GROUP 2 ENGINE SPEED & STALL RPM

1. TEST CONDITION

- 1) Normal temperature of the whole system
 - Coolant : Approx 80°C (176°F)
 - ⁻ Hydraulic oil $: 45 \pm 5^{\circ}C (113 \pm 10^{\circ}F)$
 - ⁻ Transmission oil : 75 \pm 5°C (167 \pm 10°F)
- 2) Normal operating pressure : See page 6-48.

2. SPECIFICATION

Engine speed, rpm (P mode)						Domork
Low idle	High idle	Pump stall	Converter stall	Full stall	Fan motor	Remark
800±25	2130±50	2000±70	2010±70	$1710\!\pm\!100$	1050±50	

3. ENGINE RPM CHECK

Remark : If the checked data is not normal, it indicates that the related system is not working properly. Therefore, it is required to check the related system pressure : See page 6-48.

1) Pump stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Press the accelerator pedal fully and operate the bucket control lever to the retract position fully.
- Check the engine rpm at the above condition.

2) Convertor stall rpm

- Start the engine and lower the bucket on the ground as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully.
- Shift the transmission lever to the 4th forward position.
- Check the engine rpm at the above condition.

3) Full stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully .
- Shift the transmission lever to the 4th forward position and operate the bucket lever to the retract position fully.
- Check the engine rpm at the above condition.





