# GROUP 2 ENGINE SPEED & STALL RPM

# **1. TEST CONDITION**

1) Normal temperature of the whole system

- Coolant : Approx 80°C (176°F)
- <sup>-</sup> Hydraulic oil  $: 45 \pm 5^{\circ}C (113 \pm 10^{\circ}F)$
- Transmission oil : 75  $\pm$  5  $^{\circ}C$  (167  $\pm$  10  $^{\circ}F)$

2) Normal operating pressure : See page 6-59.

## 2. SPECIFICATION

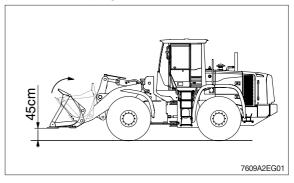
Engine speed, rpm (P mode)						Domork
Low idle	High idle	Pump stall	Converter stall	Full stall	Fan motor	Remark
800±25	2230±50	2200±70	1970±70	1910±100	$950\pm50$	

#### **3. ENGINE RPM CHECK**

Remark : If the checked data is not normal, it indicates that the related system is not working properly. Therefore, it is required to check the related system pressure : See page 6-59.

#### 1) Pump stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Press the accelerator pedal fully and operate the bucket control lever to the retract position fully.
- Check the engine rpm at the above condition.



## 2) Convertor stall rpm

- Start the engine and lower the bucket on the ground as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully.
- Shift the transmission lever to the 4th forward position.
- Check the engine rpm at the above condition.

#### 3) Full stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully .
- Shift the transmission lever to the 4th forward position and operate the bucket lever to the retract position fully.
- Check the engine rpm at the above condition.

