# **GROUP 2 ENGINE SPEED & STALL RPM**

## 1. TEST CONDITION

1) Normal temperature of the whole system

 $\begin{array}{ll} \mbox{^{-}} Coolant & : Approx \ 80^{\circ}C \ (176^{\circ}F) \\ \mbox{^{-}} Hydraulic \ oil & : 45 \pm 5^{\circ}C \ (113 \pm 10^{\circ}F) \\ \mbox{^{-}} Transmission \ oil : 75 \pm 5^{\circ}C \ (167 \pm 10^{\circ}F) \\ \end{array}$ 

2) Normal operating pressure: See page 6-47.

## 2. SPECIFICATION

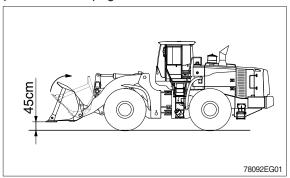
| Engine speed, rpm (P mode) |           |            |                 |              |           | Remark |
|----------------------------|-----------|------------|-----------------|--------------|-----------|--------|
| Low idle                   | High idle | Pump stall | Converter stall | Full stall   | Fan motor | nemark |
| 800±25                     | 2130±50   | 2040±70    | 2010±70         | $1530\pm100$ | 1150±50   |        |

#### 3. ENGINE RPM CHECK

Remark: If the checked data is not normal, it indicates that the related system is not working properly. Therefore, it is required to check the related system pressure: See page 6-47.

# 1) Pump stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Press the accelerator pedal fully and operate the bucket control lever to the retract position fully.
- Check the engine rpm at the above condition.



# 2) Convertor stall rpm

- Start the engine and lower the bucket on the ground as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully.
- Shift the transmission lever to the 4th forward position.
- Check the engine rpm at the above condition.

## 3) Full stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully .
- Shift the transmission lever to the 4th forward position and operate the bucket lever to the retract position fully.
- Check the engine rpm at the above condition.

