# **GROUP 3 ENGINE SPEED & STALL RPM**

## 1. TEST CONDITION

1) Normal temperature of the whole system

 $\begin{array}{lll} \hbox{-}\;\; \text{Coolant} & : \text{Approx}\;\; 80^{\circ}\text{C}\; (176^{\circ}\text{F}) \\ \hbox{-}\;\; \text{Hydraulic oil} & : 45 \pm 5^{\circ}\text{C}\; (113 \pm 10^{\circ}\text{F}) \\ \hbox{-}\;\; \text{Transmission oil} : 75 \pm 5^{\circ}\text{C}\; (167 \pm 10^{\circ}\text{F}) \\ \end{array}$ 

2) Normal operating pressure: See page 6-51.

## 2. SPECIFICATION

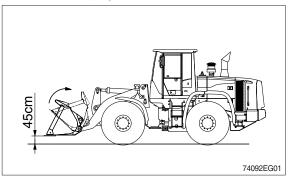
Engine speed, rpm						Remark
Low idle	High idle	Pump stall	Converter stall	Full stall	Fan motor	nemark
950±25	2300±50	2160±70	2150±70	1790±100	1000±50	

#### 3. ENGINE RPM CHECK

Remark: If the checked data is not normal, it indicates that the related system is not working properly. Therefore, it is required to check the related system pressure: See page 6-51.

# 1) Pump stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Press the accelerator pedal fully and operate the bucket control lever to the retract position fully.
- Check the engine rpm at the above condition.



# 2) Convertor stall rpm

- Start the engine and lower the bucket on the ground as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully.
- Shift the transmission lever to the 4th forward position.
- Check the engine rpm at the above condition.

## 3) Full stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully .
- Shift the transmission lever to the 4th forward position and operate the bucket lever to the retract position fully.
- Check the engine rpm at the above condition.

