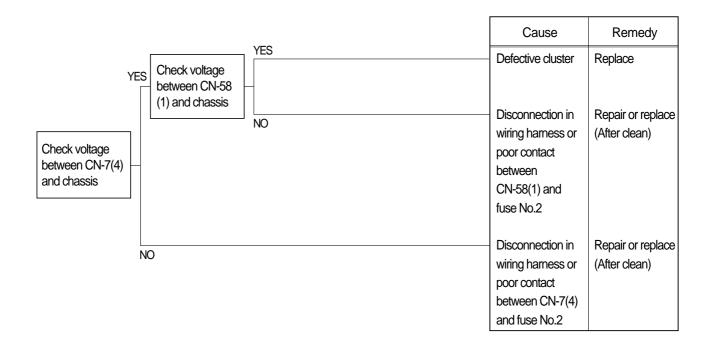
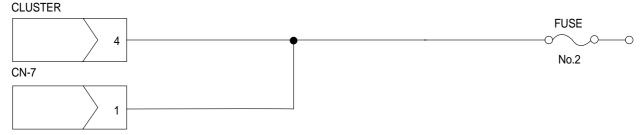
GROUP 6 TROUBLESHOOTING

1. WHEN STARTING SWITCH IS TURNED ON, CLUSTER LAMP DOES NOT LIGHT UP

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.2 is not blown out and ON/OFF of bulb.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.





CN-58

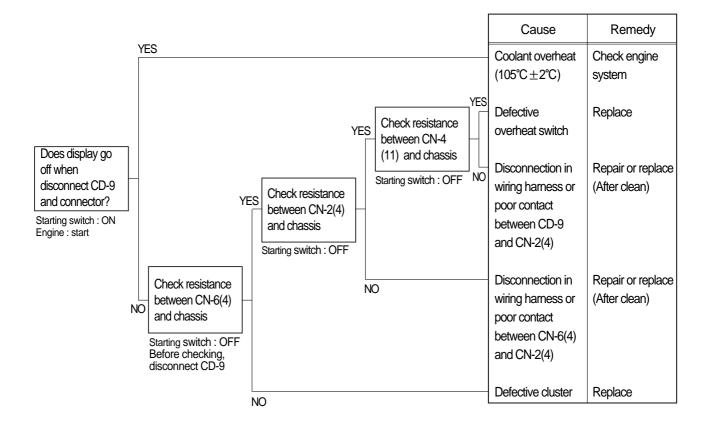
Check voltage

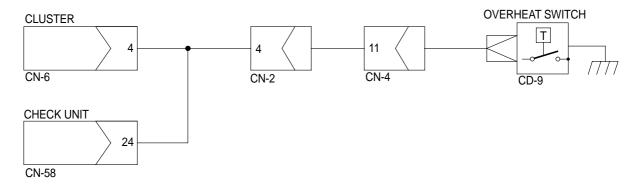
YES	20 ~ 30V
NO	0V

2. 💬 WHEN COOLANT OVERHEAT LAMP LIGHTS UP(Engine is started)

· Before carrying out below procedure, check all the related connectors are properly inserted.

· After checking, connect the disconnected connectors again immediately unless otherwise specified.



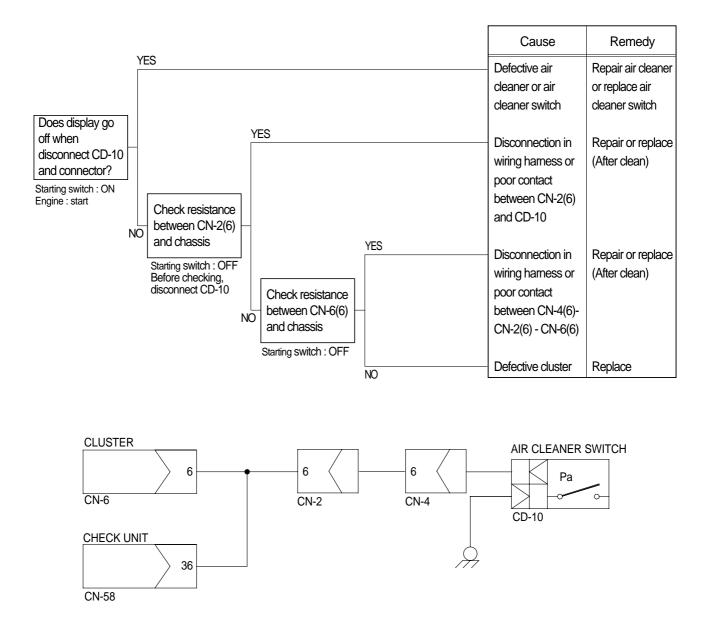


YES	MAX 1 Ω
NO	MIN 1M Ω

3. (WHEN AIR CLEANER LAMP LIGHTS UP(Engine is started)

· Before carrying out below procedure, check all the related connectors are properly inserted.

· After checking, connect the disconnected connectors again immediately unless otherwise specified.

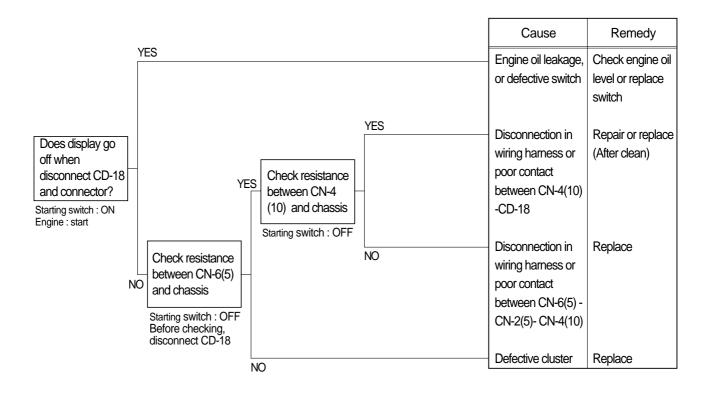


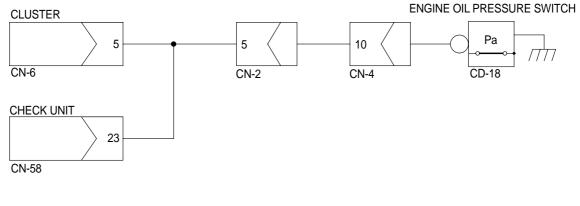
YES	MAX 1 Ω
NO	MIN 1M Ω

4. • (•) • WHEN ENGINE OIL PRESSURE LAMP LIGHTS UP(Engine is started)

· Before carrying out below procedure, check all the related connectors are properly inserted.

· After checking, connect the disconnected connectors again immediately unless otherwise specified.



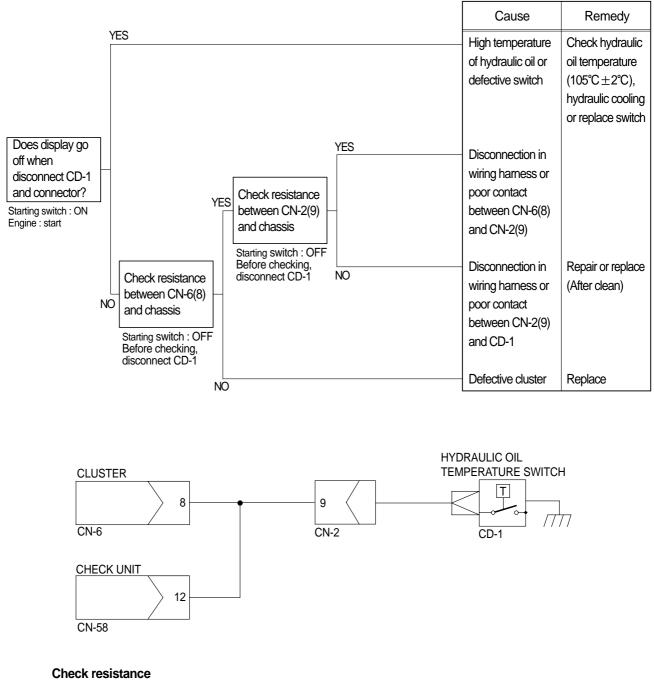


YES	MAX 1 Ω
NO	MIN 1M Ω

5. **WHEN HYDRAULIC OIL TEMPERATURE LAMP LIGHTS UP**(Engine is started)

· Before carrying out below procedure, check all the related connectors are properly inserted.

· After checking, connect the disconnected connectors again immediately unless otherwise specified.

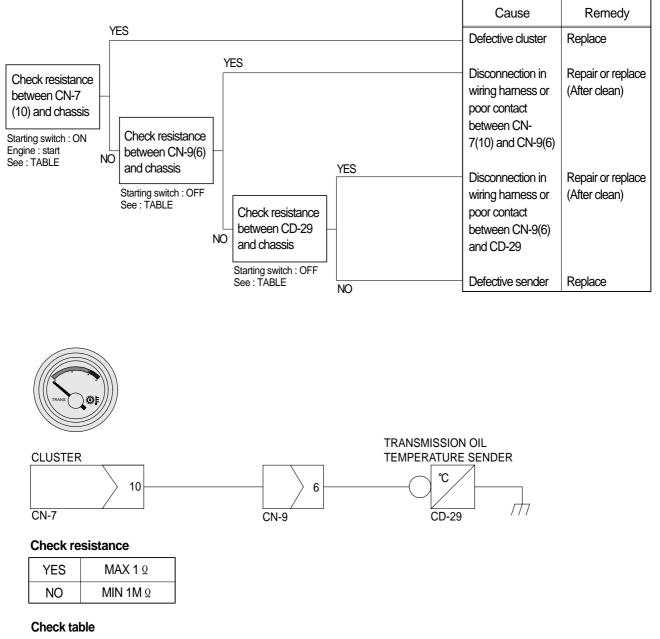


YES	MAX 1 Ω
NO	MIN 1M Ω

6. WHEN TORQUE CONVERTER OIL TEMPERATURE GAUGE DOES NOT OPERATE

(Check torque converter oil temperature lamp ON/OFF)

- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.

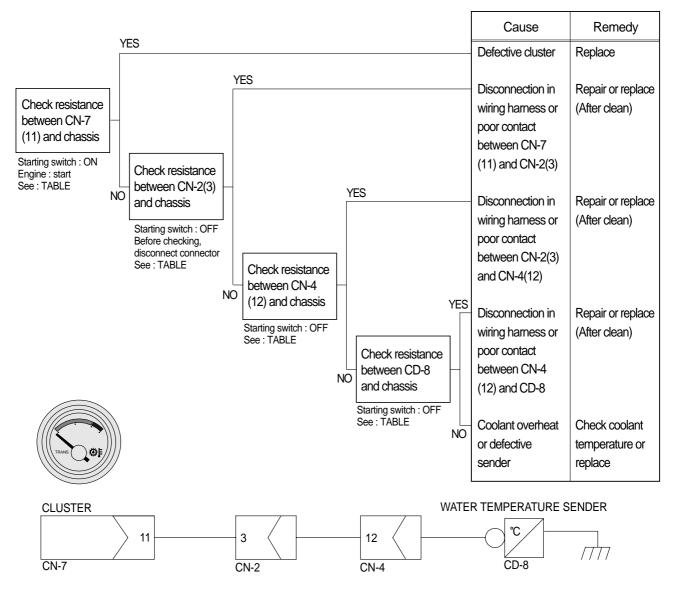


Temperature Item	50°C	92°C	120°C	130°C
Unit resistance(Ω)	168.7	(34)	19.5	12.4
Tolerance	0° ~ -10°	(-)	±3°	+10° ~ 0°
Angle	-30°	-8°	+27°	+30°

7. WHEN COOLANT TEMPERATURE GAUGE DOES NOT OPERATE

(Check coolant temperature lamp ON/OFF)

- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.



Check resistance

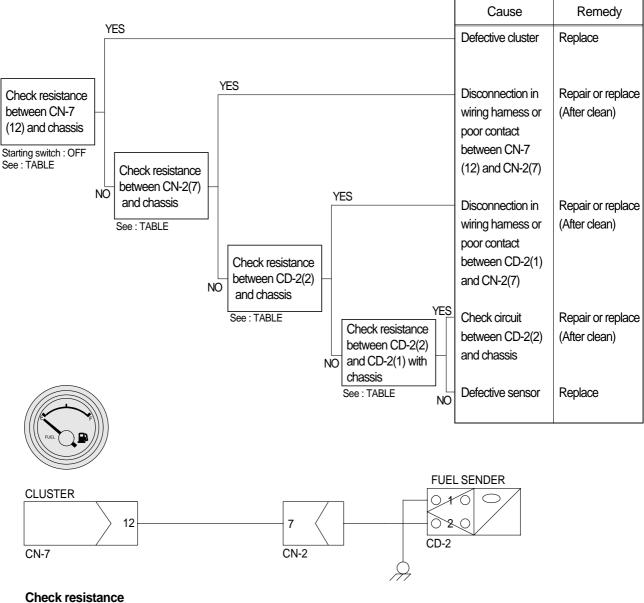
YES	MAX 1 Ω
NO	MIN 1M Ω

Check table

Temperature Item	(40°C)	91℃	105℃	120°C
Unit resistance(Ω)	222	(41.3)	28	19.2
Tolerance	±5°	(-)	±4.5	(-)
Angle	-30°	0°	+13°	+30°

8. WHEN FUEL GAUGE DOES NOT OPERATE(Check warning lamp ON/OFF)

- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.



YES	MAX 1 Ω	
NO	ΜΙΝ 1Μ Ω	

Check table

Temperature Item	Empty	(1/2)	Full
Unit resistance(Ω)	95	(32.5)	7
Tolerance	±2.5°	±5°	±2.5°
Angle	-30°	0°	+30°

9. WHEN GAUGES OF FUEL, HYDRAULIC OIL AND COOLANT INDICATE HIGH OR FULL

- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.

	Cause	Remedy
YES Check resistance between CN-7 (13) and chassis Starting switch : ON Voltage : 20~30v	Defective cluster Disconnection in wiring harness or poor contact between CN-7 (13) and chassis	Replace Repair or replace (After clean)

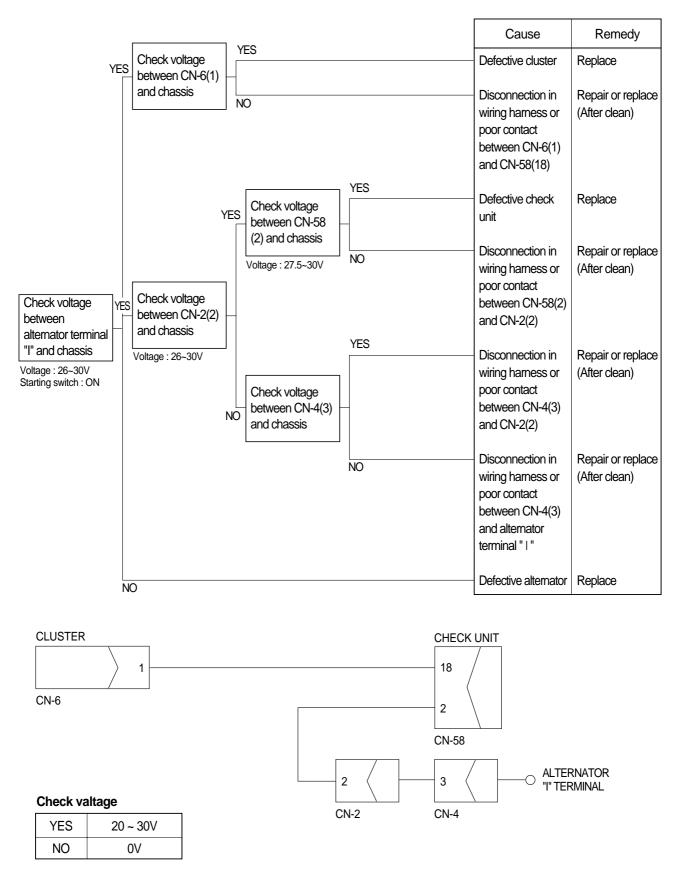
CLUSTER



YES	MAX 1 Ω
NO	MIN 1M Ω

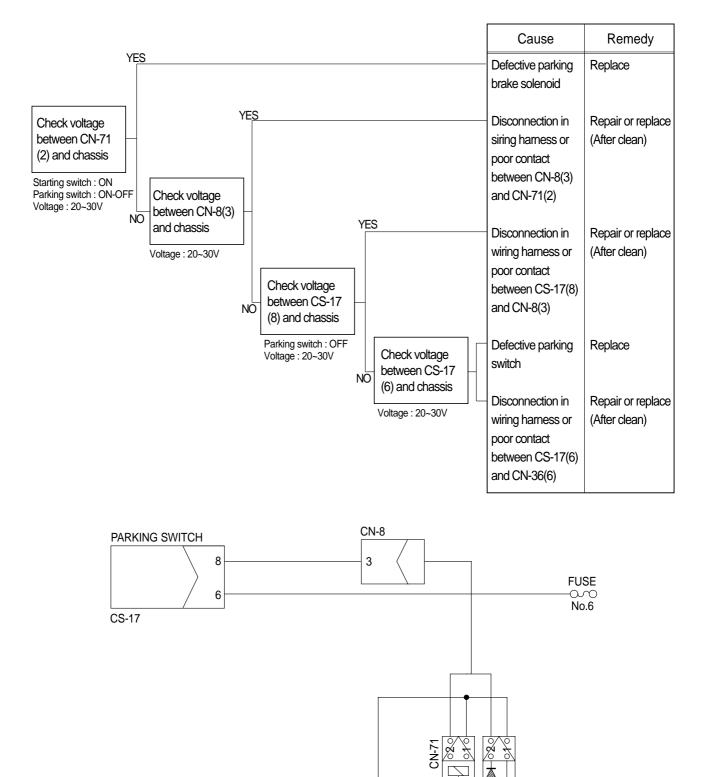
10. - + WHEN BATTERY LAMP LIGHTS UP(Engine is started)

- Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.



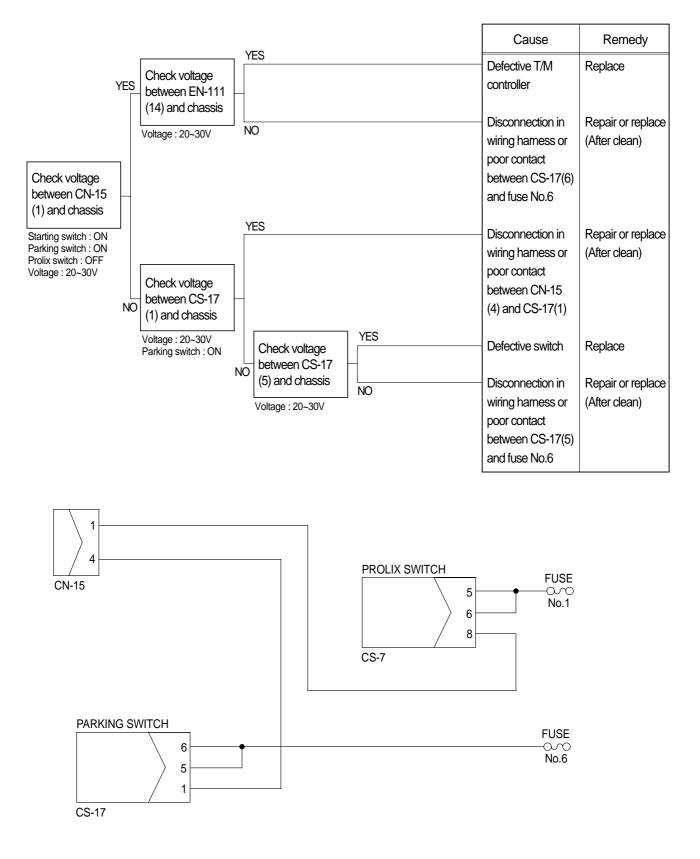
11. WHEN PARKING SOLENOID DOES NOT WORK

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.6 is not blown out.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.



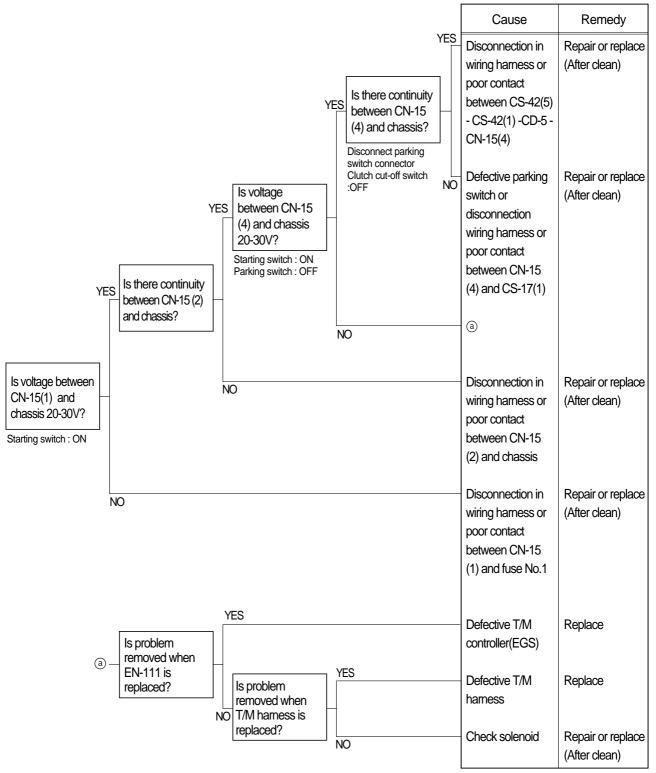
12. TRANSMISSION IS NOT RETURNED TO NEUTRAL WHEN PARKING BRAKE IS APPLIED

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.1(Transmission controller) and No.6 are not blown out.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.



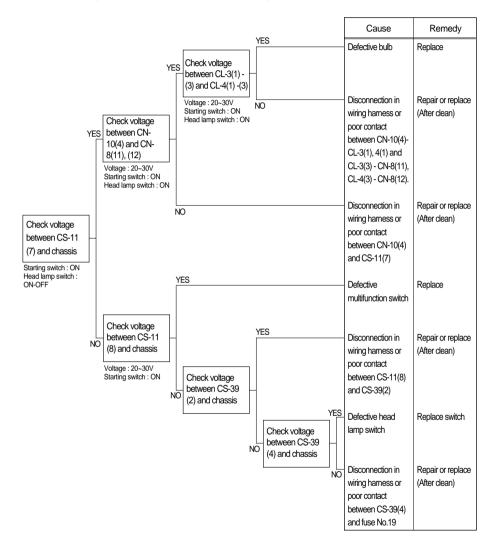
13. MACHINE DOES NOT TRAVEL

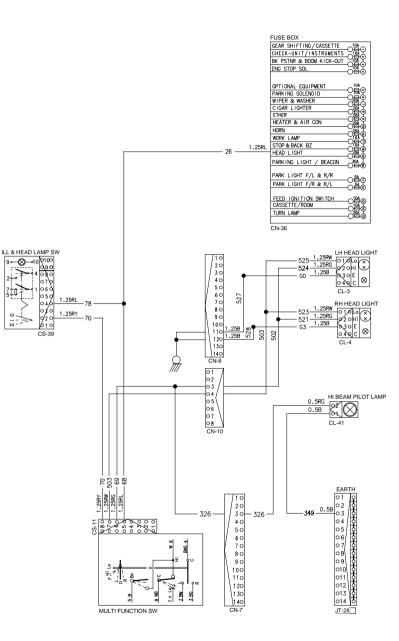
- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.1(Transmission controller) is not blown out.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.
- Wiring diagram : See page 7-17.



14. WHEN STARTING SWITCH IS TURNED ON. HEAD LAMP DOES NOT LIGHTS UP

- · Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.19 is not blown out and ON/OFF of bulb.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.





010 0100 90

061

050

046

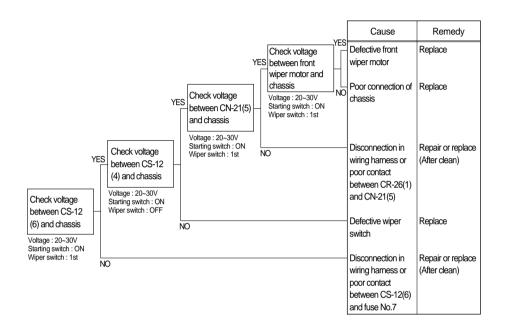
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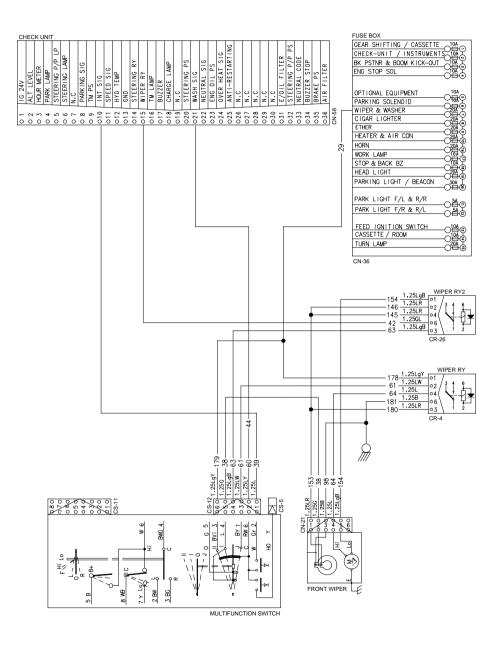
510

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15. WHEN STARTING SWITCH IS TURNED ON, WIPER MOTOR DOES NOT OPERATE

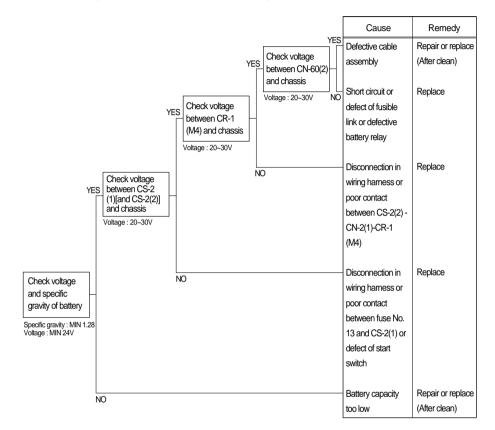
- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.7 is not blown out.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.

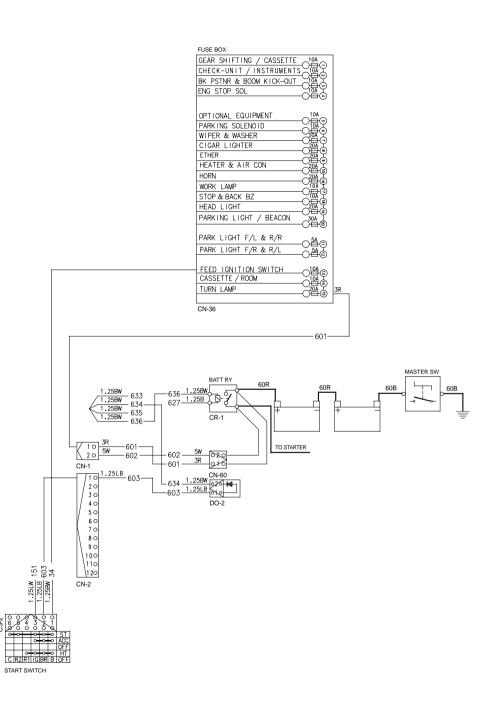




16. WHEN STARTING SWITCH ON DOES NOT OPERATE

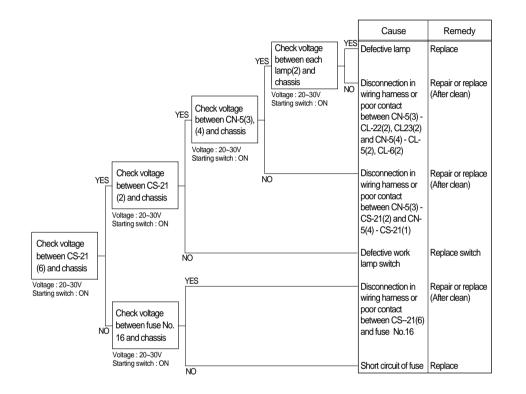
- Before carrying out below procedure, check all the related connectors are properly inserted and and the fuse No.15 is not blown out.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.

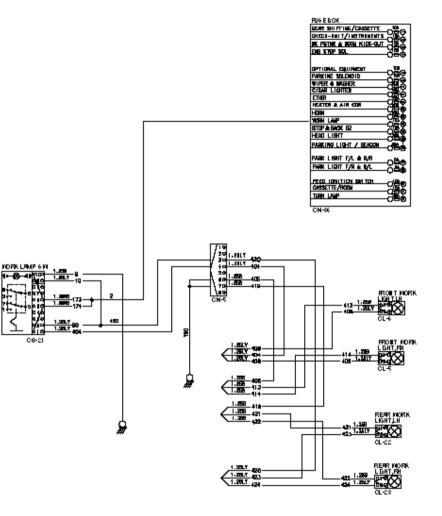




17. WHEN STARTING SWITCH IS TURNED ON, WORK LAMP DOES NOT LIGHTS UP

- Before carrying out below procedure, check all the related connectors are properly inserted, and the fuse No.16 is not blown out.
- · After checking, connect the disconnected connectors again immediately unless otherwise specified.





18. WHEN ENGINE DOES NOT START

- \cdot Check supply of the power at engine stop solenoid while starting switch is ON.
- · Before carrying out below procedure, check all the related connectors are properly inserted.
- · After checking, connect the disconnected connectors again immediately unless other wise specified.
- \cdot Check forward reverse switch at neutral position.

