# **GROUP 2 ENGINE SPEED & STALL RPM**

## **1. TEST CONDITION**

- 1) Normal temperature of the whole system
  - Coolant : Approx 80°C (176°F)
  - Hydraulic oil  $: 45 \pm 5^{\circ}C (113 \pm 10^{\circ}F)$
  - $^{-}$  Transmission oil : 75  $\pm$  5°C (167  $\pm$  10°F)

2) Normal operating pressure : See page 6-51.

### 2. SPECIFICATION

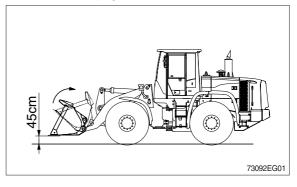
Engine speed, rpm (P mode)						Remark
Low idle	High idle	Pump stall	Converter stall	Full stall	Fan motor	nemaik
950±25	$2230\!\pm\!50$	2100±70	$1950\!\pm\!70$	$1530\!\pm\!100$	1150±50	

### **3. ENGINE RPM CHECK**

Remark : If the checked data is not normal, it indicates that the related system is not working properly. Therefore, it is required to check the related system pressure : See page 6-51.

#### 1) Pump stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Press the accelerator pedal fully and operate the bucket control lever to the retract position fully.
- Check the engine rpm at the above condition.



### 2) Convertor stall rpm

- Start the engine and lower the bucket on the ground as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully.
- Shift the transmission lever to the 4th forward position.
- Check the engine rpm at the above condition.

### 3) Full stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully .
- Shift the transmission lever to the 4th forward position and operate the bucket lever to the retract position fully.
- Check the engine rpm at the above condition.

