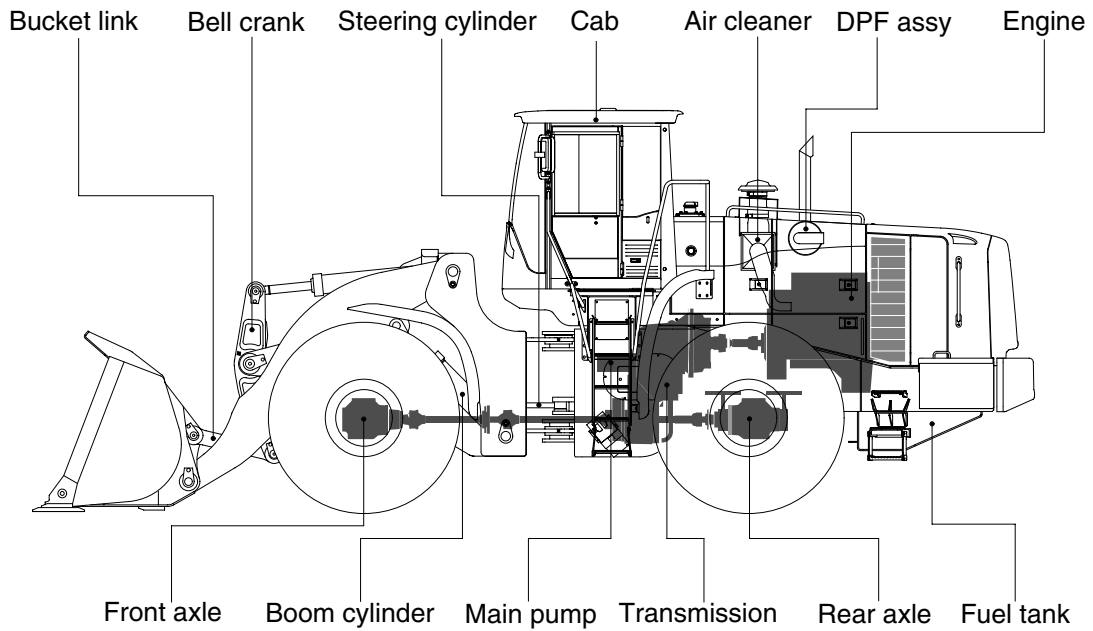
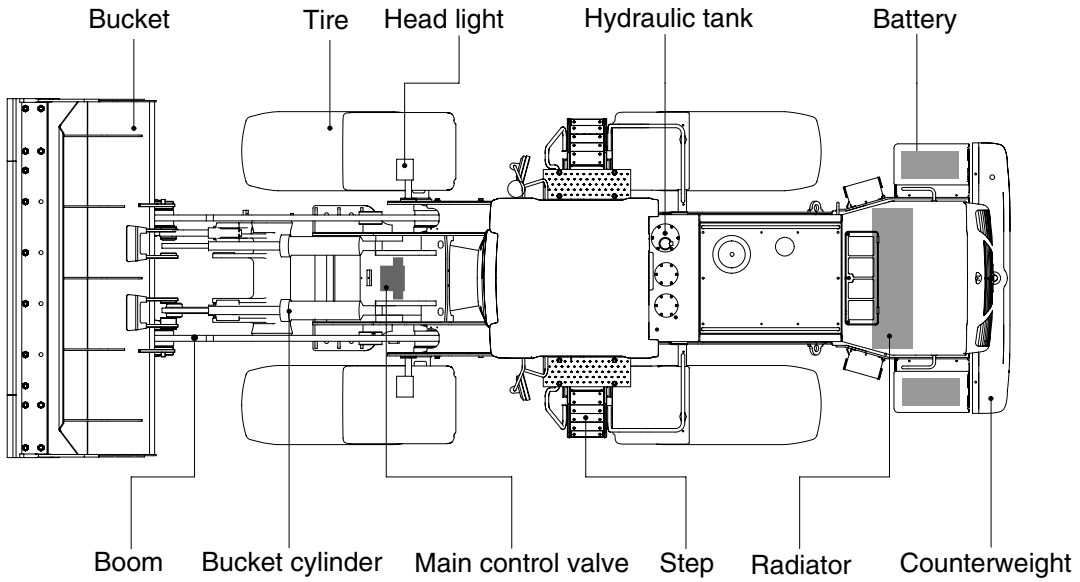


GROUP 2 SPECIFICATION

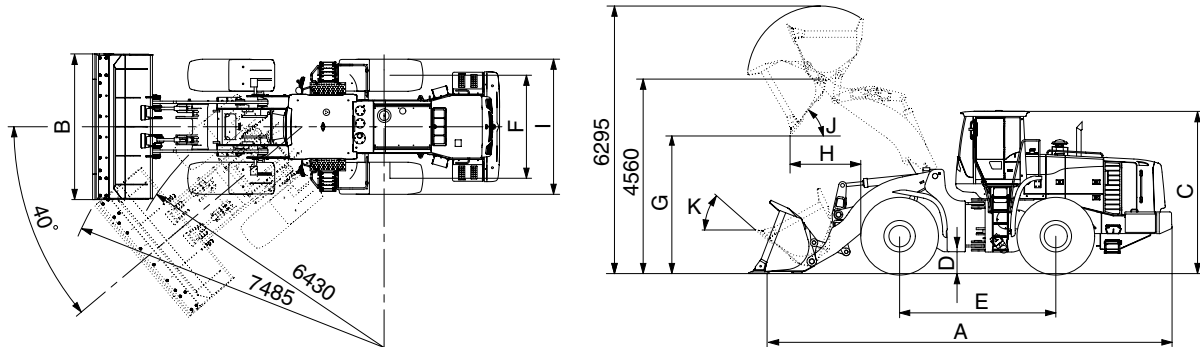
1. MAJOR COMPONENT



7809A2SE01

2. SPECIFICATIONS

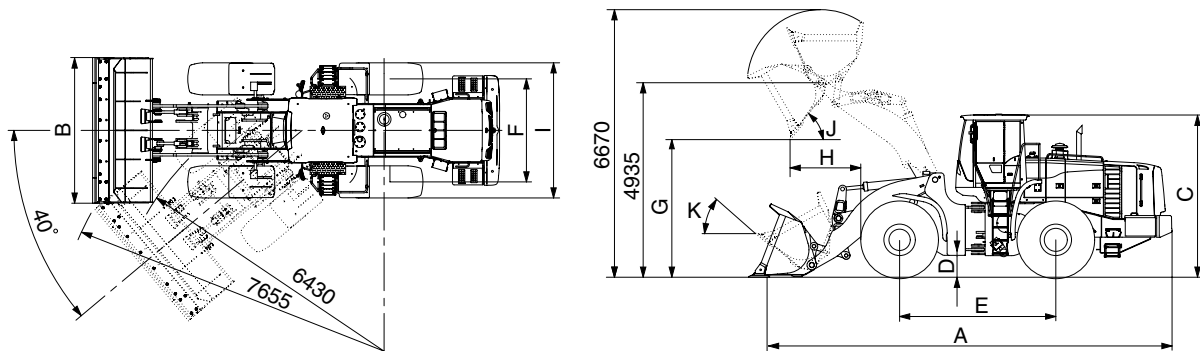
1) WITH BOLT-ON CUTTING EDGE TYPE BUCKET (HL780-9A)



7809A2SE03

Description		Unit	Specification	
Operating weight		kg (lb)	30300 (66800)	
Bucket capacity	Struck	m ³ (yd ³)	4.6 (6.0)	
	Heaped		5.4 (7.1)	
Overall length	A	mm (ft-in)	9630 (31' 7")	
Overall width	B		3450 (11' 4")	
Overall height	C		3865 (12' 8")	
Ground clearance	D		495 (1' 7")	
Wheelbase	E		3700 (12' 2")	
Tread	F		2440 (8' 0")	
Dump clearance at 45°	G		3300 (10' 10")	
Dump reach (full lift)	H		1430 (4' 8")	
Width over tires	I		3220 (10' 7")	
Dump angle	J		degree (°)	47
Roll back angle (carry position)	K			48
Cycle time	Lift (with load)	sec	6.1	
	Dump (with load)		1.4	
	Lower (empty)		4.1	
Maximum travel speed		km/hr (mph)	36.0 (22.4)	
Braking distance		m (ft-in)	12 (39' 4")	
Minimum turning radius (center of outside tire)			6.43 (21' 1")	
Gradeability		degree (°)	30	
Breakeout force		kg (lb)	23750 (52360)	
Travel speed	Forward	First gear	6.1 (3.8)	
		Second gear	11.4 (7.1)	
		Third gear	17.9 (11.1)	
		Fourth gear	36.0 (22.4)	
	Reverse	First gear	6.1 (3.8)	
		Second gear	11.4 (7.1)	
Third gear		24.8 (15.4)		

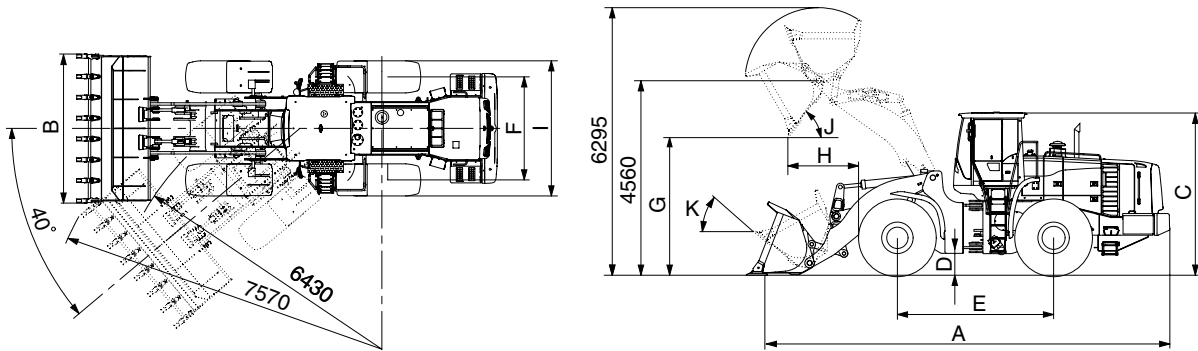
WITH BOLT-ON CUTTING EDGE TYPE BUCKET (HL780XTD-9A)



7809A2SE03-1

Description		Unit	Specification	
Operating weight		kg (lb)	31100 (68560)	
Bucket capacity	Struck	m ³ (yd ³)	4.6 (6.0)	
	Heaped		5.4 (7.1)	
Overall length	A	mm (ft-in)	10060 (33' 0")	
Overall width	B		3450 (11' 4")	
Overall height	C		3865 (12' 8")	
Ground clearance	D		485 (1' 7")	
Wheelbase	E		3700 (12' 2")	
Tread	F		2440 (8' 0")	
Dump clearance at 45°	G		3670 (12' 0")	
Dump reach (full lift)	H		1480 (4' 10")	
Width over tires	I		3220 (10' 7")	
Dump angle	J		degree (°)	47
Roll back angle (carry position)	K			49
Cycle time	Lift (with load)	sec	6.1	
	Dump (with load)		1.4	
	Lower (empty)		4.1	
Maximum travel speed		km/hr (mph)	36.0 (22.4)	
Braking distance		m (ft-in)	12 (39' 4")	
Minimum turning radius (center of outside tire)			6.43 (21' 1")	
Gradeability		degree (°)	30	
Breakeout force		kg (lb)	23130 (50990)	
Travel speed	Forward	First gear	6.1 (3.8)	
		Second gear	11.4 (7.1)	
		Third gear	17.9 (11.1)	
		Fourth gear	36.0 (22.4)	
	Reverse	First gear	6.1 (3.8)	
		Second gear	11.4 (7.1)	
Third gear		24.8 (15.4)		

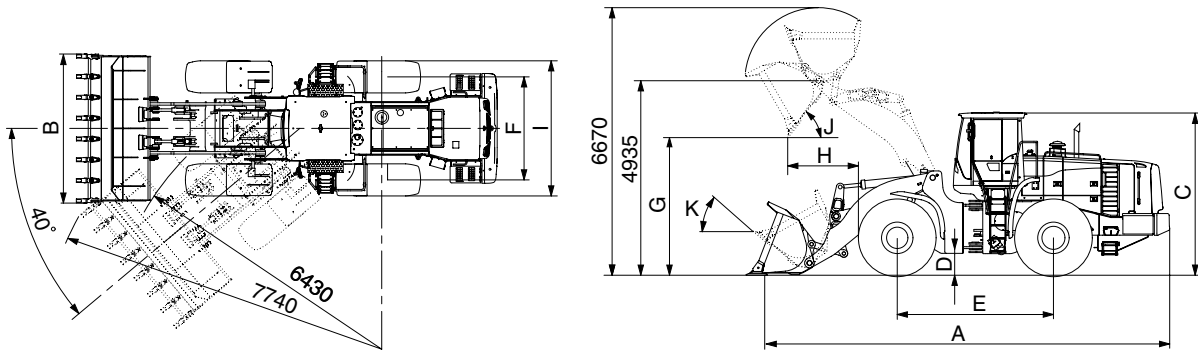
2) WITH TOOTH TYPE BUCKET (HL780-9A)



7809A2SE04

Description		Unit	Specification	
Operating weight		kg (lb)	30300 (66800)	
Bucket capacity	Struck	m ³ (yd ³)	4.4 (5.8)	
	Heaped		5.2 (6.8)	
Overall length	A	mm (ft-in)	9820 (32' 3")	
Overall width	B		3500 (11' 6")	
Overall height	C		3865 (12' 8")	
Ground clearance	D		495 (1' 7")	
Wheelbase	E		3700 (12' 2")	
Tread	F		2440 (8' 0")	
Dump clearance at 45°	G		3145 (10' 4")	
Dump reach (full lift)	H		1560 (5' 1")	
Width over tires	I		3220 (10' 7")	
Dump angle	J		degree (°)	47
Roll back angle (carry position)	K			48
Cycle time	Lift (with load)	sec	6.1	
	Dump (with load)		1.4	
	Lower (empty)		4.1	
Maximum travel speed		km/hr (mph)	36.0 (22.4)	
Braking distance		m (ft-in)	12 (39' 4")	
Minimum turning radius (center of outside tire)			6.43 (21' 1")	
Gradeability		degree (°)	30	
Breakeout force		kg (lb)	25280 (55730)	
Travel speed	Forward	First gear	6.1 (3.8)	
		Second gear	11.4 (7.1)	
		Third gear	17.9 (11.1)	
		Fourth gear	36.0 (22.4)	
	Reverse	First gear	6.1 (3.8)	
		Second gear	11.4 (7.1)	
Third gear		24.8 (15.4)		

WITH TOOTH TYPE BUCKET (HL780XTD-9A)



7809A2SE04-1

Description		Unit	Specification	
Operating weight		kg (lb)	31100 (68560)	
Bucket capacity	Struck	m ³ (yd ³)	4.4 (5.8)	
	Heaped		5.2 (6.8)	
Overall length	A	mm (ft-in)	10250 (33' 8")	
Overall width	B		3500 (11' 6")	
Overall height	C		3865 (12' 8")	
Ground clearance	D		495 (1' 7")	
Wheelbase	E		3700 (12' 2")	
Tread	F		2440 (8' 0")	
Dump clearance at 45°	G		3520 (11' 7")	
Dump reach (full lift)	H		1600 (5' 3")	
Width over tires	I		3220 (10' 7")	
Dump angle	J		degree (°)	47
Roll back angle (carry position)	K			49
Cycle time	Lift (with load)		sec	6.1
	Dump (with load)	1.4		
	Lower (empty)	4.1		
Maximum travel speed		km/hr (mph)	36.0 (22.4)	
Braking distance		m (ft-in)	12 (39' 4")	
Minimum turning radius (center of outside tire)			6.43 (21' 1")	
Gradeability		degree (°)	30	
Breakeout force		kg (lb)	24630 (54300)	
Travel speed	Forward	First gear	6.1 (3.8)	
		Second gear	11.4 (7.1)	
		Third gear	17.9 (11.1)	
		Fourth gear	36.0 (22.4)	
	Reverse	First gear	6.1 (3.8)	
		Second gear	11.4 (7.1)	
Third gear		24.8 (15.4)		

3. WEIGHT

Item		kg	lb
Front frame assembly		2695	5940
Rear frame assembly		3282	7240
Front fender (LH & RH)		48	106
Counterweight (HL780-9A)		1200	2650
Additional counterweight (3EA, HL780XTD-9A)		550	1210
Cab assembly		1050	2320
Engine assembly		1269	2800
Transmission assembly		835	1840
Drive shaft (front)		25	55
Drive shaft (center)		62	137
Drive shaft (rear)		30	66
Drive shaft (upper)		13	29
Front axle (include differential)		1814	4000
Rear axle (include differential)		1820	4010
Tire (29.5-25, 22PR, L3)		430	948
Hydraulic tank assembly		280	617
Fuel tank assembly		485	1070
Main pump		45	99
Steering pump		45	99
Fan & brake pump assembly		12	26
Main control valve (2/3 spool)		88/104	194/229
Flow amplifier		29	64
Boom assembly	HL780-9A	2050	4520
	HL780XTD-9A	2260	4980
Bell crank assembly		282	620
Bucket link		60	132
5.4 m ³ bucket, with bolt on cutting edge		2750	6060
5.2 m ³ bucket, with tooth		2585	2430
Boom cylinder assembly (2EA)		290	639
Bucket cylinder assembly (2EA)		130	287
Steering cylinder assembly (2EA)		60	132
Seat		40	88
Battery		55	121

4. SPECIFICATION FOR MAJOR COMPONENTS

1) ENGINE

Item	Specification
Model	Cummins QSX 11.9
Type	4-cycle turbocharged, charge air cooled diesel engine
Control type	Electronic control
Cooling method	Water cooling
Number of cylinders and arrangement	6 cylinders, in-line
Firing order	1-5-3-6-2-4
Combustion chamber type	Direct injection type
Cylinder bore × stroke	130 × 150 mm (5.12" × 5.91")
Piston displacement	11900 cc (726 cu in)
Compression ratio	16.6
Rated gross horse power	360 ps at 2000 rpm
Maximum gross torque at 1400 rpm	173 kgf · m (1250 lbf · ft)
Engine oil quantity	43 l (11.4 U.S. gal)
Wet weight	1269 kg (2797 lb)
High idling speed	2030 ± 50 rpm
Low idling speed	800 ± 25 rpm
Rated fuel consumption	162 g/ps-hr
Starting motor	Delco Remy 39MT HO (24 V-7.5 W)
Alternator	Delco Remy 28SI (24 V - 80 Amp)
Battery	2 × 12V × 220Ah

2) STEERING PUMP / MAIN PUMP

Item	Specification	
	Steering pump	Main pump
Type	Variable piston pump	
Capacity	110 cc/rev	100 cc/rev
Maximum operating pressure	280 kgf/cm ² (3980 psi)	
Rated oil quantity	220 l /min (58.1 U.S.gpm)	200 l /min (52.8 U.S.gpm)
Rated speed	2000 rpm	

3) FAN & BRAKE PUMP

Item	Specification
Type	Piston pump
Capacity	45 cc/rev
Maximum operating pressure	250 kgf/cm ² (3560 psi)
Rated oil quantity	90 l /min (23.8 U.S.gpm)
Rated speed	2000 rpm

4) MAIN CONTROL VALVE

Item	Specification
Type	2 spool
Operating method	Hydraulic pilot assist
Main relief valve pressure	280 kgf/cm ² (3980 psi)
Overload relief valve pressure	340 kgf/cm ² (4840 psi)
Overload relief valve pressure (dump)	310 kgf/cm ² (4410 psi)

5) REMOTE CONTROL VALVE

Item	Specification	
Type	Pressure reducing type	
Operating	Minimum	5 kgf/cm ² (71 psi)
	Maximum	30 kgf/cm ² (427 psi)
Single operation angle	degree	17

6) CYLINDER

Item	Specification
Boom cylinder	Bore dia × Rod dia × Stroke ø 180 × ø 105 × 863 mm
Bucket cylinder	HL780-9A Bore dia × Rod dia × Stroke ø 140 × ø 75 × 575 mm
	HL780XTD-9A ø 140 × ø 75 × 570 mm
Steering cylinder	Bore dia × Rod dia × Stroke ø 105 × ø 55 × 480 mm

7) DYNAMIC POWER TRANSMISSION DEVICES

Item		Specification	
4-speed transmission (std)	Model	ZF 4WG 310	
	Type	Converter	Single-stage, double-phase
		Transmission	Full-automatic power shift
	Converter stall ratio	2.51 : 1	
	Gear shift	Forward fourth gear, reverse third gear	
	Control	Electrical single lever type, kick-down system Automatic kick down from 2nd to 1st gear FNR switch on joystick lever (option)	
	Pump rated flow	135 ℓ /min (35.7 U.S.gpm) at 2000 rpm	
Travel speed	See the page 2-2.		
5-speed transmission (opt)	Model	ZF 5WG 310	
	Type	Converter	Single-stage, double-phase (with lock up clutch)
		Transmission	Full-automatic power shift
	Converter stall ratio	2.51 : 1	
	Gear shift	Forward fifth gear, reverse third gear	
	Control	Electrical single lever type, kick-down system Automatic kick down from 2nd to 1st gear FNR switch on joystick lever (option)	
	Pump rated flow	135 ℓ /min (35.7 U.S.gpm) at 2000 rpm	
Travel speed	Forward 1/2/3/4/5	6.1 / 11.8 / 18.3 / 26.6 / 41.0 km/hr	
	Reverse 1/2/3	6.1 / 11.8 / 26.6 km/hr	
Axle	Drive devices	4-wheel drive	
	Front	Front fixed location	
	Rear	Oscillation $\pm 13^\circ$ of center pin-loaded	
Wheels	Tires	29.5-25, 22PR (L3)	
Brakes	Travel	Four-wheel, wet-disc type, full hydraulic	
	Parking	Spring applied, hydraulic released brake on T/M	
Steering	Type	Full hydraulic, articulated	
	Steering angle	40° to both right and left angle, respectively	

5. TIGHTENING TORQUE OF MAJOR COMPONENT

No.	Descriptions	Bolt size	Torque		
			kgf · m	lbf · ft	
1	Engine	Engine mounting bolt, nut (rubber, 4EA)	M24 × 3.0	100 ± 15.0	723 ± 108
2		Engine mounting bolt (bracket, 8EA)	3/4-10UNC	19.4 ± 3.0	140 ± 21.7
3		Engine mounting bolt (bracket, 2EA)	M20 × 2.5	57.9 ± 8.7	419 ± 62.9
4		Engine mounting bolt (flywheel housing)	7/16-14UNC	4.6 ± 0.7	33.3 ± 5.1
5		Radiator mounting bolt	M16 × 2.0	27.9 ± 4.5	215 ± 32.5
6		Fuel tank mounting bolt, nut	M16 × 2.0	29.7 ± 4.5	215 ± 32.5
7	Hydraulic system	Main pump housing mounting bolt	M14 × 2.0	19.6 ± 2.9	142 ± 21.0
8		Fan & brake pump housing mounting bolt	M14 × 2.0	19.6 ± 2.9	142 ± 21.0
9		Steering pump housing mounting bolt	M14 × 2.0	19.6 ± 2.9	142 ± 21.0
10		Main control valve mounting bolt	M12 × 1.75	12.8 ± 3.0	92.6 ± 21.7
11		Steering unit mounting bolt	M10 × 1.5	6.9 ± 1.4	49.9 ± 10.1
12		Flow amplifier mounting bolt	M10 × 1.5	6.9 ± 1.4	49.9 ± 10.1
13		Brake valve mounting bolt	M8 × 1.25	2.5 ± 0.5	18.1 ± 3.6
14		Cut-off valve mounting bolt	M10 × 1.5	6.9 ± 1.4	50 ± 10.1
15		Remote control block (for EH RCV)	M8 × 1.25	2.5 ± 0.5	18.1 ± 3.6
16		Stop valve	M10 × 1.5	6.9 ± 1.4	50 ± 10.1
17		Safety valve	M10 × 1.5	6.9 ± 1.4	50 ± 10.1
18		Hydraulic oil tank mounting bolt	M20 × 2.5	57.9 ± 8.7	419 ± 62.9
19	Power train system	Transmission bolt, nut (rubber, 4EA)	M24 × 3.0	100 ± 15.0	723 ± 108
20		Transmission bolt (bracket, converter side)	M16 × 2.0	18.4 ± 2.0	133 ± 14.5
21		Front axle mounting bolt, nut	M36 × 3.0	270 ± 30	1950 ± 217
22		Rear axle support mounting bolt, nut	M36 × 3.0	270 ± 30	1950 ± 217
23		Tire mounting nut	M22 × 1.5	79 ± 2.5	571 ± 18
24		Drive shaft joint mounting bolt, nut	M20 × 2.5	57.9 ± 8.7	419 ± 62.9
25	Others	Counterweight mounting bolt	M30 × 2.0	199 ± 30	1439 ± 217
26		Counterweight mounting bolt	M24 × 3.0	100 ± 15	723 ± 108
27		Operator's seat mounting bolt	M8 × 1.25	3.4 ± 0.8	24.6 ± 5
28		ROPS Cab mounting bolt (4EA)	M30 × 3.5	199 ± 29.9	1440 ± 216
29		ROPS Cab mounting bolt (4EA)	M16 × 2.0	29.7 ± 4.5	215 ± 32.5

6. TORQUE CHART

Use following table for unspecified torque.

1) BOLT AND NUT

(1) Coarse thread

Bolt size	8T		10T	
	kg · m	lb · ft	kg · m	lb · ft
M 6 × 1.0	0.85 ~ 1.25	6.15 ~ 9.04	1.14 ~ 1.74	8.2 ~ 12.6
M 8 × 1.25	2.0 ~ 3.0	14.5 ~ 21.7	2.73 ~ 4.12	19.5 ~ 29.8
M10 × 1.5	4.0 ~ 6.0	28.9 ~ 43.4	5.5 ~ 8.3	39.8 ~ 60
M12 × 1.75	7.4 ~ 11.2	53.5 ~ 79.5	9.8 ~ 15.8	71 ~ 114
M14 × 2.0	12.2 ~ 16.6	88.2 ~ 120	16.7 ~ 22.5	121 ~ 167
M16 × 2.0	18.6 ~ 25.2	135 ~ 182	25.2 ~ 34.2	182 ~ 247
M18 × 2.5	25.8 ~ 35.0	187 ~ 253	35.1 ~ 47.5	254 ~ 343
M20 × 2.5	36.2 ~ 49.0	262 ~ 354	49.2 ~ 66.6	356 ~ 482
M22 × 2.5	48.3 ~ 63.3	350 ~ 457	65.8 ~ 98.0	476 ~ 709
M24 × 3.0	62.5 ~ 84.5	452 ~ 611	85.0 ~ 115	615 ~ 832
M30 × 3.0	124 ~ 168	898 ~ 1214	169 ~ 229	1223 ~ 1655
M36 × 4.0	174 ~ 236	1261 ~ 1703	250 ~ 310	1808 ~ 2242

(2) Fine thread

Bolt size	8T		10T	
	kg · m	lb · ft	kg · m	lb · ft
M 8 × 1.0	2.17 ~ 3.37	15.7 ~ 24.3	3.04 ~ 4.44	22.0 ~ 32.0
M10 × 1.25	4.46 ~ 6.66	32.3 ~ 48.2	5.93 ~ 8.93	42.9 ~ 64.6
M12 × 1.25	7.78 ~ 11.58	76.3 ~ 83.7	10.6 ~ 16.0	76.6 ~ 115
M14 × 1.5	13.3 ~ 18.1	96.2 ~ 130	17.9 ~ 24.1	130 ~ 174
M16 × 1.5	19.9 ~ 26.9	144 ~ 194	26.6 ~ 36.0	193 ~ 260
M18 × 1.5	28.6 ~ 43.6	207 ~ 315	38.4 ~ 52.0	278 ~ 376
M20 × 1.5	40.0 ~ 54.0	289 ~ 390	53.4 ~ 72.2	386 ~ 522
M22 × 1.5	52.7 ~ 71.3	381 ~ 515	70.7 ~ 95.7	512 ~ 692
M24 × 2.0	67.9 ~ 91.9	491 ~ 664	90.9 ~ 123	658 ~ 890
M30 × 2.0	137 ~ 185	990 ~ 1338	182 ~ 248	1314 ~ 1795
M36 × 3.0	192 ~ 260	1389 ~ 1879	262 ~ 354	1893 ~ 2561

2) PIPE AND HOSE (FLARE type)

Thread size	Width across flat (mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	9.5	68.7
3/4"	36	18	130
1"	41	21	152
1-1/4"	50	35	253

3) PIPE AND HOSE (ORFS type)

Thread size	Width across flat (mm)	kgf · m	lbf · ft
9/16-18	19	4	28.9
11/16-16	22	5	36.2
13/16-16	27	9.5	68.7
1-3/16-12	36	18	130
1-7/16-12	41	21	152
1-11/16-12	50	35	253

4) FITTING

Thread size	Width across flat (mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	9.5	68.7
3/4"	36	18	130
1"	41	21	152
1-1/4"	50	35	253

7. RECOMMENDED LUBRICANTS

Use only oils listed below or equivalent.

Do not mix different brand oil.

Service point	Kind of fluid	Capacity l (U.S. gal)	Ambient temperature °C (°F)						
			-20 (-4)	-10 (14)	0 (32)	10 (50)	20 (68)	30 (86)	40 (104)
Engine oil pan	Engine oil	43 (11.4)	SAE 30						
			SAE 10W						
			SAE 10W-30						
			SAE 15W-40						
Transmission	Engine oil	43 (11.4)	SAE 10W-30						
			SAE 15W-40						
Axle	UTTO	Front : 58 (15.3) Rear : 58 (15.3)	*Refer to below list						
Hydraulic tank	Hydraulic oil	Tank: 234 (61.8) System: 344 (90.9)	ISO VG 32						
			ISO VG 46						
			ISO VG 68						
Fuel tank	Diesel fuel* ¹	430 (113.6)	ASTM D975 NO.1						
			ASTM D975 NO.2						
Fitting (grease nipple)	Grease	As required	NLGI NO.1						
			NLGI NO.2						
Radiator	Mixture of antifreeze and water 50 : 50	67 (17.7)	Ethylene glycol base permanent type						

- SAE : Society of Automotive Engineers
- API : American Petroleum Institute
- ISO : International Organization for Standardization
- NLGI : National Lubricating Grease Institute
- ASTM : American Society of Testing and Material
- UTTO : Universal Tractor Transmission Oil

* Recommended oil list

- BP TERRAC SUPER TRANSMISSION 10W-30
- CASTROL AGRI TRANS PLUS 10W-30
- MOBILFLUID 426
- SHELL DONAX TD 10W-30
- TOTAL DYNATRANS MPV

*¹ Ultra low sulfur diesel

- sulfur content ≤ 15 ppm