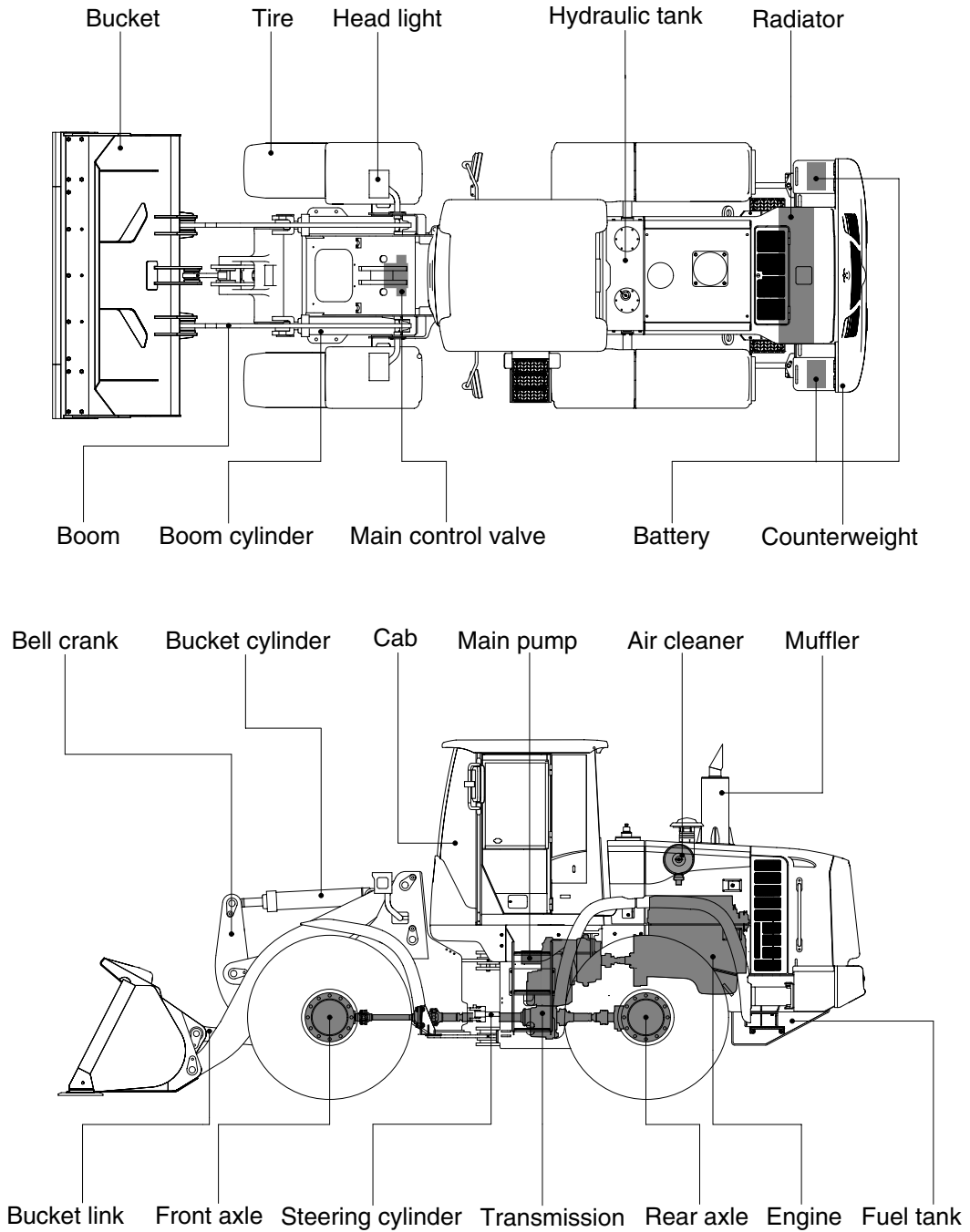


GROUP 2 SPECIFICATION

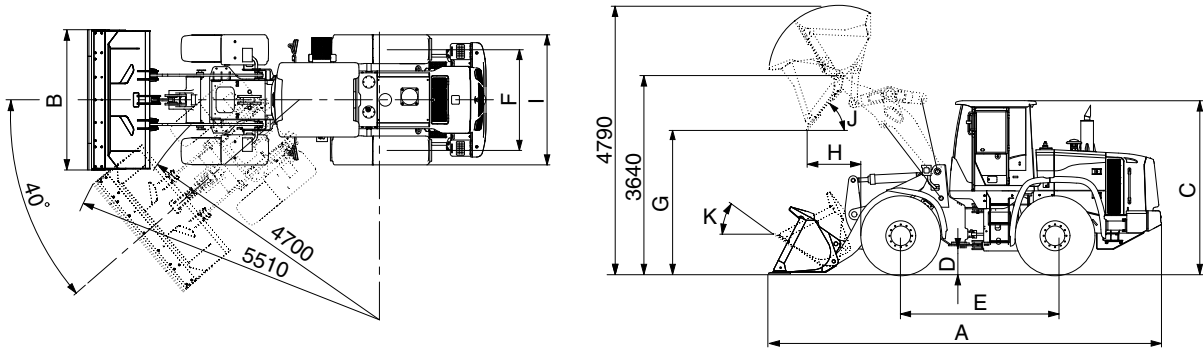
1. MAJOR COMPONENTS



7309S2SP05

2. SPECIFICATIONS

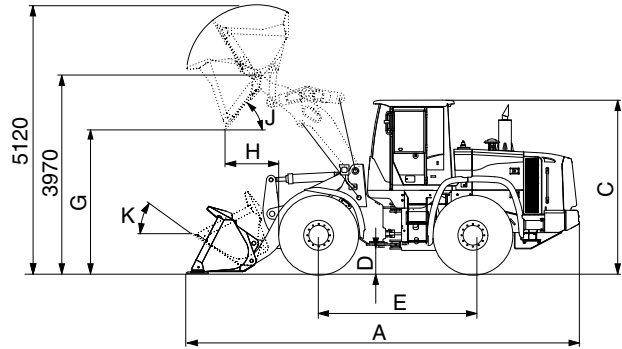
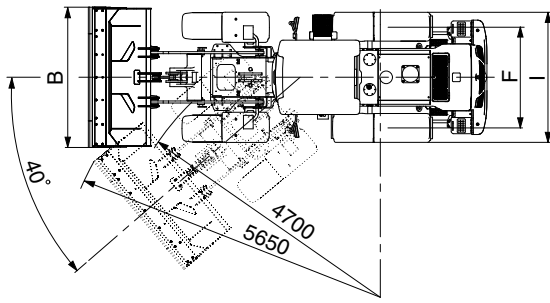
1) WITH BOLT-ON CUTTING EDGE TYPE BUCKET (HL730-9S)



7309S2SP01

Description		Unit	Specification	
Operating weight		kg (lb)	9700 (21400)	
Bucket capacity	Struck	m ³ (yd ³)	1.5 (2.0)	
	Heaped		1.8 (2.4)	
Overall length	A	mm (ft-in)	6900 (22' 8")	
Overall width	B		2450 (8' 0")	
Overall height	C		3190 (10' 6")	
Ground clearance	D		370 (1' 3")	
Wheelbase	E		2750 (9' 0")	
Tread	F		1850 (6' 0")	
Dump clearance at 45°	G		2730 (8' 11")	
Dump reach (full lift)	H		1005 (3' 4")	
Width over tires	I		2295 (7' 6")	
Dump angle	J		degree (°)	48
Roll back angle (carry position)	K			48
Cycle time	Lift (with load)	sec	5.6	
	Dump (with load)		1.0	
	Lower (empty)		3.0	
Maximum travel speed (DANA axle/ZF axle)		km/hr (mph)	37.0 (23.0) / 38.3 (23.8)	
Braking distance		m (ft-in)	12 (39' 4")	
Minimum turning radius (center of outside tire)			4.7 (15' 5")	
Gradeability		degree (°)	30	
Brakeout force		kg (lb)	9590 (21140)	
Travel speed	Forward (DANA axle/ZF axle)	First gear	6.0 (3.7) / 6.7 (4.2)	
		Second gear	11.0 (6.8) / 12.3 (7.6)	
		Third gear	21.8 (13.5) / 23.7 (14.7)	
		Fourth gear	37.0 (23.0) / 38.3 (23.8)	
	Reverse (DANA axle/ZF axle)	First gear	6.3 (3.9) / 7.1 (4.4)	
		Second gear	11.6 (7.2) / 12.9 (8.0)	
Third gear		23.0 (14.3) / 24.8 (15.4)		

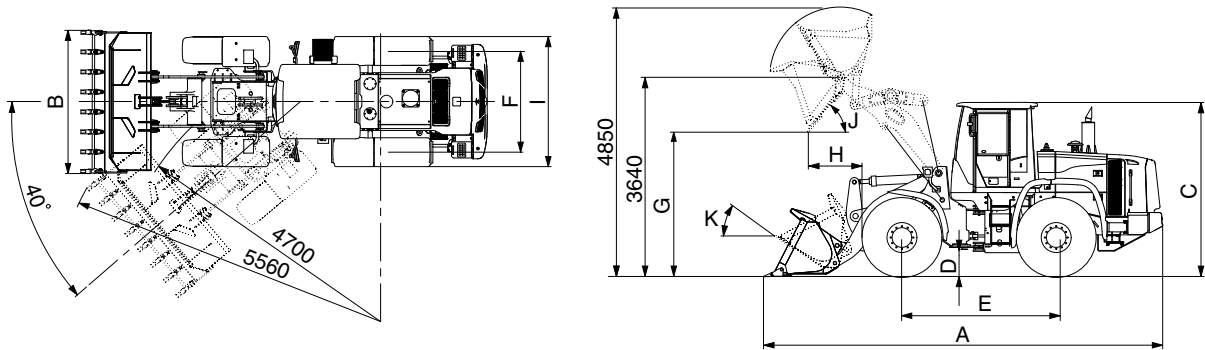
WITH BOLT-ON CUTTING EDGE TYPE BUCKET (HL730XTD-9S)



7309S2SP02

Description		Unit	Specification	
Operating weight		kg (lb)	9900 (21830)	
Bucket capacity	Struck	m ³ (yd ³)	1.5 (2.0)	
	Heaped		1.8 (2.4)	
Overall length	A	mm (ft-in)	7190 (23' 7")	
Overall width	B		2450 (8' 0")	
Overall height	C		3190 (10' 6")	
Ground clearance	D		370 (1' 3")	
Wheelbase	E		2750 (9' 0")	
Tread	F		1850 (6' 0")	
Dump clearance at 45°	G		3036 (10' 0")	
Dump reach (full lift)	H		1010 (3' 4")	
Width over tires	I		2295 (7' 6")	
Dump angle	J		degree (°)	48
Roll back angle (carry position)	K			49
Cycle time	Lift (with load)		sec	5.6
	Dump (with load)			1.0
	Lower (empty)	3.0		
Maximum travel speed (DANA axle/ZF axle)		km/hr (mph)	37.0 (23.0) / 38.3 (23.8)	
Braking distance		m (ft-in)	12 (39' 4")	
Minimum turning radius (center of outside tire)			4.7 (15' 5")	
Gradeability		degree (°)	30	
Brakeout force		kg (lb)	9520 (20990)	
Travel speed	Forward (DANA axle/ZF axle)	First gear	km/hr (mph)	6.0 (3.7) / 6.7 (4.2)
		Second gear		11.0 (6.8) / 12.3 (7.6)
		Third gear		21.8 (13.5) / 23.7 (14.7)
		Fourth gear		37.0 (23.0) / 38.3 (23.8)
	Reverse (DANA axle/ZF axle)	First gear		6.3 (3.9) / 7.1 (4.4)
		Second gear		11.6 (7.2) / 12.9 (8.0)
Third gear		23.0 (14.3) / 24.8 (15.4)		

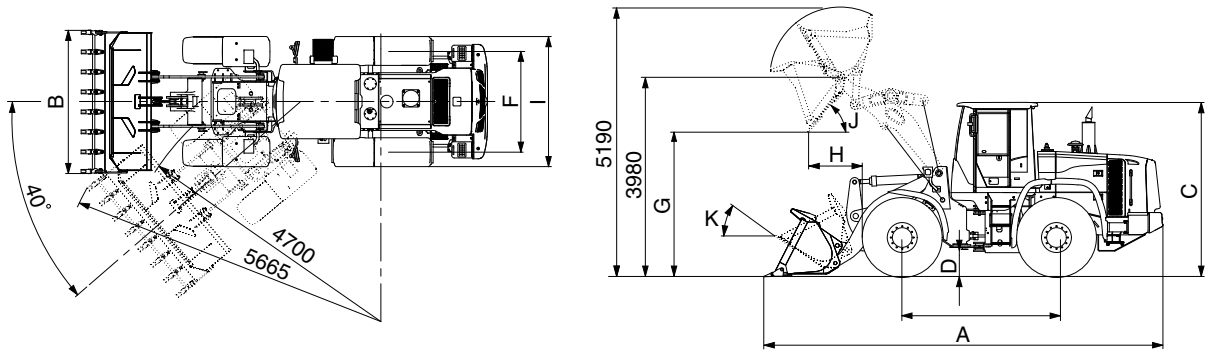
2) WITH TOOTH TYPE BUCKET (HL730-9S)



73092SP03

Description		Unit	Specification	
Operating weight		kg (lb)	9700 (21400)	
Bucket capacity	Struck	m ³ (yd ³)	1.4 (1.9)	
	Heaped		1.7 (2.2)	
Overall length	A	mm (ft-in)	7000 (23' 0")	
Overall width	B		2480 (8' 2")	
Overall height	C		3190 (10' 6")	
Ground clearance	D		370 (1' 3")	
Wheelbase	E		2750 (9' 0")	
Tread	F		1850 (6' 0")	
Dump clearance at 45°	G		2640 (8' 8")	
Dump reach (full lift)	H		1075 (3' 6")	
Width over tires	I		2295 (7' 6")	
Dump angle	J		degree (°)	48
Roll back angle (carry position)	K			48
Cycle time	Lift (with load)	sec	5.6	
	Dump (with load)		1.0	
	Lower (empty)		3.0	
Maximum travel speed (DANA axle/ZF axle)		km/hr (mph)	37.0 (23.0) / 38.3 (23.8)	
Braking distance		m (ft-in)	12 (39' 4")	
Minimum turning radius (center of outside tire)			4.7 (15' 5")	
Gradeability		degree (°)	30	
Brakeout force		kg (lb)	10320 (22750)	
Travel speed	Forward (DANA axle/ZF axle)	First gear	6.0 (3.7) / 6.7 (4.2)	
		Second gear	11.0 (6.8) / 12.3 (7.6)	
		Third gear	21.8 (13.5) / 23.7 (14.7)	
		Fourth gear	37.0 (23.0) / 38.3 (23.8)	
	Reverse (DANA axle/ZF axle)	First gear	6.3 (3.9) / 7.1 (4.4)	
		Second gear	11.6 (7.2) / 12.9 (8.0)	
Third gear		23.0 (14.3) / 24.8 (15.4)		

WITH TOOTH TYPE BUCKET (HL730XTD-9S)



73092SP04

Description		Unit	Specification	
Operating weight		kg (lb)	9900 (21830)	
Bucket capacity	Struck	m ³ (yd ³)	1.4 (1.9)	
	Heaped		1.7 (2.2)	
Overall length	A	mm (ft-in)	7350 (24' 1")	
Overall width	B		2480 (8' 2")	
Overall height	C		3190 (10' 6")	
Ground clearance	D		370 (1' 3")	
Wheelbase	E		2750 (9' 0")	
Tread	F		1850 (6' 0")	
Dump clearance at 45°	G		2970 (9' 9")	
Dump reach (full lift)	H		1090 (3' 7")	
Width over tires	I		2295 (7' 6")	
Dump angle	J		degree (°)	48
Roll back angle (carry position)	K			49
Cycle time	Lift (with load)	sec	5.6	
	Dump (with load)		1.0	
	Lower (empty)		3.0	
Maximum travel speed (DANA axle/ZF axle)		km/hr (mph)	37.0 (23.0) / 38.3 (23.8)	
Braking distance		m (ft-in)	12 (39' 4")	
Minimum turning radius (center of outside tire)			4.7 (15' 5")	
Gradeability		degree (°)	30	
Brakeout force		kg (lb)	10250 (22600)	
Travel speed	Forward (DANA axle/ZF axle)	First gear	6.0 (3.7) / 6.7 (4.2)	
		Second gear	11.0 (6.8) / 12.3 (7.6)	
		Third gear	21.8 (13.5) / 23.7 (14.7)	
		Fourth gear	37.0 (23.0) / 38.3 (23.8)	
	Reverse (DANA axle/ZF axle)	First gear	6.3 (3.9) / 7.1 (4.4)	
		Second gear	11.6 (7.2) / 12.9 (8.0)	
Third gear		23.0 (14.3) / 24.8 (15.4)		

3. WEIGHT

Item		kg	lb
Front frame assembly		814	1800
Rear frame assembly		1057	2330
Front fender (LH & RH)		31	68
Counterweight	HL730-9S	350	770
	HL730XTD-9S	450	990
Cab assembly		700	1540
Engine assembly		371	818
Transmission assembly		399	880
Drive shaft (front)		17	37
Drive shaft (center)		16	35
Drive shaft (rear)		11	24
Drive shaft (upper)		7	15
Front axle (include differential)		545	1200
Rear axle (include differential)		540	1190
Tire (17.5-25, 12PR, L3)		130	290
Hydraulic tank assembly		147	324
Fuel tank assembly		282	622
Main pump assembly		26	57
Fan & brake pump assembly		7	15
Main control valve (2/3 spool)		34/41	75/90
Boom assembly	HL730-9S	540	1190
	HL730XTD-9S	620	1370
Bell crank assembly		140	310
Bucket link		29.5	65
1.8 m ³ bucket, with bolt on cutting edge		780	1720
1.7 m ³ bucket, with tooth		710	1570
Boom cylinder assembly		70	150
Bucket cylinder assembly		78	170
Steering cylinder assembly		15	30
Seat		40	88
Battery		28	62

4. SPECIFICATION FOR MAJOR COMPONENTS

1) ENGINE

Item	Specification
Model	Cummins QSB4.5
Type	4-cycle turbocharged and charge air-cooled diesel engine.
Cooling method	Water cooling
Number of cylinders and arrangement	4 cylinders, in-line
Firing order	1-3-2-4
Combustion chamber type	Direct injection type
Cylinder bore × stroke	107 × 124 mm (4.2" × 4.9")
Piston displacement	4500 cc (275 cu in)
Compression ratio	17.2 : 1
Rated gross horse power	125 hp at 2100 rpm
Maximum gross torque at 1400rpm	56 kgf · m (408 lbf · ft)
Engine oil quantity	11 l (2.9 U.S. gal)
Dry weight	371 kg (818 lb)
High idling speed	2230 ± 50rpm
Low idling speed	950 ± 25 rpm
Rated fuel consumption (at rated)	237 g/kw · hr
Starting motor	Nippondenso 228000-7902 (24 V-3.7 kW)
Alternator	Delco Remy 24SI (24V-70Amp)
Battery	2 × 12V × 100Ah

2) MAIN PUMP

Item	Specification
Type	Fixed displacement tandem gear pump
Capacity	36+32.3 cc/rev
Maximum operating pressure	210 kgf/cm ² (2990 psi)
Rated output flow	138 l /min (36.5 U.S.gpm)

3) FAN AND BRAKE PUMP

Item	Specification	
	Fan	Brake
Type	Fixed displacement tandem gear pump	
Capacity	9.17 cc/rev	9.17 cc/rev
Maximum operating pressure	120 kgf/cm ² (1710 psi)	150 kgf/cm ² (2130 psi)
Rated output flow	19 l /min (5.0 U.S.gpm)	19 l /min (5.0 U.S.gpm)

4) MAIN CONTROL VALVE

Item	Specification
Type	2 spool
Operating method	Hydraulic pilot assist
Main relief valve set pressure	210 kgf/cm ² (2990 psi)
Overload relief valve set pressure	240 kgf/cm ² (3410 psi)

5) REMOTE CONTROL VALVE

Item	Specification	
Type	Joystick (or with aux lever)	
Control pressure	Minimum	3.7 kgf/cm ² (52.6 psi)
	Maximum	30 kgf/cm ² (427 psi)

6) CYLINDER

Item	Specification
Boom cylinder	Bore dia × Rod dia × Stroke ∅ 105 × ∅ 65 × 772 mm
Bucket cylinder	Bore dia × Rod dia × Stroke ∅ 120 × ∅ 70 × 510 mm
Steering cylinder	Bore dia × Rod dia × Stroke ∅ 60 × ∅ 35 × 412 mm

7) DYNAMIC POWER TRANSMISSION DEVICES

Item		Specification	
Torque converter	Model	ZF 4WG130	
	Type	Single-stage, single-phase	
	Ratio (DANA axle/ZF axle)	1.87 : 1 / 2.382 : 1	
Transmission	Type	Full-automatic power shift	
	Gear shift	Forward fourth gear, reverse third gear	
	Control	Electrical single lever type, kick-down system	
	Pump rated flow	85 ℓ /min (22.5 U.S.gpm) at 2000 rpm	
Axle	Drive devices	4-wheel drive	
	Front	Front fixed location	
	Rear	Oscillation $\pm 12^\circ$ of center pin-loaded	
Wheels	Tires	17.5-25, 12PR (L3)	
Brakes	Travel	Four-wheel, wet-disc type, full hydraulic	
	Parking	DANA axle	Spring applied, hydraulic released brake on front axle
		ZF axle	Spring applied, hydraulic released brake on transmission
Steering	Type	Full hydraulic, articulated	
	Steering angle	40° to both right and left angle, respectively	

5. TIGHTENING TORQUE OF MAJOR COMPONENT

No.	Descriptions	Bolt size	Torque		
			kgf-m	lbf-ft	
1	Engine	Engine mounting bolt, nut (rubber, 4EA)	M16×2.0	29.7 ± 4.5	215 ± 32.5
2		Engine mounting bolt (bracket)	M12×1.75	10.7 ± 1.6	77.4 ± 11.6
3		Radiator mounting bolt	M16×2.0	29.7 ± 4.5	215 ± 32.5
4		Fuel tank mounting bolt, nut	M16×2.0	29.7 ± 4.5	215 ± 32.5
5		Air cleaner mounting bolt	M 8×1.5	2.5 ± 0.5	18.1 ± 3.6
6		Muffler mounting nut	M12×1.75	10.7 ± 1.6	77.4 ± 11.6
7	Hydraulic system	Main pump housing mounting bolt	M14×2.0	19.6 ± 2.9	142 ± 20.9
8		Main control valve mounting bolt	M12×1.75	12.8 ± 3.0	92.6 ± 21.7
9		Steering unit mounting bolt	M10×1.5	6.9 ± 1.4	49.9 ± 10.1
10		Priority valve	M 8×1.25	2.5 ± 0.5	18.1 ± 3.6
11		Brake valve mounting bolt	M 8×1.25	2.5 ± 0.5	18.1 ± 3.6
12		Fan and brake pump mounting bolt	M10×1.5	6.9 ± 1.4	49.9 ± 10.1
13		Cut-off valve mounting bolt	M12×1.75	12.8 ± 3.0	92.6 ± 21.7
14		Remote control lever mounting bolt	M 6×1.0	1.1 ± 0.2	8.0 ± 1.4
15		Pilot supply unit mounting bolt	M 8×1.25	2.5 ± 0.5	18.1 ± 3.6
16		Safety valve	M 8×1.25	2.5 ± 0.5	18.1 ± 3.6
17	Hydraulic oil tank mounting bolt	M16×2.0	29.7 ± 4.5	215 ± 32.5	
18	Power train system	Transmission mounting bolt, nut (rubber, 4EA)	M20×2.5	57.9 ± 8.7	419 ± 63
19		Transmission mounting bolt (bracket, T/C side)	M16×2.0	18.4 ± 2.0	133 ± 14.5
20		Transmission mounting bolt (bracket, output side)	M20×2.5	57.9 ± 8.7	419 ± 63
21		Front axle mounting bolt, nut (DANA axle)	M24×2.0	100 ± 15	723 ± 108
			M27×2.0	135 ± 15	976 ± 108
22		Rear axle support mounting bolt, nut (DANA axle)	M24×2.0	100 ± 15	723 ± 108
			M24×2.0	135 ± 15	976 ± 108
23		Tire mounting nut (DANA axle)	M22×1.5	79 ± 2.5	571 ± 18.1
			M22×1.5	77.4 ± 11.6	560 ± 83.9
24		Drive shaft joint mounting bolt, nut	3/8-24UNF	6.0 ± 0.8	43.4 ± 5.8
25	Others	Counterweight mounting bolt	M30×3.5	199 ± 30	1439 ± 216
26		Operator's seat mounting bolt	M 8×1.25	3.4 ± 0.8	24.6 ± 5
27		Cab mounting bolt (4EA)	M20×2.5	58 ± 8.7	419 ± 63
28		Cab mounting nut (4EA)	M16×2.0	29.7 ± 4.5	215 ± 32.5
29		Cab mounting bolt (bumper, 16EA)	M10×1.5	6.9 ± 1.4	49.9 ± 10.1

6. TORQUE CHART

Use following table for unspecified torque.

1) BOLT AND NUT

(1) Coarse thread

Bolt size	8T		10T	
	kg · m	lb · ft	kg · m	lb · ft
M 6 × 1.0	0.85 ~ 1.25	6.15 ~ 9.04	1.14 ~ 1.74	8.2 ~ 12.6
M 8 × 1.25	2.0 ~ 3.0	14.5 ~ 21.7	2.73 ~ 4.12	19.5 ~ 29.8
M10 × 1.5	4.0 ~ 6.0	28.9 ~ 43.4	5.5 ~ 8.3	39.8 ~ 60
M12 × 1.75	7.4 ~ 11.2	53.5 ~ 79.5	9.8 ~ 15.8	71 ~ 114
M14 × 2.0	12.2 ~ 16.6	88.2 ~ 120	16.7 ~ 22.5	121 ~ 167
M16 × 2.0	18.6 ~ 25.2	135 ~ 182	25.2 ~ 34.2	182 ~ 247
M18 × 2.5	25.8 ~ 35.0	187 ~ 253	35.1 ~ 47.5	254 ~ 343
M20 × 2.5	36.2 ~ 49.0	262 ~ 354	49.2 ~ 66.6	356 ~ 482
M22 × 2.5	48.3 ~ 63.3	350 ~ 457	65.8 ~ 98.0	476 ~ 709
M24 × 3.0	62.5 ~ 84.5	452 ~ 611	85.0 ~ 115	615 ~ 832
M30 × 3.0	124 ~ 168	898 ~ 1214	169 ~ 229	1223 ~ 1655
M36 × 4.0	174 ~ 236	1261 ~ 1703	250 ~ 310	1808 ~ 2242

(2) Fine thread

Bolt size	8T		10T	
	kg · m	lb · ft	kg · m	lb · ft
M 8 × 1.0	2.17 ~ 3.37	15.7 ~ 24.3	3.04 ~ 4.44	22.0 ~ 32.0
M10 × 1.25	4.46 ~ 6.66	32.3 ~ 48.2	5.93 ~ 8.93	42.9 ~ 64.6
M12 × 1.25	7.78 ~ 11.58	76.3 ~ 83.7	10.6 ~ 16.0	76.6 ~ 115
M14 × 1.5	13.3 ~ 18.1	96.2 ~ 130	17.9 ~ 24.1	130 ~ 174
M16 × 1.5	19.9 ~ 26.9	144 ~ 194	26.6 ~ 36.0	193 ~ 260
M18 × 1.5	28.6 ~ 43.6	207 ~ 315	38.4 ~ 52.0	278 ~ 376
M20 × 1.5	40.0 ~ 54.0	289 ~ 390	53.4 ~ 72.2	386 ~ 522
M22 × 1.5	52.7 ~ 71.3	381 ~ 515	70.7 ~ 95.7	512 ~ 692
M24 × 2.0	67.9 ~ 91.9	491 ~ 664	90.9 ~ 123	658 ~ 890
M30 × 2.0	137 ~ 185	990 ~ 1338	182 ~ 248	1314 ~ 1795
M36 × 3.0	192 ~ 260	1389 ~ 1879	262 ~ 354	1893 ~ 2561

2) PIPE AND HOSE (FLARE type)

Thread size	Width across flat (mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	9.5	68.7
3/4"	36	18	130
1"	41	21	152
1-1/4"	50	35	253

3) PIPE AND HOSE (ORFS type)

Thread size	Width across flat (mm)	kgf · m	lbf · ft
9/16-18	19	4	28.9
11/16-16	22	5	36.2
13/16-16	27	9.5	68.7
1-3/16-12	36	18	130
1-7/16-12	41	21	152
1-11/16-12	50	35	253

4) FITTING

Thread size	Width across flat (mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	9.5	68.7
3/4"	36	18	130
1"	41	21	152
1-1/4"	50	35	253

7. RECOMMENDED OILS

Use only oils listed below or equivalent. Do not mix different brand oil.

Service point	Kind of fluid	Capacity ℓ (U.S. gal)	Ambient temperature °C (°F)							
			-50 (-58)	-30 (-22)	-20 (-4)	-10 (14)	0 (32)	10 (50)	20 (68)	30 (86)
Engine oil pan	Engine oil	11 (2.9)	* ¹ SAE 5W-40				SAE 30			
			SAE 10W				SAE 10W-30			
			SAE 15W-40							
							SAE 10W-30			
							SAE 15W-40			
Transmission	Engine oil	20 (5.3)					SAE 10W-30			
							SAE 15W-40			
Axle (DANA) -#0088	Gear oil	Front : 17.7 (4.7) Rear : 17.7 (4.7)	SAE 80W-90 LS / API GL-5							
Axle (ZF) #0089-	UTTO	Front : 17 (4.5) Rear : 17 (4.5)	* Refer to below list							
Hydraulic tank	Hydraulic oil	Tank; 92 (24.3)	* ¹ ISO VG 15							
		System; 134.5 (35.5)	ISO VG 46				ISO VG 68			
Fuel tank	Diesel fuel	200 (52.8)	* ¹ ASTM D975 NO.1				ASTM D975 NO.2			
Fitting (grease nipple)	Grease	As required	* ¹ NLGI NO.1				NLGI NO.2			
Radiator (reservoir tank)	Mixture of antifreeze and soft water* ²	30 (7.9)	Ethylene glycol base permanent type (50 : 50)							
			* ¹ Ethylene glycol base permanent type (60 : 40)							

SAE : Society of Automotive Engineers

API : American Petroleum Institute

ISO : International Organization for Standardization

NLGI : National Lubricating Grease Institute

ASTM : American Society of Testing and Material

UTTO : Universal Tractor Transmission Oil

*¹ Cold region

- Russia, CIS, Mongolia

* Recommended oil list

- BP TERRAC SUPER TRANSMISSION 10W-30

- CASTROL AGRI TRANS PLUS 10W-30

- MOBILFLUID 426

- SHELL DONAX TD 10W-30

- TOTAL DYNATRANS MPV

*² Soft water

City water or distilled water