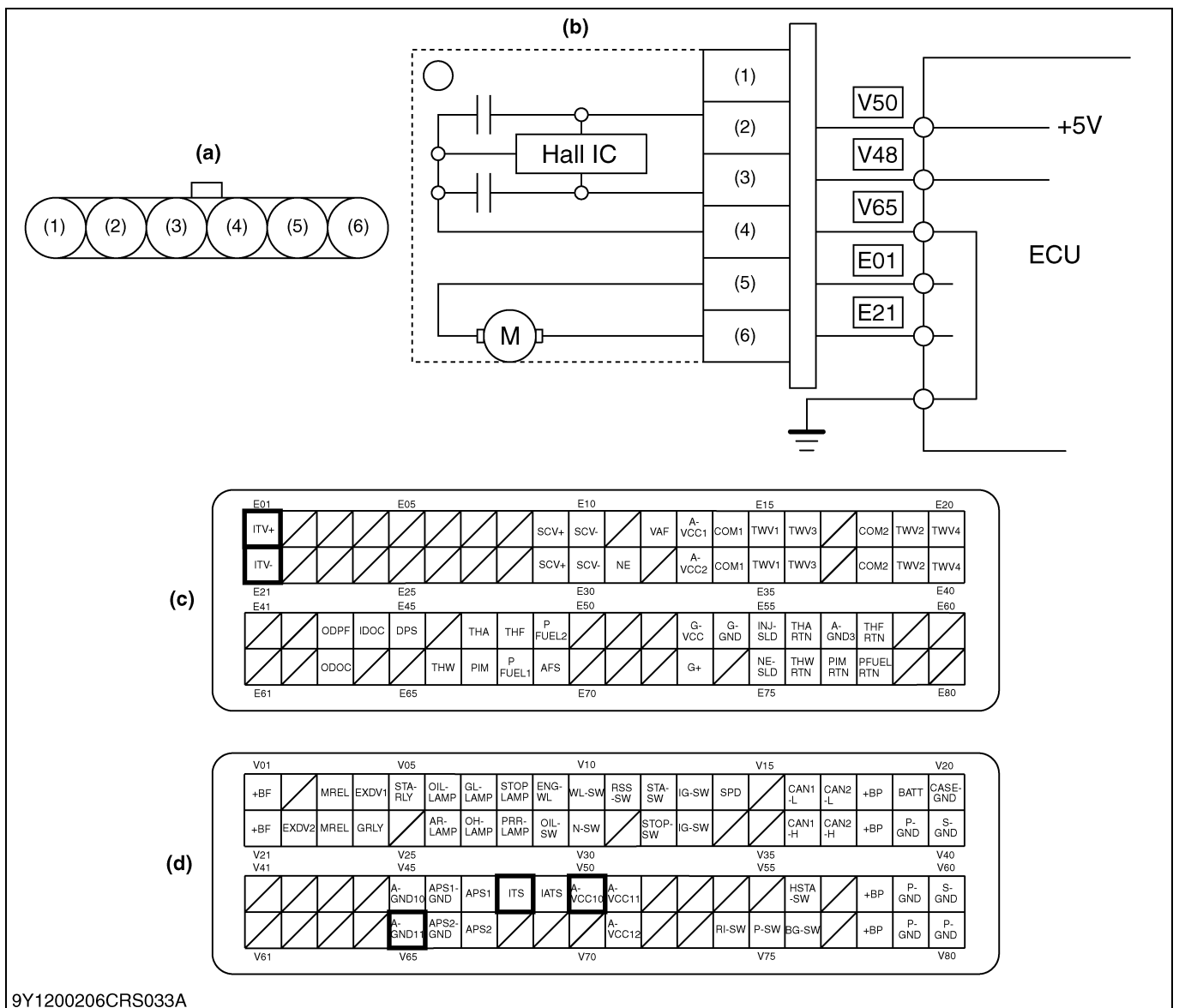
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0368US0



9Y1200206CRS033A

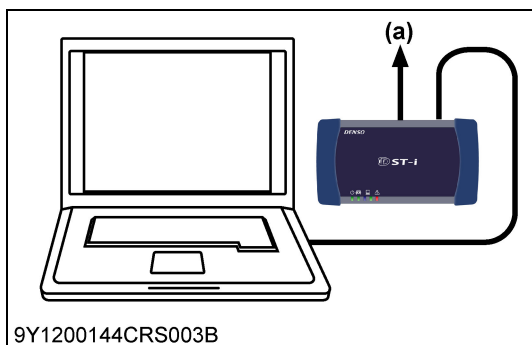
- (1) No Connection
- (2) Terminal Power (+5 V)
- (3) Terminal ITS (Output)

- (4) Terminal Ground
- (5) Terminal ITV+
- (6) Terminal ITV-

- (a) Terminal Layout
- (b) Intake Throttle Valve

- (c) ECU Connector 1 (Engine Side)
- (d) ECU Connector 2 (Machine Side)

9Y1200206CRS0136US0



### 1. Check the Intake Throttle Signal

1. After operating the engine, perform an active test. Monitor the "Actual intake throttle valve opening" and "Intake throttle opening output voltage", and check the values.  
\* **For details, refer to the active test section.**
2. Clear the DTC and check whether it is output again or not.

Factory specification	No DTC is output.
<b>OK</b>	Normal.
<b>NG</b>	Replace the intake throttle assembly.

(a) **CAN1 Connector**

9Y1200174CRS0528US0



## (42) Accelerator Position Sensor 1 Abnormality (DTC P2122 / 91-4, P2123 / 91-3)

### P2122 / 91-4: Accelerator position sensor 1 abnormality (Low side)

#### Behaviour during malfunction:

- Insufficient output

#### Detection item:

- Sensor / wiring harness open circuit, ground short

#### DTC set preconditions:

- Battery voltage is normal
- Sensor supply voltage (A-VCC11) is normal

#### DTC set parameter:

- Accelerator position sensor voltage 1 is 0.3 V or lower

#### Engine warning light:

- ON

#### Limp home action by engine ECU (system action):

- Accelerator opening limit: ACCPF  $\leq$  25 %

#### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0369US0

### P2123 / 91-3: Accelerator position sensor 1 abnormality (High side)

#### Behaviour during malfunction:

- Insufficient output

#### Detection item:

- Sensor / wiring harness power supply short

#### DTC set preconditions:

- Battery voltage is normal
- Sensor supply voltage (A-VCC11) is normal

#### DTC set parameter:

- Accelerator position sensor voltage 1 is 4.8 V or higher

#### Engine warning light:

- ON

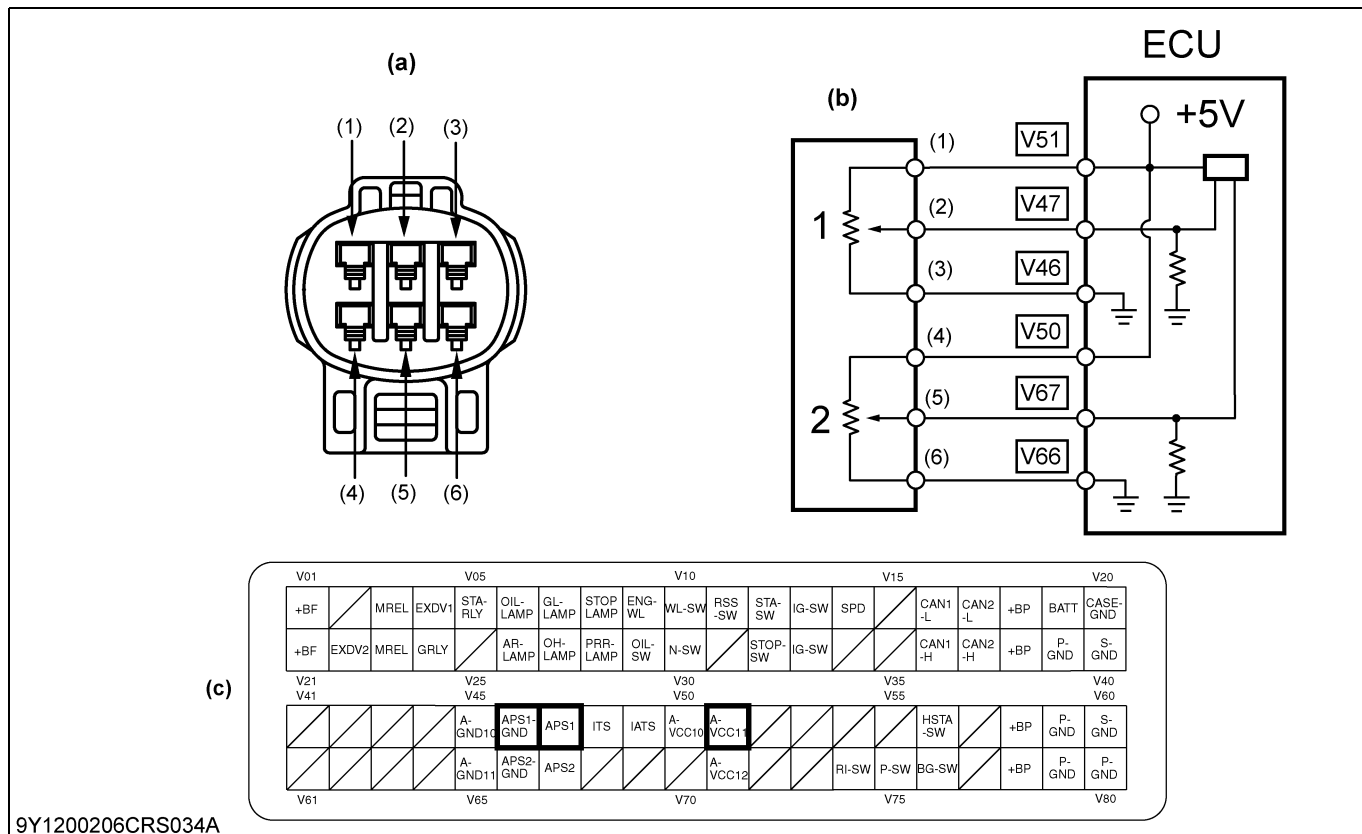
#### Limp home action by engine ECU (system action):

- Accelerator opening limit: ACCPF  $\leq$  25 %

#### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0370US0

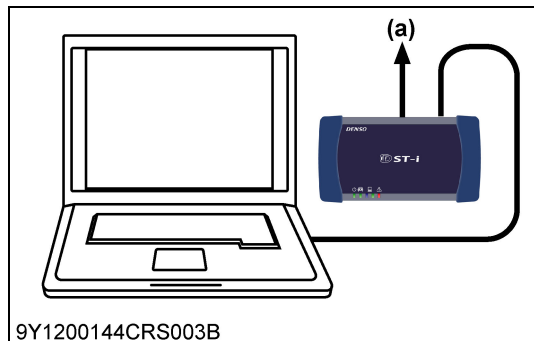


9Y1200206CRS034A

- (1) Terminal A-VCC11
- (2) Terminal APS1
- (3) Terminal APS1 GND
- (4) Terminal A-VCC10
- (5) Terminal APS2
- (6) Terminal APS2 GND

(a) Terminal Layout (b) Accelerator Position Sensor (c) ECU Connector 2 (Machine Side)

9Y1200206CRS0137US0



9Y1200144CRS003B

**1. Check the Accelerator Position Sensor Signals**

- Place the key switch in the ON position, and check the "Accelerator position" and "Accelerator position sensor 1 output voltage" on the diagnosis tool data monitor.

Factory specification		
Actual accelerator pedal position	Accelerator pedal position	Output voltage
Fully close	0 %	1.35 V or lower (1.1) ( ): Follow the OEM adjusted value
Fully open	100 %	4.0 V or higher (4.2) ( ): Follow the OEM adjusted value

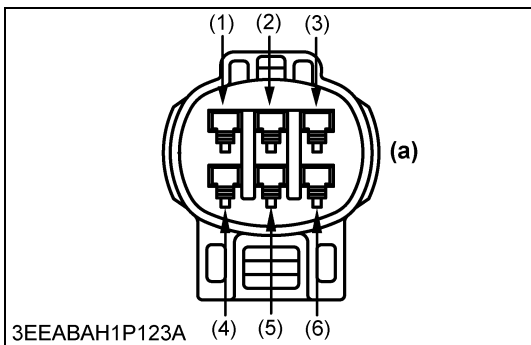
**NOTE**

- "Full close" and "Full open" are with the accelerator position sensor, not with the accelerator pedal or hand accelerator.

OK	Clear the DTC and check whether it is detected again or not.	
	OK	Normal.
	NG	Replace the ECU.
NG	Go to "2. Measure the Voltage Between Sensor Terminals".	

(a) CAN1 Connector

9Y1200174CRS0372US0



**2. Measure the Voltage Between Sensor Terminals**

1. Place the key switch in the OFF position, unplug the accelerator position sensor connector from the socket, and return the key switch to the ON position again.
2. Measure the voltage between terminals (1) and (3) of accelerator position sensor connector (at the machine wiring harness side).

Factory specification	4.5 to 5.5 V
-----------------------	--------------

<b>OK</b>	Go to "4. Measure the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Measure the Terminal Voltage".

- (1) Terminal A-VCC11 (a) Terminal Layout  
 (2) Terminal APS1  
 (3) Terminal APS1 GND  
 (4) Terminal A-VCC10  
 (5) Terminal APS2  
 (6) Terminal APS2 GND

9Y1200174CRS0373US0

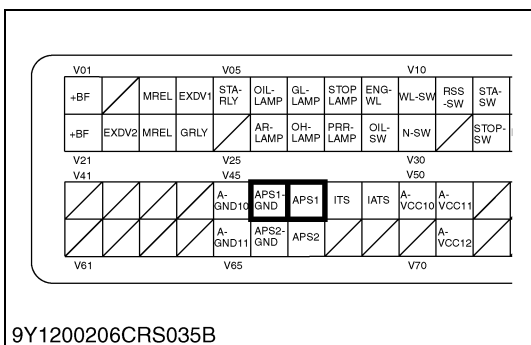
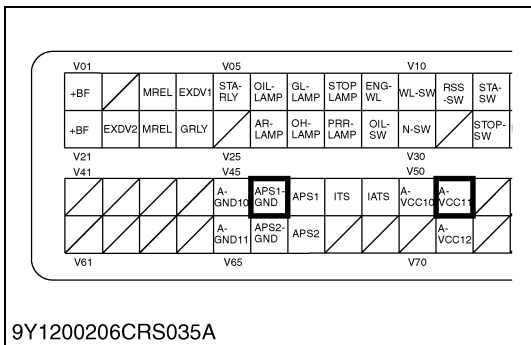
**3. Measure the Terminal Voltage**

1. Measure the voltage between ECU terminals V46 and V51.

Factory specification	4.5 to 5.5 V
-----------------------	--------------

<b>OK</b>	The wiring harness between the ECU and sensor is faulty. → Repair.
<b>NG</b>	Check the ECU connectors.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair the ECU connectors.

9Y1200206CRS0138US0



**4. Measure the ECU Terminal Voltage**

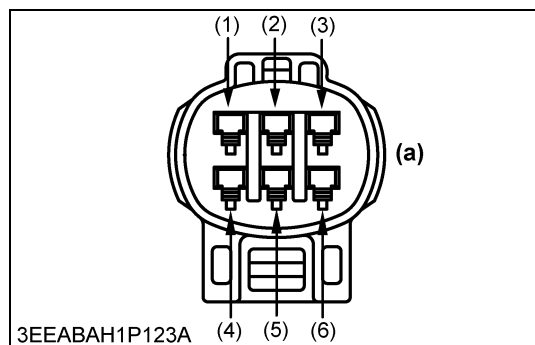
1. Place the key switch in the OFF position, and plug the accelerator position sensor connector into the socket.
2. Place the key switch in the ON position, and measure the voltage between ECU terminals V47 and V46.

Factory specification	Accelerator pedal fully closed: 1.35 V or lower (1.1) Accelerator pedal full throttle: 4.0 V or higher (4.2) ( ): Follow the OEM adjusted value
-----------------------	---

- **NOTE**
  - "Full close" and "Full open" are with the accelerator position sensor, not with the accelerator pedal or hand accelerator.

<b>OK</b>	Check the ECU connectors.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair the ECU connectors.
<b>NG</b>	Go to "5. Measure the Voltage Between Sensor Terminals".

9Y1200206CRS0139US0



### 5. Measure the Voltage Between Sensor Terminals

1. Keep the accelerator position sensor connector plugged into socket.
2. Measure the voltage between terminals (2) and (3) of accelerator position sensor connector (at the machine wiring harness side).

Factory specification	Accelerator pedal fully closed: 1.35 V or lower (1.1) Accelerator pedal full throttle: 4.0 V or higher (4.2) ( ): Follow the OEM adjusted value
-----------------------	---

<b>OK</b>	Wiring harness open circuit, short → Check and repair.
<b>NG</b>	Faulty accelerator sensor → Replace.

- (1) Terminal A-VCC11
- (2) Terminal APS1
- (3) Terminal APS1 GND
- (4) Terminal A-VCC10
- (5) Terminal APS2
- (6) Terminal APS2 GND

#### (a) Terminal Layout

9Y1200174CRS0376US0

## **(43) Accelerator Position Sensor 2 Abnormality (DTC P2127 / 29-4, P2128 / 29-3)**

### **P2127 / 29-4: Accelerator position sensor 2 abnormality (Low side)**

#### **Behaviour during malfunction:**

- Insufficient output

#### **Detection item:**

- Ground short circuit / open circuit of sensor / harness

#### **DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC1 is normal

#### **DTC set parameter:**

- Voltage of accelerator position sensor 2 is 0.3 V or less

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Forced Idle (Accelerator = 0 %)

#### **Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0377US0

### **P2128 / 29-3: Accelerator position sensor 2 abnormality (High side)**

#### **Behaviour during malfunction:**

- Insufficient output

#### **Detection item:**

- Battery short circuit out of sensor / harness

#### **DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC1 is normal

#### **DTC set parameter:**

- Voltage of accelerator position sensor 2 is 4.8 V or less

#### **Engine warning light:**

- ON

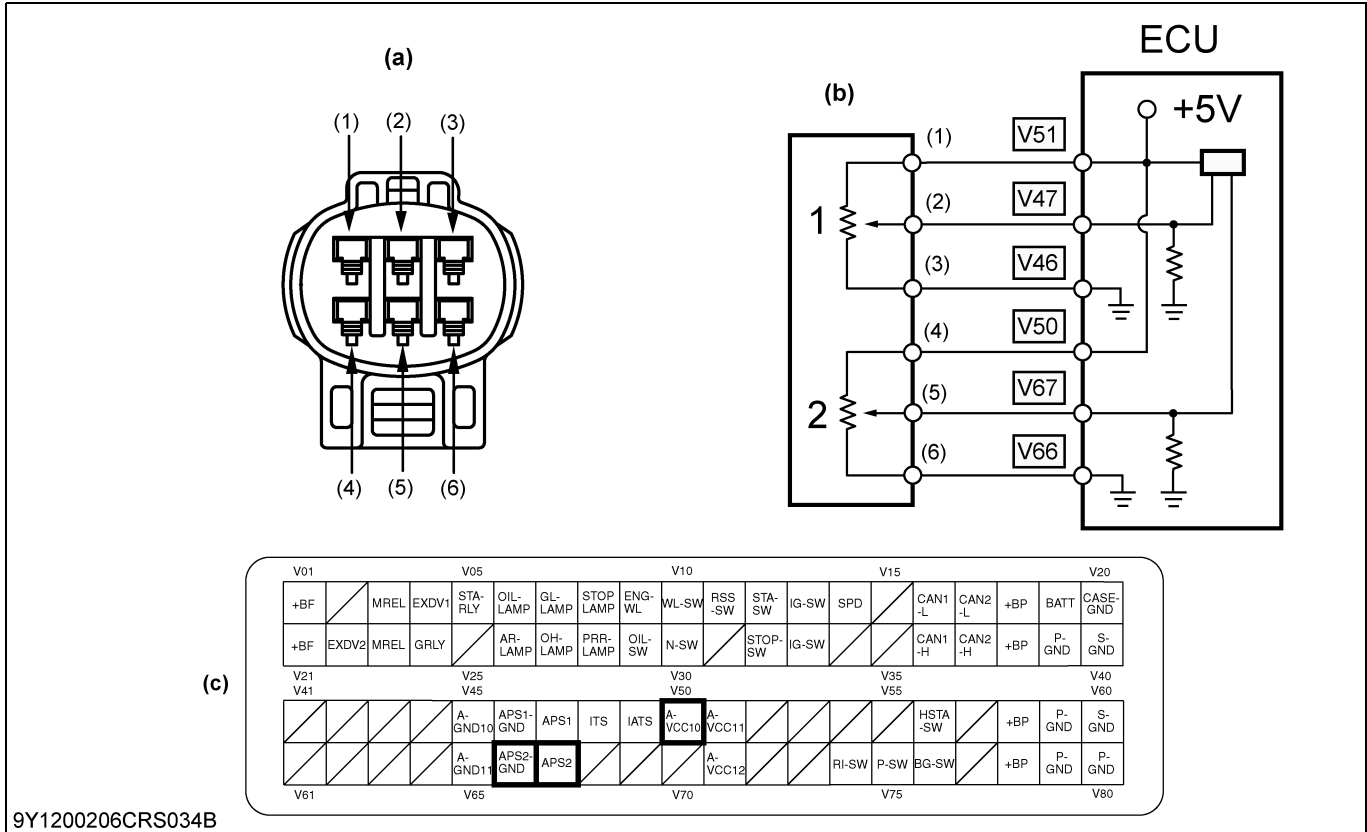
#### **Limp home action by engine ECU (system action):**

- Forced Idle (Accelerator = 0 %)

#### **Recovery from error:**

- Diagnostic counter = zero

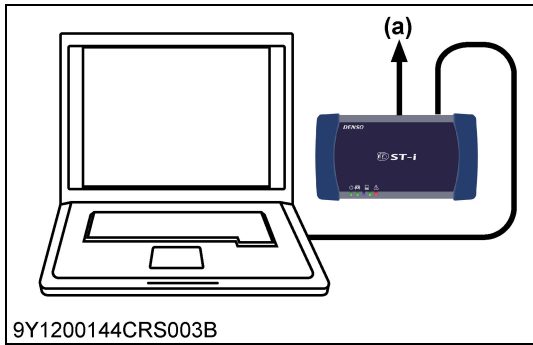
9Y1200174CRS0378US0



9Y1200206CRS034B

- (1) Terminal A-VCC11
  - (2) Terminal APS1
  - (3) Terminal APS1 GND
  - (4) Terminal A-VCC10
  - (5) Terminal APS2
  - (6) Terminal APS2 GND
- (a) Terminal Layout      (b) Accelerator Position Sensor  
 (c) ECU Connector 2 (Machine Side)

9Y1200206CRS0140US0



9Y1200144CRS003B

**1. Check the Accelerator Position Sensor Signals**

- Place the key switch in the ON position, and check the "Accelerator position" and "Accelerator position sensor 2 output voltage" on the diagnosis tool data monitor.

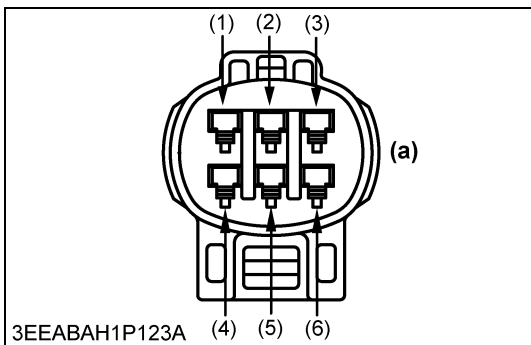
Factory specification		
Actual accelerator pedal position	Accelerator pedal position	Output voltage
Fully close	0 %	1.35 V or lower (1.1) ( ): Follow the OEM adjusted value
Fully open	100 %	4.0 V or higher (4.2) ( ): Follow the OEM adjusted value

- **NOTE**
- "Full close" and "Full open" are with the accelerator position sensor, not with the accelerator pedal or hand accelerator.

<b>OK</b>	Clear the DTC and check whether it is detected again or not.	
	<b>OK</b>	Normal.
	<b>NG</b>	Replace the ECU.
<b>NG</b>	Go to "2. Measure the Voltage Between Sensor Terminals".	

(a) CAN1 Connector

9Y1200174CRS0380US0



## 2. Measure the Voltage Between Sensor Terminals

1. Place the key switch in the OFF position, unplug the accelerator position sensor connector from the socket, and return the key switch to the ON position again.
2. Measure the voltage between terminals (4) and (6) of accelerator position sensor connector (at the machine wiring harness side).

Factory specification	4.5 to 5.5 V
-----------------------	--------------

<b>OK</b>	Go to "4. Measure the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Measure the Terminal Voltage".

- (1) Terminal A-VCC11  
 (2) Terminal APS1  
 (3) Terminal APS1 GND  
 (4) Terminal A-VCC10  
 (5) Terminal APS2  
 (6) Terminal APS2 GND

9Y1200174CRS0381US0

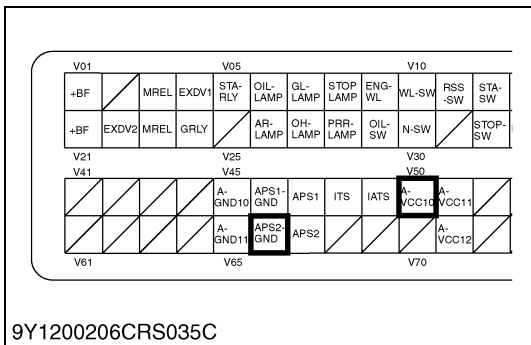
## 3. Measure the Terminal Voltage

1. Measure the voltage between ECU terminals V50 and V66.

Factory specification	4.5 to 5.5 V
-----------------------	--------------

<b>OK</b>	The wiring harness between the ECU and sensor is faulty. → Repair.
<b>NG</b>	Check the ECU connectors.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair the ECU connectors.

9Y1200206CRS0141US0



## 4. Measure the ECU Terminal Voltage

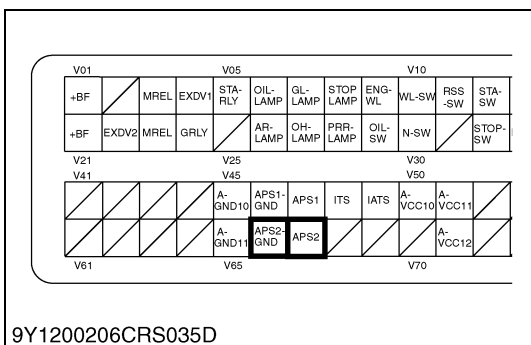
1. Place the key switch in the OFF position, and plug the accelerator position sensor connector into the socket.
2. Place the key switch in the ON position, and measure the voltage between ECU terminals V66 and V67.

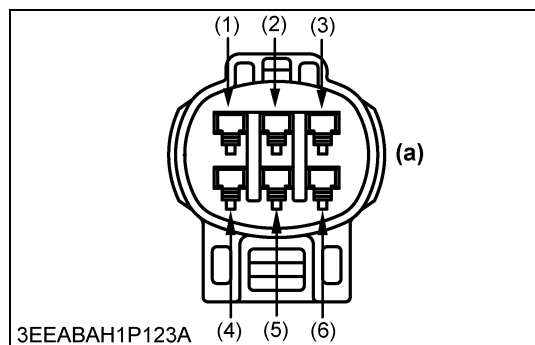
Factory specification	Accelerator pedal fully closed: 1.35 V or lower (1.1) Accelerator pedal full throttle: 4.0 V or higher (4.2) ( ): Follow the OEM adjusted value
-----------------------	---

- **NOTE**
  - "Full close" and "Full open" are with the accelerator position sensor, not with the accelerator pedal or hand accelerator.

<b>OK</b>	Check the ECU connectors.
<b>OK</b>	Faulty ECU → Replace.
<b>NG</b>	Repair the ECU connectors.
<b>NG</b>	Go to "5. Measure the Voltage Between Sensor Terminals".

9Y1200206CRS0142US0





### 5. Measure the Voltage Between Sensor Terminals

1. Keep the accelerator position sensor connector plugged into socket.
2. Measure the voltage between terminals (5) and (6) of accelerator position sensor connector (at the machine wiring harness side).

Factory specification	Accelerator pedal fully closed: 1.35 V or lower (1.1) Accelerator pedal full throttle: 4.0 V or higher (4.2) ( ): Follow the OEM adjusted value
-----------------------	---

<b>OK</b>	Wiring harness open circuit, short → Check and repair.
<b>NG</b>	Faulty accelerator sensor → Replace.

- (1) Terminal A-VCC11
- (2) Terminal APS1
- (3) Terminal APS1 GND
- (4) Terminal A-VCC10
- (5) Terminal APS2
- (6) Terminal APS2 GND

#### (a) Terminal Layout

9Y1200174CRS0384US0



### (44) Accelerator Position Sensor Error (CAN) (DTC P2131 / 523543-2)

**Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- Accelerator position sensor signal error (sensor / harness open circuit, short to ground etc)

**DTC set preconditions:**

- Battery voltage is normal
- Key switch turn OFF to ON
- No ST signal

**DTC set parameter:**

- When accelerator position sensor error signal received by CAN

**Engine warning light:**

- ON

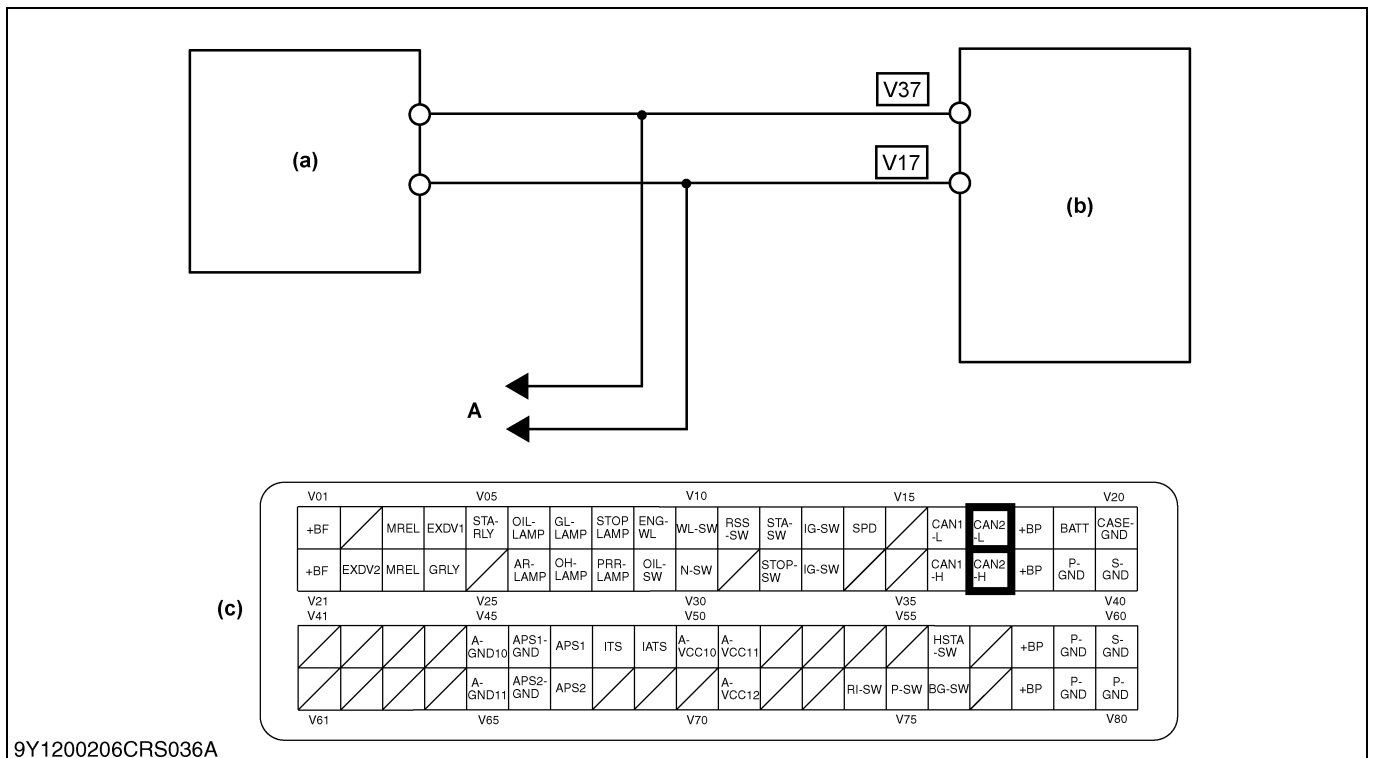
**Limp home action by engine ECU (system action):**

- Not applicable

**Recovery from error:**

- Diagnostic counter = zero (CAN signal recovers)

9Y1200174CRS0385US0



9Y1200206CRS036A

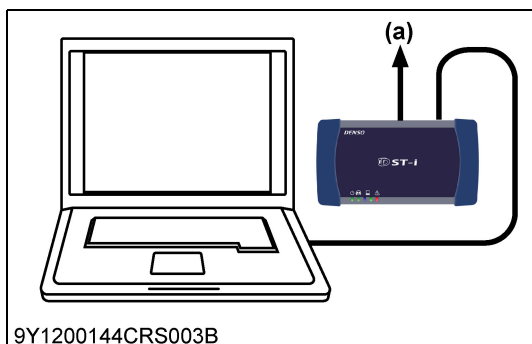
(a) ECU for Machine

(b) Engine ECU

(c) ECU Connector 2 (Machine Side)

A: To Other ECU

9Y1200206CRS0143US0

**1. DTC Judgment**

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Turn the key switch to the ON position, check whether the DTC (P2131) is output or not.

Factory specification	No DTC (P2131) is output.
-----------------------	---------------------------

<b>OK</b>	Normal.
<b>NG</b>	Go to "2. Check the Monitor of the Machine".

**(a) CAN1 Connector**

9Y1200174CRS0387US0

**2. Check the Monitor of the Machine**

1. Turn on the key switch and confirm that no defects except those in the engine occur.

Factory specification	No defects except that in the engine occur.
-----------------------	---

<b>OK</b>	Possible defects in the ECU for the machine. Execute the diagnosis according to the workshop manual for the machine.
<b>NG</b>	Defects in the accelerator sensor signal. Execute the diagnosis according to the workshop manual for the machine.

9Y1200174CRS0388US0

## (45) Accelerator Position Sensor Correlation Error (DTC P2135 / 91-2)

### Behaviour during malfunction:

- Insufficient output

### Detection item:

- Deviation from designed correlation in two sensors

### DTC set preconditions:

- Battery voltage is normal
- Accelerator position sensor 1 is normal
- Accelerator position sensor 2 is normal

### DTC set parameter:

- Deviation from designed correlation in two sensors
- It depends on engine application

### Engine warning light:

- ON

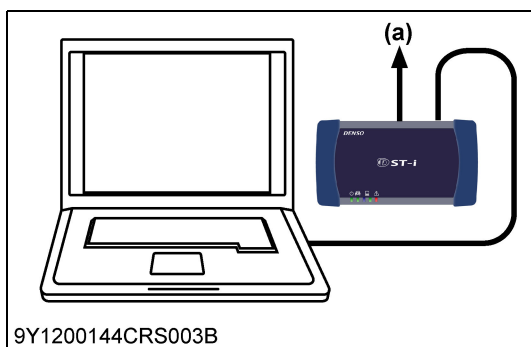
### Limp home action by engine ECU (system action):

- Forced Idle (Accelerator = 0%)

### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0593US0



9Y1200144CRS003B

### 1. Check the Accelerator Position Sensor 1 and 2 (Refer to items P2122, P2123, P2127 and P2128)

1. Check the accelerator position sensor 1 and 2. (Refer to page 1-S239)

#### ■ NOTE

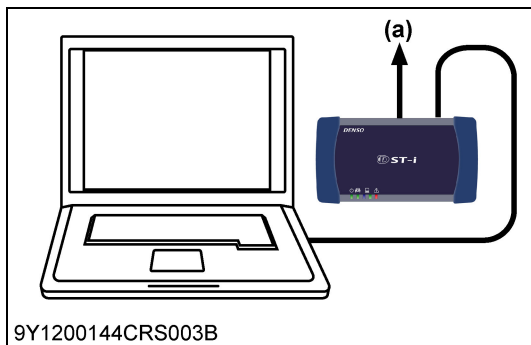
- This DTC is used to detect the characteristic difference between the two sensors' output. So, check the both sensors in the same way as the procedure of the "Accelerator Position Sensor 1 (or 2) Abnormality"
- The adjustment value of the sensor signal needs to be followed by the specification of the machine.

OK	Normal
NG	Replace the accelerator position sensor 1 or 2.

(a) CAN1 Connector

9Y1200206CRS0041US0





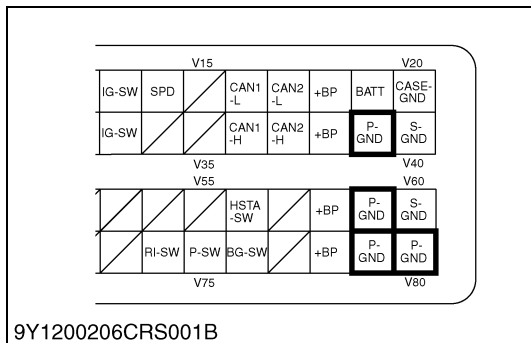
**1. DTC Judgment**

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Turn the key switch to the ON position, check whether the DTC (P2146, P2149) is output or not.

Factory specification	Either DTC P2146 or P2149 is output.
<b>OK</b>	Go to "4. Measure the Resistance Between ECU Terminals".
<b>NG</b>	Go to "2. Check the "P- GND" Wiring Harness".

(a) CAN1 Connector

9Y1200174CRS0392US0

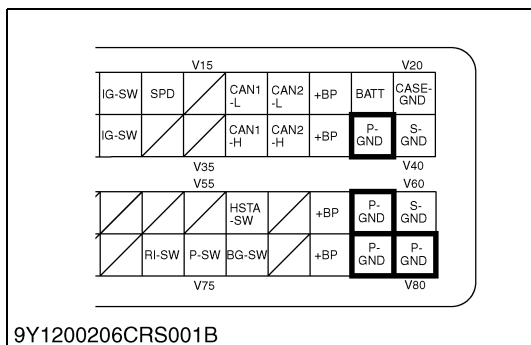


**2. Check the "P- GND" Wiring Harness**

1. Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between each ECU terminal and the chassis ground (at the wiring harness side).

Factory specification	1.5 Ω or lower
<b>OK</b>	Go to "3. Check the "P- GND" Wiring Harness Connector and ECU Pins".
<b>NG</b>	1. Check the "P- GND" wiring harness → Repair. 2. Locate the cause of open circuit, or increase its resistance value.

9Y1200206CRS0145US0

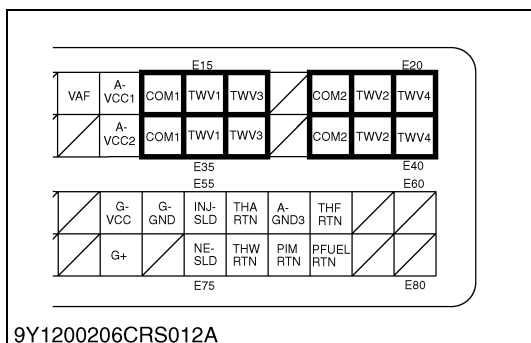


**3. Check the "P- GND" Wiring Harness Connector and ECU Pins**

1. Place the key switch in the OFF position, unplug the ECU connector from the socket, and check the ECU pins for faulty connection, deformation, poor contact or other defects.

Factory specification	Must be free from faulty connection, deformation, poor contact or other defects.
<b>OK</b>	Go to "4. Measure the Resistance Between ECU Terminals".
<b>NG</b>	Repair wiring harness connectors and ECU pins, or replace them if defective.

9Y1200206CRS0146US0



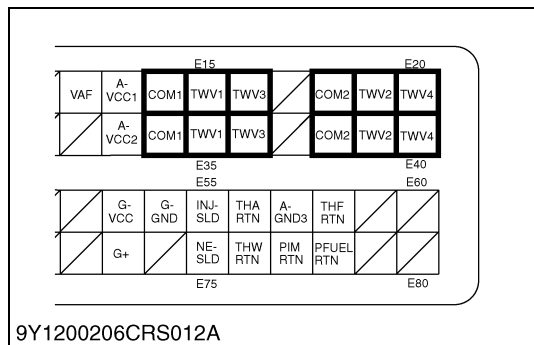
**4. Measure the Resistance Between ECU Terminals**

1. Place the key switch in the OFF position, unplug the ECU wiring harness connector, and measure the resistance between each terminal at the connector side as shown on the following table.

DTC	ECU Terminals Measured	
P2146	E14, E34	No. 1 cylinder E15, E35
		No. 4 cylinder E16, E36
P2149	E18, E38	No. 3 cylinder E19, E39
		No. 2 cylinder E20, E40

Factory specification	Both system cables must have 1.5 Ω or lower.
<b>OK</b>	Go to "6. Check the Wiring Harness Connectors and ECU Pins".
<b>NG</b>	Go to "5. Check the Wiring Harness → Repair or Replace the Faulty Area".

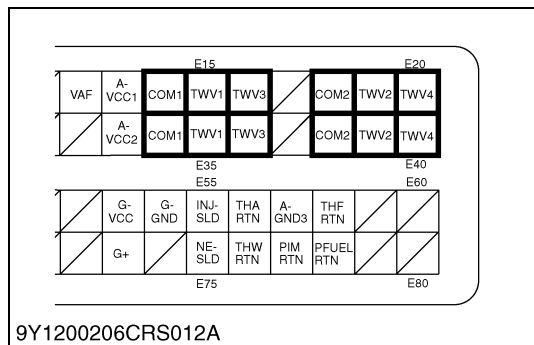
9Y1200206CRS0147US0



**5. Check the Wiring Harness → Repair or Replace the Faulty Area**

Check the wiring harness between ECU terminals E14 / E34 or E18 / E38 and each injector terminal (E15 / E35, E16 / E36, E19 / E39 or E20 / E40), and locate the open harness,

9Y1200206CRS0148US0

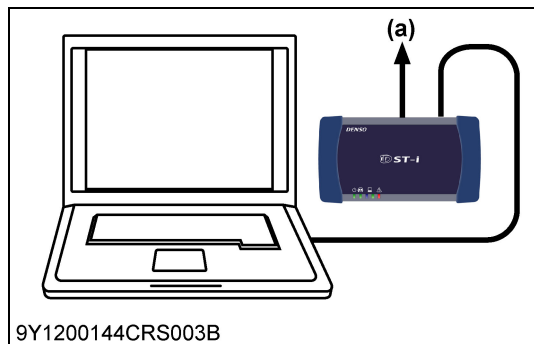


**6. Check the Wiring Harness Connectors and ECU Pins**

1. Check the wiring harness connectors of each ECU terminal and the ECU pins for faulty connection, deformation or other defects.

<b>OK</b>	Go to "7. Check the DTC".
<b>NG</b>	The connectors or ECU pins are faulty. → Repair them or replace the ECU.

9Y1200206CRS0149US0



**7. Check the DTC**

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Start the engine, and clear the past DTCs.
3. Read the DTC again.

Factory specification	Normal (No DTC is output.)
-----------------------	----------------------------

<b>OK</b>	Normal.
<b>NG</b>	Faulty ECU → Replace.

(a) CAN1 Connector

9Y1200174CRS0398US0

## **(47) Common 1 TWV Actuation System Short (DTC P2147 / 523523-4, P2148 / 523523-3)**

### **P2147 / 523523-4: Common 1 TWV actuation system ground short**

#### **Behaviour during malfunction:**

- Insufficient output
- Large vibration
- Worsening exhaust gas performance
- Engine stops in some case

#### **Detection item:**

- Wiring harness short to ground

#### **DTC set preconditions:**

- Engine is operating
- Battery voltage is normal

#### **DTC set parameter:**

- When wiring harness short to ground occurs

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Injectors which have DTC stop injection
- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0399US0

### **P2148 / 523523-3: Common 1 TWV actuation system +B short**

#### **Behaviour during malfunction:**

- Insufficient output
- Large vibration
- Worsening exhaust gas performance
- Engine stops in some case

#### **Detection item:**

- Wiring harness short to +B

#### **DTC set preconditions:**

- Engine is operating
- Battery voltage is normal

#### **DTC set parameter:**

- When wiring harness short to +B occurs

#### **Engine warning light:**

- ON

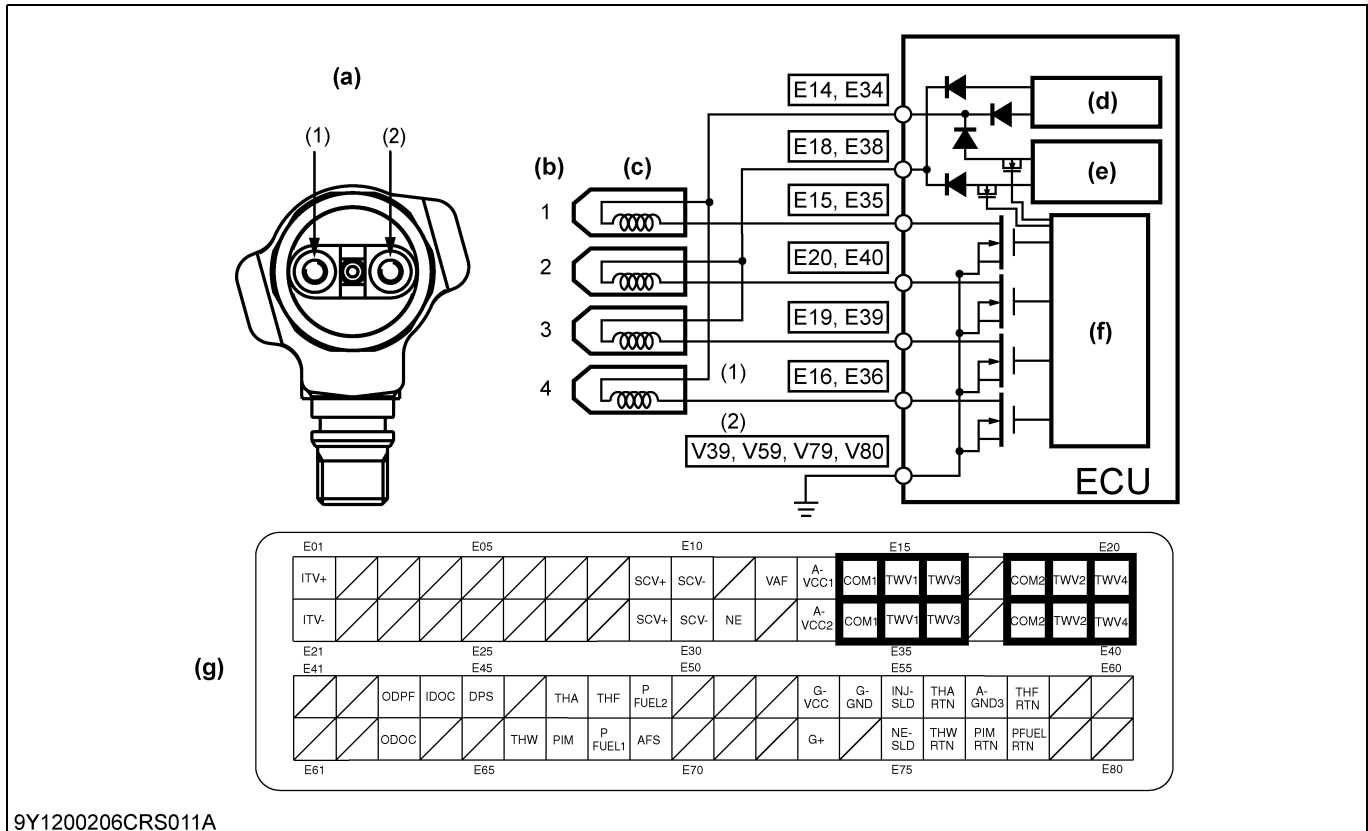
#### **Limp home action by engine ECU (system action):**

- Injectors which have DTC stop injection
- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

#### **Recovery from error:**

- Key switch turn OFF

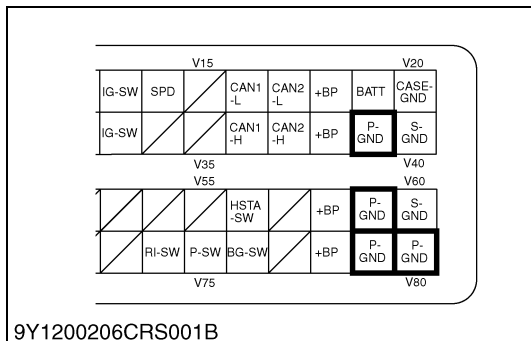
9Y1200174CRS0400US0



9Y1200206CRS011A

- (1) Terminal COMMON
- (2) Terminal TWV
- (a) Terminal Layout
- (b) Engine Cylinder No.
- (c) Injector
- (d) Rated amperage circuit
- (e) High-voltage generating circuit
- (f) Control circuit
- (g) ECU Connector 1 (Engine Side)

9Y1200206CRS0150US0



9Y1200206CRS001B

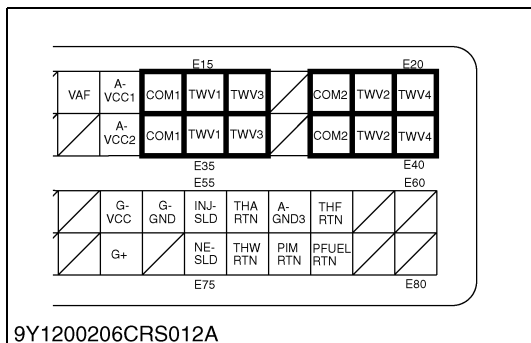
**1, Check the "P- GND" Wiring Harness**

- Place the key switch in the OFF position, unplug the ECU wiring harness connector 2 (machine side) from the socket, and measure the resistance between each of ECU terminals V39, V59, V79 or V80 and the chassis ground (at the wiring harness side).

Factory specification	1.5 Ω or lower
-----------------------	----------------

<b>OK</b>	Go to "2. Check the Wiring Harness Connectors and ECU Pins".
<b>NG</b>	Check the "P- GND" wiring harness. → Repair. Locate the cause of open circuit, or increase its resistance value.

9Y1200206CRS0151US0



9Y1200206CRS012A

**2. Check the Wiring Harness Connectors and ECU Pins**

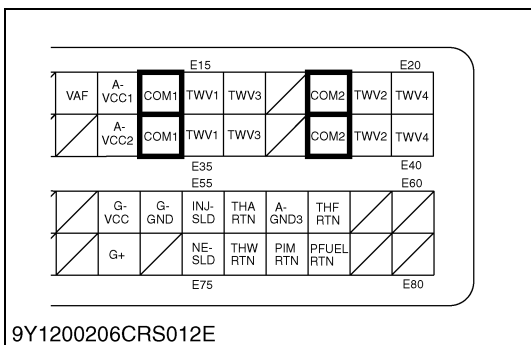
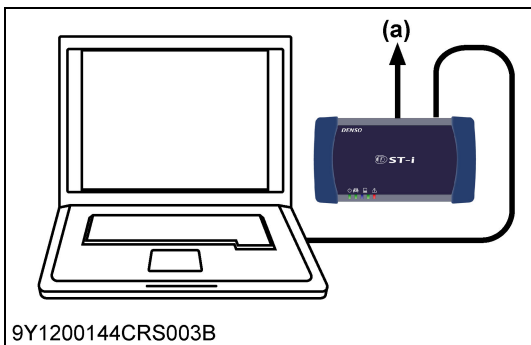
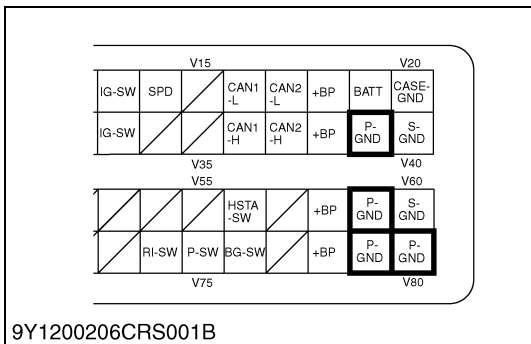
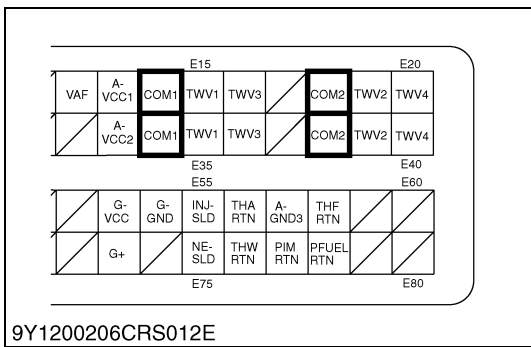
- Place the key switch in the OFF position, unplug the ECU connector 1 (engine side) from the socket, and check the ECU pins for faulty connection, deformation, poor contact or other defects.

Factory specification	Must be free from faulty connection, deformation, poor contact or other defects.
-----------------------	--

<b>OK</b>	Go to "3. Measure the ECU Terminal Voltage (Part 1)".
<b>NG</b>	Repair wiring harness connectors and ECU pins, or replace them if defective.

9Y1200206CRS0152US0





**3. Measure the ECU Terminal Voltage (Part 1)**

1. Place the key switch in the ON position, and measure the voltage between ECU terminal E14 / E34 or E18 / E38 and "P-GND" terminal.

Factory specification	Approx. 6 V
<b>OK</b>	Go to "4. Check the DTC".
<b>NG</b>	Go to "5. Measure the ECU Terminal Voltage (Part 2)".

9Y1200206CRS0153US0

**4. Check the DTC**

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Start the engine, and clear the past DTCs.
3. Read the DTC again.

Factory specification	Normal (No DTC is output.)
<b>OK</b>	Normal.
<b>NG</b>	Faulty ECU → Replace.

(a) CAN1 Connector

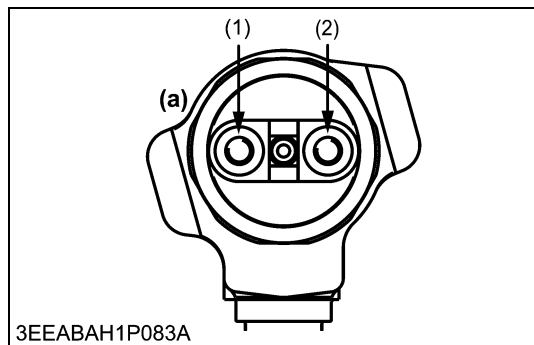
9Y1200174CRS0405US0

**5. Measure the ECU Terminal Voltage (Part 2)**

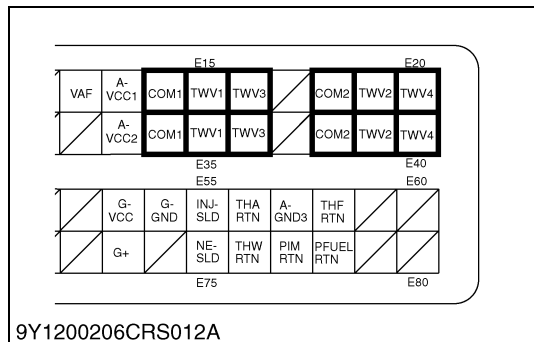
1. Place the key switch in the OFF position, unplug the ECU wiring harness connector 1 (engine side) from the socket, return the key switch to the ON position again, and measure the voltage between each of ECU terminal pins E14 / E34 and E18 / E38 and the "P-GND" terminal (at the wiring harness side).

Factory specification	Approx. 6 V
<b>OK</b>	Go to "6. Check the Wiring Harness".
<b>NG</b>	Faulty ECU → Replace.

9Y1200206CRS0154US0



3EEABAH1P083A



9Y1200206CRS012A

### 6. Check the Wiring Harness

Locate the cause of wiring harness ground short, and repair the faulty area.

DTC	Relating ECU Terminals	Shorted Harness Side
P2147	Terminal E14 / E34 or E18 / E38 (E15 / E35, E16 / E36, E19 / E39, E20 / E40 occurring simultaneously)	Ground
P2148	Terminal E14 / E34 or E18 / E38 (E15 / E35, E16 / E36, E19 / E39, E20 / E40 occurring simultaneously)	Power supply

#### NOTE

- If DTC P2147 (Shorted injector actuation circuit to the ground) has occurred, be sure to check the insulation of injector itself in the following procedure.

- Place the key switch in the OFF position, unplug each injector connector from socket, and visually check the connector status.

Factory specification	Must be free from sludge and sparks.
-----------------------	--------------------------------------

- Using an insulation resistance tester (megger tester), measure the resistance between each of terminals (1) and (2) and the chassis ground (at the injector side).

Factory specification	10 MΩ or higher
-----------------------	-----------------

<b>OK</b>	The injector functions normally. Locate another cause.
<b>NG</b>	Faulty injector → Replace.

- (1) Terminal COMMON  
 (2) Terminal TWV

(a) Injector

9Y1200206CRS0155US0

### (48) Common 2 System Injector Drive Circuit Open (DTC P2149 / 523524-2)

**Behaviour during malfunction:**

- Insufficient output
- Large vibration
- Worsening exhaust gas performance
- Engine stops in some case

**Detection item:**

- Wiring harness open circuit

**DTC set preconditions:**

- Engine is operating
- Battery voltage is normal
- During injection
- CPU is normal

**DTC set parameter:**

- When wiring harness open circuit

**Engine warning light:**

- ON

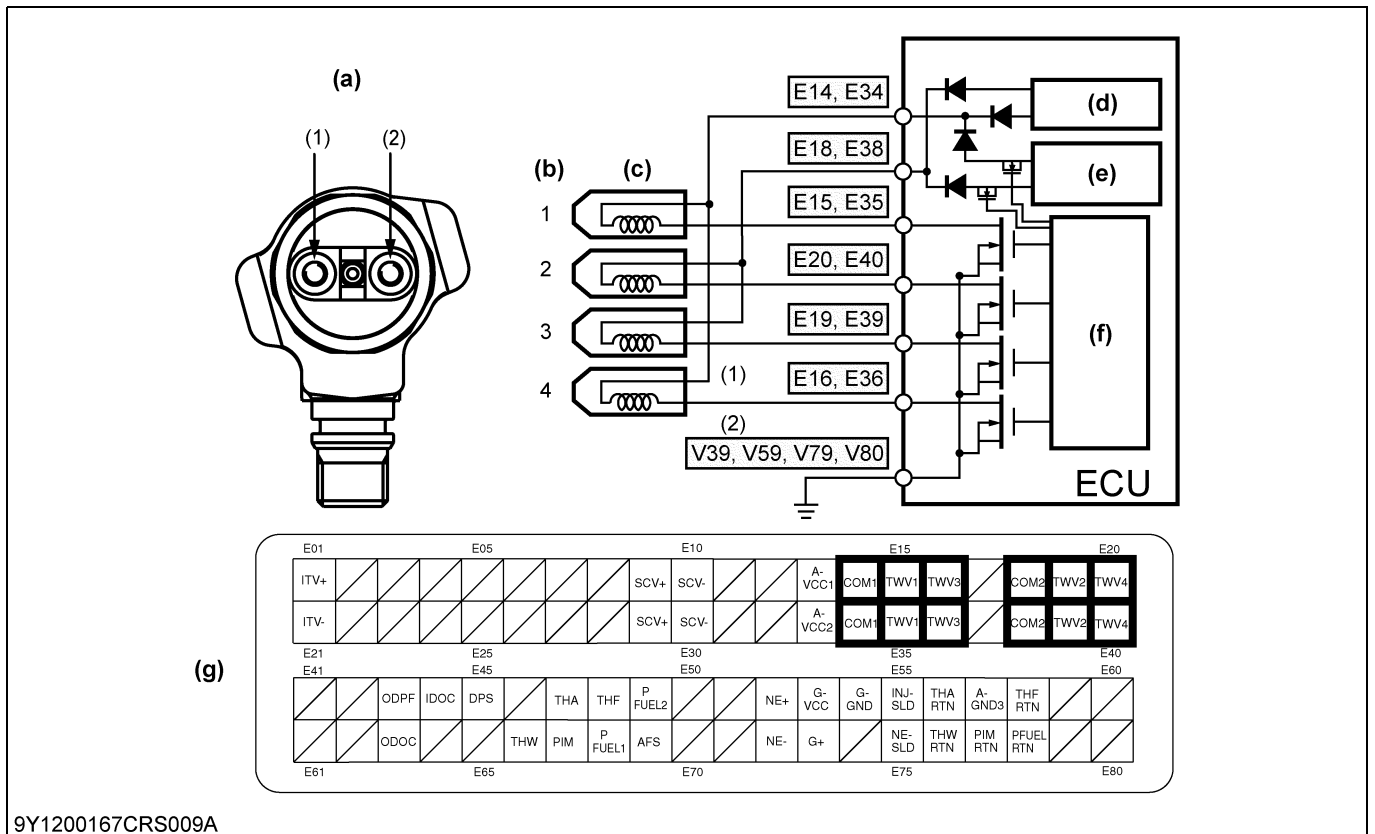
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0408US0



9Y1200167CRS009A

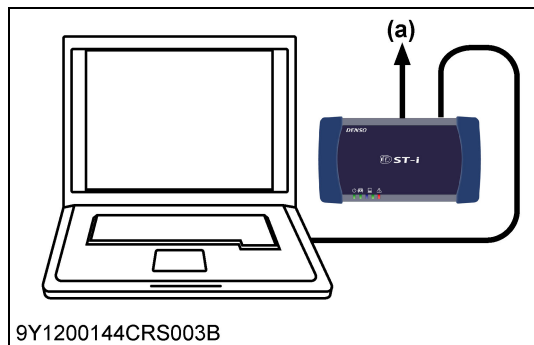
- (1) Terminal COMMON
- (2) Terminal TWV

- (a) Terminal Layout
- (b) Engine Cylinder No.
- (c) Injectors

- (d) Constant Amperage Circuit
- (e) High Voltage Generation Circuit

- (f) Control Circuit
- (g) ECU Connector 1 (Engine Side)

9Y1200174CRS0409US0



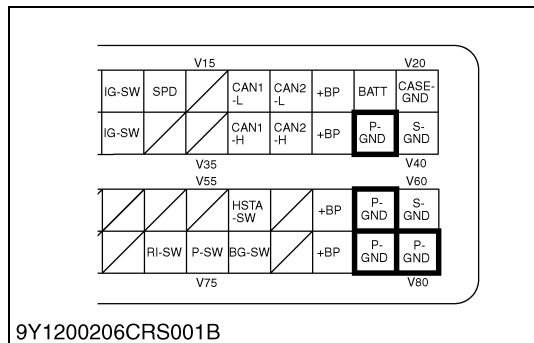
**1. DTC Judgment**

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Turn the key switch to the ON position, check whether the DTC (P2146, P2149) is output or not.

Factory specification	Either DTC P2146 or P2149 is output.
<b>OK</b>	Go to "4. Measure the Resistance Between ECU Terminals".
<b>NG</b>	Go to "2. Check the "P- GND" Wiring Harness".

**(a) CAN1 Connector**

9Y1200174CRS0392US0

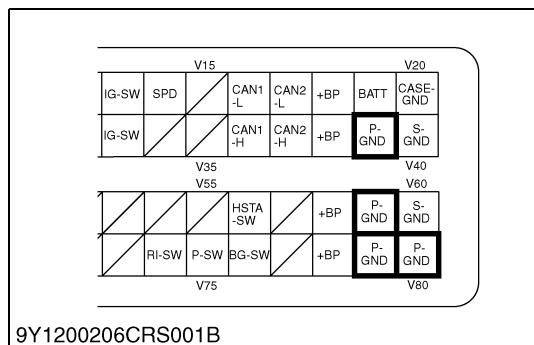


**2. Check the "P- GND" Wiring Harness**

1. Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between each ECU terminal and the chassis ground (at the wiring harness side).

Factory specification	1.5 Ω or lower
<b>OK</b>	Go to "3. Check the "P- GND" Wiring Harness Connector and ECU Pins".
<b>NG</b>	1. Check the "P- GND" wiring harness → Repair. 2. Locate the cause of open circuit, or increase its resistance value.

9Y1200206CRS0145US0

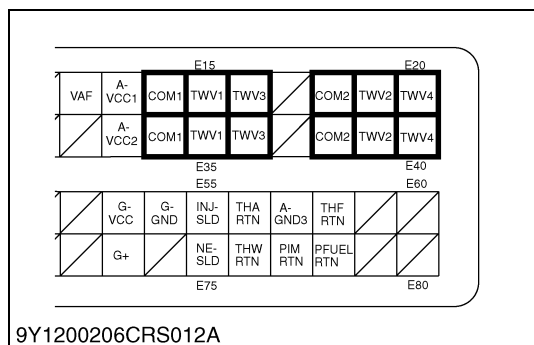


**3. Check the "P- GND" Wiring Harness Connector and ECU Pins**

1. Place the key switch in the OFF position, unplug the ECU connector from the socket, and check the ECU pins for faulty connection, deformation, poor contact or other defects.

Factory specification	Must be free from faulty connection, deformation, poor contact or other defects.
<b>OK</b>	Go to "4. Measure the Resistance Between ECU Terminals".
<b>NG</b>	Repair wiring harness connectors and ECU pins, or replace them if defective.

9Y1200206CRS0146US0



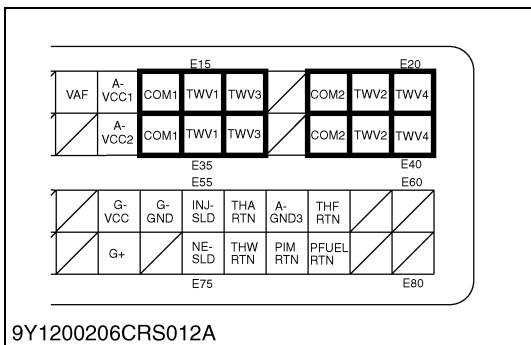
**4. Measure the Resistance Between ECU Terminals**

1. Place the key switch in the OFF position, unplug the ECU wiring harness connector, and measure the resistance between each terminal at the connector side as shown on the following table.

DTC	ECU Terminals Measured	
P2146	E14, E34	No. 1 cylinder E15, E35
		No. 4 cylinder E16, E36
P2149	E18, E38	No. 3 cylinder E19, E39
		No. 2 cylinder E20, E40

Factory specification	Both system cables must have 1.5 Ω or lower.
<b>OK</b>	Go to "6. Check the Wiring Harness Connectors and ECU Pins".
<b>NG</b>	Go to "5. Check the Wiring Harness → Repair or Replace the Faulty Area".

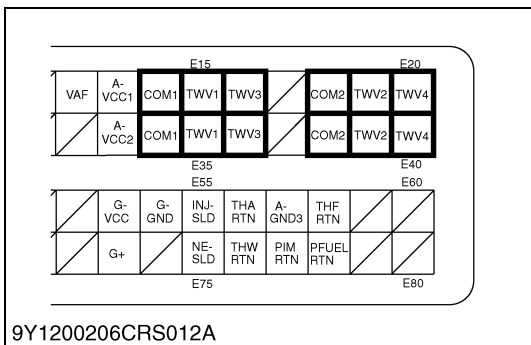
9Y1200206CRS0147US0



**5. Check the Wiring Harness → Repair or Replace the Faulty Area**

Check the wiring harness between ECU terminals E14 / E34 or E18 / E38 and each injector terminal (E15 / E35, E16 / E36, E19 / E39 or E20 / E40), and locate the open harness,

9Y1200206CRS0148US0

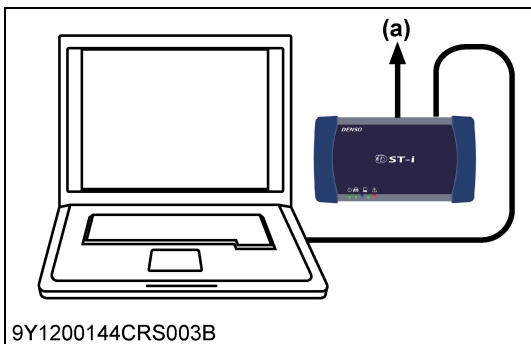


**6. Check the Wiring Harness Connectors and ECU Pins**

1. Check the wiring harness connectors of each ECU terminal and the ECU pins for faulty connection, deformation or other defects.

<b>OK</b>	Go to "7. Check the DTC".
<b>NG</b>	The connectors or ECU pins are faulty. → Repair them or replace the ECU.

9Y1200206CRS0149US0



**7. Check the DTC**

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Start the engine, and clear the past DTCs.
3. Read the DTC again.

Factory specification	Normal (No DTC is output.)
-----------------------	----------------------------

<b>OK</b>	Normal.
<b>NG</b>	Faulty ECU → Replace.

(a) CAN1 Connector

9Y1200174CRS0398US0

## **(49) Common 2 TWV Actuation System Short (DTC P2150 / 523524-4, P2151 / 523524-3)**

### **P2150 / 523524-4: Common 2 TWV actuation system ground short**

#### **Behaviour during malfunction:**

- Insufficient output
- Large vibration
- Worsening exhaust gas performance
- Engine stops in some case

#### **Detection item:**

- Wiring harness short to ground

#### **DTC set preconditions:**

- Engine is operating
- Battery voltage is normal

#### **DTC set parameter:**

- When wiring harness short to ground occurs

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Injectors which have DTC stop injection
- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0417US0

### **P2151 / 523524-3: Common 2 TWV actuation system +B short**

#### **Behaviour during malfunction:**

- Insufficient output
- Large vibration
- Worsening exhaust gas performance
- Engine stops in some case

#### **Detection item:**

- Wiring harness short to +B

#### **DTC set preconditions:**

- Engine is operating
- Battery voltage is normal

#### **DTC set parameter:**

- When wiring harness short to +B occurs

#### **Engine warning light:**

- ON

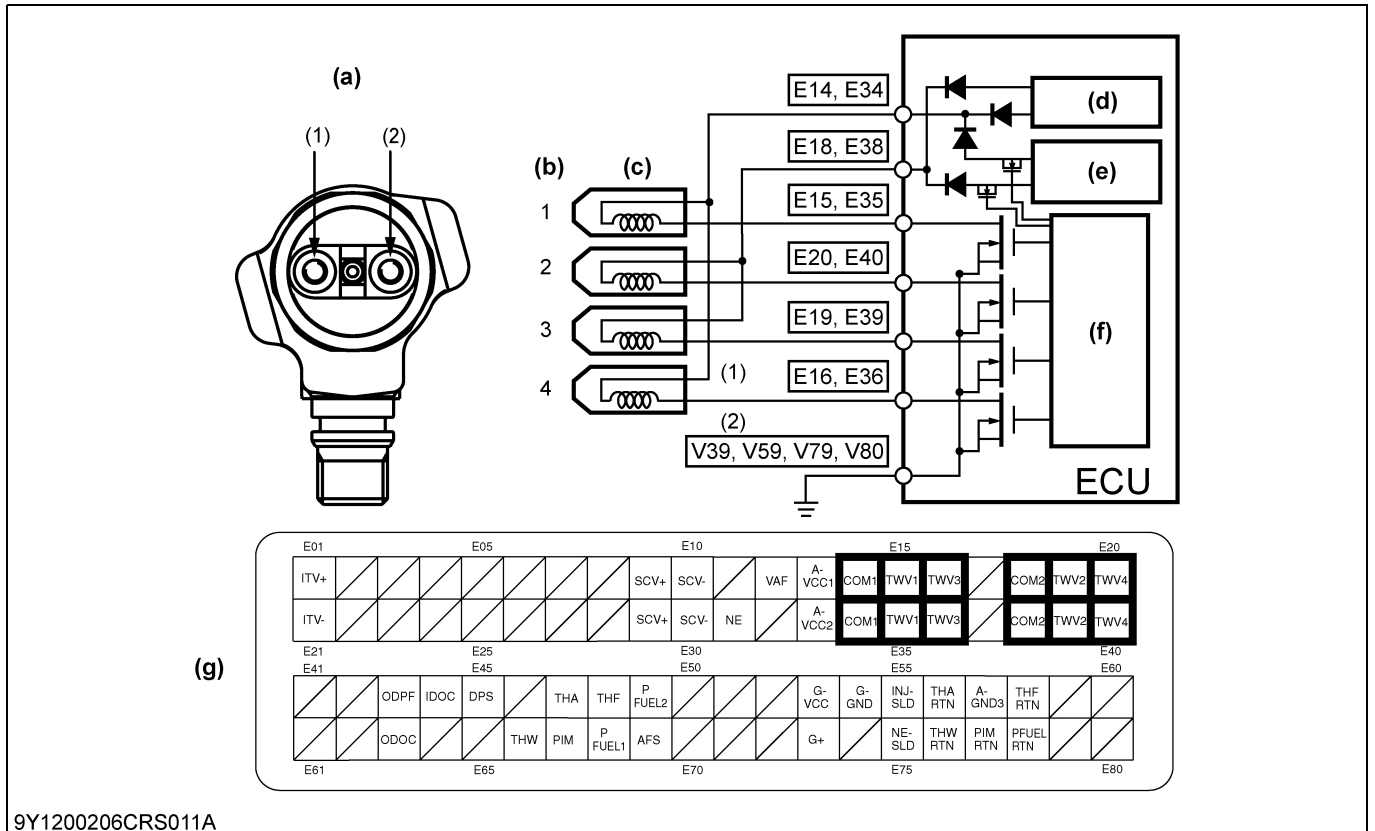
#### **Limp home action by engine ECU (system action):**

- Injectors which have DTC stop injection
- Output limitation: Approximately 75 % of normal condition
- EGR stop
- Intake throttle 100 % open

#### **Recovery from error:**

- Key switch turn OFF

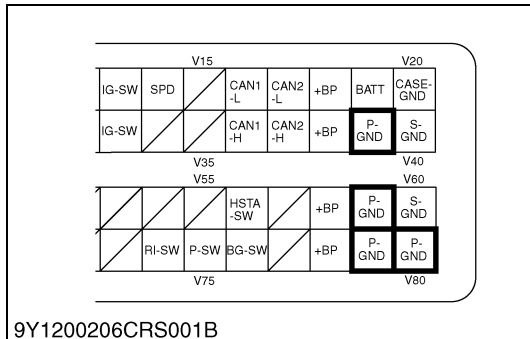
9Y1200174CRS0418US0



9Y1200206CRS011A

- (1) Terminal COMMON
- (2) Terminal TWV
- (a) Terminal Layout
- (b) Engine Cylinder No.
- (c) Injector
- (d) Rated amperage circuit
- (e) High-voltage generating circuit
- (f) Control circuit
- (g) ECU Connector 1 (Engine Side)

9Y1200206CRS0156US0



9Y1200206CRS001B

**1, Check the "P- GND" Wiring Harness**

- Place the key switch in the OFF position, unplug the ECU wiring harness connector 2 (machine side) from the socket, and measure the resistance between each of ECU terminals V39, V59, V79 or V80 and the chassis ground (at the wiring harness side).

Factory specification	1.5 Ω or lower
-----------------------	----------------

<b>OK</b>	Go to "2. Check the Wiring Harness Connectors and ECU Pins".
<b>NG</b>	Check the "P- GND" wiring harness. → Repair. Locate the cause of open circuit, or increase its resistance value.

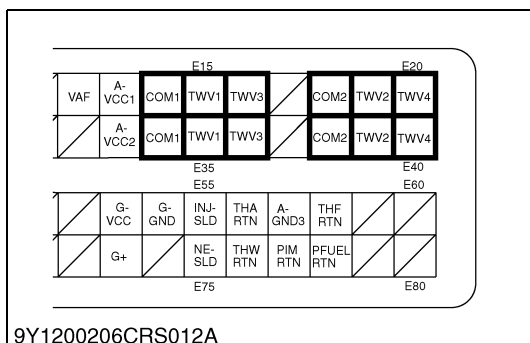
9Y1200206CRS0151US0

**2. Check the Wiring Harness Connectors and ECU Pins**

- Place the key switch in the OFF position, unplug the ECU connector 1 (engine side) from the socket, and check the ECU pins for faulty connection, deformation, poor contact or other defects.

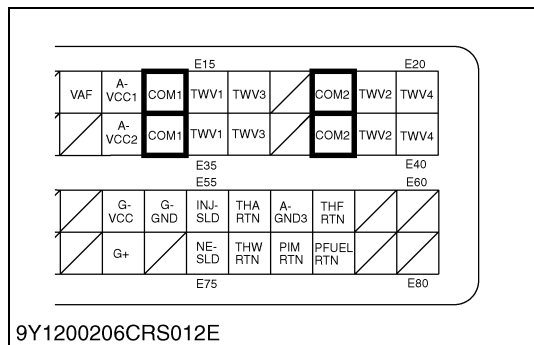
Factory specification	Must be free from faulty connection, deformation, poor contact or other defects.
-----------------------	--

<b>OK</b>	Go to "3. Measure the ECU Terminal Voltage (Part 1)".
<b>NG</b>	Repair wiring harness connectors and ECU pins, or replace them if defective.



9Y1200206CRS012A

9Y1200206CRS0152US0

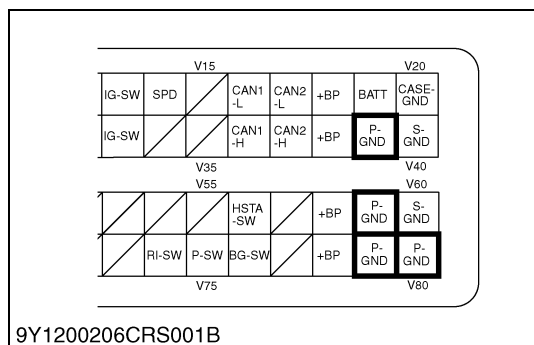


**3. Measure the ECU Terminal Voltage (Part 1)**

- Place the key switch in the ON position, and measure the voltage between ECU terminal E14 / E34 or E18 / E38 and "P-GND" terminal.

Factory specification	Approx. 6 V
<b>OK</b>	Go to "4. Check the DTC".
<b>NG</b>	Go to "5. Measure the ECU Terminal Voltage (Part 2)".

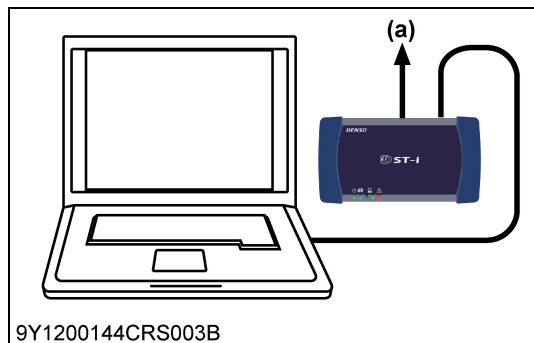
9Y1200206CRS0153US0



**4. Check the DTC**

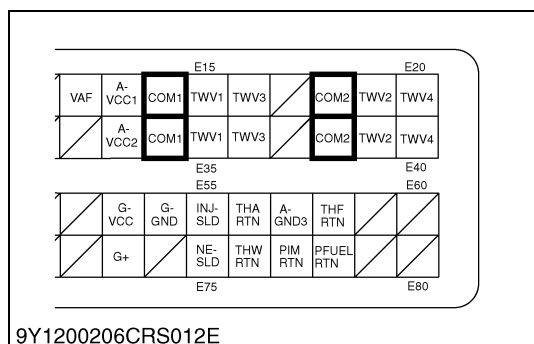
- Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
- Start the engine, and clear the past DTCs.
- Read the DTC again.

Factory specification	Normal (No DTC is output.)
<b>OK</b>	Normal.
<b>NG</b>	Faulty ECU → Replace.



(a) CAN1 Connector

9Y1200174CRS0405US0



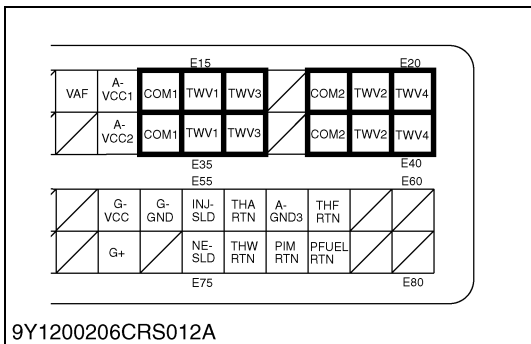
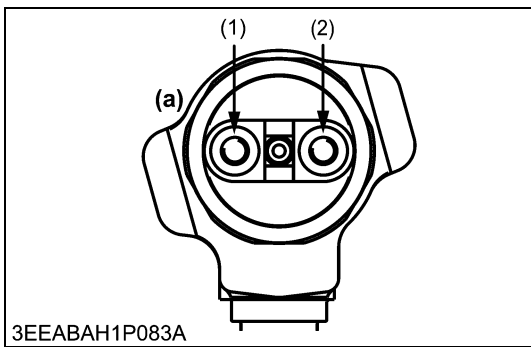
**5. Measure the ECU Terminal Voltage (Part 2)**

- Place the key switch in the OFF position, unplug the ECU wiring harness connector 1 (engine side) from the socket, return the key switch to the ON position again, and measure the voltage between each of ECU terminal pins E14 / E34 and E18 / E38 and the "P -GND" terminal (at the wiring harness side).

Factory specification	Approx. 6 V
<b>OK</b>	Go to "6. Check the Wiring Harness".
<b>NG</b>	Faulty ECU → Replace.

9Y1200206CRS0154US0





**6. Check the Wiring Harness**

Locate the cause of wiring harness ground short, and repair the faulty area.

DTC	Relating ECU Terminals	Shorted Harness Side
P2147	Terminal E14 / E34 or E18 / E38 (E15 / E35, E16 / E36, E19 / E39, E20 / E40 occurring simultaneously)	Ground
P2148	Terminal E14 / E34 or E18 / E38 (E15 / E35, E16 / E36, E19 / E39, E20 / E40 occurring simultaneously)	Power supply

**NOTE**

- If DTC P2147 (Shorted injector actuation circuit to the ground) has occurred, be sure to check the insulation of injector itself in the following procedure.

1. Place the key switch in the OFF position, unplug each injector connector from socket, and visually check the connector status.

Factory specification	Must be free from sludge and sparks.
-----------------------	--------------------------------------

2. Using an insulation resistance tester (megger tester), measure the resistance between each of terminals (1) and (2) and the chassis ground (at the injector side).

Factory specification	10 MΩ or higher
-----------------------	-----------------

<b>OK</b>	The injector functions normally. Locate another cause.
<b>NG</b>	Faulty injector → Replace.

- (1) Terminal COMMON
- (2) Terminal TWV

(a) Injector

9Y1200206CRS0155US0

### (50) Barometric Pressure Sensor Error (DTC P2228 / 108-4, P2229 / 108-3)

#### P2228 / 108-4: Barometric pressure sensor error (Low side)

##### Behaviour during malfunction (At high altitude):

- Insufficient output

##### Detection item:

- Sensor / ECU internal circuit short to ground

##### DTC set preconditions:

- Battery voltage is normal

##### DTC set parameter:

- Barometric pressure sensor voltage: 1.6 V or less

##### Engine warning light:

- ON

##### Limp home action by engine ECU (system action):

- 65 kPa (0.66 kgf/cm<sup>2</sup>, 9.4 psi) [default value]

##### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0426US0

#### P2229 / 108-3: Barometric pressure sensor error (High side)

##### Behaviour during malfunction (At high altitude):

- Insufficient output

##### Detection item:

- Sensor / ECU internal circuit short to +B

##### DTC set preconditions:

- Battery voltage is normal

##### DTC set parameter:

- Barometric pressure sensor voltage: 4.4 V or more

##### Engine warning light:

- ON

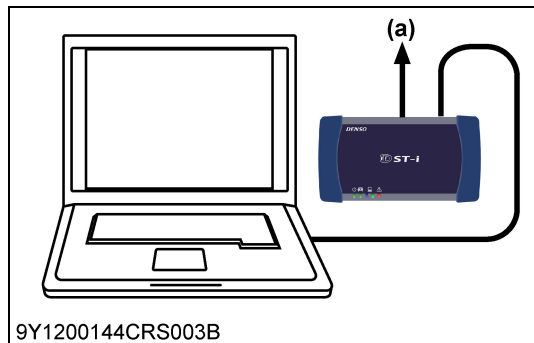
##### Limp home action by engine ECU (system action):

- 65 kPa (0.66 kgf/cm<sup>2</sup>, 9.4 psi) [default value]

##### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0427US0



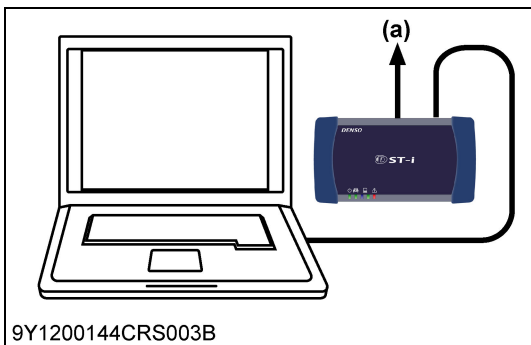
#### 1. Check the Atmospheric Pressure Signals

1. Place the key switch in the ON position, and check the "Atmospheric pressure" on the diagnosis tool data monitor.

Factory specification	Atmospheric pressure Actual atmospheric pressure (Approx. 100 kPa (1.02 kgf/cm <sup>2</sup> , 14.5 psi))
OK	Clear the DTC and check whether it is detected again or not.
	OK   Normal.
	NG   Replace the ECU.
NG	Go to "2. Check the DTC".

(a) CAN1 Connector

9Y1200174CRS0428US0



**2. Check the DTC**

1. Place the key switch to the OFF position first, then return it to the ON position again.
2. Clear the past DTCs, and check whether the same DTC (P2228 or P2229) is output again or not.

Factory specification	OK
<b>OK</b>	An electromagnetic interference (EMI) may have caused the temporary malfunction. There is no problem if the system has recovered.
<b>NG</b>	Faulty atmospheric pressure sensor → Replace the engine ECU.

(a) **CAN1 Connector**

9Y1200174CRS0429US0

## **(51) EGR (DC Motor) Abnormality (DTC P2413 / 523575-7, P2414 / 523576-2, P2415 / 523577-2)**

### **P2413 / 523575-7: EGR actuator valve stuck**

#### **Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- EGR actuator valve stuck

#### **DTC set preconditions:**

- Battery voltage is normal
- No DTC of U0077 "CAN1 Bus off"
- EGR control line is normal

#### **DTC set parameter:**

- EGR actuator valve stuck error signal received via CAN

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition EGR stop

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0430US0

### **P2414 / 523576-2: EGR (DC motor) overheat**

#### **Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

#### **Detection item:**

- EGR (DC motor) overheat

#### **DTC set preconditions:**

- Battery voltage is normal
- No DTC of U0077 "CAN1 Bus off"
- EGR control line is normal

#### **DTC set parameter:**

- EGR (DC motor) temperature error signal (thermistor: 125 °C (257 °F) or more) received via CAN

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0431US0

**P2415 / 523577-2: EGR (DC motor) temperature sensor failure**

**Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- EGR (DC motor) temperature sensor failure

**DTC set preconditions:**

- Battery voltage is normal
- No DTC of U0077 "CAN1 Bus off"
- EGR control line is normal

**DTC set parameter:**

- EGR (DC motor) temperature sensor error signal received via CAN

**Engine warning light:**

- ON

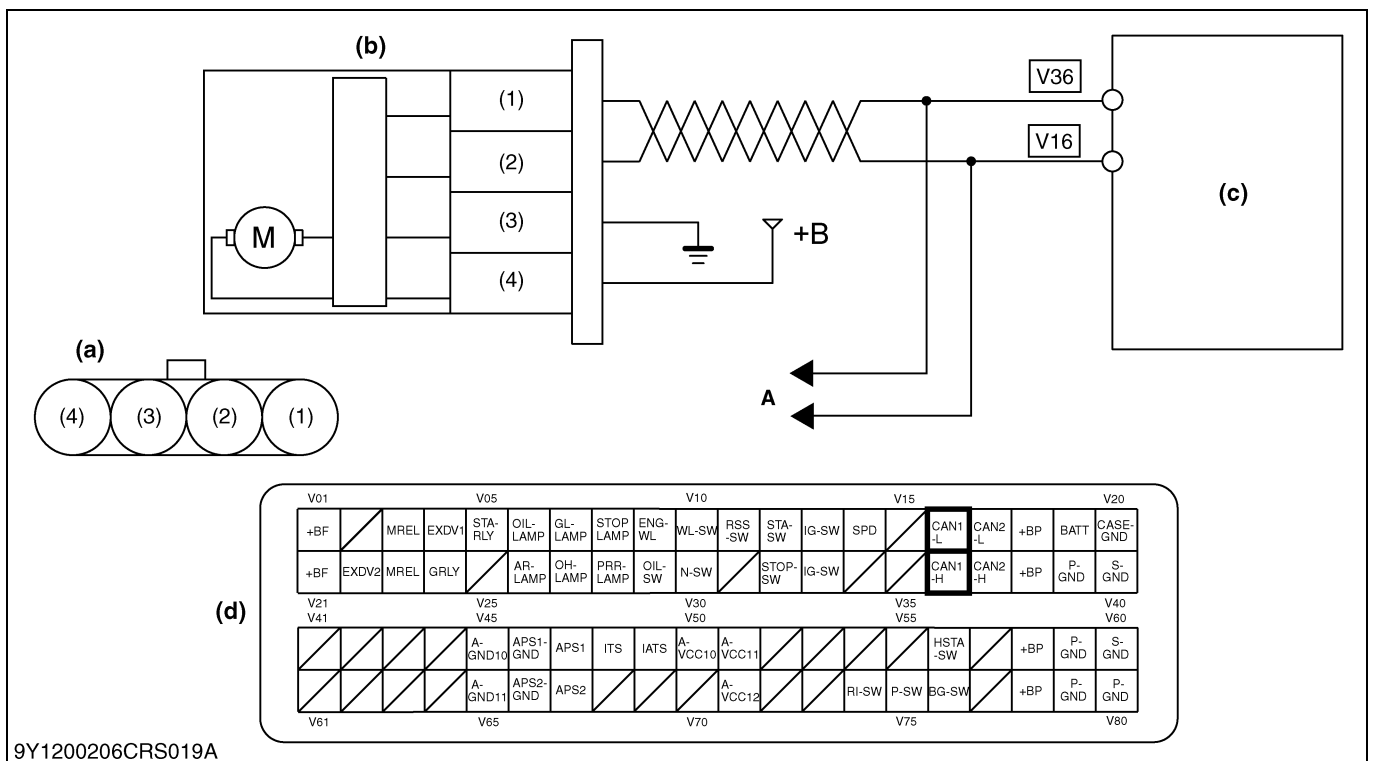
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0432US0



9Y1200206CRS019A

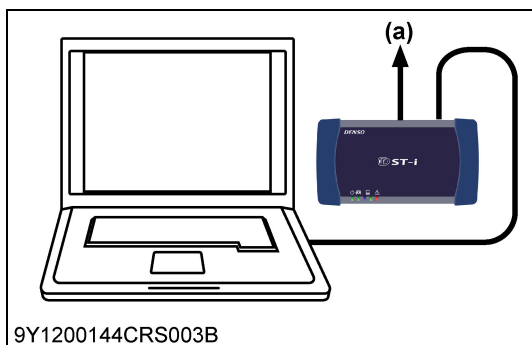
- (1) Terminal CAN-H
- (2) Terminal CAN-L

- (3) Terminal Ground
- (4) Terminal Power

- (a) Terminal Layout
- (b) EGR Valve Assembly
- (c) Engine ECU

- (d) ECU Connector 2 (Machine Side)
- A: To Diagnosis Tool

9Y1200206CRS0105US0



### 1. DTC Judgment

1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Place the key switch in the ON position, check whether the DTC is output or not.
3. Check the DTC again after starting up the engine with the coolant temperature over 65 °C (149 °F).

Factory specification	DTC must not be output.
-----------------------	-------------------------

<b>OK</b>	Normal.
<b>NG</b>	Replace the EGR assembly.

(a) **CAN1 Connector**

9Y1200174CRS0514US0

## **(52) Exhaust Gas Temperature Sensor 2 (T2) Abnormality (DTC P242C / 3246-4, P242D / 3246-3)**

**P242C / 3246-4: Exhaust gas temperature sensor 2 (T2) abnormality (Low side)**

**Behaviour during malfunction:**

- None

**Detection item:**

- Sensor / Harness short to ground

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter:**

- DPF outlet temperature sensor (T2) voltage: 0.08 V or less

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- 0 °C (32 °F) [default value]
- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0433US0

**P242D / 3246-3: Exhaust gas temperature sensor 2 (T2) abnormality (High side)**

**Behaviour during malfunction:**

- None

**Detection item:**

- Sensor / Harness open circuit and short to +B

**DTC set preconditions:**

- Battery voltage is normal
- Coolant temperature is 65 °C (149 °F) or more: continues longer than 10 min. 100 °C (212 °F) ≤ T0 ≤ 800 °C (1472 °F): continues longer than 10 sec. or 100 °C (212 °F) ≤ T1 ≤ 800 °C (1472 °F): continues longer than 10 sec.

**DTC set parameter:**

- DPF outlet temperature sensor (T2) voltage: 4.92 V or more

**Engine warning light:**

- ON

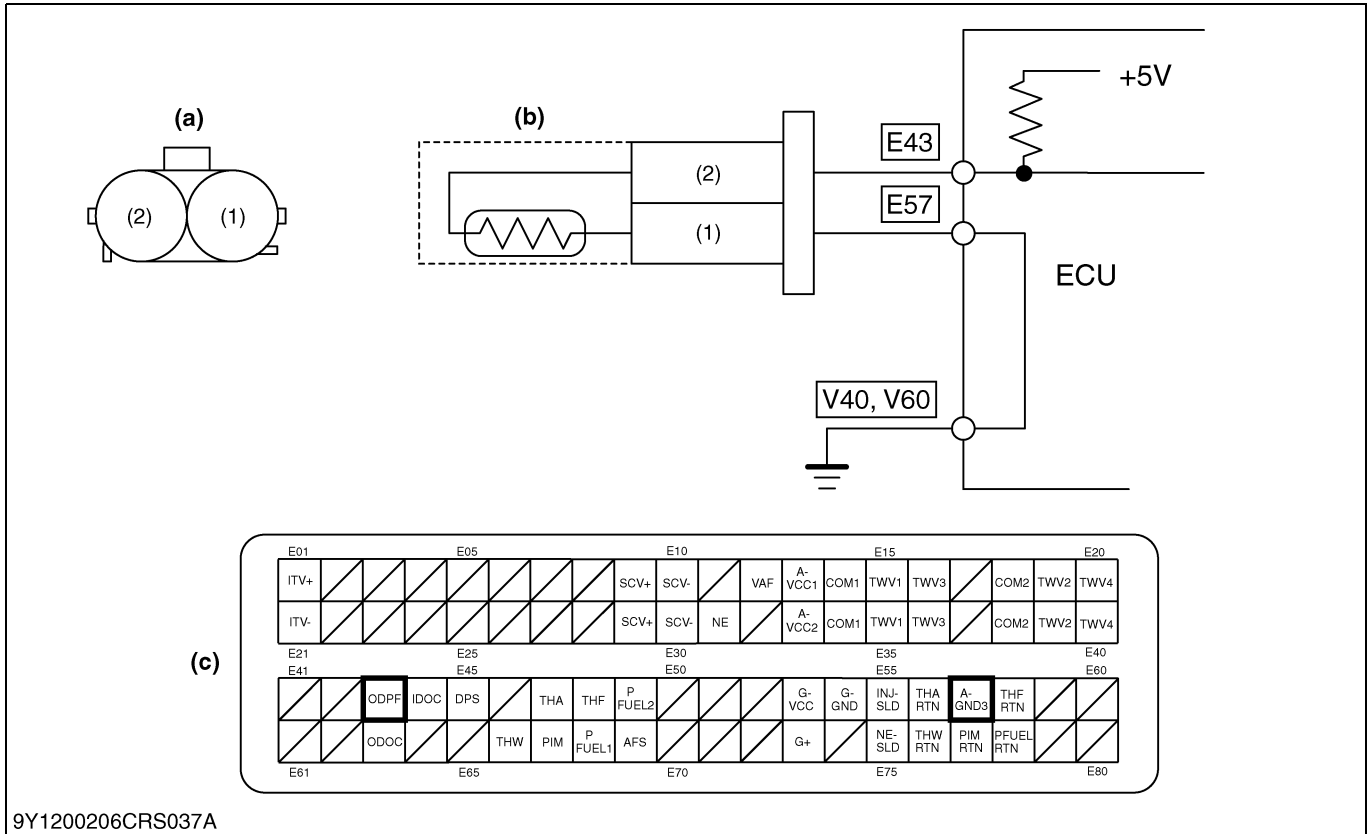
**Limp home action by engine ECU (system action):**

- 0 °C (32 °F) [default value]
- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Recovers when the key switch is OFF

9Y1200174CRS0434US0

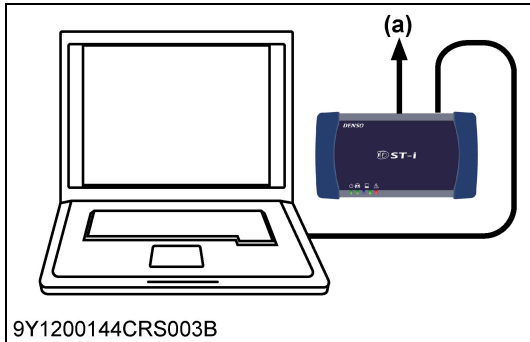


9Y1200206CRS037A

(1) Terminal A-GND3      (2) Terminal ODPF      (a) Terminal Layout      (c) ECU Connector 1 (Engine Side)

(b) Exhaust Gas Temperature Sensor 2 (T2)

9Y1200206CRS0157US0



9Y1200144CRS003B

**1. Check the Exhaust Gas Temperature Sensor Signals**

- Place the key switch in the ON position, and check the "Exhaust gas temperature" and "Exhaust gas temperature sensor output voltage" on the diagnosis tool data monitor.

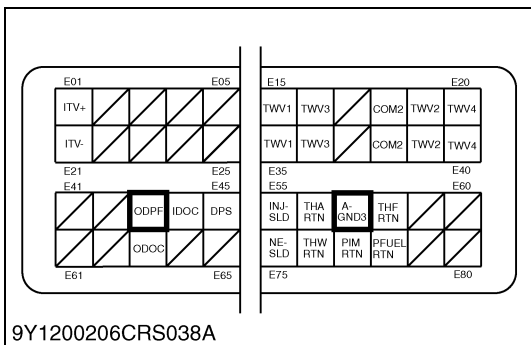
Factory specification		
Actual exhaust gas temperature	Exhaust gas temperature	Output voltage
100 °C (212 °F)	100 °C (212 °F)	Approx. 4.4 V
150 °C (302 °F)	150 °C (302 °F)	Approx. 3.7 V
200 °C (392 °F)	200 °C (392 °F)	Approx. 3.0 V
250 °C (482 °F)	250 °C (482 °F)	Approx. 2.3 V

<b>OK</b>	Clear the DTC and check whether it is output again or not.	
	<b>OK</b>	Normal.
	<b>NG</b>	Replace the ECU.
<b>NG</b>	Go to "2. Measure the Resistance Between Terminals".	

(a) CAN1 Connector

9Y1200174CRS0516US0





9Y1200206CRS038A

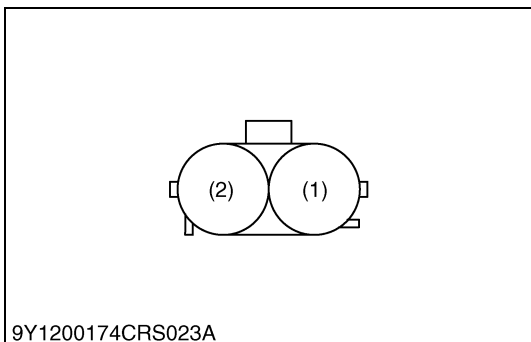
**2. Measure the Resistance Between Terminals**

- Place the key switch in the OFF position, unplug the ECU wiring harness connector from the socket, and measure the resistance between terminals E43 and E57 of the connector.

Factory specification	
Temperature	Resistance
100 °C (212 °F)	Approx. 18.3 kΩ
150 °C (302 °F)	Approx. 7.88 kΩ
200 °C (392 °F)	Approx. 4.00 kΩ
250 °C (482 °F)	Approx. 2.30 kΩ

<b>OK</b>	Go to "4. Measure the ECU Terminal Voltage".
<b>NG</b>	Go to "3. Check the Sensor".

9Y1200206CRS0158US0



9Y1200174CRS023A

**3. Check the Sensor**

- Turn the key switch OFF, remove the connector from the sensor side and measure the resistance between the terminals on the sensor side.

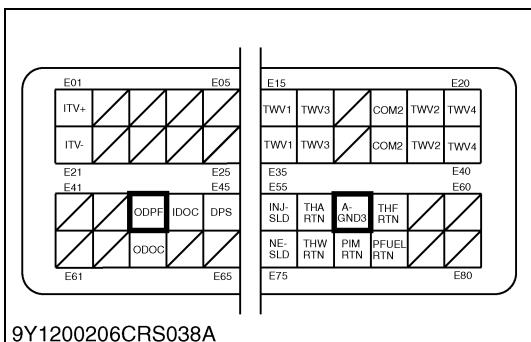
Factory specification	
Temperature	Resistance
100 °C (212 °F)	Approx. 18.3 kΩ
150 °C (302 °F)	Approx. 7.88 kΩ
200 °C (392 °F)	Approx. 4.00 kΩ
250 °C (482 °F)	Approx. 2.30 kΩ

<b>OK</b>	Wiring harness open circuit or connector fault → Check and repair.
<b>NG</b>	Exhaust gas temperature sensor fault → Replace the exhaust gas temperature sensor 2 (T2).

(1) Terminal A-GND3

(1) Terminal ODPF

9Y1200174CRS0532US0



9Y1200206CRS038A

**4. Measure the ECU Terminal Voltage**

- Plug the ECU wiring harness connector into socket again, unplug the sensor connector, and measure the voltage between ECU terminals E43 and E57 at the ECU side.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	The ECU connector is faulty or its wiring harness is shorted.
<b>NG</b>	Confirm by using other sensors that there is no ground short malfunction before replacing the ECU.

9Y1200206CRS0159US0

## **(53) Differential Pressure Sensor 1 Abnormality (DTC P2454 / 3251-4, P2455 / 3251-3)**

### **P2454 / 3251-4: Differential pressure sensor 1 abnormality (Low side)**

#### **Behaviour during malfunction:**

- None

#### **Detection item:**

- Sensor / Harness short to ground

#### **DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC# is normal
- No ST signal

#### **DTC set parameter:**

- DPF differential pressure sensor voltage: 0.21 V or less

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- 0 kPa (0.0 kgf/cm<sup>2</sup>, 0.0 psi) [default value]
- Output limitation: Approximately 75 % of normal condition

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0435US0

### **P2455 / 3251-3: Differential pressure sensor 1 abnormality (High side)**

#### **Behaviour during malfunction:**

- None

#### **Detection item:**

- Sensor / Harness open circuit and short to +B

#### **DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC# is normal
- No ST signal

#### **DTC set parameter:**

- DPF differential pressure sensor voltage: 4.7 V or more

#### **Engine warning light:**

- ON

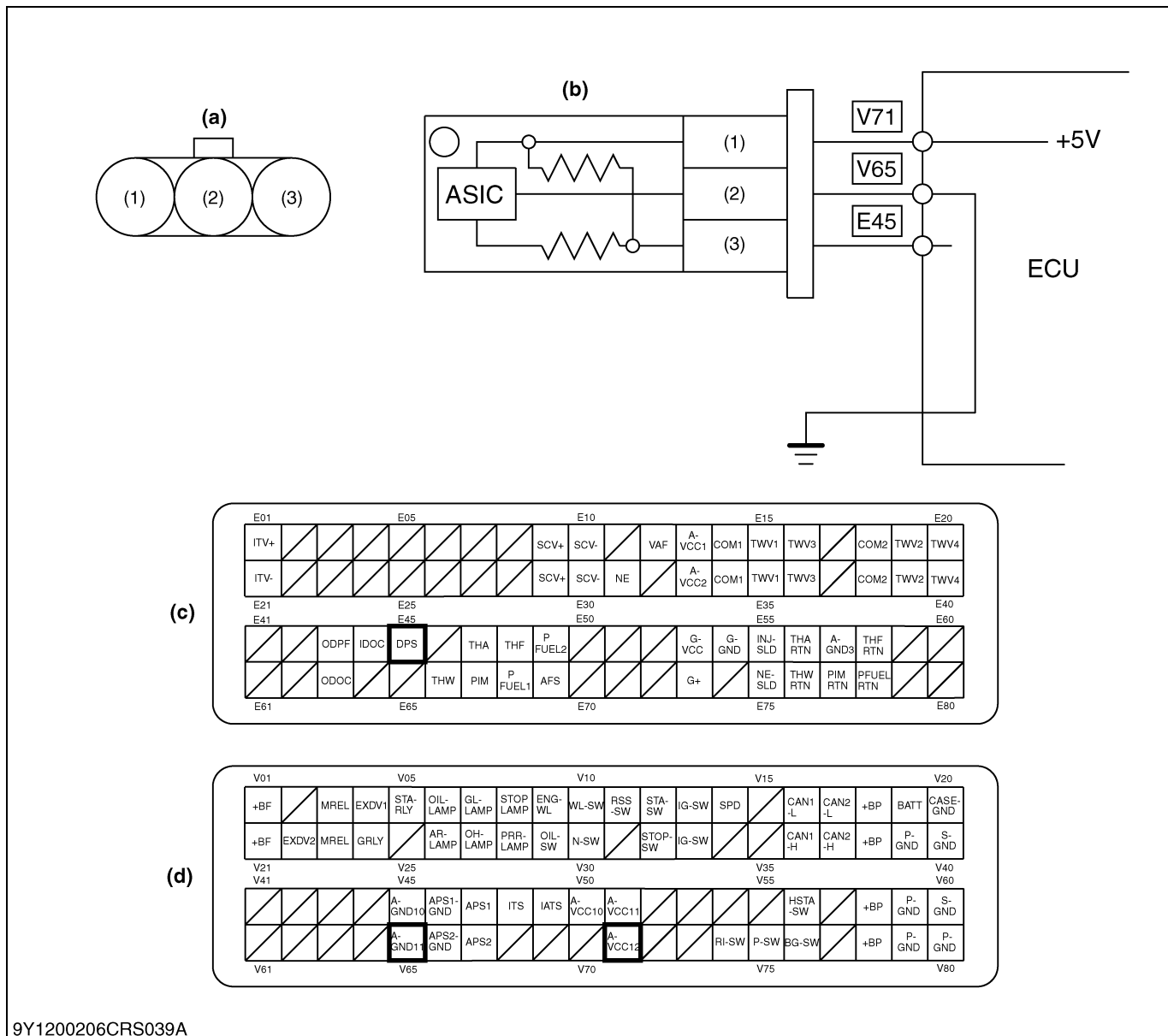
#### **Limp home action by engine ECU (system action):**

- 0 kPa (0.0 kgf/cm<sup>2</sup>, 0.0 psi) [default value]
- Output limitation: Approximately 75 % of normal condition

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0436US0



9Y1200206CRS039A

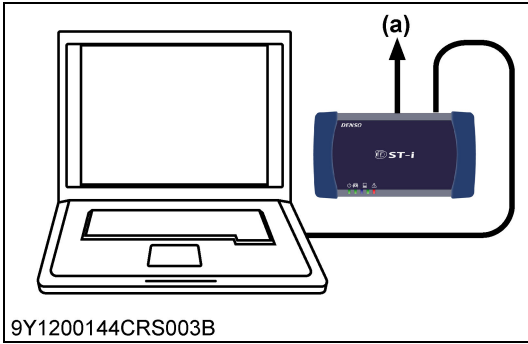
- (1) Terminal A-VCC12
- (2) Terminal A-GND11

- (3) Terminal DPS

- (a) Terminal Layout
- (b) Differential Pressure Sensor

- (c) ECU Connector 1 (Engine Side)
- (d) ECU Connector 2 (Machine Side)

9Y1200206CRS0160US0



**1. Check the Differential Pressure Signals**

- Place the key switch in the OFF position, attach the diagnosis tool to the CAN1 connector, and return the key switch to the ON position again. Then, check the "Differential pressure" and "Differential pressure sensor output voltage" on the diagnosis tool data monitor.

Factory specification		
Engine state	Actual differential pressure	Output voltage
Key switch is ON	Approx. 0 Pa (0 kgf/cm <sup>2</sup> , 0 psi)	Approx. 0.7 V

<b>OK</b>	Clear the DTC and check whether it is output again or not.	
	<b>OK</b>	Normal.
	<b>NG</b>	Replace the ECU.
<b>NG</b>	Go to "2. Measure the ECU Terminal Voltage".	

**(a) CAN1 Connector**

9Y1200174CRS0535US0

**2. Measure the ECU Terminal Voltage**

- Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals E45 and V71.

Factory specification	
Engine state	Output voltage
Key switch ON	Approx. 0.7 V

<b>OK</b>	Check the harness connectors and ECU pins.	
	<b>OK</b>	Faulty ECU → Replace.
	<b>NG</b>	Repair or replace the wiring harness, or replace the ECU.
<b>NG</b>	Go to "3. Measure the Voltage Between Differential Pressure Sensor Terminals".	

**(a) ECU Connector 1 (Engine Side)**

**(b) ECU Connector 2 (Machine Side)**

9Y1200206CRS0161US0

**3. Measure the Voltage Between Differential Pressure Sensor Terminals**

- Place the key switch in the ON position, and measure the voltage between terminals (2) and (3) of the differential pressure sensor at the wiring harness side.

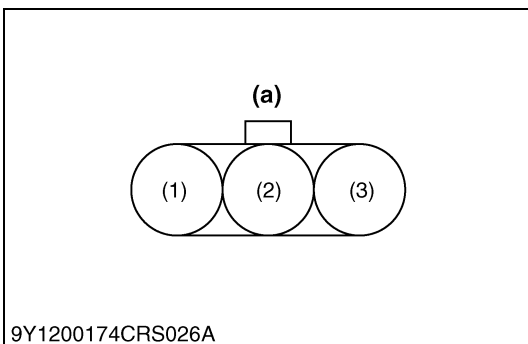
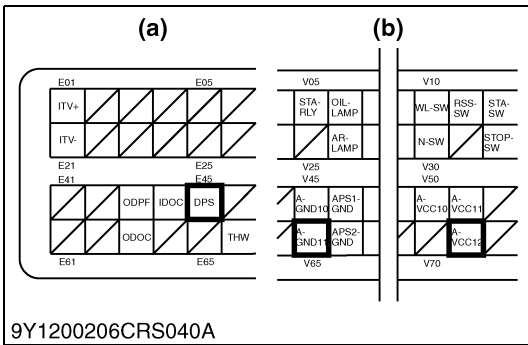
Factory specification	
Engine state	Output voltage
Key switch ON	Approx. 0.7 V

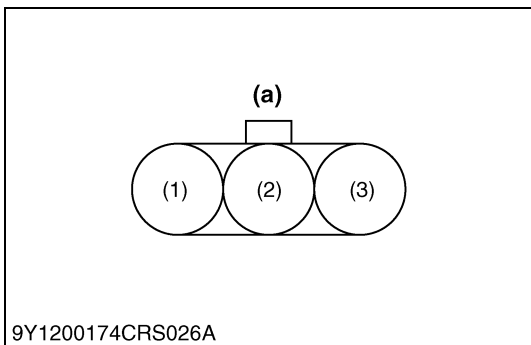
<b>OK</b>	Check the wiring harness (between ECU terminal E45 and sensor terminal (3)). → Repair the faulty area.
<b>NG</b>	Go to "4. Measure the Voltage Between Differential Pressure Sensor Terminals".

- (1) Terminal A-VCC12
- (2) Terminal A-GND11
- (3) Terminal DPS

**(a) Differential Pressure Sensor Connector**

9Y1200174CRS0537US0





**4. Measure the Voltage Between Differential Pressure Sensor Terminals**

1. Set the key switch to the OFF position, and unplug the differential pressure sensor connector from the socket.
2. Place the key switch in the ON position, and measure the voltage between terminals (1) and (2) of the differential pressure sensor connector (at the wiring harness side).

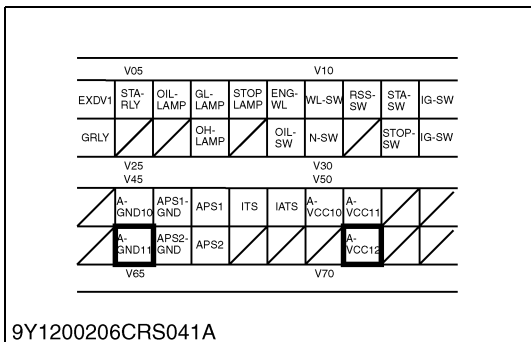
Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Check the wiring harness connector and sensor pins.	
	<b>OK</b>	Faulty differential pressure sensor → Replace.
	<b>NG</b>	1. Repair or replace the wiring harness. 2. Replace the differential pressure sensor.
<b>NG</b>	Go to "5. Measure the ECU Terminal Voltage".	

- (1) Terminal A-VCC12
- (2) Terminal A-GND11
- (3) Terminal DPS

**(a) Differential Pressure Sensor Connector**

9Y1200174CRS0538US0



**5. Measure the ECU Terminal Voltage**

1. Move the key switch from the OFF to the ON position, and measure the voltage between ECU terminals V65 and V71.

Factory specification	Approx. 5 V
-----------------------	-------------

<b>OK</b>	Check the harness connectors and ECU pins.	
	<b>OK</b>	Faulty ECU → Replace.
	<b>NG</b>	Repair or replace the wiring harness, or replace the ECU.
<b>NG</b>	Check the wiring harness (between ECU terminal V65 and sensor terminal (2) and between ECU terminal V71 and sensor terminal (1)). → Repair the faulty area.	

**NOTE**

- Check the pipe between diesel particulate filter (DPF) and sensor, When it is damaged, the differential pressure can not reach the sensor.

9Y1200206CRS0162US0

## **(54) Intake Throttle Lift Sensor Abnormality (DTC P2621 / 523583-4, P2622 / 523582-3)**

### **P2621 / 523583-4: Intake throttle lift sensor (Low side)**

#### **Behaviour during malfunction:**

- None

#### **Detection item:**

- Intake throttle lift sensor low

#### **DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC# is normal

#### **DTC set parameter:**

- Intake throttle lift sensor voltage: 0.1 V or less

#### **Engine warning light:**

- ON

#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- Intake throttle 100 % open

#### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0437US0

### **P2622 / 523582-3: Intake throttle lift sensor (High side)**

#### **Behaviour during malfunction:**

- None

#### **Detection item:**

- Intake throttle lift sensor high

#### **DTC set preconditions:**

- Battery voltage is normal
- Sensor supply voltage VCC# is normal

#### **DTC set parameter:**

- Intake throttle lift sensor voltage: 4.89 V or more

#### **Engine warning light:**

- ON

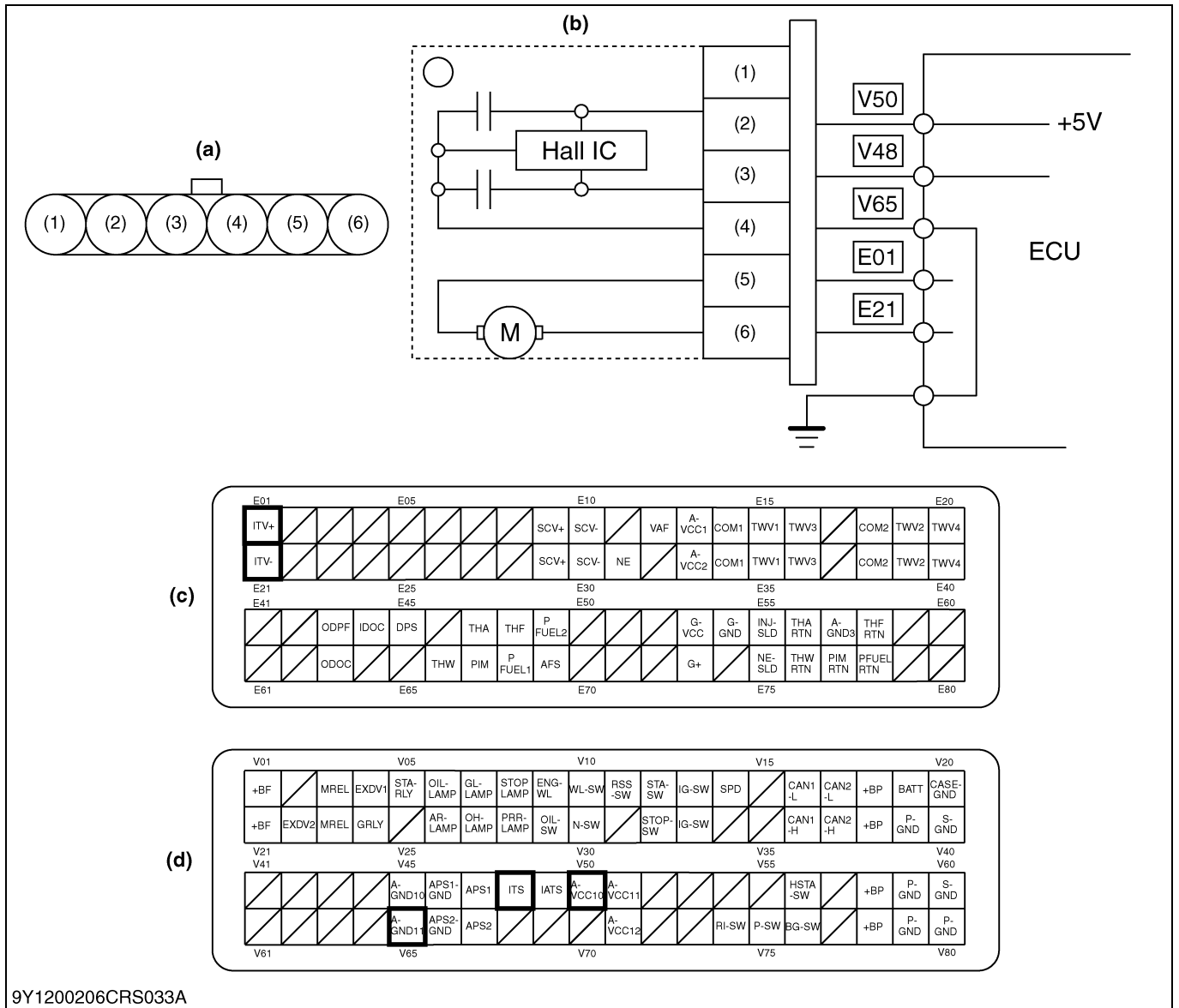
#### **Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- Intake throttle 100 % open

#### **Recovery from error:**

- Key switch turn OFF

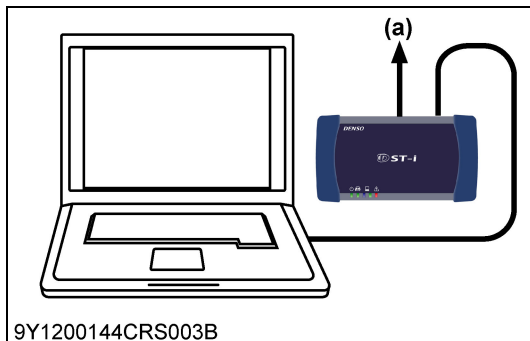
9Y1200174CRS0438US0



9Y1200206CRS033A

- (1) No Connection
- (2) Terminal Power (+5 V)
- (3) Terminal ITS (Output)
- (4) Terminal Ground
- (5) Terminal ITV+
- (6) Terminal ITV-
- (a) Terminal Layout**
- (b) Intake Throttle Valve**
- (c) ECU Connector 1 (Engine Side)**
- (d) ECU Connector 2 (Machine Side)**

9Y1200206CRS0136US0



9Y1200144CRS003B

**1. Check the Intake Throttle Signal**

1. After operating the engine, perform an active test. Monitor the "Actual intake throttle valve opening" and "Intake throttle opening output voltage", and check the values. **\* For details, refer to the active test section.**
2. Clear the DTC and check whether it is output again or not.

Factory specification	No DTC is output.
<b>OK</b>	Normal.
<b>NG</b>	Replace the intake throttle assembly.

**(a) CAN1 Connector**

9Y1200174CRS0528US0

**(55) Emission Deterioration (DTC P3001 / 3252-0)****Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- DOC is heated up due to unburned fuel

**DTC set preconditions:**

- Not in the Regeneration mode
- Coolant temperature is 65 °C (149 °F) or more: continues longer than 5 min

**DTC set parameter:**

- T1 – T0 ≥ 250 °C (482 °F)

**Engine warning light:**

- ON

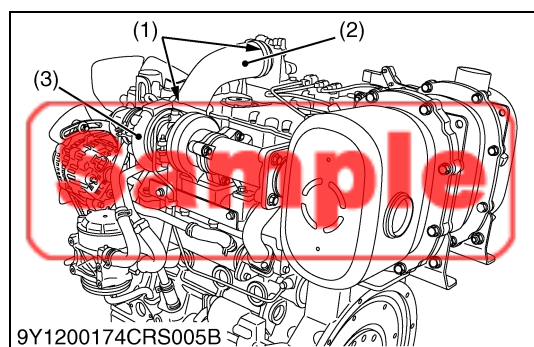
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0439US0

**1. Check the Air Intake System**

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

**NOTE**

- Check the clogging condition of the air cleaner. If it is very dirty, replace the new one.
- Check if the suction hose of the turbo blower does not come off. If the hose comes off, install it.
- Check the suction path for leaks. (Suction path joints, suction pipes, hoses)
- Check the installation of all exhaust gas temperature sensors (T0, T1 and T2).
- Check the engine oil level.
- Check the engine coolant level.
- Check whether turbo has abnormality. (sound and externals)

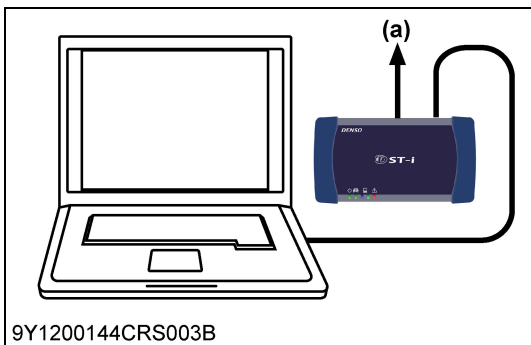
<b>OK</b>	Go to "2. Check the DTC".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

- (1) Hose Clamp  
(2) Hose

- (3) Turbocharger

9Y1200206CRS0042US0





**2. Check the DTC**

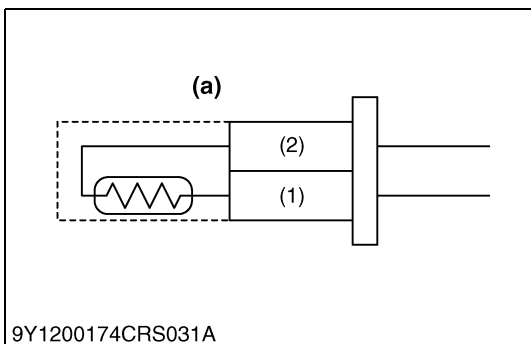
1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Turn the key switch to the ON position and select the "Exhaust Gas Temperature sensor 0", "Exhaust gas temperature sensor 1" and "Exhaust gas temperature sensor 2" on the data monitor.function.
3. Check whether the DTC is output or not after starting up the engine by monitoring the data signals.

Factory specification	No DTC is output.
-----------------------	-------------------

<b>OK</b>	Normal.
<b>NG</b>	Go to "3. Check the Exhaust Gas Temperature Sensor".

(a) CAN1 Connector

9Y1200174CRS0549US0



**3. Check the Exhaust Gas Temperature Sensors**

1. Check the exhaust gas temperature sensors (T0, T1 and T2).

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the exhaust gas temperature sensor or engine combustion main parts. (Follow the diagnostic procedure of items P0543, P0546 and P242C)

- (1) Terminal A-GND3
- (2) Terminal IDOC, ODOC or ODPF

(a) Exhaust Gas Temperature Sensor (T0, T1 and T2)

9Y1200174CRS0550US0

## (56) Exhaust Gas Temperature Sensor 0: Emergency High (DTC P3002 / 4765-0)

### Behaviour during malfunction:

- Engine stops
- Inhibit cranking until down to 300 °C (572 °F)

### Detection item:

- DOC inlet temperature (T0) high

### DTC set preconditions:

- Exhaust gas temperature sensor T0, T1 and T2 are normal
- Battery voltage is normal

### DTC set parameter:

- DOC inlet temperature (T0): 700 °C (1292 °F) or more

### Engine warning light:

- ON

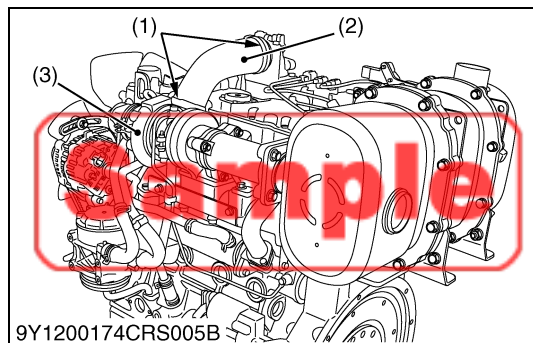
### Limp home action by engine ECU (system action):

- Stop injection (Q = 0 mm<sup>3</sup>/st)
- Engine stop
- Inhibit starter relay activation until Exhaust Gas Temperature reduces down to 300 °C (572 °F)

### Recovery from error:

- Under 300 °C (572 °F) & key switch turn OFF

9Y1200174CRS0440US0



### 1. Check the Air Intake System

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

#### ■ IMPORTANT

- If the two errors occur from "Emergency exhaust gas temperature sensor T0 high", "Emergency exhaust gas temperature sensor T1 high", and "Emergency exhaust gas temperature sensor T2 high" at the same time, check the exhaust gas temperature starting from a bigger number.

#### ■ NOTE

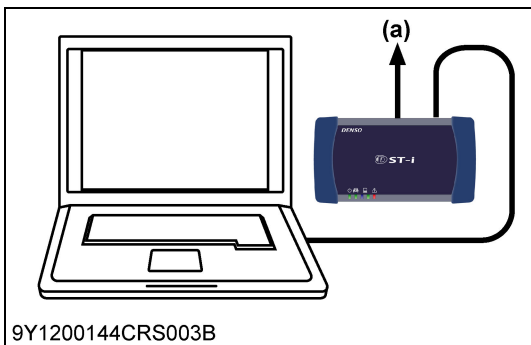
- Check the clogging condition of the air cleaner. If it is very dirty, replace the new one.
- Check if the suction hose of the turbo blower does not come off. If the hose comes off, install it.
- Check the suction path for leaks. (Suction path joints, suction pipes, hoses)
- Check the clogging condition of the fuel filter. If it is very dirty, replace the new one.
- Check the installation of all exhaust gas temperature sensors (T0, T1 and T2).
- Check the engine oil level.
- Check the engine coolant level.

OK	Go to "2. Check the Exhaust Gas Temperature".
NG	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

(1) Hose Clamp  
(2) Hose

(3) Turbocharger

9Y1200206CRS0043US0



**2. Check the Exhaust Gas Temperature**

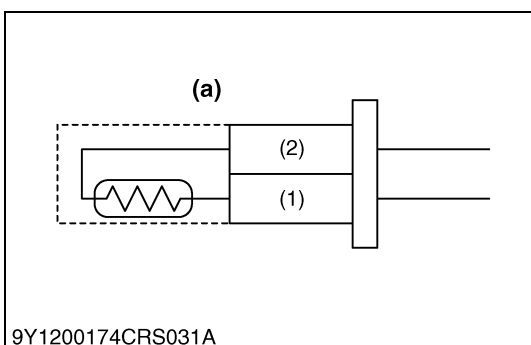
1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Turn the key switch to the ON position and select the "Exhaust gas temperature Sensor 0", "Exhaust gas temperature Sensor 1" and "Exhaust gas temperature Sensor 2" on the data monitor function.
3. If the exhaust gas temperature is above 300 °C (572 °F), wait till the temperature decreases below 300 °C (572 °F).

Factory specification	The actual exhaust gas temperature and monitoring exhaust gas temperature should be approximately the same.
-----------------------	---

<b>OK</b>	Go to "4. Check the DTC".
<b>NG</b>	Go to "3. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)".

(a) CAN1 Connector

9Y1200174CRS0552US0



**3. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)**

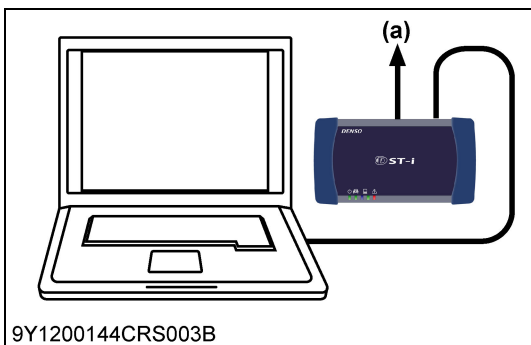
1. Check the exhaust gas temperature sensors (T0, T1 and T2).

<b>OK</b>	Go to "4. Check the DTC".
<b>NG</b>	Repair or replace the exhaust gas temperature sensor or engine combustion main parts. (Follow the diagnostic procedure of items P0543, P0546 and P242C)

- (1) Terminal A-GND3
- (2) Terminal IDOC, ODOC or ODPF

(a) Exhaust Gas Temperature Sensor (T0, T1 and T2)

9Y1200174CRS0553US0



**4. Check the DTC**

1. Check the engine noise and vibration after starting up the engine.  
Check whether turbo has abnormality. (sound and externals)
2. Check whether the other DTC is output or not by operating the engine in the normal condition.
3. If it is OK, restart and operate the engine for 10 minutes with the engine in the no-load maximum speed status.  
Check whether the DTC is output or not.

Factory specification	No DTC is output.
-----------------------	-------------------

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the exhaust gas temperature sensor or engine combustion main parts. (Follow the diagnostic procedure of items P0543, P0546 and P242C)

(a) CAN1 Connector

9Y1200174CRS0554US0

## (57) Exhaust Gas Temperature Sensor 1: Emergency High (DTC P3003 / 3242-0)

### Behaviour during malfunction:

- Engine stops
- Inhibit cranking until down to 300 °C (572 °F)

### Detection item:

- DPF inlet temperature (T1) high

### DTC set preconditions:

- Exhaust gas temperature sensor T0, T1 and T2 are normal
- Battery voltage is normal

### DTC set parameter:

- DPF inlet temperature (T1): 715 °C (1319 °F) or more

### Engine warning light:

- ON

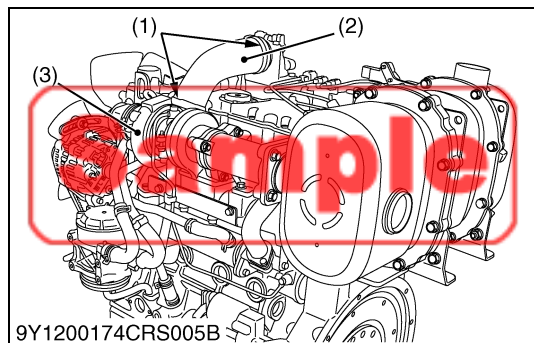
### Limp home action by engine ECU (system action):

- Stop injection (Q = 0 mm<sup>3</sup>/st)
- Engine stop
- Inhibit starter relay activation until Exhaust Gas Temperature reduces down to 300 °C (572 °F)

### Recovery from error:

- Under 300 °C (572 °F) & key switch turn OFF

9Y1200174CRS0441US0



### 1. Check the Air Intake System

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

#### ■ IMPORTANT

- If the two errors occur from "Emergency exhaust gas temperature sensor T0 high", "Emergency exhaust gas temperature sensor T1 high", and "Emergency exhaust gas temperature sensor T2 high" at the same time, check the exhaust gas temperature starting from a bigger number.

#### ■ NOTE

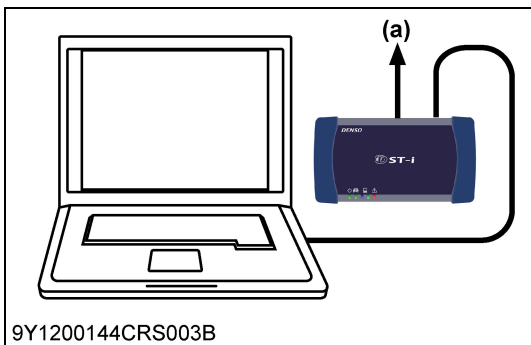
- Check the clogging condition of the air cleaner. If it is very dirty, replace the new one.
- Check if the suction hose of the turbo blower does not come off. If the hose comes off, install it.
- Check the suction path for leaks. (Suction path joints, suction pipes, hoses)
- Check the clogging condition of the fuel filter. If it is very dirty, replace the new one.
- Check the installation of all exhaust gas temperature sensors (T0, T1 and T2).
- Check the engine oil level.
- Check the engine coolant level.

<b>OK</b>	Go to "2. Check the Exhaust Gas Temperature".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

- (1) Hose Clamp  
(2) Hose

- (3) Turbocharger

9Y1200206CRS0043US0



**2. Check the Exhaust Gas Temperature**

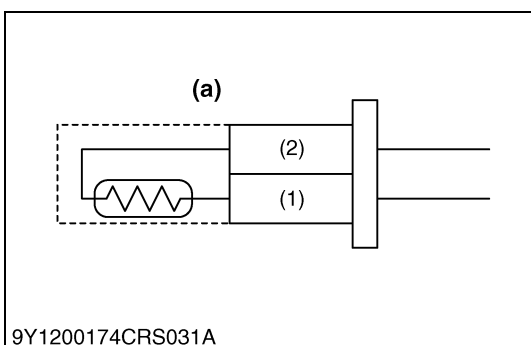
1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Turn the key switch to the ON position and select the "Exhaust Gas Temperature Sensor 0", "Exhaust Gas Temperature Sensor 1" and "Exhaust Gas Temperature Sensor 2" on the data monitor function.
3. If the exhaust gas temperature is above 300 °C (572 °F), wait till the temperature decreases below 300 °C (572 °F).

Factory specification	The actual exhaust gas temperature and monitoring exhaust gas temperature should be approximately the same.
-----------------------	---

<b>OK</b>	Go to "4. Check the DTC".
<b>NG</b>	Go to "3. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)".

(a) CAN1 Connector

9Y1200174CRS0556US0



**3. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)**

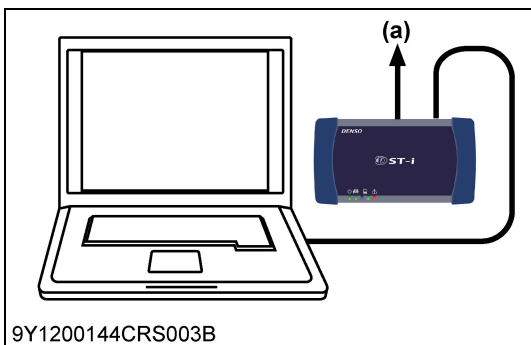
1. Check the exhaust gas temperature sensors (T0, T1 and T2).

<b>OK</b>	Go to "4. Check the DTC".
<b>NG</b>	Repair or replace the exhaust gas temperature sensor or engine combustion main parts. (Follow the diagnostic procedure of items P0543, P0546 and P242C)

- (1) Terminal A-GND3
- (2) Terminal IDOC, ODOC or ODPF

(a) Exhaust Gas Temperature Sensor (T0, T1 and T2)

9Y1200174CRS0557US0



**4. Check the DTC**

1. Check the engine noise and vibration after starting up the engine. Check whether turbo has abnormality. (sound and externals)
2. Check whether the other DTC is output or not by operating the engine in the normal condition.
3. If it is OK, restart and operate the engine for 10 minutes with the engine in the no-load maximum speed status. Check whether the DTC is output or not.

Factory specification	No DTC is output.
-----------------------	-------------------

<b>OK</b>	Normal.
<b>NG</b>	Replace the DPF assembly.

(a) CAN1 Connector

9Y1200174CRS0558US0

## (58) Exhaust Gas Temperature Sensor 2: Emergency High (DTC P3004 / 3246-0)

### Behaviour during malfunction:

- Engine stops
- Inhibit cranking until down to 300 °C (572 °F)

### Detection item:

- DPF outlet temperature (T2) high

### DTC set preconditions:

- Exhaust gas temperature sensor T0, T1 and T2 are normal
- Battery voltage is normal

### DTC set parameter:

- DPF outlet temperature (T2): 820 °C (1508 °F) or more

### Engine warning light:

- ON

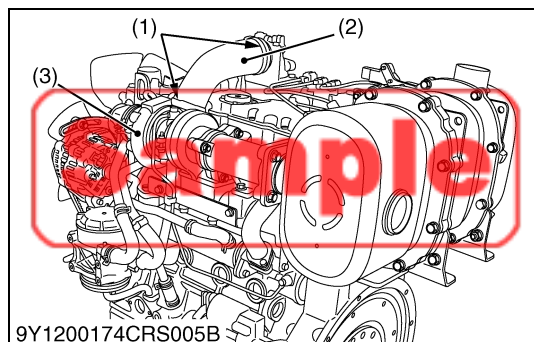
### Limp home action by engine ECU (system action):

- Stop injection (Q = 0 mm<sup>3</sup>/st)
- Engine stop
- EGR stop
- Intake throttle 0 % open (Close)
- Inhibit starter relay activation until exhaust gas temperature reduces down to 300 °C (572 °F)

### Recovery from error:

- Under 300 °C (572 °F) & key switch turn OFF

9Y1200174CRS0442US0



### 1. Check the Air Intake System

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

#### ■ IMPORTANT

- If the two errors occur from "Emergency exhaust gas temperature sensor T0 high", "Emergency exhaust gas temperature sensor T1 high", and "Emergency exhaust gas temperature sensor T2 high" at the same time, check the exhaust gas temperature starting from a bigger number.

#### ■ NOTE

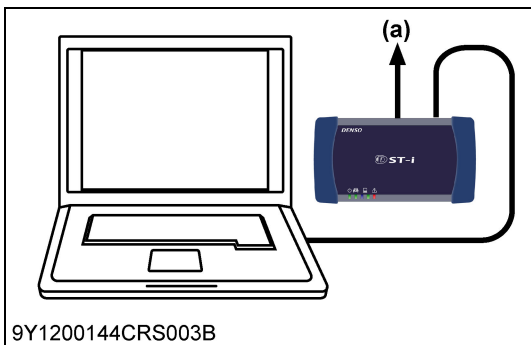
- Check the clogging condition of the air cleaner. If it is very dirty, replace the new one.
- Check if the suction hose of the turbo blower does not come off. If the hose comes off, install it.
- Check the suction path for leaks. (Suction path joints, suction pipes, hoses)
- Check the clogging condition of the fuel filter. If it is very dirty, replace the new one.
- Check the installation of all exhaust gas temperature sensors (T0, T1 and T2).
- Check the engine oil level.
- Check the engine coolant level.

<b>OK</b>	Go to "2. Check the Exhaust Gas Temperature".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

- (1) Hose Clamp  
(2) Hose

- (3) Turbocharger

9Y1200206CRS0043US0



**2. Check the Exhaust Gas Temperature**

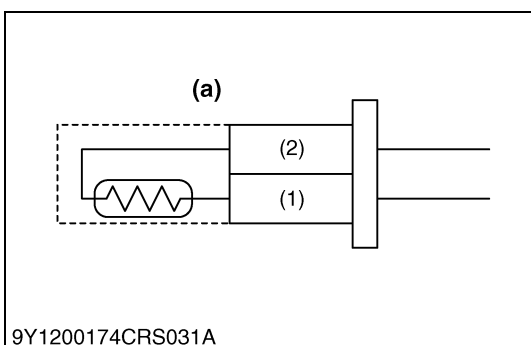
1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Turn the key switch to the ON position and select the "Exhaust Gas Temperature Sensor 0", "Exhaust Gas Temperature Sensor 1" and "Exhaust Gas Temperature Sensor 2" on the data monitor function.
3. If the exhaust gas temperature is above 300 °C (572 °F), wait till the temperature decreases below 300 °C (572 °F).

Factory specification	The actual exhaust gas temperature and monitoring exhaust gas temperature should be approximately the same.
-----------------------	---

<b>OK</b>	Go to "4. Check the DTC".
<b>NG</b>	Go to "3. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)".

(a) CAN1 Connector

9Y1200174CRS0560US0



**3. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)**

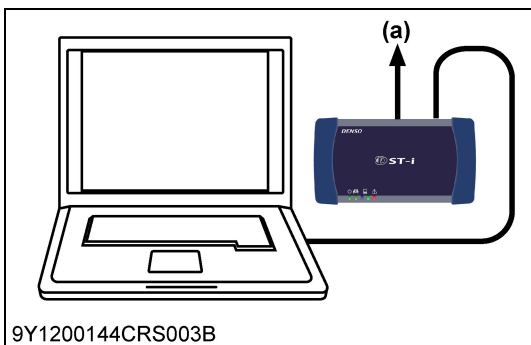
1. Check the exhaust gas temperature sensors (T0, T1 and T2).

<b>OK</b>	Go to "4. Check the DTC".
<b>NG</b>	Repair or replace the exhaust gas temperature sensor or engine combustion main parts. (Follow the diagnostic procedure of items P0543, P0546 and P242C)

- (1) Terminal A-GND3
- (2) Terminal IDOC, ODOC or ODPF

(a) Exhaust Gas Temperature Sensor (T0, T1 and T2)

9Y1200174CRS0561US0



**4. Check the DTC**

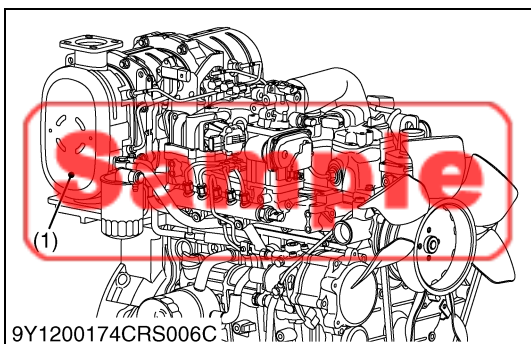
1. Check the engine noise and vibration after starting up the engine. Check whether turbo has abnormality. (sound and externals)
2. Check whether the other DTC is output or not by operating the engine in the normal condition.
3. If it is OK, restart and operate the engine for 10 minutes with the engine in the no-load maximum speed status. Check whether the DTC is output or not.

Factory specification	No DTC is output.
-----------------------	-------------------

<b>OK</b>	Normal.
<b>NG</b>	Go to "5. Check the DPF".

(a) CAN1 Connector

9Y1200174CRS0562US0



**5. Check the DPF**

1. Visually check if soot is not attached to the tail pipe which is connected to the DPF assembly.
2. Check whether the intake throttle opens completely after starting up the engine.
3. Check whether the coolant temperature is over 65 °C (149 °F) by operating the engine in the normal condition.

<b>OK</b>	Replace the ECU.
<b>NG</b>	Replace the DPF assembly.

- (1) DPF Assembly

9Y1200174CRS0563US0

**(59) Excessive PM3 (DTC P3006 / 3701-15)****Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- PM accumulation level3

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter:**

- PM accumulation more than trigger level  
Regeneration level = 3

**Engine warning light:**

- ON

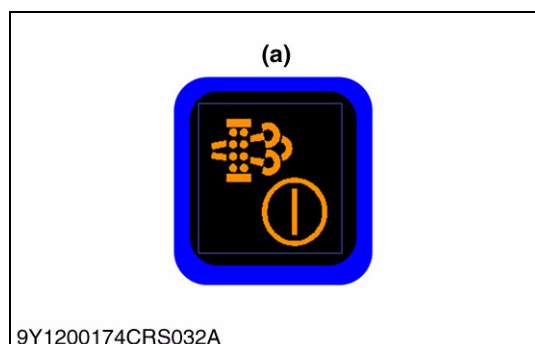
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0443US0

**1. DPF Manual Regeneration**

1. Start DPF Manual Regeneration immediately.

**■ NOTE**

- This DTC means the warning to urge to start regeneration rather than error. (Basically, Service Call is not necessary.)
- Followings are potential causes.
  - A low load operation has been continuing.
  - An engine is often left idling.
  - A short time operation below 30 minutes has been continuing.

- (a) DPF Manual Regeneration Request Button

9Y1200174CRS0564US0



**(60) Excessive PM4 (DTC P3007 / 3701-16)****Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- PM accumulation level4

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter:**

- PM accumulation more than trigger level  
Regeneration level = 4

**Engine warning light:**

- ON

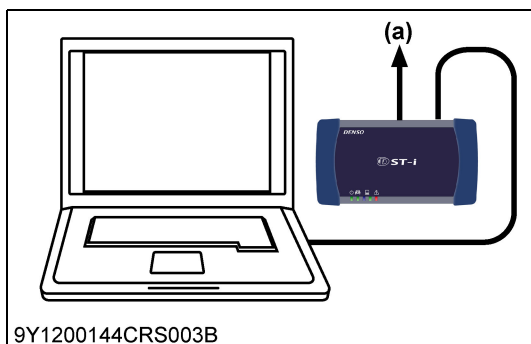
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0444US0



9Y1200144CRS003B

**1. DPF Manual Regeneration Request Function**

1. Perform the diagnosis tool active test ("DPF Manual Regeneration").

**■ NOTE**

- Followings are potential causes.
  - A manual regeneration has not been carried out. Start DPF manual regeneration immediately when the manual regeneration warning light comes ON.

(a) CAN1 Connector

9Y1200174CRS0565US0

**(61) Excessive PM5 (DTC P3008 / 3701-0)****Behaviour during malfunction:**

- Insufficient output

**Detection item:**

- PM accumulation level5

**DTC set preconditions:**

- Battery voltage is normal

**DTC set parameter:**

- PM accumulation more than trigger level  
Regeneration level = 5

**Engine warning light:**

- ON

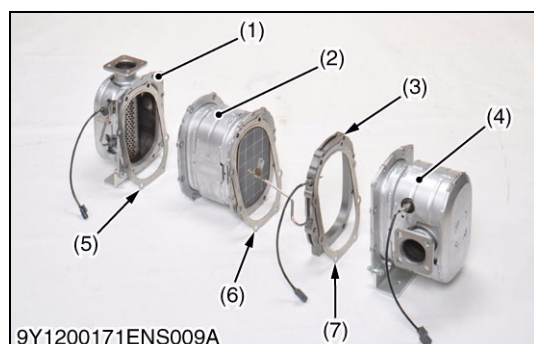
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 50 % of normal condition

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0445US0

**1. Replace of DPF**

1. Replace the DPF.

**■ NOTE**

- Followings are potential causes.  
– A manual regeneration has not been carried out.

- (1) DPF Outlet Body
- (2) DPF Filter Comp
- (3) DPF Collar
- (4) DOC Catalyst

- (5) DPF Gasket
- (6) DPF Gasket
- (7) DPF Gasket

9Y1200174CRS0566US0

## (62) Boost Pressure Low (DTC P3011 / 132-15)

### Behaviour during malfunction:

- Insufficient output

### Detection item:

- Dismount the hose between the turbo blower out and intake flange

### DTC set preconditions:

- Not in the Regeneration mode
- Engine speed is 1600 rpm or more
- Target intake air flow value is 950 mg/cyl or more
- MAF sensor is normal
- EGR valve is normal
- Intake throttle valve is normal
- Boost pressure sensor is normal
- Barometric pressure sensor is normal
- Coolant temperature sensor is normal

### DTC set parameter:

- Boost pressure sensor output is below target level in high air flow operating condition

### Engine warning light:

- ON

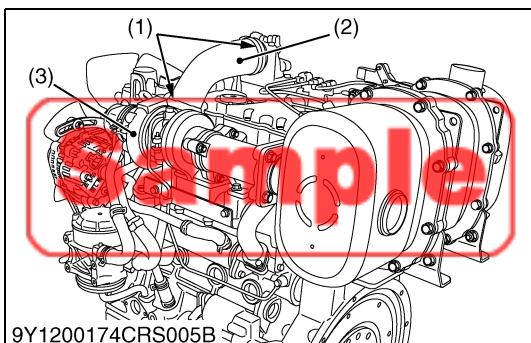
### Limp home action by engine ECU (system action):

- Output limitation: Approximately 50 % of normal condition
- Speed limitation (Accelerator limitation: 50 %)
- EGR stop
- Intake throttle 100 % open

### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0446US0



9Y1200174CRS005B

### 1. Check the Air Intake System

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

#### ■ NOTE

- Check if the suction hose of the turbo blower does not come off.
- Check if the hose of the boost pressure sensor does not come off.

<b>OK</b>	Go to "2. Check the Boost Pressure Sensor (Refer to items P0237 and P0238)".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

- (1) Hose Clamp
- (2) Hose

- (3) Turbocharger

9Y1200206CRS0044US0

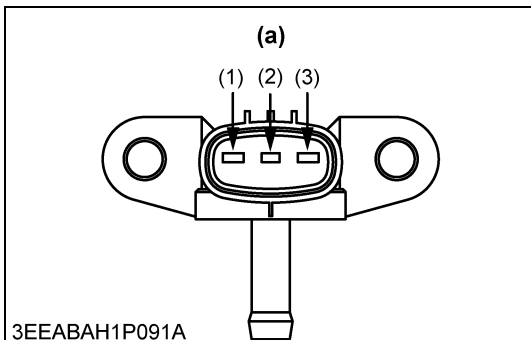
### 2. Check the Boost Pressure Sensor (Refer to items P0237 and P0238)

1. Check the boost pressure sensor.

<b>OK</b>	Go to "3. Check the DTC".
<b>NG</b>	Repair or replace the boost pressure sensor or its related parts. (Follow the diagnostic procedure of items P0237 and P0238)

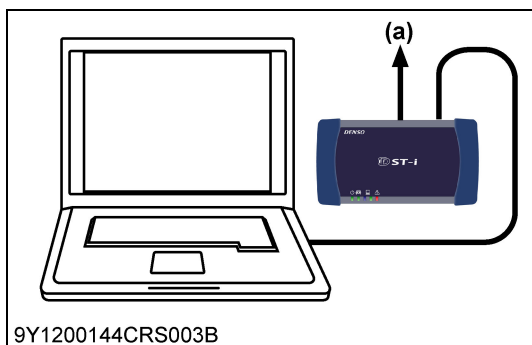
- (1) Terminal A-VCC2
- (2) Terminal PIM
- (2) Terminal PIM RTN

- (a) **Boost Pressure Sensor**



3EEABAH1P091A

9Y1200174CRS0568US0



### 3. Check the DTC

1. Check the engine noise and vibration after starting up the engine.  
Check whether turbo has abnormality. (sound and externals)
2. Check whether the other DTC is output or not by operating the engine in the normal condition.
3. If it is OK, restart and operate the engine for 10 minutes with the engine in the no-load maximum speed status. Check whether the DTC is output or not.

Factory specification	No DTC is output.
-----------------------	-------------------

<b>OK</b>	Normal.
<b>NG</b>	Replace the ECU

(a) **CAN1 Connector**

9Y1200174CRS0569US0

## (63) Low Coolant Temperature in Parked Regeneration (DTC P3012 / 523589-17)

**Behaviour during malfunction:**

- None

**Detection item:**

- During regeneration mode, engine warm-up condition is not formed (coolant temperature is low)

**DTC set preconditions:**

- In the manual Regeneration mode [DPFSTATUS = 5]

**DTC set parameter:**

- Engine coolant temperature stays below 65 °C (149 °F) under parked regeneration process. when the state above continues for 1500 seconds or more

**Engine warning light:**

- ON

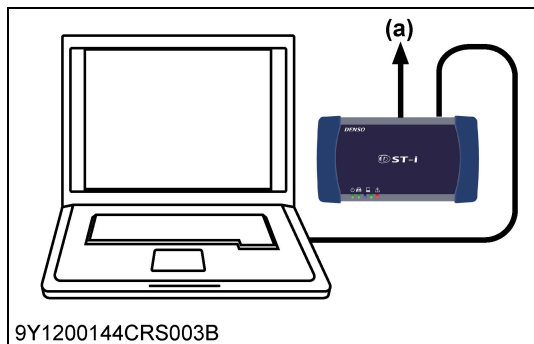
**Limp home action by engine ECU (system action):**

- None

**Recovery from error:**

- Diagnostic counter = zero (Leaving from parked active regeneration status)

9Y1200174CRS0447US0



### 1. Check the Coolant Temperature

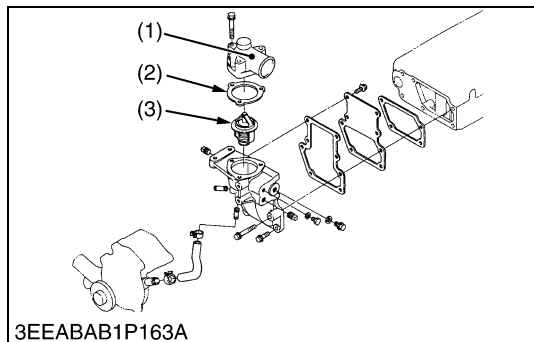
1. Perform the DPF Manual Regeneration again after warming up the engine.
2. Monitor the coolant temperature in the no-load maximum speed status with the diagnosis tool.

Factory specification	The coolant temperature should be 65 °C (149 °F) or more within 10 minutes.
-----------------------	---

<b>OK</b>	Normal.
<b>NG</b>	Go to "2. Check the Thermostat".

(a) CAN1 Connector

9Y1200174CRS0570US0



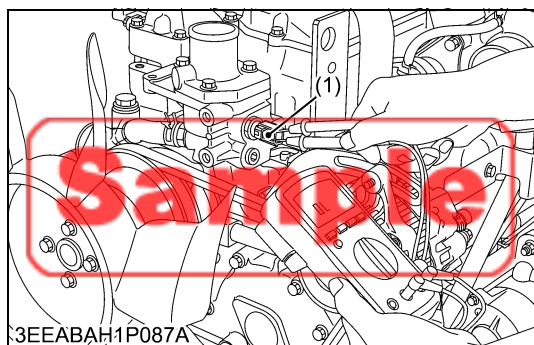
### 2. Check the Thermostat

1. Check the thermostat.

<b>OK</b>	Go to "3. Check the Coolant Temperature Sensor (Refer to items P0117 and P118)"
<b>NG</b>	Replace the thermostat.

- (1) Thermostat Cover
- (2) Thermostat Cover Gasket
- (3) Thermostat Assembly

9Y1200174CRS0571US0



### 3. Check the Coolant Temperature Sensor (Refer to items P0117 and P118)

1. Check the coolant temperature sensor.

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the coolant temperature sensor or engine coolant system. (Follow the diagnostic procedure of items P0117 and P118)

- (1) Coolant Temperature Sensor

9Y1200174CRS0572US0

## (64) Parked Regeneration Time Out (DTC P3013 / 523590-16)

### Behaviour during malfunction:

- None

### Detection item:

- Time out error: regeneration imcomplete due to low temperature of DPF

### DTC set preconditions:

- In the manual Regeneration mode [DPFSTATUS = 7]

### DTC set parameter:

- Coolant temperature is 65 °C (149 °F) or more and Regeneration was not completed within target time (approximately 30 min.) when the state above continues for 2700 seconds or more

### Engine warning light:

- ON

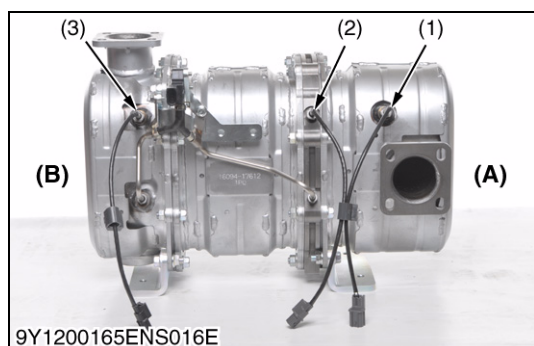
### Limp home action by engine ECU (system action):

- None

### Recovery from error:

- Diagnostic counter = zero (Leaving from parked active regeneration status)

9Y1200174CRS0448US0



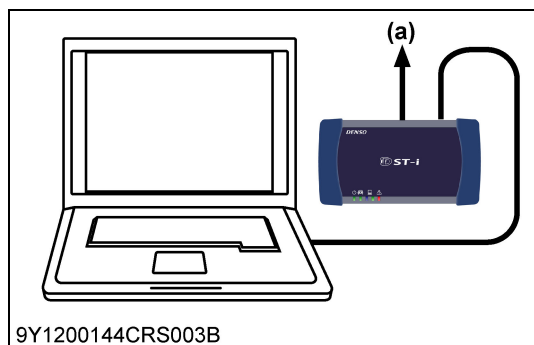
### 1. Check the Installation of Exhaust Gas Temperature sensor

1. Check the installation of all exhaust gas temperature sensors (T0, T1 and T2).
2. Check the installation condition of the thermostat, and whether rust is not occurred.
3. Reinstall or replace the thermostat as necessary.

<b>OK</b>	Go to "2. 2. DPF Manual Regeneration".
<b>NG</b>	Repair or replace the exhaust gas temperature sensor or thermostat. (Follow the diagnostic procedure of items P0543, P0546 and P242C)

- (1) Exhaust Gas Temperature Sensor T0 **(A) Exhaust Inlet Side**
- (2) Exhaust Gas Temperature Sensor T1 **(B) Exhaust Outlet Side**
- (3) Exhaust Gas Temperature Sensor T2

9Y1200174CRS0573US0



### 2. DPF Manual Regeneration

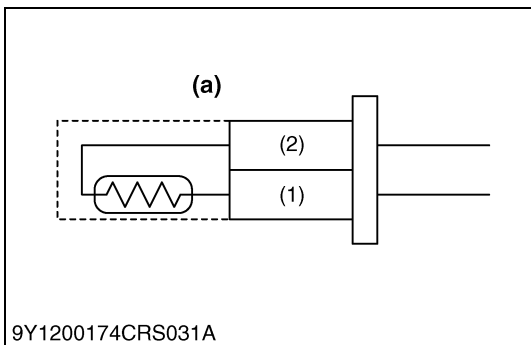
1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Turn the key switch to the ON position and select the "Exhaust Gas Temperature Sensor 0", "Exhaust Gas Temperature Sensor 1" and "Exhaust Gas Temperature Sensor 2" on the data monitor.function.
3. Perform the diagnosis tool active test ("DPF Manual Regeneration").

Factory specification	No DTC is output.
-----------------------	-------------------

<b>OK</b>	Normal.
<b>NG</b>	Go to 3. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)".

- (a) **CAN1 Connector**

9Y1200174CRS0574US0



**3. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)**

1. Check the exhaust gas temperature sensors (T0, T1 and T2).

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the exhaust gas temperature sensor or engine combustion main parts. (Follow the diagnostic procedure of items P0543, P0546 and P242C)

- (1) Terminal A-GND3
- (2) Terminal IDOC, ODOC or ODPF

**(a) Exhaust Gas Temperature Sensor (T0, T1 and T2)**

9Y1200174CRS0575US0

## (65) All Exhaust Gas Temperature Sensor Failure (DTC P3018 / 523599-0)

### Behaviour during malfunction:

- None

### Detection item:

- All exhaust gas temperature sensor failure simultaneously

### DTC set preconditions:

- Engine speed is 1400 min<sup>-1</sup> (rpm) or more
- Quantity of injection is 30 mm<sup>3</sup>/st or more
- Coolant temperature is 65 °C (149 °F) or more: continues longer than 300 sec.
- Intake air temperature is 0 °C (32 °F) or more
- It continues longer than 100 sec. after cranking mode

### DTC set parameter:

- All exhaust gas temperature sensor failure (sensor low) simultaneously

### Engine warning light:

- ON

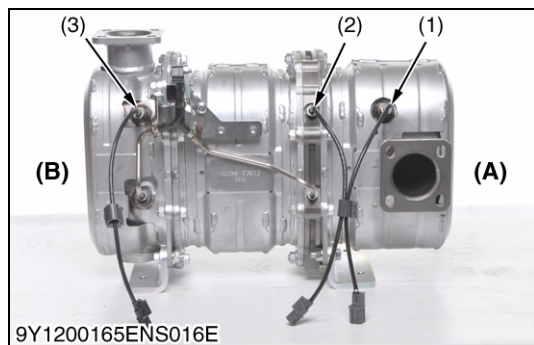
### Limp home action by engine ECU (system action):

- Output limitation: Approximately 75 % of normal condition

### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0449US0



### 1. Check the Installation of Exhaust Gas Temperature sensor

1. Check the installation of all exhaust gas temperature sensors (T0, T1 and T2).

<b>OK</b>	Go to "2. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)".
<b>NG</b>	Repair or replace the exhaust gas temperature sensor or engine combustion main parts. (Follow the diagnostic procedure of items P0543, P0546 and P242C)

- (1) Exhaust Gas Temperature Sensor T0 **(A) Exhaust Inlet Side**
- (2) Exhaust Gas Temperature Sensor T1 **(B) Exhaust Outlet Side**
- (3) Exhaust Gas Temperature Sensor T2

9Y1200174CRS0576US0

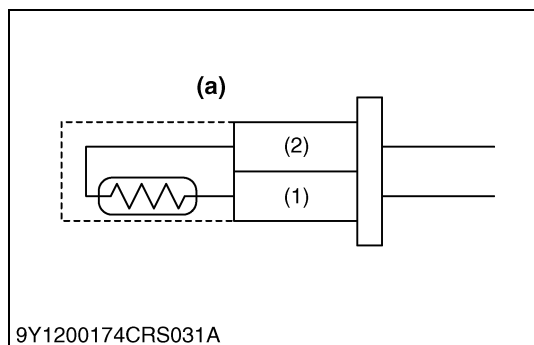
### 2. Check the Exhaust Gas Temperature Sensors (Refer to items P0543, P0546 and P242C)

1. Check the exhaust gas temperature sensors (T0, T1 and T2).

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the exhaust gas temperature sensor or engine combustion main parts. (Follow the diagnostic procedure of items P0543, P0546 and P242C)

- (1) Terminal A-GND3 **(a) Exhaust Gas Temperature Sensor (T0, T1 and T2)**
- (2) Terminal IDOC, ODOC or ODPF

9Y1200174CRS0577US0





## (66) Initial Pump-calibration Incomplete (DTC P3019 / 523600-0)

### Behaviour during malfunction:

- None

### Detection item:

- Pump-calibration history

### DTC set preconditions:

- Battery voltage is normal

### DTC set parameter:

- Initial pump calibration incomplete

### Engine warning light:

- ON

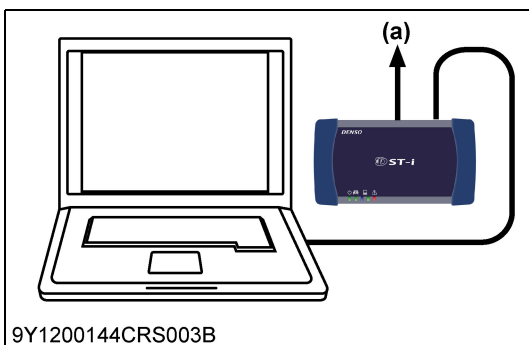
### Limp home action by engine ECU (system action):

- None

### Recovery from error:

- Diagnostic counter = zero (Leaving from parked active regeneration status)

9Y1200174CRS0450US0



9Y1200144CRS003B

### 1. Initial Pump-calibration

1. Place the key switch in the OFF position, attach the diagnosis tool the CAN1 connector, and perform the supply pump difference learning on the utility function.

#### ■ NOTE

- This warning indicates that supply pump difference learning not performed after replacing ECU on the site.

(a) CAN1 Connector

9Y1200174CRS0578US0

## (67) High Exhaust Gas Temperature After Emergency High Temperature DTC (DTC P3023 / 523601-0)

### Behaviour during malfunction:

- None

### Detection item:

- Exhaust gas temperature sensor 0, 1, 2 output

### DTC set preconditions:

- Battery voltage is normal

### DTC set parameter:

- All exhaust gas temperature (T0, T1 and T2) reduces down to 300 °C (572 °F)

### Engine warning light:

- ON

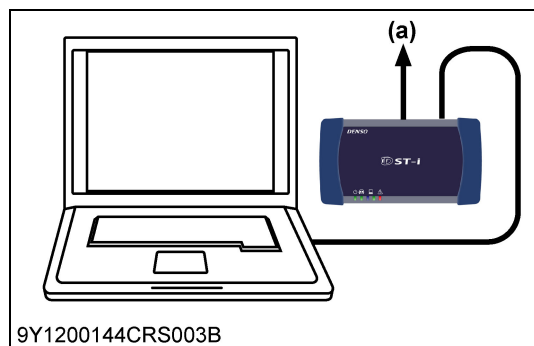
### Limp home action by engine ECU (system action):

- Engine stop
- Inhibit starter relay activation until all exhaust gas temperature (T0, T1 and T2) reduces down to 300 °C (572 °F)

### Recovery from error:

- Diagnostic counter = zero

9Y1200174CRS0451US0



9Y1200144CRS003B

### 1. Check the DTC

1. If DTC is output when the key switch is ON, do not start-up the engine. (Engine can not be started-up)
2. Engine can be started up after the DTC goes off.

#### ■ NOTE

- **This DTC does not mean error.**  
This warning indicates that error of emergency exhaust gas temperature sensor has been continuing.

(a) CAN1 Connector

9Y1200174CRS0579US0

## (68) High Frequency of Regeneration (DTC P3024 / 523602-0)

### Behaviour during malfunction:

- Worsening exhaust gas performance (NOx)

### Detection item:

- Time interval from the end time to the start time of the regeneration

### DTC set preconditions:

- Battery voltage is normal
- Key switch is ON

### DTC set parameter:

- Regeneration time interval within 30 min. occurs three times continuously

### Engine warning light:

- ON

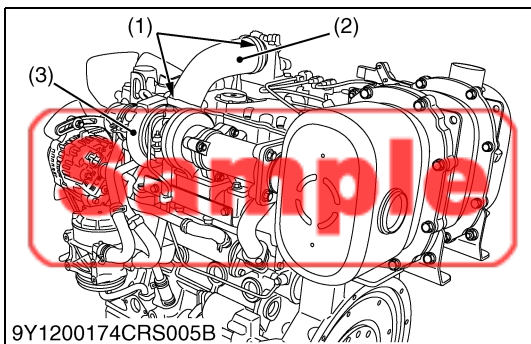
### Limp home action by engine ECU (system action):

- Output limitation: Approximately 50 % of normal condition
- EGR stop

### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0452US0



9Y1200174CRS005B

### 1. Check the Air Intake System

1. Check in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

#### ■ NOTE

- Check the installation of the differential pressure sensor pipes.
- Check the engine oil maintenance history (Oil consumption).

<b>OK</b>	Go to "2. Check the Differential Pressure Sensor (Refer to items P2454 and P2455)".
<b>NG</b>	Repair in accordance with "6.[1] AIR INTAKE SYSTEM INSPECTION PROCEDURE". (Refer to page 1-S308)

- (1) Hose Clamp  
(2) Hose  
(3) Turbocharger

9Y1200206CRS0045US0

### 2. Check the Differential Pressure Sensor (Refer to items P2454 and P2455)

1. Check the differential pressure sensor.

<b>OK</b>	Go to "3. Check the Function of DPF".
<b>NG</b>	Repair or replace the differential pressure sensor or its related parts. (Follow the diagnostic procedure of items P2454 and P2455).

- (1) Terminal A-VCC12  
(2) Terminal A-GND11  
(3) Terminal DPS
- (a) **Differential Pressure Sensor Connector**

9Y1200174CRS0581US0

### 3. Check the Function of DPF

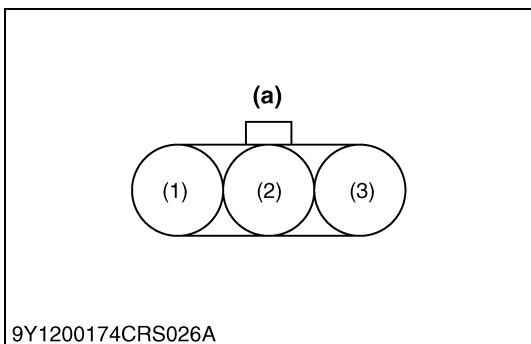
1. Operate the engine for 30 minutes in the normal condition.

Factory specification	"DPF Regeneration Request" is not detected within 30 minutes.
-----------------------	---

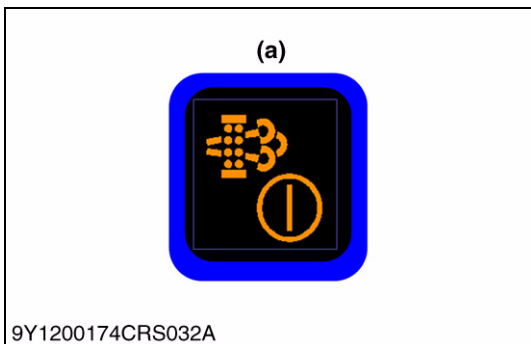
<b>OK</b>	Normal.
<b>NG</b>	Replace the DPF assembly.

- (a) **DPF Manual Regeneration Request Button**

9Y1200174CRS0582US0



9Y1200174CRS026A



9Y1200174CRS032A

**(69) Over Heat Pre-caution (DTC P3025 / 523603-15)****Behaviour during malfunction:**

- Worsening exhaust gas performance (NOx)

**Detection item:**

- Limitation of EGR valve activation due to High temperature AECD

**DTC set preconditions:**

- Coolant temperature sensor is normal

**DTC set parameter:**

- Engine coolant temperature  $\geq 110$  °C (230 °F)

**Engine warning light:**

- ON

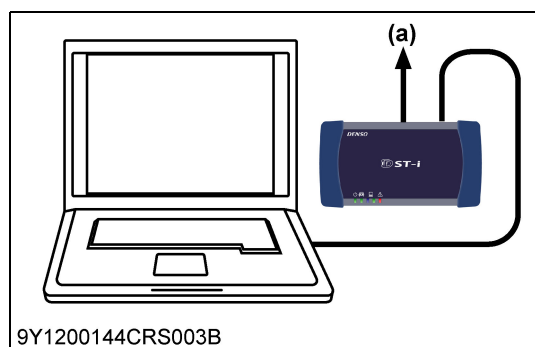
**Limp home action by engine ECU (system action):**

- None

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0453US0

**1. Check the DTC**

1. This DTC does not mean error.  
The EGR operation is restricted when the coolant temperature rises above 110 °C (230 °F).  
So, this warning indicates that emission could worsen due to the limitation.

**(a) CAN1 Connector**

9Y1200174CRS0583US0

### (70) CAN2 Bus Off (DTC U0075 / 523547-2)

**Behaviour during malfunction:**

- Insufficient output
- Transmitted data is invalid

**Detection item:**

- CAN2 + B/GND open circuit or high traffic error

**DTC set preconditions:**

- Battery voltage is normal
- Key switch is ON

**DTC set parameter:**

- CAN2 Bus off

**Engine warning light:**

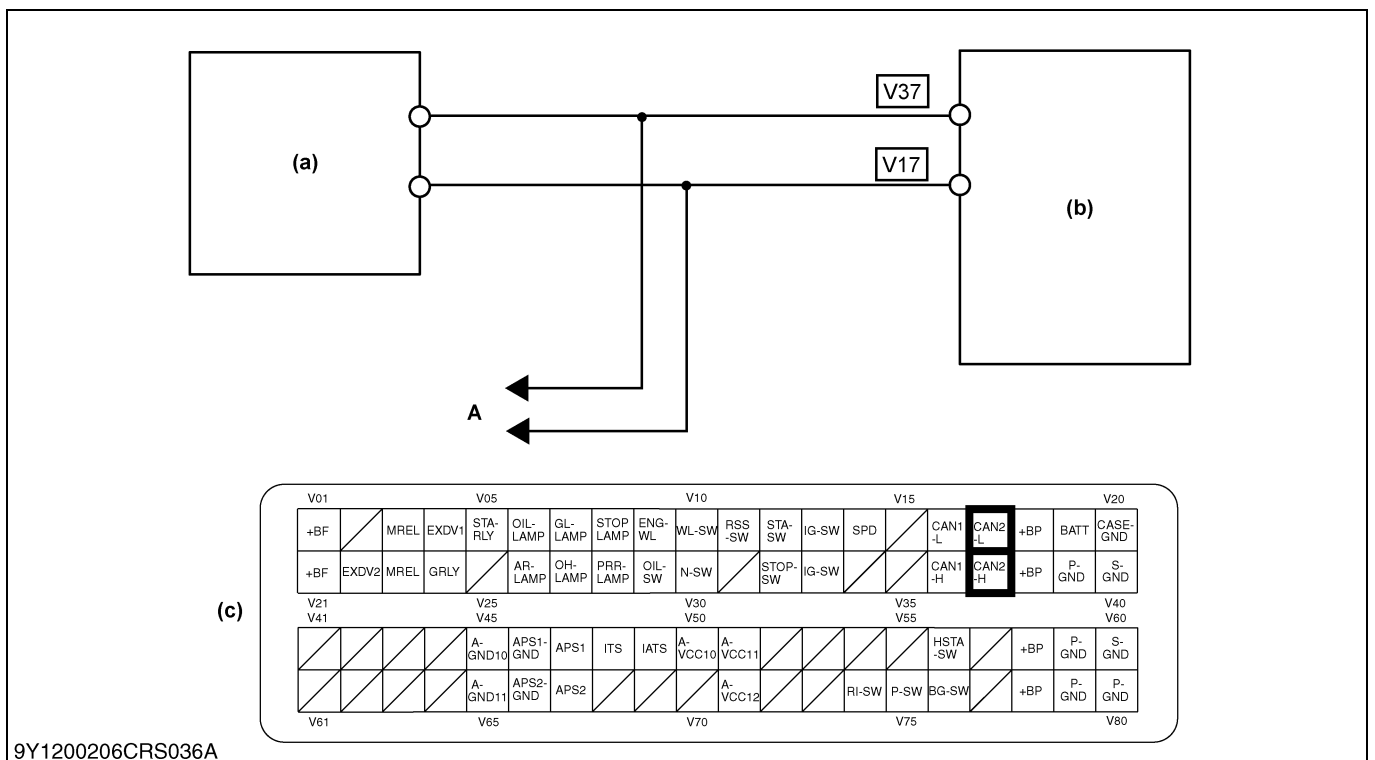
- ON

**Limp home action by engine ECU (system action):**

- Forced Idle (Accelerator = 0 %)

**Recovery from error:**

- Key switch turn OFF



9Y1200206CRS036A

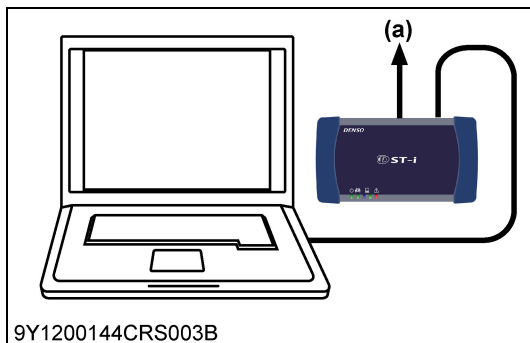
(a) ECU for Machine

(b) Engine ECU

(c) ECU Connector 2 (Machine Side)

A: To Other ECU

9Y1200206CRS0163US0



**1. DTC Judgment**

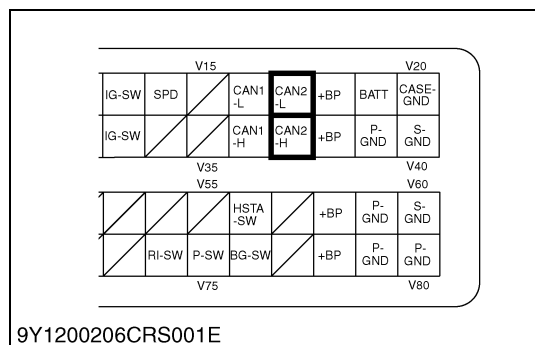
1. Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
2. Place the key switch in the ON position, check whether the DTC (U0075) is output or not.

Factory specification	DTC (U0075) must not be output.
-----------------------	---------------------------------

<b>OK</b>	Normal.
<b>NG</b>	Go to "2. Check the Wiring Related to the CAN of the Common Rail System".

(a) CAN1 Connector

9Y1200174CRS0455US0



**2. Check the Wiring Related to the CAN of the Common Rail System**

1. Check the wiring harness and connectors being connected to ECU terminals V17 and V37 for a short or an open circuit.

**■ IMPORTANT**

- Refer to "6.[3] ELECTRIC SYSTEM INSPECTION PROCEDURE - (1) Basics of Checking Electrical / Electronic Circuit Systems". (Refer to page 1-S314)

<b>OK</b>	Replace the ECU.
<b>NG</b>	Repair or replace the faulty areas.

9Y1200206CRS0046US0

# (71) No Communication with EGR (DTC U0076 / 523578-2)

**Behaviour during malfunction:**

- Insufficient output
- Worsening exhaust gas performance

**Detection item:**

- No communication with EGR

**DTC set preconditions:**

- Battery voltage is normal
- No ST signal

**DTC set parameter:**

- Interruption of CAN

**Engine warning light:**

- ON

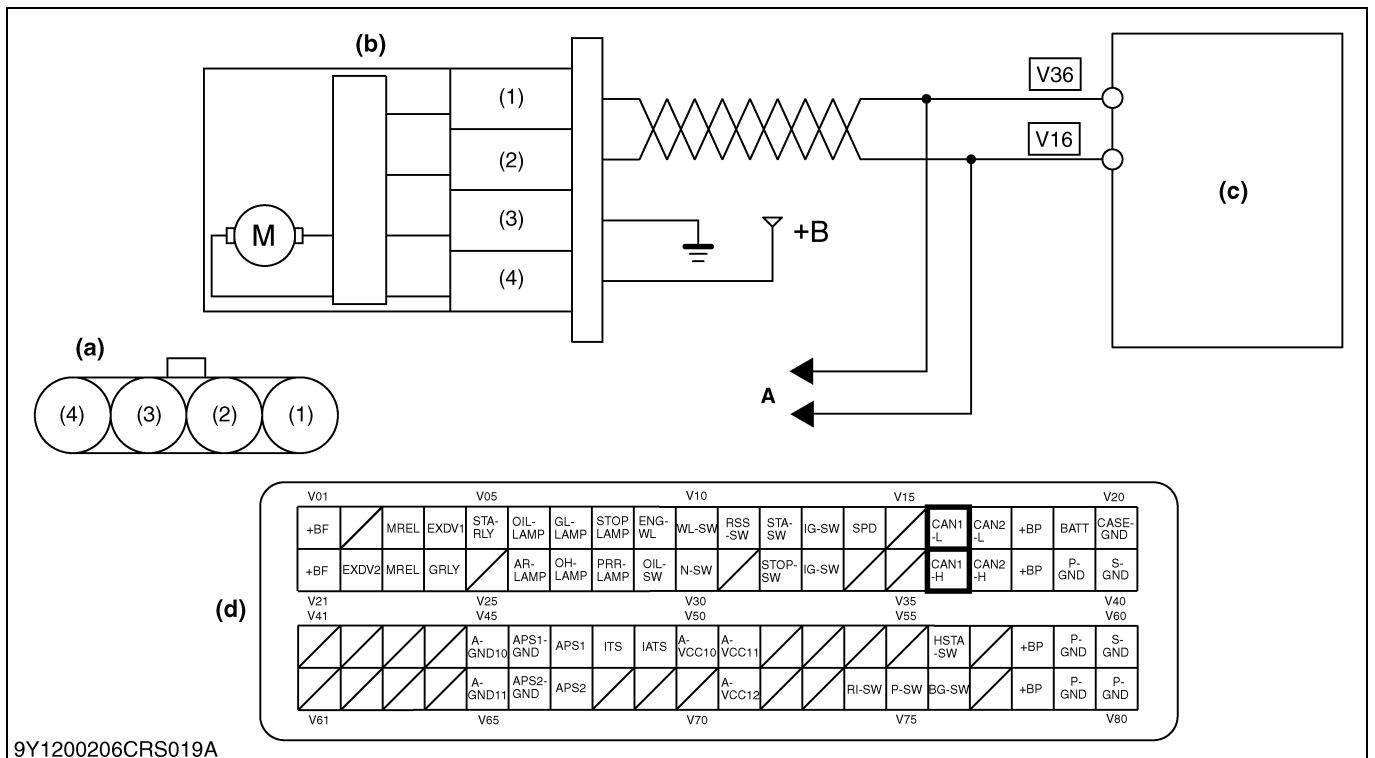
**Limp home action by engine ECU (system action):**

- Output limitation: Approximately 75 % of normal condition
- EGR stop

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0457US0



9Y1200206CRS019A

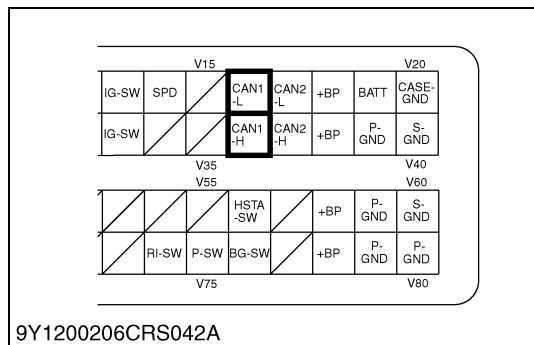
(1) Terminal CAN-H  
(2) Terminal CAN-L

(3) Terminal Ground  
(4) Terminal Power

(a) Terminal Layout  
(b) EGR Valve Assembly  
(c) Engine ECU

(d) ECU Connector 2 (Machine Side)  
A: To Diagnosis Tool

9Y1200206CRS0105US0



**1. Check the Wiring Related to the CAN of the Common Rail System**

1. Check the connector and the wiring harness being connected to ECU terminal V16 and V36 for a short or an open circuit.

■ **IMPORTANT**

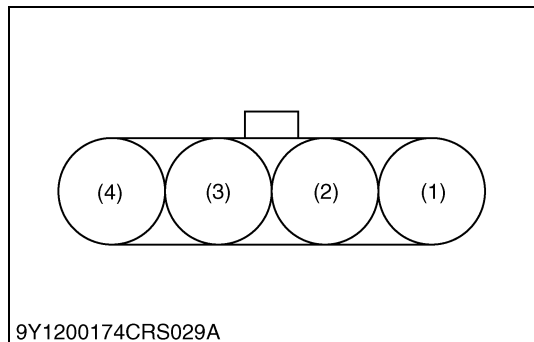
- Refer to "6.[3] ELECTRIC SYSTEM INSPECTION PROCEDURE - (1) Basics of Checking Electrical / Electronic Circuit Systems". (Refer to page 1-S314)

■ **NOTE**

- If the "CAN 1 Bus off error" is output at the same time, carry out this inspection first.

<b>OK</b>	Go to "2. Measure the EGR Terminal Voltage".
<b>NG</b>	Repair or replace the faulty areas.

9Y1200206CRS0047US0



**2. Measure the EGR Terminal Voltage**

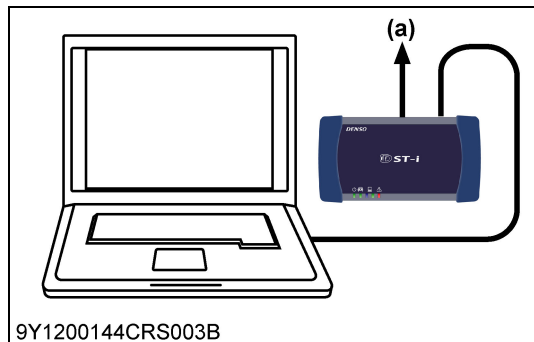
1. Place the key switch in the ON position, and measure the voltage between EGR terminals (3) and (4).

Factory specification	Approx. 10 to 16 V
-----------------------	--------------------

<b>OK</b>	Go to "3. Check the DTC Again".
<b>NG</b>	Repair or replace the faulty areas.

- (1) Terminal CAN-H
- (2) Terminal CAN-L
- (3) Terminal Ground
- (4) Terminal Power

9Y1200206CRS0186US0



**3. Check the DTC Again**

1. Clear the past malfunction data, and make sure that the same DTC is output again in the reproduction test.

Factory specification	Normal (No DTC is output.)
-----------------------	----------------------------

■ **NOTE**

- Check the DTC again after starting up the engine with the engine with the coolant temperature over 65 °C (149 °F).

<b>OK</b>	Normal.
<b>NG</b>	Replace the EGR assembly.

(a) **CAN1 Connector**

9Y1200174CRS0542US0



## (72) CAN1 Bus Off (DTC U0077 / 523604-2)

### Behaviour during malfunction:

- Insufficient output
- Transmitted data is invalid

### Detection item:

- CAN1 +B/GND open circuit or high traffic error

### DTC set preconditions:

- Battery voltage is normal
- Key switch is ON

### DTC set parameter:

- CAN1 Bus off

### Engine warning light:

- ON

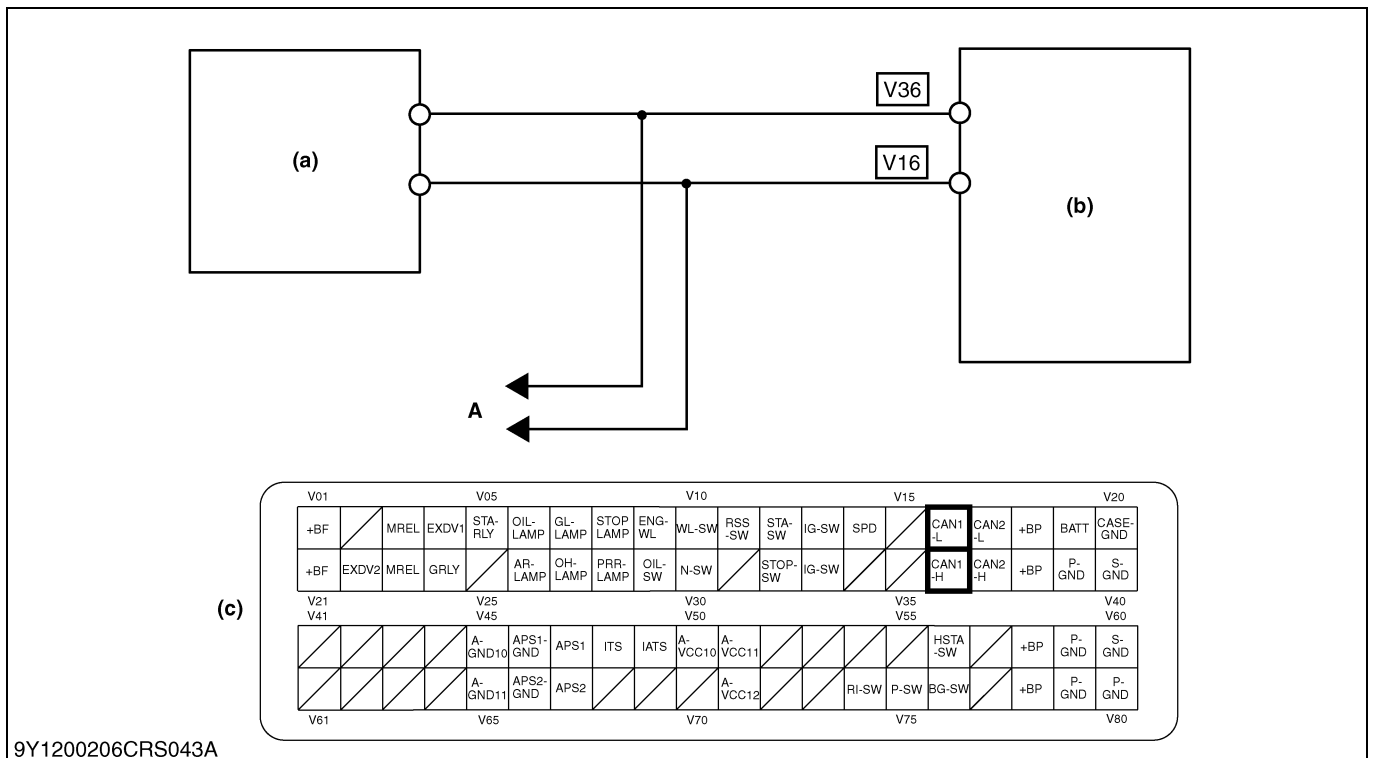
### Limp home action by engine ECU (system action):

- Output limitation: Approximately 75 % of normal condition
- EGR stop

### Recovery from error:

- Key switch turn OFF

9Y1200174CRS0458US0



9Y1200206CRS043A

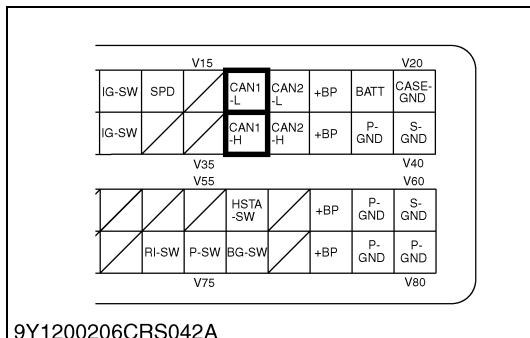
(a) EGR Valve Assembly

(b) Engine ECU

(c) ECU Connector 2 (Machine Side)

A: To Diagnosis Tool

9Y1200206CRS0164US0



9Y1200206CRS042A

### 1. Check the Wiring Related to the CAN of the Common Rail System

1. Check the connector and the wiring harness being connected to ECU terminal V16 and V36 for a short or an open circuit.

#### ■ IMPORTANT

- Refer to "6.[3] ELECTRIC SYSTEM INSPECTION PROCEDURE - (1) Basics of Checking Electrical / Electronic Circuit Systems". (Refer to page 1-S314)

OK	Replace the ECU.
NG	Repair or replace the faulty areas.

9Y1200206CRS0048US0

### **(73) CAN2 Frame Error (DTC U0081 / 523548-2, U0082 / 523591-2, U0083 / 523592-2, U0084 / 523593-2, U0085 / 523594-2, U0086 / 523595-2, U0087 / 523596-2, U0089 / 523598-2)**

#### **U0081 / 523548-2: CAN-KBT frame error**

##### **Behaviour during malfunction:**

- Insufficient output

##### **Detection item:**

- CAN-KBT original frame error

##### **DTC set preconditions:**

- Battery voltage is normal
- Key switch turn OFF to ON
- No ST signal
- No error of "CAN2 Bus off"

##### **DTC set parameter:**

- CAN2 KBT frame error open circuit or short circuit

##### **Engine warning light:**

- ON

##### **Limp home action by engine ECU (system action):**

- Forced Idle (Accelerator = 0 %)

##### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0459US0

#### **U0082 / 523591-2: CAN CCVS (Parking SW and Vehicle Speed) frame error**

##### **Behaviour during malfunction:**

- None

##### **Detection item:**

- CAN\_CCVS communication stopping

##### **DTC set preconditions:**

- Battery voltage is normal
- No ST signal

##### **DTC set parameter:**

- CAN CCVS frame time out error

##### **Engine warning light:**

- ON

##### **Limp home action by engine ECU (system action):**

- Parking SW = OFF, Vehicle speed = 0 [default value]

##### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0462US0

#### **U0083 / 523592-2: CAN CM1 (Regen SW) frame error**

##### **Behaviour during malfunction:**

- None

##### **Detection item:**

- CAN\_CM1 communication stopping

##### **DTC set preconditions:**

- Battery voltage is normal
- No ST signal

##### **DTC set parameter:**

- CAN CM1 frame time out error

##### **Engine warning light:**

- ON

##### **Limp home action by engine ECU (system action):**

- Regeneration inhibit = ON, Parked regeneration switch = OFF [default value]

##### **Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0463US0

**U0084 / 523593-2: CAN DDC1 (Transmission) frame error****Behaviour during malfunction:**

- None

**Detection item:**

- CAN\_DDC1 communication stopping

**DTC set preconditions:**

- Battery voltage is normal
- No ST signal

**DTC set parameter:**

- CAN DDC1 frame time out error

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Accelerator non-linear processing flag = 0 [default value]
- Accelerator non-linear processing invalid

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0464US0

**U0085 / 523594-2: CAN ETC2 (Neutral SW) frame error****Behaviour during malfunction:**

- None

**Detection item:**

- CAN\_ETC2 communication stopping

**DTC set preconditions:**

- Battery voltage is normal
- No ST signal

**DTC set parameter:**

- CAN ETC2 frame time out error

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Neutral SW = OFF [default value]

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0465US0

**U0086 / 523595-2: CAN ETC5 (Neutral SW) frame error****Behaviour during malfunction:**

- None

**Detection item:**

- CAN\_ETC5 communication stopping

**DTC set preconditions:**

- Battery voltage is normal
- No ST signal

**DTC set parameter:**

- CAN ETC5 frame time out error

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Neutral SW = OFF [default value]

**Recovery from error:**

- Key switch turn OFF

9Y1200174CRS0466US0

**U0087 / 523596-2: CAN TSC1 frame error****Behaviour during malfunction:**

- None

**Detection item:**

- CAN\_TSC1 communication stopping

**DTC set preconditions:**

- Battery voltage is normal
- No ST signal

**DTC set parameter:**

- When not receive the request to "TSC1 buffer" 3 times continuously at each timing after receiving over-ride control request (other than 0x00)

**Engine warning light:**

- ON

**Limp home action by engine ECU (system action):**

- Override control mode = Normal mode [default value]

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0467US0

**U0089 / 523598-2: CAN EBC1 frame error****Behaviour during malfunction:**

- None

**Detection item:**

- CAN\_EBC1 communication stopping

**DTC set preconditions:**

- Battery voltage is normal
- No ST signal

**DTC set parameter:**

- CAN EBC1 frame time out error

**Engine warning light:**

- ON

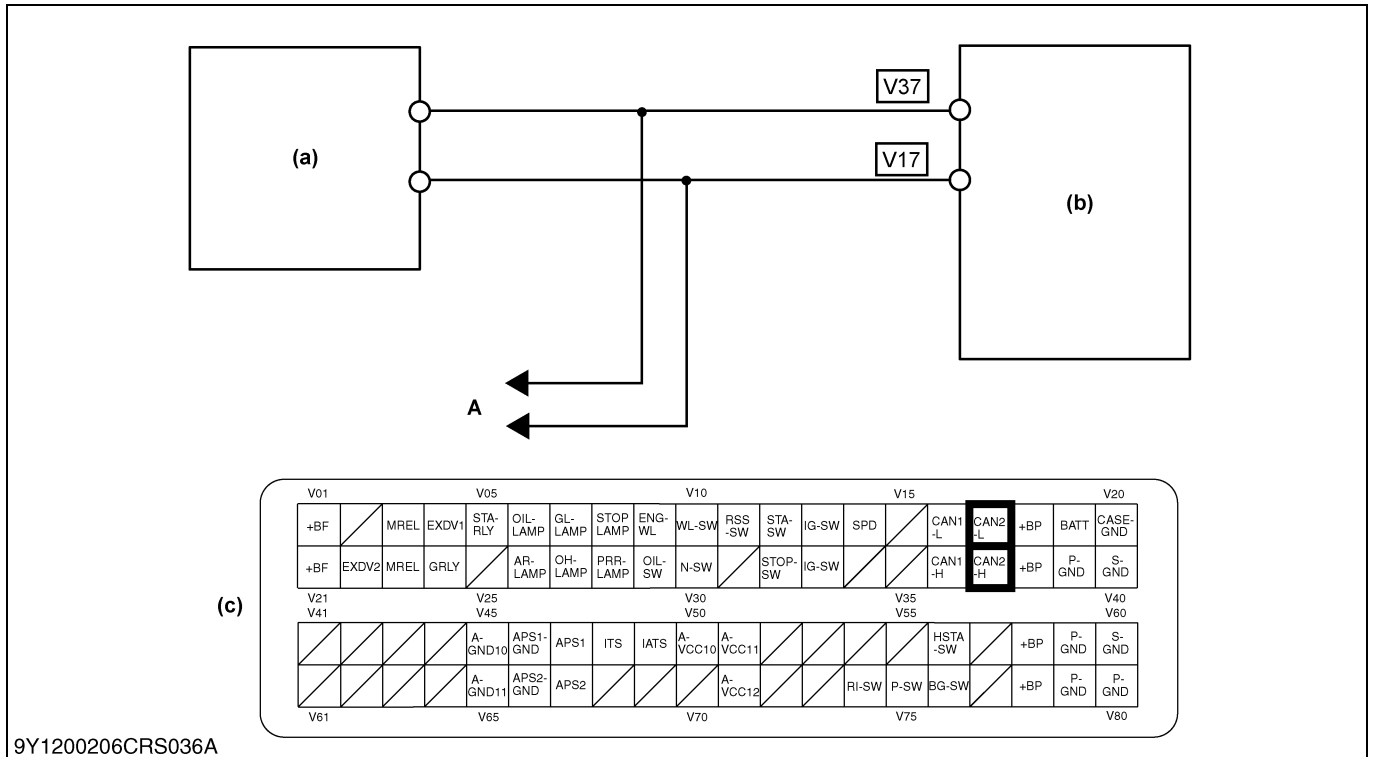
**Limp home action by engine ECU (system action):**

- Non shutdown [default value]
- Output limitation: Approximately 75 % of normal condition

**Recovery from error:**

- Diagnostic counter = zero

9Y1200174CRS0468US0



9Y1200206CRS036A

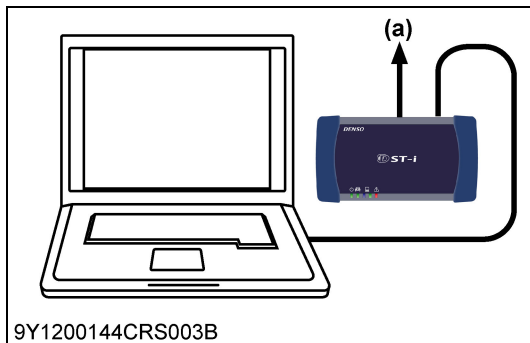
(a) ECU for Machine

(b) Engine ECU

(c) ECU Connector 2 (Machine Side)

A: To Other ECU

9Y1200206CRS0165US0



**1. DTC Judgment**

- Place the key switch in the OFF position, and attach the diagnosis tool to the CAN1 connector.
- Place the key switch in the ON position, check whether the DTC is output or not.

**NOTE**

- If the "CAN 2 Bus off error" is output at the same time, carry out this inspection first.
- Make sure that the ECU on the machine side operates properly.

Factory specification	DTC must not be output.
-----------------------	-------------------------

<b>OK</b>	Normal.
<b>NG</b>	Go to "2. Check the Wiring Related to the CAN of the Common Rail System".

**(a) CAN1 Connector**

9Y1200174CRS0460US0

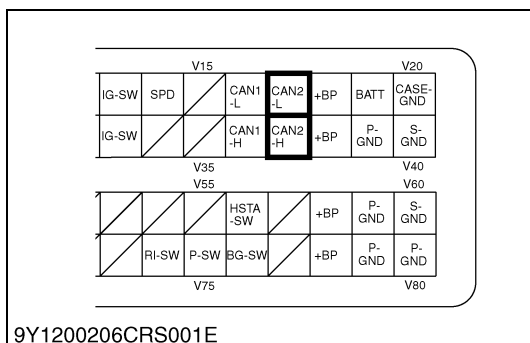
**2. Check the Wiring Related to the CAN of the Common Rail System**

- Check the wiring harness and connectors being connected to ECU terminals V17 and V37 for a short or an open circuit.

**IMPORTANT**

- Refer to "6.[3] ELECTRIC SYSTEM INSPECTION PROCEDURE - (1) Basics of Checking Electrical / Electronic Circuit Systems". (Refer to page 1-S314)

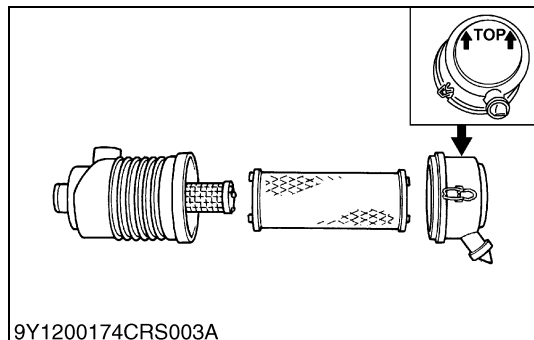
<b>OK</b>	Replace the ECU.
<b>NG</b>	Repair or replace the faulty areas.



9Y1200206CRS0049US0

# 6. INSPECTION PROCEDURE FOR EACH SYSTEM

## [1] AIR INTAKE SYSTEM INSPECTION PROCEDURE

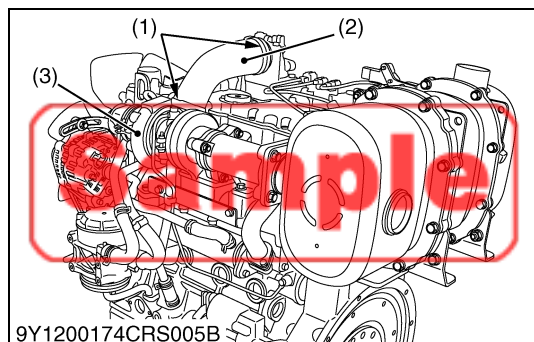


### 1. Check the Air Cleaner

1. Check the air cleaner for clogging.
  - Clean air cleaner element (Primary and Secondary) every 250 hours.
  - Replace air cleaner element: Once yearly or after every sixth cleaning, whichever comes first.

<b>OK</b>	Go to "2. Check the Suction Path".
<b>NG</b>	Clean or replace.

9Y1200174CRS0469US0



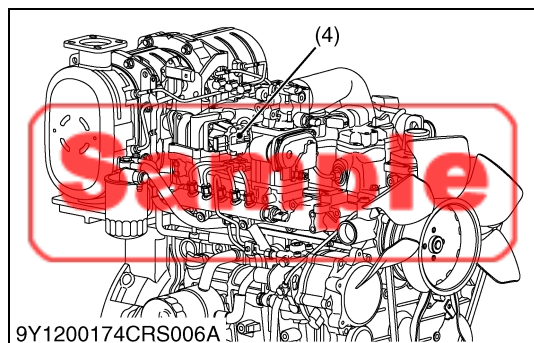
### 2. Check the Suction Path

1. Check the suction path for leaks. (including EGR valve, turbocharger, intercooler, etc.)
  - Suction path joints.
  - Suction pipes, hoses.

■ **NOTE**

- A small amount of gas and water bleeds from the valve chamber gas bleeding hole of the EGR valve. This is normal.

<b>OK</b>	Normal.
<b>NG</b>	Repair or replace the malfunctioning component.



- |                |                  |
|----------------|------------------|
| (1) Hose Clamp | (3) Turbocharger |
| (2) Hose       | (4) EGR Valve    |

9Y1200174CRS0470US0

## [2] FUEL SYSTEM INSPECTION PROCEDURE

### Fuel:

Fuel is flammable and can be dangerous.

You should handle fuel with care.

- Cetane Rating: The minimum recommended Fuel Cetane Rating is 45. A cetane rating greater than 50 is preferred, especially for ambient temperatures below  $-20\text{ }^{\circ}\text{C}$  ( $-4\text{ }^{\circ}\text{F}$ ) or elevations above 1500 m (5000 ft).
- Diesel Fuel Specification Type and Sulfur Content % (ppm) used, must be compliant with all applicable emission regulations for the area in which the engine is operated.
- DO NOT USE Fuels that have sulfur content greater than 0.0015 % (15 ppm).
- Diesel fuels specified to EN 590 or ASTM D975 are recommended.
- No.2-D is a distillate fuel of lower volatility for engines in industrial and heavy mobile service. (SAE J313 JUN87)
- These engines utilize Interim Tier 4 standards, the use of ultra low sulfur fuel is mandatory for these engines, when operated in US EPA regulated areas.

Therefore, please use No.2-D S15 diesel fuel as an alternative to No.2-D, and use No.1-D S15 diesel fuel as an alternative to No.1-D for ambient temperatures below  $-10\text{ }^{\circ}\text{C}$  ( $14\text{ }^{\circ}\text{F}$ ).

1. SAE: Society of Automotive Engineers
2. EN: European Norm
3. ASTM: American Society of Testing and Materials
4. US EPA: United States Environmental Protection Agency
5. No.1-D or No.2-D, S15: Ultra Low Sulfur Diesel (ULSD) 15 ppm or 0.0015 wt. %
  - When biodiesel fuel is used, change the fuel filter cartridge, fuel rubber piping and clamp bands with new ones at intervals half of the usual ones.

### ■ IMPORTANT

- **Be sure to use a strainer when filling the fuel tank, or dirt or sand in the fuel may cause trouble.**
- **Do not run the fuel tank level too low or completely out of fuel. Additionally, fuel system bleeding may be necessary if air enters the fuel system.**

### Biodiesel fuel:

#### [When the B7 blended fuel is used]

When the finally blended Biodiesel fuel is B7, make sure it conforms to the updated EN590 (European) standard. Be also sure that the mineral oil diesel fuel, if used, conforms to the updated EN590 (European) standard and that the B100 blend conforms to the updated EN14214 (European) standard.

#### [When the B5 blended fuel is used]

When the finally blended Biodiesel fuel is B5, make sure it conforms to the updated EN590 (European) standard. Be also sure that the mineral oil diesel fuel, if used, conforms to the updated EN590 (European) standard or the ASTM D975 (U.S.) standard and that the B100 blend conforms to the updated EN14214 (European) standard or the ASTM D6751 (U.S.) standard.

**(To be continued)**

**(Continued)****[Precautions in handling Biodiesel fuels]**

1. Keep the fuel tank full whenever possible to prevent water vapor from accumulating inside the fuel tank.  
Tighten up the fuel tank filler cap to avoid the entry of moisture.
2. Routinely check the oil level before the operation.  
Also strictly follow the specified oil change intervals.
3. Biodiesel fuels (BDF) during the supply process or in the machine easily deteriorate due to oxygen, water, heat and other foreign substances. With this in mind, take the following precautions.
  - Do not leave those fuels in the fuel tank or a metallic drum longer than 3 months.
  - Before storing the engine for a prolonged period, change such fuel for a conventional type of diesel fuel and run the engine for 30 minutes or longer to clean up the fuel system.
4. Bear it in mind that Biodiesel fuels have the characteristics below.  
Referring to the servicing intervals specified in the KUBOTA product's Operator's Manuals, be sure to maintain and clean up the fuel system, replace the fuel rubber piping with new ones and take other necessary measures. It is advisable to replace the fuel filter, fuel rubber piping and clamp bands with new ones after half the specified replacement intervals.  
(Compared with the use of mineral oil diesel fuels, the filtration performance of fuel filters gets degraded earlier than expected.)
  - Biodiesel fuels easily induce the growth of microorganisms and foul themselves.  
This may get the fuel system corroded and the fuel filter clogged.
  - In cold weather, some problems may occur: the clog of the fuel line or fuel system, starting failure, and other unforeseen troubles.
  - Biodiesel fuels easily soak up moisture, which means that they may contain higher moisture content than conventional diesel fuels.
5. Palm oil-based Biodiesel fuels are inferior in low temperature fluidity to soy-based and rapeseed-based Biodiesel fuels.  
In cold season in particular, this may clog the fuel filter.
6. If Biodiesel fuels are spilt on a coated surface, the coating may get damaged.  
Immediately wipe the spill off the surface.

**Fuel filter:**

- At least, filter mesh below is required.  
5 µm dust - dust collecting efficiency 95 % or more (Standard spec. filter)
  - An additional filter which has higher cleaning efficiency may be required depending on the spec. (working condition) or area. Even the maximum period of operation time is same, in case the cleaning efficiency has improved, it is required to expand the size of a filter (A filter needs to be bigger.).

**Criteria at the entrance of supply pump:**

- Water content: Less than 0.05% (500ppm)
  - Use to compare with the analysis result by the third-party organization.
- Air: No existence (Do not modify the specific fuel pipe)
  - Visually check is possible by using clear hose. Pay sufficient caution to contamination.
- Critical load: (at all operating conditions) –30 kPa or more
  - Perform a measurement of the pressure depending on the situation.

9Y1200174CRS0471US0



**1. Check the Fuel System (Remaining Fuel Quantity and Properties)**

1. Check the amount of fuel remaining in the tank.
2. Check properties of fuel. Request fuel analysis from a third party as necessary.
  - Color (no color, brownish, white turbidit).
  - Odor (kerosene, heavy oil, irritating odor).
  - Separation of materials (water, foreign objects).
  - Viscosity (high / low viscosity, wax consistency).

■ **NOTE**

- **Always use the specified fuel.**

<b>OK</b>	Go to "2. Check the Inside of the Tank (Checking for Tank Modification / Additions, Position of Fuel Pipe Inlet / Outlet, Clogging and Holes)".
<b>NG</b>	Add fuel or change fuel (clean tank).

9Y1200174CRS0472US0

**2. Check the Inside of the Tank (Checking for Tank Modification / Additions, Position of Fuel Pipe Inlet / Outlet, Clogging and Holes)**

1. Check the tank for modifications or additions. Consult with the customer.
  - Fuel inlet / outlet position, tank piping.
  - Foreign material inside the tank, water separation, rust.

■ **NOTE**

- **Use resin tanks when making tank additions.**

2. Check the tank internal fuel piping for the following.
  - Inlet / outlet position (below position "Empty").
  - Inlet clogging, whether there is bent or deformed piping (crushed pipe).
  - Crushing at pipe connections.

<b>OK</b>	Go to "3. Tank External Fuel Path Conditions (Crushed Hose, Clogging, Air Introduction at Hose Connection)".
<b>NG</b>	Restore the fuel tank.

9Y1200174CRS0473US0

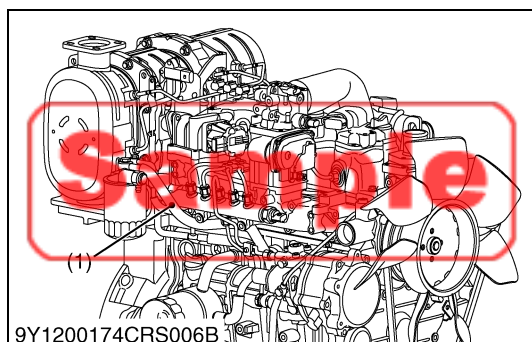
**3. Tank External Fuel Path Conditions (Crushed Hose, Clogging, Air Introduction at Hose Connection)**

1. Check the condition of the hose.
  - Crushing around bands, over bending.
  - Pinched or crushed by other parts.
2. Check the connection (air introduction).
  - Looseness.
  - Hose deterioration (verify that there is no rubber hardening / splitting by hand or visually).

■ **NOTE**

- **Be cautious when vacuum pressure is present, as air will be drawn into the hose.**

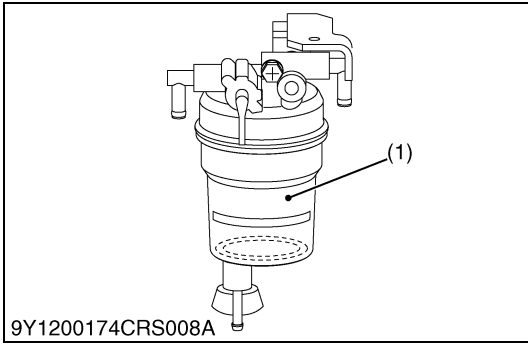
<b>OK</b>	Go to "4. Check the Water Separator".
<b>NG</b>	Repair or replace the hose.



9Y1200174CRS006B

(1) Fuel Hose

9Y1200174CRS0474US0



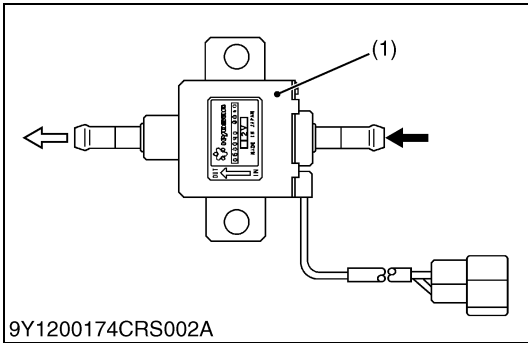
**4. Check the Water Separator**

1. Check the water level of the water separator and discharge some water as necessary.
2. Check for element deformation and dirt.  
Clean or replace the element as necessary.

<b>OK</b>	Go to "5. Check the Fuel Feed Pump".
<b>NG</b>	Replace the filter and drain the water from the water separator.

(1) Water Separator

9Y1200174CRS0475US0



**5. Check the Fuel Feed Pump**

1. Set the key switch to the ON position, check the fuel feed pump alone, and check and repair the wiring harnesses.
2. Check the operation of the fuel feed pump by touching it directly by hand.

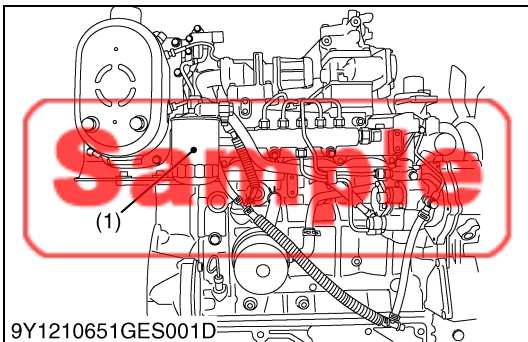
**NOTE**

- If there is a fuel feed pump malfunction, the fuel cannot be supplied and so there is greater likelihood of improper recognition of DTC codes related to the pressure and injector. (Items where improper recognition is possible.)
- Injector COM1 TWV actuation system short
- SCV actuation system abnormality
- Others

<b>OK</b>	Go to "6. Fuel Filter Clogged".
<b>NG</b>	Repair the wiring harness, and replace the fuel feed pump.

(1) Fuel Feed Pump

9Y1200174CRS0476US0



**6. Fuel Filter Clogged**

1. Check the fuel filter for clogging and dirt.

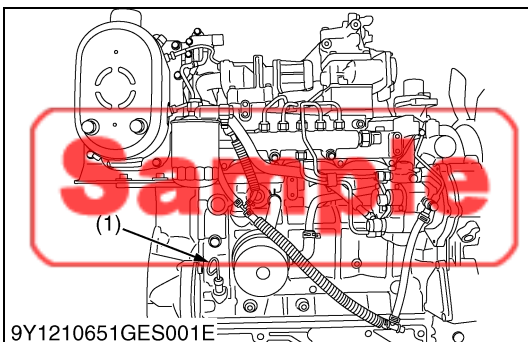
**NOTE**

- Replace the fuel filter every 500 operation hours.

<b>OK</b>	Go to "7. Engine Oil Level Increase (Engine Internal Leak)".
<b>NG</b>	Clean or replace the fuel filter and fuel pipe system.

(1) Fuel Filter

9Y1200174CRS0477US0



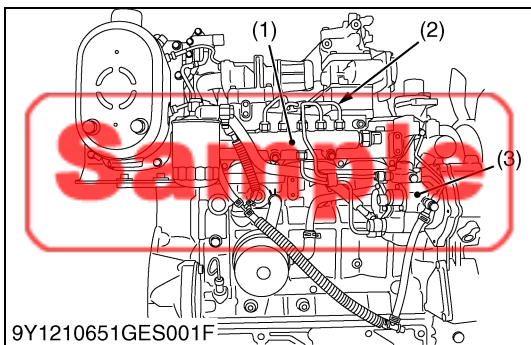
**7. Engine oil Level Increase (Engine Internal Leak)**

1. Check the engine oil level increase with dipstick.
2. Request fuel dilution analysis or oil analysis from a third party as necessary.

<b>OK</b>	Go to "8. Check the High Pressure Piping and CRS Components (Such as the Fuel Injector and the Supply Pump) for Fuel Leakage (Engine External Leak)".
<b>NG</b>	Check and repair interior pipes.

(1) Dipstick

9Y1200174CRS0478US0



**8. Check the High Pressure Piping and CRS Components (Such as the Fuel Injector and the Supply Pump) for Fuel Leakage (Engine External Leak)**

1. Visually check and specify areas leaking fuel.
2. Be cautious because there may be oil leaks in the high pressure pipe and injector areas.

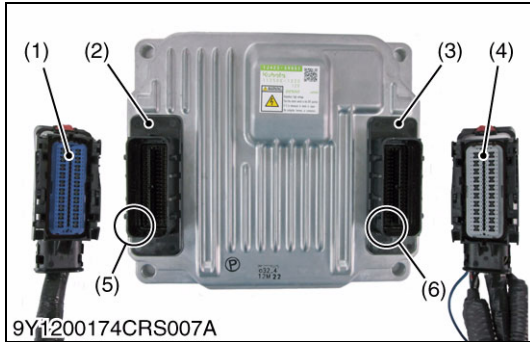
<b>OK</b>	Normal.
<b>NG</b>	Repair leaking high pressure pipe, etc. or replace leaking parts.

- (1) Rail (3) Supply Pump  
 (2) Injection Pipe

9Y1200174CRS0479US0

### [3] ELECTRIC SYSTEM INSPECTION PROCEDURE

#### (1) Basics Of Checking Electrical / Electronic Circuit Systems



#### Measure the ECU Terminal Voltage and Resistance

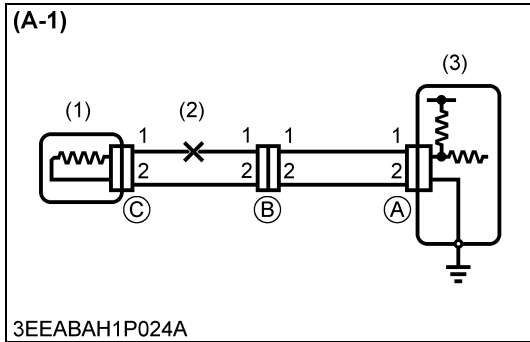
- When measuring the voltage and resistance of each terminal, insert the multimeter probe into the rear side of the wiring harness connector. If connectors are small making it difficult to insert the probe, insert a fine metal wire into the rear of the connector and touch the wire to the probe.

■ **IMPORTANT**

- When inserting a fine metal wire for measurement purposes, ensure that the connector waterproof rubber is not damaged.

- |  |   |
|--|---|
| (1) ECU Wiring Harness Connector 1 (Engine Side) | (4) ECU Wiring Harness Connector 2 (Machine Side) |
| (2) ECU Connector 1 (Engine Side)                | (5) EO1 Position                                  |
| (3) ECU Connector 2 (Machine Side)               | (6) VO1 Position                                  |

9Y1200174CRS0480US0

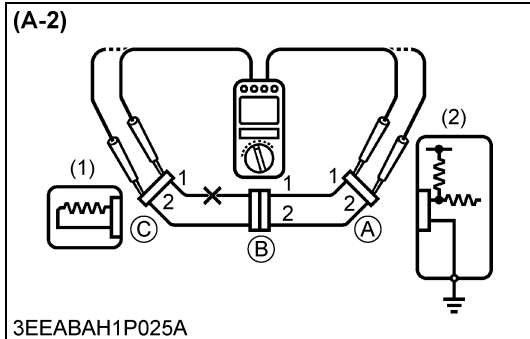


#### Open Circuit Check

- When dealing with a wiring harness open circuit like that depicted in Figure A-1, check continuity or voltage to determine the location of the open circuit.

- |                  |         |
|------------------|---------|
| (1) Sensor       | (3) ECU |
| (2) Open Circuit |         |

9Y1200174CRS0481US0



#### Check for Continuity

- Remove connectors "A" and "C" and measure resistance between the two.

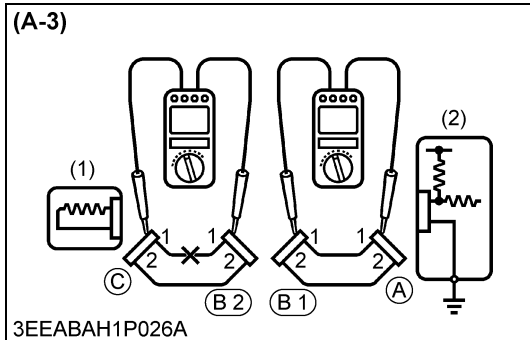
Factory specification	Less than 1 Ω
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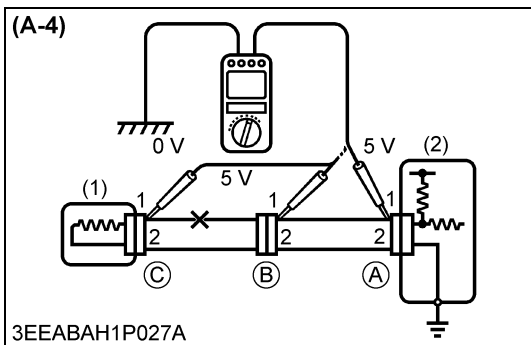
#### (Reference)

- Measure resistance while gently shaking the wiring harness up and down, and side-to-side.
- In the case of Figure A-2, there is no continuity (open circuit) between terminal 1 of connector "A" and terminal 1 of connector "C". However, there is continuity between terminal 2 of connector "A" and terminal 2 of connector "C". As a result, it can be said that there is an open circuit between terminal 1 of connector "A" and terminal 1 of connector "C".
  - Remove connector "B" and measure the resistance in the connector.
  - In the case of Figure A-3, there is continuity between terminal 1 of connector "A" and terminal 1 of connector "B1". However, there is no continuity (open circuit) between terminal 1 of connector "B2" and terminal 1 of connector "C". As a result, it can be said that there is an open circuit between terminal 1 of connector "B2" and terminal 1 of connector "C".

- |            |         |
|------------|---------|
| (1) Sensor | (2) ECU |
|------------|---------|

9Y1200174CRS0482US0





**Check Voltage**

1. In the case of the circuit that supplies voltage to the ECU connector terminals, check for an open circuit by performing a voltage check.
2. As depicted in Figure **A-4**, measure the voltage of the ECU 5 V output terminal between the body ground and terminal 1 of connector "A" with all connectors connected. Next, measure in order the voltage between terminal 1 of connector "B" and the body ground, and terminal 1 of connector "C" and the body ground.
3. The faulty circuit and measurement results are as per below.

**(Measurement Results)**

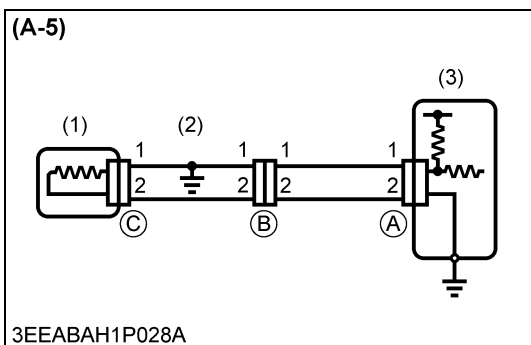
- Voltage between terminal 1 of connector "A" and the body ground is 5 V.
- Voltage between terminal 1 of connector "B" and the body ground is 5 V.
- Voltage between terminal 1 of connector "C" and the body ground is 0 V.

**(Faulty Circuit)**

- There is an open circuit between terminal 1 of connector "B" and terminal 1 of connector "C".

- (1) Sensor (2) ECU

9Y1200174CRS0483US0

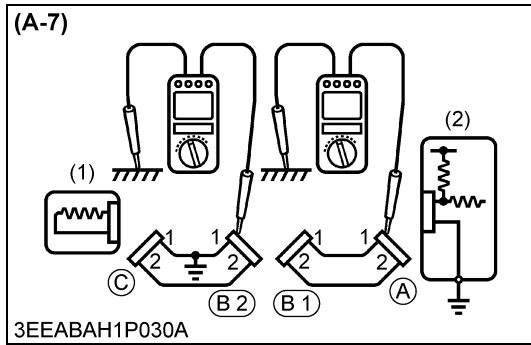
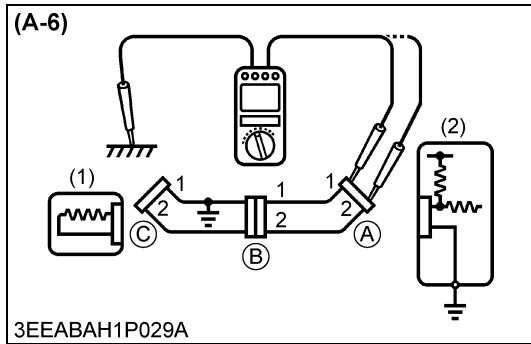


**Short Circuit Check**

1. As per Figure **A-5**, if there is a short in the wiring harness ground, perform a "Ground continuity check" to determine the source of the short.

- (1) Sensor (3) ECU  
 (2) Short Circuit

9Y1200174CRS0484US0



**Ground Continuity Check**

1. Remove connector "A" and connector "C", then measure the resistance between terminals 1 and 2 of connector "A" and ground.

Factory specification	No continuity
-----------------------	---------------

**(Reference)**

- Measure resistance while gently shaking the wiring harness up and down, and side-to-side.
2. In the case of Figure A-6, there is continuity between terminal 1 of connector "A" and the body ground (short circuit). However, there is no continuity between terminal 2 of connector "A" and the body ground. As a result, it can be said that there is an open circuit between terminal 1 of connector "A" and terminal 1 of connector "C" .
  3. Remove connector "B" and measure the resistance between terminal 1 of connector "A" and the body ground, and between terminal 1 of connector "B2" and the body ground.
  4. The faulty circuit and measurement results are as per below.

**(Measurement Results)**

- No continuity between terminal 1 of connector "A" and the body ground.
- Continuity between terminal 1 of connector "B2" and the body ground.

**(Faulty Circuit)**

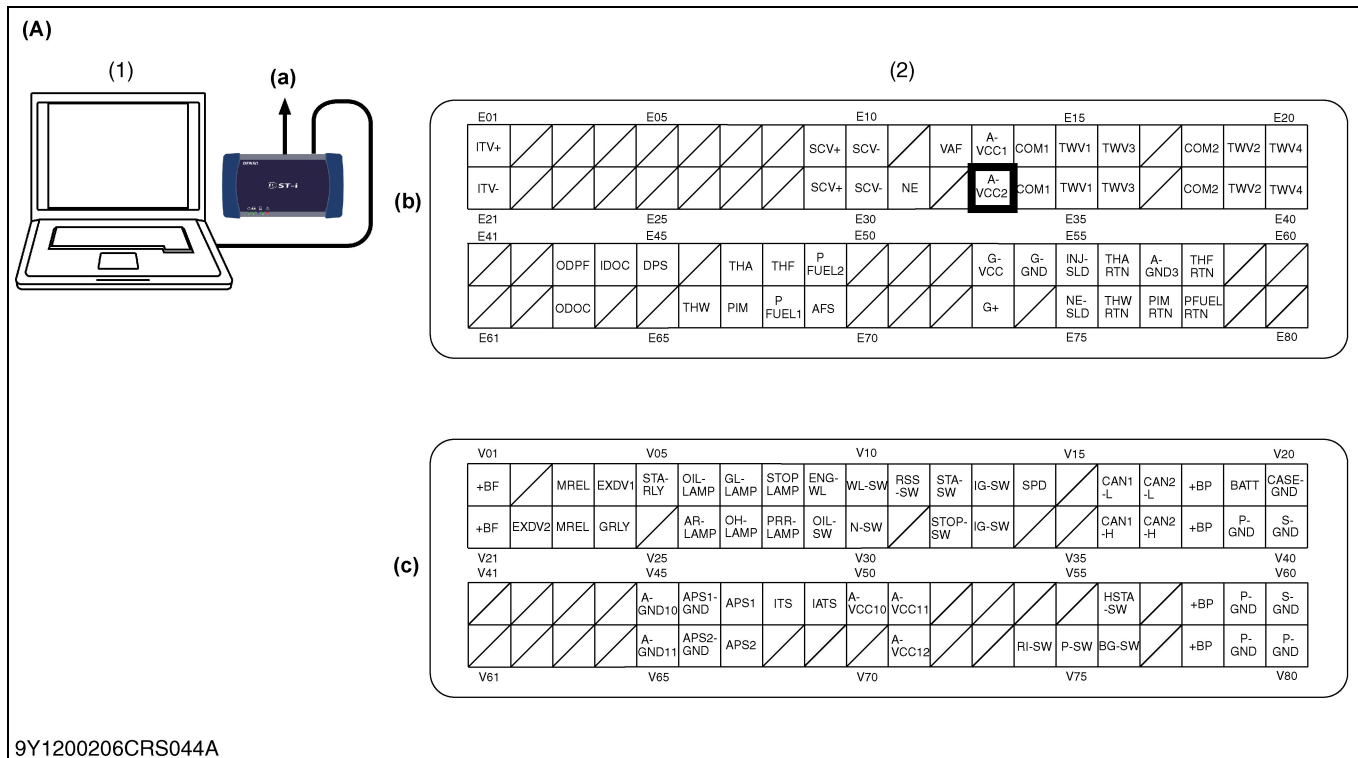
- There is a short circuit between terminal 1 of connector "B2" and terminal 1 of connector "C".

(1) Sensor

(2) ECU

9Y1200174CRS0485US0

## (2) Connector Connection Fault Verification Method



(1) Diagnosis Tool Data Monitor (2) Voltage Measurement (Sensor Output Voltage)

(A) Sensor Example

(a) CAN1 Connector  
 (b) ECU Connector 1 (Engine Side)  
 (c) ECU Connector 2 (Machine Side)

As per the diagram above, measure both the data monitor and connector voltage simultaneously.

### Ex.) Coolant temperature sensor

- a) Read in the "Coolant Temperature Output Voltage" value from the data monitor.
- b) Measure the voltage directly from the corresponding ECU terminal.

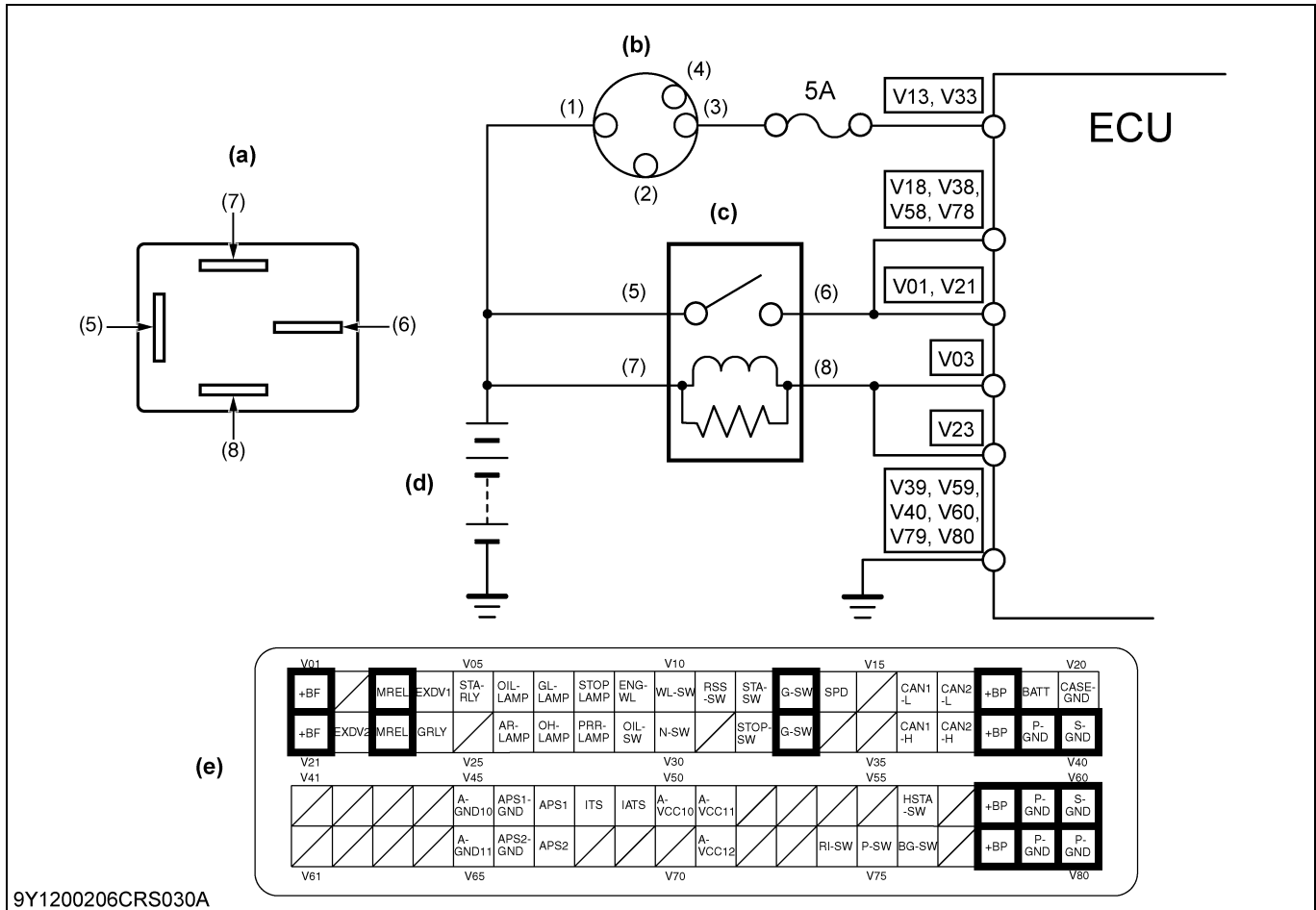
Judge as a connector connection fault if **b)** is satisfactory and **a)** is unsatisfactory. Since some malfunctions only occur intermittently, measure voltage while pulling and shaking the wires in order to try to get the malfunction to reoccur.

### (3) Checking The Power And Ground System (Main Relay, ECU Circuit)

If the ECU is not operating, check the following.

**Malfunction symptoms:**

- Engine does not start.
- Engine warning light is not lit.
- A diagnosis tool communication error occur.

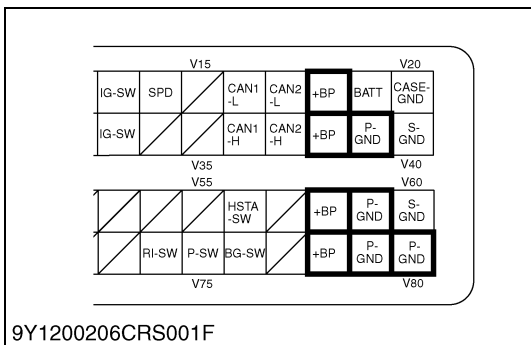


9Y1200206CRS030A

- (1) Input Terminal
- (2) ACC
- (3) Output Terminal
- (4) START
- (5) Terminal 1
- (6) Terminal 2
- (7) Terminal 3
- (8) Terminal 4
- (a) Main Relay Terminal Layout
- (b) Key Switch
- (c) Main Relay
- (d) Battery
- (e) ECU Connector 2 (Machine Side)

9Y1200206CRS0167US0





**1. Measure the ECU +BP and Ground Voltage**

1. Turn the key switch ON and measure the voltage between the ECU +BP terminals (V18 / V38 / V58 / V78) and ground (body / battery terminal). Then measure voltage between the ECU ground terminals (V40 / V60) and ground (body / battery terminal).

Factory specification	+BP terminal - Ground; greater than or equal to 10 V P-GND terminal - Ground; Less than or equal to 0.5 V
-----------------------	--

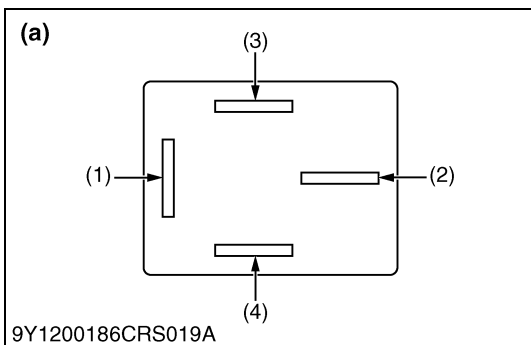
**+BP terminal unsatisfactory**

<b>OK</b>	Normal.
<b>NG</b>	Check battery, wiring harness, ground wire.
	<b>OK</b> Go to "2. Check the Relay Terminal Voltage -1".
	<b>NG</b> Repair or replace.

**Ground terminal unsatisfactory**

<b>OK</b>	Normal.
<b>NG</b>	Check ECU wiring harness ground.

9Y1200206CRS0168US0



**2. Check the Relay Terminal Voltage -1**

1. Turn the key switch ON and measure voltage at relay terminal 2 (2).

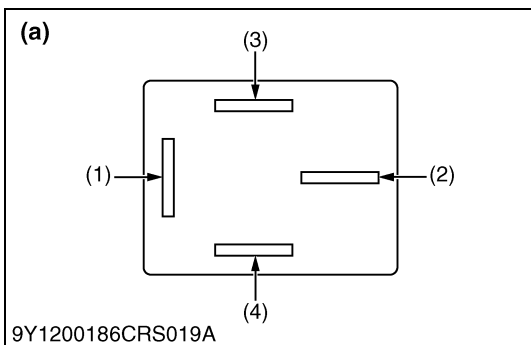
Factory specification	10 V or higher
-----------------------	----------------

<b>OK</b>	Check wiring between relay and ECU. → Repair. Check for connector connection fault. → Repair.
<b>NG</b>	Go to "3. Check the Relay Terminal Voltage - 2".

- (1) Terminal 1
- (2) Terminal 2
- (3) Terminal 3
- (4) Terminal 4

**(a) Main Relay Terminal Layout**

9Y1200174CRS0489US0



**3. Check the Relay Terminal Voltage - 2**

1. Measure voltage at relay terminal 1 (1).

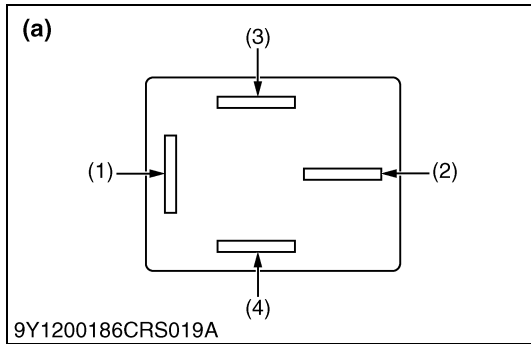
Factory specification	10 V or higher
-----------------------	----------------

<b>OK</b>	Go to "4. Check the Relay Terminal Voltage - 3".
<b>NG</b>	Check for a wiring harness open circuit and / or connector connection fault. → Repair. Inspect fuse. → Replace.

- (1) Terminal 1
- (2) Terminal 2
- (3) Terminal 3
- (4) Terminal 4

**(a) Main Relay Terminal Layout**

9Y1200174CRS0490US0



**4. Check the Relay Terminal Voltage - 3**

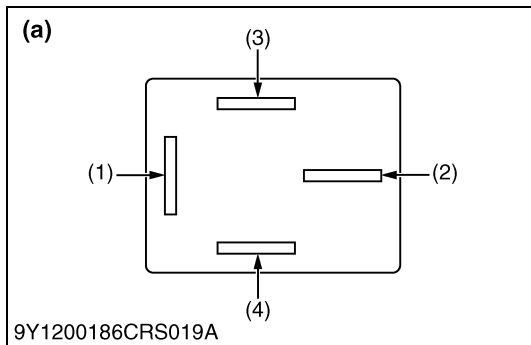
1. Measure voltage at relay terminal 3 (3).

Factory specification	10 V or higher
<b>OK</b>	Go to "5. Check the Relay Terminal Voltage - 4".
<b>NG</b>	Check for a wiring harness open circuit and / or connector connection fault. → Repair. Inspect fuse. → Replace.

- (1) Terminal 1
- (2) Terminal 2
- (3) Terminal 3
- (4) Terminal 4

(a) Main Relay Terminal Layout

9Y1200174CRS0491US0



**5. Check the Relay Terminal Voltage - 4**

1. Turn the key switch OFF and measure voltage at relay terminal 4 (4).

**NOTE**

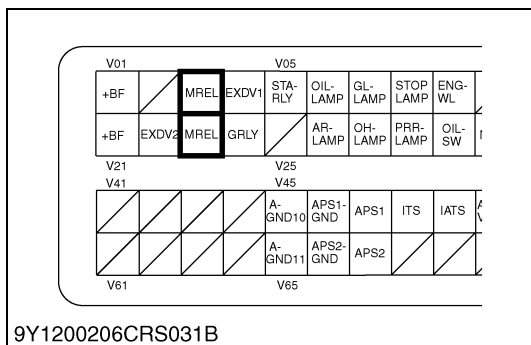
- Perform measurement two seconds after cycling the key switch ON → OFF.

Factory specification	10 V or higher
<b>OK</b>	Go to "6. Check the Relay Terminal Voltage - 5".
<b>NG</b>	Check the relay. → Repair.

- (1) Terminal 1
- (2) Terminal 2
- (3) Terminal 3
- (4) Terminal 4

(a) Main Relay Terminal Layout

9Y1200174CRS0492US0

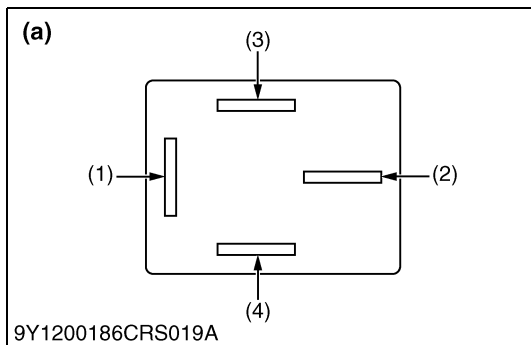


**6. Check the Relay Terminal Voltage - 5**

1. With the key switch OFF, measure voltage at the ECU main relay terminals (V03 / V23).

Factory specification	10 V or higher
<b>OK</b>	Go to "7. Check the Relay Terminal Voltage - 6".
<b>NG</b>	Check wiring harness between relay and ECU and connectors. → Repair.

9Y1200206CRS0169US0



**7. Check the Relay Terminal Voltage - 6**

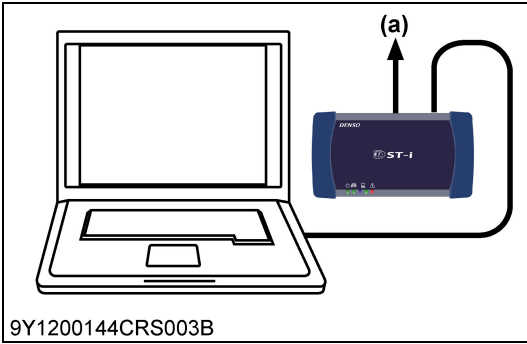
1. Turn the key switch ON and measure voltage at relay terminal 4 (4).

Factory specification	Approx. 0 V
<b>OK</b>	Faulty relay contacts → Replace.
<b>NG</b>	Go to "8. Check the Key Switch Signal -1".

- (1) Terminal 1
- (2) Terminal 2
- (3) Terminal 3
- (4) Terminal 4

(a) Main Relay Terminal Layout

9Y1200174CRS0494US0



**8. Check the Key Switch Signal -1**

1. Connect the diagnosis tool to diagnostic connector (CAN1 connector) and turn the key switch ON.
2. Using the diagnosis tool data monitor function, verify the "Key Switch" data when the key switch is turned ON then OFF.

Factory specification	When the key switch is set to the ON and OFF, the data output is turned ON and OFF respectively.
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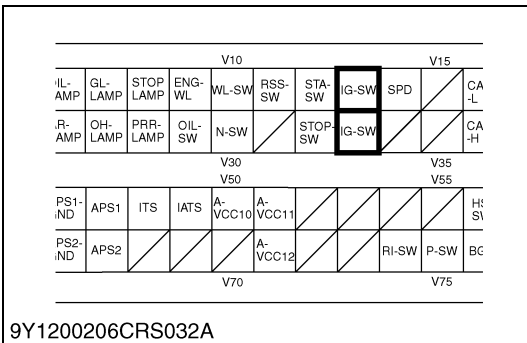
**IMPORTANT**

- Do not keep the key switch in the OFF position for more than 2 seconds, otherwise a communication error will occur.

<b>OK</b>	ECU internal fault → Replace the ECU.	
<b>NG</b>	Constantly ON	ECU internal fault → Replace the ECU.
	Consistently OFF	Go to "9. Check the Key Switch Signal -2".

**(a) CAN1 Connector**

9Y1200174CRS0495US0



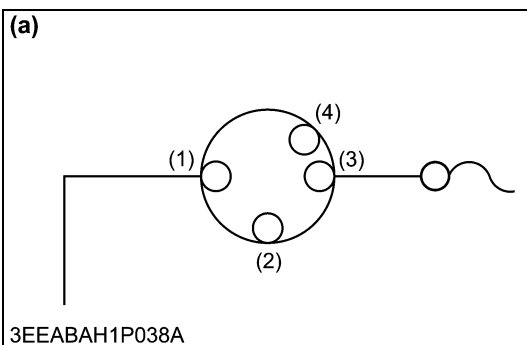
**9. Check the Key Switch Signal -2**

1. Place the key switch in the ON position, and measure the voltage at ECU terminal V13 / V33.

Factory specification	10 V or higher
-----------------------	----------------

<b>OK</b>	Check whether the connector is poorly connected.	
	<b>OK</b>	Replace the ECU.
	<b>NG</b>	Repair the connector.
<b>NG</b>	Go to "10. Check the Key Switch -1".	

9Y1200206CRS0170US0



**10. Check the Key Switch -1**

1. Set the key switch to the ON position, and measure the voltage at the key switch output terminal (3).

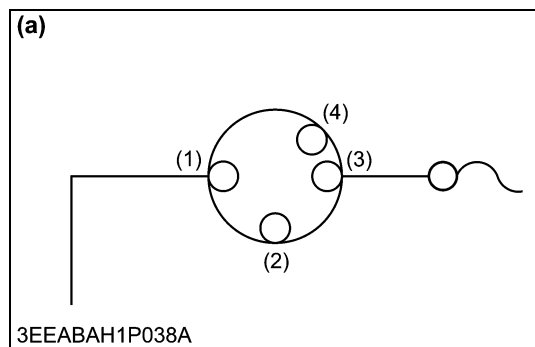
Factory specification	10 V or higher
-----------------------	----------------

<b>OK</b>	Check the wiring harness between the key switch output terminal and ECU terminal (V13 / V33), and the fuse. → Repair or replace.
<b>NG</b>	Go to "11. Check the Key Switch - 2".

- (1) Input Terminal
- (2) ACC
- (3) Output Terminal
- (4) START

**(a) Key Switch**

9Y1200174CRS0497US0



### 11. Check the Key Switch - 2

1. Measure the voltage at the key switch input terminal (1).

Factory specification	10 V or higher
<b>OK</b>	Check the key switch. → Replace.
<b>NG</b>	Check the wiring harness between the battery and key switch, and the fuse. → Repair or replace.

- (1) Input Terminal
- (2) ACC
- (3) Output Terminal
- (4) START

(a) Key Switch

9Y1200174CRS0498US0

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