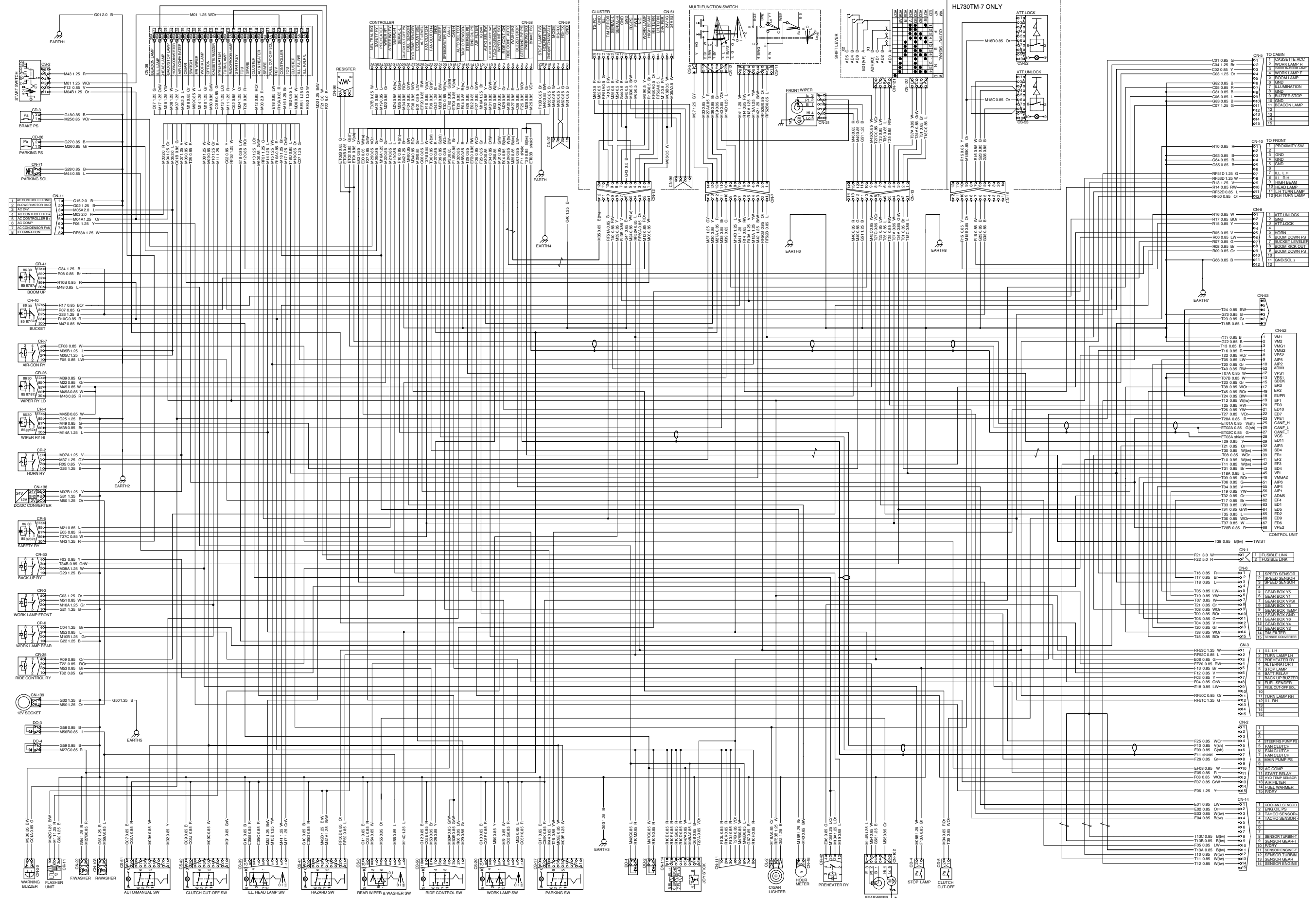
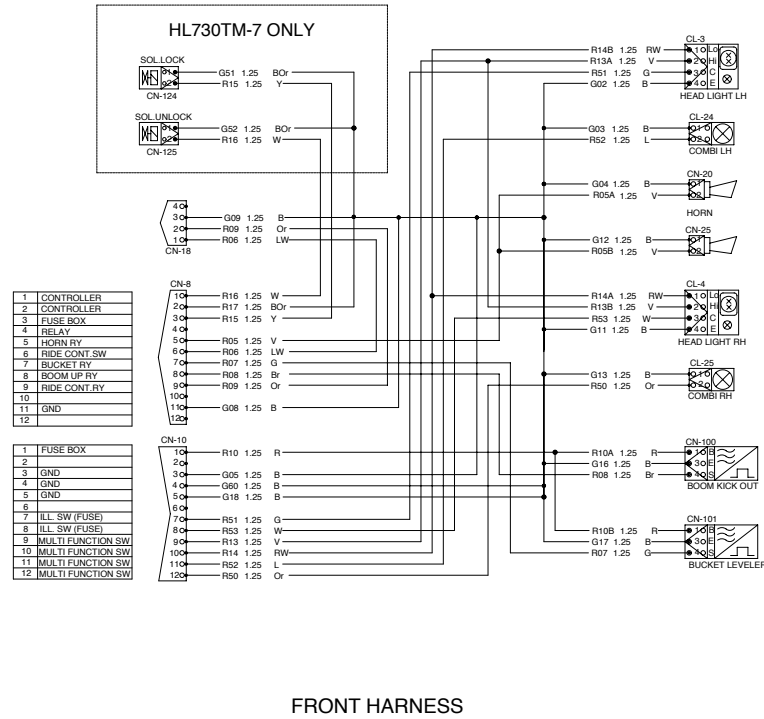
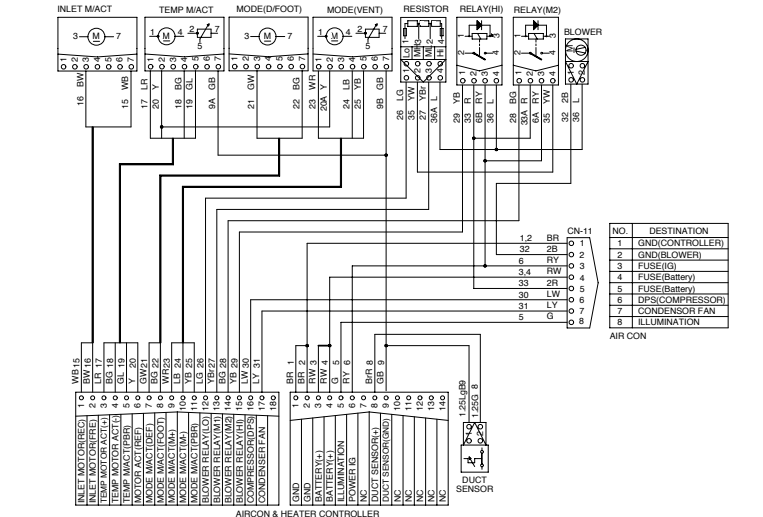


GROUP 2 ELECTRICAL CIRCUIT

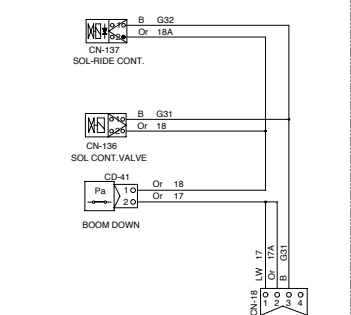




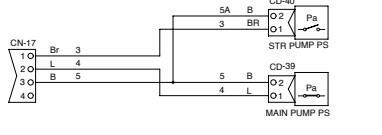
FRONT HARNESS



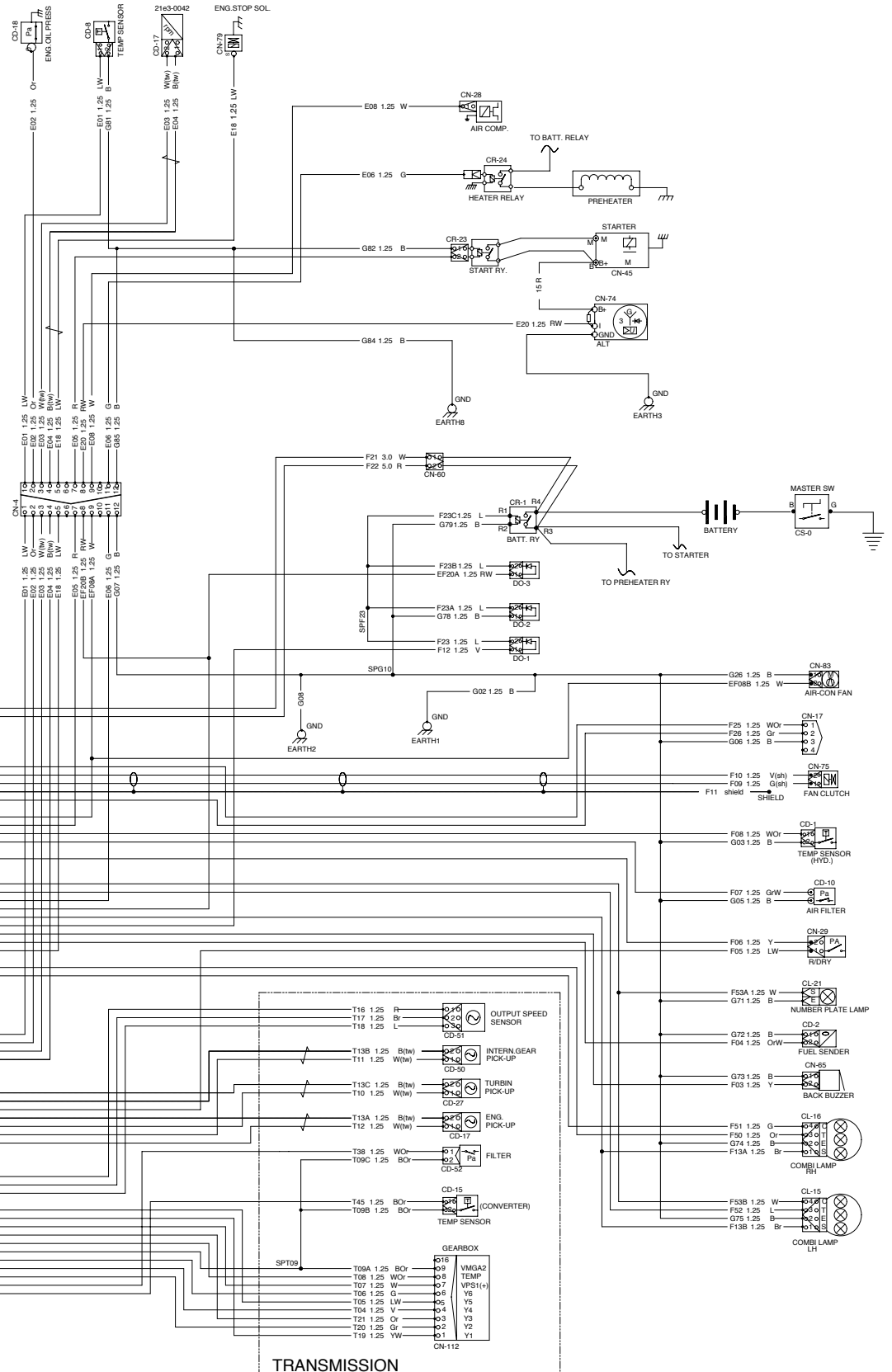
AIR CONDITIONER HARNESS



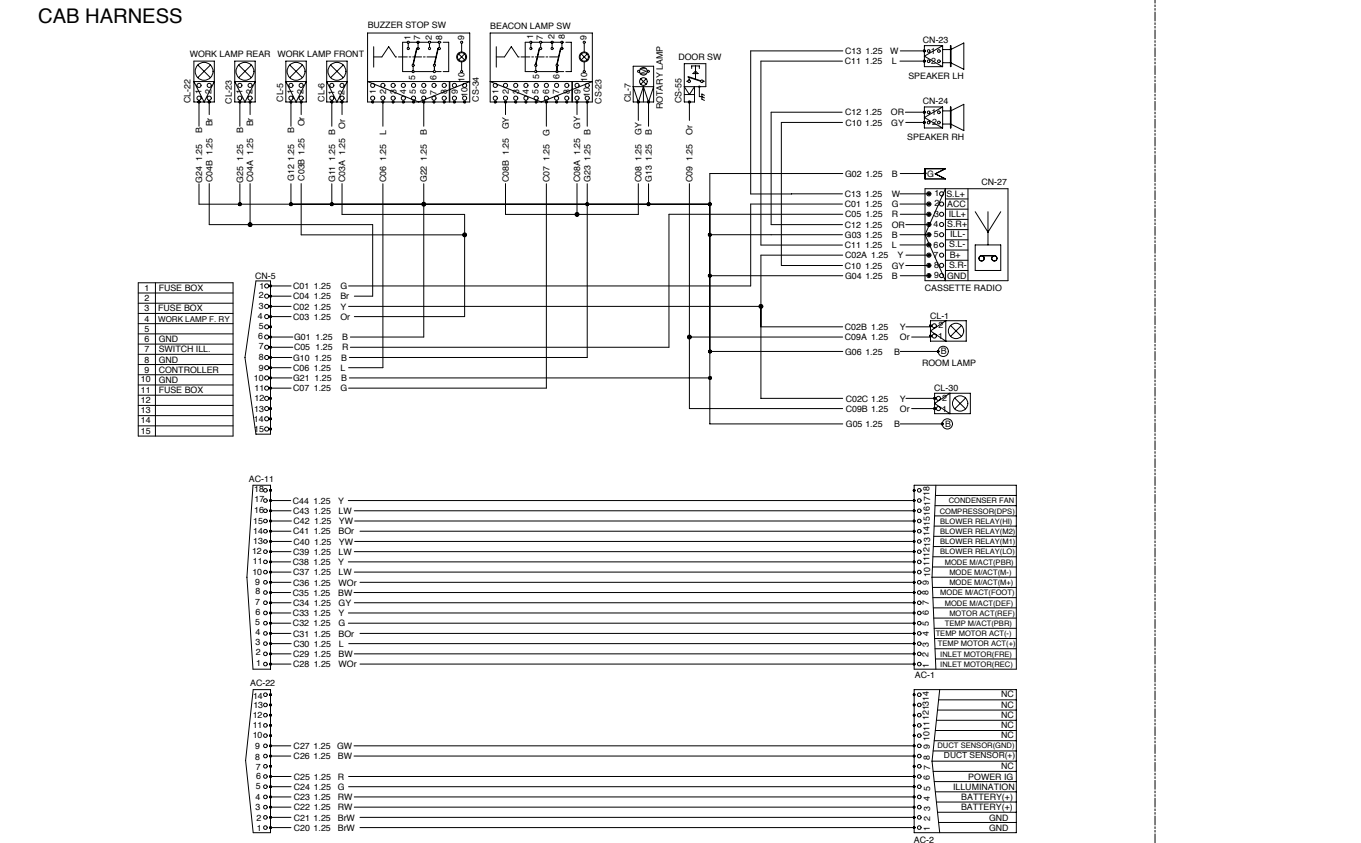
RIDE CONTROL HARNESS



EMERGENCY STEER HARNESS



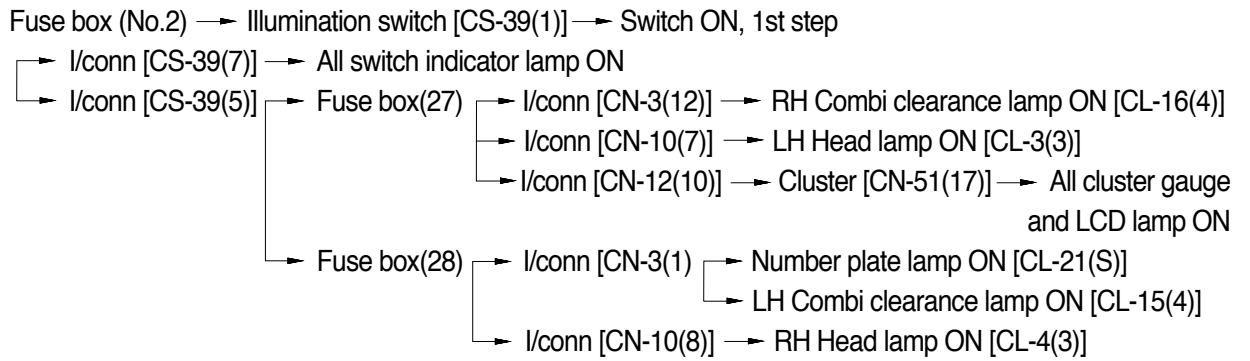
TRANSMISSION



CAB HARNESS

# 1. ILLUMINATION CIRCUIT

## 1) OPERATING FLOW

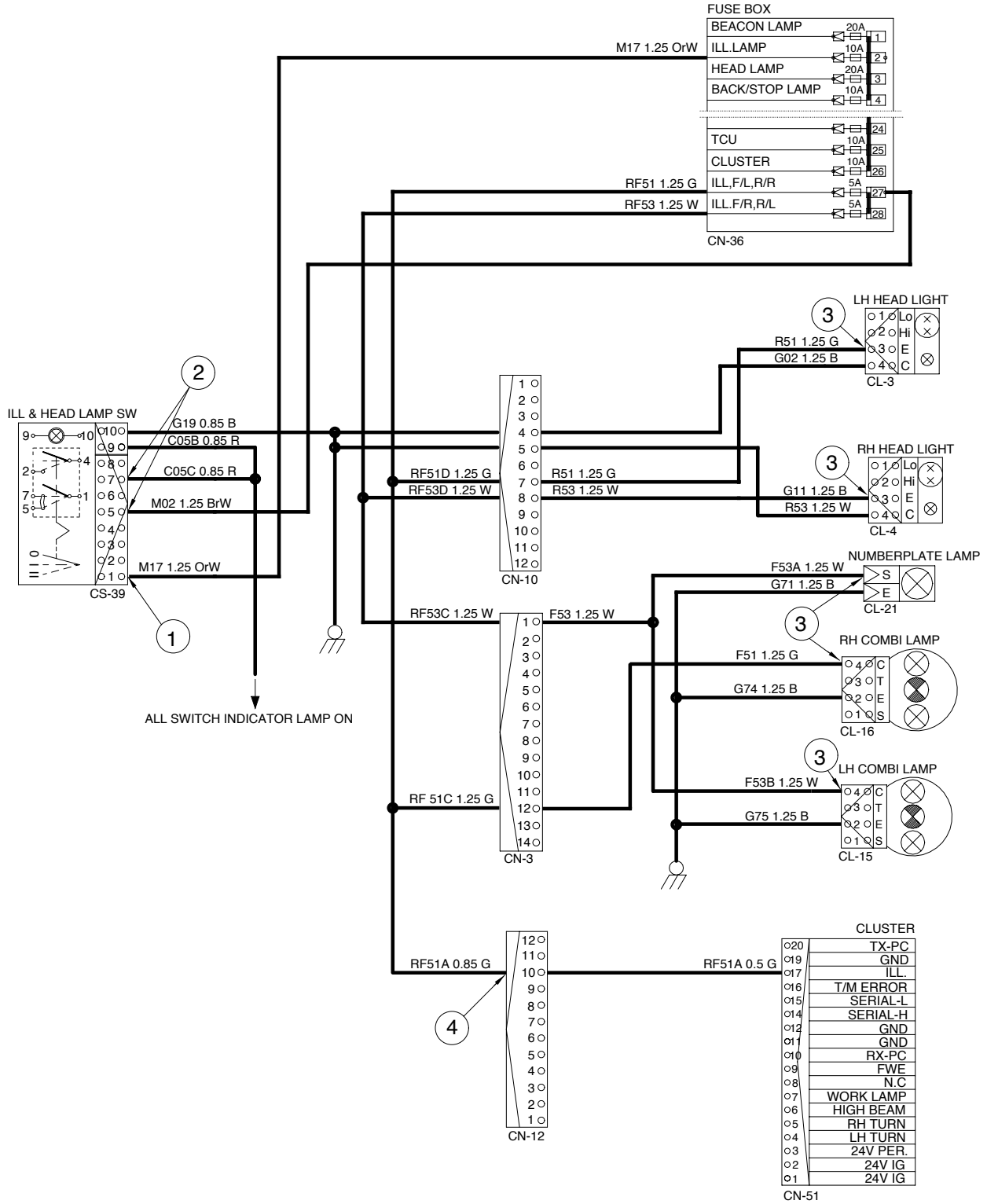


## 2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	- GND (Switch input) - GND (Switch output) - GND (To light) - GND (To cluster)	20~25V

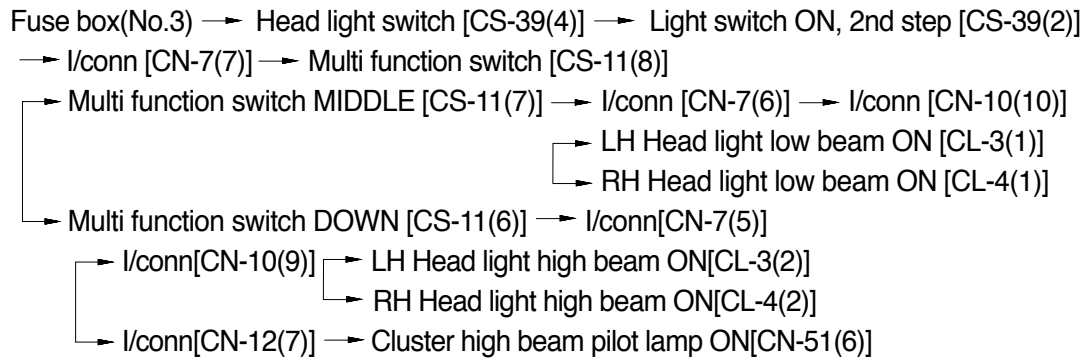
GND : Ground

# ILLUMINATION CIRCUIT



## 2. HEAD LIGHT CIRCUIT

### 1) OPERATING FLOW

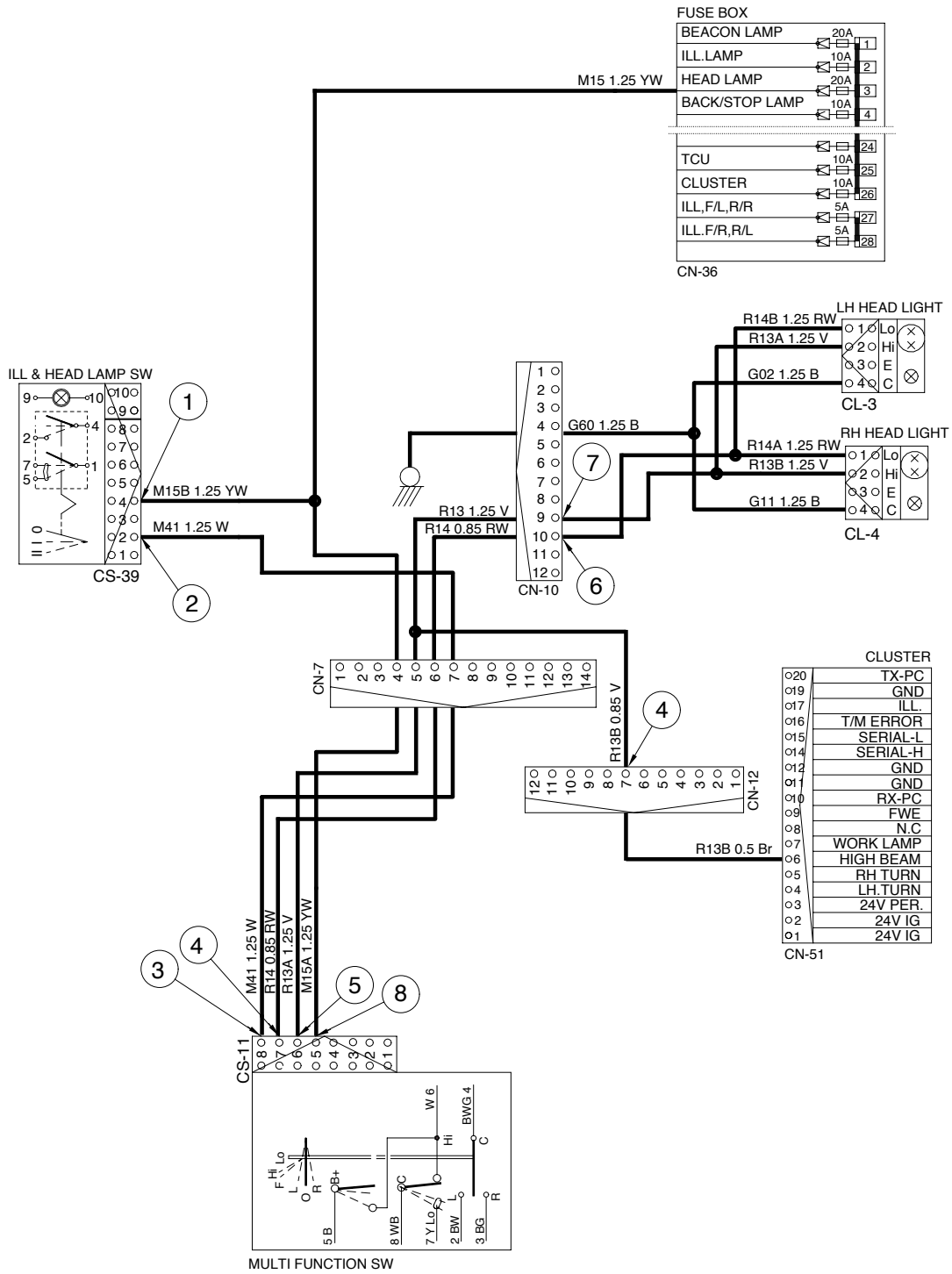


### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	- GND (Switch input) - GND (Switch output) - GND (Multi function input) - GND (Multi function output) - GND (Multi function output) - GND (Low beam) - GND (High beam) - GND (Passing B+)	20~25V

GND : Ground

# HEAD LIGHT CIRCUIT



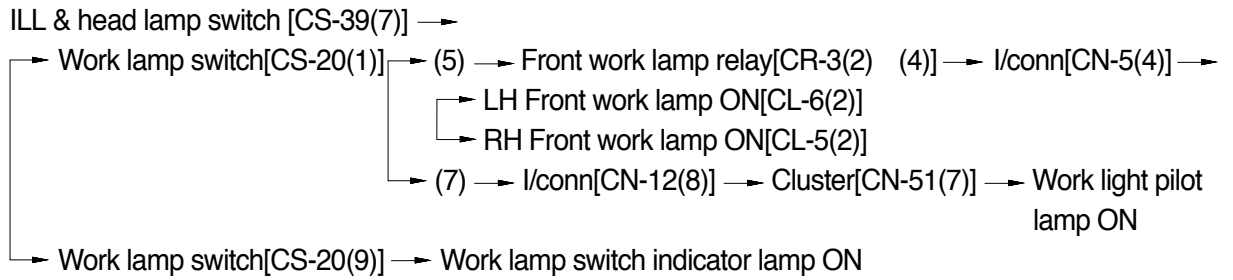
7407EL04

### 3. WORK LIGHT CIRCUIT

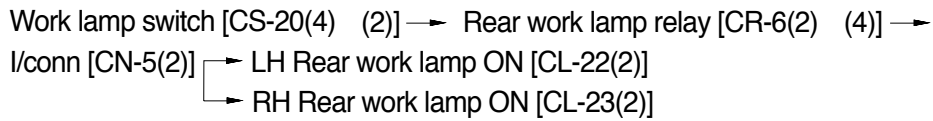
#### 1) OPERATING FLOW

Illumination switch : ON position

##### (1) Work lamp switch ON (1st step)



##### (2) Work lamp switch (2nd step)

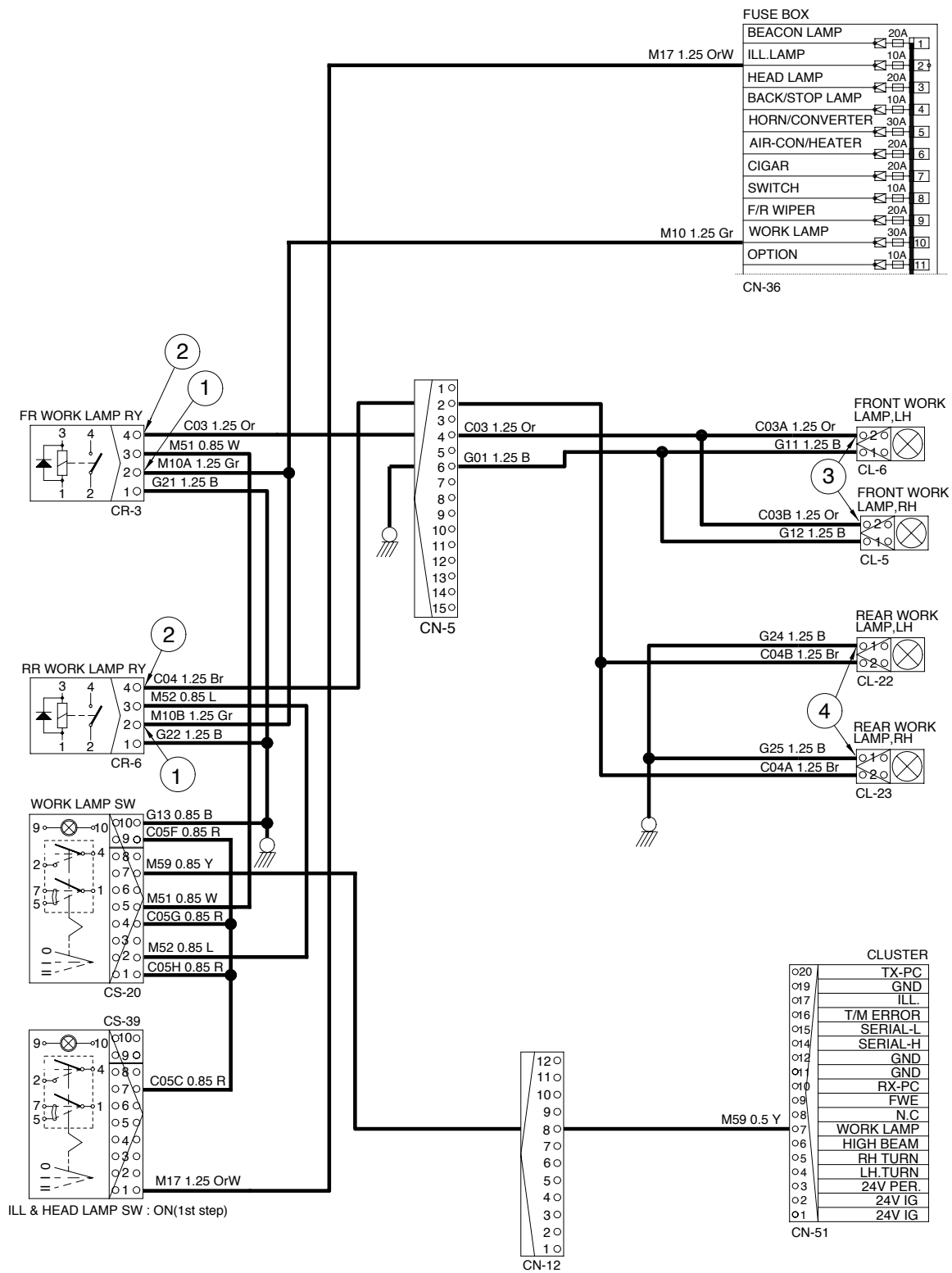


#### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	<ul style="list-style-type: none"> <li>- GND (Work lamp power input)</li> <li>- GND (Work lamp power output)</li> <li>- GND (Front work lamp)</li> <li>- GND (Rear work lamp)</li> </ul>	20~25V

GND : Ground

# WORK LIGHT CIRCUIT



7307EL05



#### 4. CHARGING CIRCUIT

When the starter is activated and the engine is started, the operator releases the key switch to the ON position.

Charging current generated by operating alternator flows into the battery through the battery relay (CR-1).

The current also flows from alternator to each electrical component and controller through the fuse box.

##### 1) OPERATING FLOW

###### (1) Warning flow

Alternator [CN-74(1)] → I/conn [CN-4(8)] → I/conn [CN-3(4)] → Controller [CN-58(25)]  
→ Cluster charge warning lamp ON

###### (2) Charging flow

Alternator → Starter [CN-45(B<sup>+</sup>)] → Battery relay [CR-1]  
↳ Battery(+) terminal → Charging  
↳ I/conn [CN-60(1),(2)] → I/conn [CN-1(1),(2)] → Fuse box

##### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	- GND (Battery) - GND (Battery relay) - GND (ALT B <sup>+</sup> ) - GND (ALT I) - GND (Controller) - GND (Fuse box)	20~28V

GND : Ground

# CHARGING CIRCUIT

## CONTROLLER

O36	NEUTRAL SIG
O35	SAFETY RY
O34	PREHEATER
O33	WIPER RY
O32	STEERING RY
O31	SERIAL-H
O30	SERIAL-L
O29	CLUTCH CUT-OFF PS
O28	FUEL SENSOR
O27	HYD TEMP SENDER
O26	COOLANT SIG
O25	ALT LEVEL
O24	FAN CLUTCH -
O23	FAN CLUTCH +
O22	GND
O21	BUZZER
O20	SPEEDMETER SIG.
O19	CAN-L
O18	CAN-H
O17	AUTO SEL.TCU
O16	TAHCO SENSOR -
O15	STEERING PS
O14	ENG OIL PS
O13	AIR FILTER
O12	IG 24V
O11	AUTO SEL.SW
O10	CLUTCH CUT-OFF SW
O9	TACHO SENSOR+
O8	WIPER INT SIG
O7	RIDE CONT. ON
O6	RIDE CONT. AUTO
O5	WASH SIG
O4	BUZZER STOP
O3	STEERING PIP PS
O2	PARKING SIG
O1	BRAKE PS

EF20 0.85 RW

5

FUSE BOX	
BEACON LAMP	20A
ILL. LAMP	10A
HEAD LAMP	20A
BACK/STOP LAMP	10A
HORN/CONVERTER	30A
AIR-CON/HEATER	20A
CIGAR	20A
SWITCH	10A
F/R WIPER	20A
WORK LAMP	30A
OPTION	10A
CASSETTE/BUZZER	5A
PREHEATER	30A
TURN LAMP	20A
RADIO/ROOM LAMP	5A
START KEY	30A
TCU	10A
SPARE	10A
CLUSTER	10A
AC & HEATER	10A
SPARE	10A
FUEL CUT-OFF SOL	5A
RCV	10A
CONTROLLER	10A
TCU	10A
CLUSTER	10A
ILL. F/L,R/R	5A
ILL. F/R,R/L	5A

CN-36

EF20 0.85 RW

1	O
2	O
3	O
4	O
5	O
6	O
7	O
8	O
9	O
10	O
11	O
12	O
13	O
14	O

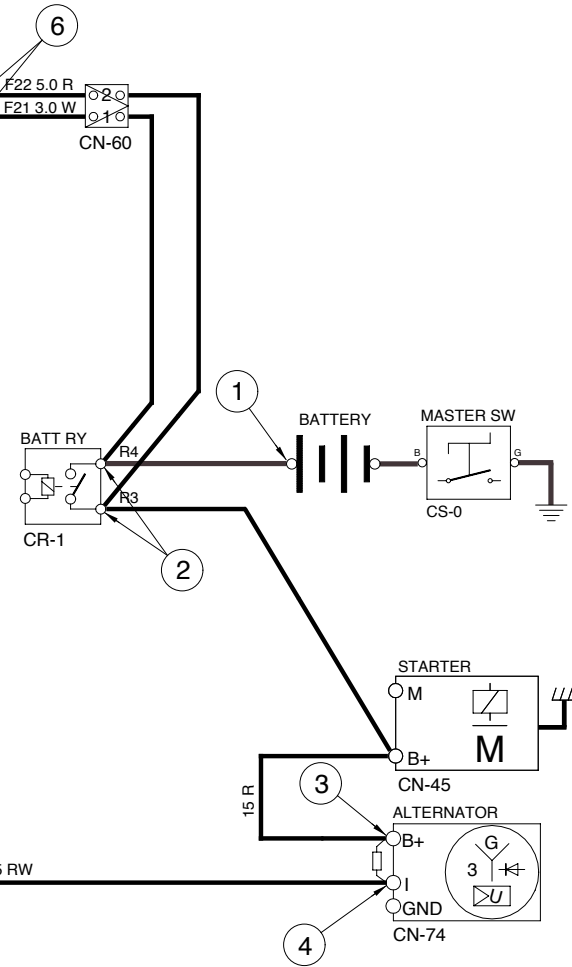
CN-3

EF20 1.25 RW

O1
O2
O3
O4
O5
O6
O7
O8
O9
O10
O11
O12

CN-4

E20 1.25 RW



7307EL07

## 5. STARTING CIRCUIT

### 1) OPERATING FLOW

Battery(+) terminal → Battery relay(R4 terminal) → Fusible link [CN-60(1)]  
 → I/conn [CN-1(1)] → Fuse box (No.15) → Start switch [CS-2(1)]

The gear selector lever is neutral position. It is necessary condition before the starting.

The gear selector has an output signal which is activated whenever the shift lever is in the neutral position. This signal can be used to control a relay and prevent engine from starting whenever the shift lever is not in the neutral position.

#### (1) When start key switch is in ON position

Start switch ON → Start switch [CS-2(2)] → I/conn [CN-3(6)] → Battery relay [CR-1]  
 → Battery relay operating(All power is supplied with the electric component)  
 Start switch [CS-2(3)] → Fuse box [No.23] → Fuse box (No.22) →  
 I/conn [CN-3(9)] → I/conn [CN-4(5)] → Engine stop solenoid[CN-79(S)]

#### (2) When start key switch is in START position

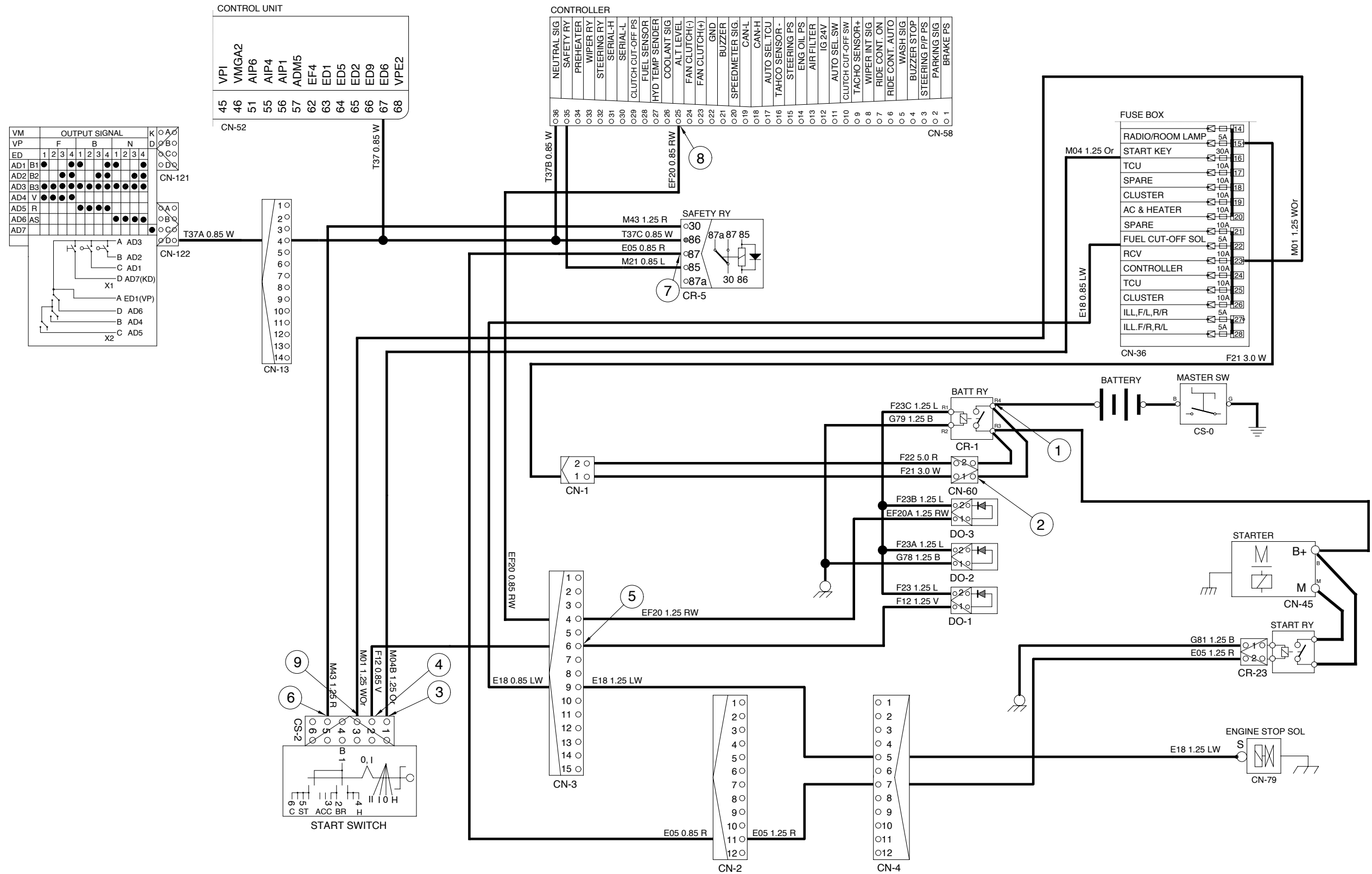
Start switch START [CS-2(5)] → Start safety relay [CR-5(30)] → Start safety relay [CR-5(87)]  
 → I/conn [CN-2(11)] → [CN-4(7)] → Start relay [CR-23(2)] →  
 Starter(Terminal B<sup>+</sup> and M connector of start motor)

### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	- GND (Battery B <sup>+</sup> ) - GND (Fusible link) - GND (Start key B terminal) - GND (Start key BR terminal) - GND (I/conn CN-3(6)) - GND (Start key ST terminal) - GND (Start safety relay output) - GND (Controller) - GND (Start key ACC terminal)	20~25V

GND : Ground

# STARTING CIRCUIT



## 6. ELECTRIC PARKING, DECLUTCH CIRCUIT

### 1) OPERATING FLOW

#### (1) Parking OFF

Fuse box (No.8) → Parking switch OFF [CS-17(6)‡ (8)] → Parking solenoid ON (Activated)  
 → Parking brake released (By hydraulic pressure)

#### (2) Parking ON

Fuse box (No.8) → Parking switch ON

- Parking solenoid [CN-71] OFF
  - Parking brake applied [By spring force]
- [CS-17(5)‡ (7)] → T/M control unit [CN-52(21)]
  - T/M declutch

#### (3) Declutch ON

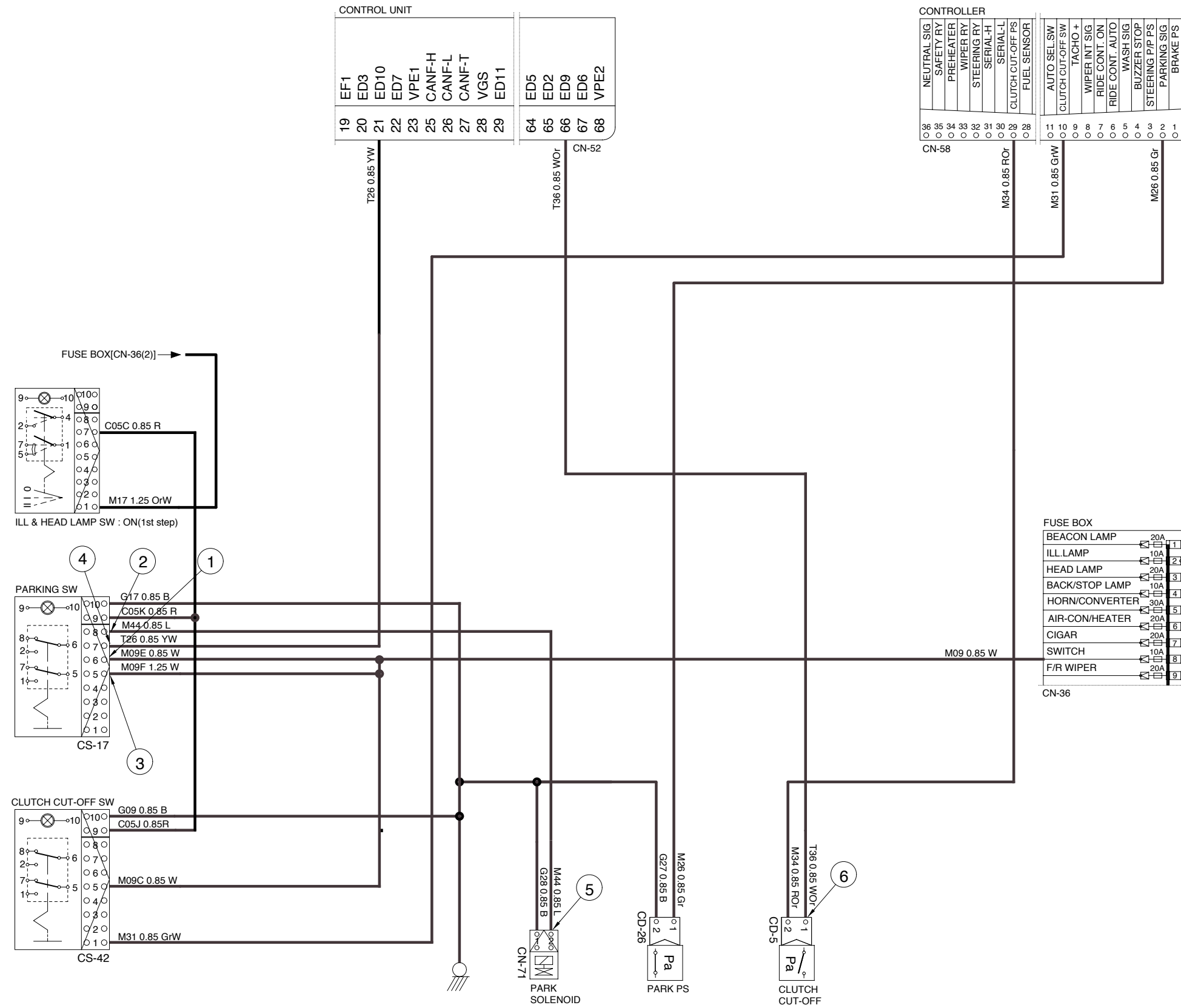
Fuse box (No.8) → Clutch cut-off switch ON → Clutch cut-off switch [CS-42(5) ‡ (1)] →  
 → Controller [CN-58(10)‡ (29)] → Service brake applied → Service brake pressure switch  
 ON [CD-5] → T/M control unit [CN-52(66)] → Declutch

### 2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	- GND (Parking switch input) - GND (Parking switch output) - GND (Parking switch input) - GND (Parking switch output) - GND (Parking solenoid) - GND (Pressure switch clutch cut-off)	20~25V

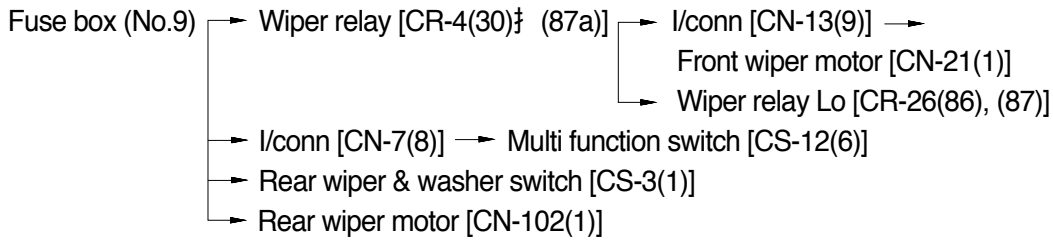
GND : Ground

# ELECTRIC PARKING, DECLUTCH CIRCUIT

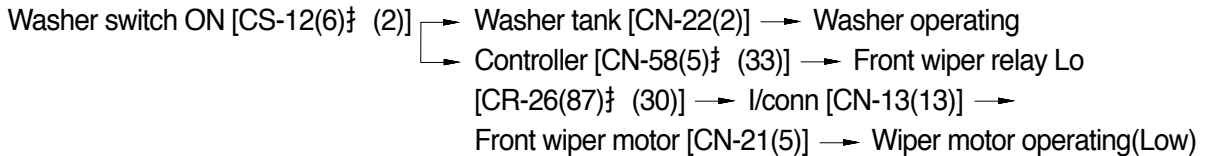


## 7. WIPER AND WASHER CIRCUIT

### 1) OPERATING FLOW

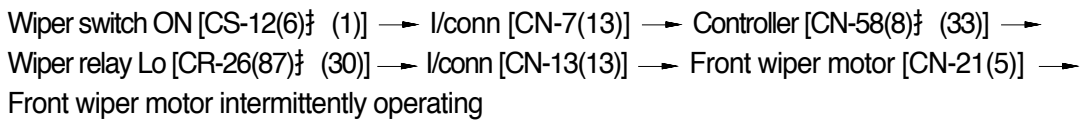


#### (1) Front washer switch ON

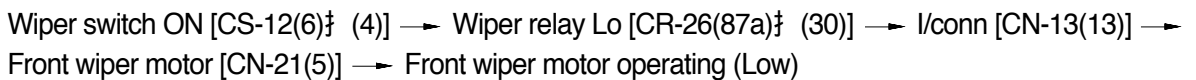


#### (2) Front wiper switch ON

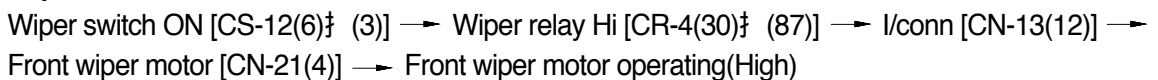
##### INT position



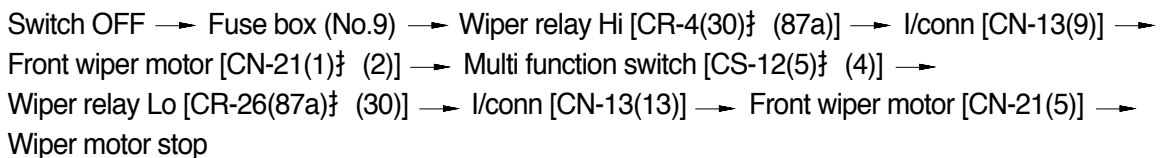
##### Lo position



##### Hi position

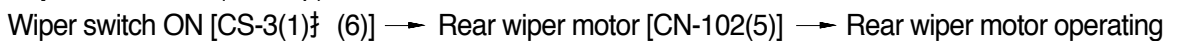


#### (3) Auto-parking(When switch OFF)

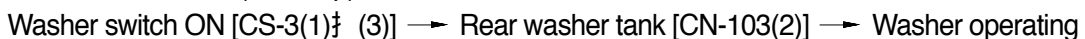


#### (4) Rear wiper and washer switch

##### Wiper switch ON(1st step)



##### Washer switch ON(2nd step)



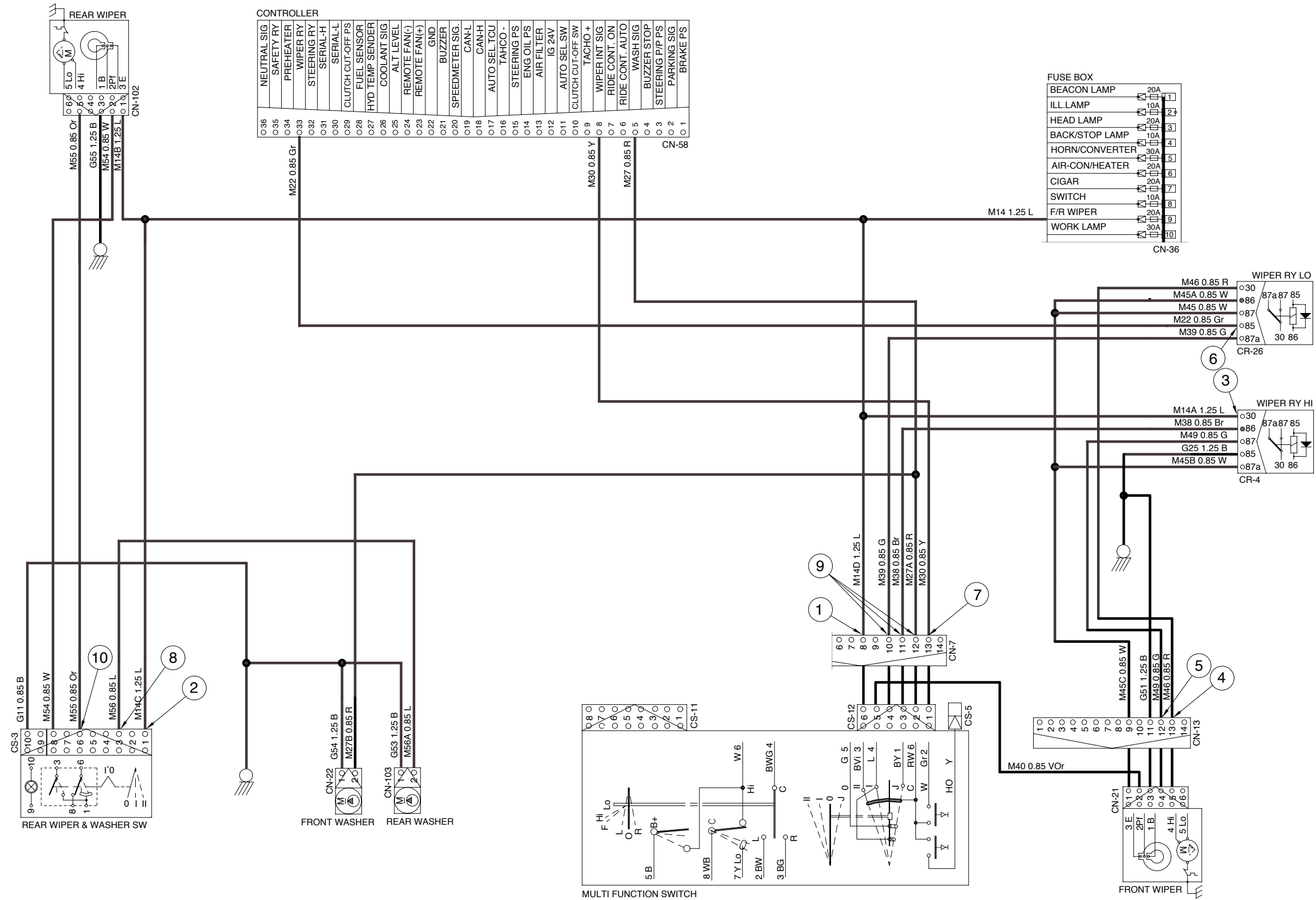
## 2) CHECK POINT

Engine	Key switch	Check point	Voltage
Stop	ON	<ul style="list-style-type: none"><li>- GND (Front wiper switch power input)</li><li>- GND (Rear wiper switch power input)</li><li>- GND (Wiper relay power input)</li><li>- GND (Front wiper motor Lo power input)</li><li>- GND (Front wiper motor High power input)</li><li>- GND (Wiper relay power input)</li><li>- GND (Front washer power output)</li><li>- GND (Rear washer power output)</li><li>- GND (Front wiper motor power output)</li><li>- GND (Rear wiper motor power output)</li></ul>	20~25V

GND : Ground



# WIPER AND WASHER CIRCUIT



# HAZARD, TURN AND ROTARY CIRCUIT

