GROUP 3 ENGINE SPEED & STALL RPM

1. TEST CONDITION

1) Normal temperature of the whole system

- Coolant : Approx 80 °C (176 °F) - Hydraulic oil : 45 ± 5 °C (113 \pm 10 °F) - Transmission oil : 75 ± 5 °C (167 \pm 10 °F)

2) Normal operating pressure : See page 6-53.

2. SPECIFICATION

Engine speed, rpm					Remark
Low idle	High idle	Pump stall	Converter stall	Full stall	Hemaik
800±50	2330±50	2020±70	2050±70	1580±100	

3. ENGINE RPM CHECK

Remark: If the checked data is not normal, it indicates that the related system is not working properly.

Therefore, it is required to check the related system pressure: See page 6-53.

1) Pump stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Press the accelerator pedal fully and operate the bucket control lever to the retract position fully.
- Check the engine rpm at the above condition.

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2) Convertor stall rpm

- Start the engine and lower the bucket on the ground as the figure.
- Set the clutch cut off switch at the released position.
- Press the brake pedal and accelerator pedal fully.
- Shift the transmission lever to the 4th forward position.
- Check the engine rpm at the above condition.

3) Full stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Set the clutch cut off switch at the released position.
- Press the brake pedal and accelerator pedal fully .
- Shift the transmission lever to the 4th forward position and operate the bucket lever to the retract position fully.
- Check the engine rpm at the above condition.





