# **GROUP 2 ENGINE SPEED & STALL RPM**

### 1. TEST CONDITION

1) Normal temperature of the whole system

<sup>-</sup> Coolant : Approx  $80^{\circ}$ C ( $176^{\circ}$ F) <sup>-</sup> Hydraulic oil :  $45 \pm 5^{\circ}$ C ( $113 \pm 10^{\circ}$ F) <sup>-</sup> Transmission oil :  $75 \pm 5^{\circ}$ C ( $167 \pm 10^{\circ}$ F) 2) Normal operating pressure : See page 6-58.

#### 2. SPECIFICATION

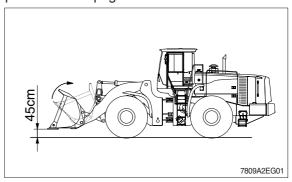
Engine speed, rpm					Domorte
Low idle	High idle	Pump stall	Converter stall	Full stall	Remark
800±25	2130±50	2120±70	2030±70	2000±100	

### 3. ENGINE RPM CHECK

Remark: If the checked data is not normal, it indicates that the related system is not working properly. Therefore, it is required to check the related system pressure: See page 6-58.

## 1) Pump stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Press the accelerator pedal fully and operate the bucket control lever to the retract position fully.
- Check the engine rpm at the above condition.



## 2) Convertor stall rpm

- Start the engine and lower the bucket on the ground as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully.
- Shift the transmission lever to the 4th forward position.
- Check the engine rpm at the above condition.

### 3) Full stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully .
- Shift the transmission lever to the 4th forward position and operate the bucket lever to the retract position fully.
- Check the engine rpm at the above condition.

