

SECTION 1 GENERAL

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SECTION 1 GENERAL

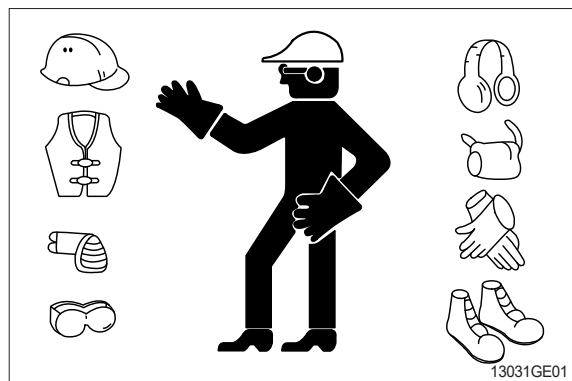
GROUP 1 SAFETY

FOLLOW SAFE PROCEDURE

Unsafe work practices are dangerous. Understand service procedure before doing work; Do not attempt shortcuts.

WEAR PROTECTIVE CLOTHING

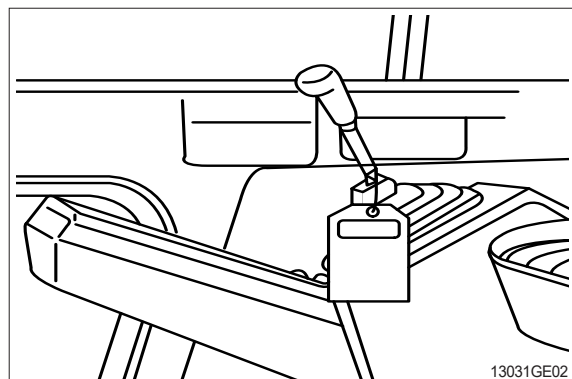
Wear close fitting clothing and safety equipment appropriate to the job.



WARN OTHERS OF SERVICE WORK

Unexpected machine movement can cause serious injury.

Before performing any work on the excavator, attach a 「Do Not Operate」 tag on the right side control lever.



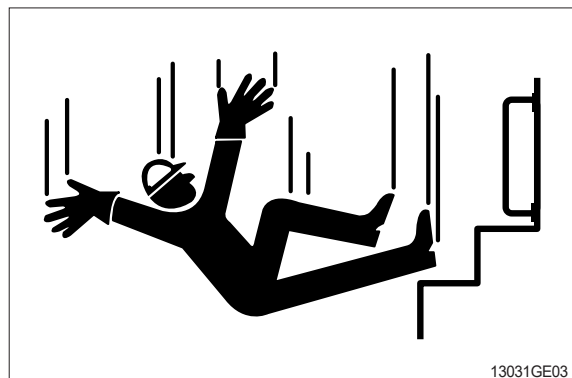
USE HANDHOLDS AND STEPS

Falling is one of the major causes of personal injury.

When you get on and off the machine, always maintain a three point contact with the steps and handrails and face the machine. Do not use any controls as handholds.

Never jump on or off the machine. Never mount or dismount a moving machine.

Be careful of slippery conditions on platforms, steps, and handrails when leaving the machine.

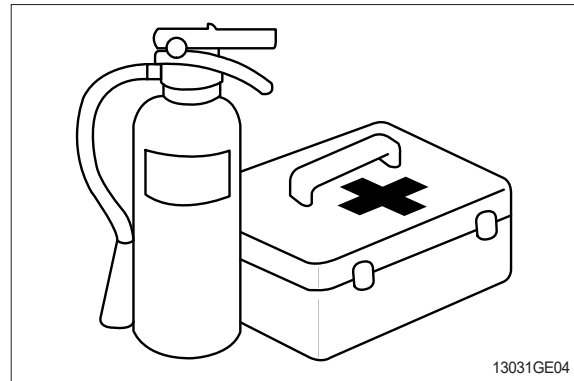


PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

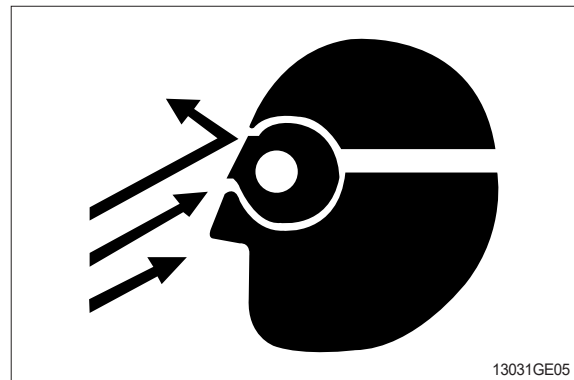
Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



PROTECT AGAINST FLYING DEBRIS

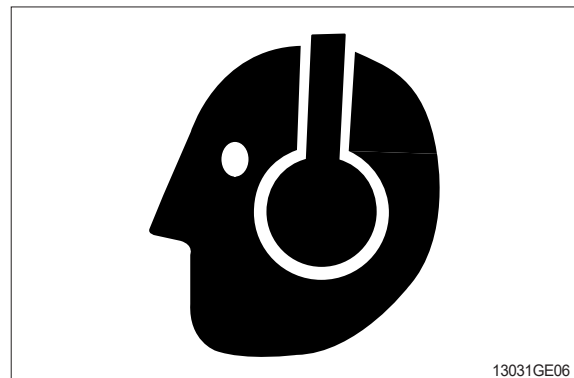
Guard against injury from flying pieces of metal or debris; Wear goggles or safety glasses.



PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

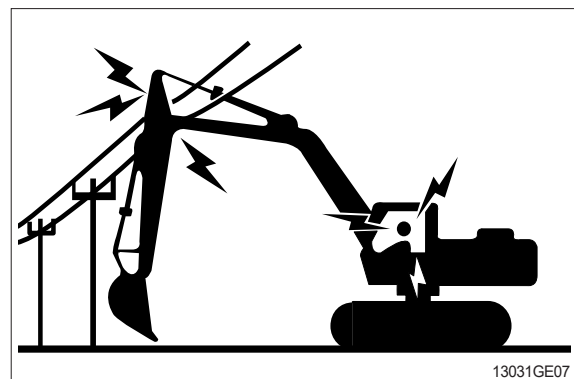
Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



AVOID POWER LINES

Serious injury or death can result from contact with electric lines.

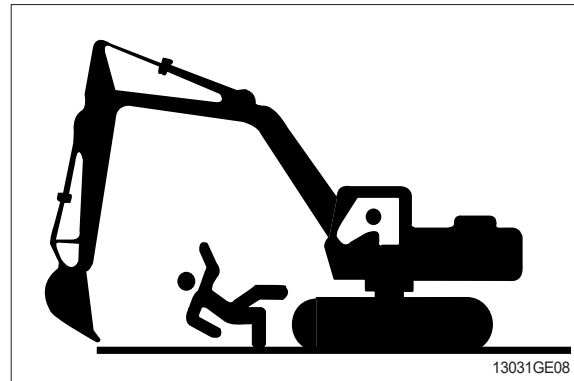
Never move any part of the machine or load closer to electric line than 3m(10ft) plus twice the line insulator length.



KEEP RIDERS OFF EXCAVATOR

Only allow the operator on the excavator. Keep riders off.

Riders on excavator are subject to injury such as being struck by foreign objects and being thrown off the excavator. Riders also obstruct the operator's view resulting in the excavator being operated in an unsafe manner.

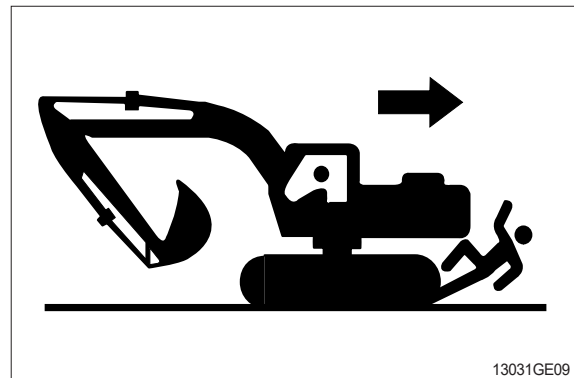


MOVE AND OPERATE MACHINE SAFELY

Bystanders can be run over. Know the location of bystanders before moving, swinging, or operating the machine.

Always keep the travel alarm in working condition. It warns people when the excavator starts to move.

Use a signal person when moving, swinging, or operating the machine in congested areas. Coordinate hand signals before starting the excavator.



OPERATE ONLY FROM OPERATOR'S SEAT

Avoid possible injury machine damage. Do not start engine by shorting across starter terminals.

NEVER start engine while standing on ground. Start engine only from operator's seat.



PARK MACHINE SAFELY

Before working on the machine:

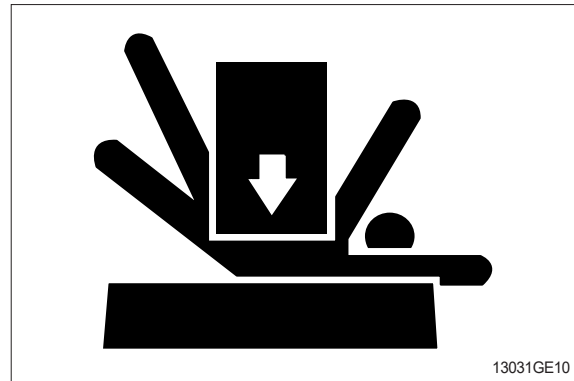
- Park machine on a level surface.
- Lower bucket to the ground.
- Turn auto idle switch off.
- Run engine at 1/2 speed without load for 2 minutes.
- Turn key switch to OFF to stop engine.
Remove key from switch.
- Move pilot control shutoff lever to locked position.
- Allow engine to cool.

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load.

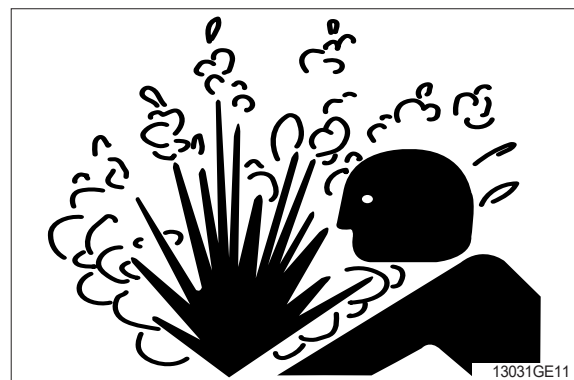
Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



SERVICE COOLING SYSTEM SAFELY

Explosive release of fluids from pressurized cooling system can cause serious burns.

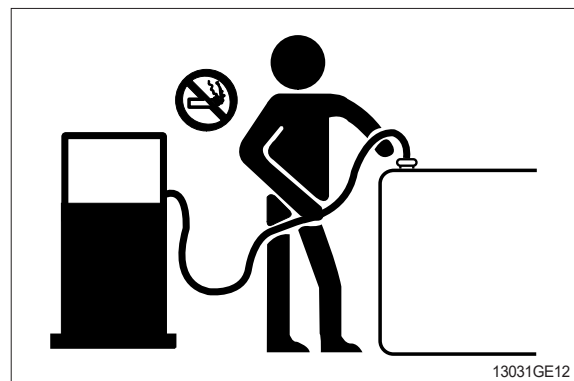
Shut off engine. Only remove filler cap when cool enough to touch with bare hands.



HANDLE FLUIDS SAFELY-AVOID FIRES

Handle fuel with care; It is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks. Always stop engine before refueling machine.

Fill fuel tank outdoors.



Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; They can ignite and burn spontaneously.



BEWARE OF EXHAUST FUMES

Prevent asphyxiation. Engine exhaust fumes can cause sickness or death.

If you must operate in a building, be positive there is adequate ventilation. Either use an exhaust pipe extension to remove the exhaust fumes or open doors and windows to bring enough outside air into the area.

REMOVE PAINT BEFORE WELDING OR HEATING

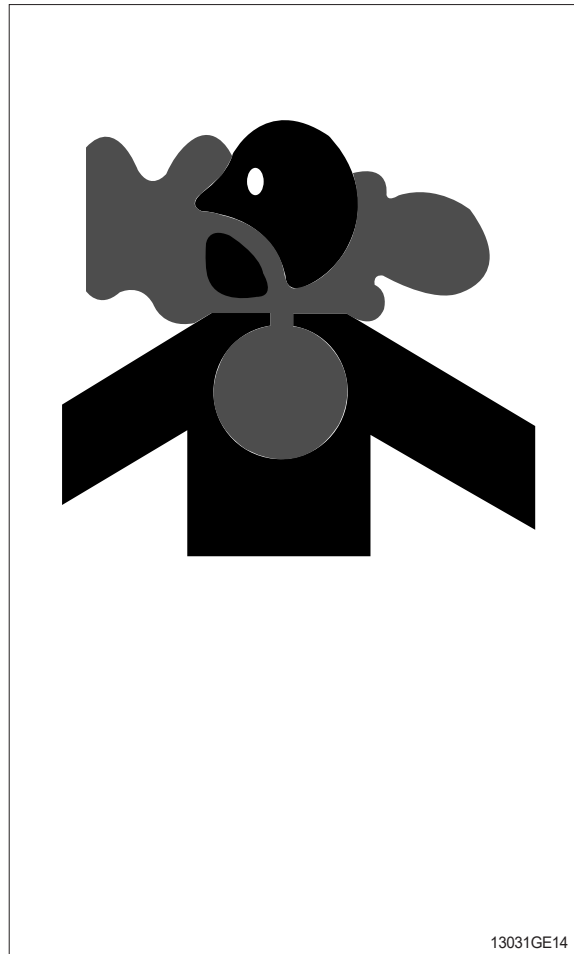
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

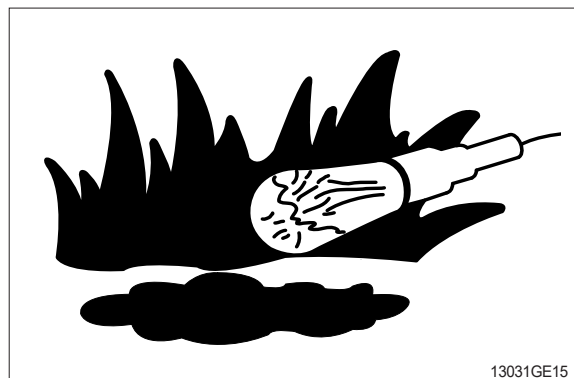
Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



ILLUMINATE WORK AREA SAFELY

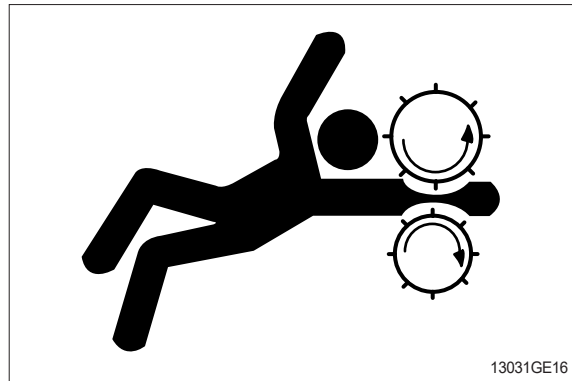
Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.



SERVICE MACHINE SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

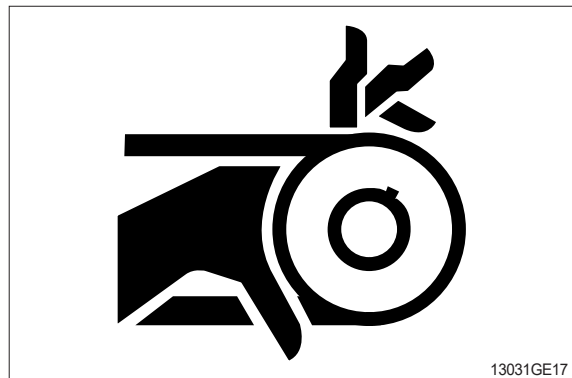
Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



STAY CLEAR OF MOVING PARTS

Entanglements in moving parts can cause serious injury.

To prevent accidents, use care when working around rotating parts.



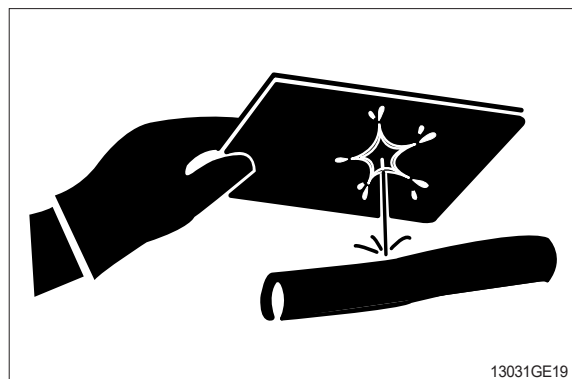
AVOID HIGH PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result.



AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials.

Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area. Install fire resisting guards to protect hoses or other materials.



PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

Do not charge a frozen battery; It may explode. Warm battery to 16°C (60°F).



PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

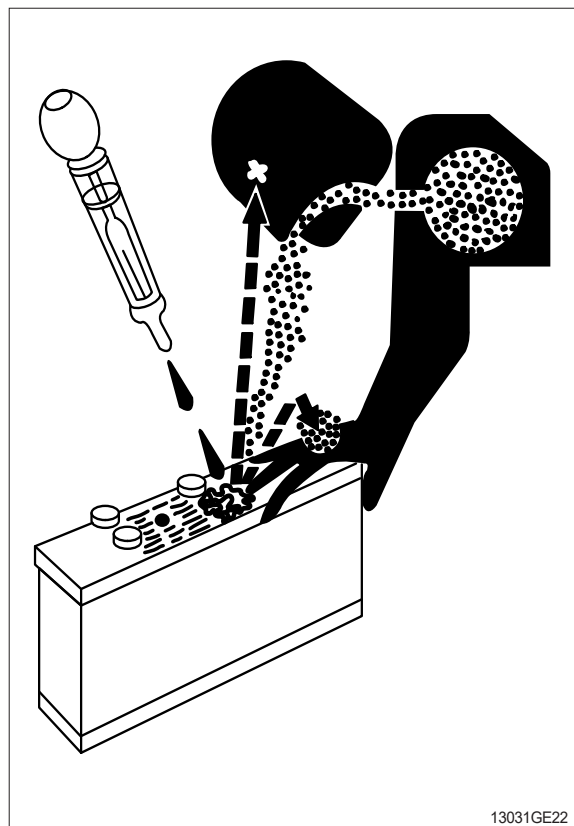
1. Filling batteries in a well-ventilated area.
2. Wearing eye protection and rubber gloves.
3. Avoiding breathing fumes when electrolyte is added.
4. Avoiding spilling or dripping electrolyte.
5. Use proper jump start procedure.

If you spill acid on yourself:

1. Flush your skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush your eyes with water for 10-15 minutes. Get medical attention immediately.

If acid is swallowed:

1. Drink large amounts of water or milk.
2. Then drink milk of magnesia, beaten eggs, or vegetable oil.
3. Get medical attention immediately.



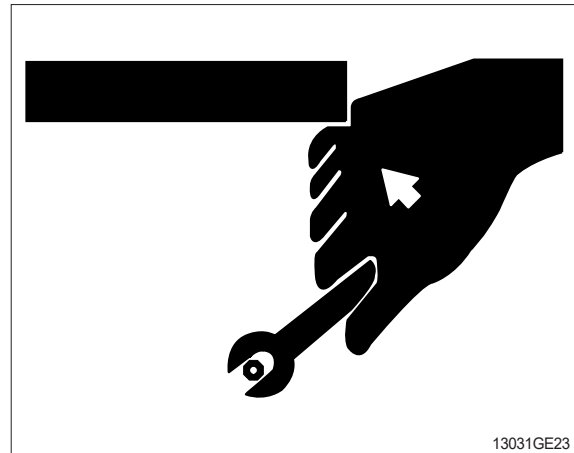
USE TOOLS PROPERLY

Use tools appropriate to the work. Makeshift tools, parts, and procedures can create safety hazards.

Use power tools only to loosen threaded tools and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only recommended replacement parts.(see Parts catalogue.)

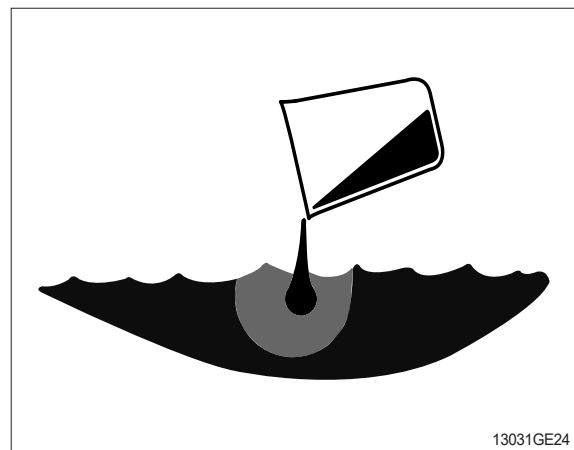


DISPOSE OF FLUIDS PROPERLY

Improperly disposing of fluids can harm the environment and ecology. Before draining any fluids, find out the proper way to dispose of waste from your local environmental agency.

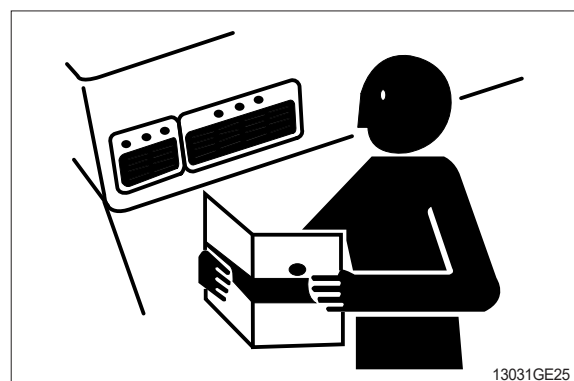
Use proper containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

DO NOT pour oil into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil, fuel, coolant, brake fluid, filters, batteries, and other harmful waste.



REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.

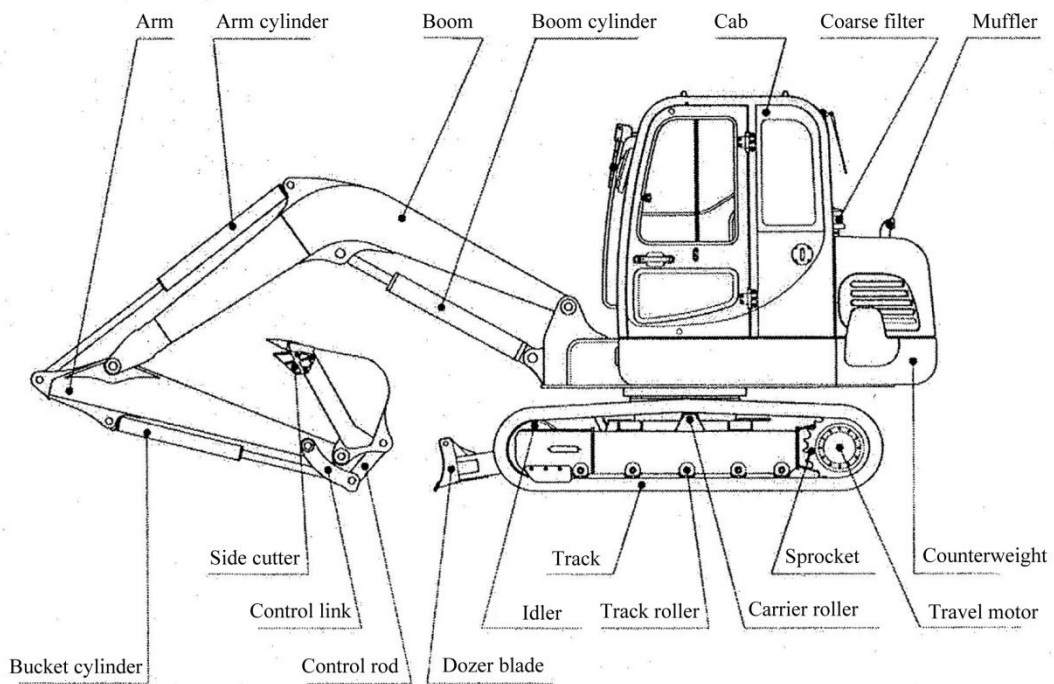
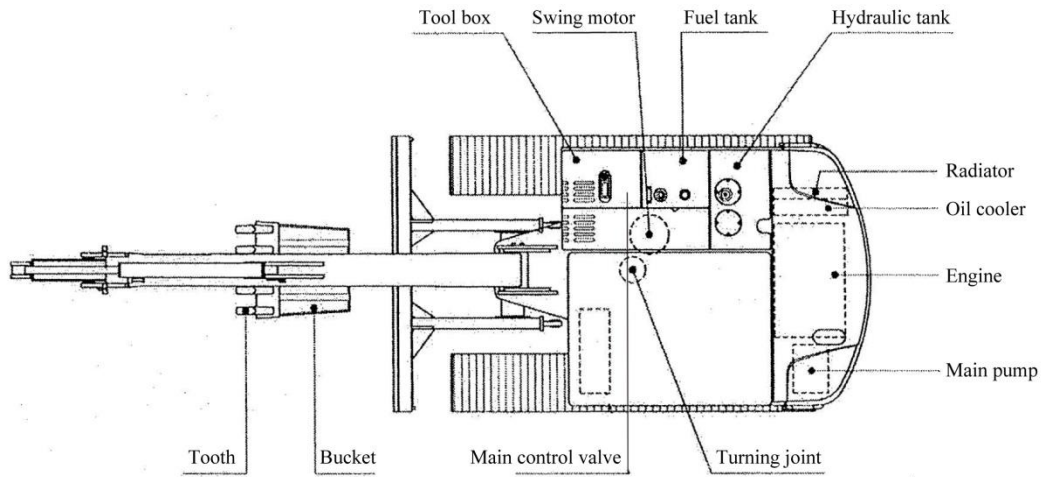


LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.

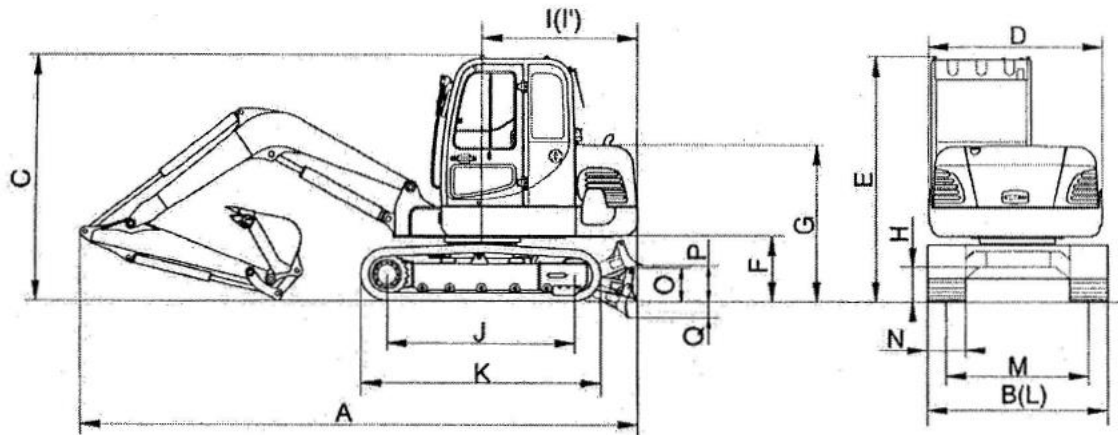
GROUP 2 SPECIFICATIONS

1. MAJOR COMPONENT



2. SPECIFICATIONS

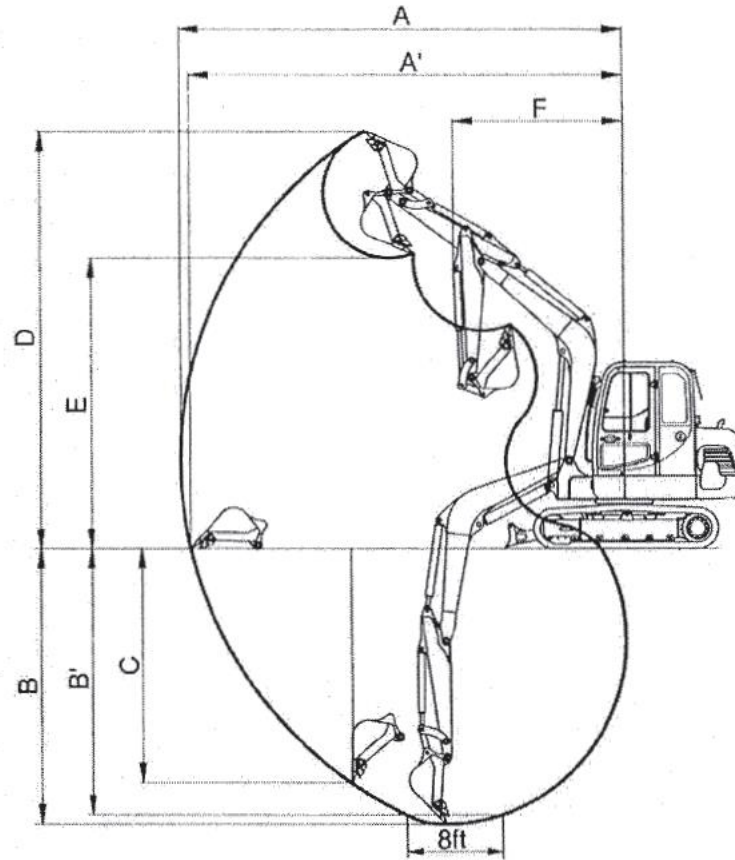
1) 3.7m (12'2") mono boom, 1.6 7m (5'6")



Description		Unit	Specification
Operating weight		kg	6,980
Bucket capacity (SAE heaped), standard		m ³	0.32
Overall length	A	mm	6,080
Overall width (400 mm track)	B		2,260
Overall height	C		2,690
Superstructure width	D		2,250
Overall height of cab	E		2,550
Ground clearance of counterweight	F		755
Engine cover height	G		1,755
Minimum ground clearance	H		360
Rear-end distance	I		1,730
Rear-end swing radius	I'		1,750
Distance between tumblers	J		2,130
Undercarriage length	K		2,725
Undercarriage width	L		2,200
Track gauge	M		1,750
Track shoe width, standard	N		450
Height of blade	O		460
Ground clearance of blade up	P		400
Depth of blade down	Q		280
Travel speed (low/high)			km/h
Swing speed		rpm	16.4
Gradeability		Degree (%)	35
Ground pressure (400 mm shoe)		kgf/cm ²	0.35

3. WORKING RANGE

1) 3.7 m (12'2") mono boom



Description		1.6 7m Arm
Max digging reach	A	6,335 mm
Max digging reach on ground	A'	6,185mm
Max digging depth	B	4,015 mm
Max digging depth (8' level)	B'	3,625 mm
Max vertical digging depth	C	3,210 mm
Max digging height	D	7,175 mm
Max dumping height	E	5,080 mm
Min swing radius	F	1,750 mm
Bucket digging force	ISO	4,874 kgf
Arm digging force	ISO	3,697 kgf

4. WEIGHT

Item	HX75S
	kg
Upperstructure assembly	3,430
Main frame weld assembly	737
Engine assembly	234
Main pump assembly	50
Main control valve assembly	60
Swing motor assembly	80
Hydraulic oil tank assembly	100
Fuel tank assembly	73
Counterweight	390
Cab assembly	450
Lower undercarriage assembly	2,780
Track frame weld assembly	900
Swing bearing	140
Travel motor assembly	87
Turning joint	27
Tension body	110
Idler	65
Carrier roller	8
Track roller	10
Sprocket	20
Track-chain assembly (450 mm standard triple grouser shoe)	810
Dozer blade assembly	315
Working device assembly (3.0 m boom, 1.6 m arm, 0.21 m ³ SAE heaped bucket)	1,185
3.7 m boom assembly	481
1.6 7m arm assembly	192
0.32 m ³ SAE heaped bucket	250
Boom cylinder assembly	120
Arm cylinder assembly	80
Bucket cylinder assembly	50
Bucket control link assembly	60
Dozer cylinder assembly	50

5. LIFTING CAPACITIES


3.7 m (12'2") boom, 1.67 m (5'6") arm equipped with 0.32 m³ (SAE heaped) bucket and 450 mm triple grouser shoe, the dozer blade down.

The parameters of HX75D are the same as those in the table below.


Table of Lifting Capacities

HX75S









Boom: 3.7 m (12'2")

 Rating over-front

Arm: 1.67 m (5'6")

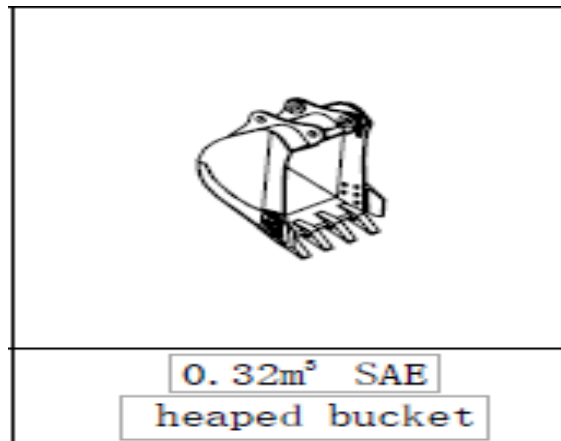
 Rating over-side or 360 degree

Bucket: 0.32m³ (SAE heaped)

Load point height (m/ft)		Load radius						At max. reach		
		1.5 m (5 ft)		3.0 m (10 ft)		4.5m (15 ft)		Capacity		Reach m (ft)
										
4.5 m 15 ft	kg lb	.	.	*1800 *3970	*1800 *3970	.	.	*1680 *3700	1090 2400	5.06 (16.6)
3.0 m 10 ft	kg lb	*3890 *8580	*3890 *8580	*2370 *5220	*2370 *5220	*1930 *4250	1300 2870	*1710 *3770	820 1810	5.75 (18.9)
1.5 m 5 ft	kg lb	.	.	*3340 *7340	2350 5180	*2230 *4920	1210 2670	*1760 *3880	740 1630	5.95 (19.5)
Ground line	kg lb	.	.	*3820 *8420	2160 4760	*2430 *5360	1140 2510	*1810 *3990	770 1700	5.70 (18.7)
-1.5 m -5 ft	kg lb	*4810 *10600	*4810 *10600	1700 3750	2130 4700	*2230 *4920	1120 2470	*1790 *3950	990 2180	4.93 (16.2)
-3.0 m -10 ft	kg lb	*4000 *8820	*4000 *8820	1720 3790	2220 4890

- The ratings of lifting capacities are based on SAE J1097 and ISO 10567.
- The load point is a hook located on the back of the bucket (standard).
- * Indicate the load limited by hydraulic capacity.
- If you want to install a non-recommended working device, refer to the service manual.
- Install the working device to prevent the boom from falling during lifting.
- The aforesaid lifting capacity include the sling weight.
- Read the operator's manual before operation and observe it during operation.


6. BUCKET SELECTION GUIDE



Capacity		Width		Weight	Recommendation
SAE heaped	CECE heaped	Without side cutter	With side cutter		3.7m boom 1.67m arm
0.32m ³	0.28 m ³	760 mm	840 mm	250 kg	Applicable for materials with density of 2000 kgf/m ³ (3370 lb/yd ³) or less

7. UNDERCARRIAGE

1) Track

Model	Category		Triple grouser shoe
			
HX75S	Shoe width	mm	450
	Operating weight	kg	6,800
	Ground pressure	kgf/cm ²	0.35
	Overall width	mm	2,260

2) Number of rollers and shoes on each side

Item	Quantity
Carrier rollers	1EA
Track rollers	5EA
Track shoes	38EA

8. SPECIFICATIONS FOR MAJOR COMPONENTS

1) Engine

Item	Specification
Model	XSNSRE/4TNV98-ZCV
Type	4-cycle diesel engine, low emission
Cooling method	Water cooling
Number of cylinders and arrangement	4 cylinders, in-line
Firing order	1-3-4-2
Combustion chamber type	Direct injection type
Cylinder bore × stroke	98 ×110 mm
Piston displacement	3,318cc
Compression ratio	18.5:1
Rated gross horse power (SAE J1995)	44.4/2,100 (KW/rpm)
Maximum torque at 1,575 rpm	240.1N•m
Engine oil quantity	12.0L
Net weight of engine	234kg
High idling speed	2,200+50 rpm
Low idling speed	1,050 ±50 rpm
Starting motor	12 V-3.0 kW
Alternator	12 V-80 A
Battery	1×12 V×100 Ah

2) Main pump

Item	Specification
Type	Variable-displacement axial piston pump
Capacity	72 cc/rev
Maximum pressure	275 kgf/cm ²
Rated oil flow	158.4 L/min
Rated speed	2,200 rpm

3) Gear pump

Item	Specification
Type	Single stage quantitative gear pump
Capacity	8cc/rev
Main relief valve pressure	35kgf/cm ²
Rated oil flow	17.6 /min

4) Main control valve

Item	Specification
Type	Sectional, 8 spools (one optional)
Operating method	Hydraulic pilot system
Main relief valve pressure	275 kgf/cm ²
Overload relief valve pressure	

5) Swing motor

Item	Specification
Type	Fixed-displacement axial piston motor
Capacity	43cc/rev
Relief pressure	210 kgf/cm ²
Braking system	Automatic, spring applied hydraulic release
Braking torque	14 kgf•m (101 lbf•ft)
Brake release pressure	20-40 kgf/cm ² (284-569 psi)
Reduction gear type	2-stage planetary
Swing speed	16.4 rpm

6) Travel motor

Item	Specification
Type	Variable-displacement axial piston motor
Relief pressure	300kgf/cm ²
Reduction gear type	2-stage planetary
Braking system	Automatic, spring applied hydraulic release

7) Remote control valve

Item		Specification
Type		Proportional pressure reduction
Operating pressure	Min.	5kgf/cm ²
	Max.	20.5kgf/cm ²
One-way operating stroke	Handle	6.5/8.5 mm (0.26/0.33 in)

8) Cylinder

Item		Specification
Boom cylinder	Bore dia × Rod dia × Stroke	Φ115 × Φ70 × 980mm
	Cushion	Extend only
Arm cylinder	Bore dia × Rod dia × Stroke	Φ95 × Φ60 × 860 mm
	Cushion	Extend and retract
Bucket cylinder	Bore dia × Rod dia × Stroke	Φ90 × Φ55 × 665 mm
	Cushion	
Dozer cylinder	Bore dia × Rod dia × Stroke	Φ110 × Φ65 × 152 mm

※ **Discoloration may occur to the cylinder rod due to surface friction during operation.**

※ **Discoloration of the piston surface of the cylinder does not cause any harmful effect on the cylinder performance.**

9) Shoe

Item	Width	Ground pressure	Link quantity	Overall width
HX75S	450 mm (16")	0.35 kgf/cm ²	38	2260 mm (7'5")

10) Bucket

Item		Capacity		Tooth quantity	Width	
		SAE heaped	CECE heaped		Without side cutter	With side cutter
HX75S	Standard	0.32 m ³	0.28 m ³	5	760mm	840mm

9. RECOMMENDED OILS

Use the oils listed below or those of the same grade or above.

Do not mix oils of different grades.

Service point	Kind of fluid	Capacity l (U.S. gal)	Ambient temperature °C (°F)							
			-20 (-4)	-10 (14)	0 (32)	10 (50)	20 (68)	30 (86)	40 (104)	
Engine oil pan	Engine oil	12(3.17)					SAE 30			
				SAE 10W						
			SAE 10W-30							
			SAE 15W-40							
Swingdrive	Gear oil	1.5(0.4)					SAE 85W-140			
Final drive		1.2×2 (0.32×2)								
Swing	Grease	0.2kg(0.4lb)	NLGI NO.1							
				NLGI NO.2						
Hydraulic tank	Hydraulic oil	Tank : 75 (19.8) System : 130 (34.3)	ISO VG 32							
			ISO VG 46							
			ISO VG 68							
Fuel tank	Diesel fuel★	140(37.0)	ASTM D975 NO.1							
			ASTM D975 NO.2							
Fitting (grease nipple)	Grease	As required	NLGI NO.1							
			NLGI NO.2							
Radiator (reservoir tank)	Mixture of antifreez and soft water 50:50	11(2.9)			Ethylene glycol base permanent type (50 : 50)					

SAE: Society of Automotive Engineers

API: American Petroleum Institute

ISO: International Organization for Standardization

NLGI: National Lubricating Grease Institute

ASTM: American Society of Testing and Material