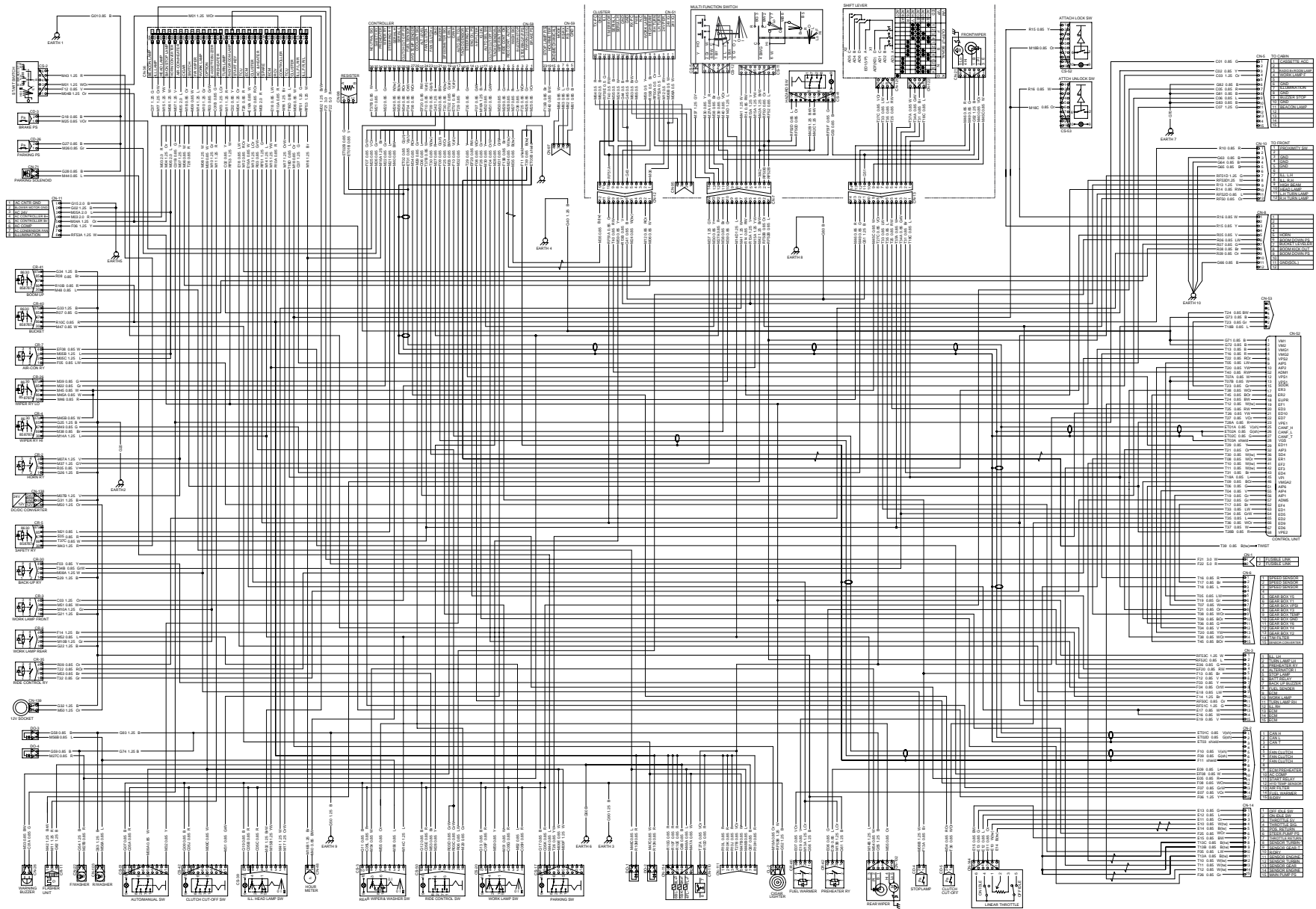
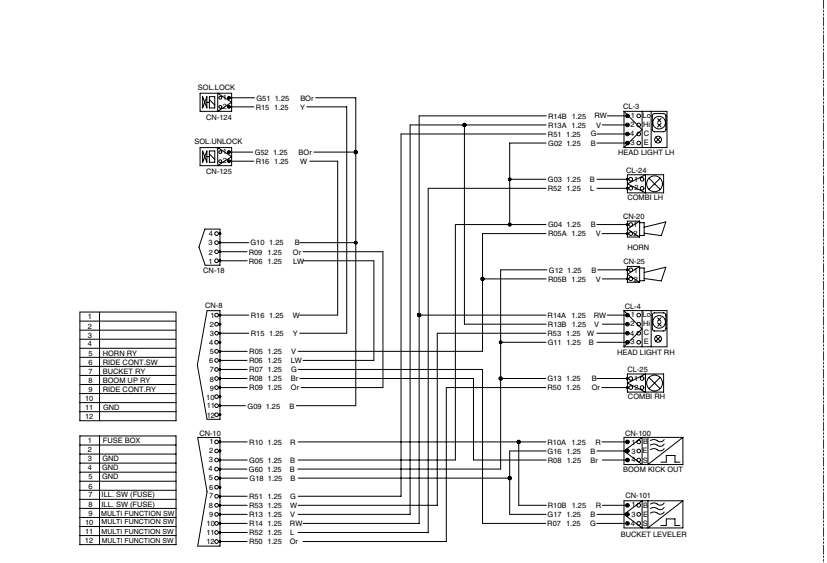
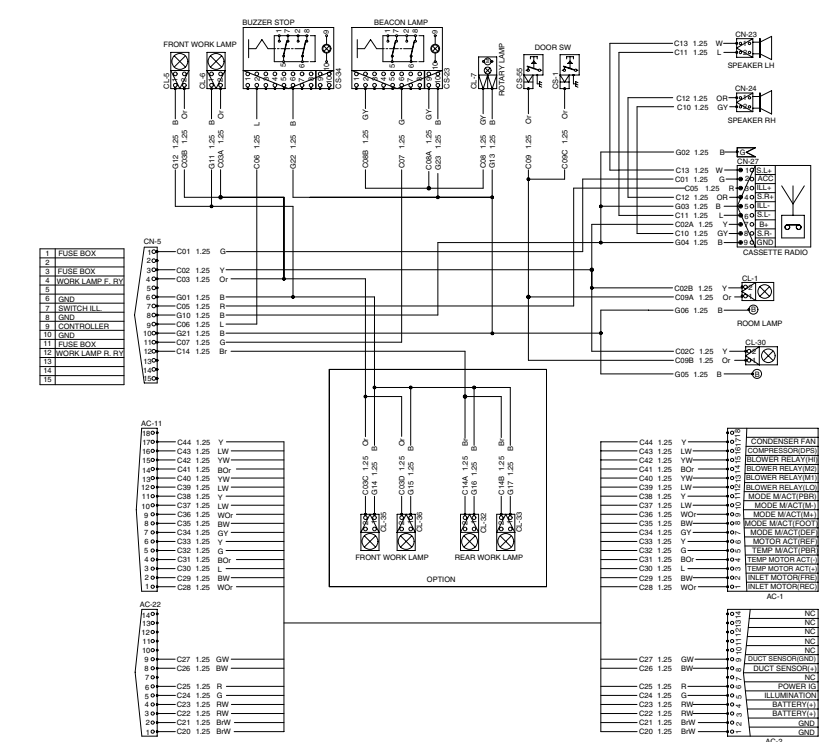


GROUP 2 ELECTRICAL CIRCUIT

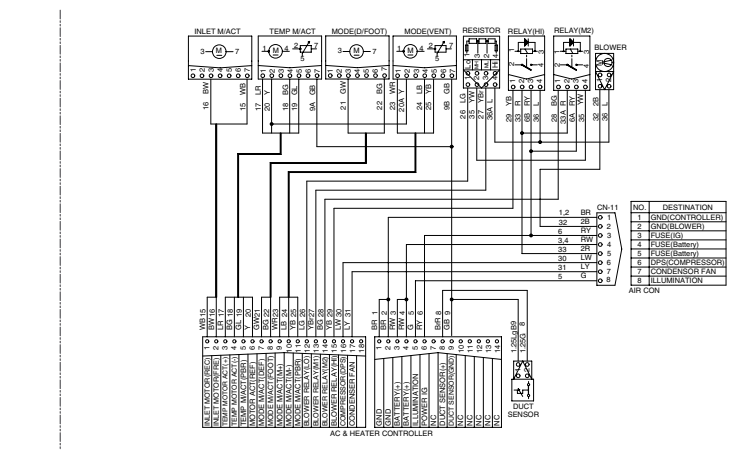




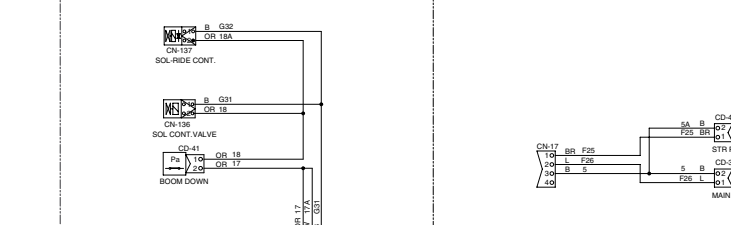
FRONT HARNESS



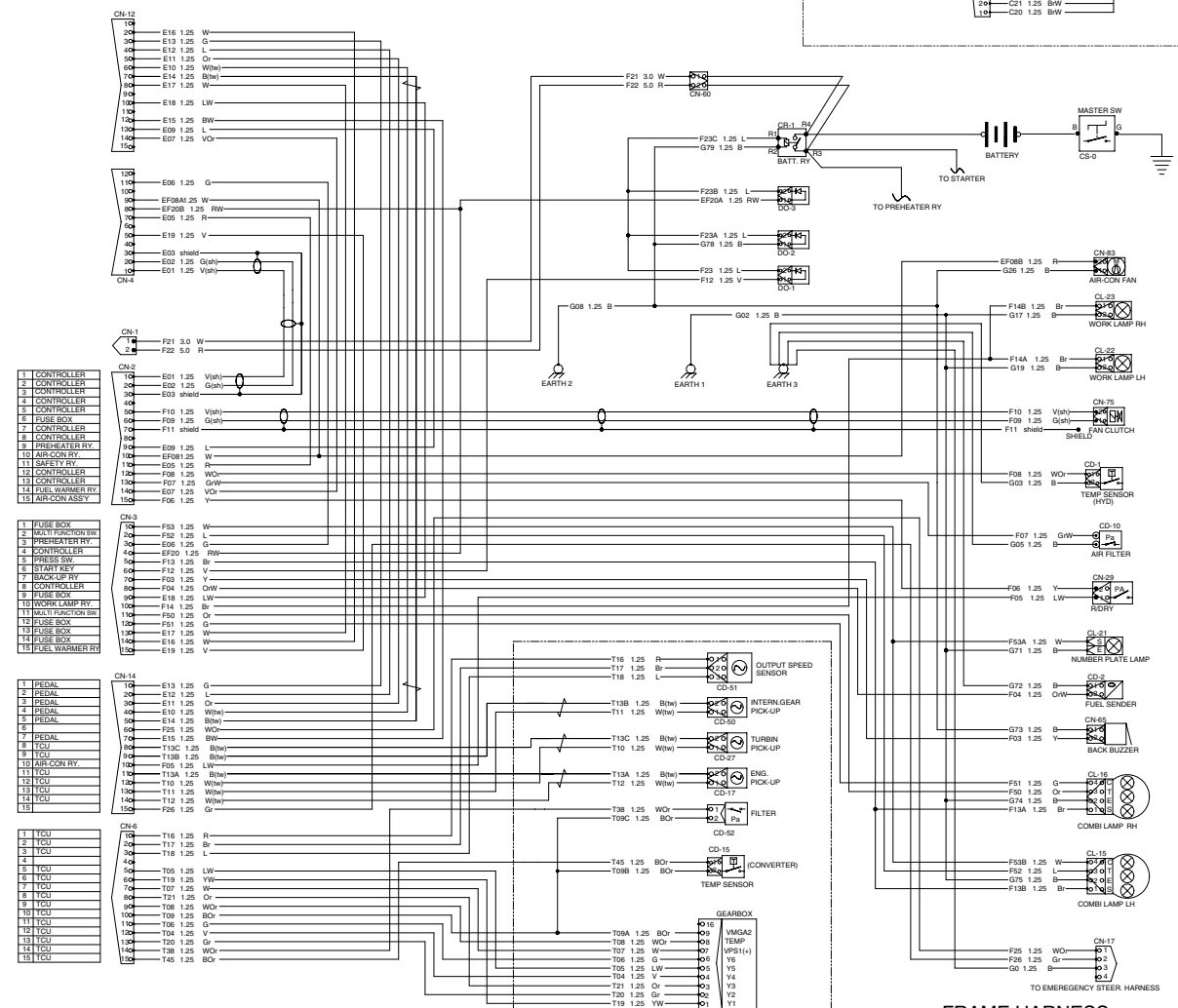
CABIN HARNESS



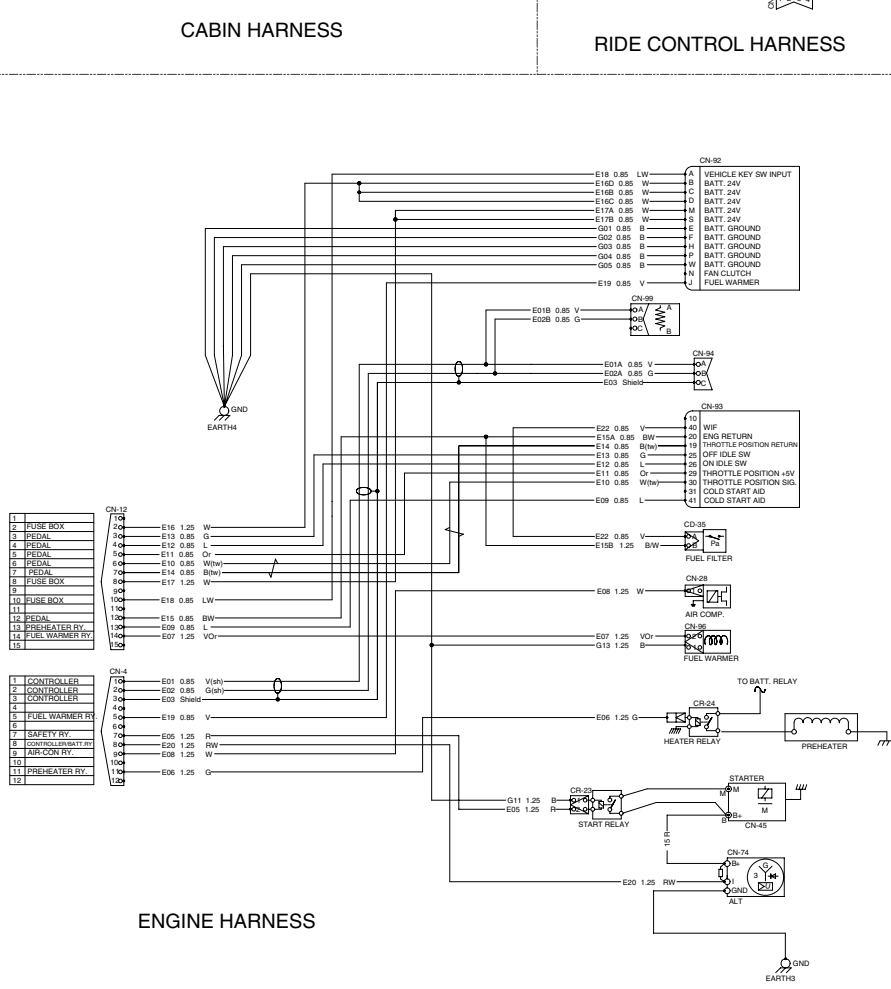
RIDE CONTROL HARNESS



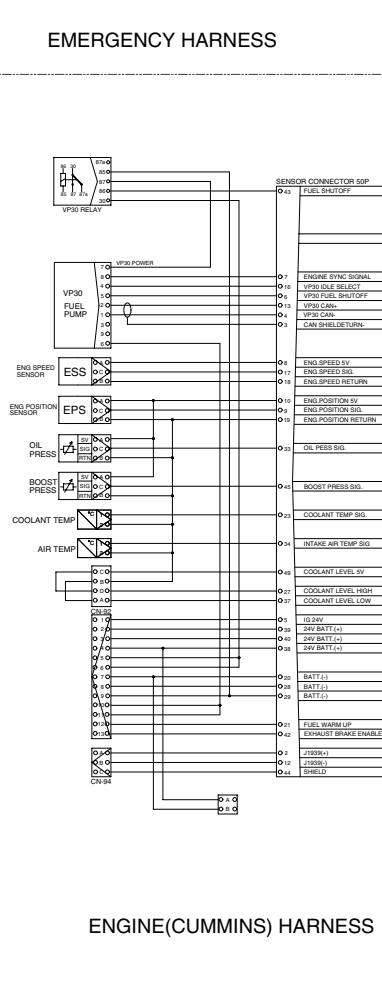
EMERGENCY HARNESS



FRAME HARNESS



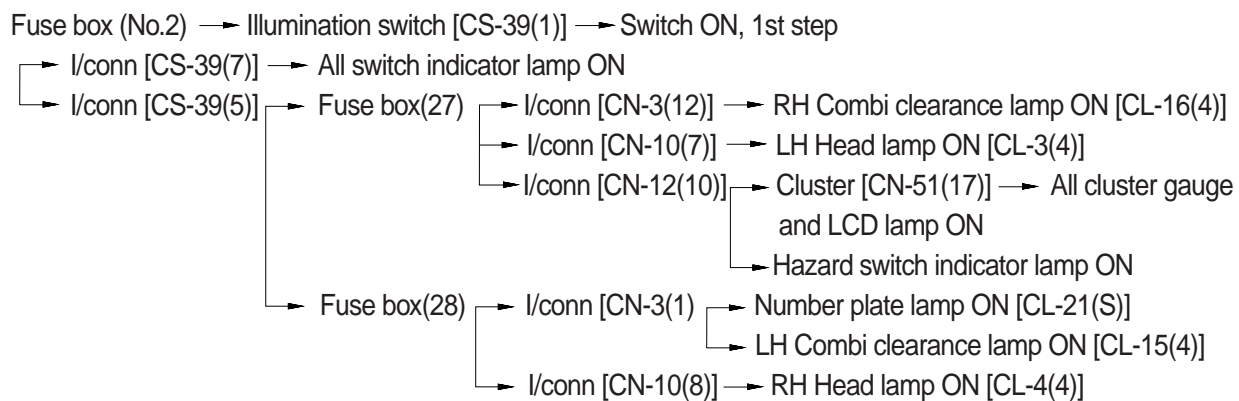
ENGINE HARNESS



ENGINE (CUMMINS) HARNESS

# 1. ILLUMINATION CIRCUIT

## 1) OPERATING FLOW

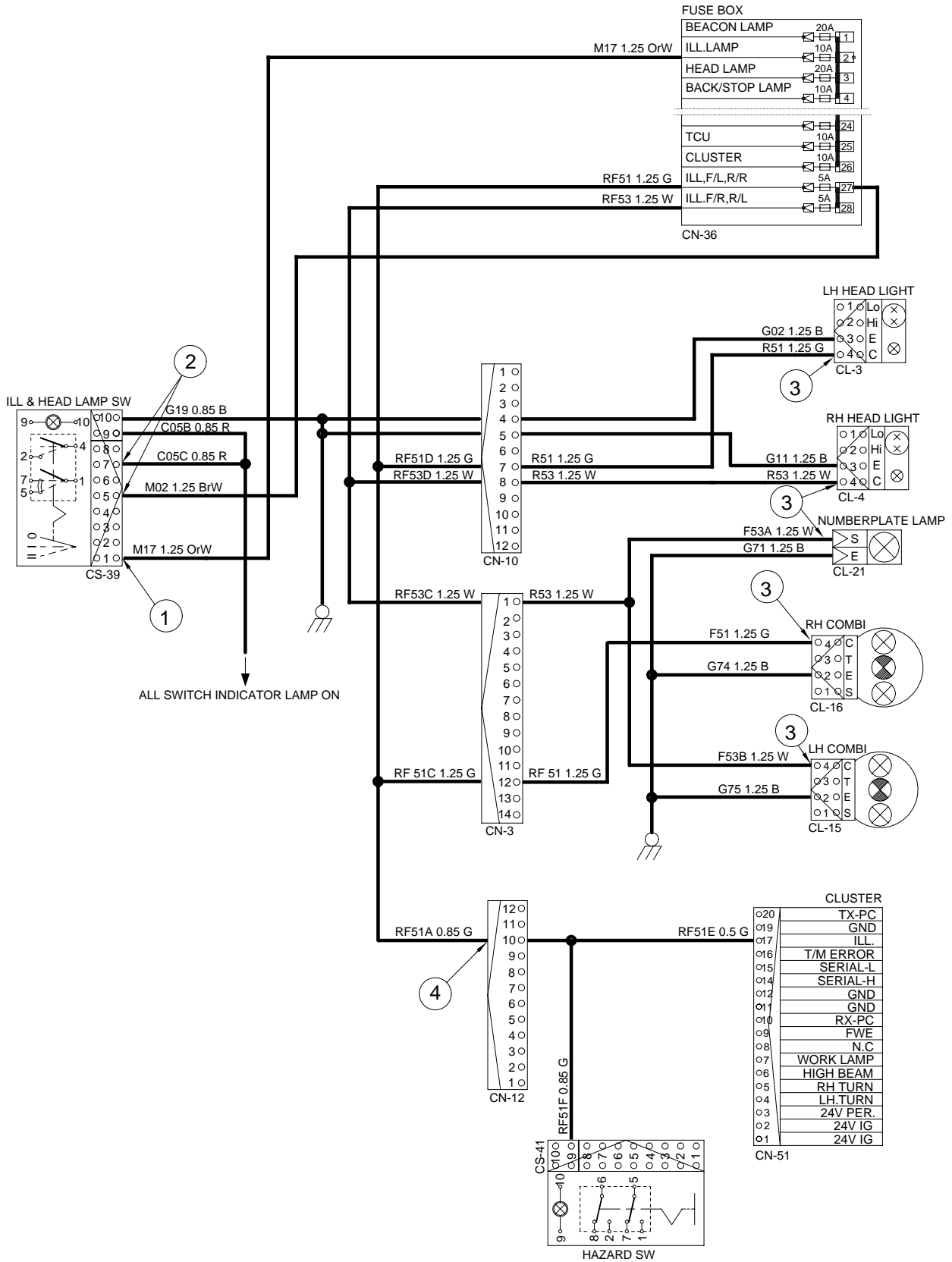


## 2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (Switch input) ② - GND (Switch output) ③ - GND (To light) ④ - GND (To cluster)	20~25V

※ GND : Ground

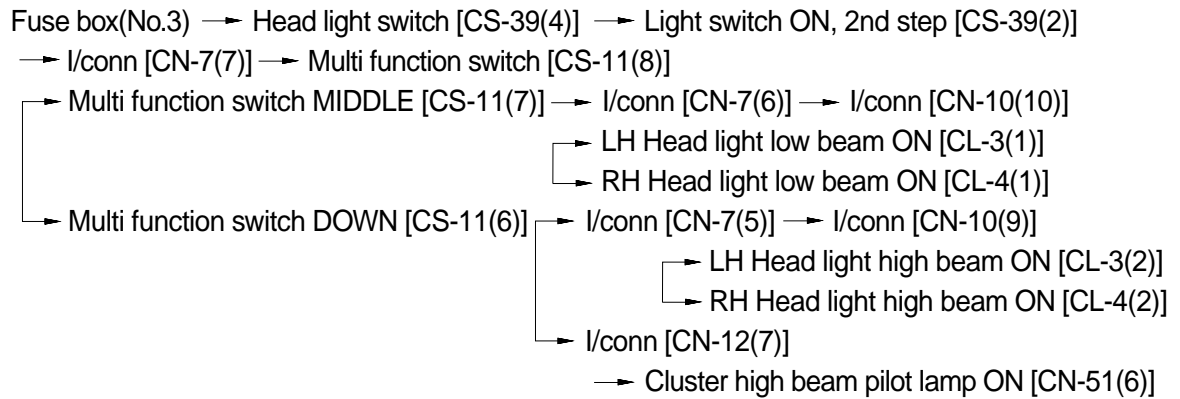
# ILLUMINATION CIRCUIT



7577EL03

## 2. HEAD LIGHT CIRCUIT

### 1) OPERATING FLOW

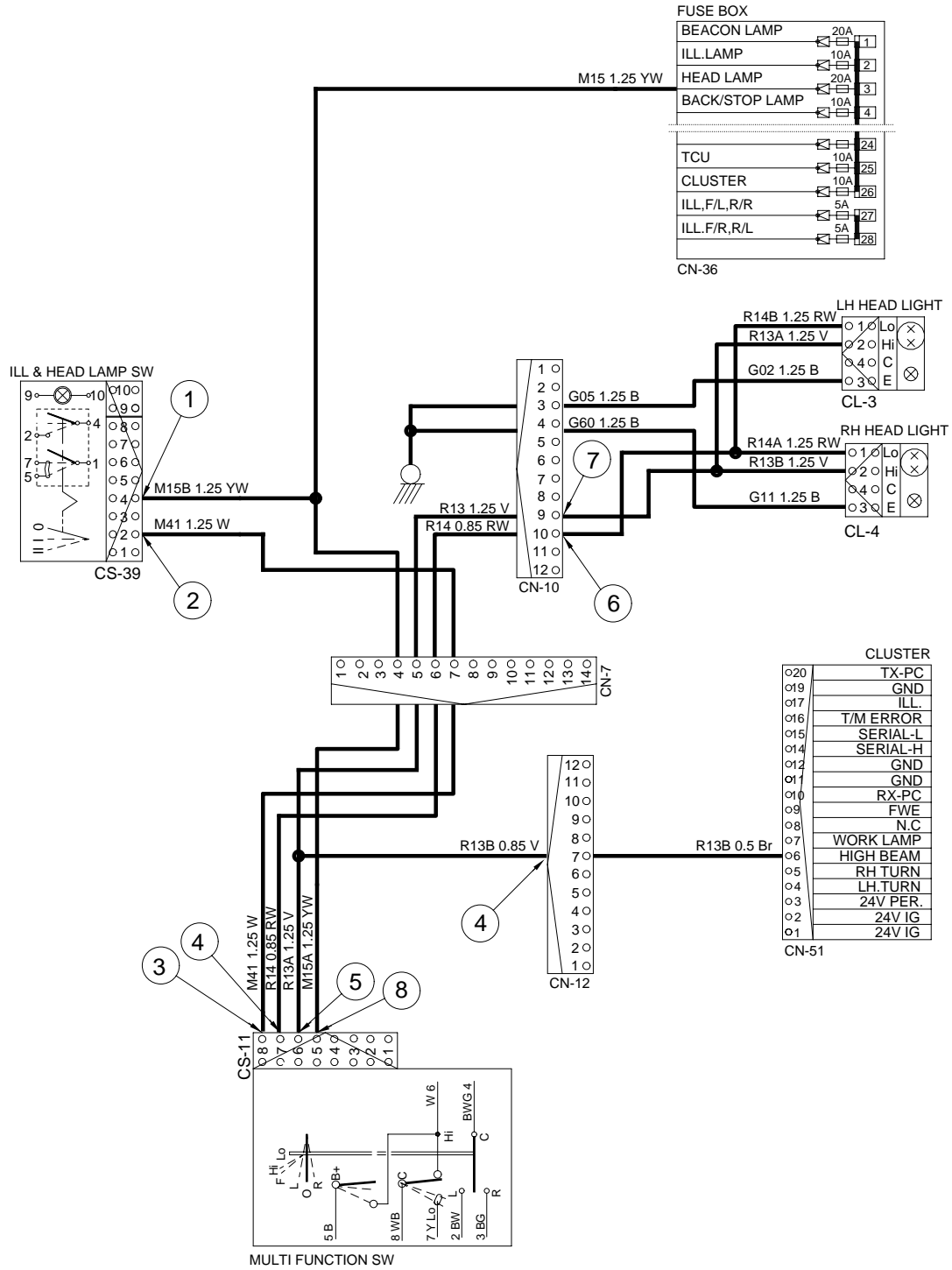


### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (Switch input) ② - GND (Switch output) ③ - GND (Multi function input) ④ - GND (Multi function output) ⑤ - GND (Multi function output) ⑥ - GND (Low beam) ⑦ - GND (High beam) ⑧ - GND (Passing B+)	20~25V

※ GND : Ground

# HEAD LIGHT CIRCUIT



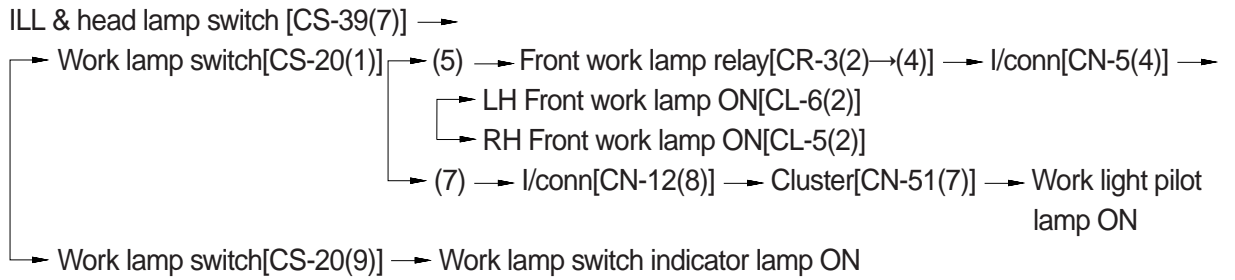
757TM7EL04

### 3. WORK LIGHT CIRCUIT

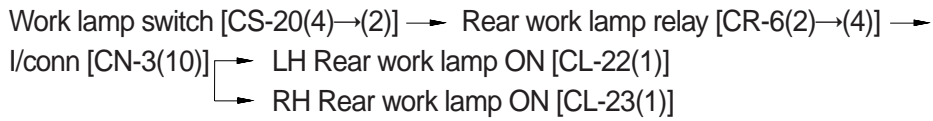
#### 1) OPERATING FLOW

※ Illumination switch : ON position

##### (1) Work lamp switch ON (1st step)



##### (2) Work lamp switch (2nd step)

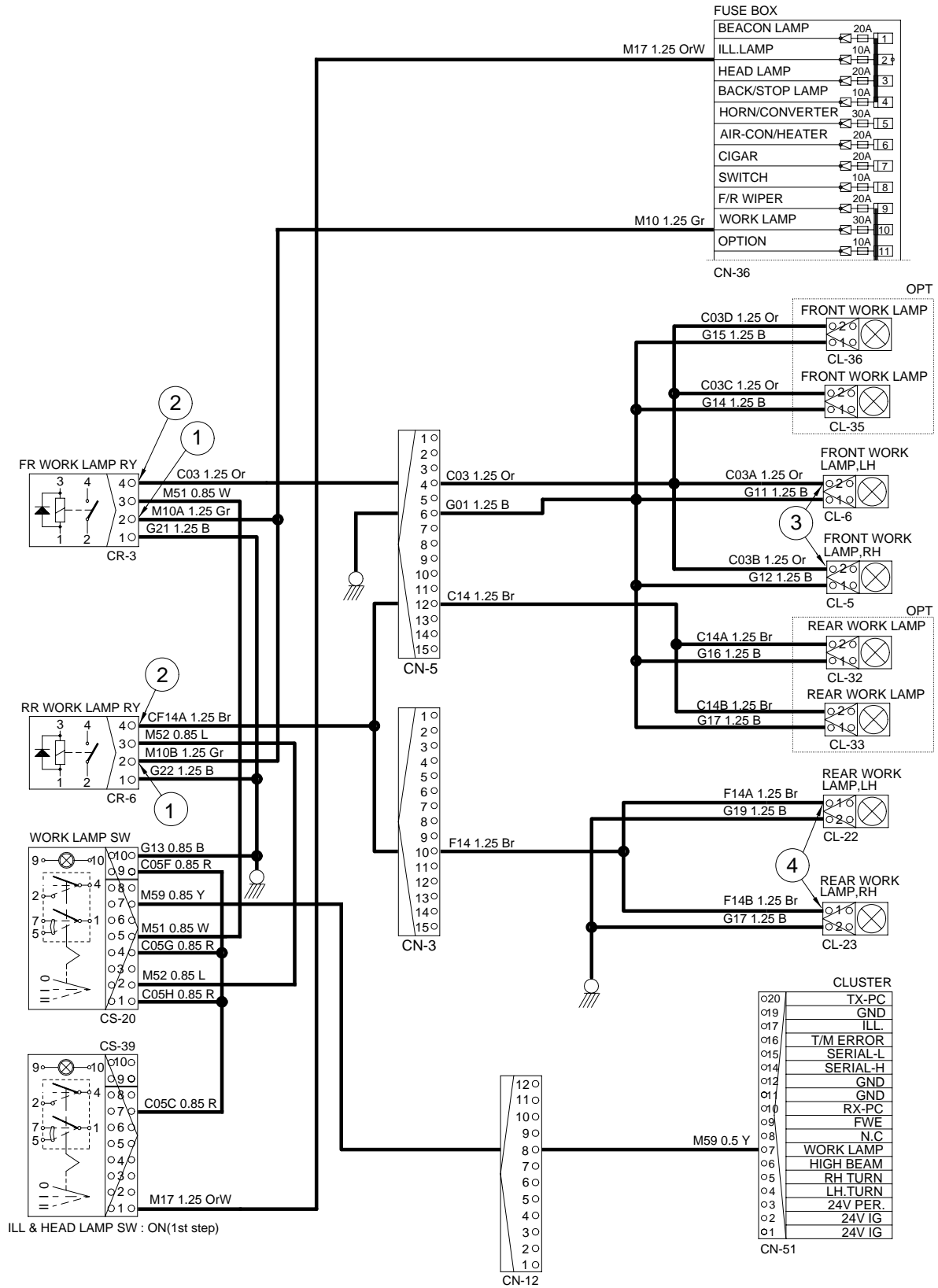


#### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (Work lamp power input) ② - GND (Work lamp power output) ③ - GND (Front work lamp) ④ - GND (Rear work lamp)	20~25V

※ GND : Ground

# WORK LIGHT SWITCH



7607EL05



## 4. STARTING CIRCUIT

### 1) OPERATING FLOW

Battery(+) terminal → Battery relay(R4 terminal) → Fusible link [CN-60(1)]  
 → I/conn [CN-1(1)] → Fuse box (No.15) → Start switch [CS-2(1)]

※ The gear selector lever is neutral position. It is necessary condition before the starting.

The gear selector has an output signal which is activated whenever the shift lever is in the neutral position. This signal can be used to control a relay and prevent engine from starting whenever the shift lever is not in the neutral position.

#### (1) When start key switch is in ON position

Start switch ON → Start switch [CS-2(2)] → I/conn [CN-3(6)] → Battery relay [CR-1]  
 → Battery relay operating(All power is supplied with the electric component)  
 → Start switch [CS-2(3)] → Fuse box [No.23] → Fuse box (No.22) →  
 I/conn [CN-3(9)] → I/conn [CN-12(10)] → ECM[CN-92(A)]

#### (2) When start key switch is in START position

Start switch START [CS-2(5)] → Start safety relay [CR-5(30)] → Start safety relay [CR-5(87)]  
 → I/conn [CN-2(11)] → [CN-4(7)] → Start relay [CR-23(2)] →  
 Starter(Terminal B<sup>+</sup> and M connector of start motor)

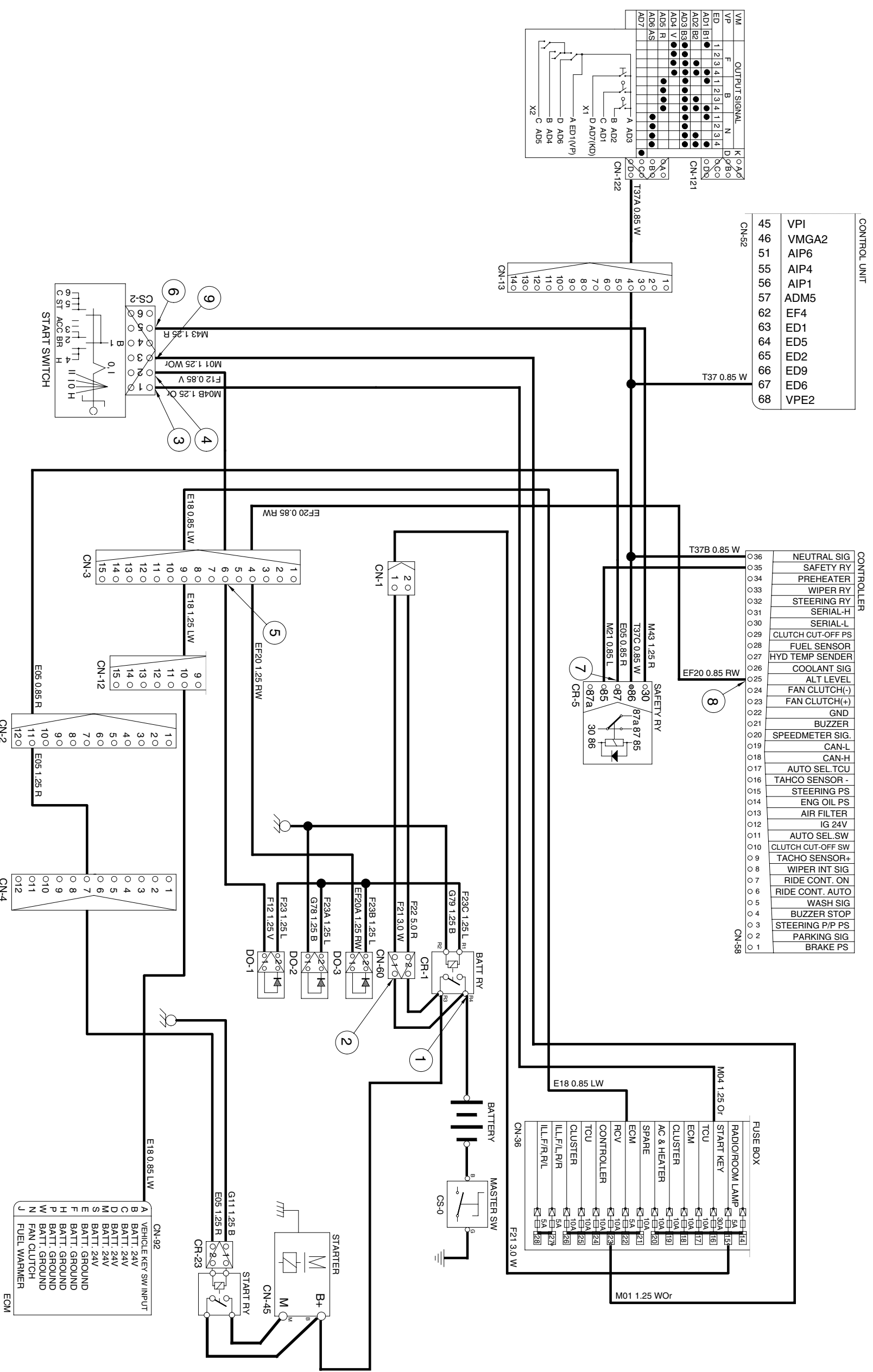
### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	① - GND (Battery B <sup>+</sup> ) ② - GND (Fusible link) ③ - GND (Start key B terminal) ④ - GND (Start key BR terminal) ⑤ - GND (I/conn CN-3(6)) ⑥ - GND (Start key ST terminal) ⑦ - GND (Start safety relay output) ⑧ - GND (Controller) ⑨ - GND (Start key ACC terminal)	20~25V

※ GND : Ground

※ ECM : Electronic control module

# STARTING CIRCUIT



## 5. CHARGING CIRCUIT

When the starter is activated and the engine is started, the operator releases the key switch to the ON position.

Charging current generated by operating alternator flows into the battery through the battery relay (CR-1).

The current also flows from alternator to each electrical component and controller through the fuse box.

### 1) OPERATING FLOW

#### (1) Warning flow

Alternator [CN-74(1)] → I/conn [CN-4(8)] → I/conn [CN-3(4)] → Controller [CN-58(25)]  
 → Cluster charge warning lamp ON

#### (2) Charging flow

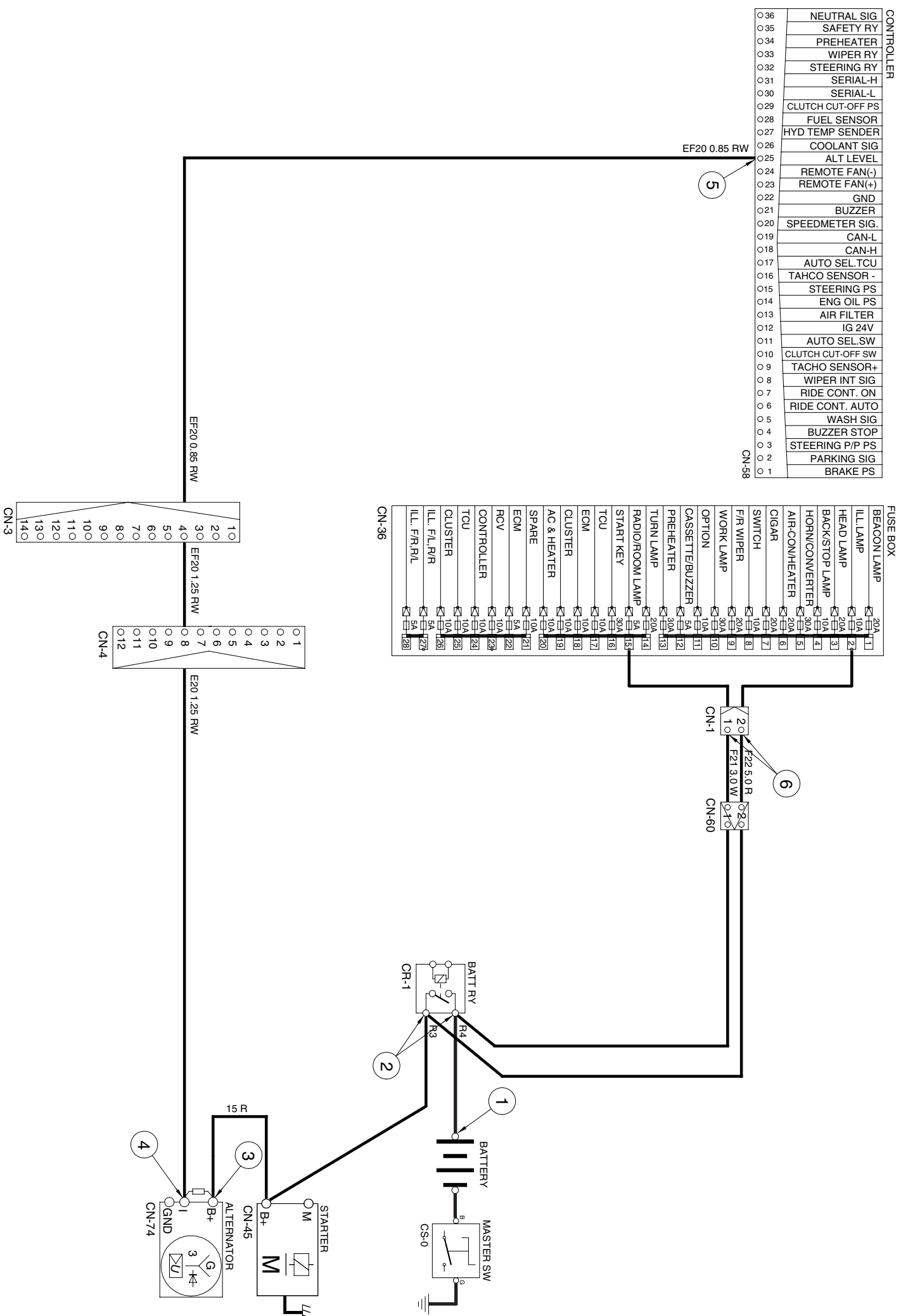
Alternator → Starter [CN-45(B<sup>+</sup>)] → Battery relay [CR-1]  
 ↳ Battery(+) terminal → Charging  
 ↳ I/conn [CN-60(1),(2)] → I/conn [CN-1(1),(2)] → Fuse box

### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	① - GND (Battery) ② - GND (Battery relay) ③ - GND (ALT B <sup>+</sup> ) ④ - GND (ALT I) ⑤ - GND (Controller) ⑥ - GND (Fuse box)	20~28V

※ GND : Ground

# CHARGING CIRCUIT



## 6. ELECTRIC PARKING, DECLUTCH CIRCUIT

### 1) OPERATING FLOW

#### (1) Parking OFF

Fuse box (No.8) → Parking switch OFF [CS-17(6) (8)] → Parking solenoid ON (Activated)  
 → Parking brake released (By hydraulic pressure)

#### (2) Parking ON

Fuse box (No.8) → Parking switch ON

- Parking solenoid [CN-71] OFF
  - Parking brake applied [By spring force]
- [CS-17(5) (7)] → T/M control unit [CN-52(21)]
  - T/M declutch

#### (3) Declutch ON

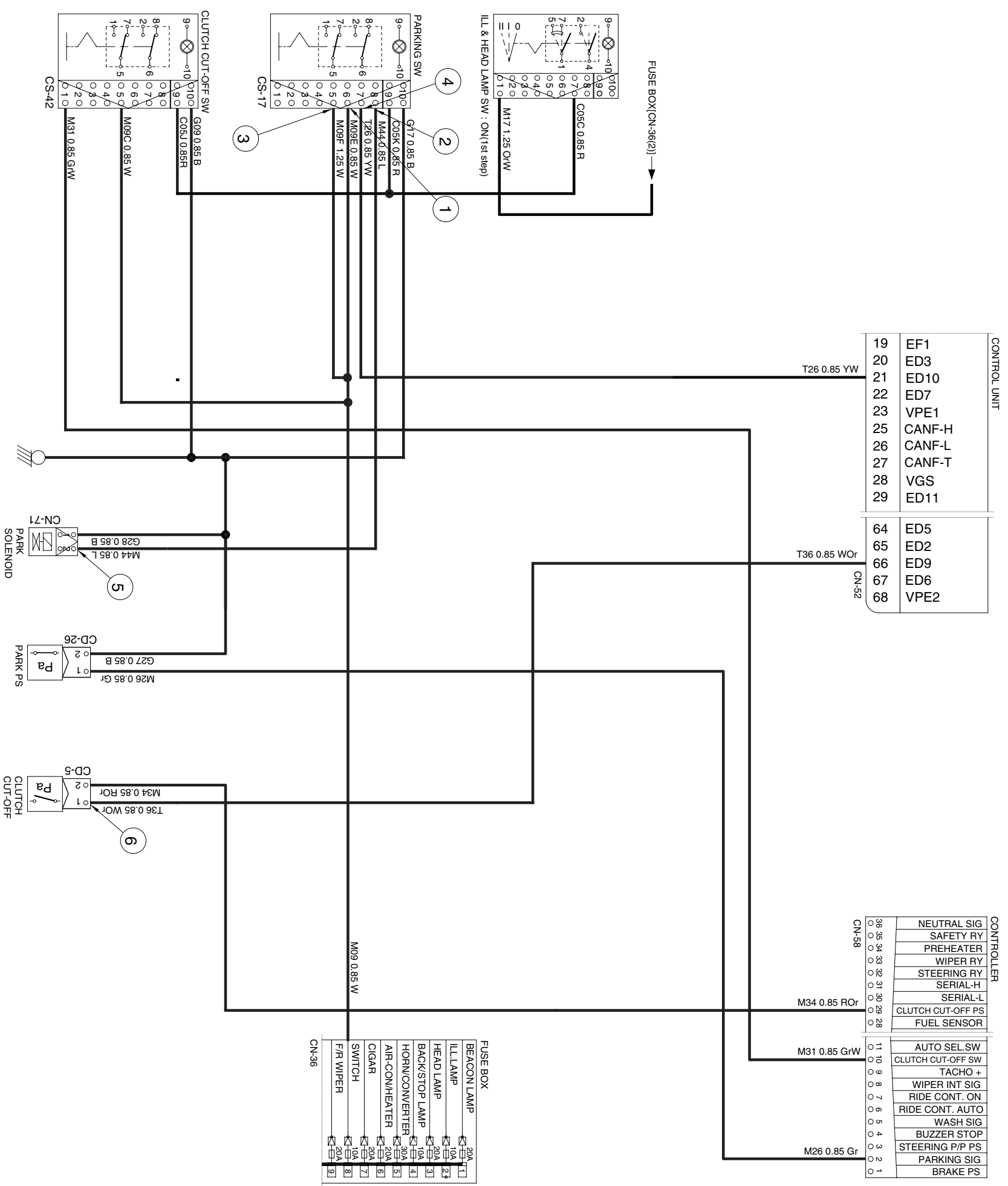
Fuse box (No.8) → Clutch cut-off switch ON → Clutch cut-off switch [CS-42(5) (1)] →  
 → Controller [CN-58(10) (29)] → Service brake applied → Service brake pressure switch  
 ON [CD-5] → T/M control unit [CN-52(66)] → Declutch

### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	① - GND (Parking switch input) ② - GND (Parking switch output) ③ - GND (Parking switch input) ④ - GND (Parking switch output) ⑤ - GND (Parking solenoid) ⑥ - GND (Pressure switch clutch cut-off)	20~25V

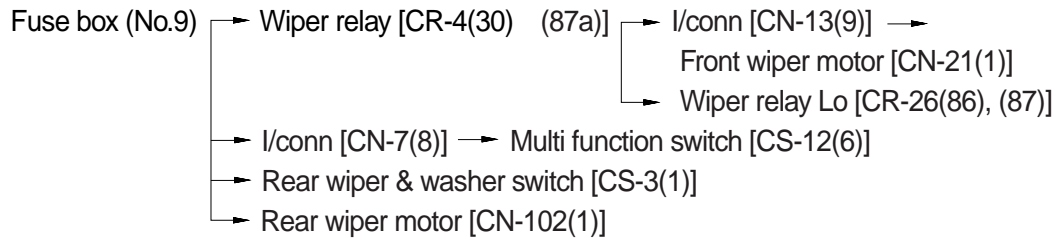
※ GND : Ground

# ELECTRIC PARKING, DECLUTCH CIRCUIT

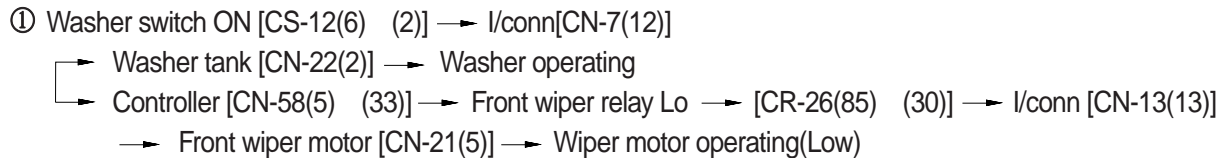


## 7. WIPER AND WASHER CIRCUIT

### 1) OPERATING FLOW

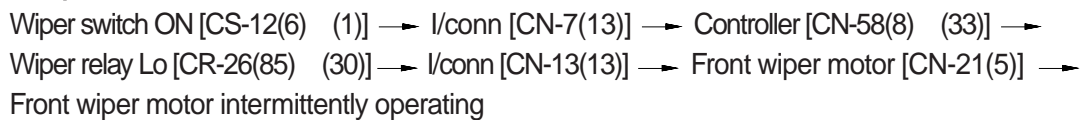


#### (1) Front washer switch ON

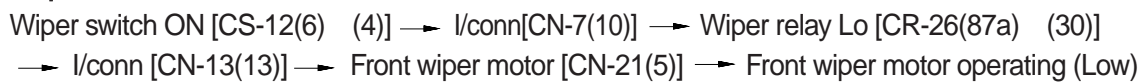


#### (2) Front wiper switch ON

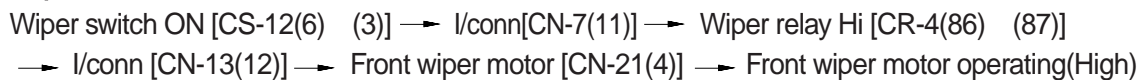
##### ① INT position



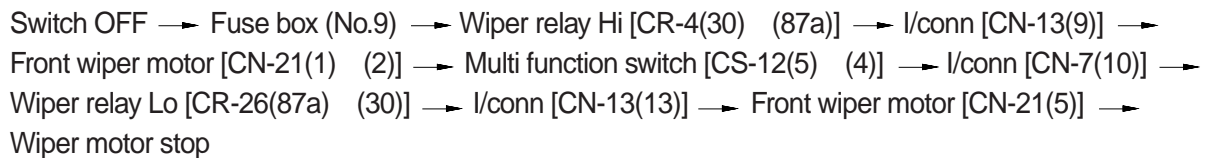
##### ② Lo position



##### ③ Hi position

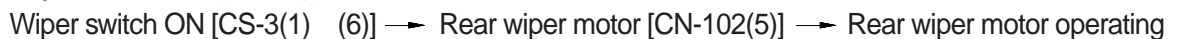


#### (3) Auto-parking(When switch OFF)



#### (4) Rear wiper and washer switch

##### ① Wiper switch ON(1st step)



##### ② Washer switch ON(2nd step)



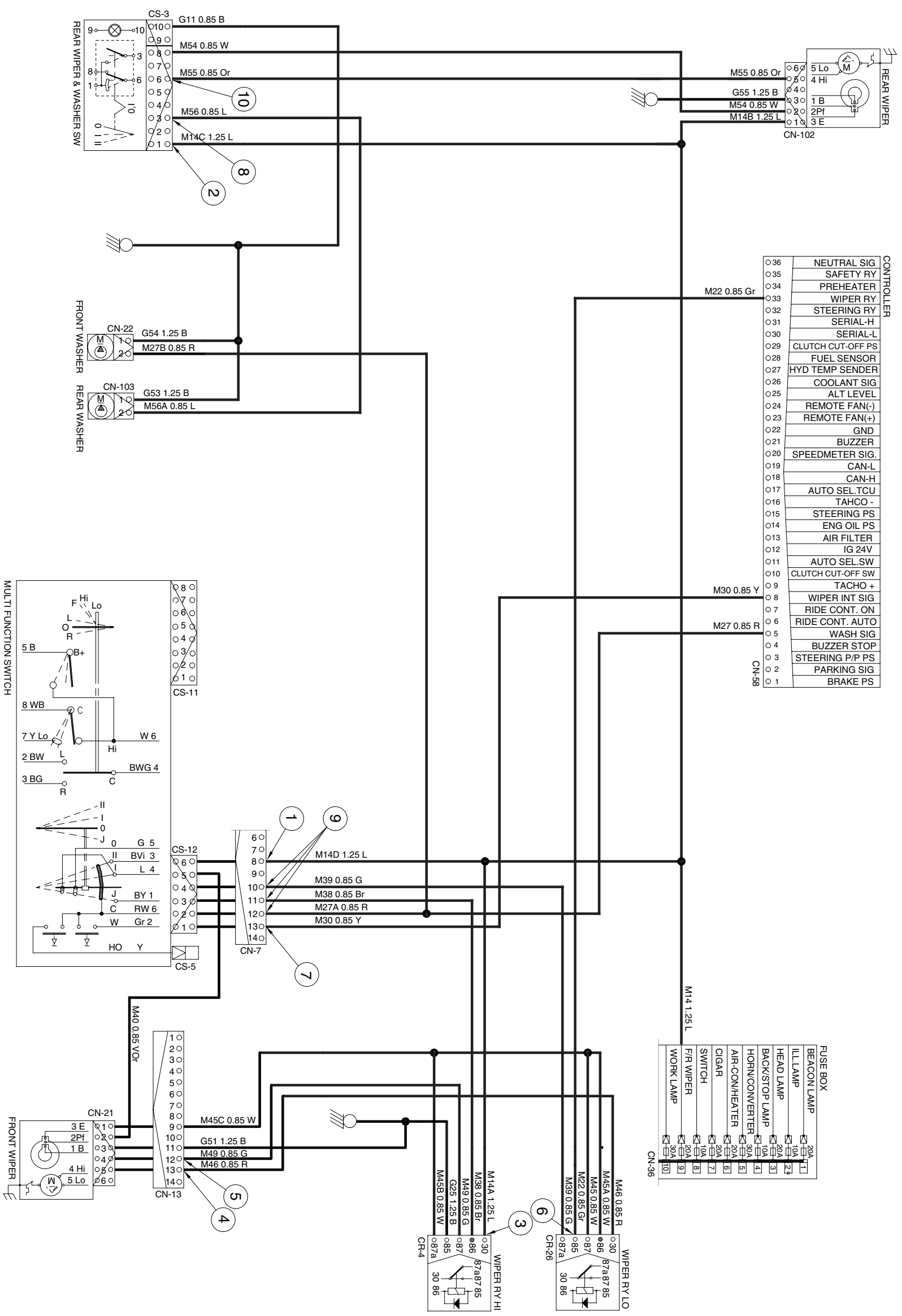
## 2) CHECK POINT

Engine	Key switch	Check point	Voltage
Stop	ON	① - GND (Front wiper switch power input) ② - GND (Rear wiper switch power input) ③ - GND (Wiper relay power input) ④ - GND (Front wiper motor Lo power input) ⑤ - GND (Front wiper motor High power input) ⑥ - GND (Wiper relay power input) ⑦ - GND (Front washer power output) ⑧ - GND (Rear washer power output) ⑨ - GND (Front wiper motor power output) ⑩ - GND (Rear wiper motor power output)	20~25V

※ GND : Ground



# WIPER AND WASHER CIRCUIT



# HAZARD, TURN AND ROTARY CIRCUIT

